



Proficiency Plant Applications 2023

ERP Integration Guide



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Chapter 1. Overview

Overview

As a system administrator, you can configure integration between Plant Applications and Enterprise Resource Planning (ERP) systems to automatically import records and export messages between the ERP systems and the Plant Applications database.

You can import the following inbound records from an ERP system to Plant Applications:

- Work orders
- Process orders
- Materials
- Material Lot
- Outside Processing (OSP)
- BOM Formulations

Data can be exported from Plant Applications in two ways:

- When the following events occur in Plant Applications, the Plant Applications system publishes outbound messages to the ERP Integration database:
 - An operation is complete.
 - A serial/lot is clocked on for an operation.
 - A serial/lot is clocked off for an operation.
 - The status of a material lot has changed in the Receiving Inspection application (that is, completed or pending MRB).
 - A route is released.
 - A process/work order is created, updated, completed, or deleted.
- Using the ERP Export REST service, you can request to export routes and data entry plans on demand.

This integration is implemented by means of an integration database and integration services. Data is added to the integration database via either database scripts or the Scheduler service rest API.

- **The integration database:** Stores information necessary for the integration, such as messages that contain work orders, process orders, and materials that are sent by ERP systems.
- **The integration services for importing records:** Include the ERP Scheduler service, ERP Transformation service, and ERP Import service, which convert the work orders, process orders,

and materials into a JSON file (as needed), import them into Plant Applications, and maintain status information in the integration database.

- **The integration services for exporting records:** Include the ERP Export service and the ERP Transformation service. The ERP Export service publishes messages to the ERP Integration database, and the ERP Transformation service converts a JSON file to a B2MML or XML file.

Setting Up ERP Integration

Set Up ERP Integration

The following table provides the sequence of steps that you must perform to set up ERP integration. You must provide your UAA credentials to perform these steps.

Step Number	Description	Notes
1	Provide mapping details (on page 17) of a work order, process order, or material.	This step is required if the work order, process order, material, or material lot details are stored in a custom or standard B2MML file. It is used by the ERP Transformation service to convert the file to a JSON file.
2	Create a user, and grant the required permissions to import records (on page 10) .	This step is required.
3	Set the organization code for each production unit for which you want to import material lots. To do so, in Plant Applications Administrator, for the associated production unit, set the ExtendedInfo property to OrgCode value of the material lot.	OrgCode is a known property added during installation. It is used for materialLot and OSP interfaces to provide additional search filters when a production line has more than one unit with the same unit of measure (UoM) event. For example, if there are two units used to run products, both with a UoM of "each", providing an OrgCode in the extended information of each unit will allow the user to select the exact unit on which they want to create material lots and/or OSP records.
4	Connect to the ERP Integration database by configuring the database settings (on page 8) , and insert records.	This step is required. After the integration, work orders, process orders, materials, material lots, and OSP are automatically imported to the ERP Integration database.

Step Number	Description	Notes
5	Configure the ERP Scheduler service parameters (on page 20) .	This step is optional. It is used to change the default value of the time interval at which the ERP Scheduler service polls the ERP Integration database.
6	Configure the ERP Import service for work orders, process orders (on page), and material lots.	This step is optional. It is used to change the default values of parameters used in the service (such as names of property categories and groups).
7	Configure the ERP Export service parameters (on page 617) .	This step is optional. It is used to change the default values of parameters used in the service.
8	Change the default values of the ERP Import service parameters.	This step is optional.
9	Send messages to the ERP system.	This step is required. It is used to import work orders, process orders, materials, material lots, and OSPs from the ERP system into Plant Applications. This can be done via database script (on page 11) or rest APIs (on page 14) .

ERP Integration Database Settings

You must connect the ERP system with the ERP Integration database for work order, process order, and material records to be imported automatically into the ERP Integration database. These records are stored in the `erp_integration_inbound_messages` table.

Refer to your ERP integration system implementation guide for details on connecting to the integration database. Provide the following details when you integrate the ERP system with the ERP Integration database:

- Database: Microsoft SQL Server 2016
- Default name: SOADB
- Schema name: erp
- Default schema: erp



Tip:

Refer to the [database schema \(on page 28\)](#) for additional information.

Chapter 2. Getting Started

Create a User and Grant Permissions

About this task

To perform tasks such as importing the work orders, material lots, and OSP from the ERP system to Plant Applications, as a system administrator, you must perform the following steps:

Procedure

1. Create a user in Operations Hub UAA.



Note:

If you are installing Plant Applications Web Client for the first time, a default user is created.

2. The permissions a user requires depends on what they are to import. Grant users permissions according to the following table:

To import:	Permissions required:
Work orders	<ul style="list-style-type: none">◦ Create a work order◦ Edit a work order◦ Execute a work order◦ Cancel a work order◦ Clock off others◦ Change work order plans
Materials	none
Material lots	Create raw material lots
Process orders	none
Outside processing (OSP)	<ul style="list-style-type: none">◦ Execute a work order◦ Create raw material lots



Note:

Users created and granted Plant Applications-related permissions will automatically be created within Plant Applications.

3. Modify the properties of the user:

- If you installed Plant Applications Web Client using Docker, update the values of the following properties in the `env.yml` file in the `<Plant Applications installation folder>/PlantApplicationsDocker/plantapps-web-docker` folder:
 - `uaa_service_serviceuser_name`
 - `uaa_service_serviceuser_password`
 - `uaa_service_client_id`
 - `uaa_service_client_secret`
- For Plant Applications Web Client without Docker installation, browse to the folder `<Tomcat Installation folder>\webapps\erp-import-service-<version>\WEB-INF\classes\application.properties`, and update the values of the following properties:
 - `uaa.service.client.id`
 - `uaa.service.client.secret`
 - `uaa.service.serviceuser.name`
 - `uaa.service.serviceuser.password`

Send Messages to an ERP System

Requests to import entities (work order, process order, material, material lot, etc.) into the Plant Applications integration database can be done by using:

- [Direct database scripts to add records to the integration database. \(on page 11\)](#)
- [REST APIs that will insert records into the integration database. \(on page 14\)](#)

Once records are imported into the Plant Applications database, the ERP Scheduler Service processes them and updates the status of the messages in the ERP Integration database. See [About the ERP Scheduler Service \(on page 20\)](#).

Send Messages to an ERP System Using Database Scripts

Before you begin

[Set up ERP integration \(on page 7\)](#)

Procedure

Send a message to the ERP Integration database in the format specified in the following table:

Message Type	Message Format
Message containing a work order	<pre data-bbox="834 285 1409 491">INSERT INTO erp.erp_integration_inbound_messages (Inserted_Date, Message_Type, Media_Type, Message, Inserted_By) VALUES (GETUTCDATE(), 'workOrder', 'application/json', '{WOID}', '<username>')</pre> <p data-bbox="818 520 1403 684">where {WOID} is a JSON document that specifies the work order. For a sample WOID, refer to JSON Work Order Import Document (WOID) (on page 44).</p>
Message containing a process order	<pre data-bbox="834 726 1409 932">INSERT INTO erp_integration_inbound_messages (Inserted_Date, Message_Type, Media_Type, Message, Inserted_By) VALUES (GETUTCDATE(), 'processOrder', 'application/json', '{POID}', '<username>')</pre> <p data-bbox="818 961 1403 1125">where {POID} is a JSON document that specifies the process order. For a sample POID, refer to JSON Process Order Import Document (POID) (on page 448).</p>
Message containing a material	<pre data-bbox="834 1167 1409 1373">INSERT INTO erp_integration_inbound_messages (Inserted_Date, Message_Type, Media_Type, Message, Inserted_By) VALUES (GETUTCDATE(), 'material', 'application/json', '{MMID}', '<username>')</pre> <p data-bbox="818 1402 1403 1566">where {MMID} is a JSON document that specifies the material. For a sample MMID, refer to JSON Material Master Import Document (MMID) (on page 511).</p>
Message containing a material lot	<pre data-bbox="834 1608 1409 1814">INSERT INTO erp_integration_inbound_messages (Inserted_Date, Message_Type, Media_Type, Message, Inserted_By) VALUES (GETUTCDATE(), 'materialLot', 'application/json', '{MLID}', '<username>')</pre>

Message Type	Message Format
	<p>where {MLID} is a JSON document that specifies the material lot.</p> <p>Sometimes, an MLID includes receiver data (represented by "description": "Receiver" in the MLID). The material lot that contains receiver data is considered a receiver. All the remaining material lots in a message are linked to the receiver using genealogy. You can perform inspection on receivers using the Receiving Inspection application in Plant Applications Web Client. However, it is not mandatory to include a receiver in a message.</p> <p>For a sample MLID, refer to JSON Material Lot Import Document (MLID) (on page 494).</p>
Message containing outside processing	<pre data-bbox="829 919 1404 1136"> INSERT INTO erp_integration_inbound_messages (Inserted_Date, Message_Type, Media_Type, Message, Inserted_By) VALUES (GETUTCDATE(), 'OSP', 'application/json', '{MLID}', '<username>') </pre> <p>where {MLID} is a JSON document that specifies the OSP. For a sample MLID that contains an OSP, refer to JSON Outside Processing Master Import Document (on page 536).</p>

**Tip:**

- For information on which components of each type of record are created or updated while importing, refer to:
 - [About Importing Work Orders \(on page 32\)](#)
 - [About Importing Materials \(on page 509\)](#)
 - [About Importing Material Lots \(on page 490\)](#)
 - [About Importing Process Orders \(on page 445\)](#)
 - [About Importing Outside Processing \(on page 535\)](#)
- For a list of example error messages while importing, refer to the Troubleshooting section of this document.

Records are created in Plant Applications based on the message you have sent.

Send Messages to an ERP System Via REST APIs

Before you begin

- [Set up ERP integration \(on page 7\)](#)

Procedure

1. The ERP Scheduler service provides the ability to POST various entities into the Integration Database. To access the user interface, follow the instructions in Plant Applications REST APIs. Refer to Swagger URLs of Rest Services ([on page](#)) for the ERP Scheduler Service's URL (as well as the URLs for all other services).
2. Authorize to the ERP Scheduler Service.
 - a. Follow the steps in [Authorize to the ERP Scheduler Service \(on page 21\)](#).
 - b. Additionally you will require the client id and and client secret configured during installation. See [Access the Plant Applications REST APIs \(on page](#)).
3. Refer to the erp-scheduler-service documentation for the specification of the controllers used for importing the entities materials, material lots, outside processing, process orders and work orders.
4. Each controller requires a message string as an input. The message string is the import document (listed with links below) with all JSON String Escape characters.
 - [Material Master Import Document \(on page 511\)](#)
 - [Material Lot Import Document \(on page 494\)](#)
 - [Outside Processing Master Import Document \(on page 536\)](#)
 - [Work Order Import Document \(on page 44\)](#)
 - [Process Order Import Document \(on page 448\)](#)
 - [Route Import Document \(on page 547\)](#)
5. The response from each POST returns a jobId. Immediately the response code and message will have no value. The POST begins the ERP import request by adding data to the integration table, where it will wait to be processed. The ERP scheduler uses a polling time interval (`erp.scheduler.service.importJobPoll.milliseconds`) to search for new jobs to process from the integration table. The ERP scheduler will process the jobs and when the processing is successful, the response of that processing can be found by either of the following:
 - Requesting a status by Job ID from the service
 - `GET https://<FQDN or Hostname>/erpscheduler-service/importOrders/importedJobs?jobIds=[JobIDs]`
 - Subscribing to the kafka topic `mes.erp.inbound.messages`

- Kafka Payload Structure:

```
{
  "jobId": 234,
  "messageType": "Workorder",
  "mediaType": "application/json",
  "keyData" : "WO_Import_Test"
  "responseCode": "200",
  "responseMessage": "Work Order imported Successfully",
  "insertedBy": "ErpUser",
  "insertedDate": "2021-03-20T13:28:39Z",
  "processStartDate": "2021-03-20T13:28:42Z",
  "processCompletionDate": "2021-03-20T13:28:55Z"
}
```

- Kafka Headers Structure:

```
{
  "PARTITION_ID": "234",
  "event-aggregate-type": "mes.erp.inbound.messages",
  "DATE": "Sat, 20 Mar 2021 13:28:56 GMT",
  "event-aggregate-id": "234",
  "event-type": "mes.erp.inbound.messages.RequestProcessedEvent",
  "DESTINATION": "mes.erp.inbound.messages",
  "ID": "00000176e6321a7b-0242ac12001c0000"
}
```

- Kafka Message Structure Example:

```
{"payload": "{\r\n  \"jobId\": 234, \r\n  \"messageType\": \"Workorder\", \r\n  \"mediaType\":  
  \"application/json\", \r\n  \"keyData\" : \"WO_Import_Test\" \r\n  \"responseCode\":  
  \"200\", \r\n  \"responseMessage\": \"Work Order imported Successfully\", \r\n  
  \"insertedBy\": \"User\", \r\n  \"insertedDate\": \"2021-03-20T13:28:39Z\", \r\n  
  \"processStartDate\": \"2021-03-20T13:28:42Z\", \r\n  \"processCompletionDate\":  
  \"2021-03-20T13:28:55Z\" \r\n}", "headers": {"PARTITION_ID": "234", \r\n  
  \"event-aggregate-type\": \"mes.erp.inbound.messages\", \r\n  \"DATE\": \"Sat, 20  
Mar 2021 13:28:56 GMT\", \r\n  \"event-aggregate-id\": \"234\", \r\n  \"event-type\":  
  \"mes.erp.inbound.message.RequestProcessedEvent\", \r\n  \"DESTINATION\":  
  \"mes.erp.inbound.messages\", \r\n  \"ID\": \"00000176e6321a7b-0242ac12001c0000\" \r\n}}
```


Either method will provide the final status of the ERP import request by providing the response code and response message for each job ID. For further analysis, a controller is available to retrieve the full import request message by job ID:

- GET `https://<FQDN or Hostname>/erpscheduler-service/importOrders/importedJobs/<jobID>/message`

Chapter 3. Custom Configuration

Provide Mapping Details

About this task

If you want to send work order, process order, material, or material lot details in a custom or standard B2MML format, you must map the fields using an XSL document. When you install Plant Applications, a default XSL file is provided. The supported XSL version is 1.0.

Procedure

1. Create an XSL file.



Tip:

Create the XSL file based on the standard or custom B2MML file that you want to create. You can also refer to the sample files in the Reference section.

2. Access the [erp].[MappingSpecification] table of the Microsoft SQL database, and perform the following steps as applicable:

- If you want to provide the mapping details for a work order, replace the following xml code with the xml code from the XSL file that you have created.

```
IF EXISTS (Select 1 from [erp].[MappingSpecification] where Resource_Type = 'WorkOrder')
BEGIN
    UPDATE [erp].[MappingSpecification]
    SET Specification = '<?xml version="1.0" encoding="UTF-8"?>
<xsl:stylesheet version="1.0" xmlns:xsl="http://www.w3.org/1999/XSL/Transform"
xmlns:xs="http://www.w3.org/2001/XMLSchema" xmlns:fn="http://www.w3.org/2005/xpath-functions">
    <xsl:output method="xml" version="1.0" encoding="UTF-8" indent="yes"/>
    <xsl:template match="@* | node()">
        <xsl:copy>
            <xsl:apply-templates select="@* | node()"/>
        </xsl:copy>
    </xsl:template>
</xsl:stylesheet>'
    where Resource_Type = 'WorkOrder'
END
ELSE
BEGIN
```

```

INSERT INTO [erp].[MappingSpecification] (Specification, Resource_Type)
VALUES
('<?xml version="1.0" encoding="UTF-8"?>
<xsl:stylesheet version="1.0" xmlns:xsl="http://www.w3.org/1999/XSL/Transform"
xmlns:xs="http://www.w3.org/2001/XMLSchema" xmlns:fn="http://www.w3.org/2005/xpath-functions">
<xsl:output method="xml" version="1.0" encoding="UTF-8" indent="yes"/>
<xsl:template match="@* | node()">
<xsl:copy>
<xsl:apply-templates select="@* | node()"/>
</xsl:copy>
</xsl:template>
</xsl:stylesheet>', 'WorkOrder')
END

```

- If you want to provide the mapping details for a process order, replace the following xml code with the xml code from the XSL file that you have created.

```

IF EXISTS (Select 1 from [erp].[MappingSpecification] where Resource_Type = 'ProcessOrder')
BEGIN
UPDATE [erp].[MappingSpecification]
SET Specification = '<?xml version="1.0" encoding="UTF-8"?>
<xsl:stylesheet version="1.0" xmlns:xsl="http://www.w3.org/1999/XSL/Transform"
xmlns:xs="http://www.w3.org/2001/XMLSchema" xmlns:fn="http://www.w3.org/2005/xpath-functions">
<xsl:output method="xml" version="1.0" encoding="UTF-8" indent="yes"/>
<xsl:template match="@* | node()">
<xsl:copy>
<xsl:apply-templates select="@* | node()"/>
</xsl:copy>
</xsl:template>
</xsl:stylesheet>'
where Resource_Type = 'ProcessOrder'
END
ELSE
BEGIN
INSERT INTO [erp].[MappingSpecification] (Specification, Resource_Type)
VALUES
('<?xml version="1.0" encoding="UTF-8"?>
<xsl:stylesheet version="1.0" xmlns:xsl="http://www.w3.org/1999/XSL/Transform"
xmlns:xs="http://www.w3.org/2001/XMLSchema" xmlns:fn="http://www.w3.org/2005/xpath-functions">

```

```

<xsl:output method="xml" version="1.0" encoding="UTF-8" indent="yes"/>

<xsl:template match="@* | node()">

  <xsl:copy>

    <xsl:apply-templates select="@* | node()"/>

  </xsl:copy>

</xsl:template>

</xsl:stylesheet>', 'ProcessOrder')

END

```

- If you want to provide the mapping details for a material, replace the following xml code with the xml code from the XSL file that you have created.

```

IF EXISTS (Select 1 from [erp].[MappingSpecification] where Resource_Type = 'Material')

BEGIN

  UPDATE [erp].[MappingSpecification]

  SET Specification = '<?xml version="1.0" encoding="UTF-8"?>

<xsl:stylesheet version="1.0" xmlns:xsl="http://www.w3.org/1999/XSL/Transform"

xmlns:xs="http://www.w3.org/2001/XMLSchema" xmlns:fn="http://www.w3.org/2005/xpath-functions">

  <xsl:output method="xml" version="1.0" encoding="UTF-8" indent="yes"/>

  <xsl:template match="@* | node()">

    <xsl:copy>

      <xsl:apply-templates select="@* | node()"/>

    </xsl:copy>

  </xsl:template>

</xsl:stylesheet>'

  where Resource_Type = 'Material'

END

ELSE

BEGIN

  INSERT INTO [erp].[MappingSpecification] (Specification, Resource_Type)

  VALUES

  ('<?xml version="1.0" encoding="UTF-8"?>

<xsl:stylesheet version="1.0" xmlns:xsl="http://www.w3.org/1999/XSL/Transform"

xmlns:xs="http://www.w3.org/2001/XMLSchema" xmlns:fn="http://www.w3.org/2005/xpath-functions">

  <xsl:output method="xml" version="1.0" encoding="UTF-8" indent="yes"/>

  <xsl:template match="@* | node()">

    <xsl:copy>

      <xsl:apply-templates select="@* | node()"/>

    </xsl:copy>

```

```

</xsl:template>

</xsl:stylesheet>', 'Material')

END

```

3. Run the script.

Results

When you send a B2MML or XML file, it is converted to a JSON file by the ERP Transformation service using the mapping you have specified, and then imported to Plant Applications.

About the ERP Scheduler Service

The ERP Scheduler service is a server daemon that executes the import process. The service polls the integration database on a regular interval for the following types of records:

- **New records:** For each new (that is, unprocessed) work order, process order, or material, the ERP Scheduler service calls the HTTP POST method of the ERP Import service to import the record.
- **Records that are already in the process of being imported:** For each work order, process order, or material whose import process has started, but not completed, the ERP Scheduler service calls the HTTP GET method of the ERP Import service (by sending the ID of the record as a URI parameter) to receive the status update.

After the ERP Scheduler service receives a response from the ERP Import service regarding the status of the import, the ERP Scheduler service updates the [error code](#), [error message \(on page 898\)](#), and time stamp of the respective message in the integration database.

Configuration Parameters in the ERP Scheduler Service

As a system administrator, you can configure the following parameters in the ERP Scheduler service.

If you have installed Enterprise Plant Applications Web Client, these parameters are available in the following file: `<installation_path>/PlantApplicationsDocker/plantapps-web-docker/mnt/configfiles/erp-scheduler-service/prod/<version>/erp-scheduler-service-prod.properties`

After you change the values of parameters, run the following Docker commands, and restart the ERP Scheduler service:

```

docker-compose -f erpschedulerservice.yml config > PAErpschedulerservice.yml

docker stack deploy -c PAErpschedulerservice.yml PAErpschedulerservice

```

**Tip:**

If you want to change the value of a parameter only for the running instance of the service, you can use a third-party tool such as Portainer.

If you have installed Standard Plant Applications Web Client, these parameters are available in the following file: `C:\Program Files\GE Digital\PlantApplicationsWebClient\config-repo\erp-scheduler-service\prod\<version>\erp-scheduler-service-prod.properties`. After you change the values of parameters, restart the ERP Scheduler service.

**Important:**

The parameters in the following table are applicable if you have installed Standard Plant Applications Web Client. If you have installed Enterprise Plant Applications Web Client, replace the periods in the parameters with underscores (for example: `erp_scheduler_service_importJobPoll_milliseconds`).

Parameter	Description
<code>erp.scheduler.service.importJobPoll.milliseconds</code>	The interval (in milliseconds) at which the ERP Scheduler service polls the ERP Integration database for new inbound messages. The default value is 30000.
<code>erp.scheduler.service.importJobStatusPoll.milliseconds</code>	The interval (in milliseconds) at which the ERP Scheduler service polls the ERP Integration database for in-process messages. The default value is 30000.
<code>erp.scheduler.service.retrylimit</code>	The maximum numbers of times the ERP Scheduler service retries to process a record. The default value is 6.

Authorize to the ERP Scheduler Service

Authorization to use the ERP scheduler service directly is governed by the user credentials of the ERP service account created by:

1. Creating a UAA ERP user_name and password. See [Create a User](#).
2. Assigning the ERP user_name to a UAA group. See [About User Groups](#).
3. Configuring the UAA group with an ERP role and assignment that has Plant as the resource.

Additionally you will require the client id and client secret configured during installation.

Import Configuration Parameters

As a system administrator, you can configure parameters in the ERP Import service to import:

- [Work Orders \(on page 23\)](#)
- [Process Orders \(on page 23\)](#)
- [Material Lots \(on page 23\)](#)
- [Materials \(on page 25\)](#)

If you want to change the values of these parameters, you must do so while installing Plant Applications Web Client, and then restart the ERP Import service.

If you have installed Enterprise Plant Applications Web Client, these parameters are available in the following file: `<installation path>/PlantApplicationsDocker/plantapps-web-docker/erpimportservice.yml`. After you change the values of parameters, run the following Docker commands, and restart the ERP Import service:

```
docker-compose -f erpimportservice.yml config > PAerpimportservice.yml
docker stack deploy -c PAerpimportservice.yml PAerpimportservice
```

**Tip:**

If you want to change the value of a parameter only for the running instance of the service, you can use a third-party tool such as Portainer.

If you have installed Standard Plant Applications Web Client, these parameters are available in the following file: `C:\Program Files\GE Digital\PlantApplicationsWebClient\config-repo\erp-import-service\prod\<version>\erp-import-service-prod.properties`. After you change the values of parameters, restart the ERP Import service.

**Note:**

Before you configure the parameters related to custom property groups and categories, you must create them in the Property Definition application in Plant Applications Web Client. The maximum number of properties that you can create per property group is 2000.

Work Orders

Parameter	Description
Workorder.property.group.id	The GUID of the WorkOrder Import property group in the Property Definition application. The default value is CB21B6A6-B370-46D5-8400-5BA64C46CB9F.
BOMItem.proprty.group.id	The GUID of the BOMItem property group in the Property Definition application. The default value is 0AA6FFB3-584B-4D60-A21A-1A2E38D13FC2.



Note:

- The parameters **Workorder_property_Group_name** and **Material_property_Group_name** in Plant Applications Web Client version 8.0 are changed to **Workorder.property.group.id** and **Material.property.group.id**.
- The parameters **Workorder_property_category_name** and **Material_property_category_name** are not used in Plant Applications Web Client version 8.1 and later.

Process Orders

Parameter	Description
processorder.property.group.id	The GUID of property group with the name ProcessOrder Import from the Property Definition application. This group Id belongs to ProcessOrder Import. The default value is 8a290266-bd40-4508-a0d8-3793d72e010b.

Material Lots

Parameter	Description
OrgCode	The GUID of organization code of the material lot from Property Definition. This property is used to

Parameter	Description
	import receivers with material lots from the ERP application. For each material lot, the combination of the organization code and the units of measure must be unique.
materiallot.property.group.id	<p>The GUID of property group with the name MaterialLot Import from Property Definition application. This group Id belongs to MaterialLot Import.</p> <p>The default value is 170d56ca-1f50-47d-b-8e2b-793a792ad6c9.</p>
inventory.line.id	<p>The GUID of property group with the name Inventory Line from Property Definition application. The default value is AF651BC5-4161-4B03-8124-DE2AE4887CCE.</p> <p>If you have installed Plant Applications for the first time, set a value for the property using Property Definition.</p> <p>The units of measure provided for each material lot in the message must match the units of measure for one of the units in the inventory line in Plant Applications. If it does not match or if multiple units have the same units of measure, an error occurs. In addition, this unit must contain the same OrgCode that you will provide in the material lot import document (MLID).</p> <p>If the inventory.line.id is identical to the receiver.line.id, the material lot will first be subject to the Receiving Inspection app; otherwise the material lot will be flagged as consumable.</p>
inventory.unit.id	<p>The GUID of property group with the name Inventory Unit from the Property Definition application. The default value is 3C0C1396-ACBC-400C-9EC4-A1730C4EF673.</p>

Parameter	Description
	If the inventory.unit.id differs from the receiver.unit.id, you can also update the material lot status and quantity via the import message.
receiver.line.id	The GUID of property definition with the name Receiver Line from Property Definition application. The default value is 02651301-05BD-4DE0-999C-0B6F93630308. If the receiver.line.id is identical to the inventory.line.id, the material lot will first be subject to the Receiving Inspection app; otherwise the material lot will be flagged as consumable.
receiver.status.id	The GUID of property definition with the name Receiver Status from Property Definition application. The default value is FFDEE988-8E13-43C4-8BC3-A379BC6ACA53.
receiver.unit.id	The GUID of property definition with the name Receiver Unit from Property Definition application. The default value is 0716041E-DFC6-4939-A81C-B2EB8F25B29E.

Materials

Parameter	Description
Material.property.group.id	The GUID of property group with the name Material Import from Property Definition application. This group Id belongs to Material Import. The default value is 79433EC1-6683-4BED-B353-BD667210E0A2.

About the ERP Transformation Service

The ERP Transformation service converts an XML or a B2MML file to a JSON file, and vice versa. The supported version of the B2MML file is V0401.

To convert an XML or a B2MML file to a JSON file, the following steps are performed:

1. The XML or B2MML file is converted to a standard B2MML file (compatible with MESA standards) based on the mapping details in the XSL file. The supported version of the XSL file is V1.0.
2. The standard B2MML file is converted to a JSON file, which contains the work order, process order, or material details.
3. The JSON file is sent in the request body using the HTTP POST method of the ERP Import service.

Similarly, the ERP Transformation service converts a JSON file to an XML or a B2MML file.

Chapter 4. ERP Import Service

About the ERP Import Service

The ERP Import service retrieves information about work orders, process orders, and materials from the integration database, and creates these records in the Plant Applications database.



Important:

If work on a work order has begun in Plant Applications, and if you try to import the same work order again, an error occurs.

The ERP Import service is a RESTful microservice that exposes an API consisting of the following methods: POST and GET.

To import files, the following steps are performed:

1. When the ERP Scheduler service sends a request for a new or in-process record, the ERP Import service performs one of the following steps:
 - For a new record, it retrieves the corresponding file from the integration database using the POST method to communicate with the other Plant Applications microservices. This method is asynchronous; as a result, the HTTP response codes and response messages are stored in a table for subsequent retrieval.



Note:

If the record is available in an XML or B2MML format, the ERP Import service sends the data to the ERP Transformation service, where it is converted to a JSON format.

- For an in-process record, it retrieves the ID of the record from the integration database using the GET method.
2. The ERP Import service updates the status of the import. The ERP Scheduler service then updates the ERP Integration database with this information.

For details on the information flow while importing records, refer to [Information Flow for Importing New Records \(on page 30\)](#) and [Information Flow for Importing In-Process Records \(on page 32\)](#). For a list of records related a work order that are created or updated when you import the work order, refer to [About Importing Work Orders \(on page 32\)](#).

ERP Integration Database Schema

The ERP Integration database stores messages that specify work orders, process orders, and materials. Messages are stored in the `erp_integration_inbound_messages` table until they are imported into the Plant Applications database. The following table describes the columns in the `erp_integration_inbound_messages` table.

Column	Description
Id	A system-generated identity value.
Message_Type	The identifier for the type of the record. This column contains one of the following values: <ul style="list-style-type: none"> • workOrder • processOrder • material • materialLot
Media_Type	The MIME type of the message. This column contains one of the following values: <ul style="list-style-type: none"> • application/json • application/xml
Key_Data	The information added by the ERP Scheduler service when the record is processed (for example, work order number). The data can be used by system administrators for internal purposes, such as to query how many times the order number has been sent for import.
Inserted_Date	The date and time (in UTC format) when the ERP system added the record to the table.
Process_Start_Date	The date and time (in UTC format) when the ERP Scheduler service started processing the message.
Process_Complete_Date	The date and time (in UTC format) when the ERP Scheduler service completed processing the message.
Response_Code	The HTTP response code from the import process.

Column	Description
Re- sponse_ Message	The message that contains information about whether the import has been successful.
Message	The record that contains the details of the work order, process order, or material in a JSON, B2MML, or XML format. If the message is in the JSON format, this column contains one of the following files: <ul style="list-style-type: none"> • work order import document (WOID) • process order import document (POID) • material master import document (MMID)
Insert- ed_By	The user who created the record.

Supported Inbound Schema Versions

All ERP inbound messages are version-controlled via schema versions. A schema version defines the minimum set of parameters required to successfully import a record into Plant Applications.

- [Supported Schema Versions for Importing Work Orders \(on page 42\)](#)
- [Supported Schema Versions for Importing Process Orders \(on page 446\)](#)
- [Supported Schema Versions for Importing Material Lots and Outside Processing \(on page 493\)](#)
- [Supported Schema Versions for Importing Materials \(on page 510\)](#)

The schema version itself is a mandatory parameter in an inbound message.



Note:

The schema version of an inbound message is different from the schema of a B2MML standard.

About Information Flow

Information flows to and from the ERP Integration database in the form of JSON, B2MML, and XML files. JSON files contain the following types of messages:

- Work orders: Specified in a Work Order Import Document (WOID).
- Process orders: Specified in a Process Order Import Document (POID).
- Materials: Specified in a Material Master Import Document (MMID).

- Material lots: Specified in a Material Lot Import Document (MLID) for material lots.
- Outside Processing (OSP): Specified in an MLID for OSP.



Note:

For OSP:

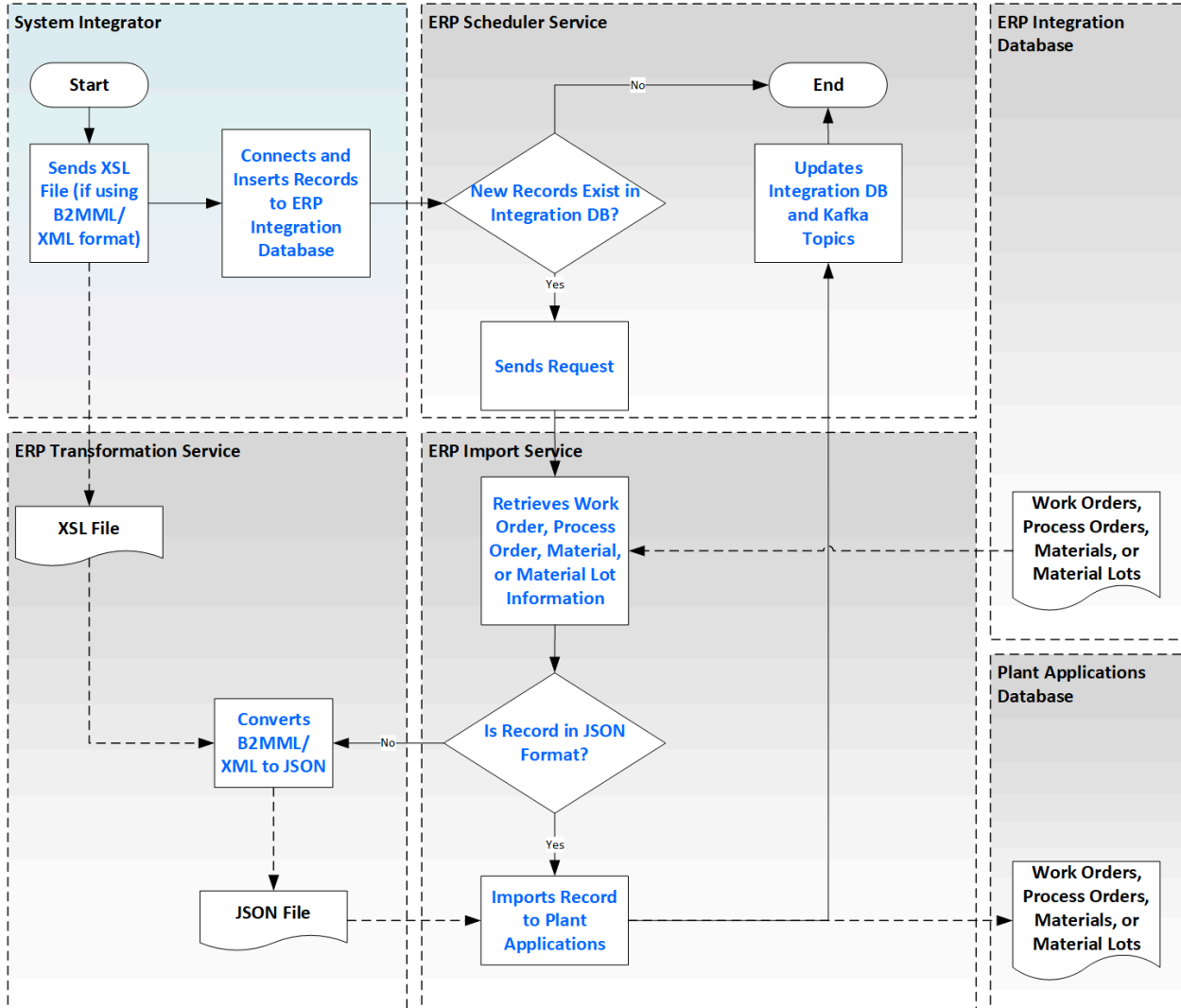
- If a material lot has serialized material, the received quantity is recorded, and the non-clocking operation is completed.
- If a material lot has non-serialized material, and if partial quantity is received, only the received quantity is recorded. The operation is not completed until the remaining quantity is received.

After you connect the ERP system to the ERP Integration database:

1. The ERP systems add the messages to the ERP Integration database.
2. The ERP Integration services import the messages into the Plant Applications database and update the status of the messages in the ERP Integration database.
3. The ERP Export service publishes events to the ERP Integration database when an operation is complete, the status of a material/lot is changed, and so on.

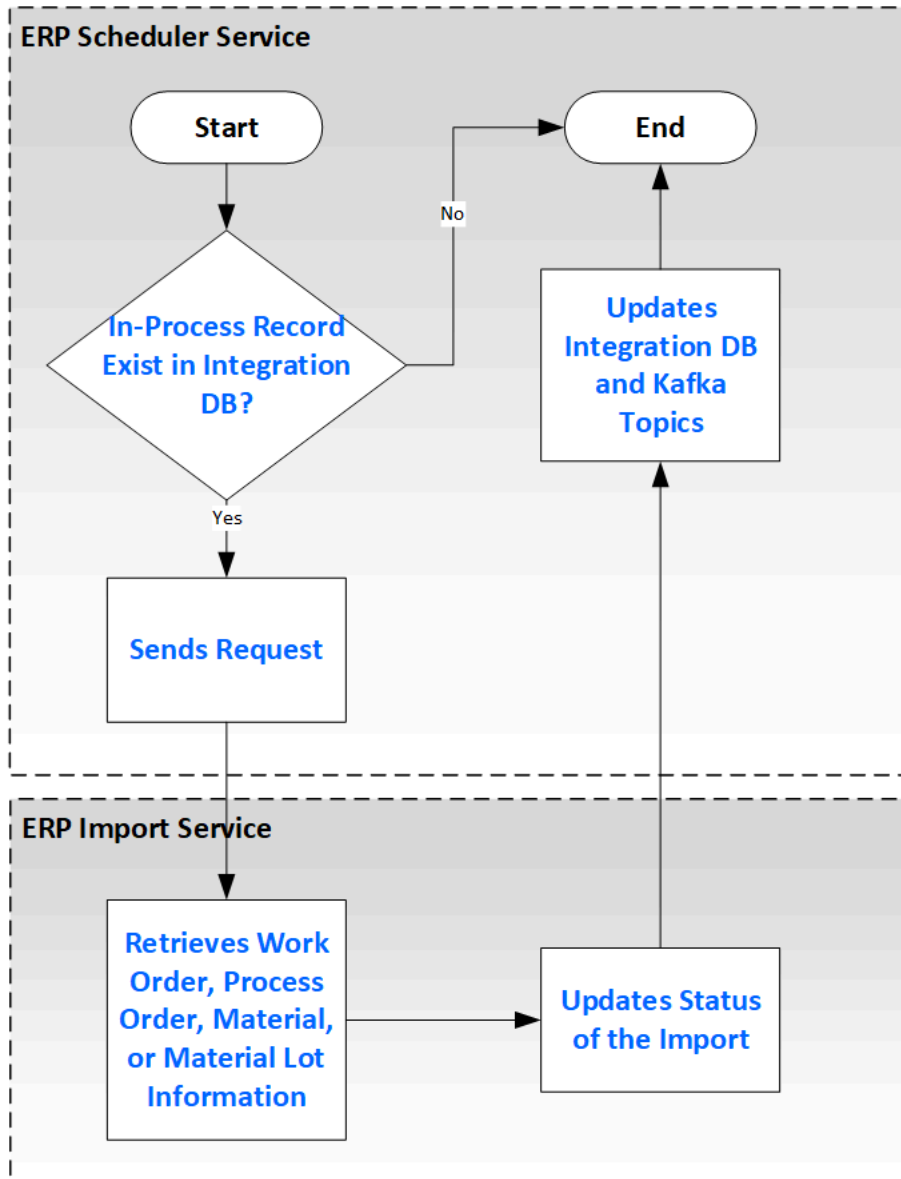
Information Flow for Importing New Records

The following diagram provides the steps that you must perform as a system integrator and the steps performed by the integration services to import a new record.



Information Flow for Importing In-Process Records

The following diagram provides the steps performed by the integration services for an in-process record.



Work Orders

About Importing Work Orders

You can import work orders from an ERP system using a work order import document (WOID). You can import two types of WOIDs:

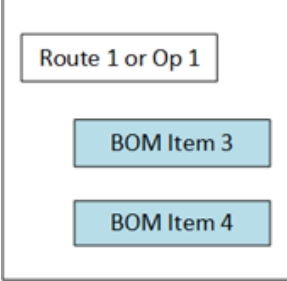
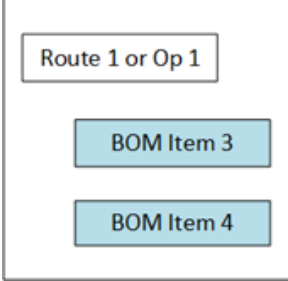
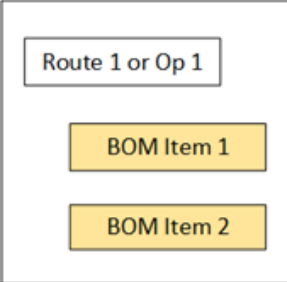
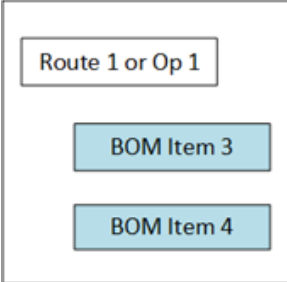
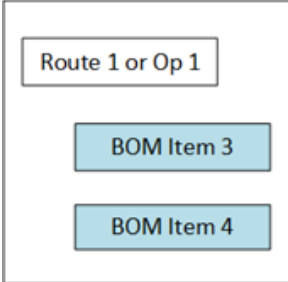
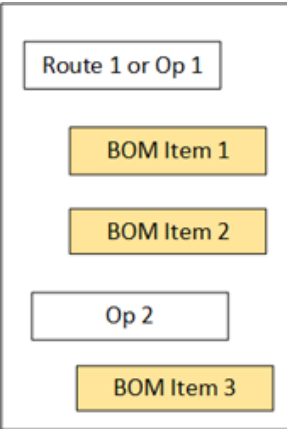
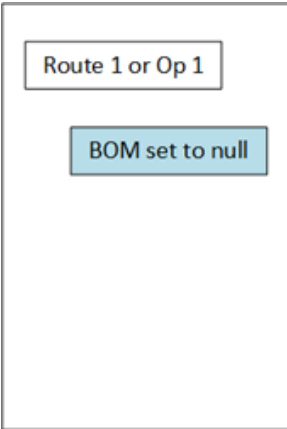
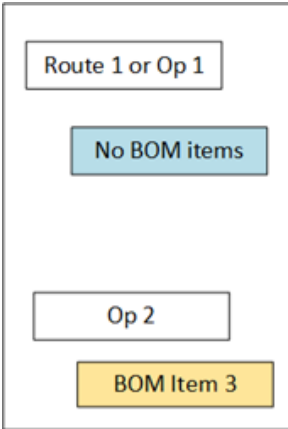
- **WOID with route definition:** Contains the route identifier information. These routes are already created in the Route Editor application in Plant Applications Web Client (and must exist by the time you import the WOID). After you import the WOID, the work order is associated with that specific route. You can use this type of a WOID for make-to-stock (MTS) products.
- **WOID without route definition:** Contains the details of a route. These routes do not exist in Plant Applications Web Client; therefore, you will provide all the required route information in the WOID. You can use this type of a WOID for make-to-order (MTO) or engineer-to-order (ETO) products.

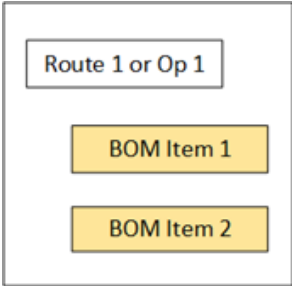
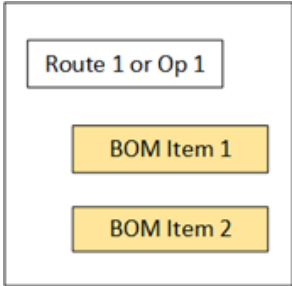
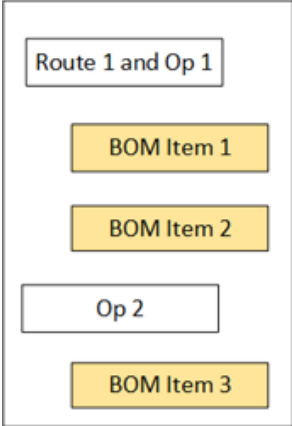
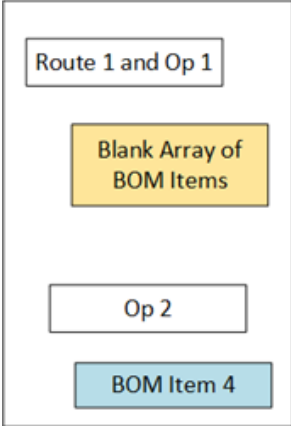
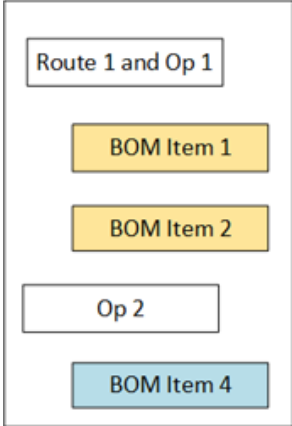
This topic provides a list of records related to a work order that are created and/or updated when you import a work order import document (WOID).

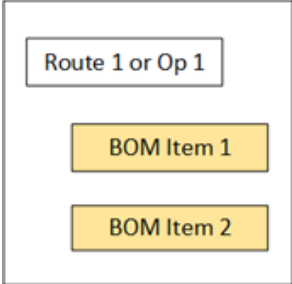
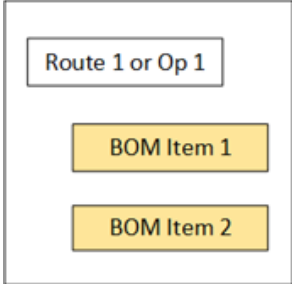
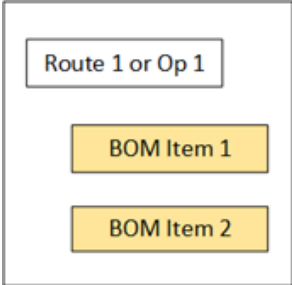
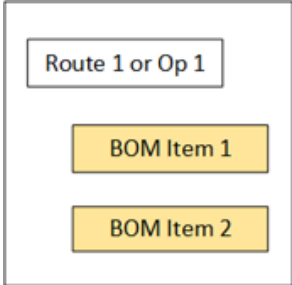
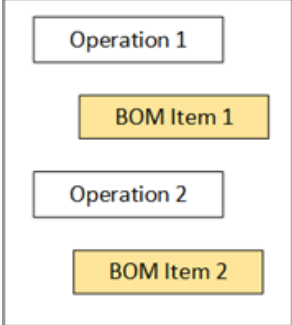
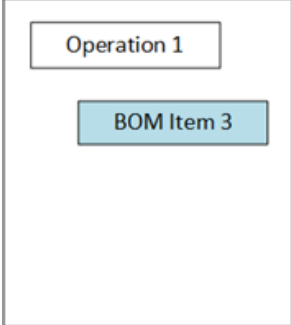
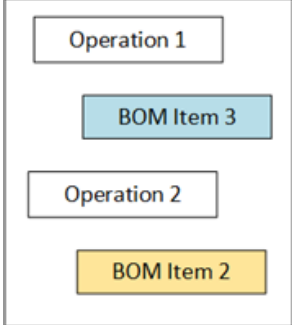
- **workOrderName:** Unique identifier for the work order in Plant Applications. In the B2MML format, it is represented by the ID parameter under ProductionRequest. A work order is created when you import a WOID. If the work order exists, it is deleted and recreated when you import a WOID. However, this happens only if the work order is not started; if the work order is started, an error occurs when you attempt to import the WOID.
- **producedMaterialName:** Identifies the material (or product) associated with the work order. In the B2MML format, it is represented by MaterialDefinitionID. You can import a work order only if the producedMaterialName matches the product code of an actual product in Plant Applications.
- **plannedQuantity:** This item is optional and allows you to specify the order quantity and not the specific material lots, which can be added later as required. If the value is null when the work order is created, the planned quantity is equal to the sum of the supplied lots.
- **plannedLineName:** Identifies the production line on which the work order will be executed. In the B2MML format, it is represented by the EquipmentID parameter under Location. A value is required and must match a production line in Plant Applications. Production lines must be Route-enabled.
- **priority:** Identifies the priority of the work order.
- **plannedStartDate** and **plannedEndDate:** Identify the planned start and end dates to execute the work order. Values are required for both the parameters and must be in the UTC format.
- **routeDefinitionName:** Identifies the route associated with the work order. For a WOID with route definition, a value is required and must match the name of a route in Plant Applications. A value is required only for a WOID with route definition.
- **routeDefinitionRevision:** Identifies the route revision that you want to use for the work order. If you do not specify a value, the latest revision is considered.
- **status:** Value should be null, unless you want to cancel the work order, in which case the value should be 'cancelled'.
- **Parameters specific to an operation:** For a WOID with route definition, you cannot specify operation-specific parameters (except for the name of the operation). For a WOID without a route definition, you can specify the following parameters of an operation:

- **name:** Identifies the name of an operation. In the B2MML format, it is represented by the ID parameter under SegmentRequirement. A value is required. For a WOID with route definition, the value must match the name of an operation in the route; otherwise, the operation is skipped.
- **description:** Identifies the description of an operation. A value is required.
- **sequenceNumber:** Identifies the sequence number of an operation. For parallel operations, provide the same sequence number. A value is required.
- **plannedUnitName:** Identifies the unit in which you must perform the operation. A value is required.
- **suggestedLaborTypes:** Identifies the labor types for an operation. You must specify an array of values defined in the laborTypes endpoint in the labor-service API.
- **skipIfSuccessorStarted:** Indicates whether the operation can be skipped if the next one is ready. You can enter true or false.
- **displayOrder:** Allows operation sorting, in addition to `sequenceNumber`.
- **behaviors:** An array of identifiers that can be added to operations that are used by execution to perform certain actions. The following behaviors are supported:
 - **allowManualSkip:** If you include `allowManualSkip` in the behaviors array, the operator can choose to skip the operation while executing the work order. If, however, you set the `skipIfSuccessorStarted` parameter to true, the operation will be automatically skipped when the next operation is started.
 - **allowManualStart:** Can be used only on a non-clocking operation. Allows the operator to start the operation, but not to clock on. Starting the operation enables BOM consumption and recording variables, if configured. Cannot be used together with `requiresClockOn` behavior.
 - **requiresClockOn:** Makes an operation a "clocking" one and a user needs to clock on in order to complete the operation.
 - **systemControlledOperationComplete:** Used only on non-clocking operations; prevents operators from manually completing the operation. Cannot be used together with `requiresClockOn` behavior.
 - **systemControlledOperationRecordQuantity:** Used only on non-clocking operations; prevents operators from manually completing the operation. Cannot be used together with `requiresClockOn` behavior. Used with non-serialized products.
- **Route-level and operation-level BOM items:** If a work order is not yet started, you can override route-level and operation-level BOM items in a work order with the BOM items in the WOID. The BOM items provided in the WOID take precedence over the BOM items in the work order.

The following table describes how the route-level and operation-level BOM items are overridden in each scenario, with an example.

Scenario	BOM items in the route/operation before importing WOID	BOM items in the WOID	BOM items in the work order after importing the WOID
<p>If the route/operation does not have BOM items, but the WOID does, after importing the WOID, the work order contains the BOM items in the WOID.</p>	<p>No BOM items</p>		
<p>If the route/operation and the WOID contain BOM items, after importing the WOID, the work order contains only the BOM items in the WOID.</p>			
<p>If the route/operation contains BOM items, but the BOM items in the WOID are set to null, after importing the WOID, the work order will not contain any BOM items for the route/operation. If, however, an operation is not specified in the</p>			

Scenario	BOM items in the route/operation before importing WOID	BOM items in the WOID	BOM items in the work order after importing the WOID
<p>WOID, the work order will contain the BOM items in the route for that operation.</p>			
<p>If the route/operation contains BOM items, but the WOID contains a blank array of BOM items, after importing the WOID, the work order will contain the BOM items in the route.</p>		<p>A blank array of BOM items (that is, <code>"billOfMaterials": []</code>)</p>	
<p>If at least one of the operations contains BOM items in the WOID (and the remaining operations contain a blank array of BOM items), after importing the WOID, the work order will contain the BOM items from the WOID only for those operations.</p>			

Scenario	BOM items in the route/operation before importing WOID	BOM items in the WOID	BOM items in the work order after importing the WOID
<p>If the route/operation contains BOM items, but the WOID contains only invalid BOM items, after importing the WOID, the work order contains the BOM items in the route/operation. The BOM items in the WOID are skipped.</p>		<p>Only invalid BOM items (for example, the quantity is less than zero, the product is not available in Plant Applications)</p>	
<p>If the route/operation contains BOM items, but the WOID does not contain operations, after importing the WOID, the work order contains the BOM items in the route/operation.</p>		<p>No operations</p>	
<p>If the route and the WOID contain BOM items for an operation, after importing the WOID, the BOM items in the work order are overridden by those in</p>			

Scenario	BOM items in the route/operation before importing WOID	BOM items in the WOID	BOM items in the work order after importing the WOID
the WOID for the operation. However, overriding BOM items for an operation does not impact the BOM items for another operation.			



Note:

- Overriding BOM items is specific to the work order (does not impact the route).
- Overriding route-level BOM items does not impact the operation-level BOM items.
- BOM items cannot be null.

- **Parameters specific to BOM items:** You can provide the following parameters specific to a BOM item (regardless of whether the WOID contains route definition):
 - **materialName:** Identifies the material name of a BOM item. In the B2MML format, it is represented by the MaterialDefinitionID parameter under MaterialConsumedRequirement.
 - **quantity:** Identifies the quantity of a BOM item.
 - **quantityPrecision:** Identifies the precision of the quantity of a BOM item. If you do not want to provide the precision, enter 0.
 - **lowerTolerance** and **upperTolerance:** Identify the upper and lower tolerances of the quantity of a BOM item, respectively.
 - **lowerTolerancePrecision** and **upperTolerancePrecision:** Identify the precision of the upper and lower tolerances of the quantity of a BOM item, respectively. If you do not want to provide the precision, enter 0.
 - **scrapFactor:** Identifies the percentage of the BOM item that is predicted to be scrapped. A value is required.
 - **unitOfMeasureName:** Identifies the unit of measure of the BOM item.
 - **defaultStorageUnit:** The default storage unit of a BOM item.
 - **displayOrder:** Allows BOM item sorting (how they are displayed in the grid).
 - **behaviors:**
 - **requiresConsumptionTracking** - Indicates whether the BOM item consumption must be tracked.

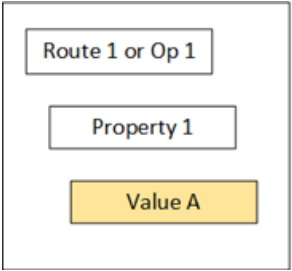
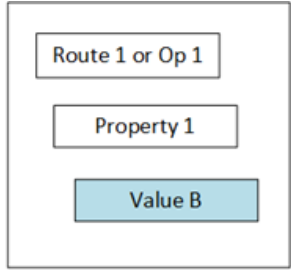
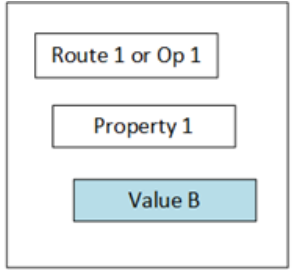
- **Values of BOM item properties:** When route-level or operation-level BOM items in a work order are overridden with the ones in the WOID, the properties of the BOM items are validated with the ones in the BOMItem property group. This group is created during Plant Applications Web Client installation.

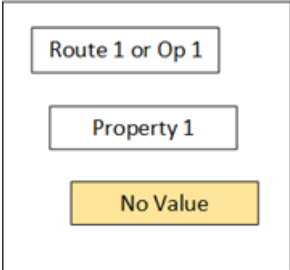
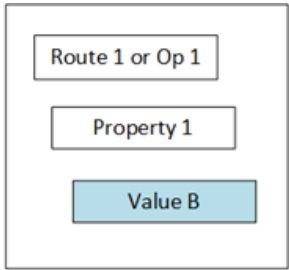
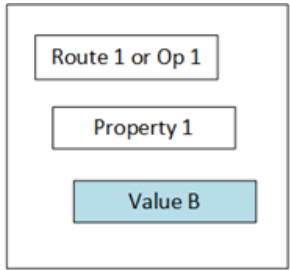
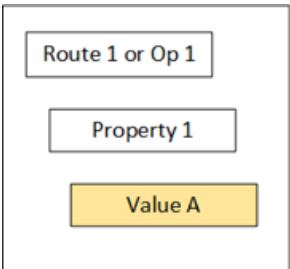
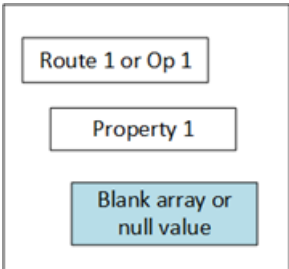
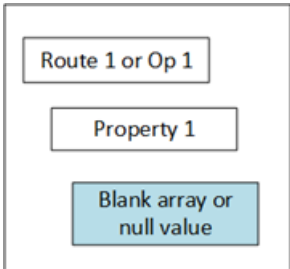
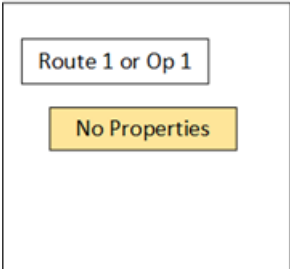
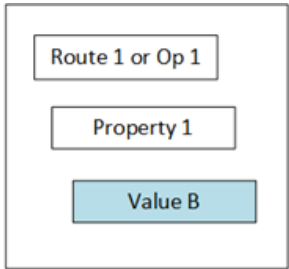
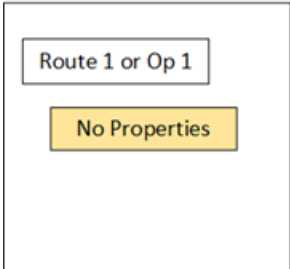
**Note:**

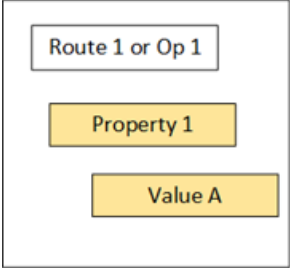
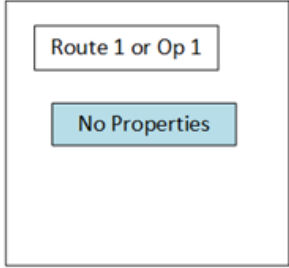
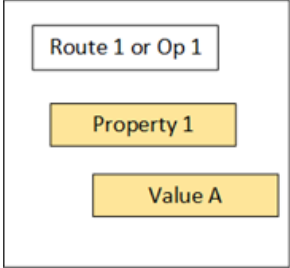
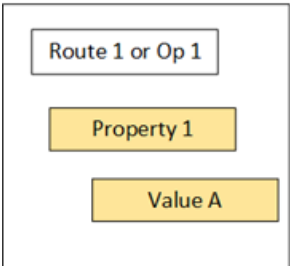
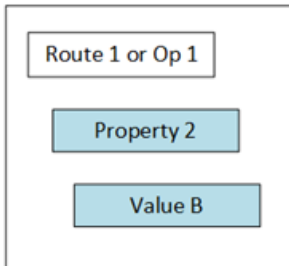
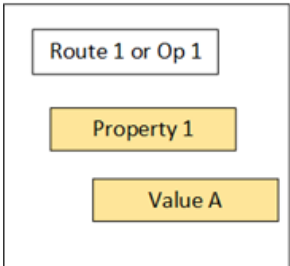
- Overriding values of BOM item properties is specific to the work order (does not impact the route).
- Only if a BOM item in the WOID is valid, values of the BOM item properties are overridden.
- If the BOM item properties in the WOID do not match the ones in the BOMItem property group, the property is skipped. An error appears, stating that the property is not found.

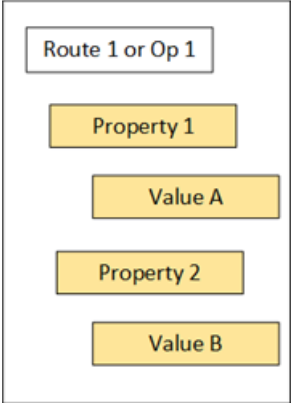
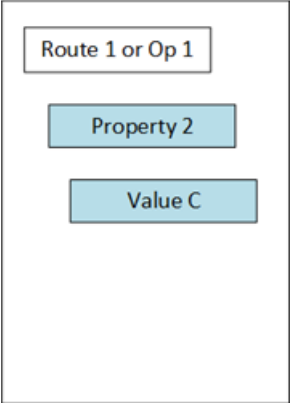
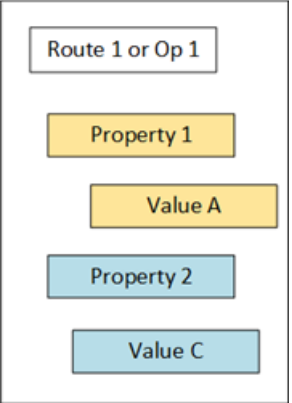
- **Values of route-level and operation-level properties:** If a work order is not yet started, you can override the values of the route-level and operation-level properties in the work order with the ones in a WOID. The property values in the WOID take precedence over the values in the work order. These properties are validated with the ones in the Workorder.property.group.id property group.

The following table describes how the route-level and operation-level properties and their values are overridden in each scenario, with an example.

Scenario	Properties and their values in the route/operation before importing WOID	Properties in the WOID	Properties and their values in the work order after importing the WOID
If the value of a property in a route/operation is different from that in the WOID, after importing the WOID, the property in the work order contains the value specified in the WOID.			

Scenario	Properties and their values in the route/operation before importing WOID	Properties in the WOID	Properties and their values in the work order after importing the WOID
<p>If a property in a route/operation does not contain a value, after importing the WOID, the property in the work order contains the value specified in the WOID.</p>			
<p>If a property contains a null value or a blank array in the WOID, after importing the WOID, the property in the work order will contain the same. If, however, the property is mandatory, you must enter a value for the property.</p>			
<p>If a route/operation does not contain any properties, but the WOID does, after importing the WOID, the work order will not contain any properties either.</p>			

Scenario	Properties and their values in the route/operation before importing WOID	Properties in the WOID	Properties and their values in the work order after importing the WOID
<p>If a route/operation in the WOID does not contain properties, after importing the WOID, the properties and their values in the work order are the same as in the route/operation.</p>	 <p>A diagram representing a route or operation. It consists of three stacked rectangular boxes: the top one is white with a black border and contains the text "Route 1 or Op 1"; the middle one is yellow and contains "Property 1"; the bottom one is yellow and contains "Value A".</p>	 <p>A diagram representing a route or operation. It consists of two stacked rectangular boxes: the top one is white with a black border and contains the text "Route 1 or Op 1"; the bottom one is light blue and contains the text "No Properties".</p>	 <p>A diagram representing a route or operation. It consists of three stacked rectangular boxes: the top one is white with a black border and contains the text "Route 1 or Op 1"; the middle one is yellow and contains "Property 1"; the bottom one is yellow and contains "Value A".</p>
<p>If a route/operation contains different properties from the ones in the WOID, after importing the WOID, the work order will contain the properties and values in the route/operation; the properties in the WOID will not be created in the work order.</p>	 <p>A diagram representing a route or operation. It consists of three stacked rectangular boxes: the top one is white with a black border and contains the text "Route 1 or Op 1"; the middle one is yellow and contains "Property 1"; the bottom one is yellow and contains "Value A".</p>	 <p>A diagram representing a route or operation. It consists of three stacked rectangular boxes: the top one is white with a black border and contains the text "Route 1 or Op 1"; the middle one is light blue and contains "Property 2"; the bottom one is light blue and contains "Value B".</p>	 <p>A diagram representing a route or operation. It consists of three stacked rectangular boxes: the top one is white with a black border and contains the text "Route 1 or Op 1"; the middle one is yellow and contains "Property 1"; the bottom one is yellow and contains "Value A".</p>

Scenario	Properties and their values in the route/operation before importing WOID	Properties in the WOID	Properties and their values in the work order after importing the WOID
<p>If the WOID contains only some of the properties in the route/operation, after importing the WOID, the work order contains the values of the properties in the WOID. For the properties not specified in the WOID, the values remain unchanged in the work order.</p>			

Supported Schema Versions for Importing Work Orders

You can import work orders using the following schema versions:

- **Schema Version 9:** Contains the following updates:
 - Added `displayOrder` to operation-specific parameters, allowing operation sorting, in addition to `sequenceNumber`.
 - `plannedLineName` is now a string datatype (it was previously a string array).
 - `routeDefinitionRevision` can point to a route with a revision of 0 (the previous minimum revision was 1).

- **Schema Version 8:** Using schema version 8 you can:
 - Update a work order's planned start date, planned end date, priority and planned quantity (only for orders that have started).



Note:

For work orders that are not started, all parameters are updated as the import deletes and recreates the order.

- Cancel a work order that has not started.
- **Schema Version 7:** You can provide values for the following or leave them blank:
 - Planned quantity
 - Material lot

In addition you can apply the following behaviours:

- `allowAdditionOfMaterialLotToInProgressWorkOrder` - if specified, the route supports adding additional lots to an in-progress work order
- `requiresManualWorkOrderCompletion` - if specified, indicates that the specified route supports the manual completion of a work order
- **Schema Version 6:** You can provide the following values:
 - Upper and lower tolerances of a BOM item and their precision
 - Scrap factor (the percentage of the product that is predicted to be scrapped)
 - Precision of the quantity of the product
 - The default storage unit of a BOM item

In addition, you can specify whether an operation can be skipped, by including `allowManualSkip` in the `behaviours` array for the operation. If you do so, the operator can choose to skip the operation while executing the work order. If, however, you set the `skipifSuccessorStarted` parameter to true, the operation will be automatically skipped when the next operation is ready.

- **Schema Version 5:** You can override the following route components in a work order:
 - BOM items of a route
 - BOM items of individual operations in a route
 - Values of BOM item properties
 - Values of route-level and operation-level properties

In addition, specifying the route revision is not required. By default, the latest revision is considered.

- **Schema version 4:** You can import work orders for serialized as well as non-serialized products with or without route definition.
- **Schema version 3:** You can import work orders for serialized products with or without route definition.

**Tip:**

Refer to the following sample work order import documents (WOIDs) for each schema version:

- [JSON format \(on page 44\)](#)
- [Custom B2MML format \(on page 103\)](#)
- [Standard B2MML format \(on page 288\)](#)

Sample Inbound Files for a Work Order

Message that Contains a Work Order

```
INSERT INTO erp.erp_integration_inbound_messages (Inserted_Date, Message_Type, Media_Type, Message, Inserted_By)
VALUES (GETUTCDATE(),'workOrder', 'application/json', '{WOID}', '<username>')
```

where {WOID} is a JSON document that specifies the work order. For a sample WOID, refer to [JSON Work Order Import Document \(WOID\) \(on page 44\)](#).

If you want to send a B2MML document, replace `application/json` with `application/xml`.

Inbound messages are added to the integration database using Microsoft SQL Server 2016 version or later.

JSON Work Order Import Document (WOID)

A JSON work order import document (WOID) contains all the details of a work order, including the route, its operations, and so on. The WOID constitutes the body of the HTTP POST request of the ERP Import Service, which posts the work order to Plant Applications.

Schema versions 3, 4, 5, 6, 7, 8 and 9 are supported in a WOID.

JSON WOID Schema Version 9

Schema Version 9 contains the following updates:

- Added `displayOrder` to operation-specific parameters, allowing operation sorting, in addition to `sequenceNumber`.
- `plannedLineName` is now a string datatype (it was previously a string array).
- `routeDefinitionRevision` can point to a route with a revision of 0 (the previous minimum revision was 1).

JSON WOID Schema Version 9 *with* Route Definition (*without* BOM Items and Property Values Override)

```
{
  "schemaVersion": 9,
  "workOrderName": "WOID9-ROUTE-JSON-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-11-18T13:28:39.039Z",
  "plannedEndDate": "2020-11-19T13:00:00.000Z",
  "routeDefinitionName": "SnowBikeRouteLatest",
  "plannedQuantity": 30,
  "status": "null",
  "operationsGroup": {
    "route": {
      "billofMaterials": [],
      "propertyValues": []
    },
    "operations": []
  },
  "materialLots": []
}
```

JSON WOID Schema Version 9 *with* Route Definition (*with* BOM Items and Property Values Override)

```
{
  "schemaVersion": 9,
  "workOrderName": "WOID8-ROUTE-JSON-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
```

```

"priority": 0,

"plannedStartDate": "2020-11-18T13:28:39.039Z",

"plannedEndDate": "2020-11-19T13:00:00.000Z",

"routeDefinitionName": "SnowBikeRouteLatest",

"plannedQuantity": 30,

"status": "null",

"operationsGroup": {

  "route": {

    "billOfMaterials": [

      {

        "materialName": "OpGrpBomItem1",

        "quantity": 1,

        "quantityPrecision": 2,

        "lowerTolerance": 1,

        "upperTolerance": 2,

        "lowerTolerancePrecision": 1,

        "upperTolerancePrecision": 1,

        "scrapFactor": 1.5,

        "unitOfMeasureName": "EA",

        "displayOrder": 1,

        "propertyValues": [

          {

            "propertyName": "bom_item_prop_group_prop_1",

            "propertyValue": "123"

          }

        ],

        "behaviors": [],

        "defaultStorageUnit": "PackagingUnit"

      },

      {

        "materialName": "OpGrpBomItem2",

        "quantity": 1,

        "quantityPrecision": 1,

        "lowerTolerance": 2,

        "upperTolerance": 1,

        "lowerTolerancePrecision": 1,

        "upperTolerancePrecision": 1,

```

```

    "scrapFactor": 2.5,
    "unitOfMeasureName": "EA",
    "displayOrder": 2,
    "propertyValues": [],
    "behaviors": [],
    "defaultStorageUnit": "PackagingUnit"
  }
],
"propertyValues": [
  {
    "propertyName": "work_order_import_prop_group_prop_1",
    "propertyValue": "workorderimportgroupproperty1"
  }
],
"operations": [
  {
    "name": "FrameAssembly",
    "billOfMaterials": [
      {
        "materialName": "BikeMainFrame",
        "quantity": 1,
        "quantityPrecision": 1,
        "lowerTolerance": 1,
        "upperTolerance": 1,
        "lowerTolerancePrecision": 0,
        "upperTolerancePrecision": 0,
        "scrapFactor": 0.5,
        "unitOfMeasureName": "EA",
        "displayOrder": 1,
        "propertyValues": [
          {
            "propertyName": "bom_item_prop_group_prop_2",
            "propertyValue": "1.23"
          }
        ]
      }
    ],
    "behaviors": [

```



```

    "requiresConsumptionTracking"
  ],
  "defaultStorageUnit": "PackagingUnit"
}
],
"propertyValues": []
},
{
  "name": "TorqueTest",
  "billOfMaterials": [],
  "propertyValues": [
    {
      "propertyName": "work_order_import_prop_group_prop_2",
      "propertyValue": "workorderimportgroupproperty2"
    }
  ]
},
{
  "name": "DynamicAlignment",
  "billOfMaterials": [],
  "propertyValues": [
    {
      "propertyName": "work_order_import_prop_group_prop_3",
      "propertyValue": "workorderimportgroupproperty3"
    }
  ]
},
{
  "name": "TyreMounting",
  "billOfMaterials": [
    {
      "materialName": "TubelessTyre",
      "quantity": 2,
      "quantityPrecision": 0,
      "lowerTolerance": 1,
      "upperTolerance": 1,
      "lowerTolerancePrecision": 0,

```

```

    "upperTolerancePrecision": 0,
    "scrapFactor": 0.1,
    "unitOfMeasureName": "EA",
    "displayOrder": 1,
    "propertyValues": [
      {
        "propertyName": "bom_item_prop_group_prop_3",
        "propertyValue": "bomitempropgroupproperty"
      }
    ],
    "behaviors": [
      "requiresConsumptionTracking"
    ],
    "defaultStorageUnit": "PackagingUnit"
  }
],
"propertyValues": [
  {
    "propertyName": "work_order_import_prop_group_prop_4",
    "propertyValue": "workorderimportgroupproperty"
  }
]
}
]
},
"materialLots": []
}

```

JSON WOID Schema Version 9 *without* Route Definition

```

{
  "schemaVersion": 9,
  "workOrderName": "WOID9-ADHOC-JSON-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-11-18T13:28:39.039Z",
  "plannedEndDate": "2020-11-19T13:00:00.000Z",

```

```
"plannedQuantity": 30,
"status": null,
"operationsGroup": {
  "route": {
    "billOfMaterials": [
      {
        "materialName": "OpGrpBomItem1",
        "quantity": 1,
        "quantityPrecision": 2,
        "lowerTolerance": 1,
        "upperTolerance": 2,
        "lowerTolerancePrecision": 1,
        "upperTolerancePrecision": 1,
        "scrapFactor": 1.5,
        "unitOfMeasureName": "EA",
        "displayOrder": 1,
        "propertyValues": [
          {
            "propertyName": "bom_item_prop_group_prop_1",
            "propertyValue": "123"
          }
        ],
        "behaviors": [ ],
        "defaultStorageUnit": "PackagingUnit"
      },
      {
        "materialName": "OpGrpBomItem2",
        "quantity": 1,
        "quantityPrecision": 1,
        "lowerTolerance": 2,
        "upperTolerance": 1,
        "lowerTolerancePrecision": 1,
        "upperTolerancePrecision": 1,
        "scrapFactor": 2.5,
        "unitOfMeasureName": "EA",
        "displayOrder": 2,
        "propertyValues": [ ],
```

```

    "behaviors": [],
    "defaultStorageUnit": "PackagingUnit"
  }
],
"documents": [],
"propertyValues": [],
"behaviors": []
},
"operations": [
  {
    "name": "FrameAssembly",
    "description": "Frame Assembling",
    "sequenceNumber": 1,
    "displayOrder": 1,
    "plannedUnitNames": ["FrameMountingStation"],
    "billOfMaterials": [
      {
        "materialName": "BikeMainFrame",
        "quantity": 1,
        "quantityPrecision": 1,
        "lowerTolerance": 1,
        "upperTolerance": 1,
        "lowerTolerancePrecision": 0,
        "upperTolerancePrecision": 0,
        "scrapFactor": 0.5,
        "unitOfMeasureName": "EA",
        "displayOrder": 1,
        "propertyValues": [
          {
            "propertyName": "bom_item_prop_group_prop_2",
            "propertyValue": "1.23"
          }
        ]
      }
    ],
    "behaviors": [
      "requiresConsumptionTracking"
    ],
    "defaultStorageUnit": "PackagingUnit"
  }
]

```

```

    }
  ],
  "documents": [],
  "propertyValues": [],
  "behaviors": [
    "requiresClockOn"
  ],
  "suggestedLaborTypes": [
    "direct"
  ],
  "skipIfSuccessorStarted": false
},
{
  "name": "TorqueTest",
  "description": "Torque testing",
  "sequenceNumber": 2,
  "displayOrder": 2,
  "plannedUnitNames": ["TorqueTest"],
  "billOfMaterials": [],
  "documents": [],
  "propertyValues": [],
  "behaviors": [
    "allowManualSkip"
  ],
  "suggestedLaborTypes": [],
  "skipIfSuccessorStarted": false
},
{
  "name": "DynamicAlignment",
  "description": "Dynamic Wheel Aligning" ,
  "sequenceNumber": 3,
  "displayOrder": 3,
  "plannedUnitNames": ["AlignmentJig"],
  "billOfMaterials": [],
  "documents": [],
  "propertyValues": [],
  "behaviors": [],

```

```

"suggestedLaborTypes": [],
"skipIfSuccessorStarted": true
},
{
  "name": "TyreMounting",
  "description": "Tyre mounting",
  "sequenceNumber": 4,
  "displayOrder": 4,
  "plannedUnitNames": ["TyreMount"],
  "billOfMaterials": [
    {
      "materialName": "TubelessTyre",
      "quantity": 2,
      "quantityPrecision": 0,
      "lowerTolerance": 1,
      "upperTolerance": 1,
      "lowerTolerancePrecision": 0,
      "upperTolerancePrecision": 0,
      "scrapFactor": 0.1,
      "unitOfMeasureName": "EA",
      "displayOrder": 1,
      "propertyValues": [
        {
          "propertyName": "bom_item_prop_group_prop_3",
          "propertyValue": "\"bomitempropproperty\""
        }
      ],
      "behaviors": [
        "requiresConsumptionTracking"
      ],
      "defaultStorageUnit": "PackagingUnit"
    }
  ],
  "documents": [],
  "propertyValues": [],
  "behaviors": [
    "requiresClockOn"
  ]
}

```

```

    ],
    "suggestedLaborTypes": [
      "direct"
    ],
    "skipIfSuccessorStarted": false
  }
]
},
"materialLots": [

]
}

```

JSON WOID Schema Version 8

Using schema version 8 you can:

- Update a work order's planned start date, planned end date, priority and planned quantity (only for orders that have not started).
- Cancel a work order that has not started.

JSON WOID Schema Version 8 *with* Route Definition (*without* BOM Items and Property Values Override)

```

{
  "schemaVersion": 8,
  "workOrderName": "WOID8-ROUTE-JSON-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-11-18T13:28:39.039Z",
  "plannedEndDate": "2020-11-19T13:00:00.000Z",
  "routeDefinitionName": "SnowBikeRouteLatest",
  "plannedQuantity": 30,
  "status": null,
  "operationsGroup": {
    "route": {
      "billofMaterials": [],
      "propertyValues": []
    }
  }
}

```

```

    },

    "operations": []
  },

  "materialLots": []
}

```

JSON WOID Schema Version 8 with Route Definition (with BOM Items and Property Values Override)

```

{
  "schemaVersion": 8,
  "workOrderName": "WOID8-ROUTE-JSON-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-11-18T13:28:39.039Z",
  "plannedEndDate": "2020-11-19T13:00:00.000Z",
  "routeDefinitionName": "SnowBikeRouteLatest",
  "plannedQuantity": 30,
  "status": null,
  "operationsGroup": {
    "route": {
      "billofMaterials": [
        {
          "materialName": "OpGrpBomItem1",
          "quantity": 1,
          "quantityPrecision": 2,
          "lowerTolerance": 1,
          "upperTolerance": 2,
          "lowerTolerancePrecision": 1,
          "upperTolerancePrecision": 1,
          "scrapFactor": 1.5,
          "unitOfMeasureName": "EA",
          "displayOrder": 1,
          "propertyValues": [
            {
              "propertyName": "bom_item_prop_group_prop_1",

```



```

        "propertyValue": "123"
      }
    ],
    "behaviors": [
    ],
    "defaultStorageUnit": "PackagingUnit"
  },
  {
    "materialName": "OpGrpBomItem2",
    "quantity": 1,
    "quantityPrecision": 1,
    "lowerTolerance": 2,
    "upperTolerance": 1,
    "lowerTolerancePrecision": 1,
    "upperTolerancePrecision": 1,
    "scrapFactor": 2.5,
    "unitOfMeasureName": "EA",
    "displayOrder": 2,
    "propertyValues": [],
    "behaviors": [],
    "defaultStorageUnit": "PackagingUnit"
  }
],
"propertyValues": [
  {
    "propertyName": "work_order_import_prop_group_prop_1",
    "propertyValue": "workorderimportgroupproperty1"
  }
]
},

"operations": [
  {
    "name": "FrameAssembly",
    "billOfMaterials": [
      {
        "materialName": "BikeMainFrame",

```

```

    "quantity": 1,
    "quantityPrecision": 1,
    "lowerTolerance": 1,
    "upperTolerance": 1,
    "lowerTolerancePrecision": 0,
    "upperTolerancePrecision": 0,
    "scrapFactor": 0.5,
    "unitOfMeasureName": "EA",
    "displayOrder": 1,
    "propertyValues": [
      {
        "propertyName": "bom_item_prop_group_prop_2",
        "propertyValue": "1.23"
      }
    ],
    "behaviors": [
      "requiresConsumptionTracking"
    ],
    "defaultStorageUnit": "PackagingUnit"
  }
],
"propertyValues": []
},
{
  "name": "TorqueTest",
  "billOfMaterials": [],
  "propertyValues": [
    {
      "propertyName": "work_order_import_prop_group_prop_2",
      "propertyValue": "workorderimportgroupproperty2"
    }
  ]
},
{
  "name": "DynamicAlignment",
  "billOfMaterials": [],

```

```

"propertyValues": [
  {
    "propertyName": "work_order_import_prop_group_prop_3",
    "propertyValue": "workorderimportgroupproperty3"
  }
]
},
{
  "name": "TyreMounting",
  "billOfMaterials": [
    {
      "materialName": "TubelessTyre",
      "quantity": 2,
      "quantityPrecision": 0,
      "lowerTolerance": 1,
      "upperTolerance": 1,
      "lowerTolerancePrecision": 0,
      "upperTolerancePrecision": 0,
      "scrapFactor": 0.1,
      "unitOfMeasureName": "EA",
      "displayOrder": 1,
      "propertyValues": [
        {
          "propertyName": "bom_item_prop_group_prop_3",
          "propertyValue": "bomitempropgroupproperty"
        }
      ],
      "behaviors": [
        "requiresConsumptionTracking"
      ],
      "defaultStorageUnit": "PackagingUnit"
    }
  ],
  "propertyValues": [
    {
      "propertyName": "work_order_import_prop_group_prop_4",
      "propertyValue": "workorderimportgroupproperty"
    }
  ]
}

```

```

    }
  ]
}
]
},
"materialLots": [
]
}

```

JSON WOID Schema Version 8 *without* Route Definition

```

{
  "schemaVersion": 8,
  "workOrderName": "WOID8-ADHOC-JSON-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-11-18T13:28:39.039Z",
  "plannedEndDate": "2020-11-19T13:00:00.000Z",
  "plannedQuantity": 30,
  "status": null,
  "operationsGroup": {
    "route": {
      "billOfMaterials": [
        {
          "materialName": "OpGrpBomItem1",
          "quantity": 1,
          "quantityPrecision": 2,
          "lowerTolerance": 1,
          "upperTolerance": 2,
          "lowerTolerancePrecision": 1,
          "upperTolerancePrecision": 1,
          "scrapFactor": 1.5,
          "unitOfMeasureName": "EA",
          "displayOrder": 1,
          "propertyValues": [
            {

```

```

        "propertyName": "bom_item_prop_group_prop_1",
        "propertyValue": "123"
    }
],
"behaviors": [ ],
"defaultStorageUnit": "PackagingUnit"
},
{
    "materialName": "OpGrpBomItem2",
    "quantity": 1,
    "quantityPrecision": 1,
    "lowerTolerance": 2,
    "upperTolerance": 1,
    "lowerTolerancePrecision": 1,
    "upperTolerancePrecision": 1,
    "scrapFactor": 2.5,
    "unitOfMeasureName": "EA",
    "displayOrder": 2,
    "propertyValues": [ ],
    "behaviors": [ ],
    "defaultStorageUnit": "PackagingUnit"
}
],
"documents": [ ],
"propertyValues": [ ],
"behaviors": [ ]
},
"operations": [
    {
        "name": "FrameAssembly",
        "description": "Frame Assemlying",
        "sequenceNumber": 1,
        "plannedUnitNames": ["FrameMountingStation"],
        "billOfMaterials": [
            {
                "materialName": "BikeMainFrame",
                "quantity": 1,

```

```

    "quantityPrecision": 1,
    "lowerTolerance": 1,
    "upperTolerance": 1,
    "lowerTolerancePrecision": 0,
    "upperTolerancePrecision": 0,
    "scrapFactor": 0.5,
    "unitOfMeasureName": "EA",
    "displayOrder": 1,
    "propertyValues": [
      {
        "propertyName": "bom_item_prop_group_prop_2",
        "propertyValue": "1.23"
      }
    ],
    "behaviors": [
      "requiresConsumptionTracking"
    ],
    "defaultStorageUnit": "PackagingUnit"
  }
],
"documents": [],
"propertyValues": [],
"behaviors": [
  "requiresClockOn"
],
"suggestedLaborTypes": [
  "direct"
],
"skipIfSuccessorStarted": false
},
{
  "name": "TorqueTest",
  "description": "Torque testing",
  "sequenceNumber": 2,
  "plannedUnitNames": ["TorqueTest"],
  "billOfMaterials": [],
  "documents": [],

```

```

    "propertyValues": [],
    "behaviors": [
      "allowManualSkip"
    ],
    "suggestedLaborTypes": [],
    "skipIfSuccessorStarted": false
  },
  {
    "name": "DynamicAlignment",
    "description": "Dynamic Wheel Aligning" ,
    "sequenceNumber": 3,
    "plannedUnitNames": ["AlignmentJig"],
    "billOfMaterials": [],
    "documents": [],
    "propertyValues": [],
    "behaviors": [],
    "suggestedLaborTypes": [],
    "skipIfSuccessorStarted": true
  },
  {
    "name": "TyreMounting",
    "description": "Tyre mounting",
    "sequenceNumber": 4,
    "plannedUnitNames": ["TyreMount"],
    "billOfMaterials": [
      {
        "materialName": "TubelessTyre",
        "quantity": 2,
        "quantityPrecision": 0,
        "lowerTolerance": 1,
        "upperTolerance": 1,
        "lowerTolerancePrecision": 0,
        "upperTolerancePrecision": 0,
        "scrapFactor": 0.1,
        "unitOfMeasureName": "EA",
        "displayOrder": 1,
        "propertyValues": [

```

```

    {
      "propertyName": "bom_item_prop_group_prop_3",
      "propertyValue": "\"bomitempropgroupproperty\""
    }
  ],
  "behaviors": [
    "requiresConsumptionTracking"
  ],
  "defaultStorageUnit": "PackagingUnit"
}
],
"documents": [],
"propertyValues": [],
"behaviors": [
  "requiresClockOn"
],
"suggestedLaborTypes": [
  "direct"
],
"skipIfSuccessorStarted": false
}
]
},
"materialLots": [

]
}

```

JSON WOID Schema Version 7

Using schema version 7 you can:

- create a work order with or without identifying the material lots
- specify a planned quantity for the work order
- apply the following route behaviours:

- 'allowAdditionOfMaterialLotToInProgressWorkOrder' - if specified, the route supports adding additional lots to an in-progress work order
- 'requiresManualWorkOrderCompletion' - if specified, indicates that the specified route supports the manual completion of a work order

JSON WOID Schema Version 7 with Route Definition (*without* BOM Items and Property Values Override)

```
{
  "schemaVersion": 7,
  "workOrderName": "WOID7-ROUTE-JSON-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-11-18T13:28:39.039Z",
  "plannedEndDate": "2020-11-19T13:00:00.000Z",
  "routeDefinitionName": "SnowBikeRouteLatest",
  "plannedQuantity": 30,
  "operationsGroup": {
    "route": {
      "billOfMaterials": [],
      "propertyValues": []
    },
    "operations": []
  },
  "materialLots": []
}
```

JSON WOID Schema Version 7 with Route Definition (with BOM Items and Property Values Override)

```
{
  "schemaVersion": 7,
  "workOrderName": "WOID7-ROUTE-JSON-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-11-18T13:28:39.039Z",
  "plannedEndDate": "2020-11-19T13:00:00.000Z",
```

```

"routeDefinitionName": "SnowBikeRouteLatest",

"plannedQuantity": 30,

"operationsGroup": {

  "route": {

    "billOfMaterials": [

      {

        "materialName": "OpGrpBomItem1",

        "quantity": 1,

        "quantityPrecision": 2,

        "lowerTolerance": 1,

        "upperTolerance": 2,

        "lowerTolerancePrecision": 1,

        "upperTolerancePrecision": 1,

        "scrapFactor": 1.5,

        "unitOfMeasureName": "EA",

        "displayOrder": 1,

        "propertyValues": [

          {

            "propertyName": "bom_item_prop_group_prop_1",

            "propertyValue": "123"

          }

        ],

        "behaviors": [

        ],

        "defaultStorageUnit": "PackagingUnit"

      },

      {

        "materialName": "OpGrpBomItem2",

        "quantity": 1,

        "quantityPrecision": 1,

        "lowerTolerance": 2,

        "upperTolerance": 1,

        "lowerTolerancePrecision": 1,

        "upperTolerancePrecision": 1,

        "scrapFactor": 2.5,

        "unitOfMeasureName": "EA",

        "displayOrder": 2,

```

```

    "propertyValues": [],
    "behaviors": [],
    "defaultStorageUnit": "PackagingUnit"
  }
],
"propertyValues": [
  {
    "propertyName": "work_order_import_prop_group_prop_1",
    "propertyValue": "workorderimportgroupproperty1"
  }
],
},
"operations": [
  {
    "name": "FrameAssembly",
    "billOfMaterials": [
      {
        "materialName": "BikeMainFrame",
        "quantity": 1,
        "quantityPrecision": 1,
        "lowerTolerance": 1,
        "upperTolerance": 1,
        "lowerTolerancePrecision": 0,
        "upperTolerancePrecision": 0,
        "scrapFactor": 0.5,
        "unitOfMeasureName": "EA",
        "displayOrder": 1,
        "propertyValues": [
          {
            "propertyName": "bom_item_prop_group_prop_2",
            "propertyValue": "1.23"
          }
        ],
        "behaviors": [
          "requiresConsumptionTracking"
        ]
      }
    ],
  }
],

```

```

    "defaultStorageUnit": "PackagingUnit"
  }
],
"propertyValues": []
},
{
  "name": "TorqueTest",

  "billOfMaterials": [],
  "propertyValues": [
    {
      "propertyName": "work_order_import_prop_group_prop_2",
      "propertyValue": "workorderimportgroupproperty2"
    }
  ]
},
{
  "name": "DynamicAlignment",
  "billOfMaterials": [],
  "propertyValues": [
    {
      "propertyName": "work_order_import_prop_group_prop_3",
      "propertyValue": "workorderimportgroupproperty3"
    }
  ]
},
{
  "name": "TyreMounting",
  "billOfMaterials": [
    {
      "materialName": "TubelessTyre",
      "quantity": 2,
      "quantityPrecision": 0,
      "lowerTolerance": 1,
      "upperTolerance": 1,
      "lowerTolerancePrecision": 0,
      "upperTolerancePrecision": 0,

```

```

    "scrapFactor": 0.1,
    "unitOfMeasureName": "EA",
    "displayOrder": 1,
    "propertyValues": [
      {
        "propertyName": "bom_item_prop_group_prop_3",
        "propertyValue": "bomitempropgroupproperty"
      }
    ],
    "behaviors": [
      "requiresConsumptionTracking"
    ],
    "defaultStorageUnit": "PackagingUnit"
  }
],
"propertyValues": [
  {
    "propertyName": "work_order_import_prop_group_prop_4",
    "propertyValue": "workorderimportgroupproperty"
  }
]
}
],
},
"materialLots": [
]
}

```

JSON WOID Schema Version 7 *without* Route Definition

```

{
  "schemaVersion": 7,
  "workOrderName": "WOID7-ADHOC-JSON-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-11-18T13:28:39.039Z",
}

```

```

"plannedEndDate": "2020-11-19T13:00:00.000Z",
"plannedQuantity": 30,
"operationsGroup": {
  "route": {
    "billOfMaterials": [
      {
        "materialName": "OpGrpBomItem1",
        "quantity": 1,
        "quantityPrecision": 2,
        "lowerTolerance": 1,
        "upperTolerance": 2,
        "lowerTolerancePrecision": 1,
        "upperTolerancePrecision": 1,
        "scrapFactor": 1.5,
        "unitOfMeasureName": "EA",
        "displayOrder": 1,
        "propertyValues": [
          {
            "propertyName": "bom_item_prop_group_prop_1",
            "propertyValue": "123"
          }
        ],
        "behaviors": [ ],
        "defaultStorageUnit": "PackagingUnit"
      },
      {
        "materialName": "OpGrpBomItem2",
        "quantity": 1,
        "quantityPrecision": 1,
        "lowerTolerance": 2,
        "upperTolerance": 1,
        "lowerTolerancePrecision": 1,
        "upperTolerancePrecision": 1,
        "scrapFactor": 2.5,
        "unitOfMeasureName": "EA",
        "displayOrder": 2,
        "propertyValues": [ ],

```

```

    "behaviors": [],
    "defaultStorageUnit": "PackagingUnit"
  }
],
"documents": [],
"propertyValues": [],
"behaviors": []
},
"operations": [
  {
    "name": "FrameAssembly",
    "description": "Frame Assembling",
    "sequenceNumber": 1,
    "plannedUnitNames": ["FrameMountingStation"],
    "billOfMaterials": [
      {
        "materialName": "BikeMainFrame",
        "quantity": 1,
        "quantityPrecision": 1,
        "lowerTolerance": 1,
        "upperTolerance": 1,
        "lowerTolerancePrecision": 0,
        "upperTolerancePrecision": 0,
        "scrapFactor": 0.5,
        "unitOfMeasureName": "EA",
        "displayOrder": 1,
        "propertyValues": [
          {
            "propertyName": "bom_item_prop_group_prop_2",
            "propertyValue": "1.23"
          }
        ]
      },
      {
        "name": "FrameMountingStation",
        "description": "Frame Mounting Station",
        "sequenceNumber": 2,
        "plannedUnitNames": ["FrameMountingStation"],
        "billOfMaterials": [
          {
            "materialName": "BikeMainFrame",
            "quantity": 1,
            "quantityPrecision": 1,
            "lowerTolerance": 1,
            "upperTolerance": 1,
            "lowerTolerancePrecision": 0,
            "upperTolerancePrecision": 0,
            "scrapFactor": 0.5,
            "unitOfMeasureName": "EA",
            "displayOrder": 1,
            "propertyValues": [
              {
                "propertyName": "bom_item_prop_group_prop_2",
                "propertyValue": "1.23"
              }
            ]
          }
        ],
        "behaviors": [
          "requiresConsumptionTracking"
        ],
        "defaultStorageUnit": "PackagingUnit"
      }
    ]
  }
]

```

```

    ],
    "documents": [],
    "propertyValues": [],
    "behaviors": [
      "requiresClockOn"
    ],
    "suggestedLaborTypes": [
      "direct"
    ],
    "skipIfSuccessorStarted": false
  },
  {
    "name": "TorqueTest",
    "description": "Torque testing",
    "sequenceNumber": 2,
    "plannedUnitNames": ["TorqueTest"],
    "billOfMaterials": [],
    "documents": [],
    "propertyValues": [],
    "behaviors": [
      "allowManualSkip"
    ],
    "suggestedLaborTypes": [],
    "skipIfSuccessorStarted": false
  },
  {
    "name": "DynamicAlignment",
    "description": "Dynamic Wheel Aligning" ,
    "sequenceNumber": 3,
    "plannedUnitNames": ["AlignmentJig"],
    "billOfMaterials": [],
    "documents": [],
    "propertyValues": [],
    "behaviors": [],
    "suggestedLaborTypes": [],
    "skipIfSuccessorStarted": true
  },

```



```

{
  "name": "TyreMounting",
  "description": "Tyre mounting",
  "sequenceNumber": 4,
  "plannedUnitNames": ["TyreMount"],
  "billOfMaterials": [
    {
      "materialName": "TubelessTyre",
      "quantity": 2,
      "quantityPrecision": 0,
      "lowerTolerance": 1,
      "upperTolerance": 1,
      "lowerTolerancePrecision": 0,
      "upperTolerancePrecision": 0,
      "scrapFactor": 0.1,
      "unitOfMeasureName": "EA",
      "displayOrder": 1,
      "propertyValues": [
        {
          "propertyName": "bom_item_prop_group_prop_3",
          "propertyValue": "\"bomitempropproperty\""
        }
      ],
      "behaviors": [
        "requiresConsumptionTracking"
      ],
      "defaultStorageUnit": "PackagingUnit"
    }
  ],
  "documents": [],
  "propertyValues": [],
  "behaviors": [
    "requiresClockOn"
  ],
  "suggestedLaborTypes": [
    "direct"
  ],
}

```

```

    "skipIfSuccessorStarted": false
  }
]
},
"materialLots": [
]
}

```

JSON WOID Schema Versions 5 and 6

Using schema versions 5 and 6, you can import the following components of a work order:

- **Schema Version 6:** You can provide the following values for BOM items:
 - Upper and lower tolerances and their precision
 - Scrap factor (the percentage of the product that is predicted to be scrapped)
 - Precision of the quantity of the product
 - Default storage unit

In addition, you can specify whether an operation can be skipped, by including `allowManualSkip` in the `behaviours` array for the operation. If you do so, the operator can choose to skip the operation while executing the work order. If, however, you set the `skipIfSuccessorStarted` parameter to true, the operation will be automatically skipped when the next operation is ready.

- **Schema version 5:** You can override the following route components in a work order:
 - BOM items of a route
 - BOM items of individual operations in a route
 - Values of BOM item properties
 - Values of route-level and operation-level properties

In addition, specifying the route revision is not required. By default, the latest revision is considered.

JSON WOID Schema Version 6 *with* Route Definition (*without* BOM Items and Property Values Override)

```

{
  "schemaVersion": 6,
  "workOrderName": "WOID6-ROUTE-XML-NOOVERRIDE-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-11-18T13:28:39.039Z",

```

```

"plannedEndDate": "2020-11-19T13:00:00.000Z",
"routeDefinitionName": "SnowBikeRouteLatest",
"operationsGroup": {
  "route": {
    "billOfMaterials": [],
    "propertyValues": []
  },
  "operations": []
},
"materialLots": [
  {
    "plannedQuantity": 10,
    "lotIdentifier": "serinum1"
  },
  {
    "plannedQuantity": 5,
    "lotIdentifier": "serinum2"
  },
  {
    "plannedQuantity": 15,
    "lotIdentifier": "serinum3"
  }
]
}

```

JSON WOID Schema Version 6 *with* Route Definition (*with* BOM Items and Property Values Override)

```

{
  "schemaVersion": 6,
  "workOrderName": "WOID6-ROUTE-JSON-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-11-18T13:28:39.039Z",
  "plannedEndDate": "2020-11-19T13:00:00.000Z",
  "routeDefinitionName": "SnowBikeRouteLatest",
  "operationsGroup": {

```

```

"route": {
  "billofMaterials": [
    {
      "materialName": "OpGrpBomItem1",
      "quantity": 1,
      "quantityPrecision": 2,
      "lowerTolerance": 1,
      "upperTolerance": 2,
      "lowerTolerancePrecision": 1,
      "upperTolerancePrecision": 1,
      "scrapFactor": 1.5,
      "unitOfMeasureName": "EA",
      "displayOrder": 1,
      "propertyValues": [
        {
          "propertyName": "bom_item_prop_group_prop_1",
          "propertyValue": "123"
        }
      ],
      "behaviors": [
        "requiresConsumptionTracking"
      ],
      "defaultStorageUnit": "PackagingUnit"
    },
    {
      "materialName": "OpGrpBomItem2",
      "quantity": 1,
      "quantityPrecision": 1,
      "lowerTolerance": 2,
      "upperTolerance": 1,
      "lowerTolerancePrecision": 1,
      "upperTolerancePrecision": 1,
      "scrapFactor": 2.5,
      "unitOfMeasureName": "EA",
      "displayOrder": 2,
      "propertyValues": [],
      "behaviors": []
    }
  ]
}

```

```

    "defaultStorageUnit": "PackagingUnit"
  }
],
"propertyValues": [
{
  "propertyName": "work_order_import_prop_group_prop_1",
  "propertyValue": "workorderimportgroupproperty1"
}
],
},
"operations": [
{
  "name": "FrameAssembly",
  "billOfMaterials": [
    {
      "materialName": "BikeMainFrame",
      "quantity": 1,
      "quantityPrecision": 1,
      "lowerTolerance": 1,
      "upperTolerance": 1,
      "lowerTolerancePrecision": 0,
      "upperTolerancePrecision": 0,
      "scrapFactor": 0.5,
      "unitOfMeasureName": "EA",
      "displayOrder": 1,
      "propertyValues": [
        {
          "propertyName": "bom_item_prop_group_prop_2",
          "propertyValue": "1.23"
        }
      ]
    },
  ],
  "behaviors": [
    "requiresConsumptionTracking"
  ],
  "defaultStorageUnit": "PackagingUnit"
}
]
}

```

```

    ],
    "propertyValues": []
  },
  {
    "name": "TorqueTest",

    "billOfMaterials": [],

    "propertyValues": [
      {
        "propertyName": "work_order_import_prop_group_prop_2",
        "propertyValue": "workorderimportgroupproperty2"
      }
    ]
  },
  {
    "name": "DynamicAlignment",

    "billOfMaterials": [],
    "propertyValues": [
      {
        "propertyName": "work_order_import_prop_group_prop_3",
        "propertyValue": "workorderimportgroupproperty3"
      }
    ]
  },
  {
    "name": "TyreMounting",

    "billOfMaterials": [
      {
        "materialName": "TubelessTyre",

        "quantity": 2,

        "quantityPrecision": 0,

        "lowerTolerance": 1,

        "upperTolerance": 1,

        "lowerTolerancePrecision": 0,

        "upperTolerancePrecision": 0,

        "scrapFactor": 0.1,

        "unitOfMeasureName": "EA",

```

```
    "displayOrder": 1,
    "propertyValues": [
      {
        "propertyName": "bom_item_prop_group_prop_3",
        "propertyValue": "bomitempropgroupproperty"
      }
    ],
    "behaviors": [
      "requiresConsumptionTracking"
    ],
    "defaultStorageUnit": "PackagingUnit"
  }
],
"propertyValues": [
  {
    "propertyName": "work_order_import_prop_group_prop_4",
    "propertyValue": "workorderimportgroupproperty"
  }
]
}
],
"materialLots": [
  {
    "plannedQuantity": 10,
    "lotIdentifier": "serinum1"
  },
  {
    "plannedQuantity": 5,
    "lotIdentifier": "serinum2"
  },
  {
    "plannedQuantity": 15,
    "lotIdentifier": "serinum3"
  }
]
}
```

JSON WOID Schema Version 6 *without* Route Definition

```

{
  "schemaVersion": 6,
  "workOrderName": "WOID6-ROUTE-JSON-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-11-18T13:28:39.039Z",
  "plannedEndDate": "2020-11-19T13:00:00.000Z",
  "operationsGroup": {
    "route": {
      "billOfMaterials": [
        {
          "materialName": "OpGrpBomItem1",
          "quantity": 1,
          "quantityPrecision": 2,
          "lowerTolerance": 1,
          "upperTolerance": 2,
          "lowerTolerancePrecision": 1,
          "upperTolerancePrecision": 1,
          "scrapFactor": 1.5,
          "unitOfMeasureName": "EA",
          "displayOrder": 1,
          "propertyValues": [
            {
              "propertyName": "bom_item_prop_group_prop_1",
              "propertyValue": "123"
            }
          ],
          "behaviors": [
            "requiresConsumptionTracking"
          ],
          "defaultStorageUnit": "PackagingUnit"
        },
        {
          "materialName": "OpGrpBomItem2",
          "quantity": 1,

```



```

    "quantityPrecision": 1,
    "lowerTolerance": 2,
    "upperTolerance": 1,
    "lowerTolerancePrecision": 1,
    "upperTolerancePrecision": 1,
    "scrapFactor": 2.5,
    "unitOfMeasureName": "EA",
    "displayOrder": 2,
    "propertyValues": [],
    "behaviors": [],
    "defaultStorageUnit": "PackagingUnit"
  }
],
"documents": [],
"propertyValues": [],
"behaviors": []
},
"operations": [
  {
    "name": "FrameAssembly",
    "description": "Frame Assemblying",
    "sequenceNumber": 1,
    "plannedUnitNames": ["FrameMountingStation"],
    "billOfMaterials": [
      {
        "materialName": "BikeMainFrame",
        "quantity": 1,
        "quantityPrecision": 1,
        "lowerTolerance": 1,
        "upperTolerance": 1,
        "lowerTolerancePrecision": 0,
        "upperTolerancePrecision": 0,
        "scrapFactor": 0.5,
        "unitOfMeasureName": "EA",
        "displayOrder": 1,
        "propertyValues": [
          {

```

```

        "propertyName": "bom_item_prop_group_prop_2",
        "propertyValue": "1.23"
    }
],
"behaviors": [
    "requiresConsumptionTracking"
],
"defaultStorageUnit": "PackagingUnit"
}
],
"documents": [],
"propertyValues": [],
"behaviors": [
    "requiresClockOn"
],
"suggestedLaborTypes": [
    "direct"
],
"skipIfSuccessorStarted": false
},
{
    "name": "TorqueTest",
    "description": "Torque testing",
    "sequenceNumber": 2,
    "plannedUnitNames": ["TorqueTest"],
    "billOfMaterials": [],
    "documents": [],
    "propertyValues": [],
    "behaviors": [
        "allowManualSkip"
    ],
    "suggestedLaborTypes": [],
    "skipIfSuccessorStarted": false
},
{
    "name": "DynamicAlignment",
    "description": "Dynamic Wheel Aligning" ,

```

```

"sequenceNumber": 3,
"plannedUnitNames": ["AlignmentJig"],
"billOfMaterials": [],
"documents": [],
"propertyValues": [],
"behaviors": [],
"suggestedLaborTypes": [],
"skipIfSuccessorStarted": true
},
{
  "name": "TyreMounting",
  "description": "Tyre mounting",
  "sequenceNumber": 4,
  "plannedUnitNames": ["TyreMount"],
  "billOfMaterials": [
    {
      "materialName": "TubelessTyre",
      "quantity": 2,
      "quantityPrecision": 0,
      "lowerTolerance": 1,
      "upperTolerance": 1,
      "lowerTolerancePrecision": 0,
      "upperTolerancePrecision": 0,
      "scrapFactor": 0.1,
      "unitOfMeasureName": "EA",
      "displayOrder": 1,
      "propertyValues": [
        {
          "propertyName": "bom_item_prop_group_prop_3",
          "propertyValue": "\"bomitempropgroupproperty\""
        }
      ],
      "behaviors": [
        "requiresConsumptionTracking"
      ],
      "defaultStorageUnit": "PackagingUnit"
    }
  ]
}

```

```

    ],
    "documents": [],
    "propertyValues": [],
    "behaviors": [
      "requiresClockOn"
    ],
    "suggestedLaborTypes": [
      "direct"
    ],
    "skipIfSuccessorStarted": false
  }
]
},
"materialLots": [
  {
    "plannedQuantity": 10,
    "lotIdentifier": "serinum1"
  },
  {
    "plannedQuantity": 5,
    "lotIdentifier": "serinum2"
  },
  {
    "plannedQuantity": 15,
    "lotIdentifier": "serinum3"
  }
]
}

```

JSON WOID Schema Version 5 with Route Definition (*without* BOM Items and Property Values Override)

```

{
  "schemaVersion": 5,
  "workOrderName": "WOID5-ROUTE-XML-NOOVERRIDE-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,

```

```

"plannedStartDate": "2020-11-18T13:28:39.039Z",
"plannedEndDate": "2020-11-19T13:00:00.000Z",
"routeDefinitionName": "SnowBikeRouteLatest",
"operationsGroup": {
  "route": {
    "billOfMaterials": [],
    "propertyValues": []
  },
  "operations": []
},
"materialLots": [
  {
    "plannedQuantity": 10,
    "lotIdentifier": "serinum1"
  },
  {
    "plannedQuantity": 5,
    "lotIdentifier": "serinum2"
  },
  {
    "plannedQuantity": 15,
    "lotIdentifier": "serinum3"
  }
]
}

```

JSON WOID Schema Version 5 *with* Route Definition (*with* BOM Items and Property Values Override)

```

{
  "schemaVersion": 5,
  "workOrderName": "WOID5XML-RT-SAMPLE-DEC13",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-12-22T00:00:00.000Z",
  "plannedEndDate": "2020-12-23T00:00:00.000Z",
  "routeDefinitionName": "SnowBikeRouteLatest",

```

```

"operationsGroup": {
  "route": {
    "billOfMaterials": [
      {
        "materialName": "OpGrpBomItem1",
        "quantity": 2,
        "unitOfMeasureName": "EA",
        "displayOrder": 1,
        "propertyValues": [
          {
            "propertyName": "bom_item_prop_group_prop_1",
            "propertyValue": "\"bomitempropgrouppropertyvalue\""
          }
        ],
        "behaviors": ["requiresConsumptionTracking"]
      },
      {
        "materialName": "OpGrpBomItem2",
        "quantity": 10,
        "unitOfMeasureName": "EA",
        "displayOrder": 2,
        "propertyValues": [
          {
            "propertyName": "bom_item_prop_group_prop_2",
            "propertyValue": "\"bomitempropgrouppropertyvalue\""
          }
        ],
        "behaviors": []
      }
    ],
    "operations": [
      {
        "name": "FrameAssembly",
        "billOfMaterials": [
          {

```

```

    "materialName": "BikeMainFrame",
    "quantity": 1,
    "unitOfMeasureName": "EA",
    "displayOrder": 1,
    "propertyValues": [
  {
    "propertyName": "bom_item_prop_group_prop_3",
    "propertyValue": "\"bomitempropgrouppropertyvalue\""
  }
],
    "behaviors": [
      "requiresConsumptionTracking"
    ]
  },
  {
    "materialName": "308A309800048",
    "quantity": 1,
    "unitOfMeasureName": "cm",
    "displayOrder": 2,
    "propertyValues": [
      {
        "propertyName": "displayOrder",
        "propertyValue": "2"
      }
    ],
    "behaviors": []
  }
],
  "propertyValues": [
    {
      "propertyName": "LaborTime",
      "propertyValue": "210"
    }
  ]
},
{
  "name": "TyreMounting",

```

```

"billOfMaterials": [
  {
    "materialName": "TubelessTyre",
    "quantity": 2,
    "unitOfMeasureName": "EA",
    "displayOrder": 1,
    "propertyValues": [
      {
        "propertyName": "bom_item_prop_group_prop_2",
        "propertyValue": "\"bomitempropgrouppropertyvalue\""
      }
    ],
    "behaviors": [
      "requiresConsumptionTracking"
    ]
  },
  {
    "materialName": "ACCR",
    "quantity": 33.78,
    "unitOfMeasureName": "LB",
    "displayOrder": 2,
    "propertyValues": [
      {
        "propertyName": "displayOrder",
        "propertyValue": "1"
      }
    ],
    "behaviors": []
  }
],
"propertyValues": [
  {
    "propertyName": "WeldingTime",
    "propertyValue": "100"
  }
]
}

```



```

    ]
  },
  "materialLots": [
    {
      "plannedQuantity": 10,
      "lotIdentifier": "SERNUM1"
    },
    {
      "plannedQuantity": 5,
      "lotIdentifier": "SERNUM2"
    },
    {
      "plannedQuantity": 15,
      "lotIdentifier": "SERNUM3"
    }
  ]
}

```

JSON WOID Schema Version 5 *without* Route Definition

```

{
  "schemaVersion": 5,
  "workOrderName": "WOID5-ADHOC-XML-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-12-18T13:00:00.000Z",
  "plannedEndDate": "2020-12-19T13:00:00.000Z",
  "operationsGroup": {
    "route": {
      "billofMaterials": [
        {
          "materialName": "OpGrpBomItem1",
          "quantity": 2,
          "unitOfMeasureName": "EA",
          "displayOrder": 1,
          "propertyValues": [
            {

```

```

        "propertyName": "bom_item_prop_group_prop_1",
        "propertyValue": "\"bomitempropgrouppropertyvalue\""
    }
],
"behaviors": ["requiresConsumptionTracking"]
},
{
    "materialName": "OpGrpBomItem2",
    "quantity": 10,
    "unitOfMeasureName": "EA",
    "displayOrder": 2,
    "propertyValues": [
    {
        "propertyName": "bom_item_prop_group_prop_2",
        "propertyValue": "\"bomitempropgrouppropertyvalue\""
    }
    ],
    "behaviors": []
}
],
"documents": [
    {
        "displayName": "AssemblyInstructions",
        "link": "http://grid.ge.com/485765/assemblyinstructions.pdf"
    },
    {
        "displayName": "PaintInstructions",
        "link": "http://grid.ge.com/485766/paintinstructions.pdf"
    }
],
"propertyValues": [
    {
        "propertyName": "Some-Integer-Property-Name",
        "propertyValue": "10"
    },
    {
        "propertyName": "Some-DateTime-Property-Name",

```

```

    "propertyValue": "2020-10-22T12:30:45.555Z"
  },
  {
    "propertyName": "Some-Boolean-Property-Name",
    "propertyValue": "true"
  },
  {
    "propertyName": "Some-Float-Property-Name",
    "propertyValue": "1.2"
  },
  {
    "propertyName": "Some-String-Property-Name",
    "propertyValue": "StickerLabel"
  }
],
"behaviors": [],
"operations": [
  {
    "name": "FrameAssembly",
    "description": "Assembling Bike MainFrame.",
    "sequenceNumber": 1,
    "plannedUnitNames": [
      "FrameMountingStation",
      "AlignmentJig"
    ],
    "billOfMaterials": [
      {
        "materialName": "BikeMainFrame",
        "quantity": 1,
        "unitOfMeasureName": "EA",
        "displayOrder": 1,
        "propertyValues": [
          {
            "propertyName": "bom_item_prop_group_prop_3",
            "propertyValue": "\"bomitempropgrouppropertyvalue\""
          }
        ]
      }
    ]
  }
]

```

```

],
  "behaviors": ["requiresConsumptionTracking"]
}
],
"documents": [
  {
    "displayName": "AssemblyDrawings",
    "link": "http://grid.ge.com/485765/MainAssemblyDrawing.pdf"
  }
],
"propertyValues": [
  {
    "propertyName": "Some-Integer-Property-Name",
    "propertyValue": "1"
  },
  {
    "propertyName": "Some-DateTime-Property-Name",
    "propertyValue": "2020-10-22T12:30:45.555Z"
  },
  {
    "propertyName": "Some-Float-Property-Name",
    "propertyValue": "1.2"
  }
],
"behaviors": ["requiresClockOn"],
"suggestedLaborTypes": [
  "direct"
]
},
{
  "name": "TyreMounting",
  "description": "Mounting tyres to Bike frame.",
  "sequenceNumber": 2,
  "plannedUnitNames": [
    "TyreMount"
  ],
  "billOfMaterials": [

```

```

    {
      "materialName": "TubelessTyre",
      "quantity": 2,
      "unitOfMeasureName": "EA",
      "displayOrder": 1,
      "propertyValues": [
    {
      "propertyName": "bom_item_prop_group_prop_2",
      "propertyValue": "\"bomitempropgrouppropertyvalue\""
    }
  ],
      "behaviors": ["requiresConsumptionTracking"]
    }
  ],
  "documents": [
    {
      "displayName": "Instructions for Tyre Mounting",
      "link": "http://grid.ge.com/485765/TyreMountingInstructions.pdf"
    }
  ],
  "propertyValues": [
    {
      "propertyName": "NumberOfTyres",
      "propertyValue": "2"
    },
    {
      "propertyName": "TyreDiameterInMeters",
      "propertyValue": "1"
    }
  ],
  "behaviors": ["requiresClockOn"],
  "suggestedLaborTypes": [
    "direct",
    "rework"
  ]
}
]

```

```

},
"materialLots": [
  {
    "plannedQuantity": 10,
    "lotIdentifier": "serinum1"
  },
  {
    "plannedQuantity": 5,
    "lotIdentifier": "serinum2"
  },
  {
    "plannedQuantity": 15,
    "lotIdentifier": "serinum3"
  }
]
}

```

JSON WOID Schema Versions 3 and 4

Using schema versions 3 and 4, you can import the following components of a work order:

- **Schema version 4:** You can import work orders for serialized as well as non-serialized products with or without route definition.
- **Schema version 3:** You can import work orders for serialized products with or without route definition.

JSON WOID Schema Version 4 *with* Route Definition

```

{
  "schemaVersion": 4,
  "workOrderName": "WOID4-ROUTE-XML-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-12-18T13:00:00.000Z",
  "plannedEndDate": "2020-12-19T13:00:00.000Z",
  "routeDefinitionName": "SnowBikeRoute",
  "routeDefinitionRevision": 1,
  "materialLots": [
    {

```

```

    "plannedQuantity": 10,
    "lotIdentifier": "serinum1"
  },
  {
    "plannedQuantity": 5,
    "lotIdentifier": "serinum2"
  },
  {
    "plannedQuantity": 15,
    "lotIdentifier": "serinum3"
  }
]
}

```

JSON WOID Schema Version 4 *without* Route Definition

```

{
  "schemaVersion": 4,
  "workOrderName": "WOID4-ADHOC-XML-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-NONSERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-12-18T13:00:00.000Z",
  "plannedEndDate": "2020-12-19T13:00:00.000Z",
  "operationsGroup": {
    "route": {
      "billOfMaterials": [
        {
          "materialName": "OpGrpBomItem1",
          "quantity": 2,
          "unitOfMeasureName": "EA",
          "displayOrder": 1,
          "behaviors": ["requiresConsumptionTracking"]
        },
        {
          "materialName": "OpGrpBomItem2",
          "quantity": 10,
          "unitOfMeasureName": "EA",

```

```
"displayOrder": 2,
  "behaviors": []
}
],
"documents": [
  {
    "displayName": "AssemblyInstructions",
    "link": "http://grid.ge.com/485765/assemblyinstructions.pdf"
  },
  {
    "displayName": "PaintInstructions",
    "link": "http://grid.ge.com/485766/paintinstructions.pdf"
  }
],
"propertyValues": [
  {
    "propertyName": "Some-Integer-Property-Name",
    "propertyValue": "10"
  },
  {
    "propertyName": "Some-DateTime-Property-Name",
    "propertyValue": "2020-10-22T12:30:45.555Z"
  },
  {
    "propertyName": "Some-Boolean-Property-Name",
    "propertyValue": "true"
  },
  {
    "propertyName": "Some-Float-Property-Name",
    "propertyValue": "1.2"
  },
  {
    "propertyName": "Some-String-Property-Name",
    "propertyValue": "StickerLabel"
  }
],
"behaviors": []
```



```
},  
  
"operations": [  
  {  
    "name": "FrameAssembly",  
    "description": "Assembling Bike MainFrame.",  
    "sequenceNumber": 1,  
    "plannedUnitNames": [  
      "FrameMountingStation",  
      "AlignmentJig"  
    ],  
    "billOfMaterials": [  
      {  
        "materialName": "BikeMainFrame",  
        "quantity": 1,  
        "unitOfMeasureName": "EA",  
        "displayOrder": 1,  
        "behaviors": ["requiresConsumptionTracking"]  
      }  
    ],  
    "documents": [  
      {  
        "displayName": "AssemblyDrawings",  
        "link": "http://grid.ge.com/485765/MainAssemblyDrawing.pdf"  
      }  
    ],  
    "propertyValues": [  
      {  
        "propertyName": "Some-Integer-Property-Name",  
        "propertyValue": "1"  
      },  
      {  
        "propertyName": "Some-DateTime-Property-Name",  
        "propertyValue": "2020-10-22T12:30:45.555Z"  
      },  
      {  
        "propertyName": "Some-Float-Property-Name",  
        "propertyValue": "1.2"  
      }  
    ]  
  }  
]
```

```

    }
  ],
  "behaviors": [
    "requiresClockOn"
  ]
},
{
  "name": "TyreMounting",
  "description": "Mounting tyres to Bike frame.",
  "sequenceNumber": 2,
  "plannedUnitNames": [
    "TyreMount"
  ],
  "billOfMaterials": [
    {
      "materialName": "TubelessTyre",
      "quantity": 2,
      "unitOfMeasureName": "EA",
      "displayOrder": 1,
      "behaviors": ["requiresConsumptionTracking"]
    }
  ],
  "documents": [
    {
      "displayName": "Instructions for Tyre Mounting",
      "link": "http://grid.ge.com/485765/TyreMountingInstructions.pdf"
    }
  ],
  "propertyValues": [
    {
      "propertyName": "NumberOfTyres",
      "propertyValue": "2"
    },
    {
      "propertyName": "TyreDiameterInMeters",
      "propertyValue": "1"
    }
  ]
}

```

```

    ],
    "behaviors": [
      "requiresClockOn"
    ]
  }
]
},
"materialLots": [
  {
    "plannedQuantity": 10,
    "lotIdentifier": "serinum1"
  },
  {
    "plannedQuantity": 5,
    "lotIdentifier": "serinum2"
  },
  {
    "plannedQuantity": 15,
    "lotIdentifier": "serinum3"
  }
]
}

```

JSON WOID Schema Version 3 with Route Definition

```

{
  "schemaVersion": 3,
  "workOrderName": "WOID3-ROUTE-XML-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-SERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-12-18T13:00:00.000Z",
  "plannedEndDate": "2020-12-19T13:00:00.000Z",
  "routeDefinitionName": "SnowBikeRoute",
  "routeDefinitionRevision": 1,
  "plannedQuantity": 3,
  "lotIdentifiers": [
    "SERNUM1",

```

```
"SERNUM2",
"SERNUM3"
]
}
```

JSON WOID Schema Version 3 *without* Route Definition

```
{
  "schemaVersion": 3,
  "workOrderName": "WOID3-AD-XML-SNOWBIKES",
  "producedMaterialName": "SNOWBIKE-SERIALIZED",
  "plannedLineName": "Bikes_Assembly_Line",
  "priority": 0,
  "plannedStartDate": "2020-12-18T13:00:00.000Z",
  "plannedEndDate": "2020-12-19T13:00:00.000Z",
  "operationsGroup": {
    "route": {
      "billOfMaterials": [
        {
          "materialName": "OpGrpBomItem1",
          "quantity": 2,
          "unitOfMeasureName": "EA",
          "requiresConsumptionTracking": true,
          "displayOrder": 1
        },
        {
          "materialName": "OpGrpBomItem2",
          "quantity": 10,
          "unitOfMeasureName": "EA",
          "requiresConsumptionTracking": false,
          "displayOrder": 2
        }
      ],
      "documents": [
        {
          "displayName": "AssemblyInstructions",
          "link": "http://grid.ge.com/485765/assemblyinstructions.pdf"
        }
      ]
    }
  }
}
```

```
{
  "displayName": "PaintInstructions",
  "link": "http://grid.ge.com/485766/paintinstructions.pdf"
},
],
"propertyValues": [
  {
    "propertyName": "Some-Integer-Property-Name",
    "propertyValue": "10"
  },
  {
    "propertyName": "Some-DateTime-Property-Name",
    "propertyValue": "2020-10-22T12:30:45.555Z"
  },
  {
    "propertyName": "Some-Boolean-Property-Name",
    "propertyValue": "true"
  },
  {
    "propertyName": "Some-Float-Property-Name",
    "propertyValue": "1.2"
  },
  {
    "propertyName": "Some-String-Property-Name",
    "propertyValue": "StickerLabel"
  }
],
"behaviors": [],
},
"operations": [
  {
    "name": "FrameAssembly",
    "description": "Assembling Bike MainFrame.",
    "sequenceNumber": 1,
    "plannedUnitNames": [
      "FrameMountingStation",
      "AlignmentJig"
    ]
  }
]
```

```
],
"billOfMaterials": [
  {
    "materialName": "BikeMainFrame",
    "quantity": 1,
    "unitOfMeasureName": "EA",
    "requiresConsumptionTracking": true,
    "displayOrder": 1
  }
],
"documents": [
  {
    "displayName": "AssemblyDrawings",
    "link": "http://grid.ge.com/485765/MainAssemblyDrawing.pdf"
  }
],
"propertyValues": [
  {
    "propertyName": "Some-Integer-Property-Name",
    "propertyValue": "1"
  },
  {
    "propertyName": "Some-DateTime-Property-Name",
    "propertyValue": "2020-10-22T12:30:45.555Z"
  },
  {
    "propertyName": "Some-Float-Property-Name",
    "propertyValue": "1.2"
  }
]
},
{
  "name": "TyreMounting",
  "description": "Mounting tyres to Bike frame.",
  "sequenceNumber": 2,
  "plannedUnitNames": [
    "TyreMount"
```

```
    ],
    "billOfMaterials": [
      {
        "materialName": "TubelessTyre",
        "quantity": 2,
        "unitOfMeasureName": "EA",
        "requiresConsumptionTracking": true,
        "displayOrder": 1
      }
    ],
    "documents": [
      {
        "displayName": "Instructions for Tyre Mounting",
        "link": "http://grid.ge.com/485765/TyreMountingInstructions.pdf"
      }
    ],
    "propertyValues": [
      {
        "propertyName": "NumberOfTyres",
        "propertyValue": "2"
      },
      {
        "propertyName": "TyreDiameterInMeters",
        "propertyValue": "1"
      }
    ]
  },
  "plannedQuantity": 3,
  "lotIdentifiers": [
    "SERNUM1",
    "SERNUM2",
    "SERNUM3"
  ]
}
```

Custom B2MML Work Order Import Document (WOID)

Instead of a JSON format, you can send a WOID in one of the following XML formats:

- Standard B2MML
- Custom B2MML

When you use a custom B2MML, you must first provide an XSL file that contains the mapping information. This topic provides custom B2MML samples of a WOID for each schema version. Refer to [XSL File to Map a Work Order \(on page 263\)](#) for a sample XSL file to map the B2MML samples. If, however, you want to use a standard B2MML format for the WOID, refer to [Standard B2MML Work Order Import Document \(WOID\) \(on page 288\)](#).



Note:

When an XML file is processed, some of the special characters are omitted. To prevent this issue, use the escape strings as specified in the following table.

Special Character	Escape String
&	&
<	<
>	>
"	"
'	'

Custom WOID Schema Version 9

Schema Version 9 contains the following updates:

- Added `displayOrder` to operation-specific parameters, allowing operation sorting, in addition to `sequenceNumber`.
- `plannedLineName` is now a string datatype (it was previously a string array).
- `routeDefinitionRevision` can point to a route with a revision of 0 (the previous minimum revision was 1).

Custom B2MML WOID Schema Version 9 *with* Route Definition (*without* BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="utf-8" standalone="no"?>
<ProductionSchedule
  xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
  <Extended:SchemaVersion>9</Extended:SchemaVersion>
  <inp2:ProductionRequest>
    <inp2:ID>WOID9-ROUTE-XML-SNOWBIKES</inp2:ID>
    <inp2:Description>Route, latest revision, bound WorkOrder to produce 30 no. of SnowBikes, with optional
Operations.</inp2:Description>
    <inp2:ProductProductionRuleID>SnowBikeRouteLatest</inp2:ProductProductionRuleID>
    <!-- <inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID> -->
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      <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:SegmentRequirement>
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      <inp2:LatestEndTime>2020-11-19T13:00:00.395Z</inp2:LatestEndTime>
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```

```

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</inp2:Parameter>

</inp2:ProductionParameter>

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</inp2:SegmentRequirement>

</inp2:ProductionRequest>

</ProductionSchedule>

```

Custom B2MML WOID Schema Version 9 with Route Definition (with BOM Items and Property Values Override)

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<?xml version="1.0" encoding="utf-8" standalone="no"?>
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  xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
  <Extended:SchemaVersion>9</Extended:SchemaVersion>
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Operations.</inp2:Description>
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```

```

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```

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```

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```

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```



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  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
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</inp2:MaterialConsumedRequirementProperty>
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    <inp2:UnitOfMeasure/>
  </inp2:Value>
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  </inp2:ProductionParameter>

  <inp2:ProductionParameter>

    <inp2:Parameter>

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<inp2:SegmentRequirement>

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        <inp2:ID>bom_item_prop_group_prop_3</inp2:ID>
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            <inp2:ValueString>"bomitempropgroupproperty"</inp2:ValueString>
            <inp2:DataType>string</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom B2MML WOID Schema Version 9 *without* Route Definition

```

<?xml version="1.0" encoding="utf-8" standalone="no"?>
<ProductionSchedule
  xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
  <Extended:SchemaVersion>9</Extended:SchemaVersion>
  <inp2:ProductionRequest>
    <inp2:ID>WOID8-ADHOC-XML-SNOWBIKES</inp2:ID>
    <inp2:Description>Ad-hoc WorkOrder to produce 30 no. of SnowBikes.</inp2:Description>
    <!--
  <inp2:ProductProductionRuleID>SnowBikeRoute</inp2:ProductProductionRuleID><inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID> -->
  <inp2:Location>
    <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
  </inp2:Location>

```

```

<inp2:SegmentRequirement>
  <inp2:ID>000</inp2:ID>
  <inp2:EarliestStartTime>2020-11-18T13:28:39.395Z</inp2:EarliestStartTime>
  <inp2:LatestEndTime>2020-11-19T13:00:00.395Z</inp2:LatestEndTime>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>plannedQuantity</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>30</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
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    </inp2:Parameter>
  </inp2:ProductionParameter>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>status</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>ready</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure/>
      </inp2:Value>
    </inp2:Parameter>
  </inp2:ProductionParameter>
  <inp2:MaterialProducedRequirement>
    <inp2:MaterialDefinitionID>SNOWBIKE</inp2:MaterialDefinitionID>
  </inp2:MaterialProducedRequirement>
  <inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>OpGrpBomItem1</inp2:MaterialDefinitionID>
    <inp2:Quantity>
      <inp2:QuantityString>1</inp2:QuantityString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
      <inp2:ID>quantityPrecision</inp2:ID>
      <inp2:Value>

```



```

        <inp2:ValueString>2</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
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        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>2</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerancePrecision</inp2:ID>
    <inp2:Value>
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        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerancePrecision</inp2:ID>
    <inp2:Value>
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        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>

```

```

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    <inp2:UnitOfMeasure/>
  </inp2:Value>
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  <inp2:Value>
    <inp2:ValueString>PackagingUnit</inp2:ValueString>
    <inp2:DataType>string</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
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</inp2:MaterialConsumedRequirement>
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    <inp2:QuantityString>2</inp2:QuantityString>
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    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
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```

```

        <inp2:UnitOfMeasure/>
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<inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
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        <inp2:UnitOfMeasure/>
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<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>2</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
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</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
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        <inp2:UnitOfMeasure/>
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</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
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        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>scrapFactor</inp2:ID>

```

```

    <inp2:Value>
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      <inp2:UnitOfMeasure/>
    </inp2:Value>
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  <inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
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      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
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      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
  <inp2:ID>FrameAssembly</inp2:ID>
  <inp2:Description>Assembling Bike MainFrame.</inp2:Description>
  <inp2:Location>
    <inp2:EquipmentID>WIND</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCenter</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:EarliestStartTime>2017-04-15T12:00:00</inp2:EarliestStartTime>
  <inp2:LatestEndTime>2017-04-15T12:15:00</inp2:LatestEndTime>
  <inp2:EquipmentRequirement>
    <inp2:Location>
      <inp2:EquipmentID>FrameMountingStation</inp2:EquipmentID>
      <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
    </inp2:Location>
  </inp2:EquipmentRequirement>
</inp2:SegmentRequirement>

```

```

    </inp2:Location>
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      <inp2:QuantityString>1</inp2:QuantityString>
    </inp2:Quantity>
  </inp2:EquipmentRequirement>
<inp2:EquipmentRequirement>
  <inp2:Location>
    <inp2:EquipmentID>AlignmentJig</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
  </inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Priority</inp2:ID>
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      <UnitOfMeasure />
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  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
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      <DataType>integer</DataType>
      <UnitOfMeasure />
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>behaviors</inp2:ID>

```

```

    <inp2:Value>
      <ValueString>requiresClockOn</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>WorkInstruction</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>http://grid.ge.com/485765/MainAssemblyDrawing.pdf</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
    <inp2:Description>AssemblyDrawings</inp2:Description>
  </inp2:Parameter>
</inp2:ProductionParameter>
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  <inp2:Parameter>
    <inp2:ID>Some-Integer-Property-Name</inp2:ID>
    <inp2:Value>
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      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
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    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
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```

```

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  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>behaviors</inp2:ID>
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      <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
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      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>0</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>0</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>

```

```

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    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerancePrecision</inp2:ID>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>scrapFactor</inp2:ID>
  <inp2:Value>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
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  <inp2:Value>
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    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>bom_item_prop_group_prop_2</inp2:ID>
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```



```

        <inp2:DataType>float</inp2:DataType>

        <inp2:UnitOfMeasure/>

    </inp2:Value>

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</inp2:MaterialConsumedRequirement>

</inp2:SegmentRequirement>

<inp2:SegmentRequirement>

    <inp2:ID>TyreMounting</inp2:ID>

    <inp2:Description>Mounting tyres to Bike frame.</inp2:Description>

    <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>

    <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>

    <inp2:EquipmentRequirement>

        <inp2:Location>

            <inp2:EquipmentID>TyreMount</inp2:EquipmentID>

            <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>

        </inp2:Location>

        <inp2:Quantity>

            <inp2:QuantityString>1</inp2:QuantityString>

        </inp2:Quantity>

    </inp2:EquipmentRequirement>

    <inp2:ProductionParameter>

        <inp2:Parameter>

            <inp2:ID>Priority</inp2:ID>

            <inp2:Value>

                <inp2:ValueString>2</inp2:ValueString>

                <inp2:DataType>integer</inp2:DataType>

                <inp2:UnitOfMeasure/>

            </inp2:Value>

        </inp2:Parameter>

    </inp2:ProductionParameter>

    <inp2:ProductionParameter>

        <inp2:Parameter>

            <inp2:ID>DisplayOrder</inp2:ID>

            <inp2:Value>

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                <inp2:UnitOfMeasure/>

```

```

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</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
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            <DataType>string</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>WorkInstruction</inp2:ID>
        <inp2:Value>
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            <inp2:DataType>string</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
        <inp2:Description>Instructions for Tyre Mounting</inp2:Description>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
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            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
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```

```

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            <UnitOfMeasure/>
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</inp2:ProductionParameter>
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        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
        <inp2:Value>
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            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
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        <inp2:Value>
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            <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
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        <inp2:ID>quantityPrecision</inp2:ID>
        <inp2:Value>
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            <inp2:UnitOfMeasure/>
        </inp2:Value>

```

```

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<inp2:MaterialConsumedRequirementProperty>
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    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerance</inp2:ID>
  <inp2:Value>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerancePrecision</inp2:ID>
  <inp2:Value>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>scrapFactor</inp2:ID>
  <inp2:Value>
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```

```

        <inp2:DataType>integer</inp2:DataType>
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</inp2:MaterialConsumedRequirementProperty>
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        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
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<inp2:MaterialConsumedRequirementProperty>
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        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom WOID Schema Version 8

Using schema version 8 you can:

- Update a work order's planned start date, planned end date, priority and planned quantity (only for orders that have not started).
- Cancel a work order that has not started.

Custom B2MML WOID Schema Version 8 *with* Route Definition (*without* BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="utf-8" standalone="no"?>
<ProductionSchedule
    xmlns="http://www.wbf.org/xml/B2MML-V0401"

```

```

xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
<inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
<Extended:SchemaVersion>8</Extended:SchemaVersion>
<inp2:ProductionRequest>
  <inp2:ID>WOID8-ROUTE-XML-SNOWBIKES</inp2:ID>
  <inp2:Description>Route, latest revision, bound WorkOrder to produce 30 no. of SnowBikes, with optional
Operations.</inp2:Description>
  <inp2:ProductProductionRuleID>SnowBikeRouteLatest</inp2:ProductProductionRuleID>
  <!-- <inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID> -->
  <inp2:Location>
    <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:SegmentRequirement>
    <inp2:ID>000</inp2:ID>
    <inp2:EarliestStartTime>2020-11-18T13:28:39.395Z</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2020-11-19T13:00:00.395Z</inp2:LatestEndTime>
    <inp2:ProductionParameter>
      <inp2:Parameter>
        <inp2:ID>plannedQuantity</inp2:ID>
        <inp2:Value>
          <ValueString>30</ValueString>
          <DataType>integer</DataType>
          <UnitOfMeasure />
        </inp2:Value>
      </inp2:Parameter>
    </inp2:ProductionParameter>
    <inp2:ProductionParameter>
      <inp2:Parameter>
        <inp2:ID>status</inp2:ID>
        <inp2:Value>
          <inp2:ValueString>ready</inp2:ValueString>
          <inp2:DataType>string</inp2:DataType>
          <inp2:UnitOfMeasure/>
        </inp2:Value>
      </inp2:Parameter>
    </inp2:ProductionParameter>
  </inp2:ProductionParameter>

```

```

    </inp2:ProductionParameter>

    <inp2:MaterialProducedRequirement>
        <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
    </inp2:MaterialProducedRequirement>

</inp2:SegmentRequirement>

</inp2:ProductionRequest>

</ProductionSchedule>

```

Custom B2MML WOID Schema Version 8 *with* Route Definition (*with* BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="utf-8" standalone="no"?>
<ProductionSchedule
    xmlns="http://www.wbf.org/xml/B2MML-V0401"
    xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
    xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
    <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
    <Extended:SchemaVersion>8</Extended:SchemaVersion>

    <inp2:ProductionRequest>
        <inp2:ID>WOID8-ROUTE-XML-SNOWBIKES</inp2:ID>
        <inp2:Description>Route, latest revision, bound WorkOrder to produce 30 no. of SnowBikes, with optional
Operations.</inp2:Description>
        <inp2:ProductProductionRuleID>SnowBikeRouteLatest</inp2:ProductProductionRuleID>
        <!-- <inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID> -->
        <inp2:Location>
            <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
            <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
        </inp2:Location>
        <inp2:SegmentRequirement>
            <inp2:ID>000</inp2:ID>
            <inp2:EarliestStartTime>2020-11-18T13:28:39.395Z</inp2:EarliestStartTime>
            <inp2:LatestEndTime>2020-11-19T13:00:00.395Z</inp2:LatestEndTime>
            <inp2:ProductionParameter>
                <inp2:Parameter>
                    <inp2:ID>plannedQuantity</inp2:ID>
                    <inp2:Value>
                        <ValueString>30</ValueString>
                        <DataType>integer</DataType>
                    </inp2:Value>
                </inp2:Parameter>
            </inp2:ProductionParameter>
        </inp2:SegmentRequirement>
    </inp2:ProductionRequest>
</ProductionSchedule>

```

```

        <UnitOfMeasure />
    </inp2:Value>
</inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>status</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>ready</inp2:ValueString>
            <inp2:DataType>string</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>work_order_import_prop_group_prop_1</inp2:ID>
        <inp2:Value>
            <ValueString>workorderimportgroupproperty1</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure />
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialProducedRequirement>
    <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
</inp2:MaterialProducedRequirement>
<inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>OpGrpBomItem1</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>1</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>quantityPrecision</inp2:ID>
        <inp2:Value>

```



```

        <inp2:ValueString>2</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>2</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerancePrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerancePrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>

```

```

<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>scrapFactor</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1.5</inp2:ValueString>
    <inp2:DataType>float</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>defaultStorageUnit</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>PackagingUnit</inp2:ValueString>
    <inp2:DataType>string</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>bom_item_prop_group_prop_1</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>123</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>OpGrpBomItem2</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>

```

```

        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>2</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerancePrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerancePrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>scrapFactor</inp2:ID>

```

```

    <inp2:Value>
      <inp2:ValueString>2.5</inp2:ValueString>
      <inp2:DataType>float</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>PackagingUnit</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
  <inp2:ID>FrameAssembly</inp2:ID>
  <inp2:Location>
    <inp2:EquipmentID>WIND</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCenter</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:EarliestStartTime>2017-04-15T12:00:00</inp2:EarliestStartTime>
  <inp2:LatestEndTime>2017-04-15T12:15:00</inp2:LatestEndTime>
  <inp2:EquipmentRequirement>
    <inp2:Location>
      <inp2:EquipmentID>FrameMountingStation</inp2:EquipmentID>
      <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:Quantity>
      <inp2:QuantityString>1</inp2:QuantityString>
    </inp2:Quantity>
  </inp2:EquipmentRequirement>
</inp2:EquipmentRequirement>
<inp2:EquipmentRequirement>
  <inp2:Location>
    <inp2:EquipmentID>AlignmentJig</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
  </inp2:Location>

```

```

</inp2:Location>
<inp2:Quantity>
  <inp2:QuantityString>1</inp2:QuantityString>
</inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Priority</inp2:ID>
    <inp2:Value>
      <ValueString>l0</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>BikeMainFrame</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>behaviors</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>

```

```

</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>quantityPrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerance</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerance</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>

```

```

        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>scrapFactor</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>0.5</inp2:ValueString>
        <inp2:DataType>float</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>PackagingUnit</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>bom_item_prop_group_prop_2</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1.23</inp2:ValueString>
        <inp2:DataType>float</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
    <inp2:ID>TorqueTest</inp2:ID>
    <inp2:Description>Mounting tyres to Bike frame.</inp2:Description>
    <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>
    <inp2:ProductionParameter>
        <inp2:Parameter>

```

```

    <inp2:ID>Priority</inp2:ID>
    <inp2:Value>
      <ValueString>10</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>work_order_import_prop_group_prop_2</inp2:ID>
    <inp2:Value>
      <ValueString>workorderimportgroupproperty2</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
  <inp2:ID>DynamicAlignment</inp2:ID>
  <inp2:Description>Dynamic Tyres Alignment.</inp2:Description>
  <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>
  <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>Priority</inp2:ID>
      <inp2:Value>
        <ValueString>10</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
      </inp2:Value>
    </inp2:Parameter>
  </inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>work_order_import_prop_group_prop_3</inp2:ID>

```



```

        <inp2:Value>
            <ValueString>workorderimportgroupproperty3</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure />
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
    <inp2:ID>TyreMounting</inp2:ID>
    <!-- <inp2:Description>Mounting tyres to Bike frame.</inp2:Description> -->
    <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>
    <inp2:ProductionParameter>
        <inp2:Parameter>
            <inp2:ID>Priority</inp2:ID>
            <inp2:Value>
                <ValueString>10</ValueString>
                <DataType>integer</DataType>
                <UnitOfMeasure />
            </inp2:Value>
        </inp2:Parameter>
    </inp2:ProductionParameter>
    <inp2:ProductionParameter>
        <inp2:Parameter>
            <inp2:ID>work_order_import_prop_group_prop_4</inp2:ID>
            <inp2:Value>
                <ValueString>workorderimportgroupproperty</ValueString>
                <DataType>string</DataType>
                <UnitOfMeasure />
            </inp2:Value>
        </inp2:Parameter>
    </inp2:ProductionParameter>
    <inp2:MaterialConsumedRequirement>
        <inp2:MaterialDefinitionID>TubelessTyre</inp2:MaterialDefinitionID>
        <inp2:Quantity>
            <inp2:QuantityString>2</inp2:QuantityString>

```

```

    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>behaviors</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>0</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>

```

```

    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerancePrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>0</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerancePrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>0</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>scrapFactor</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>0.1</inp2:ValueString>
      <inp2:DataType>float</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>PackagingUnit</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>

```

```

    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
      <inp2:ID>bom_item_prop_group_prop_3</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>"bomitempropgroupproperty"</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure/>
      </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
  </inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom B2MML WOID Schema Version 8 *without* Route Definition

```

<?xml version="1.0" encoding="utf-8" standalone="no"?>
<ProductionSchedule
  xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
  <Extended:SchemaVersion>8</Extended:SchemaVersion>
  <inp2:ProductionRequest>
    <inp2:ID>WOID8-ADHOC-XML-SNOWBIKES</inp2:ID>
    <inp2:Description>Ad-hoc WorkOrder to produce 30 no. of SnowBikes.</inp2:Description>
    <!--
  <inp2:ProductProductionRuleID>SnowBikeRoute</inp2:ProductProductionRuleID><inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID> -->
  <inp2:Location>
    <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:SegmentRequirement>
    <inp2:ID>000</inp2:ID>
    <inp2:EarliestStartTime>2020-11-18T13:28:39.395Z</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2020-11-19T13:00:00.395Z</inp2:LatestEndTime>

```

```

<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>plannedQuantity</inp2:ID>
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      <inp2:ValueString>30</inp2:ValueString>
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      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>status</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>ready</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialProducedRequirement>
  <inp2:MaterialDefinitionID>SNOWBIKE</inp2:MaterialDefinitionID>
</inp2:MaterialProducedRequirement>
<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>OpGrpBomItem1</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>2</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>

```

```

        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
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        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>2</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerancePrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerancePrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>scrapFactor</inp2:ID>

```

```

    <inp2:Value>
      <inp2:ValueString>1.5</inp2:ValueString>
      <inp2:DataType>float</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>PackagingUnit</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>bom_item_prop_group_prop_1</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>123</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>OpGrpBomItem2</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>2</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>2</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>

```

```

</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerance</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>2</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerancePrecision</inp2:ID>
  <inp2:Value>
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    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>2</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>scrapFactor</inp2:ID>
  <inp2:Value>
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```



```

        <inp2:DataType>float</inp2:DataType>
        <inp2:UnitOfMeasure/>
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<inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
        <inp2:ValueString>PackagingUnit</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
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        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
    <inp2:ID>FrameAssembly</inp2:ID>
    <inp2:Description>Assembling Bike MainFrame.</inp2:Description>
    <inp2:Location>
        <inp2:EquipmentID>WIND</inp2:EquipmentID>
        <inp2:EquipmentElementLevel>WorkCenter</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:EarliestStartTime>2017-04-15T12:00:00</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2017-04-15T12:15:00</inp2:LatestEndTime>
    <inp2:EquipmentRequirement>
        <inp2:Location>
            <inp2:EquipmentID>FrameMountingStation</inp2:EquipmentID>
            <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
        </inp2:Location>
        <inp2:Quantity>

```

```

        <inp2:QuantityString>1</inp2:QuantityString>
    </inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:EquipmentRequirement>
    <inp2:Location>
        <inp2:EquipmentID>AlignmentJig</inp2:EquipmentID>
        <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:Quantity>
        <inp2:QuantityString>1</inp2:QuantityString>
    </inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Priority</inp2:ID>
        <inp2:Value>
            <ValueString>10</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>displayOrder</inp2:ID>
        <inp2:Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>behaviors</inp2:ID>
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            <ValueString>requiresClockOn</ValueString>

```

```

        <DataType>string</DataType>
        <UnitOfMeasure/>
    </inp2:Value>
</inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>WorkInstruction</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>http://grid.ge.com/485765/MainAssemblyDrawing.pdf</inp2:ValueString>
            <inp2:DataType>string</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
        <inp2:Description>AssemblyDrawings</inp2:Description>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-Integer-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>BikeMainFrame</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>1</inp2:QuantityString>
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        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
        <inp2:Value>
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```

```

        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>behaviors</inp2:ID>
    <inp2:Value>
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        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>0</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>0</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>0</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>

```

```

<inp2:ID>lowerTolerancePrecision</inp2:ID>
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    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>scrapFactor</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>defaultStorageUnit</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>PackagingUnit</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>bom_item_prop_group_prop_2</inp2:ID>
  <inp2:Value>
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    <inp2:DataType>float</inp2:DataType>
    <inp2:UnitOfMeasure/>

```

```

        </inp2:Value>
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</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
    <inp2:ID>TyreMounting</inp2:ID>
    <inp2:Description>Mounting tyres to Bike frame.</inp2:Description>
    <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>
    <inp2:EquipmentRequirement>
        <inp2:Location>
            <inp2:EquipmentID>TyreMount</inp2:EquipmentID>
            <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
        </inp2:Location>
        <inp2:Quantity>
            <inp2:QuantityString>1</inp2:QuantityString>
        </inp2:Quantity>
    </inp2:EquipmentRequirement>
    <inp2:ProductionParameter>
        <inp2:Parameter>
            <inp2:ID>Priority</inp2:ID>
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                <inp2:ValueString>2</inp2:ValueString>
                <inp2:DataType>integer</inp2:DataType>
                <inp2:UnitOfMeasure/>
            </inp2:Value>
        </inp2:Parameter>
    </inp2:ProductionParameter>
    <inp2:ProductionParameter>
        <inp2:Parameter>
            <inp2:ID>DisplayOrder</inp2:ID>
            <inp2:Value>
                <inp2:ValueString>2</inp2:ValueString>
                <inp2:DataType>integer</inp2:DataType>
                <inp2:UnitOfMeasure/>
            </inp2:Value>
        </inp2:Parameter>
    </inp2:ProductionParameter>

```

```

</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>behaviors</inp2:ID>
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      <ValueString>requiresClockOn</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>WorkInstruction</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>http://grid.ge.com/485765/TyreMountingInstructions.pdf</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
    <inp2:Description>Instructions for Tyre Mounting</inp2:Description>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>NumberOfTyres</inp2:ID>
    <inp2:Value>
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      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>TyreDiameterInMeters</inp2:ID>
    <inp2:Value>
      <ValueString>1</ValueString>

```

```

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        <UnitOfMeasure/>
    </inp2:Value>
</inp2:Parameter>
</inp2:ProductionParameter>
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    <inp2:Quantity>
        <inp2:QuantityString>2</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>1</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>behaviors</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>
            <inp2:DataType>string</inp2:DataType>
            <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>quantityPrecision</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>0</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirementProperty>

```



```

<inp2:ID>lowerTolerance</inp2:ID>
  <inp2:Value>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerance</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerancePrecision</inp2:ID>
  <inp2:Value>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>scrapFactor</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>

```

```

    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>PackagingUnit</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>bom_item_prop_group_prop_3</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>"bomitempropgroupproperty"</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom WOID Schema Version 7

Using schema version 7 you can:

- Create a work order with or without identifying the material lots
- Specify a planned quantity for the work order
- Apply the following route behaviours:
 - 'allowAdditionOfMaterialLotToInProgressWorkOrder' - if specified, the route supports adding additional lots to an in-progress work order
 - 'requiresManualWorkOrderCompletion' - if specified, indicates that the specified route supports the manual completion of a work order

Custom B2MML WOID Schema Version 7 *with* Route Definition (*without* BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="utf-8" standalone="no"?>
<ProductionSchedule

```

```

xmlns="http://www.wbf.org/xml/B2MML-V0401"
xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
<inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
<Extended:SchemaVersion>7</Extended:SchemaVersion>
<inp2:ProductionRequest>
  <inp2:ID>W0ID7-ROUTE-XML-SNOWBIKES</inp2:ID>
  <inp2:Description>Route, latest revision, bound WorkOrder to produce 30 no. of SnowBikes, with optional
Operations.</inp2:Description>
  <inp2:ProductProductionRuleID>SnowBikeRouteLatest</inp2:ProductProductionRuleID>
  <!-- <inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID> -->
  <inp2:Location>
    <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:SegmentRequirement>
    <inp2:ID>000</inp2:ID>
    <inp2:EarliestStartTime>2020-11-18T13:28:39.395Z</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2020-11-19T13:00:00.395Z</inp2:LatestEndTime>
    <inp2:ProductionParameter>
      <inp2:Parameter>
        <inp2:ID>plannedQuantity</inp2:ID>
        <inp2:Value>
          <ValueString>30</ValueString>
          <DataType>integer</DataType>
          <UnitOfMeasure />
        </inp2:Value>
      </inp2:Parameter>
    </inp2:ProductionParameter>
    <inp2:MaterialProducedRequirement>
      <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
    </inp2:MaterialProducedRequirement>
  </inp2:SegmentRequirement>
</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom B2MML WOID Schema Version 7 *with* Route Definition (*with* BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="utf-8" standalone="no"?>
<ProductionSchedule
  xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
  <Extended:SchemaVersion>7</Extended:SchemaVersion>
  <inp2:ProductionRequest>
    <inp2:ID>WOID7-ROUTE-XML-SNOWBIKES</inp2:ID>
    <inp2:Description>Route, latest revision, bound WorkOrder to produce 30 no. of SnowBikes, with optional
Operations.</inp2:Description>
    <inp2:ProductProductionRuleID>SnowBikeRouteLatest</inp2:ProductProductionRuleID>
    <!-- <inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID> -->
    <inp2:Location>
      <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
      <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:SegmentRequirement>
      <inp2:ID>000</inp2:ID>
      <inp2:EarliestStartTime>2020-11-18T13:28:39.395Z</inp2:EarliestStartTime>
      <inp2:LatestEndTime>2020-11-19T13:00:00.395Z</inp2:LatestEndTime>
      <inp2:ProductionParameter>
        <inp2:Parameter>
          <inp2:ID>plannedQuantity</inp2:ID>
          <inp2:Value>
            <ValueString>30</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
          </inp2:Value>
        </inp2:Parameter>
      </inp2:ProductionParameter>
      <inp2:ProductionParameter>
        <inp2:Parameter>
          <inp2:ID>work_order_import_prop_group_prop_1</inp2:ID>
          <inp2:Value>

```

```

        <ValueString>workorderimportgroupproperty1</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </inp2:Value>
</inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialProducedRequirement>
    <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
</inp2:MaterialProducedRequirement>
<inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>OpGrpBomItem1</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>1</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>quantityPrecision</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>2</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>lowerTolerance</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>1</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>upperTolerance</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>2</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>

```

```

        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerancePrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerancePrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>scrapFactor</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1.5</inp2:ValueString>
        <inp2:DataType>float</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>PackagingUnit</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>bom_item_prop_group_prop_1</inp2:ID>

```

```

    <inp2:Value>
      <inp2:ValueString>123</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>OpGrpBomItem2</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>2</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>

```

```

</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>scrapFactor</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>2.5</inp2:ValueString>
    <inp2:DataType>float</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>defaultStorageUnit</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>PackagingUnit</inp2:ValueString>
    <inp2:DataType>string</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
  <inp2:ID>FrameAssembly</inp2:ID>

```



```

<inp2:Location>
  <inp2:EquipmentID>WIND</inp2:EquipmentID>
  <inp2:EquipmentElementLevel>WorkCenter</inp2:EquipmentElementLevel>
</inp2:Location>
<inp2:EarliestStartTime>2017-04-15T12:00:00</inp2:EarliestStartTime>
<inp2:LatestEndTime>2017-04-15T12:15:00</inp2:LatestEndTime>
<inp2:EquipmentRequirement>
  <inp2:Location>
    <inp2:EquipmentID>FrameMountingStation</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
  </inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:EquipmentRequirement>
  <inp2:Location>
    <inp2:EquipmentID>AlignmentJig</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
  </inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Priority</inp2:ID>
    <inp2:Value>
      <ValueString>10</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>BikeMainFrame</inp2:MaterialDefinitionID>
  <inp2:Quantity>

```

```

    <inp2:QuantityString>1</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
</inp2:Quantity>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>behaviors</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>

```

```

<inp2:ID>upperTolerance</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>scrapFactor</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0.5</inp2:ValueString>
    <inp2:DataType>float</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>defaultStorageUnit</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>PackagingUnit</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>

```

```

        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>bom_item_prop_group_prop_2</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>1.23</inp2:ValueString>
            <inp2:DataType>float</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
    <inp2:ID>TorqueTest</inp2:ID>
    <inp2:Description>Mounting tyres to Bike frame.</inp2:Description>
    <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>
    <inp2:ProductionParameter>
        <inp2:Parameter>
            <inp2:ID>Priority</inp2:ID>
            <inp2:Value>
                <ValueString>10</ValueString>
                <DataType>integer</DataType>
                <UnitOfMeasure />
            </inp2:Value>
        </inp2:Parameter>
    </inp2:ProductionParameter>
    <inp2:ProductionParameter>
        <inp2:Parameter>
            <inp2:ID>work_order_import_prop_group_prop_2</inp2:ID>
            <inp2:Value>
                <ValueString>workorderimportgroupproperty2</ValueString>
                <DataType>string</DataType>
                <UnitOfMeasure />
            </inp2:Value>
        </inp2:Parameter>
    </inp2:ProductionParameter>

```

```

</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
  <inp2:ID>DynamicAlignment</inp2:ID>
  <inp2:Description>Dynamic Tyres Alignment.</inp2:Description>
  <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>
  <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>Priority</inp2:ID>
      <inp2:Value>
        <ValueString>10</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
      </inp2:Value>
    </inp2:Parameter>
  </inp2:ProductionParameter>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>work_order_import_prop_group_prop_3</inp2:ID>
      <inp2:Value>
        <ValueString>workorderimportgroupproperty3</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
      </inp2:Value>
    </inp2:Parameter>
  </inp2:ProductionParameter>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
  <inp2:ID>TyreMounting</inp2:ID>
  <!-- <inp2:Description>Mounting tyres to Bike frame.</inp2:Description> -->
  <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>
  <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>Priority</inp2:ID>
      <inp2:Value>
        <ValueString>10</ValueString>

```

```

        <DataType>integer</DataType>

        <UnitOfMeasure />

    </inp2:Value>

</inp2:Parameter>

</inp2:ProductionParameter>

<inp2:ProductionParameter>

    <inp2:Parameter>

        <inp2:ID>work_order_import_prop_group_prop_4</inp2:ID>

        <inp2:Value>

            <ValueString>workorderimportgroupproperty</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </inp2:Value>

    </inp2:Parameter>

</inp2:ProductionParameter>

<inp2:MaterialConsumedRequirement>

    <inp2:MaterialDefinitionID>TubelessTyre</inp2:MaterialDefinitionID>

    <inp2:Quantity>

        <inp2:QuantityString>2</inp2:QuantityString>

        <inp2:DataType>integer</inp2:DataType>

        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>

    </inp2:Quantity>

    <inp2:MaterialConsumedRequirementProperty>

        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>

        <inp2:Value>

            <inp2:ValueString>1</inp2:ValueString>

            <inp2:DataType>integer</inp2:DataType>

            <inp2:UnitOfMeasure/>

        </inp2:Value>

    </inp2:MaterialConsumedRequirementProperty>

    <inp2:MaterialConsumedRequirementProperty>

        <inp2:ID>behaviors</inp2:ID>

        <inp2:Value>

            <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>

            <inp2:DataType>string</inp2:DataType>

            <inp2:UnitOfMeasure></inp2:UnitOfMeasure>

        </inp2:Value>

```

```

</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>quantityPrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerance</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerance</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>

```

```

        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
        <inp2:ValueString>0.1</inp2:ValueString>
        <inp2:DataType>float</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>PackagingUnit</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>bom_item_prop_group_prop_3</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>"bomitempropgroupproperty"</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom B2MML WOID Schema Version 7 *without* Route Definition

```

<?xml version="1.0" encoding="utf-8" standalone="no"?>
<ProductionSchedule
    xmlns="http://www.wbf.org/xml/B2MML-V0401"

```



```

xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
<inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
<Extended:SchemaVersion>7</Extended:SchemaVersion>
<inp2:ProductionRequest>
  <inp2:ID>WOID7-ADHOC-XML-SNOWBIKES</inp2:ID>
  <inp2:Description>Ad-hoc WorkOrder to produce 30 no. of SnowBikes.</inp2:Description>
  <!--
<inp2:ProductProductionRuleID>SnowBikeRoute</inp2:ProductProductionRuleID><inp2:ProductProductionRuleID>1</inp2:Produc
tProductionRuleID> -->
  <inp2:Location>
    <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:SegmentRequirement>
    <inp2:ID>000</inp2:ID>
    <inp2:EarliestStartTime>2020-11-18T13:28:39.395Z</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2020-11-19T13:00:00.395Z</inp2:LatestEndTime>
    <inp2:ProductionParameter>
      <inp2:Parameter>
        <inp2:ID>plannedQuantity</inp2:ID>
        <inp2:Value>
          <inp2:ValueString>30</inp2:ValueString>
          <inp2:DataType>integer</inp2:DataType>
          <inp2:UnitOfMeasure/>
        </inp2:Value>
      </inp2:Parameter>
    </inp2:ProductionParameter>
    <inp2:MaterialProducedRequirement>
      <inp2:MaterialDefinitionID>SNOWBIKE</inp2:MaterialDefinitionID>
    </inp2:MaterialProducedRequirement>
    <inp2:MaterialConsumedRequirement>
      <inp2:MaterialDefinitionID>OpGrpBomItem1</inp2:MaterialDefinitionID>
      <inp2:Quantity>

```

```

    <inp2:QuantityString>1</inp2:QuantityString>
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    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
</inp2:Quantity>
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  <inp2:ID>quantityPrecision</inp2:ID>
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    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
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  <inp2:Value>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerance</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>2</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerancePrecision</inp2:ID>
  <inp2:Value>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>

```

```

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      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
      <inp2:ValueString>1.5</inp2:ValueString>
      <inp2:DataType>float</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>PackagingUnit</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>bom_item_prop_group_prop_1</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>123</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>OpGrpBomItem2</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>2</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>

```

```

    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
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      <inp2:UnitOfMeasure/>
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  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
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      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>2</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerancePrecision</inp2:ID>
    <inp2:Value>
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      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerancePrecision</inp2:ID>
    <inp2:Value>

```

```

        <inp2:ValueString>2</inp2:ValueString>
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        <inp2:UnitOfMeasure/>
    </inp2:Value>
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<inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
        <inp2:ValueString>0.5</inp2:ValueString>
        <inp2:DataType>float</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
        <inp2:ValueString>PackagingUnit</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
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        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
    <inp2:ID>FrameAssembly</inp2:ID>
    <inp2:Description>Assembling Bike MainFrame.</inp2:Description>
    <inp2:Location>
        <inp2:EquipmentID>WIND</inp2:EquipmentID>
        <inp2:EquipmentElementLevel>WorkCenter</inp2:EquipmentElementLevel>
    </inp2:Location>

```

```

</inp2:Location>

<inp2:EarliestStartTime>2017-04-15T12:00:00</inp2:EarliestStartTime>

<inp2:LatestEndTime>2017-04-15T12:15:00</inp2:LatestEndTime>

<inp2:EquipmentRequirement>

  <inp2:Location>

    <inp2:EquipmentID>FrameMountingStation</inp2:EquipmentID>

    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>

  </inp2:Location>

  <inp2:Quantity>

    <inp2:QuantityString>1</inp2:QuantityString>

  </inp2:Quantity>

</inp2:EquipmentRequirement>

<inp2:EquipmentRequirement>

  <inp2:Location>

    <inp2:EquipmentID>AlignmentJig</inp2:EquipmentID>

    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>

  </inp2:Location>

  <inp2:Quantity>

    <inp2:QuantityString>1</inp2:QuantityString>

  </inp2:Quantity>

</inp2:EquipmentRequirement>

<inp2:ProductionParameter>

  <inp2:Parameter>

    <inp2:ID>Priority</inp2:ID>

    <inp2:Value>

      <ValueString>10</ValueString>

      <DataType>integer</DataType>

      <UnitOfMeasure />

    </inp2:Value>

  </inp2:Parameter>

</inp2:ProductionParameter>

<inp2:ProductionParameter>

  <inp2:Parameter>

    <inp2:ID>behaviors</inp2:ID>

    <inp2:Value>

      <ValueString>requiresClockOn</ValueString>

      <DataType>string</DataType>

```

```

        <UnitOfMeasure/>
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</inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
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            <inp2:ValueString>http://grid.ge.com/485765/MainAssemblyDrawing.pdf</inp2:ValueString>
            <inp2:DataType>string</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
        <inp2:Description>AssemblyDrawings</inp2:Description>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-Integer-Property-Name</inp2:ID>
        <inp2:Value>
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            <DataType>integer</DataType>
            <UnitOfMeasure/>
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    </inp2:Parameter>
</inp2:ProductionParameter>
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    <inp2:MaterialDefinitionID>BikeMainFrame</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>1</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
        <inp2:Value>
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```

```

        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
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    <inp2:Value>
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        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
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        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
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        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>0</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerancePrecision</inp2:ID>

```



```

    <inp2:Value>
      <inp2:ValueString>0</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerancePrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>0</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>scrapFactor</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>PackagingUnit</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>bom_item_prop_group_prop_2</inp2:ID>
    <inp2:Value>
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      <inp2:DataType>float</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>

```

```

    </inp2:MaterialConsumedRequirementProperty>
  </inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
  <inp2:ID>TyreMounting</inp2:ID>
  <inp2:Description>Mounting tyres to Bike frame.</inp2:Description>
  <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>
  <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>
  <inp2:EquipmentRequirement>
    <inp2:Location>
      <inp2:EquipmentID>TyreMount</inp2:EquipmentID>
      <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:Quantity>
      <inp2:QuantityString>1</inp2:QuantityString>
    </inp2:Quantity>
  </inp2:EquipmentRequirement>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Priority</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>2</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>behaviors</inp2:ID>
    <inp2:Value>
      <ValueString>requiresClockOn</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>

```

```

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  <inp2:Parameter>
    <inp2:ID>WorkInstruction</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>http://grid.ge.com/485765/TyreMountingInstructions.pdf</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
    <inp2:Description>Instructions for Tyre Mounting</inp2:Description>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>NumberOfTyres</inp2:ID>
    <inp2:Value>
      <ValueString>2</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>TyreDiameterInMeters</inp2:ID>
    <inp2:Value>
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      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>TubelessTyre</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>2</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
</inp2:MaterialConsumedRequirement>

```

```

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    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>behaviors</inp2:ID>
  <inp2:Value>
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    <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>quantityPrecision</inp2:ID>
  <inp2:Value>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerance</inp2:ID>
  <inp2:Value>
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    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerance</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>

```

```

        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
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<inp2:MaterialConsumedRequirementProperty>
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        <inp2:UnitOfMeasure/>
    </inp2:Value>
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    <inp2:Value>
        <inp2:ValueString>0</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>scrapFactor</inp2:ID>
    <inp2:Value>
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        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>PackagingUnit</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>

```

```

<inp2:ID>bom_item_prop_group_prop_3</inp2:ID>

<inp2:Value>

  <inp2:ValueString>"bomitempropgroupproperty"</inp2:ValueString>

  <inp2:DataType>string</inp2:DataType>

  <inp2:UnitOfMeasure/>

</inp2:Value>

</inp2:MaterialConsumedRequirementProperty>

</inp2:MaterialConsumedRequirement>

</inp2:SegmentRequirement>

</inp2:ProductionRequest>

</ProductionSchedule>

```

Custom WOID Schema Versions 5 and 6

Using schema versions 5 and 6, you can import the following components of a work order:

- **Schema Version 6:** You can provide the following values:
 - Upper and lower tolerances of a BOM item and their precision
 - Scrap factor (the percentage of the product that is predicted to be scrapped)
 - Precision of the quantity of the product
 - The default storage unit of a BOM item

In addition, you can specify whether an operation can be skipped, by including `allowManualSkip` in the `behaviours` array for the operation. If you do so, the operator can choose to skip the operation while executing the work order. If, however, you set the `skipifSuccessorStarted` parameter to true, the operation will be automatically skipped when the next operation is ready.

- **Schema version 5:** You can override the following route components in a work order:
 - BOM items of a route
 - BOM items of individual operations in a route
 - Values of BOM item properties
 - Values of route-level and operation-level properties

In addition, specifying the route revision is not required. By default, the latest revision is considered.

Custom B2MML WOID Schema Version 6 *with* Route Definition (*without* BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="utf-8" standalone="no"?><ProductionSchedule xmlns="http://www.wbf.org/xml/B2MML-V0401"
xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">

  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>

  <Extended:SchemaVersion>6</Extended:SchemaVersion>

```

```

<inp2:ProductionRequest>
  <inp2:ID>WOID6-ROUTE-XML-NOOVERRIDE-SNOWBIKES</inp2:ID>
  <inp2:Description>Route, latest revision, bound WorkOrder to produce 30 no. of SnowBikes, without
overrides.</inp2:Description>
  <inp2:ProductProductionRuleID>SnowBikeRouteLatest</inp2:ProductProductionRuleID>
  <!-- <inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID> -->
  <inp2:Location>
    <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:SegmentRequirement>
    <inp2:ID>000</inp2:ID>
    <inp2:EarliestStartTime>2020-11-18T13:28:39.395Z</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2020-11-19T13:00:00.395Z</inp2:LatestEndTime>

    <inp2:MaterialProducedRequirement>
      <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
      <inp2:MaterialLotID>serinum1</inp2:MaterialLotID>
      <inp2:Quantity>
        <inp2:QuantityString>10</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure />
      </inp2:Quantity>
    </inp2:MaterialProducedRequirement>

    <inp2:MaterialProducedRequirement>
      <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
      <inp2:MaterialLotID>serinum2</inp2:MaterialLotID>
      <inp2:Quantity>
        <inp2:QuantityString>5</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure />
      </inp2:Quantity>
    </inp2:MaterialProducedRequirement>

    <inp2:MaterialProducedRequirement>
      <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>

```

```

    <inp2:MaterialLotID>serinum3</inp2:MaterialLotID>

    <inp2:Quantity>

      <inp2:QuantityString>15</inp2:QuantityString>

      <inp2:DataType>integer</inp2:DataType>

      <inp2:UnitOfMeasure />

    </inp2:Quantity>

  </inp2:MaterialProducedRequirement>

</inp2:SegmentRequirement>

</inp2:ProductionRequest>

</ProductionSchedule>

```

Custom B2MML WOIID Schema Version 6 with Route Definition (with BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="utf-8" standalone="no"?><ProductionSchedule xmlns="http://www.wbf.org/xml/B2MML-V0401"
xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
  <Extended:SchemaVersion>6</Extended:SchemaVersion>
  <inp2:ProductionRequest>
    <inp2:ID>WOIID6-ROUTE-XML-SNOWBIKES</inp2:ID>
    <inp2:Description>Route, latest revision, bound WorkOrder to produce 30 no. of SnowBikes, with optional
Operations.</inp2:Description>
    <inp2:ProductProductionRuleID>SnowBikeRouteLatest</inp2:ProductProductionRuleID>
    <!-- <inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID> -->
    <inp2:Location>
      <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
      <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:SegmentRequirement>
      <inp2:ID>000</inp2:ID>
      <inp2:EarliestStartTime>2020-11-18T13:28:39.395Z</inp2:EarliestStartTime>
      <inp2:LatestEndTime>2020-11-19T13:00:00.395Z</inp2:LatestEndTime>
      <inp2:ProductionParameter>
        <inp2:Parameter>
          <inp2:ID>work_order_import_prop_group_prop_1</inp2:ID>
          <inp2:Value>

```



```

    <ValueString>workorderimportgroupproperty1</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure />

  </inp2:Value>

</inp2:Parameter>

</inp2:ProductionParameter>

<inp2:MaterialProducedRequirement>

  <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>

  <inp2:MaterialLotID>serinum1</inp2:MaterialLotID>

  <inp2:Quantity>

    <inp2:QuantityString>10</inp2:QuantityString>

    <inp2:DataType>integer</inp2:DataType>

    <inp2:UnitOfMeasure />

  </inp2:Quantity>

</inp2:MaterialProducedRequirement>

<inp2:MaterialProducedRequirement>

  <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>

  <inp2:MaterialLotID>serinum2</inp2:MaterialLotID>

  <inp2:Quantity>

    <inp2:QuantityString>5</inp2:QuantityString>

    <inp2:DataType>integer</inp2:DataType>

    <inp2:UnitOfMeasure />

  </inp2:Quantity>

</inp2:MaterialProducedRequirement>

<inp2:MaterialProducedRequirement>

  <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>

  <inp2:MaterialLotID>serinum3</inp2:MaterialLotID>

  <inp2:Quantity>

    <inp2:QuantityString>15</inp2:QuantityString>

    <inp2:DataType>integer</inp2:DataType>

    <inp2:UnitOfMeasure />

  </inp2:Quantity>

</inp2:MaterialProducedRequirement>

```

```

<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>OpGrpBomItem1</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>2</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>2</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerancePrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>

```

```

        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerancePrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>scrapFactor</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1.5</inp2:ValueString>
        <inp2:DataType>float</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>PackagingUnit</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>bom_item_prop_group_prop_1</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>123</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>

```

```

<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>OpGrpBomItem2</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>quantityPrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerance</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>2</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerance</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>lowerTolerancePrecision</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>

```

```

        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>upperTolerancePrecision</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>scrapFactor</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>2.5</inp2:ValueString>
        <inp2:DataType>float</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>defaultStorageUnit</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>PackagingUnit</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>

<inp2:SegmentRequirement>
    <inp2:ID>FrameAssembly</inp2:ID>
    <inp2:Location>
        <inp2:EquipmentID>WIND</inp2:EquipmentID>
        <inp2:EquipmentElementLevel>WorkCenter</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:EarliestStartTime>2017-04-15T12:00:00</inp2:EarliestStartTime>

```

```

<inp2:LatestEndTime>2017-04-15T12:15:00</inp2:LatestEndTime>

<inp2:EquipmentRequirement>
  <inp2:Location>
    <inp2:EquipmentID>FrameMountingStation</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
  </inp2:Quantity>
</inp2:EquipmentRequirement>

<inp2:EquipmentRequirement>
  <inp2:Location>
    <inp2:EquipmentID>AlignmentJig</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
  </inp2:Quantity>
</inp2:EquipmentRequirement>

<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Priority</inp2:ID>
    <inp2:Value>
      <ValueString>10</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>BikeMainFrame</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>

```

```

        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>

    </inp2:Quantity>

    <inp2:MaterialConsumedRequirementProperty>

        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>

        <inp2:Value>

            <inp2:ValueString>1</inp2:ValueString>

            <inp2:DataType>integer</inp2:DataType>

            <inp2:UnitOfMeasure/>

        </inp2:Value>

    </inp2:MaterialConsumedRequirementProperty>

    <inp2:MaterialConsumedRequirementProperty>

<inp2:ID>behaviors</inp2:ID>

<inp2:Value>

    <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>

    <inp2:DataType>string</inp2:DataType>

<inp2:UnitOfMeasure></inp2:UnitOfMeasure>

</inp2:Value>

        </inp2:MaterialConsumedRequirementProperty>

    <inp2:MaterialConsumedRequirementProperty>

        <inp2:ID>quantityPrecision</inp2:ID>

        <inp2:Value>

            <inp2:ValueString>1</inp2:ValueString>

            <inp2:DataType>integer</inp2:DataType>

            <inp2:UnitOfMeasure/>

        </inp2:Value>

    </inp2:MaterialConsumedRequirementProperty>

    <inp2:MaterialConsumedRequirementProperty>

        <inp2:ID>lowerTolerance</inp2:ID>

        <inp2:Value>

            <inp2:ValueString>1</inp2:ValueString>

            <inp2:DataType>integer</inp2:DataType>

            <inp2:UnitOfMeasure/>

        </inp2:Value>

    </inp2:MaterialConsumedRequirementProperty>

    <inp2:MaterialConsumedRequirementProperty>

```

```

    <inp2:ID>upperTolerance</inp2:ID>

    <inp2:Value>

    <inp2:ValueString>1</inp2:ValueString>

<inp2:DataType>integer</inp2:DataType>

<inp2:UnitOfMeasure/>

</inp2:Value>

  </inp2:MaterialConsumedRequirementProperty>

<inp2:MaterialConsumedRequirementProperty>

  <inp2:ID>lowerTolerancePrecision</inp2:ID>

  <inp2:Value>

  <inp2:ValueString>0</inp2:ValueString>

  <inp2:DataType>integer</inp2:DataType>

  <inp2:UnitOfMeasure/>

</inp2:Value>

</inp2:MaterialConsumedRequirementProperty>

<inp2:MaterialConsumedRequirementProperty>

  <inp2:ID>upperTolerancePrecision</inp2:ID>

  <inp2:Value>

  <inp2:ValueString>0</inp2:ValueString>

  <inp2:DataType>integer</inp2:DataType>

  <inp2:UnitOfMeasure/>

</inp2:Value>

</inp2:MaterialConsumedRequirementProperty>

<inp2:MaterialConsumedRequirementProperty>

  <inp2:ID>scrapFactor</inp2:ID>

  <inp2:Value>

  <inp2:ValueString>0.5</inp2:ValueString>

  <inp2:DataType>float</inp2:DataType>

  <inp2:UnitOfMeasure/>

</inp2:Value>

</inp2:MaterialConsumedRequirementProperty>

<inp2:MaterialConsumedRequirementProperty>

  <inp2:ID>defaultStorageUnit</inp2:ID>

```



```

<inp2:Value>
  <inp2:ValueString>PackagingUnit</inp2:ValueString>
  <inp2:DataType>integer</inp2:DataType>
  <inp2:UnitOfMeasure/>
</inp2:Value>
</inp2:MaterialConsumedRequirementProperty>

<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>bom_item_prop_group_prop_2</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1.23</inp2:ValueString>
    <inp2:DataType>float</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
  </inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>

<inp2:SegmentRequirement>
  <inp2:ID>TorqueTest</inp2:ID>
  <inp2:Description>Mounting tyres to Bike frame.</inp2:Description>
  <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>
  <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>

<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Priority</inp2:ID>
    <inp2:Value>
      <ValueString>10</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:ProductionParameter>
  <inp2:Parameter>

```

```

<inp2:ID>work_order_import_prop_group_prop_2</inp2:ID>

<inp2:Value>

  <ValueString>workorderimportgroupproperty2</ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure />

</inp2:Value>

</inp2:Parameter>

</inp2:ProductionParameter>

</inp2:SegmentRequirement>

<inp2:SegmentRequirement>

  <inp2:ID>DynamicAlignment</inp2:ID>

  <inp2:Description>Dynamic Tyres Alignment.</inp2:Description>

  <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>

  <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>

</inp2:ProductionParameter>

<inp2:Parameter>

  <inp2:ID>Priority</inp2:ID>

  <inp2:Value>

    <ValueString>10</ValueString>

    <DataType>integer</DataType>

    <UnitOfMeasure />

  </inp2:Value>

</inp2:Parameter>

</inp2:ProductionParameter>

<inp2:ProductionParameter>

  <inp2:Parameter>

    <inp2:ID>work_order_import_prop_group_prop_3</inp2:ID>

    <inp2:Value>

      <ValueString>workorderimportgroupproperty3</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </inp2:Value>

```

```

</inp2:Parameter>

</inp2:ProductionParameter>

</inp2:SegmentRequirement>

<inp2:SegmentRequirement>
  <inp2:ID>TyreMounting</inp2:ID>
  <!-- <inp2:Description>Mounting tyres to Bike frame.</inp2:Description> -->
  <inp2:EarliestStartTime>2017-04-15T12:20:00</inp2:EarliestStartTime>
  <inp2:LatestEndTime>2017-04-15T12:40:00</inp2:LatestEndTime>

  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>Priority</inp2:ID>
      <inp2:Value>
        <ValueString>10</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
      </inp2:Value>
    </inp2:Parameter>
  </inp2:ProductionParameter>

  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>work_order_import_prop_group_prop_4</inp2:ID>
      <inp2:Value>
        <ValueString>workorderimportgroupproperty</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
      </inp2:Value>
    </inp2:Parameter>
  </inp2:ProductionParameter>

  <inp2:MaterialConsumedRequirement>

```

```

        <inp2:MaterialDefinitionID>TubelessTyre</inp2:MaterialDefinitionID>

        <inp2:Quantity>
            <inp2:QuantityString>2</inp2:QuantityString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
        </inp2:Quantity>

        <inp2:MaterialConsumedRequirementProperty>
            <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
            <inp2:Value>
                <inp2:ValueString>1</inp2:ValueString>
                <inp2:DataType>integer</inp2:DataType>
                <inp2:UnitOfMeasure/>
            </inp2:Value>
        </inp2:MaterialConsumedRequirementProperty>
    </inp2:MaterialConsumedRequirementProperty>

    <inp2:ID>behaviors</inp2:ID>
    <inp2:Value>
        <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
    </inp2:Value>

    </inp2:MaterialConsumedRequirementProperty>

    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>quantityPrecision</inp2:ID>
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            <inp2:UnitOfMeasure/>
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```

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    <inp2:UnitOfMeasure/>
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    <inp2:UnitOfMeasure/>
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<inp2:MaterialConsumedRequirementProperty>
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    <inp2:DataType>float</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
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<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>defaultStorageUnit</inp2:ID>
  <inp2:Value>

```

```

    <inp2:ValueString>PackagingUnit</inp2:ValueString>

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    <inp2:UnitOfMeasure/>

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  <inp2:UnitOfMeasure/>

  </inp2:Value>

</inp2:MaterialConsumedRequirementProperty>

  </inp2:MaterialConsumedRequirement>

</inp2:SegmentRequirement>

</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom B2MML WOID Schema Version 6 *without* Route Definition

```

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xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
  <Extended:SchemaVersion>6</Extended:SchemaVersion>
  <inp2:ProductionRequest>
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    <!-- <inp2:ProductProductionRuleID>SnowBikeRoute</inp2:ProductProductionRuleID>
    <inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID> -->
    <inp2:Location>
      <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
      <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:SegmentRequirement>
      <inp2:ID>000</inp2:ID>
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```

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</inp2:Quantity>

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<inp2:MaterialProducedRequirement>

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  </inp2:Quantity>

</inp2:MaterialProducedRequirement>

<inp2:MaterialProducedRequirement>

  <inp2:MaterialDefinitionID>SNOWBIKE</inp2:MaterialDefinitionID>

  <inp2:MaterialLotID>serinum3</inp2:MaterialLotID>

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    <inp2:UnitOfMeasure />

  </inp2:Quantity>

</inp2:MaterialProducedRequirement>

<inp2:MaterialConsumedRequirement>

  <inp2:MaterialDefinitionID>OpGrpBomItem1</inp2:MaterialDefinitionID>

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```

```

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  <inp2:MaterialConsumedRequirementProperty>
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  </inp2:MaterialConsumedRequirementProperty>
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    <inp2:ID>lowerTolerance</inp2:ID>
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```

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    <inp2:LatestEndTime>2017-04-15T12:15:00</inp2:LatestEndTime>
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      <inp2:Location>
        <inp2:EquipmentID>FrameMountingStation</inp2:EquipmentID>
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    <inp2:MaterialConsumedRequirementProperty>
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    <inp2:MaterialConsumedRequirementProperty>
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    <inp2:MaterialConsumedRequirementProperty>
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```

```

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  <inp2:MaterialConsumedRequirementProperty>
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  <inp2:MaterialConsumedRequirementProperty>
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```



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  <inp2:ID>quantityPrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerance</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerance</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>lowerTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>

```

```

</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>upperTolerancePrecision</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>0</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>scrapFactor</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>1</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>defaultStorageUnit</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>PackagingUnit</inp2:ValueString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
<inp2:MaterialConsumedRequirementProperty>
  <inp2:ID>bom_item_prop_group_prop_3</inp2:ID>
  <inp2:Value>
    <inp2:ValueString>"bomitempropgroupproperty"</inp2:ValueString>
    <inp2:DataType>string</inp2:DataType>
    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>

  </inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>

```

```

</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom B2MML WOID Schema Version 5 with Route Definition (*without* BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="utf-8" standalone="no"?><ProductionSchedule xmlns="http://www.wbf.org/xml/B2MML-V0401"
xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
  <Extended:SchemaVersion>5</Extended:SchemaVersion>
  <inp2:ProductionRequest>
    <inp2:ID>WOID6-ROUTE-XML-NOOVERRIDE-SNOWBIKES</inp2:ID>
    <inp2:Description>Route, latest revision, bound WorkOrder to produce 30 no. of SnowBikes, without
overrides.</inp2:Description>
    <inp2:ProductProductionRuleID>SnowBikeRouteLatest</inp2:ProductProductionRuleID>
    <!-- <inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID> -->
    <inp2:Location>
      <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
      <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:SegmentRequirement>
      <inp2:ID>000</inp2:ID>
      <inp2:EarliestStartTime>2020-11-18T13:28:39.395Z</inp2:EarliestStartTime>
      <inp2:LatestEndTime>2020-11-19T13:00:00.395Z</inp2:LatestEndTime>
      <inp2:MaterialProducedRequirement>
        <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
        <inp2:MaterialLotID>serinum1</inp2:MaterialLotID>
        <inp2:Quantity>
          <inp2:QuantityString>10</inp2:QuantityString>
          <inp2:DataType>integer</inp2:DataType>
          <inp2:UnitOfMeasure />
        </inp2:Quantity>
      </inp2:MaterialProducedRequirement>
      <inp2:MaterialProducedRequirement>
        <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
        <inp2:MaterialLotID>serinum2</inp2:MaterialLotID>

```

```

<inp2:Quantity>
  <inp2:QuantityString>5</inp2:QuantityString>
  <inp2:DataType>integer</inp2:DataType>
  <inp2:UnitOfMeasure />
</inp2:Quantity>
</inp2:MaterialProducedRequirement>

<inp2:MaterialProducedRequirement>
  <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
  <inp2:MaterialLotID>serinum3</inp2:MaterialLotID>
  <inp2:Quantity>
    <inp2:QuantityString>15</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure />
  </inp2:Quantity>
</inp2:MaterialProducedRequirement>

</inp2:SegmentRequirement>
</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom B2MML WOID Schema Version 5 *with* Route Definition (*with* BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="utf-8"?>
<ProductionSchedule
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <inp2:PublishedDate>2020-12-11T09:30:00</inp2:PublishedDate>
  <Extended:SchemaVersion>5</Extended:SchemaVersion>
  <inp2:ProductionRequest>
    <inp2:ID>WOID5XML-RT-SAMPLE-DEC13</inp2:ID>
    <inp2:Description>Latest version of SnowBikeRoute bound WorkOrder to produce 30 no. of
SnowBikes</inp2:Description>
    <inp2:ProductProductionRuleID>SnowBikeRouteLatest</inp2:ProductProductionRuleID>
    <inp2:Location>

```

```

    <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>

    <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
  </inp2:Location>

  <inp2:SegmentRequirement>

    <inp2:ID>000</inp2:ID>

    <inp2:EarliestStartTime>2020-12-22T00:00:00.000Z</inp2:EarliestStartTime>

    <inp2:LatestEndTime>2020-12-23T00:00:00.000Z</inp2:LatestEndTime>

    <inp2:MaterialProducedRequirement>

      <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED

        </inp2:MaterialDefinitionID>

      <inp2:MaterialLotID>SERNUM1</inp2:MaterialLotID>

      <inp2:Quantity>

        <inp2:QuantityString>10</inp2:QuantityString>

        <inp2:DataType>integer</inp2:DataType>

        <inp2:UnitOfMeasure />

      </inp2:Quantity>

    </inp2:MaterialProducedRequirement>

    <inp2:MaterialProducedRequirement>

      <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED

        </inp2:MaterialDefinitionID>

      <inp2:MaterialLotID>SERNUM2</inp2:MaterialLotID>

      <inp2:Quantity>

        <inp2:QuantityString>5</inp2:QuantityString>

        <inp2:DataType>integer</inp2:DataType>

        <inp2:UnitOfMeasure />

      </inp2:Quantity>

    </inp2:MaterialProducedRequirement>

  <inp2:MaterialProducedRequirement>

    <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED

      </inp2:MaterialDefinitionID>

    <inp2:MaterialLotID>SERNUM3</inp2:MaterialLotID>

    <inp2:Quantity>

      <inp2:QuantityString>15</inp2:QuantityString>

      <inp2:DataType>integer</inp2:DataType>

      <inp2:UnitOfMeasure />

```

```

    </inp2:Quantity>
  </inp2:MaterialProducedRequirement>

<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>OpGrpBomItem1</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>2</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>behaviors</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>bom_item_prop_group_prop_1</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>"bomitempropgrouppropertyvalue"</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
<inp2:MaterialConsumedRequirement>

```



```

        <inp2:MaterialDefinitionID>OpGrpBomItem2</inp2:MaterialDefinitionID>

        <inp2:Quantity>
            <inp2:QuantityString>10</inp2:QuantityString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
        </inp2:Quantity>

        <inp2:MaterialConsumedRequirementProperty>
            <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
            <inp2:Value>
                <inp2:ValueString>2</inp2:ValueString>
                <inp2:DataType>integer</inp2:DataType>
                <inp2:UnitOfMeasure/>
            </inp2:Value>
        </inp2:MaterialConsumedRequirementProperty>

        <inp2:MaterialConsumedRequirementProperty>
            <inp2:ID>bom_item_prop_group_prop_2</inp2:ID>
            <inp2:Value>
                <inp2:ValueString>"bomitempropgrouppropertyvalue"</inp2:ValueString>
                <inp2:DataType>float</inp2:DataType>
                <inp2:UnitOfMeasure/>
            </inp2:Value>
        </inp2:MaterialConsumedRequirementProperty>
    </inp2:MaterialConsumedRequirement>

    </inp2:SegmentRequirement>
    <inp2:SegmentRequirement>
        <inp2:ID>FrameAssembly</inp2:ID>
        <inp2:Description>Assembling Bike MainFrame.</inp2:Description>
        <inp2:EarliestStartTime>2020-12-22T12:00:00</inp2:EarliestStartTime>
        <inp2:LatestEndTime>2020-12-22T15:15:00</inp2:LatestEndTime>
        <inp2:ProductionParameter>
            <inp2:Parameter>
                <inp2:ID>Priority</inp2:ID>
                <inp2:Value>
                    <ValueString>1</ValueString>
                    <DataType>integer</DataType>

```

```

        <UnitOfMeasure />
    </inp2:Value>
</inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>LaborTime</inp2:ID>
        <inp2:Value>
            <ValueString>210</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>BikeMainFrame</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>1</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>1</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirementProperty>
<inp2:ID>bom_item_prop_group_prop_3</inp2:ID>
<inp2:Value>
    <inp2:ValueString>"bomitempropgrouppropertyvalue"</inp2:ValueString>
    <inp2:DataType>string</inp2:DataType>
    <inp2:UnitOfMeasure/>
</inp2:Value>
</inp2:MaterialConsumedRequirementProperty>

```

```

        <inp2:MaterialConsumedRequirementProperty>
            <inp2:ID>behaviors</inp2:ID>
            <inp2:Value>
                <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>
                <inp2:DataType>string</inp2:DataType>
                <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
            </inp2:Value>
        </inp2:MaterialConsumedRequirementProperty>
    </inp2:MaterialConsumedRequirement>
<inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>308A309800048</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>1</inp2:QuantityString>
        <inp2:DataType>float</inp2:DataType>
        <inp2:UnitOfMeasure>cm</inp2:UnitOfMeasure>
    </inp2:Quantity>

    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>displayOrder</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>2</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>

<inp2:SegmentRequirement>
    <inp2:ID>TyreMounting</inp2:ID>
    <inp2:EarliestStartTime>2020-12-23T12:00:00</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2020-12-23T12:15:00</inp2:LatestEndTime>
    <inp2:ProductionParameter>
        <inp2:Parameter>
            <inp2:ID>Priority</inp2:ID>
            <inp2:Value>
                <ValueString>2</ValueString>
            </inp2:Value>
        </inp2:Parameter>
    </inp2:ProductionParameter>
</inp2:SegmentRequirement>

```

```

        <DataType>integer</DataType>
        <UnitOfMeasure />
    </inp2:Value>
</inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>WeldingTime</inp2:ID>
        <inp2:Value>
            <ValueString>100</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>TubelessTyre</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>2</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>1</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>behaviors</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>
            <inp2:DataType>string</inp2:DataType>
            <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>

```

```

    </inp2:Value>
      </inp2:MaterialConsumedRequirementProperty>

    <inp2:MaterialConsumedRequirementProperty>
      <inp2:ID>bom_item_prop_group_prop_2</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>"bomitempropgrouppropertyvalue"</inp2:ValueString>
        <inp2:DataType>float</inp2:DataType>
        <inp2:UnitOfMeasure/>
      </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>

    </inp2:MaterialConsumedRequirement>

    <inp2:MaterialConsumedRequirement>
      <inp2:MaterialDefinitionID>ACCR</inp2:MaterialDefinitionID>
      <inp2:Quantity>
        <inp2:QuantityString>33.78</inp2:QuantityString>
        <inp2:DataType>float</inp2:DataType>
        <inp2:UnitOfMeasure>LB</inp2:UnitOfMeasure>
      </inp2:Quantity>
      <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>displayOrder</inp2:ID>
        <inp2:Value>
          <inp2:ValueString>1</inp2:ValueString>
          <inp2:DataType>integer</inp2:DataType>
          <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
        </inp2:Value>
      </inp2:MaterialConsumedRequirementProperty>

    </inp2:MaterialConsumedRequirement>
  </inp2:SegmentRequirement>

</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom B2MML WOID Schema Version 5 *without* Route Definition

```

<?xml version="1.0" encoding="utf-8" standalone="no"?><ProductionSchedule xmlns="http://www.wbf.org/xml/B2MML-V0401"
xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">

  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>

  <Extended:SchemaVersion>5</Extended:SchemaVersion>

  <inp2:ProductionRequest>

    <inp2:ID>WOID5-ADHOC-XML-SNOWBIKES</inp2:ID>

    <inp2:Description>Work Order to produce 30 SNOWBIKES</inp2:Description>

    <inp2:Location>

      <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>

      <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>

    </inp2:Location>

    <inp2:SegmentRequirement>

      <inp2:ID>000</inp2:ID>

      <inp2:EarliestStartTime>2020-12-18T13:00:00.000Z</inp2:EarliestStartTime>

      <inp2:LatestEndTime>2020-12-19T13:00:00.000Z</inp2:LatestEndTime>

      <inp2:ProductionParameter>

        <inp2:Parameter>

          <inp2:ID>WorkInstruction</inp2:ID>

          <inp2:Value>

            <ValueString>http://grid.ge.com/485765/assemblyinstructions.pdf</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure/>

          </inp2:Value>

          <inp2:Description>AssemblyInstructions</inp2:Description>

        </inp2:Parameter>

      </inp2:ProductionParameter>

      <inp2:ProductionParameter>

        <inp2:Parameter>

          <inp2:ID>WorkInstruction</inp2:ID>

          <inp2:Value>

            <ValueString>http://grid.ge.com/485766/paintinstructions.pdf</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure/>

          </inp2:Value>

          <inp2:Description>PaintInstructions</inp2:Description>

        </inp2:Parameter>

```

```
</inp2:ProductionParameter>

<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Some-Integer-Property-Name</inp2:ID>
    <inp2:Value>
      <ValueString>10</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Some-DateTime-Property-Name</inp2:ID>
    <inp2:Value>
      <ValueString>2020-10-22T12:30:45.555Z</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Some-Boolean-Property-Name</inp2:ID>
    <inp2:Value>
      <ValueString>true</ValueString>
      <DataType>boolean</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Some-Float-Property-Name</inp2:ID>
    <inp2:Value>
      <ValueString>1.2</ValueString>
```

```

        <DataType>float</DataType>
        <UnitOfMeasure/>
    </inp2:Value>
</inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-String-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>StickerLabel</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialProducedRequirement>
    <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
    <inp2:MaterialLotID>serinum1</inp2:MaterialLotID>
    <inp2:Quantity>
        <inp2:QuantityString>10</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure />
    </inp2:Quantity>
</inp2:MaterialProducedRequirement>
<inp2:MaterialProducedRequirement>
    <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
    <inp2:MaterialLotID>serinum2</inp2:MaterialLotID>
    <inp2:Quantity>
        <inp2:QuantityString>5</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure />
    </inp2:Quantity>
</inp2:MaterialProducedRequirement>
<inp2:MaterialProducedRequirement>
    <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
    <inp2:MaterialLotID>serinum3</inp2:MaterialLotID>

```



```

    <inp2:Quantity>
      <inp2:QuantityString>15</inp2:QuantityString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure />
    </inp2:Quantity>
  </inp2:MaterialProducedRequirement>
  <inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>OpGrpBomItem1</inp2:MaterialDefinitionID>
    <inp2:Quantity>
      <inp2:QuantityString>2</inp2:QuantityString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
      <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
      </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
      <inp2:ID>behaviors</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
      </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
      <inp2:ID>bom_item_prop_group_prop_1</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>"bomitempropgrouppropertyvalue"</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
      </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
  </inp2:MaterialConsumedRequirement>

```

```

</inp2:MaterialConsumedRequirementProperty>

    </inp2:MaterialConsumedRequirement>

    <inp2:MaterialConsumedRequirement>

        <inp2:MaterialDefinitionID>OpGrpBomItem2</inp2:MaterialDefinitionID>

        <inp2:Quantity>

            <inp2:QuantityString>10</inp2:QuantityString>

            <inp2:DataType>integer</inp2:DataType>

            <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>

        </inp2:Quantity>

        <inp2:MaterialConsumedRequirementProperty>

            <inp2:ID>GEDS_BOM_Sequence</inp2:ID>

            <inp2:Value>

                <inp2:ValueString>2</inp2:ValueString>

                <inp2:DataType>integer</inp2:DataType>

                <inp2:UnitOfMeasure/>

            </inp2:Value>

        </inp2:MaterialConsumedRequirementProperty>

    </inp2:MaterialConsumedRequirementProperty>

    <inp2:MaterialConsumedRequirementProperty>

        <inp2:ID>bom_item_prop_group_prop_2</inp2:ID>

        <inp2:Value>

            <inp2:ValueString>"bomitempropgrouppropertyvalue"</inp2:ValueString>

            <inp2:DataType>float</inp2:DataType>

            <inp2:UnitOfMeasure/>

        </inp2:Value>

    </inp2:MaterialConsumedRequirementProperty>

    </inp2:MaterialConsumedRequirement>

</inp2:SegmentRequirement>

<inp2:SegmentRequirement>

    <inp2:ID>FrameAssembly</inp2:ID>

    <inp2:Description>Assembling Bike MainFrame.</inp2:Description>

    <inp2:EarliestStartTime>2020-12-18T13:00:00.000Z</inp2:EarliestStartTime>

    <inp2:LatestEndTime>2020-12-18T15:00:00.000Z</inp2:LatestEndTime>

    <inp2:EquipmentRequirement>

        <inp2:Location>

```

```

        <inp2:EquipmentID>FrameMountingStation</inp2:EquipmentID>
        <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:Quantity>
        <inp2:QuantityString>1</inp2:QuantityString>
    </inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:EquipmentRequirement>
    <inp2:Location>
        <inp2:EquipmentID>AlignmentJig</inp2:EquipmentID>
        <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:Quantity>
        <inp2:QuantityString>1</inp2:QuantityString>
    </inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Priority</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>1</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:ProductionParameter>
<inp2:Parameter>
<inp2:ID>behaviors</inp2:ID>
<inp2:Value>
<ValueString>requiresClockOn</ValueString>
<DataType>string</DataType>
<UnitOfMeasure/>
</inp2:Value>
</inp2:Parameter>
</inp2:ProductionParameter>

```

```

    <inp2:ProductionParameter>
      <inp2:Parameter>
        <inp2:ID>WorkInstruction</inp2:ID>
        <inp2:Value>
<inp2:ValueString>http://grid.ge.com/485765/MainAssemblyDrawing.pdf</inp2:ValueString>
          <inp2:DataType>string</inp2:DataType>
          <inp2:UnitOfMeasure/>
        </inp2:Value>
        <inp2:Description>AssemblyDrawings</inp2:Description>
      </inp2:Parameter>
    </inp2:ProductionParameter>

<inp2:ProductionParameter>
<inp2:Parameter>
<inp2:ID>LaborType</inp2:ID>
<inp2:Value>
  <ValueString>direct</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</inp2:Value>
</inp2:Parameter>
</inp2:ProductionParameter>

    <inp2:ProductionParameter>
      <inp2:Parameter>
        <inp2:ID>Some-Integer-Property-Name</inp2:ID>
        <inp2:Value>
          <ValueString>1</ValueString>
          <DataType>integer</DataType>
          <UnitOfMeasure/>
        </inp2:Value>
      </inp2:Parameter>
    </inp2:ProductionParameter>

<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Some-DateTime-Property-Name</inp2:ID>

```

```

        <inp2:Value>
            <ValueString>2020-10-22T12:30:45.555Z</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-Float-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>1.2</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>BikeMainFrame</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>1</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>1</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>bom_item_prop_group_prop_3</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>"bomitempropgrouppropertyvalue"</inp2:ValueString>

```

```

    <inp2:DataType>string</inp2:DataType>

    <inp2:UnitOfMeasure/>

  </inp2:Value>

</inp2:MaterialConsumedRequirementProperty>

      <inp2:MaterialConsumedRequirementProperty>

        <inp2:ID>behaviors</inp2:ID>

      <inp2:Value>

        <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>

        <inp2:DataType>string</inp2:DataType>

        <inp2:UnitOfMeasure></inp2:UnitOfMeasure>

      </inp2:Value>

    </inp2:MaterialConsumedRequirementProperty>

  </inp2:MaterialConsumedRequirement>

</inp2:SegmentRequirement>

<inp2:SegmentRequirement>

  <inp2:ID>TyreMounting</inp2:ID>

  <inp2:Description>Mounting tyres to Bike frame.</inp2:Description>

  <inp2:EarliestStartTime>2020-12-18T16:00:00.000Z</inp2:EarliestStartTime>

  <inp2:LatestEndTime>2020-12-18T17:00:00.000Z</inp2:LatestEndTime>

  <inp2:EquipmentRequirement>

    <inp2:Location>

      <inp2:EquipmentID>TyreMount</inp2:EquipmentID>

      <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>

    </inp2:Location>

    <inp2:Quantity>

      <inp2:QuantityString>1</inp2:QuantityString>

    </inp2:Quantity>

  </inp2:EquipmentRequirement>

  <inp2:ProductionParameter>

    <inp2:Parameter>

      <inp2:ID>Priority</inp2:ID>

      <inp2:Value>

        <inp2:ValueString>2</inp2:ValueString>

        <inp2:DataType>integer</inp2:DataType>

        <inp2:UnitOfMeasure/>

      </inp2:Value>

```

```

        </inp2:Parameter>
    </inp2:ProductionParameter>

    <inp2:ProductionParameter>
    <inp2:Parameter>
    <inp2:ID>behaviors</inp2:ID>
    <inp2:Value>
    <ValueString>requiresClockOn</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
    </inp2:Value>
    </inp2:Parameter>
    </inp2:ProductionParameter>

    <inp2:ProductionParameter>
    <inp2:Parameter>
    <inp2:ID>WorkInstruction</inp2:ID>
    <inp2:Value>
    <inp2:ValueString>http://grid.ge.com/485765/TyreMountingInstructions.pdf</inp2:ValueString>
    <inp2:DataType>string</inp2:DataType>
    <inp2:UnitOfMeasure/>
    </inp2:Value>
    <inp2:Description>Instructions for Tyre Mounting</inp2:Description>
    </inp2:Parameter>
    </inp2:ProductionParameter>

    <inp2:ProductionParameter>
    <inp2:Parameter>
    <inp2:ID>LaborType</inp2:ID>
    <inp2:Value>
    <ValueString>direct</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
    </inp2:Value>
    </inp2:Parameter>
    </inp2:ProductionParameter>

    <inp2:ProductionParameter>

```

```

<inp2:Parameter>
  <inp2:ID>LaborType</inp2:ID>
  <inp2:Value>
    <ValueString>rework</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </inp2:Value>
</inp2:Parameter>
</inp2:ProductionParameter>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>NumberOfTyres</inp2:ID>
      <inp2:Value>
        <ValueString>2</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
      </inp2:Value>
    </inp2:Parameter>
  </inp2:ProductionParameter>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>TyreDiameterInMeters</inp2:ID>
      <inp2:Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
      </inp2:Value>
    </inp2:Parameter>
  </inp2:ProductionParameter>
  <inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>TubelessTyre</inp2:MaterialDefinitionID>
    <inp2:Quantity>
      <inp2:QuantityString>2</inp2:QuantityString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
  </inp2:MaterialConsumedRequirement>

```



```

        </inp2:Quantity>
        <inp2:MaterialConsumedRequirementProperty>
            <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
            <inp2:Value>
                <inp2:ValueString>1</inp2:ValueString>
                <inp2:DataType>integer</inp2:DataType>
                <inp2:UnitOfMeasure/>
            </inp2:Value>
        </inp2:MaterialConsumedRequirementProperty>
        <inp2:MaterialConsumedRequirementProperty>
            <inp2:ID>bom_item_prop_group_prop_2</inp2:ID>
            <inp2:Value>
                <inp2:ValueString>"bomitempropgrouppropertyvalue"</inp2:ValueString>
                <inp2:DataType>float</inp2:DataType>
                <inp2:UnitOfMeasure/>
            </inp2:Value>
        </inp2:MaterialConsumedRequirementProperty>
        <inp2:MaterialConsumedRequirementProperty>
            <inp2:ID>behaviors</inp2:ID>
            <inp2:Value>
                <inp2:ValueString>requiresConsumptionTracking</inp2:ValueString>
                <inp2:DataType>string</inp2:DataType>
                <inp2:UnitOfMeasure></inp2:UnitOfMeasure>
            </inp2:Value>
        </inp2:MaterialConsumedRequirementProperty>
    </inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom B2MML WOID Schema Versions 3 and 4

Using schema versions 3 and 4, you can import the following components of a work order:

- **Schema version 4:** You can import work orders for serialized as well as non-serialized products with or without route definition.
- **Schema version 3:** You can import work orders for serialized products with or without route definition.

Custom B2MML WOID Schema Version 4 with Route Definition

```

<?xml version="1.0" encoding="utf-8" standalone="no"?><ProductionSchedule xmlns="http://www.wbf.org/xml/B2MML-V0401"
xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
  <Extended:SchemaVersion>4</Extended:SchemaVersion>
  <inp2:ProductionRequest>
    <inp2:ID>WOID4-ROUTE-XML-SNOWBIKES</inp2:ID>
    <inp2:Description>Route bound WorkOrder to produce 3 no. of SnowBikes.</inp2:Description>
    <inp2:ProductProductionRuleID>SnowBikeRoute</inp2:ProductProductionRuleID>
    <inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID>
    <inp2:Location>
      <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
      <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:SegmentRequirement>
      <inp2:ID>000</inp2:ID>
      <inp2:EarliestStartTime>2020-12-18T13:00:00.000Z</inp2:EarliestStartTime>
      <inp2:LatestEndTime>2020-12-19T13:00:00.000Z</inp2:LatestEndTime>
    </inp2:SegmentRequirement>
    <inp2:MaterialProducedRequirement>
      <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
      <inp2:MaterialLotID>serinum1</inp2:MaterialLotID>
      <inp2:Quantity>
        <inp2:QuantityString>10</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure />
      </inp2:Quantity>
    </inp2:MaterialProducedRequirement>
    <inp2:MaterialProducedRequirement>
      <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
      <inp2:MaterialLotID>serinum2</inp2:MaterialLotID>
      <inp2:Quantity>
        <inp2:QuantityString>5</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure />
      </inp2:Quantity>
    </inp2:MaterialProducedRequirement>
  </inp2:ProductionRequest>

```

```

    <inp2:MaterialProducedRequirement>

    <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>

    <inp2:MaterialLotID>serinum3</inp2:MaterialLotID>

    <inp2:Quantity>

      <inp2:QuantityString>15</inp2:QuantityString>

      <inp2:DataType>integer</inp2:DataType>

      <inp2:UnitOfMeasure />

    </inp2:Quantity>

    </inp2:MaterialProducedRequirement>

  </inp2:SegmentRequirement>

</inp2:ProductionRequest>

</ProductionSchedule>

```

Custom B2MML WOID Schema Version 4 *without* Route Definition

```

<?xml version="1.0" encoding="utf-8" standalone="no"?><ProductionSchedule xmlns="http://www.wbf.org/xml/B2MML-V0401"
xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">

  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>

  <Extended:SchemaVersion>4</Extended:SchemaVersion>

  <inp2:ProductionRequest>

    <inp2:ID>WOID4-ADHOC-XML-SNOWBIKES</inp2:ID>

    <inp2:Description>Work Order to produce 3 SNOWBIKES</inp2:Description>

    <inp2:Location>

      <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>

      <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>

    </inp2:Location>

    <inp2:SegmentRequirement>

      <inp2:ID>000</inp2:ID>

      <inp2:EarliestStartTime>2020-12-18T13:00:00.000Z</inp2:EarliestStartTime>

      <inp2:LatestEndTime>2020-12-19T13:00:00.000Z</inp2:LatestEndTime>

      <inp2:ProductionParameter>

        <inp2:Parameter>

          <inp2:ID>WorkInstruction</inp2:ID>

          <inp2:Value>

            <ValueString>http://grid.ge.com/485765/assemblyinstructions.pdf</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure/>

          </inp2:Value>

        </inp2:Parameter>

      </inp2:ProductionParameter>

    </inp2:SegmentRequirement>

  </inp2:ProductionRequest>

```

```

        <inp2:Description>AssemblyInstructions</inp2:Description>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>WorkInstruction</inp2:ID>
        <inp2:Value>
            <ValueString>http://grid.ge.com/485766/paintinstructions.pdf</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
        <inp2:Description>PaintInstructions</inp2:Description>
    </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-Integer-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>10</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-DateTime-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>2020-10-22T12:30:45.555Z</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>

```

```

        <inp2:ID>Some-Boolean-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>>true</ValueString>
            <DataType>boolean</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-Float-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>1.2</ValueString>
            <DataType>float</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-String-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>StickerLabel</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialProducedRequirement>
    <inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
    <inp2:MaterialLotID>serinum1</inp2:MaterialLotID>
    <inp2:Quantity>
        <inp2:QuantityString>10</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure />
    </inp2:Quantity>

```

```

</inp2:MaterialProducedRequirement>
<inp2:MaterialProducedRequirement>
<inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
<inp2:MaterialLotID>serinum2</inp2:MaterialLotID>
<inp2:Quantity>
  <inp2:QuantityString>5</inp2:QuantityString>
  <inp2:DataType>integer</inp2:DataType>
  <inp2:UnitOfMeasure />
</inp2:Quantity>
</inp2:MaterialProducedRequirement>
<inp2:MaterialProducedRequirement>
<inp2:MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</inp2:MaterialDefinitionID>
<inp2:MaterialLotID>serinum3</inp2:MaterialLotID>
<inp2:Quantity>
  <inp2:QuantityString>15</inp2:QuantityString>
  <inp2:DataType>integer</inp2:DataType>
  <inp2:UnitOfMeasure />
</inp2:Quantity>
</inp2:MaterialProducedRequirement>
  <inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>OpGrpBomItem1</inp2:MaterialDefinitionID>
    <inp2:Quantity>
      <inp2:QuantityString>2</inp2:QuantityString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
      <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
      </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
      <inp2:ID>GEDS_IsRequired</inp2:ID>
      <inp2:Value>

```

```

        <inp2:ValueString>true</inp2:ValueString>
        <inp2:DataType>boolean</inp2:DataType>
        <inp2:UnitOfMeasure/>
    </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>

<inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>OpGrpBomItem2</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>10</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>2</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_IsRequired</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>>false</inp2:ValueString>
            <inp2:DataType>boolean</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>

</inp2:SegmentRequirement>
<inp2:SegmentRequirement>
    <inp2:ID>FrameAssembly</inp2:ID>
    <inp2:Description>Assembling Bike MainFrame.</inp2:Description>
    <inp2:EarliestStartTime>2020-12-18T13:00:00.000Z</inp2:EarliestStartTime>
    <inp2:LatestEndTime>2020-12-18T15:00:00.000Z</inp2:LatestEndTime>

```

```

<inp2:EquipmentRequirement>
  <inp2:Location>
    <inp2:EquipmentID>FrameMountingStation</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
  </inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:EquipmentRequirement>
  <inp2:Location>
    <inp2:EquipmentID>AlignmentJig</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
  </inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Priority</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>behaviors</inp2:ID>
    <inp2:Value>
      <ValueString>requiresClockOn</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>

```



```

</inp2:ProductionParameter>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>WorkInstruction</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>http://grid.ge.com/485765/MainAssemblyDrawing.pdf</inp2:ValueString>
        <inp2:DataType>string</inp2:DataType>
        <inp2:UnitOfMeasure/>
      </inp2:Value>
      <inp2:Description>AssemblyDrawings</inp2:Description>
    </inp2:Parameter>
  </inp2:ProductionParameter>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>Some-Integer-Property-Name</inp2:ID>
      <inp2:Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
      </inp2:Value>
    </inp2:Parameter>
  </inp2:ProductionParameter>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>Some-DateTime-Property-Name</inp2:ID>
      <inp2:Value>
        <ValueString>2020-10-22T12:30:45.555Z</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
      </inp2:Value>
    </inp2:Parameter>
  </inp2:ProductionParameter>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>Some-Float-Property-Name</inp2:ID>

```

```

        <inp2:Value>
            <ValueString>1.2</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>BikeMainFrame</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>1</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>1</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_IsRequired</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>true</inp2:ValueString>
            <inp2:DataType>boolean</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>

<inp2:SegmentRequirement>
    <inp2:ID>TyreMounting</inp2:ID>
    <inp2:Description>Mounting tyres to Bike frame.</inp2:Description>

```

```

<inp2:EarliestStartTime>2020-12-18T16:00:00.000Z</inp2:EarliestStartTime>
<inp2:LatestEndTime>2020-12-18T17:00:00.000Z</inp2:LatestEndTime>
<inp2:EquipmentRequirement>
  <inp2:Location>
    <inp2:EquipmentID>TyreMount</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
  </inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Priority</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>2</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>behaviors</inp2:ID>
    <inp2:Value>
      <ValueString>requiresClockOn</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>WorkInstruction</inp2:ID>
    <inp2:Value>

```

```

<inp2:ValueString>http://grid.ge.com/485765/TyreMountingInstructions.pdf</inp2:ValueString>
    <inp2:DataType>string</inp2:DataType>
    <inp2:UnitOfMeasure/>
</inp2:Value>
    <inp2:Description>Instructions for Tyre Mounting</inp2:Description>
</inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>NumberOfTyres</inp2:ID>
        <inp2:Value>
            <ValueString>2</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>TyreDiameterInMeters</inp2:ID>
        <inp2:Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>TubelessTyre</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>2</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>

```

```

        <inp2:MaterialConsumedRequirementProperty>
            <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
            <inp2:Value>
                <inp2:ValueString>1</inp2:ValueString>
                <inp2:DataType>integer</inp2:DataType>
                <inp2:UnitOfMeasure/>
            </inp2:Value>
        </inp2:MaterialConsumedRequirementProperty>
        <inp2:MaterialConsumedRequirementProperty>
            <inp2:ID>GEDS_IsRequired</inp2:ID>
            <inp2:Value>
                <inp2:ValueString>>true</inp2:ValueString>
                <inp2:DataType>boolean</inp2:DataType>
                <inp2:UnitOfMeasure/>
            </inp2:Value>
        </inp2:MaterialConsumedRequirementProperty>
    </inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>
</inp2:ProductionRequest>
</ProductionSchedule>

```

Custom B2MML WOID Schema Version 3 with Route Definition

```

<?xml version="1.0" encoding="utf-8" standalone="no"?><ProductionSchedule xmlns="http://www.wbf.org/xml/B2MML-V0401"
xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
    <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>
    <Extended:SchemaVersion>3</Extended:SchemaVersion>
    <inp2:ProductionRequest>
        <inp2:ID>WOID3-ROUTE-XML-SNOWBIKES</inp2:ID>
        <inp2:Description>Route bound WorkOrder to produce 3 no. of SnowBikes.</inp2:Description>
        <inp2:ProductProductionRuleID>SnowBikeRoute</inp2:ProductProductionRuleID>
        <inp2:ProductProductionRuleID>1</inp2:ProductProductionRuleID>
        <inp2:Location>
            <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>
            <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>
        </inp2:Location>
        <inp2:SegmentRequirement>
            <inp2:ID>000</inp2:ID>

```

```

<inp2:EarliestStartTime>2020-12-18T13:00:00.000Z</inp2:EarliestStartTime>

<inp2:LatestEndTime>2020-12-19T13:00:00.000Z</inp2:LatestEndTime>

<inp2:MaterialProducedRequirement>

  <inp2:MaterialDefinitionID>SNOWBIKE-SERIALIZED</inp2:MaterialDefinitionID>

  <inp2:MaterialLotID>SERNUM1</inp2:MaterialLotID>

  <inp2:MaterialLotID>SERNUM2</inp2:MaterialLotID>

  <inp2:MaterialLotID>SERNUM3</inp2:MaterialLotID>

  <inp2:Quantity>

    <inp2:QuantityString>3</inp2:QuantityString>

    <inp2:DataType>integer</inp2:DataType>

    <inp2:UnitOfMeasure/>

  </inp2:Quantity>

</inp2:MaterialProducedRequirement>

</inp2:SegmentRequirement>

</inp2:ProductionRequest>

</ProductionSchedule>

```

Custom B2MML WOID Schema Version 3 *without* Route Definition

```

<?xml version="1.0" encoding="utf-8" standalone="no"?><ProductionSchedule xmlns="http://www.wbf.org/xml/B2MML-V0401"
xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">

  <inp2:PublishedDate>2017-04-15T09:30:00</inp2:PublishedDate>

  <Extended:SchemaVersion>3</Extended:SchemaVersion>

  <inp2:ProductionRequest>

    <inp2:ID>WOID3-AD-XML-SNOWBIKES</inp2:ID>

    <inp2:Description>Work Order to produce 3 SNOWBIKES</inp2:Description>

    <inp2:Location>

      <inp2:EquipmentID>Bikes_Assembly_Line</inp2:EquipmentID>

      <inp2:EquipmentElementLevel>Site</inp2:EquipmentElementLevel>

    </inp2:Location>

    <inp2:SegmentRequirement>

      <inp2:ID>000</inp2:ID>

      <inp2:EarliestStartTime>2020-12-18T13:00:00.000Z</inp2:EarliestStartTime>

      <inp2:LatestEndTime>2020-12-19T13:00:00.000Z</inp2:LatestEndTime>

      <inp2:ProductionParameter>

        <inp2:Parameter>

          <inp2:ID>WorkInstruction</inp2:ID>

```

```

        <inp2:Value>
            <ValueString>http://grid.ge.com/485765/assemblyinstructions.pdf</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
        <inp2:Description>AssemblyInstructions</inp2:Description>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>WorkInstruction</inp2:ID>
        <inp2:Value>
            <ValueString>http://grid.ge.com/485766/paintinstructions.pdf</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
        <inp2:Description>PaintInstructions</inp2:Description>
    </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-Integer-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>10</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-DateTime-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>2020-10-22T12:30:45.555Z</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>

```

```

        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-Boolean-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>>true</ValueString>
            <DataType>boolean</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-Float-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>1.2</ValueString>
            <DataType>float</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-String-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>StickerLabel</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:MaterialProducedRequirement>
    <inp2:MaterialDefinitionID>SNOWBIKE-SERIALIZED
    </inp2:MaterialDefinitionID>

```



```

<inp2:MaterialLotID>SERNUM1</inp2:MaterialLotID>
<inp2:MaterialLotID>SERNUM2</inp2:MaterialLotID>
<inp2:MaterialLotID>SERNUM3</inp2:MaterialLotID>
<inp2:Quantity>
  <inp2:QuantityString>3</inp2:QuantityString>
  <inp2:DataType>integer</inp2:DataType>
  <inp2:UnitOfMeasure/>
</inp2:Quantity>
</inp2:MaterialProducedRequirement>
<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>OpGrpBomItem1</inp2:MaterialDefinitionID>
  <inp2:Quantity>
    <inp2:QuantityString>2</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>GEDS_IsRequired</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>true</inp2:ValueString>
      <inp2:DataType>boolean</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirementProperty>
<inp2:ID>workorder_import_prop_group_prop_1</inp2:ID>
<inp2:Value>
  <inp2:ValueString>123</inp2:ValueString>
  <inp2:DataType>integer</inp2:DataType>

```

```

    <inp2:UnitOfMeasure/>
  </inp2:Value>
</inp2:MaterialConsumedRequirementProperty>
  </inp2:MaterialConsumedRequirement>
  <inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>OpGrpBomItem2</inp2:MaterialDefinitionID>
    <inp2:Quantity>
      <inp2:QuantityString>10</inp2:QuantityString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
      <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>2</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
      </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
      <inp2:ID>GEDS_IsRequired</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>>false</inp2:ValueString>
        <inp2:DataType>boolean</inp2:DataType>
        <inp2:UnitOfMeasure/>
      </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
  </inp2:MaterialConsumedRequirementProperty>
  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>workorder_import_prop_group_prop_2</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>1.23</inp2:ValueString>
      <inp2:DataType>float</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
  </inp2:MaterialConsumedRequirement>
</inp2:SegmentRequirement>

```

```

<inp2:SegmentRequirement>
  <inp2:ID>FrameAssembly</inp2:ID>
  <inp2:Description>Assembling Bike MainFrame.</inp2:Description>
  <inp2:EarliestStartTime>2020-12-18T15:00:00.000Z</inp2:EarliestStartTime>
  <inp2:LatestEndTime>2020-12-18T16:00:00.000Z</inp2:LatestEndTime>
  <inp2:EquipmentRequirement>
    <inp2:Location>
      <inp2:EquipmentID>FrameMountingStation</inp2:EquipmentID>
      <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:Quantity>
      <inp2:QuantityString>1</inp2:QuantityString>
    </inp2:Quantity>
  </inp2:EquipmentRequirement>
  <inp2:EquipmentRequirement>
    <inp2:Location>
      <inp2:EquipmentID>AlignmentJig</inp2:EquipmentID>
      <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
    </inp2:Location>
    <inp2:Quantity>
      <inp2:QuantityString>1</inp2:QuantityString>
    </inp2:Quantity>
  </inp2:EquipmentRequirement>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>Priority</inp2:ID>
      <inp2:Value>
        <inp2:ValueString>1</inp2:ValueString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure/>
      </inp2:Value>
    </inp2:Parameter>
  </inp2:ProductionParameter>
  <inp2:ProductionParameter>
    <inp2:Parameter>
      <inp2:ID>WorkInstruction</inp2:ID>
      <inp2:Value>

```

```

<inp2:ValueString>http://grid.ge.com/485765/MainAssemblyDrawing.pdf</inp2:ValueString>
    <inp2:DataType>string</inp2:DataType>
    <inp2:UnitOfMeasure/>
</inp2:Value>
    <inp2:Description>AssemblyDrawings</inp2:Description>
</inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-Integer-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-DateTime-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>2020-10-22T12:30:45.555Z</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>Some-Float-Property-Name</inp2:ID>
        <inp2:Value>
            <ValueString>1.2</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>

```

```

</inp2:ProductionParameter>

<inp2:MaterialConsumedRequirement>
  <inp2:MaterialDefinitionID>BikeMainFrame</inp2:MaterialDefinitionID>

  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
    <inp2:DataType>integer</inp2:DataType>
    <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
  </inp2:Quantity>

  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>GEDS_BOM_Sequence</inp2:ID>

    <inp2:Value>
      <inp2:ValueString>1</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>

  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>GEDS_IsRequired</inp2:ID>

    <inp2:Value>
      <inp2:ValueString>true</inp2:ValueString>
      <inp2:DataType>boolean</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>

  <inp2:MaterialConsumedRequirementProperty>
    <inp2:ID>workorder_import_prop_group_prop_3</inp2:ID>

    <inp2:Value>
      <inp2:ValueString>"workorderimportpropgroupproperty1value"</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:MaterialConsumedRequirementProperty>
</inp2:MaterialConsumedRequirement>

</inp2:SegmentRequirement>

<inp2:SegmentRequirement>
  <inp2:ID>TyreMounting</inp2:ID>

```

```

<inp2:Description>Mounting tyres to Bike frame.</inp2:Description>
<inp2:EarliestStartTime>2020-12-18T17:00:00.000Z</inp2:EarliestStartTime>
<inp2:LatestEndTime>2020-12-18T18:00:00.000Z</inp2:LatestEndTime>
<inp2:EquipmentRequirement>
  <inp2:Location>
    <inp2:EquipmentID>TyreMount</inp2:EquipmentID>
    <inp2:EquipmentElementLevel>WorkCell</inp2:EquipmentElementLevel>
  </inp2:Location>
  <inp2:Quantity>
    <inp2:QuantityString>1</inp2:QuantityString>
  </inp2:Quantity>
</inp2:EquipmentRequirement>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>Priority</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>2</inp2:ValueString>
      <inp2:DataType>integer</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>WorkInstruction</inp2:ID>
    <inp2:Value>
      <inp2:ValueString>http://grid.ge.com/485765/TyreMountingInstructions.pdf</inp2:ValueString>
      <inp2:DataType>string</inp2:DataType>
      <inp2:UnitOfMeasure/>
    </inp2:Value>
    <inp2:Description>Instructions for Tyre Mounting</inp2:Description>
  </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
  <inp2:Parameter>
    <inp2:ID>NumberOfTyres</inp2:ID>

```

```

        <inp2:Value>
            <ValueString>2</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>
<inp2:ProductionParameter>
    <inp2:Parameter>
        <inp2:ID>TyreDiameterInMeters</inp2:ID>
        <inp2:Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </inp2:Value>
    </inp2:Parameter>
</inp2:ProductionParameter>

<inp2:MaterialConsumedRequirement>
    <inp2:MaterialDefinitionID>TubelessTyre</inp2:MaterialDefinitionID>
    <inp2:Quantity>
        <inp2:QuantityString>2</inp2:QuantityString>
        <inp2:DataType>integer</inp2:DataType>
        <inp2:UnitOfMeasure>EA</inp2:UnitOfMeasure>
    </inp2:Quantity>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_BOM_Sequence</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>1</inp2:ValueString>
            <inp2:DataType>integer</inp2:DataType>
            <inp2:UnitOfMeasure/>
        </inp2:Value>
    </inp2:MaterialConsumedRequirementProperty>
    <inp2:MaterialConsumedRequirementProperty>
        <inp2:ID>GEDS_IsRequired</inp2:ID>
        <inp2:Value>
            <inp2:ValueString>true</inp2:ValueString>

```

```

        <inp2:DataType>boolean</inp2:DataType>

        <inp2:UnitOfMeasure/>

    </inp2:Value>

    </inp2:MaterialConsumedRequirementProperty>

</inp2:MaterialConsumedRequirement>

</inp2:SegmentRequirement>

</inp2:ProductionRequest>

</ProductionSchedule>

```

XSL File to Map a Work Order

XSL File to Map a Work Order (Using Schema Version 6)

```

<?xml version="1.0" encoding="UTF-8"?>

<-xsl:stylesheet xmlns:erp="http://sample.data" xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401" xmlns:xsl="http://www.w3.org/1999/XSL/Transform" version="1.0">

<xsl:output indent="yes" method="xml" omit-xml-declaration="yes"/>

<xsl:strip-space elements="*" />

<!-- For external lookup table -->

<!-- <xsl:variable name='unitOfMeasure' select='document("lookup.xml")/uoms/unit' /> -->

<xsl:variable select="document("")/xsl:stylesheet/erp:uoms/unit" name="unitOfMeasure" />

<-xsl:template match="/inp2:ProductionSchedule">

<-ProductionSchedule>

<-ID>

```



```
<xsl:value-of select="inp2:ID" />

</ID>

<Description/>

-<Location>

<EquipmentID/>

<EquipmentElementLevel/>

</Location>

-<PublishedDate>

<xsl:value-of select="inp2:PublishedDate" />

</PublishedDate>

-<ProductionRequest>

<xsl:variable select="inp2:ProductionRequest" name="ProductionRequest" />

<xsl:variable select="$ProductionRequest/inp2:ID" name="ProductionRequestID" />

<xsl:variable select="$ProductionRequest/inp2:Description" name="ProductionRequestDescription" />

<xsl:variable select="$ProductionRequest/inp2:Location" name="ProductionRequestLocation" />

<xsl:variable select="$ProductionRequest/inp2:SegmentRequirement" name="SegmentRequirement" />
```

```
--<ID>

<xsl:value-of select="$ProductionRequestID"/>

</ID>

--<Description>

<xsl:value-of select="$ProductionRequestDescription"/>

</Description>

--<xsl:for-each select="$ProductionRequest/inp2:ProductProductionRuleID">

--<ProductProductionRuleID>

<xsl:value-of select="."/>

</ProductProductionRuleID>

</xsl:for-each>

--<Location>

--<EquipmentID>

<xsl:value-of select="$ProductionRequestLocation/inp2:EquipmentID"/>

</EquipmentID>

--<EquipmentElementLevel>
```

```
<xsl:value-of select="$ProductionRequestLocation/inp2:EquipmentElementLevel" />

</EquipmentElementLevel>

</Location>

-<xsl:for-each select="$SegmentRequirement[inp2:ID = '000']">

-<StartTime>

<xsl:value-of select="inp2:EarliestStartTime" />

</StartTime>

-<EndTime>

<xsl:value-of select="inp2:LatestEndTime" />

</EndTime>

</xsl:for-each>

-<Priority>

-<xsl:choose>

-<xsl:when test="not($ProductionRequest/inp2:Priority)">

<xsl:text>0</xsl:text>
```

```
</xsl:when>

-<xsl:otherwise>

<xsl:value-of select="$ProductionRequest/inp2:Priority" />

</xsl:otherwise>

</xsl:choose>

</Priority>

-<xsl:for-each select="$SegmentRequirement">

-<SegmentRequirement>

-<ID>

-<xsl:choose>

-<xsl:when test="inp2:ID = 000">

<xsl:text>ROUTE</xsl:text>

</xsl:when>

-<xsl:otherwise>

<xsl:value-of select="inp2:ID" />
```

```
</xsl:otherwise>

</xsl:choose>

</ID>

<ProductSegmentID/>

<ProcessSegmentID/>

-<Description>

<xsl:value-of select="inp2:Description"/>

</Description>

-<Location>

-<EquipmentID>

<xsl:value-of select="inp2:Location/inp2:EquipmentID"/>

</EquipmentID>

-<EquipmentElementLevel>

<xsl:value-of select="inp2:Location/inp2:EquipmentElementLevel"/>

</EquipmentElementLevel>

</Location>
```

```
--<EarliestStartTime>

<xsl:value-of select="inp2:EarliestStartTime" />

</EarliestStartTime>

--<LatestEndTime>

<xsl:value-of select="inp2:LatestEndTime" />

</LatestEndTime>

--<xsl:for-each select="inp2:ProductionParameter">

--<ProductionParameter>

<xsl:variable select="inp2:Parameter" name="Parameter" />

<xsl:variable select="$Parameter/inp2:Value" name="ParameterValue" />

--<Parameter>

--<ID>

<xsl:apply-templates select="$Parameter/inp2:ID" />

<!-- <xsl:value-of select="$Parameter/inp2:ID" /> -->

</ID>
```

```
--<Value>

--<ValueString>

<xsl:value-of select="$ParameterValue/inp2:ValueString" />

</ValueString>

--<DataType>

--<xsl:choose>

--<xsl:when test="not($ParameterValue/inp2:DataType)">

<xsl:text>string</xsl:text>

</xsl:when>

--<xsl:otherwise>

<xsl:value-of select="$ParameterValue/inp2:DataType" />

</xsl:otherwise>

</xsl:choose>

</DataType>

--<UnitOfMeasure>

<xsl:value-of select="$ParameterValue/inp2:UnitOfMeasure" />
```

```
</UnitOfMeasure>

</Value>

--<Description>

<xsl:value-of select="$Parameter/inp2:Description"/>

</Description>

</Parameter>

</ProductionParameter>

</xsl:for-each>

--<xsl:for-each select="inp2:EquipmentRequirement">

--<EquipmentRequirement>

--<Location>

--<EquipmentID>

<xsl:value-of select="inp2:Location/inp2:EquipmentID"/>

</EquipmentID>

--<EquipmentElementLevel>
```



```
<xsl:value-of select="inp2:Location/inp2:EquipmentElementLevel" />

</EquipmentElementLevel>

</Location>

</EquipmentRequirement>

</xsl:for-each>

-<xsl:for-each select="inp2:MaterialProducedRequirement">

-<MaterialProducedRequirement>

<xsl:variable select="inp2:Quantity" name="Quantity" />

<xsl:variable select="inp2:MaterialProducedRequirementProperty" name="MaterialProducedRequirementProperty" />

<MaterialClassID/>

-<MaterialDefinitionID>

<xsl:value-of select="inp2:MaterialDefinitionID" />

</MaterialDefinitionID>

-<MaterialLotID>

<xsl:value-of select="inp2:MaterialLotID" />

</MaterialLotID>

<MaterialSubLotID/>
```

```
<Description/>

-<Quantity>

-<QuantityString>

<xsl:value-of select="$Quantity/inp2:QuantityString"/>

</QuantityString>

-<DataType>

-<xsl:choose>

-<xsl:when test="not($Quantity/inp2:DataType)">

<xsl:text>string</xsl:text>

</xsl:when>

-<xsl:otherwise>

<xsl:value-of select="$Quantity/inp2:DataType"/>

</xsl:otherwise>

</xsl:choose>

</DataType>
```

```
--<UnitOfMeasure>

<xsl:value-of select="$Quantity/inp2:UnitOfMeasure" />

</UnitOfMeasure>

</Quantity>

--<MaterialProducedRequirementProperty>

--<ID>

<xsl:value-of select="$MaterialProducedRequirementProperty/inp2:ID" />

</ID>

<Description> </Description>

--<xsl:for-each select="inp2:Value">

--<Value>

--<ValueString>

<xsl:value-of select="$MaterialProducedRequirementProperty/inp2:ValueString" />

</ValueString>

--<DataType>
```

```
<xsl:value-of select="$MaterialProducedRequirementProperty/inp2:DataType" />

</DataType>

-<UnitOfMeasure>

<xsl:value-of select="$MaterialProducedRequirementProperty/inp2:UnitOfMeasure" />

</UnitOfMeasure>

</Value>

</xsl:for-each>

<!-- <Quantity></Quantity> -->

</MaterialProducedRequirementProperty>

</MaterialProducedRequirement>

</xsl:for-each>

-<xsl:for-each select="inp2:MaterialConsumedRequirement">

-<MaterialConsumedRequirement>

<MaterialClassID/>

-<MaterialDefinitionID>

<xsl:value-of select="inp2:MaterialDefinitionID" />
```

```
</MaterialDefinitionID>

--<xsl:for-each select="inp2:MaterialLotID">

--<MaterialLotID>

<xsl:value-of select="."/>

</MaterialLotID>

</xsl:for-each>

<MaterialSubLotID/>

<Description/>

--<Quantity>

--<QuantityString>

<xsl:value-of select="inp2:Quantity/inp2:QuantityString"/>

</QuantityString>

--<DataType>

--<xsl:choose>

--<xsl:when test="not(inp2:Quantity/inp2:DataType)">
```

```
<xsl:text>string</xsl:text>

</xsl:when>

-<xsl:otherwise>

<xsl:value-of select="inp2:Quantity/inp2:DataType"/>

</xsl:otherwise>

</xsl:choose>

</DataType>

-<UnitOfMeasure>

<xsl:value-of select="inp2:Quantity/inp2:UnitOfMeasure"/>

</UnitOfMeasure>

</Quantity>

-<xsl:for-each select="inp2:MaterialConsumedRequirementProperty">

<xsl:variable select="inp2:Value" name="value"/>

<xsl:variable select="$value/inp2:UnitOfMeasure" name="uomname"/>

<xsl:variable select="$unitOfMeasure[@name=$uomname]/@abbr" name="mapped-uom"/>

-<MaterialConsumedRequirementProperty>
```

```
--<ID>

<!-- <xsl:value-of select="inp2:ID" /> -->

<xsl:apply-templates select="inp2:ID"/>

</ID>

<Description/>

--<Value>

--<ValueString>

<xsl:value-of select="$value/inp2:ValueString"/>

</ValueString>

--<DataType>

--<xsl:choose>

--<xsl:when test="not($value/inp2:DataType)">

<xsl:text>string</xsl:text>

</xsl:when>

--<xsl:otherwise>
```

```
<xsl:value-of select="$value/inp2:DataType"/>

</xsl:otherwise>

</xsl:choose>

</DataType>

-<UnitOfMeasure>

<xsl:value-of select="$mapped-uom"/>

-<xsl:if test="not($mapped-uom)">

<xsl:value-of select="$uomname"/>

</xsl:if>

</UnitOfMeasure>

</Value>

</MaterialConsumedRequirementProperty>

</xsl:for-each>

</MaterialConsumedRequirement>

</xsl:for-each>

</SegmentRequirement>

</xsl:for-each>

</ProductionRequest>
```



```

--<Extended:SchemaVersion>

<xsl:value-of select="Extended:SchemaVersion" />

</Extended:SchemaVersion>

</ProductionSchedule>

</xsl:template>

--<erp:uoms>

<unit name="EACH" abbr="EA" />

<unit name="CENTIMETERS" abbr="CM" />

<unit name="KILOGRAMS" abbr="KG" />

</erp:uoms>

<xsl:template match="inp2:ID/text()[.='GEDS_IsRequired']">IS_REQUIRES_CONSUMPTION </xsl:template>

<xsl:template match="inp2:ID/text()[.='GEDS_BOM_Sequence']">BOM_SEQUENCE </xsl:template>

<xsl:template match="inp2:Parameter/inp2:ID/text()[.='WorkInstruction']">DOCUMENTS </xsl:template>

</xsl:stylesheet>

```

XSL File to Map a Work Order (Using Schema Version 5)

```

<?xml version="1.0" encoding="UTF-8"?>

<xsl:stylesheet version="1.0"

xmlns:xsl="http://www.w3.org/1999/XSL/Transform"

xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"

xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions">

```

```

<xsl:output omit-xml-declaration="yes" method="xml"
  indent="yes" />
<xsl:strip-space elements="*" />

<xsl:template match="ProductionSchedule">
  <xsl:variable name='routeSegment'
    select="ProductionRequest/SegmentRequirement[ID = 'ROUTE']" />
  <xsl:variable name='operations'
    select="ProductionRequest/SegmentRequirement[ID != 'ROUTE']" />

  <xsl:element name="schemaVersion">
    <xsl:value-of select="Extended:SchemaVersion"></xsl:value-of>
  </xsl:element>
  <xsl:element name="workOrderName">
    <xsl:value-of select="ProductionRequest/ID"></xsl:value-of>
  </xsl:element>

  <xsl:element name="plannedStartDate">
    <xsl:value-of select="$routeSegment/EarliestStartTime"></xsl:value-of>
  </xsl:element>
  <xsl:element name="plannedEndDate">
    <xsl:value-of select="$routeSegment/LatestEndTime"></xsl:value-of>
  </xsl:element>
  <xsl:element name="priority">
    <xsl:value-of select="ProductionRequest/Priority"></xsl:value-of>
  </xsl:element>
  <xsl:element name="producedMaterialName">
    <xsl:value-of
      select="$routeSegment/MaterialProducedRequirement/MaterialDefinitionID"></xsl:value-of>
  </xsl:element>
  <xsl:element name="plannedLineName">
    <xsl:value-of
      select="ProductionRequest/Location/EquipmentID"></xsl:value-of>
  </xsl:element>
  <!-- <xsl:element name="plannedQuantity">
    <xsl:value-of

```

```

    select="$routeSegment/MaterialProducedRequirement/Quantity/QuantityString"></xsl:value-of>
</xsl:element> -->

<xsl:for-each
  select="$routeSegment/MaterialProducedRequirement">
  <!-- <xsl:if test="not(MaterialDefinitionID)"> -->
  <xsl:element name="materialLots">
    <xsl:element name="lotIdentifier">
      <xsl:value-of select="MaterialLotID" />
    </xsl:element>
    <xsl:element name="plannedQuantity">
      <xsl:value-of select="Quantity/QuantityString" />
    </xsl:element>
  </xsl:element>
<!-- </xsl:if> -->
</xsl:for-each>

<xsl:choose>
  <!-- with route -->
  <xsl:when test="ProductionRequest/ProductProductionRuleID">
    <xsl:element name="routeDefinitionName">
      <xsl:value-of
        select="ProductionRequest/ProductProductionRuleID[1]"></xsl:value-of>
    </xsl:element>
    <xsl:element name="routeDefinitionRevision">
      <xsl:value-of
        select="ProductionRequest/ProductProductionRuleID[2]"></xsl:value-of>
    </xsl:element>
    <xsl:element name="operationsGroup">
      <xsl:for-each select="$operations">
        <xsl:element name="operations">
          <xsl:element name="name">
            <xsl:value-of select="ID" />
          </xsl:element>

```

```

<xsl:apply-templates
  select="MaterialConsumedRequirement"></xsl:apply-templates>
<xsl:apply-templates
  select="ProductionParameter/Parameter"></xsl:apply-templates>
</xsl:element>
</xsl:for-each>
<xsl:for-each select="$routeSegment">
  <xsl:element name="route">

    <xsl:element name="billOfMaterials">
      <xsl:text>null</xsl:text>
    </xsl:element>
    <xsl:element name="propertyValues">
      <xsl:text>null</xsl:text>
    </xsl:element>
  </xsl:element>
</xsl:for-each>
</xsl:element>

</xsl:when>
<!-- with operations -->
<xsl:otherwise>
  <xsl:element name="operationsGroup">
    <xsl:for-each select="$operations">
      <xsl:element name="operations">
        <xsl:element name="name">
          <xsl:value-of select="ID" />
        </xsl:element>
        <xsl:element name="description">
          <xsl:value-of select="Description" />
        </xsl:element>
        <xsl:element name="sequenceNumber">
          <xsl:value-of
            select="ProductionParameter/Parameter[ID = 'Priority']/Value/ValueString" />
        </xsl:element>
      <xsl:for-each select="EquipmentRequirement">
        <xsl:element name="plannedUnitNames">

```

```

    <xsl:value-of select="Location/EquipmentID" />
  </xsl:element>
</xsl:for-each>
<xsl:apply-templates
  select="MaterialConsumedRequirement"></xsl:apply-templates>
<xsl:apply-templates
  select="ProductionParameter/Parameter"></xsl:apply-templates>
</xsl:element>
</xsl:for-each>
<xsl:for-each select="$routeSegment">
  <xsl:element name="route">
    <xsl:choose>
      <xsl:when
        test="count(MaterialConsumedRequirement)>'0'">
        <xsl:apply-templates
          select="MaterialConsumedRequirement"></xsl:apply-templates>
      </xsl:when>
      <xsl:otherwise>
        <xsl:element name="billOfMaterials">
          <xsl:text>null</xsl:text>
        </xsl:element>
      </xsl:otherwise>
    </xsl:choose>
    <xsl:choose>
      <xsl:when
        test="count(ProductionParameter/Parameter)>'0'">
        <xsl:apply-templates
          select="ProductionParameter/Parameter"></xsl:apply-templates>
      </xsl:when>
      <xsl:otherwise>
        <xsl:element name="documents">
          <xsl:text>null</xsl:text>
        </xsl:element>
        <xsl:element name="propertyValues">
          <xsl:text>null</xsl:text>
        </xsl:element>
      </xsl:otherwise>
    </xsl:choose>
  </xsl:element>
</xsl:for-each>

```

```

    </xsl:choose>
  </xsl:element>
</xsl:for-each>
</xsl:element>
</xsl:otherwise>
</xsl:choose>
</xsl:template>

<!-- billOfMaterials -->
<xsl:template match="MaterialConsumedRequirement">
  <xsl:for-each select=".">
    <xsl:element name="billOfMaterials">
      <xsl:element name="materialName">
        <xsl:value-of select="MaterialDefinitionID" />
      </xsl:element>
      <xsl:element name="quantity">
        <xsl:value-of select="Quantity/QuantityString" />
      </xsl:element>
      <xsl:element name="unitOfMeasureName">
        <xsl:value-of select="Quantity/UnitOfMeasure" />
      </xsl:element>
      <!-- <xsl:element name="requiresConsumptionTracking">
        <xsl:variable name="rct"
          select="MaterialConsumedRequirementProperty[normalize-space(ID) =
'IS_REQUIRES_CONSUMPTION']/Value/ValueString"></xsl:variable>
        <xsl:choose>
          <xsl:when test="not($rct)">
            <xsl:text>>false</xsl:text>
          </xsl:when>
          <xsl:otherwise>
            <xsl:value-of select="$rct"></xsl:value-of>
          </xsl:otherwise>
        </xsl:choose>
      </xsl:element> -->

```

```

<xsl:element name="displayOrder">
  <xsl:variable name="do"
    select="MaterialConsumedRequirementProperty[normalize-space(ID) =
'BOM_SEQUENCE']/Value/ValueString"></xsl:variable>
  <xsl:choose>
    <xsl:when test="not($do)">
      <!-- <xsl:value-of select="position()"></xsl:value-of -->
      <xsl:text>null</xsl:text>
    </xsl:when>
    <xsl:otherwise>
      <xsl:value-of select="$do"></xsl:value-of>
    </xsl:otherwise>
  </xsl:choose>
</xsl:element>

<xsl:apply-templates
  select="MaterialConsumedRequirementProperty"></xsl:apply-templates>
</xsl:element>
</xsl:for-each>
</xsl:template>

<!-- propertyValues at bom level -->
<xsl:template match="MaterialConsumedRequirementProperty">
  <xsl:for-each select=".">
    <xsl:if test="(normalize-space(ID) = 'behaviors')">
      <xsl:element name="behaviors">
        <xsl:variable name="be"
          select="Value/ValueString"></xsl:variable>
        <xsl:choose>
          <xsl:when test="not($be)">
            <xsl:text>null</xsl:text>
          </xsl:when>

```

```

<xsl:otherwise>
  <xsl:value-of select="$be"></xsl:value-of>
</xsl:otherwise>
</xsl:choose>
</xsl:element>
</xsl:if>
<xsl:if
  test="(not(normalize-space(ID) = 'BOM_SEQUENCE') and not(normalize-space(ID) = 'behaviors'))">
  <xsl:element name="propertyValues">
    <xsl:element name="propertyName">
      <xsl:value-of select="ID" />
    </xsl:element>
    <xsl:element name="propertyValue">
      <xsl:value-of select="Value/ValueString" />
    </xsl:element>
  </xsl:element>
</xsl:if>
</xsl:for-each>
</xsl:template>

<xsl:template match="ProductionParameter/Parameter">
  <xsl:for-each select=".">
    <!-- documents at route/operation level -->
    <xsl:if test="(normalize-space(ID) = 'DOCUMENTS')">
      <xsl:element name="documents">
        <xsl:element name="displayName">
          <xsl:value-of select="Description"></xsl:value-of>
        </xsl:element>
        <xsl:element name="link">
          <xsl:value-of select="Value/ValueString"></xsl:value-of>
        </xsl:element>
      </xsl:element>
    </xsl:if>

    <xsl:if test="(normalize-space(ID) = 'behaviors')">
      <xsl:element name="behaviors">
        <xsl:value-of select="Value/ValueString"></xsl:value-of>

```



```

</xsl:element>
</xsl:if>
<!-- propertyValues at route/operation level -->
<xsl:if
  test="(not(normalize-space(ID) = 'DOCUMENTS') and not(normalize-space(ID) = 'Priority') and not(normalize-space(ID)
= 'behaviors'))">
  <xsl:element name="propertyValues">
    <xsl:element name="propertyName">
      <xsl:value-of select="ID" />
    </xsl:element>
    <xsl:element name="propertyValue">
      <xsl:value-of select="Value/ValueString" />
    </xsl:element>
  </xsl:element>
</xsl:if>
</xsl:for-each>
</xsl:template>
</xsl:stylesheet>

```

Standard B2MML Work Order Import Document (WOID)

Instead of a JSON format, you can send a WOID in one of the following XML formats:

- Standard B2MML
- Custom B2MML

This topic provides a sample WOID in the standard B2MML format for each schema version. If, however, you want to use a custom B2MML format, refer to [Custom B2MML Work Order Import Document \(WOID\)](#) (on page 103).

Standard B2MML Schema Version 9

Schema Version 9 contains the following updates:

- Added `displayOrder` to operation-specific parameters, allowing operation sorting, in addition to `sequenceNumber`.
- `plannedLineName` is now a string datatype (it was previously a string array).
- `routeDefinitionRevision` can point to a route with a revision of 0 (the previous minimum revision was 1).

Standard B2MML WOID Schema Version 9 with Route Definition (without BOM Items and Property Values Override)

```
<?xml version="1.0" encoding="UTF-8"?>
<ProductionSchedule
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:erp="http://sample.data"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <PublishedDate>2017-04-15T09:30:00</PublishedDate>
  <ProductionRequest>
    <ID>WOID9-ROUTE-XML-SNOWBIKES</ID>
    <Description>Work Order to produce SNOWBIKE-NONSERIALIZED</Description>
    <!-- route definition name -->
    <ProductProductionRuleID>SnowBikeRouteLatest</ProductProductionRuleID>
    <!-- route definition revision[ optional ] -->
    <!-- <ProductProductionRuleID>1</ProductProductionRuleID> -->
    <Location>
      <EquipmentID>Bikes_Assembly_Line</EquipmentID>
      <EquipmentElementLevel>Site</EquipmentElementLevel>
    </Location>
    <Priority>0</Priority>
    <SegmentRequirement>
      <ID>ROUTE</ID>
      <ProductSegmentID />
      <ProcessSegmentID />
      <Description />
      <Location>
        <EquipmentID />
        <EquipmentElementLevel />
      </Location>
      <EarliestStartTime>2020-12-18T13:00:00.000Z</EarliestStartTime>
      <LatestEndTime>2020-11-19T13:00:00.000Z</LatestEndTime>
    </SegmentRequirement>
  </ProductionRequest>
</ProductionSchedule>
```

```

    <ProductionParameter>
      <Parameter>
        <ID>plannedQuantity</ID>
        <Value>
          <ValueString>30</ValueString>
          <DataType>integer</DataType>
          <UnitOfMeasure />
        </Value>
      </Parameter>
    </ProductionParameter>
    <ProductionParameter>
      <Parameter>
        <ID>status</ID>
        <Value>
          <ValueString>null</ValueString>
          <DataType>string</DataType>
          <UnitOfMeasure />
        </Value>
      </Parameter>
    </ProductionParameter>
    <MaterialProducedRequirement>
      <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
    </MaterialProducedRequirement>
  </SegmentRequirement>
</ProductionRequest>
<Extended:SchemaVersion>9</Extended:SchemaVersion>
</ProductionSchedule>

```

Standard B2MML WOID Schema Version 9 *with* Route Definition (*with* BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="UTF-8"?>
<ProductionSchedule
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:erp="http://sample.data"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <PublishedDate>2017-04-15T09:30:00</PublishedDate>
  <ProductionRequest>

```

```

<ID>WOID9-ROUTE-XML-SNOWBIKES</ID>

<Description>Work Order to produce SNOWBIKE-NONSERIALIZED</Description>

<!-- route definition name -->

    <ProductProductionRuleID>SnowBikeRouteLatest</ProductProductionRuleID>

<!-- route revision- optional field-->
<!--<ProductProductionRuleID>1<ProductProductionRuleID>-->

    <Location>

        <EquipmentID>Bikes_Assembly_Line</EquipmentID>

        <EquipmentElementLevel>Site</EquipmentElementLevel>

    </Location>

    <Priority>0</Priority>

    <SegmentRequirement>

        <ID>ROUTE</ID>

        <Location>

            <EquipmentID />

            <EquipmentElementLevel />

        </Location>

        <EarliestStartTime>2020-11-18T13:28:39.039Z</EarliestStartTime>

        <LatestEndTime>2020-11-19T13:00:00.000Z</LatestEndTime>

        <ProductionParameter>

            <Parameter>

                <ID>plannedQuantity</ID>

                <Value>

                    <ValueString>30</ValueString>

                    <DataType>integer</DataType>

                    <UnitOfMeasure />

                </Value>

                <Description>AssemblyInstructions</Description>

            </Parameter>

        </ProductionParameter>

        <ProductionParameter>

            <Parameter>

                <ID>status</ID>

                <Value>

                    <ValueString>null</ValueString>

                    <DataType>string</DataType>

                    <UnitOfMeasure />

```

```

    </Value>
    <Description>AssemblyInstructions</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>work_order_import_prop_group_prop_1</ID>
    <Value>
      <ValueString>workorderimportgroupproperty1</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>AssemblyInstructions</Description>
  </Parameter>
</ProductionParameter>
<MaterialProducedRequirement>
  <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
</MaterialProducedRequirement>
<MaterialConsumedRequirement>
  <MaterialClassID />
  <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>
  <MaterialSubLotID />
  <Description />
  <Quantity>
    <QuantityString>1</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedRequirementProperty>
    <ID>quantityPrecision</ID>
    <Description />
    <Value>
      <ValueString>2</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>

```

```

<MaterialConsumedRequirementProperty>
  <ID>lowerTolerance</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerance</ID>
  <Description />
  <Value>
    <ValueString>2</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>lowerTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>

```

```

<ID>scrapFactor</ID>
<Description />
<Value>
  <ValueString>1.5</ValueString>
  <DataType>integer</DataType>
  <UnitOfMeasure />
</Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>defaultStorageUnit</ID>
  <Description />
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>bom_item_prop_group_prop_1</ID>
  <Description />
  <Value>
    <ValueString>123</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
<MaterialConsumedRequirement>
  <MaterialClassID />
  <MaterialDefinitionID>OpGrpBomItem2</MaterialDefinitionID>
  <MaterialSubLotID />
  <Description />
  <Quantity>
    <QuantityString>1</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>

```

```

<MaterialConsumedRequirementProperty>
  <ID>quantityPrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>lowerTolerance</ID>
  <Description />
  <Value>
    <ValueString>2</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerance</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>lowerTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>

```



```

        <ID>upperTolerancePrecision</ID>
        <Description />
        <Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>scrapFactor</ID>
        <Description />
        <Value>
            <ValueString>2.5</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>defaultStorageUnit</ID>
        <Description />
        <Value>
            <ValueString>PackagingUnit</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
<SegmentRequirement>
    <ID>FrameAssembly</ID>
    <Description>Desc-1</Description>
    <Location>
        <EquipmentID />
        <EquipmentElementLevel />
    </Location>
    <EarliestStartTime>2017-04-15T12:00:00</EarliestStartTime>
    <LatestEndTime>2017-04-15T12:15:00</LatestEndTime>

```

```

<ProductionParameter>
  <Parameter>
    <ID>Priority</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
    <Description />
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>skipIfSuccessorStarted</ID>
    <Value>
      <ValueString>>true</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
    <Description />
  </Parameter>
</ProductionParameter>
<MaterialConsumedRequirement>
  <MaterialClassID />
  <MaterialDefinitionID>BikeMainFrame</MaterialDefinitionID>
  <MaterialSubLotID />
  <Description />
  <Quantity>
    <QuantityString>1</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedRequirementProperty>
    <ID>quantityPrecision</ID>
    <Description />
    <Value>
      <ValueString>1</ValueString>

```

```

        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>lowerTolerance</ID>
    <Description />
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>upperTolerance</ID>
    <Description />
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>lowerTolerancePrecision</ID>
    <Description />
    <Value>
        <ValueString>0</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>upperTolerancePrecision</ID>
    <Description />
    <Value>
        <ValueString>0</ValueString>
        <DataType>integer</DataType>

```

```

        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>scrapFactor</ID>
    <Description />
    <Value>
        <ValueString>0.5</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>defaultStorageUnit</ID>
    <Description />
    <Value>
        <ValueString>PackagingUnit</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>bom_item_prop_group_prop_2</ID>
    <Description />
    <Value>
        <ValueString>1.23</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>behaviors</ID>
    <Description />
    <Value>
        <ValueString>requiresConsumptionTracking</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />

```

```

        </Value>
    </MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
<SegmentRequirement>
    <ID>TorqueTest</ID>
    <ProductionParameter>
        <Parameter>
            <ID>work_order_import_prop_group_prop_2</ID>
            <Value>
                <ValueString>workorderimportgroupproperty2</ValueString>
                <DataType>string</DataType>
                <UnitOfMeasure />
            </Value>
            <Description />
        </Parameter>
    </ProductionParameter>
</SegmentRequirement>
<SegmentRequirement>
    <ID>DynamicAlignment</ID>
    <ProductionParameter>
        <Parameter>
            <ID>work_order_import_prop_group_prop_3</ID>
            <Value>
                <ValueString>workorderimportgroupproperty3</ValueString>
                <DataType>string</DataType>
                <UnitOfMeasure />
            </Value>
            <Description />
        </Parameter>
    </ProductionParameter>
</SegmentRequirement>
<SegmentRequirement>
    <ID>TyreMounting</ID>
    <ProductionParameter>
        <Parameter>
            <ID>work_order_import_prop_group_prop_4</ID>

```

```

    <Value>
      <ValueString>workorderimportgroupproperty</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description />
  </Parameter>
</ProductionParameter>
<MaterialConsumedRequirement>
  <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>
  <MaterialSubLotID />
  <Description />
  <Quantity>
    <QuantityString>2</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedRequirementProperty>
    <ID>quantityPrecision</ID>
    <Description />
    <Value>
      <ValueString>0</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>lowerTolerance</ID>
    <Description />
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>upperTolerance</ID>

```

```

<Description />
<Value>
  <ValueString>1</ValueString>
  <DataType>integer</DataType>
  <UnitOfMeasure />
</Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>lowerTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>0</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>0</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>scrapFactor</ID>
  <Description />
  <Value>
    <ValueString>0.1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>defaultStorageUnit</ID>
  <Description />

```

```

    <Value>
      <ValueString>PackagingUnit</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>bom_item_prop_group_prop_3</ID>
    <Description />
    <Value>
      <ValueString>bomitempropgroupproperty</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>behaviors</ID>
    <Description />
    <Value>
      <ValueString>requiresConsumptionTracking</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
</ProductionRequest>
<Extended:SchemaVersion>9</Extended:SchemaVersion>
</ProductionSchedule>

```

Standard B2MML WOID Schema Version 9 without Route Definition

```

<?xml version="1.0" encoding="UTF-8"?>
<ProductionSchedule
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:erp="http://sample.data"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <PublishedDate>2017-04-15T09:30:00</PublishedDate>

```



```

<ProductionRequest>
  <ID>WOID8-ADHOC-XML-SNOWBIKES</ID>
  <Description>Ad-hoc WorkOrder to produce 30 no. of SnowBikes.</Description>
  <Location>
    <EquipmentID>Bikes_Assembly_Line</EquipmentID>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
  </Location>
  <StartTime>2020-12-18T13:00:00.000Z</StartTime>
  <EndTime>2020-12-19T13:00:00.000Z</EndTime>
  <Priority>1</Priority>
  <SegmentRequirement>
    <ID>ROUTE</ID>
    <ProductSegmentID />
    <ProcessSegmentID />
    <Description />
    <Location>
      <EquipmentID />
      <EquipmentElementLevel />
    </Location>
    <EarliestStartTime>2020-11-18T13:28:39.395Z</EarliestStartTime>
    <LatestEndTime>2020-11-19T13:00:00.395Z</LatestEndTime>
    <ProductionParameter>
      <Parameter>
        <ID>plannedQuantity</ID>
        <Value>
          <ValueString>30</ValueString>
          <DataType>integer</DataType>
          <UnitOfMeasure />
        </Value>
        <Description>AssemblyInstructions</Description>
      </Parameter>
    </ProductionParameter>
    <ProductionParameter>
      <Parameter>
        <ID>status</ID>
        <Value>
          <ValueString>ready</ValueString>

```

```

        <DataType>string</DataType>

        <UnitOfMeasure />

    </Value>

    <Description>AssemblyInstructions</Description>

</Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>work_order_import_prop_group_prop_1</ID>

        <Value>

            <ValueString>workorderimportgroupproperty1</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>AssemblyInstructions</Description>

    </Parameter>

</ProductionParameter>

<MaterialProducedRequirement>

    <MaterialDefinitionID>SNOWBIKE</MaterialDefinitionID>

</MaterialProducedRequirement>

<MaterialProducedRequirement>

    <MaterialLotID>LOT-1</MaterialLotID>

    <Quantity>

        <QuantityString>30</QuantityString>

        <DataType>integer</DataType>

        <UnitOfMeasure>cm</UnitOfMeasure>

    </Quantity>

</MaterialProducedRequirement>

<MaterialConsumedRequirement>

    <MaterialClassID />

    <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>

    <MaterialSubLotID />

    <Description />

    <Quantity>

        <QuantityString>1</QuantityString>

        <DataType>integer</DataType>

        <UnitOfMeasure>EA</UnitOfMeasure>

```

```

</Quantity>
<MaterialConsumedRequirementProperty>
  <ID>quantityPrecision</ID>
  <Description />
  <Value>
    <ValueString>2</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>lowerTolerance</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerance</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>lowerTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>

```

```

<MaterialConsumedRequirementProperty>
  <ID>upperTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>scrapFactor</ID>
  <Description />
  <Value>
    <ValueString>1.5</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>defaultStorageUnit</ID>
  <Description />
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>bom_item_prop_group_prop_1</ID>
  <Description />
  <Value>
    <ValueString>123</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>

```

```

</SegmentRequirement>
<SegmentRequirement>
  <ID>FrameAssembly</ID>
  <ProductSegmentID />
  <ProcessSegmentID />
  <Description>Desc-1</Description>
  <Location>
    <EquipmentID>WIND</EquipmentID>
    <EquipmentElementLevel>WorkCenter</EquipmentElementLevel>
  </Location>
  <EarliestStartTime>2017-04-15T12:00:00</EarliestStartTime>
  <LatestEndTime>2017-04-15T12:15:00</LatestEndTime>
  <ProductionParameter>
    <Parameter>
      <ID>Priority</ID>
      <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
      </Value>
      <Description />
    </Parameter>
  </ProductionParameter>
  <ProductionParameter>
    <Parameter>
      <ID>displayOrder</ID>
      <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
      </Value>
      <Description />
    </Parameter>
  </ProductionParameter>
  <ProductionParameter>
    <Parameter>
      <ID>behaviors</ID>

```

```

    <Value>
      <ValueString>requiresClockOn</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description />
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>skipIfSuccessorStarted</ID>
    <Value>
      <ValueString>>true</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
    <Description />
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>DOCUMENTS</ID>
    <Value>
      <ValueString>http://grid.ge.com/485765/MainAssemblyDrawing.pdf</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>AssemblyDrawings</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>work_order_import_prop_group_prop_4</ID>
    <Value>
      <ValueString>workorderimportgroupproperty</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />

```

```

        </Value>
        <Description />
    </Parameter>
</ProductionParameter>
<EquipmentRequirement>
    <Location>
        <EquipmentID>AlignmentJig</EquipmentID>
        <EquipmentElementLevel>WorkCell</EquipmentElementLevel>
    </Location>
</EquipmentRequirement>
<EquipmentRequirement>
    <Location>
        <EquipmentID>FrameMountingStation</EquipmentID>
        <EquipmentElementLevel>WorkCell</EquipmentElementLevel>
    </Location>
</EquipmentRequirement>
<MaterialConsumedRequirement>
    <MaterialClassID />
    <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>
    <MaterialSubLotID />
    <Description />
    <Quantity>
        <QuantityString>2</QuantityString>
        <DataType>integer</DataType>
        <UnitOfMeasure>cm</UnitOfMeasure>
    </Quantity>
    <MaterialConsumedRequirementProperty>
        <ID>quantityPrecision</ID>
        <Description />
        <Value>
            <ValueString>2</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>lowerTolerance</ID>

```

```

<Description />
<Value>
  <ValueString>1</ValueString>
  <DataType>integer</DataType>
  <UnitOfMeasure />
</Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerance</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>lowerTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>0</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>scrapFactor</ID>
  <Description />

```



```

    <Value>
      <ValueString>10.5</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>defaultStorageUnit</ID>
    <Description />
    <Value>
      <ValueString>FrameMountingStation</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>bom_item_prop_group_prop_3</ID>
    <Description />
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
</ProductionRequest>
<Extended:SchemaVersion>9</Extended:SchemaVersion>
</ProductionSchedule>

```

Standard B2MML Schema Version 8

Using schema version 8 you can:

- Update a work order's planned start date, planned end date, priority and planned quantity (only for orders that have not started).
- Cancel a work order that has not started.

Standard B2MML WOID Schema Version 8 with Route Definition (without BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="UTF-8"?>
<ProductionSchedule
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:erp="http://sample.data"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <PublishedDate>2017-04-15T09:30:00</PublishedDate>
  <ProductionRequest>
    <ID>WOID8-ROUTE-XML-SNOWBIKES</ID>
    <Description>Work Order to produce SNOWBIKE-NONSERIALIZED</Description>
  <!-- route definition name-->
    <ProductProductionRuleID>SnowBikeRouteLatest</ProductProductionRuleID>
  <!-- route definition revision-->
  <!--<ProductProductionRuleID>1</ProductProductionRuleID>-->
    <Location>
  <!-- planned line name-->
    <EquipmentID>Bikes_Assembly_Line</EquipmentID>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
  </Location>
    <Priority>0</Priority>
    <SegmentRequirement>
      <ID>ROUTE</ID>
      <ProductSegmentID />
      <ProcessSegmentID />
      <Description />
      <Location>
        <EquipmentID />
        <EquipmentElementLevel />
      </Location>
      <EarliestStartTime>2020-10-18T13:00:00.000Z</EarliestStartTime>
      <LatestEndTime>2020-11-19T13:00:00.000Z</LatestEndTime>
      <ProductionParameter>
        <Parameter>
          <ID>plannedQuantity</ID>
          <Value>
            <ValueString>30</ValueString>

```

```

        <DataType>integer</DataType>

        <UnitOfMeasure />

    </Value>

</Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>status</ID>

        <Value>

            <ValueString>null</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

    </Parameter>

</ProductionParameter>

<MaterialProducedRequirement>

<!-- produced material-->

    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>

</MaterialProducedRequirement>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>8</Extended:SchemaVersion>

</ProductionSchedule>

```

Standard B2MML WOIID Schema Version 8 *with* Route Definition (*with* BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="UTF-8"?>

<ProductionSchedule

    xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"

    xmlns:erp="http://sample.data"

    xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">

    <PublishedDate>2017-04-15T09:30:00</PublishedDate>

    <ProductionRequest>

<!-- work order name-->

        <ID>WOIID8-ROUTE-XML-SNOWBIKES</ID>

        <Description>Work Order to produce SNOWBIKE-NONSERIALIZED</Description>

<!-- route definition name-->

```

```

    <ProductProductionRuleID>SnowBikeRouteLatest</ProductProductionRuleID>

<!-- route revision-->

<!--<ProductProductionRuleID>1</ProductProductionRuleID>-->

    <Location>

<!--planned line name -->

    <EquipmentID>Bikes_Assembly_Line</EquipmentID>

    <EquipmentElementLevel>Site</EquipmentElementLevel>

</Location>

<Priority>0</Priority>

<SegmentRequirement>

    <ID>ROUTE</ID>

    <Location>

        <EquipmentID />

        <EquipmentElementLevel />

    </Location>

    <EarliestStartTime>2020-11-18T13:28:39.039Z</EarliestStartTime>

    <LatestEndTime>2020-11-19T13:00:00.000Z</LatestEndTime>

    <ProductionParameter>

        <Parameter>

            <ID>plannedQuantity</ID>

            <Value>

                <ValueString>30</ValueString>

                <DataType>integer</DataType>

                <UnitOfMeasure />

            </Value>

            <Description>AssemblyInstructions</Description>

        </Parameter>

    </ProductionParameter>

    <ProductionParameter>

        <Parameter>

            <ID>status</ID>

            <Value>

                <ValueString>null</ValueString>

                <DataType>string</DataType>

                <UnitOfMeasure />

            </Value>

            <Description>AssemblyInstructions</Description>

```

```

    </Parameter>

  </ProductionParameter>

  <ProductionParameter>

    <Parameter>

      <ID>work_order_import_prop_group_prop_1</ID>

      <Value>

        <ValueString>workorderimportgroupproperty1</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure />

      </Value>

      <Description>AssemblyInstructions</Description>

    </Parameter>

  </ProductionParameter>

  <MaterialProducedRequirement>

<!-- produced material name-->

    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>

  </MaterialProducedRequirement>

  <MaterialConsumedRequirement>

    <MaterialClassID />

    <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>

    <MaterialSubLotID />

    <Description />

    <Quantity>

      <QuantityString>1</QuantityString>

      <DataType>integer</DataType>

      <UnitOfMeasure>EA</UnitOfMeasure>

    </Quantity>

    <MaterialConsumedRequirementProperty>

      <ID>quantityPrecision</ID>

      <Description />

      <Value>

        <ValueString>2</ValueString>

        <DataType>integer</DataType>

        <UnitOfMeasure />

      </Value>

    </MaterialConsumedRequirementProperty>

  <MaterialConsumedRequirementProperty>

```

```

<ID>lowerTolerance</ID>
<Description />
<Value>
  <ValueString>1</ValueString>
  <DataType>integer</DataType>
  <UnitOfMeasure />
</Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerance</ID>
  <Description />
  <Value>
    <ValueString>2</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>lowerTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>scrapFactor</ID>

```

```

        <Description />
        <Value>
            <ValueString>1.5</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>defaultStorageUnit</ID>
    <Description />
    <Value>
        <ValueString>PackagingUnit</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>bom_item_prop_group_prop_1</ID>
    <Description />
    <Value>
        <ValueString>123</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
<MaterialConsumedRequirement>
    <MaterialClassID />
    <MaterialDefinitionID>OpGrpBomItem2</MaterialDefinitionID>
    <MaterialSubLotID />
    <Description />
    <Quantity>
        <QuantityString>1</QuantityString>
        <DataType>integer</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>
</MaterialConsumedRequirementProperty>

```

```

<ID>quantityPrecision</ID>
<Description />
<Value>
  <ValueString>1</ValueString>
  <DataType>integer</DataType>
  <UnitOfMeasure />
</Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>lowerTolerance</ID>
  <Description />
  <Value>
    <ValueString>2</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerance</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>lowerTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerancePrecision</ID>

```



```

        <Description />
        <Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>scrapFactor</ID>
        <Description />
        <Value>
            <ValueString>2.5</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>defaultStorageUnit</ID>
        <Description />
        <Value>
            <ValueString>PackagingUnit</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
<SegmentRequirement>
    <ID>FrameAssembly</ID>
    <Description>Desc-1</Description>
    <Location>
        <EquipmentID />
        <EquipmentElementLevel />
    </Location>
    <EarliestStartTime>2017-04-15T12:00:00</EarliestStartTime>
    <LatestEndTime>2017-04-15T12:15:00</LatestEndTime>
    <ProductionParameter>

```

```

<Parameter>
  <ID>Priority</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
  <Description />
</Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>skipIfSuccessorStarted</ID>
    <Value>
      <ValueString>true</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
    <Description />
  </Parameter>
</ProductionParameter>
<MaterialConsumedRequirement>
  <MaterialClassID />
  <MaterialDefinitionID>BikeMainFrame</MaterialDefinitionID>
  <MaterialSubLotID />
  <Description />
  <Quantity>
    <QuantityString>1</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedRequirementProperty>
    <ID>quantityPrecision</ID>
    <Description />
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>

```

```

        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>lowerTolerance</ID>
    <Description />
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>upperTolerance</ID>
    <Description />
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>lowerTolerancePrecision</ID>
    <Description />
    <Value>
        <ValueString>0</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>upperTolerancePrecision</ID>
    <Description />
    <Value>
        <ValueString>0</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>

```

```

</Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>scrapFactor</ID>
  <Description />
  <Value>
    <ValueString>0.5</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>defaultStorageUnit</ID>
  <Description />
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>bom_item_prop_group_prop_2</ID>
  <Description />
  <Value>
    <ValueString>1.23</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>behaviors</ID>
  <Description />
  <Value>
    <ValueString>requiresConsumptionTracking</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>

```

```

    </MaterialConsumedRequirementProperty>

  </MaterialConsumedRequirement>

</SegmentRequirement>

<SegmentRequirement>

  <ID>TorqueTest</ID>

  <ProductionParameter>

    <Parameter>

      <ID>work_order_import_prop_group_prop_2</ID>

      <Value>

        <ValueString>workorderimportgroupproperty2</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure />

      </Value>

      <Description />

    </Parameter>

  </ProductionParameter>

</SegmentRequirement>

<SegmentRequirement>

  <ID>DynamicAlignment</ID>

  <ProductionParameter>

    <Parameter>

      <ID>work_order_import_prop_group_prop_3</ID>

      <Value>

        <ValueString>workorderimportgroupproperty3</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure />

      </Value>

      <Description />

    </Parameter>

  </ProductionParameter>

</SegmentRequirement>

<SegmentRequirement>

  <ID>TyreMounting</ID>

  <ProductionParameter>

    <Parameter>

      <ID>work_order_import_prop_group_prop_4</ID>

      <Value>

```

```

        <ValueString>workorderimportgroupproperty</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
    <Description />
</Parameter>
</ProductionParameter>
<MaterialConsumedRequirement>
    <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>
    <MaterialSubLotID />
    <Description />
    <Quantity>
        <QuantityString>2</QuantityString>
        <DataType>integer</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>
    <MaterialConsumedRequirementProperty>
        <ID>quantityPrecision</ID>
        <Description />
        <Value>
            <ValueString>0</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>lowerTolerance</ID>
        <Description />
        <Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>upperTolerance</ID>
        <Description />

```

```

    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>lowerTolerancePrecision</ID>
    <Description />
    <Value>
      <ValueString>0</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>upperTolerancePrecision</ID>
    <Description />
    <Value>
      <ValueString>0</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>scrapFactor</ID>
    <Description />
    <Value>
      <ValueString>0.1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>defaultStorageUnit</ID>
    <Description />
    <Value>

```

```

        <ValueString>PackagingUnit</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure />

    </Value>

</MaterialConsumedRequirementProperty>

<MaterialConsumedRequirementProperty>

    <ID>bom_item_prop_group_prop_3</ID>

    <Description />

    <Value>

        <ValueString>bomitempropgroupproperty</ValueString>

        <DataType>integer</DataType>

        <UnitOfMeasure />

    </Value>

</MaterialConsumedRequirementProperty>

<MaterialConsumedRequirementProperty>

    <ID>behaviors</ID>

    <Description />

    <Value>

        <ValueString>requiresConsumptionTracking</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure />

    </Value>

</MaterialConsumedRequirementProperty>

</MaterialConsumedRequirement>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>8</Extended:SchemaVersion>

</ProductionSchedule>

```

Standard B2MML WOID Schema Version 8 *without* Route Definition

```

<?xml version="1.0" encoding="UTF-8"?>

<ProductionSchedule

    xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"

    xmlns:erp="http://sample.data"

    xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">

    <PublishedDate>2017-04-15T09:30:00</PublishedDate>

    <ProductionRequest>

```



```

<ID>WOID8-ADHOC-XML-SNOWBIKES</ID>

<Description>Ad-hoc WorkOrder to produce 30 no. of SnowBikes.</Description>

<Location>
<!--planned line name-->
    <EquipmentID>Bikes_Assembly_Line</EquipmentID>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
</Location>
<StartTime>2020-12-18T13:00:00.000Z</StartTime>
<EndTime>2020-12-19T13:00:00.000Z</EndTime>
<Priority>1</Priority>
<SegmentRequirement>
    <ID>ROUTE</ID>
    <ProductSegmentID />
    <ProcessSegmentID />
    <Description />
    <Location>
        <EquipmentID />
        <EquipmentElementLevel />
    </Location>
    <EarliestStartTime>2020-11-18T13:28:39.395Z</EarliestStartTime>
    <LatestEndTime>2020-11-19T13:00:00.395Z</LatestEndTime>
    <ProductionParameter>
        <Parameter>
            <ID>plannedQuantity</ID>
            <Value>
                <ValueString>30</ValueString>
                <DataType>integer</DataType>
                <UnitOfMeasure />
            </Value>
            <Description>AssemblyInstructions</Description>
        </Parameter>
    </ProductionParameter>
    <ProductionParameter>
        <Parameter>
            <ID>status</ID>
            <Value>
                <ValueString>null</ValueString>

```

```

        <DataType>string</DataType>

        <UnitOfMeasure />

    </Value>

    <Description>AssemblyInstructions</Description>

</Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>work_order_import_prop_group_prop_1</ID>

        <Value>

            <ValueString>workorderimportgroupproperty1</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>AssemblyInstructions</Description>

    </Parameter>

</ProductionParameter>

<MaterialProducedRequirement>

<!-- produced material name-->

    <MaterialDefinitionID>SNOWBIKE</MaterialDefinitionID>

</MaterialProducedRequirement>

<MaterialProducedRequirement>

    <MaterialLotID>LOT-1</MaterialLotID>

    <Quantity>

        <QuantityString>30</QuantityString>

        <DataType>integer</DataType>

        <UnitOfMeasure>cm</UnitOfMeasure>

    </Quantity>

</MaterialProducedRequirement>

<MaterialConsumedRequirement>

    <MaterialClassID />

<!-- bill of material -->

    <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>

    <MaterialSubLotID />

    <Description />

    <Quantity>

        <QuantityString>1</QuantityString>

```

```

        <DataType>integer</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>
    <MaterialConsumedRequirementProperty>
        <ID>quantityPrecision</ID>
        <Description />
        <Value>
            <ValueString>2</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>lowerTolerance</ID>
        <Description />
        <Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>upperTolerance</ID>
        <Description />
        <Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>lowerTolerancePrecision</ID>
        <Description />
        <Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />

```

```

</Value>

</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>scrapFactor</ID>
  <Description />
  <Value>
    <ValueString>1.5</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>defaultStorageUnit</ID>
  <Description />
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>bom_item_prop_group_prop_1</ID>
  <Description />
  <Value>
    <ValueString>123</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>

```

```

    </MaterialConsumedRequirementProperty>

    </MaterialConsumedRequirement>

</SegmentRequirement>

<SegmentRequirement>

    <ID>FrameAssembly</ID>

    <ProductSegmentID />

    <ProcessSegmentID />

    <Description>Desc-1</Description>

    <Location>

        <EquipmentID>WIND</EquipmentID>

        <EquipmentElementLevel>WorkCenter</EquipmentElementLevel>

    </Location>

    <EarliestStartTime>2017-04-15T12:00:00</EarliestStartTime>

    <LatestEndTime>2017-04-15T12:15:00</LatestEndTime>

    <ProductionParameter>

        <Parameter>

            <ID>Priority</ID>

            <Value>

                <ValueString>1</ValueString>

                <DataType>integer</DataType>

                <UnitOfMeasure />

            </Value>

            <Description />

        </Parameter>

    </ProductionParameter>

    <ProductionParameter>

        <Parameter>

            <ID>behaviors</ID>

            <Value>

                <ValueString>requiresClockOn</ValueString>

                <DataType>string</DataType>

                <UnitOfMeasure />

            </Value>

            <Description />

        </Parameter>

    </ProductionParameter>

    <ProductionParameter>

```

```

<Parameter>
  <ID>skipIfSuccessorStarted</ID>
  <Value>
    <ValueString>>true</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
  <Description />
</Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>DOCUMENTS</ID>
    <Value>
      <ValueString>http://grid.ge.com/485765/MainAssemblyDrawing.pdf</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>AssemblyDrawings</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>work_order_import_prop_group_prop_4</ID>
    <Value>
      <ValueString>workorderimportgroupproperty</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description />
  </Parameter>
</ProductionParameter>
<EquipmentRequirement>
  <Location>
    <EquipmentID>AlignmentJig</EquipmentID>
    <EquipmentElementLevel>WorkCell</EquipmentElementLevel>
  </Location>

```

```

</EquipmentRequirement>
<EquipmentRequirement>
  <Location>
    <EquipmentID>FrameMountingStation</EquipmentID>
    <EquipmentElementLevel>WorkCell</EquipmentElementLevel>
  </Location>
</EquipmentRequirement>
<MaterialConsumedRequirement>
  <MaterialClassID />
  <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>
  <MaterialSubLotID />
  <Description />
  <Quantity>
    <QuantityString>2</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure>cm</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedRequirementProperty>
    <ID>quantityPrecision</ID>
    <Description />
    <Value>
      <ValueString>2</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>lowerTolerance</ID>
    <Description />
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>upperTolerance</ID>

```

```

<Description />
<Value>
  <ValueString>1</ValueString>
  <DataType>integer</DataType>
  <UnitOfMeasure />
</Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>lowerTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>0</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>scrapFactor</ID>
  <Description />
  <Value>
    <ValueString>10.5</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>defaultStorageUnit</ID>
  <Description />

```



```

        <Value>
            <ValueString>FrameMountingStation</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>bom_item_prop_group_prop_3</ID>
        <Description />
        <Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure />
        </Value>
    </MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
</ProductionRequest>
<Extended:SchemaVersion>8</Extended:SchemaVersion>
</ProductionSchedule>

```

Standard B2MML Schema Version 7

Using schema version 7 you can:

- Create a work order with or without identifying the material lots
- Specify a planned quantity for the work order
- Apply the following route behaviours:
 - 'allowAdditionOfMaterialLotToInProgressWorkOrder' - if specified, the route supports adding additional lots to an in-progress work order
 - 'requiresManualWorkOrderCompletion' - if specified, indicates that the specified route supports the manual completion of a work order

Standard B2MML WOID Schema Version 7 *with* Route Definition (with BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="UTF-8"?>
<ProductionSchedule
    xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
    xmlns:erp="http://sample.data"

```

```

xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <PublishedDate>2017-04-15T09:30:00</PublishedDate>
  <ProductionRequest>
<!-- workorder name-- >
    <ID>W0ID7-ROUTE-XML-SNOWBIKES</ID>
    <Description>Work Order to produce SNOWBIKE-NONSERIALIZED</Description>
<!-- route name-->
    <ProductProductionRuleID>SnowBikeRouteLatest</ProductProductionRuleID>
<!-- route revision-->
<!--<ProductProductionRuleID>1</ProductProductionRuleID-->
    <Location>
<!-- planned line name-->
    <EquipmentID>Bikes_Assembly_Line</EquipmentID>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
  </Location>
  <Priority>0</Priority>
  <SegmentRequirement>
    <ID>ROUTE</ID>
    <Location>
      <EquipmentID />
      <EquipmentElementLevel />
    </Location>
    <EarliestStartTime>2020-11-18T13:28:39.039Z</EarliestStartTime>
    <LatestEndTime>2020-11-19T13:00:00.000Z</LatestEndTime>
    <ProductionParameter>
      <Parameter>
        <ID>plannedQuantity</ID>
        <Value>
          <ValueString>30</ValueString>
          <DataType>integer</DataType>
          <UnitOfMeasure />
        </Value>
        <Description>AssemblyInstructions</Description>
      </Parameter>
    </ProductionParameter>
    <ProductionParameter>
      <Parameter>

```

```

        <ID>work_order_import_prop_group_prop_1</ID>

        <Value>

            <ValueString>workorderimportgroupproperty1</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>AssemblyInstructions</Description>

    </Parameter>

</ProductionParameter>

<MaterialProducedRequirement>

<!-- produced material-->

    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>

</MaterialProducedRequirement>

<MaterialConsumedRequirement>

    <MaterialClassID />

    <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>

    <MaterialSubLotID />

    <Description />

    <Quantity>

        <QuantityString>1</QuantityString>

        <DataType>integer</DataType>

        <UnitOfMeasure>EA</UnitOfMeasure>

    </Quantity>

    <MaterialConsumedRequirementProperty>

        <ID>quantityPrecision</ID>

        <Description />

        <Value>

            <ValueString>2</ValueString>

            <DataType>integer</DataType>

            <UnitOfMeasure />

        </Value>

    </MaterialConsumedRequirementProperty>

    <MaterialConsumedRequirementProperty>

        <ID>lowerTolerance</ID>

        <Description />

        <Value>

            <ValueString>1</ValueString>

```

```

        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>upperTolerance</ID>
    <Description />
    <Value>
        <ValueString>2</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>lowerTolerancePrecision</ID>
    <Description />
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>upperTolerancePrecision</ID>
    <Description />
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>scrapFactor</ID>
    <Description />
    <Value>
        <ValueString>1.5</ValueString>
        <DataType>integer</DataType>

```

```

        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>defaultStorageUnit</ID>
    <Description />
    <Value>
        <ValueString>PackagingUnit</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>bom_item_prop_group_prop_1</ID>
    <Description />
    <Value>
        <ValueString>123</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
<MaterialConsumedRequirement>
    <MaterialClassID />
    <MaterialDefinitionID>OpGrpBomItem2</MaterialDefinitionID>
    <MaterialSubLotID />
    <Description />
    <Quantity>
        <QuantityString>1</QuantityString>
        <DataType>integer</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>
    <MaterialConsumedRequirementProperty>
        <ID>quantityPrecision</ID>
        <Description />
        <Value>
            <ValueString>1</ValueString>

```

```

        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>lowerTolerance</ID>
    <Description />
    <Value>
        <ValueString>2</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>upperTolerance</ID>
    <Description />
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>lowerTolerancePrecision</ID>
    <Description />
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>upperTolerancePrecision</ID>
    <Description />
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>

```

```

        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>scrapFactor</ID>
    <Description />
    <Value>
        <ValueString>2.5</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>defaultStorageUnit</ID>
    <Description />
    <Value>
        <ValueString>PackagingUnit</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
<SegmentRequirement>
    <ID>FrameAssembly</ID>
    <Description>Desc-1</Description>
    <Location>
        <EquipmentID />
        <EquipmentElementLevel />
    </Location>
    <EarliestStartTime>2017-04-15T12:00:00</EarliestStartTime>
    <LatestEndTime>2017-04-15T12:15:00</LatestEndTime>
    <ProductionParameter>
        <Parameter>
            <ID>Priority</ID>
            <Value>
                <ValueString>1</ValueString>

```

```

        <DataType>integer</DataType>

        <UnitOfMeasure />

    </Value>

    <Description />

</Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>skipIfSuccessorStarted</ID>

        <Value>

            <ValueString>true</ValueString>

            <DataType>integer</DataType>

            <UnitOfMeasure />

        </Value>

        <Description />

    </Parameter>

</ProductionParameter>

<EquipmentRequirement>

    <Location>

        <EquipmentID>AlignmentJig</EquipmentID>

        <EquipmentElementLevel>WorkCell</EquipmentElementLevel>

    </Location>

</EquipmentRequirement>

<EquipmentRequirement>

    <Location>

        <EquipmentID>FrameMountingStation</EquipmentID>

        <EquipmentElementLevel>WorkCell</EquipmentElementLevel>

    </Location>

</EquipmentRequirement>

<MaterialConsumedRequirement>

    <MaterialClassID />

    <MaterialDefinitionID>BikeMainFrame</MaterialDefinitionID>

    <MaterialSubLotID />

    <Description />

    <Quantity>

        <QuantityString>1</QuantityString>

        <DataType>integer</DataType>

```



```

    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedRequirementProperty>
    <ID>quantityPrecision</ID>
    <Description />
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>lowerTolerance</ID>
    <Description />
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>upperTolerance</ID>
    <Description />
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>lowerTolerancePrecision</ID>
    <Description />
    <Value>
      <ValueString>0</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>

```

```
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>upperTolerancePrecision</ID>
  <Description />
  <Value>
    <ValueString>0</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>scrapFactor</ID>
  <Description />
  <Value>
    <ValueString>0.5</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>defaultStorageUnit</ID>
  <Description />
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>bom_item_prop_group_prop_2</ID>
  <Description />
  <Value>
    <ValueString>1.23</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedRequirementProperty>
```

```

    <MaterialConsumedRequirementProperty>
      <ID>behaviors</ID>
      <Description />
      <Value>
        <ValueString>requiresConsumptionTracking</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
      </Value>
    </MaterialConsumedRequirementProperty>
  </MaterialConsumedRequirement>
</SegmentRequirement>
<SegmentRequirement>
  <ID>TorqueTest</ID>
  <ProductionParameter>
    <Parameter>
      <ID>work_order_import_prop_group_prop_2</ID>
      <Value>
        <ValueString>workorderimportgroupproperty2</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
      </Value>
      <Description />
    </Parameter>
  </ProductionParameter>
</SegmentRequirement>
<SegmentRequirement>
  <ID>DynamicAlignment</ID>
  <ProductionParameter>
    <Parameter>
      <ID>work_order_import_prop_group_prop_3</ID>
      <Value>
        <ValueString>workorderimportgroupproperty3</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
      </Value>
      <Description />
    </Parameter>
  </ProductionParameter>
</SegmentRequirement>

```

```

    </ProductionParameter>
</SegmentRequirement>
<SegmentRequirement>
  <ID>TyreMounting</ID>
  <ProductionParameter>
    <Parameter>
      <ID>work_order_import_prop_group_prop_4</ID>
      <Value>
        <ValueString>workorderimportgroupproperty</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
      </Value>
      <Description />
    </Parameter>
  </ProductionParameter>
<MaterialConsumedRequirement>
  <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>
  <MaterialSubLotID />
  <Description />
  <Quantity>
    <QuantityString>2</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedRequirementProperty>
    <ID>quantityPrecision</ID>
    <Description />
    <Value>
      <ValueString>0</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>lowerTolerance</ID>
    <Description />
    <Value>

```

```

        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>upperTolerance</ID>
    <Description />
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>lowerTolerancePrecision</ID>
    <Description />
    <Value>
        <ValueString>0</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>upperTolerancePrecision</ID>
    <Description />
    <Value>
        <ValueString>0</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>scrapFactor</ID>
    <Description />
    <Value>
        <ValueString>0.1</ValueString>

```

```

        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>defaultStorageUnit</ID>
    <Description />
    <Value>
        <ValueString>PackagingUnit</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>bom_item_prop_group_prop_3</ID>
    <Description />
    <Value>
        <ValueString>bomitempropgroupproperty</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>behaviors</ID>
    <Description />
    <Value>
        <ValueString>requiresConsumptionTracking</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
</ProductionRequest>
<Extended:SchemaVersion>7</Extended:SchemaVersion>
</ProductionSchedule>

```

Standard B2MML WOID Schema Version 7 with Route Definition (without BOM Items and Property Values Override)

```

<?xml version="1.0" encoding="UTF-8"?>
<ProductionSchedule
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:erp="http://sample.data"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401">
  <PublishedDate>2017-04-15T09:30:00</PublishedDate>
  <ProductionRequest>
<!-- workorder name-->
    <ID>WOID7-ROUTE-XML-SNOWBIKES</ID>
    <Description>Work Order to produce SNOWBIKE-NONSERIALIZED</Description>
<!-- route name-->
    <ProductProductionRuleID>SnowBikeRouteLatest</ProductProductionRuleID>
<!-- route revision-->
<!-- <ProductProductionRuleID>1</ProductProductionRuleID>-->
    <Location>
<!-- planned line name-- >
    <EquipmentID>Bikes_Assembly_Line</EquipmentID>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
  </Location>
  <Priority>0</Priority>
  <SegmentRequirement>
    <ID>ROUTE</ID>
    <ProductSegmentID />
    <ProcessSegmentID />
    <Description />
    <Location>
      <EquipmentID />
      <EquipmentElementLevel />
    </Location>
    <EarliestStartTime>2020-12-18T13:00:00.000Z</EarliestStartTime>
    <LatestEndTime>2020-11-19T13:00:00.000Z</LatestEndTime>
    <ProductionParameter>
      <Parameter>
        <ID>plannedQuantity</ID>
        <Value>

```

```

        <ValueString>30</ValueString>

        <DataType>integer</DataType>

        <UnitOfMeasure />

    </Value>

</Parameter>

</ProductionParameter>

<MaterialProducedRequirement>

<!-- produced material-->

    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>

</MaterialProducedRequirement>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>7</Extended:SchemaVersion>

</ProductionSchedule>

```

Standard B2MML WOID Schema Version 7 *without* Route Definition

Standard B2MML Schema Versions 5 and 6

Using schema versions 5 and 6, you can import the following components of a work order:

- **Schema Version 6:** You can provide the following values:
 - Upper and lower tolerances of a BOM item and their precision
 - Scrap factor (the percentage of the product that is predicted to be scrapped)
 - Precision of the quantity of the product
 - The default storage unit of a BOM item

In addition, you can specify whether an operation can be skipped, by including `allowManualSkip` in the `behaviours` array for the operation. If you do so, the operator can choose to skip the operation while executing the work order. If, however, you set the `skipifSuccessorStarted` parameter to true, the operation will be automatically skipped when the next operation is ready.

- **Schema version 5:** You can override the following route components in a work order:
 - BOM items of a route
 - BOM items of individual operations in a route
 - Values of BOM item properties
 - Values of route-level and operation-level properties

In addition, specifying the route revision is not required. By default, the latest revision is considered.

Standard B2MML WOID Schema Version 6 with Route Definition

```

<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401" xmlns:erp="http://sample.data">
  <ID/>
  <Description/>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel/>
  </Location>
  <PublishedDate>2017-04-15T09:30:00</PublishedDate>
  <ProductionRequest>
    <ID>WOID6-ROUTE-XML-SNOWBIKES</ID>
    <Description>Route, latest revision, bound WorkOrder to produce 30 no. of SnowBikes, with optional
Operations.</Description>
    <ProductProductionRuleID>SnowBikeRouteLatest</ProductProductionRuleID>
    <Location>
      <EquipmentID>Bikes_Assembly_Line</EquipmentID>
      <EquipmentElementLevel>Site</EquipmentElementLevel>
    </Location>
    <StartTime>2020-11-18T13:28:39.395Z</StartTime>
    <EndTime>2020-11-19T13:00:00.395Z</EndTime>
    <Priority>0</Priority>
    <SegmentRequirement>
      <ID>ROUTE</ID>
      <ProductSegmentID/>
      <ProcessSegmentID/>
      <Description/>
      <Location>
        <EquipmentID/>
        <EquipmentElementLevel/>
      </Location>
      <EarliestStartTime>2020-11-18T13:28:39.395Z</EarliestStartTime>
      <LatestEndTime>2020-11-19T13:00:00.395Z</LatestEndTime>
      <ProductionParameter>
        <Parameter>
          <ID>work_order_import_prop_group_prop_1</ID>
          <Value>

```

```

        <ValueString>workorderimportgroupproperty1</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
    <Description/>
</Parameter>
</ProductionParameter>
<MaterialProducedRequirement>
    <MaterialClassID/>
    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
    <MaterialLotID>serinum1</MaterialLotID>
    <MaterialSubLotID/>
    <Description/>
    <Quantity>
        <QuantityString>10</QuantityString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
    </Quantity>
    <MaterialProducedRequirementProperty>
        <ID/>
        <Description/>
    </MaterialProducedRequirementProperty>
</MaterialProducedRequirement>
<MaterialProducedRequirement>
    <MaterialClassID/>
    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
    <MaterialLotID>serinum2</MaterialLotID>
    <MaterialSubLotID/>
    <Description/>
    <Quantity>
        <QuantityString>5</QuantityString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
    </Quantity>
    <MaterialProducedRequirementProperty>
        <ID/>
        <Description/>

```

```

    </MaterialProducedRequirementProperty>

  </MaterialProducedRequirement>

  <MaterialProducedRequirement>

    <MaterialClassID/>

    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>

    <MaterialLotID>serinum3</MaterialLotID>

    <MaterialSubLotID/>

    <Description/>

    <Quantity>

      <QuantityString>15</QuantityString>

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BOM_SEQUENCE
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Standard B2MML WOID Schema Version 6 *without* Route Definition

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```

```

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    </Location>

</EquipmentRequirement>

<EquipmentRequirement>

    <Location>

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    </Location>

</EquipmentRequirement>

<MaterialConsumedRequirement>

    <MaterialClassID/>

    <MaterialDefinitionID>BikeMainFrame</MaterialDefinitionID>

    <MaterialSubLotID/>

    <Description/>

    <Quantity>

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        <DataType>integer</DataType>

        <UnitOfMeasure>EA</UnitOfMeasure>

    </Quantity>

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BOM_SEQUENCE
</ID>

        <Description/>

        <Value>

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            <UnitOfMeasure/>

        </Value>

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        <Description/>

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            <DataType>string</DataType>

            <UnitOfMeasure/>

```

```

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  <Value>
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    <DataType>integer</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialConsumedRequirementProperty>
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  <ID>lowerTolerance</ID>
  <Description/>
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    <DataType>integer</DataType>
    <UnitOfMeasure/>
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  <Description/>
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    <UnitOfMeasure/>
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  <Description/>
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    <UnitOfMeasure/>
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```

```
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    <UnitOfMeasure/>
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</MaterialConsumedRequirementProperty>
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  <ID>scrapFactor</ID>
  <Description/>
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    <DataType>integer</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialConsumedRequirementProperty>
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  <Description/>
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    <DataType>integer</DataType>
    <UnitOfMeasure/>
  </Value>
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<MaterialConsumedRequirementProperty>
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  <Description/>
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    <UnitOfMeasure/>
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```

```

    </MaterialConsumedRequirement>
</SegmentRequirement>
<SegmentRequirement>
  <ID>TyreMounting</ID>
  <ProductSegmentID/>
  <ProcessSegmentID/>
  <Description>Mounting tyres to Bike frame.</Description>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel/>
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  <EarliestStartTime>2017-04-15T12:20:00</EarliestStartTime>
  <LatestEndTime>2017-04-15T12:40:00</LatestEndTime>
  <ProductionParameter>
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  <ProductionParameter>
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  <ProductionParameter>
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```

```

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        <Description/>
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<ProductionParameter>
    <Parameter>
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DOCUMENTS
</ID>
        <Value>
            <ValueString>http://grid.ge.com/485765/TyreMountingInstructions.pdf</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
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        <Description>Instructions for Tyre Mounting</Description>
    </Parameter>
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```

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    <MaterialSubLotID/>
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BOM_SEQUENCE
</ID>
        <Description/>
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            <UnitOfMeasure/>
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    </MaterialConsumedRequirementProperty>
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    <ID>behaviors</ID>
    <Description/>

```

```

    <Value>
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  <MaterialConsumedRequirementProperty>
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  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>lowerTolerance</ID>
    <Description/>
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  <MaterialConsumedRequirementProperty>
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    <Description/>
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      <UnitOfMeasure/>
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  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>lowerTolerancePrecision</ID>
    <Description/>
    <Value>

```



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        <UnitOfMeasure/>
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<MaterialConsumedRequirementProperty>
    <ID>upperTolerancePrecision</ID>
    <Description/>
    <Value>
        <ValueString>0</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
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<MaterialConsumedRequirementProperty>
    <ID>scrapFactor</ID>
    <Description/>
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
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</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>defaultStorageUnit</ID>
    <Description/>
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        <ValueString>PackagingUnit</ValueString>
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        <UnitOfMeasure/>
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    <Description/>
    <Value>
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```

```

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        <UnitOfMeasure/>

    </Value>

    </MaterialConsumedRequirementProperty>

</MaterialConsumedRequirement>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>6</Extended:SchemaVersion>

</ProductionSchedule>

```

Standard B2MML WOID Schema Version 5 with Route Definition

```

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xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401" xmlns:erp="http://sample.data">
    <ID/>
    <Description/>
    <Location>
        <EquipmentID/>
        <EquipmentElementLevel/>
    </Location>
    <PublishedDate>2020-12-11T09:30:00</PublishedDate>
    <ProductionRequest>
        <ID>WOID5XML-RT-SAMPLE-DEC13</ID>
        <Description>Latest version of SnowBikeRoute bound WorkOrder to produce 30 no. of SnowBikes</Description>
        <ProductProductionRuleID>SnowBikeRouteLatest</ProductProductionRuleID>
        <Location>
            <EquipmentID>Bikes_Assembly_Line</EquipmentID>
            <EquipmentElementLevel>Site</EquipmentElementLevel>
        </Location>
        <StartTime>2020-12-22T00:00:00.000Z</StartTime>
        <EndTime>2020-12-23T00:00:00.000Z</EndTime>
        <Priority>0</Priority>
        <SegmentRequirement>
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            <ProductSegmentID/>
            <ProcessSegmentID/>
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```

```

    <EquipmentID/>

    <EquipmentElementLevel/>

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        </MaterialDefinitionID>

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    <MaterialSubLotID/>

    <Description/>

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        <DataType>integer</DataType>

        <UnitOfMeasure/>

    </Quantity>

    <MaterialProducedRequirementProperty>

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    <MaterialClassID/>

    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED

        </MaterialDefinitionID>

    <MaterialLotID>SERNUM2</MaterialLotID>

    <MaterialSubLotID/>

    <Description/>

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        <UnitOfMeasure/>

    </Quantity>

    <MaterialProducedRequirementProperty>

        <ID/>

        <Description/>

```

```

    </MaterialProducedRequirementProperty>

</MaterialProducedRequirement>

<MaterialProducedRequirement>

  <MaterialClassID/>

  <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED

    </MaterialDefinitionID>

  <MaterialLotID>SERNUM3</MaterialLotID>

  <MaterialSubLotID/>

  <Description/>

  <Quantity>

    <QuantityString>15</QuantityString>

    <DataType>integer</DataType>

    <UnitOfMeasure/>

  </Quantity>

  <MaterialProducedRequirementProperty>

    <ID/>

    <Description/>

  </MaterialProducedRequirementProperty>

</MaterialProducedRequirement>

<MaterialConsumedRequirement>

  <MaterialClassID/>

  <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>

  <MaterialSubLotID/>

  <Description/>

  <Quantity>

    <QuantityString>2</QuantityString>

    <DataType>integer</DataType>

    <UnitOfMeasure>EA</UnitOfMeasure>

  </Quantity>

  <MaterialConsumedRequirementProperty>

    <ID>

    BOM_SEQUENCE

  </ID>

    <Description/>

    <Value>

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```

```

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<MaterialConsumedRequirement>
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    <MaterialSubLotID/>
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        <DataType>integer</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>
    <MaterialConsumedRequirementProperty>
        <ID>
BOM_SEQUENCE
</ID>
        <Description/>

```

```

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      <UnitOfMeasure/>
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  <MaterialConsumedRequirementProperty>
    <ID>bom_item_prop_group_prop_2</ID>
    <Description/>
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</MaterialConsumedRequirement>
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  <ProductSegmentID/>
  <ProcessSegmentID/>
  <Description>Assembling Bike MainFrame.</Description>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel/>
  </Location>
  <EarliestStartTime>2020-12-22T12:00:00</EarliestStartTime>
  <LatestEndTime>2020-12-22T15:15:00</LatestEndTime>
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      <Description/>

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```

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  </ProductionParameter>

  <ProductionParameter>

    <Parameter>

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        <UnitOfMeasure/>

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      <Description/>

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  </ProductionParameter>

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    <MaterialDefinitionID>BikeMainFrame</MaterialDefinitionID>

    <MaterialSubLotID/>

    <Description/>

    <Quantity>

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      <DataType>integer</DataType>

      <UnitOfMeasure>EA</UnitOfMeasure>

    </Quantity>

    <MaterialConsumedRequirementProperty>

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BOM_SEQUENCE

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    <MaterialConsumedRequirementProperty>

      <ID>bom_item_prop_group_prop_3</ID>

      <Description/>

```

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  <MaterialConsumedRequirementProperty>
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      <UnitOfMeasure/>
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</MaterialConsumedRequirement>
</SegmentRequirement>

```



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  <ID>TyreMounting</ID>
  <ProductSegmentID/>
  <ProcessSegmentID/>
  <Description/>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel/>
  </Location>
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  <LatestEndTime>2020-12-23T12:15:00</LatestEndTime>
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    <Parameter>
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      <Description/>
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  </ProductionParameter>
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      <Description/>
    </Parameter>
  </ProductionParameter>
  <MaterialConsumedRequirement>
    <MaterialClassID/>
    <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>
    <MaterialSubLotID/>

```

```

<Description/>

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  <QuantityString>2</QuantityString>
  <DataType>integer</DataType>
  <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
<MaterialConsumedRequirementProperty>
  <ID>
BOM_SEQUENCE
</ID>

  <Description/>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure/>
  </Value>
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<MaterialConsumedRequirementProperty>
  <ID>behaviors</ID>
  <Description/>
  <Value>
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    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>bom_item_prop_group_prop_2</ID>
  <Description/>
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    <UnitOfMeasure/>
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</MaterialConsumedRequirementProperty>
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<MaterialConsumedRequirement>

```

```

    <MaterialClassID/>

    <MaterialDefinitionID>ACCR</MaterialDefinitionID>

    <MaterialSubLotID/>

    <Description/>

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      <ID>displayOrder</ID>

      <Description/>

      <Value>

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        <DataType>integer</DataType>

        <UnitOfMeasure/>

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    </MaterialConsumedRequirementProperty>

  </MaterialConsumedRequirement>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>5</Extended:SchemaVersion>

</ProductionSchedule>

```

Standard B2MML WOID Schema Version 5 *without* Route Definition

```

<?xml version="1.0"?>

-

<ProductionSchedule

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  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"

  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions">

  <Description/>

-

  <Location>

```

```

<EquipmentID/>
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</Location>
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-
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  <ID>WOID5-ADHOC-XML-SNOWBIKES1</ID>
  <Description>Ad-hoc bound WorkOrder to produce 30 no. of SnowBikes.</Description>
-
  <Location>
    <EquipmentID>Bikes_Assembly_Line</EquipmentID>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
  </Location>
  <StartTime>2020-11-18T13:28:39.395Z</StartTime>
  <EndTime>2020-11-19T13:00:00.395Z</EndTime>
  <Priority>0</Priority>
-
  <SegmentRequirement>
    <ID>ROUTE</ID>
    <ProductSegmentID/>
    <ProcessSegmentID/>
    <Description/>
-
  <Location>
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    <EquipmentElementLevel/>
  </Location>
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```

```
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  <MaterialDefinitionID>SNOWBIKE</MaterialDefinitionID>  
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  <MaterialSubLotID/>  
  <Description/>  
-
```

```
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</Quantity>
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```
-  
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  <ID/>  
  <Description/>  
</MaterialProducedRequirementProperty>  
</MaterialProducedRequirement>
```

```
-  
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  <MaterialClassID/>  
  <MaterialDefinitionID>SNOWBIKE</MaterialDefinitionID>  
  <MaterialLotID>serinum2</MaterialLotID>  
  <MaterialSubLotID/>  
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-
```

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  <ID/>
  <Description/>
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</MaterialProducedRequirement>
-
<MaterialProducedRequirement>
  <MaterialClassID/>
  <MaterialDefinitionID>SNOWBIKE</MaterialDefinitionID>
  <MaterialLotID>serinum3</MaterialLotID>
  <MaterialSubLotID/>
  <Description/>
-
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  <UnitOfMeasure/>
</Quantity>
-
<MaterialProducedRequirementProperty>
  <ID/>
  <Description/>
</MaterialProducedRequirementProperty>
```

```
</MaterialProducedRequirement>
```

```
-
```

```
<MaterialConsumedRequirement>
```

```
<MaterialClassID/>
```

```
<MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>
```

```
<MaterialSubLotID/>
```

```
<Description/>
```

```
-
```

```
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```
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```
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```
<UnitOfMeasure>EA</UnitOfMeasure>
```

```
</Quantity>
```

```
-
```

```
<MaterialConsumedRequirementProperty>
```

```
<Description/>
```

```
-
```

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```
<UnitOfMeasure/>
```

```
</Value>
```

```
</MaterialConsumedRequirementProperty>
```

```
-
```

```
<MaterialConsumedRequirementProperty>
```

```
<Description/>
```

```
-  
  
<Value>  
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  <UnitOfMeasure/>  
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```
-  
  
<MaterialConsumedRequirementProperty>  
  <Description/>
```

```
-  
  
<Value>  
  <ValueString>2</ValueString>  
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  <UnitOfMeasure/>  
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```
-  
  
<MaterialConsumedRequirementProperty>  
  <Description/>
```

```
-  
  
<Value>  
  <ValueString>1</ValueString>  
  <DataType>integer</DataType>  
  <UnitOfMeasure/>  
</Value>  
</MaterialConsumedRequirementProperty>
```



```
-  
<MaterialConsumedRequirementProperty>  
  <Description/>  
  
-  
<Value>  
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-  
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  <Description/>  
  
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-  
<MaterialConsumedRequirementProperty>  
  <Description/>  
  
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<Value>  
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-

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  <ID>behaviors</ID>
  <Description/>

-

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    <DataType>string</DataType>
    <UnitOfMeasure/>
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-

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  <MaterialDefinitionID>OpGrpBomItem2</MaterialDefinitionID>
  <MaterialSubLotID/>
  <Description/>

-

  <Quantity>
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    <DataType>integer</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>

```

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-  
  
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  <Description/>  
  
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    <UnitOfMeasure/>  
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  <Description/>  
  
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    <UnitOfMeasure/>  
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-  
  
<MaterialConsumedRequirementProperty>  
  <Description/>  
  
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-

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  <UnitOfMeasure/>  
  
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    </MaterialConsumedRequirementProperty>
  </MaterialConsumedRequirement>
</SegmentRequirement>

-

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  <ID>FrameAssembly</ID>
  <ProductSegmentID/>
  <ProcessSegmentID/>
  <Description>Assembling Bike MainFrame.</Description>

-

  <Location>
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    <EquipmentElementLevel>WorkCenter</EquipmentElementLevel>
  </Location>
  <EarliestStartTime>2017-04-15T12:00:00</EarliestStartTime>
  <LatestEndTime>2017-04-15T12:15:00</LatestEndTime>

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  <ProductionParameter>

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    <Parameter>
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      </Value>

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</ProductionParameter>

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<ProductionParameter>

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<Parameter>
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    <UnitOfMeasure/>
  </Value>
  <Description>AssemblyDrawings</Description>
</Parameter>
</ProductionParameter>

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<ProductionParameter>

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</Location>
</EquipmentRequirement>
-
<EquipmentRequirement>
-
<Location>
<EquipmentID>AlignmentJig</EquipmentID>
<EquipmentElementLevel>WorkCell</EquipmentElementLevel>
</Location>
</EquipmentRequirement>
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<MaterialClassID/>
<MaterialDefinitionID>BikeMainFrame</MaterialDefinitionID>
<MaterialSubLotID/>
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</Quantity>
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<Description/>
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<UnitOfMeasure/>
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</Value>
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<MaterialConsumedRequirementProperty>
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<Description/>
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-
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<UnitOfMeasure/>
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<MaterialConsumedRequirementProperty>  
<Description/>
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  <UnitOfMeasure/>  
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-

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<MaterialConsumedRequirementProperty>  
<Description/>
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-

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<Value>  
  <ValueString>0</ValueString>  
  <DataType>integer</DataType>  
  <UnitOfMeasure/>  
</Value>  
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-

```
<MaterialConsumedRequirementProperty>  
<Description/>
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  <DataType>integer</DataType>  
  <UnitOfMeasure/>  
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  <UnitOfMeasure/>  
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  <Description/>  
  
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  <UnitOfMeasure/>  
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<MaterialConsumedRequirementProperty>
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    <DataType>integer</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialConsumedRequirementProperty>
-
<MaterialConsumedRequirementProperty>
  <Description/>
-
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
-
<SegmentRequirement>
  <ID>TyreMounting</ID>
  <ProductSegmentID/>
  <ProcessSegmentID/>
  <Description>Mounting tyres to Bike frame.</Description>

```

```
-  
  
<Location>  
  <EquipmentID/>  
  <EquipmentElementLevel/>  
</Location>  
  
<EarliestStartTime>2017-04-15T12:20:00</EarliestStartTime>  
  
<LatestEndTime>2017-04-15T12:40:00</LatestEndTime>  
  
-  
  
<ProductionParameter>  
  
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-  
  
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      <DataType>integer</DataType>  
      <UnitOfMeasure/>  
    </Value>  
    <Description/>  
  </Parameter>  
</ProductionParameter>  
  
-  
  
<ProductionParameter>  
  
-  
  
  <Parameter>  
    <ID>DOCUMENTS </ID>
```

```
-  
  
<Value>  
  
  <ValueString>http://grid.ge.com/485765/TyreMountingInstructions.pdf</ValueString>  
  
  <DataType>string</DataType>  
  
  <UnitOfMeasure/>  
  
</Value>  
  
  <Description>Instructions for Tyre Mounting</Description>  
  
</Parameter>  
</ProductionParameter>  
  
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<ProductionParameter>  
  
-  
  
  <Parameter>  
  
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-  
  
  <Value>  
  
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    <DataType>integer</DataType>  
  
    <UnitOfMeasure/>  
  
  </Value>  
  
  <Description/>  
  
</Parameter>  
</ProductionParameter>  
  
-  
  
<ProductionParameter>
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-  
  
<Parameter>  
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-  
  
  <Value>  
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    <DataType>integer</DataType>  
    <UnitOfMeasure/>  
  
  </Value>  
  <Description/>  
  </Parameter>  
</ProductionParameter>  
  
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    <EquipmentElementLevel>WorkCell</EquipmentElementLevel>  
  </Location>  
</EquipmentRequirement>  
  
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  <MaterialClassID/>  
  <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>  
  <MaterialSubLotID/>  
  <Description/>  
  
-
```

```

<Quantity>
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  <DataType>integer</DataType>
  <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>

```

```

-
<MaterialConsumedRequirementProperty>
  <ID>BOM_SEQUENCE </ID>
  <Description/>

```

```

-
<Value>
  <ValueString>1</ValueString>
  <DataType>integer</DataType>
  <UnitOfMeasure/>
</Value>
</MaterialConsumedRequirementProperty>

```

```

-
<MaterialConsumedRequirementProperty>
  <ID>behaviors</ID>
  <Description/>

```

```

-
<Value>
  <ValueString>requiresConsumptionTracking</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Value>
</MaterialConsumedRequirementProperty>

```



```
-  
  
<MaterialConsumedRequirementProperty>
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```
<Description/>
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```
<UnitOfMeasure/>
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```
</Value>
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<MaterialConsumedRequirementProperty>
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```
<Description/>
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```
<UnitOfMeasure/>
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-  
  
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<Description/>
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<UnitOfMeasure/>
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-

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-

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  <UnitOfMeasure/>
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-

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<MaterialConsumedRequirementProperty>
<Description/>
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-

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  <ValueString>0</ValueString>
  <DataType>integer</DataType>
  <UnitOfMeasure/>
</Value>
</MaterialConsumedRequirementProperty>
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-

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<MaterialConsumedRequirementProperty>
<Description/>
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```

-
  <Value>
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    <DataType>integer</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialConsumedRequirementProperty>

-
<MaterialConsumedRequirementProperty>
  <Description/>

-
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
</ProductionRequest>
<Extended:SchemaVersion>5</Extended:SchemaVersion>
</ProductionSchedule>

```

Standard B2MML Schema Versions 3 and 4

Using schema versions 3 and 4, you can import the following components of a work order:

- **Schema version 4:** You can import work orders for serialized as well as non-serialized products with or without route definition.
- **Schema version 3:** You can import work orders for serialized products with or without route definition.

Standard B2MML WOID Schema Version 4 with Route Definition

```

<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401" xmlns:erp="http://sample.data">
  <Description/>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel/>
  </Location>
  <PublishedDate>2017-04-15T09:30:00</PublishedDate>
  <ProductionRequest>
    <ID>WOID4-ROUTE-XML-SNOWBIKES</ID>
    <Description>Route bound WorkOrder to produce 3 no. of SnowBikes.</Description>
    <ProductProductionRuleID>SnowBikeRoute</ProductProductionRuleID>
    <ProductProductionRuleID>1</ProductProductionRuleID>
    <Location>
      <EquipmentID>Bikes_Assembly_Line</EquipmentID>
      <EquipmentElementLevel>Site</EquipmentElementLevel>
    </Location>
    <StartTime>2020-12-18T13:00:00.000Z</StartTime>
    <EndTime>2020-12-19T13:00:00.000Z</EndTime>
    <Priority>0</Priority>
    <SegmentRequirement>
      <ID>ROUTE</ID>
      <ProductSegmentID/>
      <ProcessSegmentID/>
      <Description/>
      <Location>
        <EquipmentID/>
        <EquipmentElementLevel/>
      </Location>
      <EarliestStartTime>2020-12-18T13:00:00.000Z</EarliestStartTime>
      <LatestEndTime>2020-12-19T13:00:00.000Z</LatestEndTime>
      <MaterialProducedRequirement>
        <MaterialClassID/>
        <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
        <MaterialLotID>serinum1</MaterialLotID>
        <MaterialSubLotID/>

```

```

<Description/>

<Quantity>
  <QuantityString>10</QuantityString>
  <DataType>integer</DataType>
  <UnitOfMeasure/>
</Quantity>

<MaterialProducedRequirementProperty>
  <ID/>
  <Description/>
</MaterialProducedRequirementProperty>

</MaterialProducedRequirement>

<MaterialProducedRequirement>
  <MaterialClassID/>
  <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
  <MaterialLotID>serinum2</MaterialLotID>
  <MaterialSubLotID/>
  <Description/>
  <Quantity>
    <QuantityString>5</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure/>
  </Quantity>
  <MaterialProducedRequirementProperty>
    <ID/>
    <Description/>
  </MaterialProducedRequirementProperty>
</MaterialProducedRequirement>

<MaterialProducedRequirement>
  <MaterialClassID/>
  <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
  <MaterialLotID>serinum3</MaterialLotID>
  <MaterialSubLotID/>
  <Description/>
  <Quantity>
    <QuantityString>15</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure/>

```

```

    </Quantity>

    <MaterialProducedRequirementProperty>

        <ID/>

        <Description/>

    </MaterialProducedRequirementProperty>

</MaterialProducedRequirement>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>4</Extended:SchemaVersion>

</ProductionSchedule>

```

Standard B2MML WOID Schema Version 4 *without* Route Definition

```

<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401" xmlns:erp="http://sample.data">

>

  <Description/>

  <Location>

    <EquipmentID/>

    <EquipmentElementLevel/>

  </Location>

  <PublishedDate>2017-04-15T09:30:00</PublishedDate>

  <ProductionRequest>

    <ID>WOID4-ADHOC-XML-SNOWBIKES</ID>

    <Description>Work Order to produce 3 SNOWBIKES</Description>

    <Location>

      <EquipmentID>Bikes_Assembly_Line</EquipmentID>

      <EquipmentElementLevel>Site</EquipmentElementLevel>

    </Location>

    <StartTime>2020-12-18T13:00:00.000Z</StartTime>

    <EndTime>2020-12-19T13:00:00.000Z</EndTime>

    <Priority>0</Priority>

    <SegmentRequirement>

      <ID>ROUTE</ID>

      <ProductSegmentID/>

      <ProcessSegmentID/>

      <Description/>

```

```

    <Location>
      <EquipmentID/>
      <EquipmentElementLevel/>
    </Location>
    <EarliestStartTime>2020-12-18T13:00:00.000Z</EarliestStartTime>
    <LatestEndTime>2020-12-19T13:00:00.000Z</LatestEndTime>
    <ProductionParameter>
      <Parameter>
        <ID>
DOCUMENTS
</ID>
          <Value>
            <ValueString>http://grid.ge.com/485765/assemblyinstructions.pdf</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
          </Value>
          <Description>AssemblyInstructions</Description>
        </Parameter>
      </ProductionParameter>
      <ProductionParameter>
        <Parameter>
          <ID>
DOCUMENTS
</ID>
            <Value>
              <ValueString>http://grid.ge.com/485766/paintinstructions.pdf</ValueString>
              <DataType>string</DataType>
              <UnitOfMeasure/>
            </Value>
            <Description>PaintInstructions</Description>
          </Parameter>
        </ProductionParameter>
      <ProductionParameter>
        <Parameter>
          <ID>Some-Integer-Property-Name</ID>
          <Value>
            <ValueString>10</ValueString>

```

```

        <DataType>integer</DataType>

        <UnitOfMeasure/>

    </Value>

    <Description/>

</Parameter>

</ProductionParameter>

<ProductionParameter>

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        <Value>

            <ValueString>2020-10-22T12:30:45.555Z</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure/>

        </Value>

        <Description/>

    </Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>Some-Boolean-Property-Name</ID>

        <Value>

            <ValueString>>true</ValueString>

            <DataType>boolean</DataType>

            <UnitOfMeasure/>

        </Value>

        <Description/>

    </Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>Some-Float-Property-Name</ID>

        <Value>

            <ValueString>1.2</ValueString>

            <DataType>float</DataType>

            <UnitOfMeasure/>

        </Value>

        <Description/>

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    </Parameter>

  </ProductionParameter>

  <ProductionParameter>

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        <UnitOfMeasure/>

      </Value>

      <Description/>

    </Parameter>

  </ProductionParameter>

  <MaterialProducedRequirement>

    <MaterialClassID/>

    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>

    <MaterialLotID>serinum1</MaterialLotID>

    <MaterialSubLotID/>

    <Description/>

    <Quantity>

      <QuantityString>10</QuantityString>

      <DataType>integer</DataType>

      <UnitOfMeasure/>

    </Quantity>

    <MaterialProducedRequirementProperty>

      <ID/>

      <Description/>

    </MaterialProducedRequirementProperty>

  </MaterialProducedRequirement>

  <MaterialProducedRequirement>

    <MaterialClassID/>

    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>

    <MaterialLotID>serinum2</MaterialLotID>

    <MaterialSubLotID/>

    <Description/>

    <Quantity>

      <QuantityString>5</QuantityString>

```

```

        <DataType>integer</DataType>
        <UnitOfMeasure/>
    </Quantity>
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        <ID/>
        <Description/>
    </MaterialProducedRequirementProperty>
</MaterialProducedRequirement>
<MaterialProducedRequirement>
    <MaterialClassID/>
    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
    <MaterialLotID>serinum3</MaterialLotID>
    <MaterialSubLotID/>
    <Description/>
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        <DataType>integer</DataType>
        <UnitOfMeasure/>
    </Quantity>
    <MaterialProducedRequirementProperty>
        <ID/>
        <Description/>
    </MaterialProducedRequirementProperty>
</MaterialProducedRequirement>
<MaterialConsumedRequirement>
    <MaterialClassID/>
    <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>
    <MaterialSubLotID/>
    <Description/>
    <Quantity>
        <QuantityString>2</QuantityString>
        <DataType>integer</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>
    <MaterialConsumedRequirementProperty>
        <ID>

```

BOM_SEQUENCE

```

</ID>

    <Description/>

    <Value>

        <ValueString>1</ValueString>

        <DataType>integer</DataType>

        <UnitOfMeasure/>

    </Value>

</MaterialConsumedRequirementProperty>

<MaterialConsumedRequirementProperty>

    <ID>

IS_REQUIRES_CONSUMPTION
</ID>

    <Description/>

    <Value>

        <ValueString>>true</ValueString>

        <DataType>boolean</DataType>

        <UnitOfMeasure/>

    </Value>

</MaterialConsumedRequirementProperty>

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<MaterialConsumedRequirement>

    <MaterialClassID/>

    <MaterialDefinitionID>OpGrpBomItem2</MaterialDefinitionID>

    <MaterialSubLotID/>

    <Description/>

    <Quantity>

        <QuantityString>10</QuantityString>

        <DataType>integer</DataType>

        <UnitOfMeasure>EA</UnitOfMeasure>

    </Quantity>

    <MaterialConsumedRequirementProperty>

        <ID>

BOM_SEQUENCE
</ID>

    <Description/>

    <Value>

        <ValueString>2</ValueString>

```

```

        <DataType>integer</DataType>
        <UnitOfMeasure/>
    </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
    <ID>
IS_REQUIRES_CONSUMPTION
</ID>
    <Description/>
    <Value>
        <ValueString>>false</ValueString>
        <DataType>boolean</DataType>
        <UnitOfMeasure/>
    </Value>
</MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
<SegmentRequirement>
    <ID>FrameAssembly</ID>
    <ProductSegmentID/>
    <ProcessSegmentID/>
    <Description>Assembling Bike MainFrame.</Description>
    <Location>
        <EquipmentID/>
        <EquipmentElementLevel/>
    </Location>
    <EarliestStartTime>2020-12-18T13:00:00.000Z</EarliestStartTime>
    <LatestEndTime>2020-12-18T15:00:00.000Z</LatestEndTime>
    <ProductionParameter>
        <Parameter>
            <ID>Priority</ID>
            <Value>
                <ValueString>1</ValueString>
                <DataType>integer</DataType>
                <UnitOfMeasure/>
            </Value>
            <Description/>

```

```

    </Parameter>

  </ProductionParameter>

  <ProductionParameter>

    <Parameter>

      <ID>

DOCUMENTS

</ID>

      <Value>

        <ValueString>http://grid.ge.com/485765/MainAssemblyDrawing.pdf</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

      <Description>AssemblyDrawings</Description>

    </Parameter>

  </ProductionParameter>

  <ProductionParameter>

    <Parameter>

      <ID>Some-Integer-Property-Name</ID>

      <Value>

        <ValueString>1</ValueString>

        <DataType>integer</DataType>

        <UnitOfMeasure/>

      </Value>

      <Description/>

    </Parameter>

  </ProductionParameter>

  <ProductionParameter>

    <Parameter>

      <ID>Some-DateTime-Property-Name</ID>

      <Value>

        <ValueString>2020-10-22T12:30:45.555Z</ValueString>

        <DataType>integer</DataType>

        <UnitOfMeasure/>

      </Value>

      <Description/>

    </Parameter>

  </ProductionParameter>

```

```

<ProductionParameter>
  <Parameter>
    <ID>Some-Float-Property-Name</ID>
    <Value>
      <ValueString>1.2</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </Value>
    <Description/>
  </Parameter>
</ProductionParameter>
<EquipmentRequirement>
  <Location>
    <EquipmentID>FrameMountingStation</EquipmentID>
    <EquipmentElementLevel>WorkCell</EquipmentElementLevel>
  </Location>
</EquipmentRequirement>
<EquipmentRequirement>
  <Location>
    <EquipmentID>AlignmentJig</EquipmentID>
    <EquipmentElementLevel>WorkCell</EquipmentElementLevel>
  </Location>
</EquipmentRequirement>
<MaterialConsumedRequirement>
  <MaterialClassID/>
  <MaterialDefinitionID>BikeMainFrame</MaterialDefinitionID>
  <MaterialSubLotID/>
  <Description/>
  <Quantity>
    <QuantityString>1</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedRequirementProperty>
    <ID>
      BOM_SEQUENCE
    </ID>
  </MaterialConsumedRequirementProperty>
</ID>

```

```

        <Description/>
        <Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
        <ID>
            IS_REQUIRES_CONSUMPTION
        </ID>
        <Description/>
        <Value>
            <ValueString>>true</ValueString>
            <DataType>boolean</DataType>
            <UnitOfMeasure/>
        </Value>
    </MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
<SegmentRequirement>
    <ID>TyreMounting</ID>
    <ProductSegmentID/>
    <ProcessSegmentID/>
    <Description>Mounting tyres to Bike frame.</Description>
    <Location>
        <EquipmentID/>
        <EquipmentElementLevel/>
    </Location>
    <EarliestStartTime>2020-12-18T16:00:00.000Z</EarliestStartTime>
    <LatestEndTime>2020-12-18T17:00:00.000Z</LatestEndTime>
    <ProductionParameter>
        <Parameter>
            <ID>Priority</ID>
            <Value>
                <ValueString>2</ValueString>
                <DataType>integer</DataType>

```

```

        <UnitOfMeasure/>
    </Value>
    <Description/>
</Parameter>
</ProductionParameter>
<ProductionParameter>
    <Parameter>
        <ID>
DOCUMENTS
</ID>
        <Value>
            <ValueString>http://grid.ge.com/485765/TyreMountingInstructions.pdf</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>
        <Description>Instructions for Tyre Mounting</Description>
    </Parameter>
</ProductionParameter>
<ProductionParameter>
    <Parameter>
        <ID>NumberOfTyres</ID>
        <Value>
            <ValueString>2</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </Value>
        <Description/>
    </Parameter>
</ProductionParameter>
<ProductionParameter>
    <Parameter>
        <ID>TyreDiameterInMeters</ID>
        <Value>
            <ValueString>1</ValueString>
            <DataType>integer</DataType>
            <UnitOfMeasure/>
        </Value>

```



```

    <Description/>
  </Parameter>
</ProductionParameter>
<EquipmentRequirement>
  <Location>
    <EquipmentID>TyreMount</EquipmentID>
    <EquipmentElementLevel>WorkCell</EquipmentElementLevel>
  </Location>
</EquipmentRequirement>
<MaterialConsumedRequirement>
  <MaterialClassID/>
  <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>
  <MaterialSubLotID/>
  <Description/>
  <Quantity>
    <QuantityString>2</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedRequirementProperty>
    <ID>BOM_SEQUENCE</ID>
    <Description/>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialConsumedRequirementProperty>
  <MaterialConsumedRequirementProperty>
    <ID>IS_REQUIRES_CONSUMPTION</ID>
    <Description/>
    <Value>
      <ValueString>true</ValueString>
      <DataType>boolean</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialConsumedRequirementProperty>

```

```

    </MaterialConsumedRequirement>
  </SegmentRequirement>
</ProductionRequest>
<Extended:SchemaVersion>4</Extended:SchemaVersion>
</ProductionSchedule>

```

Standard B2MML WOID Schema Version 3 with Route Definition

```

<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401" xmlns:erp="http://sample.data">
  >
    <Description/>
    <Location>
      <EquipmentID/>
      <EquipmentElementLevel/>
    </Location>
    <PublishedDate>2017-04-15T09:30:00</PublishedDate>
    <ProductionRequest>
      <ID>WOID3-ROUTE-XML-SNOWBIKES</ID>
      <Description>Route bound WorkOrder to produce 3 no. of SnowBikes.</Description>
      <ProductProductionRuleID>SnowBikeRoute</ProductProductionRuleID>
      <ProductProductionRuleID>1</ProductProductionRuleID>
      <Location>
        <EquipmentID>Bikes_Assembly_Line</EquipmentID>
        <EquipmentElementLevel>Site</EquipmentElementLevel>
      </Location>
      <StartTime>2020-12-18T13:00:00.000Z</StartTime>
      <EndTime>2020-12-19T13:00:00.000Z</EndTime>
      <Priority>0</Priority>
      <SegmentRequirement>
        <ID>ROUTE</ID>
        <ProductSegmentID/>
        <ProcessSegmentID/>
        <Description/>
        <Location>
          <EquipmentID/>
          <EquipmentElementLevel/>

```

```

</Location>

<EarliestStartTime>2020-12-18T13:00:00.000Z</EarliestStartTime>

<LatestEndTime>2020-12-19T13:00:00.000Z</LatestEndTime>

<MaterialProducedRequirement>

  <MaterialClassID/>

  <MaterialDefinitionID>SNOWBIKE-SERIALIZED</MaterialDefinitionID>

  <MaterialLotID>SERNUM1</MaterialLotID>

  <MaterialSubLotID/>

  <Description/>

  <Quantity>

    <QuantityString>3</QuantityString>

    <DataType>integer</DataType>

    <UnitOfMeasure/>

  </Quantity>

  <MaterialProducedRequirementProperty>

    <ID/>

    <Description/>

  </MaterialProducedRequirementProperty>

</MaterialProducedRequirement>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>3</Extended:SchemaVersion>

</ProductionSchedule>

```

Standard B2MML WOID Schema Version 3 *without* Route Definition

```

<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401" xmlns:erp="http://sample.data">
  >
    <Description/>
    <Location>
      <EquipmentID/>
      <EquipmentElementLevel/>
    </Location>
    <PublishedDate>2017-04-15T09:30:00</PublishedDate>
    <ProductionRequest>
      <ID>WOID3-AD-XML-SNOWBIKES</ID>

```

```

<Description>Work Order to produce 3 SNOWBIKES</Description>

<Location>
  <EquipmentID>Bikes_Assembly_Line</EquipmentID>
  <EquipmentElementLevel>Site</EquipmentElementLevel>
</Location>

<StartTime>2020-12-18T13:00:00.000Z</StartTime>
<EndTime>2020-12-19T13:00:00.000Z</EndTime>

<Priority>0</Priority>

<SegmentRequirement>
  <ID>ROUTE</ID>
  <ProductSegmentID/>
  <ProcessSegmentID/>
  <Description/>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel/>
  </Location>
  <EarliestStartTime>2020-12-18T13:00:00.000Z</EarliestStartTime>
  <LatestEndTime>2020-12-19T13:00:00.000Z</LatestEndTime>
  <ProductionParameter>
    <Parameter>
      <ID>
DOCUMENTS
</ID>
      <Value>
        <ValueString>http://grid.ge.com/485765/assemblyinstructions.pdf</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
      </Value>
      <Description>AssemblyInstructions</Description>
    </Parameter>
  </ProductionParameter>
  <ProductionParameter>
    <Parameter>
      <ID>
DOCUMENTS
</ID>

```

```

    <Value>
      <ValueString>http://grid.ge.com/485766/paintinstructions.pdf</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>

    <Description>Paint Instructions</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>Some-Integer-Property-Name</ID>
    <Value>
      <ValueString>10</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </Value>
    <Description/>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>Some-DateTime-Property-Name</ID>
    <Value>
      <ValueString>2020-10-22T12:30:45.555Z</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
    <Description/>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>Some-Boolean-Property-Name</ID>
    <Value>
      <ValueString>true</ValueString>
      <DataType>boolean</DataType>
      <UnitOfMeasure/>

```

```

        </Value>
        <Description/>
    </Parameter>
</ProductionParameter>
<ProductionParameter>
    <Parameter>
        <ID>Some-Float-Property-Name</ID>
        <Value>
            <ValueString>1.2</ValueString>
            <DataType>float</DataType>
            <UnitOfMeasure/>
        </Value>
        <Description/>
    </Parameter>
</ProductionParameter>
<ProductionParameter>
    <Parameter>
        <ID>Some-String-Property-Name</ID>
        <Value>
            <ValueString>StickerLabel</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>
        <Description/>
    </Parameter>
</ProductionParameter>
<MaterialProducedRequirement>
    <MaterialClassID/>
    <MaterialDefinitionID>SNOWBIKE-SERIALIZED
        </MaterialDefinitionID>
    <MaterialLotID>SERNUM1</MaterialLotID>
    <MaterialSubLotID/>
    <Description/>
    <Quantity>
        <QuantityString>3</QuantityString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
    </Quantity>

```

```

    </Quantity>
    <MaterialProducedRequirementProperty>
      <ID/>
      <Description/>
    </MaterialProducedRequirementProperty>
  </MaterialProducedRequirement>
  <MaterialConsumedRequirement>
    <MaterialClassID/>
    <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>
    <MaterialSubLotID/>
    <Description/>
    <Quantity>
      <QuantityString>2</QuantityString>
      <DataType>integer</DataType>
      <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>
    <MaterialConsumedRequirementProperty>
      <ID>
        BOM_SEQUENCE
      </ID>
      <Description/>
      <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
      </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
      <ID>
        IS_REQUIRES_CONSUMPTION
      </ID>
      <Description/>
      <Value>
        <ValueString>true</ValueString>
        <DataType>boolean</DataType>
        <UnitOfMeasure/>
      </Value>
    </MaterialConsumedRequirementProperty>
  </MaterialConsumedRequirement>

```

```

    </MaterialConsumedRequirementProperty>

  </MaterialConsumedRequirement>

  <MaterialConsumedRequirement>

    <MaterialClassID/>

    <MaterialDefinitionID>OpGrpBomItem2</MaterialDefinitionID>

    <MaterialSubLotID/>

    <Description/>

    <Quantity>

      <QuantityString>10</QuantityString>

      <DataType>integer</DataType>

      <UnitOfMeasure>EA</UnitOfMeasure>

    </Quantity>

    <MaterialConsumedRequirementProperty>

      <ID>

        BOM_SEQUENCE

      </ID>

      <Description/>

      <Value>

        <ValueString>2</ValueString>

        <DataType>integer</DataType>

        <UnitOfMeasure/>

      </Value>

    </MaterialConsumedRequirementProperty>

    <MaterialConsumedRequirementProperty>

      <ID>

        IS_REQUIRES_CONSUMPTION

      </ID>

      <Description/>

      <Value>

        <ValueString>>false</ValueString>

        <DataType>boolean</DataType>

        <UnitOfMeasure/>

      </Value>

    </MaterialConsumedRequirementProperty>

  </MaterialConsumedRequirement>

</SegmentRequirement>

<SegmentRequirement>

```



```

<ID>FrameAssembly</ID>

<ProductSegmentID/>

<ProcessSegmentID/>

<Description>Assembling Bike MainFrame.</Description>

<Location>

  <EquipmentID/>

  <EquipmentElementLevel/>

</Location>

<EarliestStartTime>2020-12-18T15:00:00.000Z</EarliestStartTime>

<LatestEndTime>2020-12-18T16:00:00.000Z</LatestEndTime>

<ProductionParameter>

  <Parameter>

    <ID>Priority</ID>

    <Value>

      <ValueString>1</ValueString>

      <DataType>integer</DataType>

      <UnitOfMeasure/>

    </Value>

    <Description/>

  </Parameter>

</ProductionParameter>

<ProductionParameter>

  <Parameter>

    <ID>

DOCUMENTS

</ID>

    <Value>

      <ValueString>http://grid.ge.com/485765/MainAssemblyDrawing.pdf</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

    <Description>AssemblyDrawings</Description>

  </Parameter>

</ProductionParameter>

<ProductionParameter>

  <Parameter>

    <ID>Some-Integer-Property-Name</ID>

```

```

    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </Value>
    <Description/>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>Some-DateTime-Property-Name</ID>
    <Value>
      <ValueString>2020-10-22T12:30:45.555Z</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </Value>
    <Description/>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>Some-Float-Property-Name</ID>
    <Value>
      <ValueString>1.2</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </Value>
    <Description/>
  </Parameter>
</ProductionParameter>
<EquipmentRequirement>
  <Location>
    <EquipmentID>FrameMountingStation</EquipmentID>
    <EquipmentElementLevel>WorkCell</EquipmentElementLevel>
  </Location>
</EquipmentRequirement>
<EquipmentRequirement>

```

```

    <Location>
      <EquipmentID>AlignmentJig</EquipmentID>
      <EquipmentElementLevel>WorkCell</EquipmentElementLevel>
    </Location>
  </EquipmentRequirement>
  <MaterialConsumedRequirement>
    <MaterialClassID/>
    <MaterialDefinitionID>BikeMainFrame</MaterialDefinitionID>
    <MaterialSubLotID/>
    <Description/>
    <Quantity>
      <QuantityString>1</QuantityString>
      <DataType>integer</DataType>
      <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>
    <MaterialConsumedRequirementProperty>
      <ID>
        BOM_SEQUENCE
      </ID>
      <Description/>
      <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
      </Value>
    </MaterialConsumedRequirementProperty>
    <MaterialConsumedRequirementProperty>
      <ID>
        IS_REQUIRES_CONSUMPTION
      </ID>
      <Description/>
      <Value>
        <ValueString>true</ValueString>
        <DataType>boolean</DataType>
        <UnitOfMeasure/>
      </Value>
    </MaterialConsumedRequirementProperty>
  </MaterialConsumedRequirement>

```

```

    </MaterialConsumedRequirement>

</SegmentRequirement>

<SegmentRequirement>

  <ID>TyreMounting</ID>

  <ProductSegmentID/>

  <ProcessSegmentID/>

  <Description>Mounting tyres to Bike frame.</Description>

  <Location>

    <EquipmentID/>

    <EquipmentElementLevel/>

  </Location>

  <EarliestStartTime>2020-12-18T17:00:00.000Z</EarliestStartTime>

  <LatestEndTime>2020-12-18T18:00:00.000Z</LatestEndTime>

  <ProductionParameter>

    <Parameter>

      <ID>Priority</ID>

      <Value>

        <ValueString>2</ValueString>

        <DataType>integer</DataType>

        <UnitOfMeasure/>

      </Value>

      <Description/>

    </Parameter>

  </ProductionParameter>

  <ProductionParameter>

    <Parameter>

      <ID>

DOCUMENTS

</ID>

      <Value>

        <ValueString>http://grid.ge.com/485765/TyreMountingInstructions.pdf</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

      <Description>Instructions for Tyre Mounting</Description>

    </Parameter>

  </ProductionParameter>

```

```

<ProductionParameter>
  <Parameter>
    <ID>NumberOfTyres</ID>
    <Value>
      <ValueString>2</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </Value>
    <Description/>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>TyreDiameterInMeters</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </Value>
    <Description/>
  </Parameter>
</ProductionParameter>
<EquipmentRequirement>
  <Location>
    <EquipmentID>TyreMount</EquipmentID>
    <EquipmentElementLevel>WorkCell</EquipmentElementLevel>
  </Location>
</EquipmentRequirement>
<MaterialConsumedRequirement>
  <MaterialClassID/>
  <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>
  <MaterialSubLotID/>
  <Description/>
  <Quantity>
    <QuantityString>2</QuantityString>
    <DataType>integer</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
</MaterialConsumedRequirement>

```

```

</Quantity>
<MaterialConsumedRequirementProperty>
  <ID>BOM_SEQUENCE</ID>
  <Description/>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialConsumedRequirementProperty>
<MaterialConsumedRequirementProperty>
  <ID>IS_REQUIRES_CONSUMPTION</ID>
  <Description/>
  <Value>
    <ValueString>>true</ValueString>
    <DataType>boolean</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialConsumedRequirementProperty>
</MaterialConsumedRequirement>
</SegmentRequirement>
</ProductionRequest>
<Extended:SchemaVersion>3</Extended:SchemaVersion>
</ProductionSchedule>

```

Process Orders

About Importing Process Orders

This topic provides a list of parameters related to a process order, and specifies whether they you can update them using a process order import document (POID).

- **processOrderName:** Unique identifier for the process order in Plant Applications. A value is required. The following conditions apply when you provide a process order name:
 - You can create a process order in Plant Applications by providing a name in the POID. The process order name must be unique for the production unit.
 - You cannot update a process order name using a POID.

- **plannedLineName:** Identifies the production line on which the process order will be executed. A value is required only if you want to use schema version 1. For schema version 2, if you do not provide a production line, the process order is created as unbound.
- **producedMaterialName:** Identifies the material (or product) associated with the process order. In the B2MML format, it is represented by MaterialDefinitionID. This is the product code of the actual product used in the production event in Plant Applications. The following conditions apply when you provide the material name:
 - You can import a process order only if the material name matches the product code of an actual product in Plant Applications.
 - You cannot update a material name using a POID.
- **path:** Supports binding a process order to a line that is configured with multiple paths; if supplied, and the path is on the specified line, the process order is bound to the path.
- **plannedQuantity:** Identifies the planned quantity of the product specified in the process order. You can update the quantity only if the producedMaterialName matches the corresponding name in Plant Applications.
- **plannedStartDate** and **plannedEndDate:** Identify the planned start and end dates to execute the process order. If you do not provide a value for plannedStartDate, the current date is considered. If you do not provide a value for plannedEndDate, the day next to plannedStartDate is considered.
- **bomFormulation:** Identifies the BOM formulation of the product specified in the process order.
- **propertyName** and **propertyValue:** Identify properties and their values of a process order. The following conditions apply when you provide values of properties in a POID:
 - If you want to create a process order using a POID, you can add properties and their values. If you want to update a process order using a POID, you can only update the values of the existing properties in Plant Applications; in this case, any new properties that you add will be skipped.
 - Only if a property exists in the ProcessOrder Import property group in Plant Applications, can you update the property value. Otherwise, the property is skipped. For more information, refer to:
 - [About Property Definitions \(on page 446\)](#)
 - [Create a Property Definition \(on page 446\)](#)
 - If the POID does not contain a property as defined for the process order in Plant Applications, it is skipped when you import the POID.

**Note:**

User-defined properties are not supported.

Supported Schema Versions for Importing Process Orders

You can import process orders using the following schema versions:

- **Schema Version 4:** Supports updating a process order's planned start date, planned end date, priority and planned quantity.
 - A success message is generated when the update is done as a response to the inbound request.
 - If properties of the inbound message have values that do not support an update, the response of the message processing indicates which properties were not updated. The inbound message can also contain values of null or [], which implies the property value is not to be updated.
 - A process order is updated if the process order name AND path from the inbound message matches a production plan in Plant Applications and the actual start date <> null.



Note:

If the process order actual start date is null, the process order is completely updated by a delete order and re-create order. Once the process order is started and actual start date <> null, the order is updated only with the support properties.

- **Schema Version 3:** Supports a process order inbound message that includes the following additional properties:
 - userGeneral1, userGeneral2 and userGeneral3
 - extendedInfo
 - blockNumber
 - productionRate
 - path (optional):
 - Supports binding a process order to a line that is configured with multiple paths; if supplied, and the path is on the specified line, the process order is bound to the path.
- **Schema version 2:** You can provide values of the process order properties. If the process order is not yet started, it is deleted and a new one is created with the properties and values that you provide in the process order import document (POID).

In addition, providing the production line is not mandatory, and you can include production lines with multiple execution paths. When a production line has multiple execution paths, the process order becomes an unbound process order. You can associate a production line with an execution path using Plant Applications Administrator or Plant Applications Web Client; or you can leave it as is.

- **Schema version 1:** You can import process orders containing information about the planned quantity, material, production line, and planned start and end dates.

**Note:**

Refer to the following sample process order import documents (POIDs):

- [JSON format \(on page 448\)](#)
- [Custom B2MML format \(on page 452\)](#)
- [Standard B2MML format \(on page 477\)](#)

Sample Inbound Files for a Process Order

Message that Contains a Process Order

```
INSERT INTO erp_integration_inbound_messages (Inserted_Date, Message_Type, Media_Type, Message, Inserted_By)
VALUES (GETUTCDATE(), 'processOrder', 'application/json', '{POID}', '<username>')
```

where {POID} is a JSON document that specifies the process order. For a sample POID, refer to [JSON Process Order Import Document \(POID\) \(on page 448\)](#).

If you want to send a B2MML document, replace `application/json` with `application/b2mml`.

Inbound messages are added to the integration database using Microsoft SQL Server 2016 or later.

JSON Process Order Import Document (POID)

A JSON process order import document (POID) contains all the details of a process order. The POID constitutes the body of the HTTP POST request of the ERP Import service, which posts the process order to Plant Applications.

Schema versions 1, 2 and 3 are supported in a POID.

JSON POID Schema Version 4

Schema version 4 supports update functionality with a mandatory field of ProcessOrderName. Updatable fields are:

- plannedStartDate
- plannedEndDate
- plannedQuantity
- status

JSON POID Schema 4 - create

```

{
  "schemaVersion": 4,
  "processOrderName": "PO-IMPORT_SCM4_JSON",
  "plannedLineName": "QALine_Singlepath",
  "producedMaterialName": "ERP_Prodl",
  "path": "Path1",
  "plannedQuantity": 300,
  "bomFormulation": "TractorBOM",
  "plannedStartDate": "2005-02-25T21:50:58.058Z",
  "plannedEndDate": "2005-02-26T00:00:00.000Z",
  "productionRate": 45,
  "blockNumber": "BN-876",
  "userGeneral1": "UG-11",
  "userGeneral2": "UG2",
  "userGeneral3": "456",
  "extendedInfo": "Extended Info",
  "status": "pending",
  "propertyValues": [
    {
      "propertyName": "Process_Prop_Int",
      "propertyValue": "123"
    },
    {
      "propertyName": "Process_Prop_String",
      "propertyValue": "test"
    }
  ]
}

```

JSON POID Schema 4 - update

```

{
  "schemaVersion": 4,
  "processOrderName": "ProcessOrder_JSON_v4",
  "plannedLineName": null,
  "producedMaterialName": null,
  "path": "Path1",
}

```

```

"status": "Complete",

"plannedQuantity": null,

"plannedStartDate": "2020-12-08T09:22:17.017Z",

"plannedEndDate": "2020-12-09T09:22:17.017Z",

"bomFormulation": "REG_JUICE_FORMULA",

"productionRate": null,

"blockNumber": null,

"userGeneral1": null,

"userGeneral2": null,

"userGeneral3": null,

"extendedInfo": null,

"propertyValues": []

}

```

JSON POID Schema Version 3

Schema version 3 supports a process order inbound message that also includes the following properties:

- userGeneral1, userGeneral2 and userGeneral3
- extendedInfo
- blockNumber
- productionRate
- path (optional)
 - Supports binding a process order to a line that is configured with multiple paths; if supplied, and the path is on the specified line, the process order is bound to the path

```

{

"schemaVersion": 3,

"processOrderName": "ProcessOrder_JSON_v3",

"plannedLineName": "JuiceLine",

"producedMaterialName": "PulpyJuice",

"path": "Path1",

"plannedQuantity": 234.89,

"plannedStartDate": "2020-12-08T09:22:17.017Z",

"plannedEndDate": "2020-12-09T09:22:17.017Z",

"bomFormulation": "REG_JUICE_FORMULA",

"productionRate": 33.89,

"blockNumber": "BN-123",

}

```

```

"userGeneral1": "UG-1",
"userGeneral2": "UG-2",
"userGeneral3": "UG-3",
"extendedInfo": "Extended Info",
"propertyValues": [
  {
    "propertyName": "Process_Prop_Int",
    "propertyValue": "123"
  },
  {
    "propertyName": "Process_Prop_String",
    "propertyValue": "somaliteral"
  }
]
}

```

JSON POID Schema Version 2

Using schema version 2, you can override values of the process order properties. In addition, providing the production line is not mandatory, and you can include production lines with multiple execution paths. When a production line has multiple execution paths, the process order becomes an unbound process order. You can associate a production line with an execution path using Plant Applications Administrator or Plant Applications Web Client; or you can leave it as is.

```

{
  "schemaVersion": 2,
  "processOrderName": "POIDXML-100-2020",
  "producedMaterialName": "PulpyJuice",
  "plannedLineName": "",
  "plannedQuantity": 234.89,
  "plannedStartDate": "2020-12-08T09:22:17.017Z",
  "plannedEndDate": "2020-12-09T09:22:17.017Z",
  "bomFormulation": "REG_JUICE_FORMULA",
  "propertyValues": [
    {
      "propertyName": "Process_Prop_Int",
      "propertyValue": "123"
    },
    {

```

```

    "propertyName": "Process_Prop_String",
    "propertyValue": "someliteral"
  }
]
}

```

JSON POID Schema Version 1

Using schema version 1, you can import process orders containing information about the planned quantity, material, production line, and planned start and end dates.

```

{
  "schemaVersion": 1,
  "processOrderName": "POIDXML-105-2020",
  "producedMaterialName": "PulpyJuice",
  "plannedLineName": "JuiceLine",
  "plannedQuantity": 10.5,
  "plannedStartDate": "2020-12-08T09:22:17.017Z",
  "plannedEndDate": "2020-12-09T09:22:17.017Z",
  "bomFormulation": "REG_JUICE_FORMULA"
}

```

Custom B2MML Process Order Import Document (POID)

Instead of a JSON format, you can send a POID in one of the following XML formats:

- Standard B2MML
- Custom B2MML

When you use a custom B2MML, you must first provide an XSL file that contains the mapping information. This topic provides custom B2MML samples of a POID for each schema version. Refer to [XSL File to Map a Process Order \(on page 469\)](#) for a sample XSL file to map the B2MML samples. If, however, you want to use a standard B2MML format for the POID, refer to [Standard B2MML Process Order Import Document \(POID\) \(on page 477\)](#).



Note:

When an XML file is processed, some of the special characters are omitted. To prevent this issue, use the escape strings as specified in the following table.

Special Character	Escape String
&	&
<	<
>	>
"	"
'	'

Custom B2MML POID Schema Version 4

Schema version 4 supports a process order inbound message that also includes the following properties:

- plannedStartDate
- plannedEndDate
- plannedQuantity
- status

Custom B2MML POID Schema Version 4 - create

```
<?xml version="1.0" encoding="UTF-8"?>
<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions">
  <ProductionRequest>
    <ID>ProcessOrder_XML_v4</ID>
    <ProductProductionRuleID>REG_JUICE_FORMULA</ProductProductionRuleID>
    <Priority>1</Priority>
    <SegmentRequirement>
      <ID>1</ID>
      <EarliestStartTime>2021-11-25T21:50:58</EarliestStartTime>
      <LatestEndTime>2021-11-26T00:00:00</LatestEndTime>
      <EquipmentRequirement>
        <EquipmentID>JuiceLine</EquipmentID>
      </EquipmentRequirement>
    <ProductionParameter>
      <Parameter>
        <ID>path</ID>
        <Value>
```

```

        <ValueString>Path1</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
    <Description>path is string param</Description>
</Parameter>
</ProductionParameter>
<ProductionParameter>
    <Parameter>
        <ID>productionRate</ID>
        <Value>
            <ValueString>33.89</ValueString>
            <DataType>double</DataType>
            <UnitOfMeasure />
        </Value>
        <Description>productionRate is string param</Description>
    </Parameter>
</ProductionParameter>
<ProductionParameter>
    <Parameter>
        <ID>blockNumber</ID>
        <Value>
            <ValueString>BN-123</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure />
        </Value>
        <Description>blockNumber is string param</Description>
    </Parameter>
</ProductionParameter>
<ProductionParameter>
    <Parameter>
        <ID>userGeneral1</ID>
        <Value>
            <ValueString>UG-1</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure />
        </Value>

```

```

    <Description>blockNumber is string param</Description>

  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>userGeneral2</ID>
    <Value>
      <ValueString>UG-2</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>userGeneral2 is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>userGeneral3</ID>
    <Value>
      <ValueString>U3G-</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>userGeneral3 is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>extendedInfo</ID>
    <Value>
      <ValueString>Extended Info</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>extendedInfo is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>

```



```

<Parameter>
  <ID>status</ID>
  <Value>
    <ValueString>pending</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
  <Description>status is string param</Description>
</Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>Process_Prop_Int</ID>
    <Value>
      <ValueString>123</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>Process_Prop_Int is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>Process_Prop_String</ID>
    <Value>
      <ValueString>test</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>Process_Prop_String is string param</Description>
  </Parameter>
</ProductionParameter>
<MaterialProducedRequirement>
  <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>
  <Quantity>
    <QuantityString>300</QuantityString>
    <DataType>float</DataType>

```

```

        <UnitOfMeasure>cm</UnitOfMeasure>

    </Quantity>

</MaterialProducedRequirement>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>4</Extended:SchemaVersion>

</ProductionSchedule>

```

Custom B2MML POID Schema Version 4 - update

```

<?xml version="1.0" encoding="UTF-8"?>

<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions">

    <ProductionRequest>

        <ID>ProcessOrder_XML_v4</ID>

        <ProductProductionRuleID>REG_JUICE_FORMULA</ProductProductionRuleID>

        <Priority>0</Priority>

        <SegmentRequirement>

            <ID>1</ID>

            <EarliestStartTime>2021-11-25T21:50:58.058Z</EarliestStartTime>

            <LatestEndTime>2021-11-26T00:00:00.000Z</LatestEndTime>

            <EquipmentRequirement>

                <EquipmentID>JuiceLine</EquipmentID>

            </EquipmentRequirement>

            <ProductionParameter>

                <Parameter>

                    <ID>path</ID>

                    <Value>

                        <ValueString>path1</ValueString>

                        <DataType>string</DataType>

                        <UnitOfMeasure />

                    </Value>

                    <Description>Path1 is string param</Description>

                </Parameter>

            </ProductionParameter>

            <ProductionParameter>

                <Parameter>

                    <ID>status</ID>

                    <Value>

```

```

        <ValueString>Complete</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure />

    </Value>

    <Description>status is string param</Description>

</Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>productionRate</ID>

        <Value>

            <ValueString>null</ValueString>

            <DataType>double</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>productionRate is double param</Description>

    </Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>blockNumber</ID>

        <Value>

            <ValueString>null</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>blockNumber is string param</Description>

    </Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>userGeneral1</ID>

        <Value>

            <ValueString>null</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

```

```

    <Description>userGeneral1 is string param</Description>

  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>userGeneral2</ID>
    <Value>
      <ValueString>null</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>userGeneral2 is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>userGeneral3</ID>
    <Value>
      <ValueString>null</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>userGeneral3 is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>extendedInfo</ID>
    <Value>
      <ValueString>null</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>extendedInfo is string param</Description>
  </Parameter>
</ProductionParameter>
<MaterialProducedRequirement>

```

```

    <MaterialDefinitionID>null</MaterialDefinitionID>

    <Quantity>

        <QuantityString>null</QuantityString>

        <DataType>float</DataType>

        <UnitOfMeasure>cm</UnitOfMeasure>

    </Quantity>

</MaterialProducedRequirement>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>4</Extended:SchemaVersion>

</ProductionSchedule>

```

Custom B2MML POID Schema Version 3

Schema version 3 supports a process order inbound message that also includes the following properties:

- userGeneral1, userGeneral2 and userGeneral3
- extendedInfo
- blockNumber
- productionRate
- path (optional)
 - Supports binding a process order to a line that is configured with multiple paths; if supplied, and the path is on the specified line, the process order is bound to the path.

```

<?xml version="1.0" encoding="UTF-8"?>

<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions">

    <ProductionRequest>

        <ID>ProcessOrder_XML_v3</ID>

        <ProductProductionRuleID>REG_JUICE_FORMULA</ProductProductionRuleID>

        <Location>

            <EquipmentID>JuiceLine</EquipmentID>

            <EquipmentElementLevel>Site</EquipmentElementLevel>

        </Location>

        <Priority>0</Priority>

        <SegmentRequirement>

            <ID>0000000112841171</ID>

            <EarliestStartTime>2020-12-08T09:22:17.017Z</EarliestStartTime>

            <LatestEndTime>2020-12-09T09:22:17.017Z</LatestEndTime>

```

```

<ProductionParameter>
  <Parameter>
    <ID>path</ID>
    <Value>
      <ValueString>Path1</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>Path1 is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>productionRate</ID>
    <Value>
      <ValueString>33.89</ValueString>
      <DataType>double</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>productionRate is double param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>blockNumber</ID>
    <Value>
      <ValueString>BN-123</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>blockNumber is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>userGeneral1</ID>
    <Value>

```

```

        <ValueString>UG-1</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
    <Description>userGeneral1 is string param</Description>
</Parameter>
</ProductionParameter>
<ProductionParameter>
    <Parameter>
        <ID>userGeneral2</ID>
        <Value>
            <ValueString>UG-2</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure />
        </Value>
        <Description>userGeneral2 is string param</Description>
    </Parameter>
</ProductionParameter>
<ProductionParameter>
    <Parameter>
        <ID>userGeneral3</ID>
        <Value>
            <ValueString>UG-3</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure />
        </Value>
        <Description>userGeneral3 is string param</Description>
    </Parameter>
</ProductionParameter>
<ProductionParameter>
    <Parameter>
        <ID>extendedInfo</ID>
        <Value>
            <ValueString>Extended Info</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure />
        </Value>

```

```

    <Description>extendedInfo is string param</Description>

  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>Process_Prop_Int</ID>
    <Value>
      <ValueString>123</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>Process_Prop_Int is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>Process_Prop_String</ID>
    <Value>
      <ValueString>someliteral</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>Process_Prop_String is string param</Description>
  </Parameter>
</ProductionParameter>
<MaterialProducedRequirement>
  <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>
  <Quantity>
    <QuantityString>300</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>cm</UnitOfMeasure>
  </Quantity>
</MaterialProducedRequirement>
</SegmentRequirement>
</ProductionRequest>
<Extended:SchemaVersion>3</Extended:SchemaVersion>
</ProductionSchedule>

```


Custom B2MML POID Schema Version 2

Using schema version 2, you can override values of the process order properties. In addition, providing the production line is not mandatory, and you can include production lines with multiple execution paths. When a production line has multiple execution paths, the process order becomes an unbound process order. You can associate a production line with an execution path using Plant Applications Administrator or Plant Applications Web Client; or you can leave it as is.

```
<?xml version="1.0" encoding="UTF-8"?>

-<ProductionSchedule xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:ns3="http://www.wbf.org/xml/B2MML-V0401" xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions">

<ID>0000000112841171</ID>

-<ProductionRequest>

<ProductProductionRuleID>REG_JUICE_FORMULA</ProductProductionRuleID>

<ID>POIDXML-100-2020</ID>

-<SegmentRequirement>

<LatestEndTime>2020-12-09T09:22:17.825Z</LatestEndTime>

<EarliestStartTime>2020-12-08T09:22:17.825Z</EarliestStartTime>

-<MaterialProducedRequirement>

-<Quantity>

<UnitOfMeasure></UnitOfMeasure>

<DataType>float</DataType>
```

```
<QuantityString>234.89</QuantityString>

</Quantity>

<MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

</MaterialProducedRequirement>

--<ProductionParameter>

--<Parameter>

<ID>Process_Prop_Int</ID>

--<Value>

<ValueString>123</ValueString>

<DataType>integer</DataType>

</Value>

<Description>Process_Prop2_Int is int param</Description>

</Parameter>

</ProductionParameter>

--<ProductionParameter>

--<Parameter>
```

```

<ID>Process_Prop_String</ID>

-<Value>

<ValueString>someliteral</ValueString>

<DataType>string</DataType>

</Value>

<Description>Process_Propl is string param</Description>

</Parameter>

</ProductionParameter>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>2</Extended:SchemaVersion>

</ProductionSchedule>

```

Custom B2MML POID Schema Version 1

Using schema version 1, you can import process orders containing information about the planned quantity, material, production line, and planned start and end dates.

```

<?xml version="1.0" encoding="UTF-8"?>

-<ProductionSchedule xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"

  xmlns:ns3="http://www.wbf.org/xml/B2MML-V0401" xmlns:xsd="http://www.w3.org/2001/XMLSchema"

  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions">

  <ID>0000000112841171</ID>

```

```
--<ProductionRequest>

<ProductProductionRuleID>REG_JUICE_FORMULA</ProductProductionRuleID>

<ID>POIDXML-100-2020</ID>

--<SegmentRequirement>

<LatestEndTime>2020-12-09T09:22:17.825Z</LatestEndTime>

<EarliestStartTime>2020-12-08T09:22:17.825Z</EarliestStartTime>

--<EquipmentRequirement>

<EquipmentID>JiuceLine</EquipmentID>

</EquipmentRequirement>

--<MaterialProducedRequirement>

--<Quantity>

<UnitOfMeasure></UnitOfMeasure>

<DataType>float</DataType>

<QuantityString>10.5</QuantityString>

</Quantity>

<MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>
```

```
</MaterialProducedRequirement>

<ID>1</ID>

-<EquipmentRequirement>

<EquipmentID>Test Line1</EquipmentID>

</EquipmentRequirement>

-<EquipmentRequirement>

<EquipmentID>Test Line1</EquipmentID>

</EquipmentRequirement>

</SegmentRequirement>

</ProductionRequest>

-<Location>

<EquipmentElementLevel>Site</EquipmentElementLevel>

<EquipmentID>0288</EquipmentID>

-<Location>

<EquipmentElementLevel>Area</EquipmentElementLevel>

<EquipmentID>193</EquipmentID>

</Location>
```

```

</Location>

<Extended:SchemaVersion>1</Extended:SchemaVersion>

</ProductionSchedule>

```

XSL File to Map a Process Order

```

<?xml version="1.0" encoding="UTF-8"?>

<xsl:stylesheet xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:xsl="http://www.w3.org/1999/XSL/Transform" version="1.0">

  <xsl:output method="xml" indent="yes" omit-xml-declaration="yes"/>

  <xsl:strip-space elements="*" />

  <xsl:template match="ProductionSchedule">

    <ProductionSchedule>

      <ProductionRequest>

        <xsl:variable select="ProductionRequest" name="ProductionRequest" />

        <xsl:variable select="Location" name="ProductionRequestLocation" />

        <xsl:variable select="$ProductionRequest/SegmentRequirement" name="SegmentRequirement" />

        <ID>

          <xsl:value-of select="$ProductionRequest/ID" />

```

```
</ID>

-<ProductProductionRuleID>

<xsl:value-of select="$ProductionRequest/ProductProductionRuleID"/>

</ProductProductionRuleID>

-<Location>

-<EquipmentID>

<xsl:value-of select="$SegmentRequirement[ID = 1]/EquipmentRequirement/EquipmentID"/>

</EquipmentID>

-<EquipmentElementLevel>

<xsl:value-of select="$ProductionRequestLocation/EquipmentElementLevel"/>

</EquipmentElementLevel>

</Location>

<Priority>0</Priority>

-<SegmentRequirement>

-<ID>

<xsl:value-of select="ID"/>
```

```
</ID>

-<xsl:if test="$SegmentRequirement/EarliestStartTime">

-<EarliestStartTime>

<xsl:value-of select="$SegmentRequirement/EarliestStartTime"/>

</EarliestStartTime>

</xsl:if>

-<xsl:if test="$SegmentRequirement/LatestEndTime">

-<LatestEndTime>

<xsl:value-of select="$SegmentRequirement/LatestEndTime"/>

</LatestEndTime>

</xsl:if>

-<xsl:for-each select="$SegmentRequirement/ProductionParameter">

-<ProductionParameter>

<xsl:variable select="Parameter" name="Parameter"/>

<xsl:variable select="$Parameter/Value" name="ParameterValue"/>
```



```
--<Parameter>

--<ID>

<xsl:apply-templates select="$Parameter/ID"/>

<!-- <xsl:value-of select="$Parameter/inp2:ID" /> -->

</ID>

--<Value>

--<ValueString>

<xsl:value-of select="$ParameterValue/ValueString"/>

</ValueString>

--<DataType>

--<xsl:choose>

--<xsl:when test="not($ParameterValue/DataType)">

<xsl:text>string</xsl:text>

</xsl:when>
```

```
--<xsl:otherwise>

<xsl:value-of select="$ParameterValue/DataType"/>

</xsl:otherwise>

</xsl:choose>

</DataType>

--<UnitOfMeasure>

<xsl:value-of select="$ParameterValue/UnitOfMeasure"/>

</UnitOfMeasure>

</Value>

--<Description>

<xsl:value-of select="$Parameter/Description"/>

</Description>

</Parameter>

</ProductionParameter>

</xsl:for-each>

--<EquipmentRequirement>

--<EquipmentID>
```

```
<xsl:value-of select="$SegmentRequirement/EquipmentRequirement/EquipmentID"/>

</EquipmentID>

</EquipmentRequirement>

--<MaterialProducedRequirement>

<xsl:variable select="$SegmentRequirement/MaterialProducedRequirement" name="MaterialProducedRequirement"/>

<xsl:variable select="$SegmentRequirement/MaterialProducedRequirement/Quantity" name="Quantity"/>

<xsl:variable select="$MaterialProducedRequirement/MaterialProducedRequirementProperty"
name="MaterialProducedRequirementProperty"/>

--<MaterialDefinitionID>

<xsl:value-of select="$MaterialProducedRequirement/MaterialDefinitionID"/>

</MaterialDefinitionID>

--<xsl:if test="$Quantity">

--<Quantity>

--<QuantityString>

<xsl:value-of select="$Quantity/QuantityString"/>

</QuantityString>
```

```
--<DataType>

<xsl:value-of select="$Quantity/DataType" />

</DataType>

--<UnitOfMeasure>

<xsl:value-of select="$Quantity/UnitOfMeasure" />

</UnitOfMeasure>

</Quantity>

</xsl:if>

</MaterialProducedRequirement>

--<xsl:for-each select="$SegmentRequirement/MaterialConsumedRequirement">

--<MaterialConsumedRequirement>

<xsl:variable select="$SegmentRequirement/MaterialConsumedRequirement" name="MaterialConsumedRequirement" />

<xsl:variable select="$MaterialConsumedRequirement/Quantity" name="Quantity" />

<xsl:variable select="$MaterialConsumedRequirement/MaterialConsumedRequirementProperty"
name="MaterialConsumedRequirementProperty" />

--<MaterialDefinitionID>

<xsl:value-of select="$MaterialConsumedRequirement/MaterialDefinitionID" />
```

```
</MaterialDefinitionID>

-<Quantity>

-<QuantityString>

<xsl:value-of select="$Quantity/QuantityString"/>

</QuantityString>

-<DataType>

<xsl:value-of select="$Quantity/DataType"/>

</DataType>

-<UnitOfMeasure>

<xsl:value-of select="$Quantity/UnitOfMeasure"/>

</UnitOfMeasure>

</Quantity>

</MaterialConsumedRequirement>

</xsl:for-each>

</SegmentRequirement>

</ProductionRequest>
```

```

--<Extended:SchemaVersion>

<xsl:value-of select="Extended:SchemaVersion"/>

</Extended:SchemaVersion>

</ProductionSchedule>

</xsl:template>

</xsl:stylesheet>

```

Standard B2MML Process Order Import Document (POID)

Instead of a JSON format, you can send a POID in one of the following XML formats:

- Standard B2MML
- Custom B2MML

This topic describes provides a POID sample in the standard B2MML format for each schema version. If, however, you want to use a custom B2MML format, refer to [Custom B2MML Process Order Import Document \(POID\) \(on page 452\)](#).

Standard B2MML POID Schema Version 4

Schema version 4 added the following fields:

- plannedStartDate
- plannedEndDate
- plannedQuantity
- status

Standard B2MML POID Schema Version 4 - create

```

<?xml version="1.0" encoding="UTF-8"?>

<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions">

  <ProductionRequest>

    <ID>ProcessOrder_XML_v4</ID>

    <ProductProductionRuleID>REG_JUICE_FORMULA</ProductProductionRuleID>

```

```

<Location>
  <EquipmentID>JuiceLine</EquipmentID>
  <EquipmentElementLevel>Site</EquipmentElementLevel>
</Location>
<Priority>1</Priority>
<SegmentRequirement>
  <ID>0000000112841171</ID>
  <EarliestStartTime>2021-11-25T21:50:58</EarliestStartTime>
  <LatestEndTime>2021-11-26T00:00:00</LatestEndTime>
  <ProductionParameter>
    <Parameter>
      <ID>path</ID>
      <Value>
        <ValueString>Path1</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
      </Value>
      <Description>path is string param</Description>
    </Parameter>
  </ProductionParameter>
  <ProductionParameter>
    <Parameter>
      <ID>productionRate</ID>
      <Value>
        <ValueString>33.89</ValueString>
        <DataType>double</DataType>
        <UnitOfMeasure />
      </Value>
      <Description>productionRate is string param</Description>
    </Parameter>
  </ProductionParameter>
  <ProductionParameter>
    <Parameter>
      <ID>blockNumber</ID>
      <Value>
        <ValueString>BN-123</ValueString>
        <DataType>string</DataType>

```

```

        <UnitOfMeasure />

    </Value>

    <Description>blockNumber is string param</Description>

</Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>userGeneral1</ID>

        <Value>

            <ValueString>UG-1</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>blockNumber is string param</Description>

    </Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>userGeneral2</ID>

        <Value>

            <ValueString>UG-2</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>userGeneral2 is string param</Description>

    </Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>userGeneral3</ID>

        <Value>

            <ValueString>U3G-</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>userGeneral3 is string param</Description>

    </Parameter>

```



```

</ProductionParameter>

<ProductionParameter>

  <Parameter>

    <ID>extendedInfo</ID>

    <Value>

      <ValueString>Extended Info</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

    <Description>extendedInfo is string param</Description>

  </Parameter>

</ProductionParameter>

<ProductionParameter>

  <Parameter>

    <ID>status</ID>

    <Value>

      <ValueString>pending</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

    <Description>status is string param</Description>

  </Parameter>

</ProductionParameter>

<ProductionParameter>

  <Parameter>

    <ID>Process_Prop_Int</ID>

    <Value>

      <ValueString>123</ValueString>

      <DataType>integer</DataType>

      <UnitOfMeasure />

    </Value>

    <Description>Process_Prop_Int is string param</Description>

  </Parameter>

</ProductionParameter>

<ProductionParameter>

  <Parameter>

    <ID>Process_Prop_String</ID>

```

```

    <Value>
      <ValueString>test</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>Process_Prop_String is string param</Description>
  </Parameter>
</ProductionParameter>
<MaterialProducedRequirement>
  <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>
  <Quantity>
    <QuantityString>300</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>cm</UnitOfMeasure>
  </Quantity>
</MaterialProducedRequirement>
</SegmentRequirement>
</ProductionRequest>
<Extended:SchemaVersion>4</Extended:SchemaVersion>
</ProductionSchedule>

```

Standard B2MML POID Schema Version 4 - update

```

<?xml version="1.0" encoding="UTF-8"?>
<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions">
  <ProductionRequest>
    <ID>ProcessOrder_XML_v4</ID>
    <ProductProductionRuleID>REG_JUICE_FORMULA</ProductProductionRuleID>
    <Location>
      <EquipmentID />
      <EquipmentElementLevel>Site</EquipmentElementLevel>
    </Location>
    <Priority>0</Priority>
    <SegmentRequirement>
      <ID>0000000112841171</ID>
      <EarliestStartTime>2021-11-25T21:50:58.058Z</EarliestStartTime>
      <LatestEndTime>2021-11-26T00:00:00.000Z</LatestEndTime>
      <ProductionParameter>

```

```

    <Parameter>
      <ID>path</ID>
      <Value>
        <ValueString>path1</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
      </Value>
      <Description>Path1 is string param</Description>
    </Parameter>
  </ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>status</ID>
    <Value>
      <ValueString>Complete</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>status is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>productionRate</ID>
    <Value>
      <ValueString>null</ValueString>
      <DataType>double</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>productionRate is double param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>blockNumber</ID>
    <Value>
      <ValueString>null</ValueString>

```

```

        <DataType>string</DataType>

        <UnitOfMeasure />

    </Value>

    <Description>blockNumber is string param</Description>

</Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>userGeneral1</ID>

        <Value>

            <ValueString>null</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>userGeneral1 is string param</Description>

    </Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>userGeneral2</ID>

        <Value>

            <ValueString>null</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>userGeneral2 is string param</Description>

    </Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>userGeneral3</ID>

        <Value>

            <ValueString>null</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>userGeneral3 is string param</Description>

```

```

    </Parameter>
  </ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>extendedInfo</ID>
    <Value>
      <ValueString>null</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>extendedInfo is string param</Description>
  </Parameter>
</ProductionParameter>
<MaterialProducedRequirement>
  <MaterialDefinitionID>null</MaterialDefinitionID>
  <Quantity>
    <QuantityString>null</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>cm</UnitOfMeasure>
  </Quantity>
</MaterialProducedRequirement>
</SegmentRequirement>
</ProductionRequest>
<Extended:SchemaVersion>4</Extended:SchemaVersion>
</ProductionSchedule>

```

Standard B2MML POID Schema Version 3

Schema version 3 added the following fields:

- path
- productionRate
- blockNumber
- userGeneral1
- userGeneral2
- userGeneral3
- extendedInfo

Standard B2MML POID Schema Version 3

```

<?xml version="1.0" encoding="UTF-8"?>
<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions">
  <ProductionRequest>
    <ID>ProcessOrder_XML_v3</ID>
    <ProductProductionRuleID>REG_JUICE_FORMULA</ProductProductionRuleID>
    <Location>
      <EquipmentID>JuiceLine</EquipmentID>
      <EquipmentElementLevel>Site</EquipmentElementLevel>
    </Location>
    <Priority>0</Priority>
    <SegmentRequirement>
      <ID>0000000112841171</ID>
      <EarliestStartTime>2020-12-08T09:22:17.017Z</EarliestStartTime>
      <LatestEndTime>2020-12-09T09:22:17.017Z</LatestEndTime>
      <ProductionParameter>
        <Parameter>
          <ID>path</ID>
          <Value>
            <ValueString>Path1</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure />
          </Value>
          <Description>Path1 is string param</Description>
        </Parameter>
      </ProductionParameter>
      <ProductionParameter>
        <Parameter>
          <ID>productionRate</ID>
          <Value>
            <ValueString>33.89</ValueString>
            <DataType>double</DataType>
            <UnitOfMeasure />
          </Value>
          <Description>productionRate is double param</Description>
        </Parameter>
      </ProductionParameter>
    </SegmentRequirement>
  </ProductionRequest>
</ProductionSchedule>

```

```
<ProductionParameter>
  <Parameter>
    <ID>blockNumber</ID>
    <Value>
      <ValueString>BN-123</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>blockNumber is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>userGeneral1</ID>
    <Value>
      <ValueString>UG-1</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>userGeneral1 is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>userGeneral2</ID>
    <Value>
      <ValueString>UG-2</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Description>userGeneral2 is string param</Description>
  </Parameter>
</ProductionParameter>
<ProductionParameter>
  <Parameter>
    <ID>userGeneral3</ID>
    <Value>
```

```

        <ValueString>UG-3</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure />

    </Value>

    <Description>userGeneral3 is string param</Description>

</Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>extendedInfo</ID>

        <Value>

            <ValueString>Extended Info</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>extendedInfo is string param</Description>

    </Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>Process_Prop_Int</ID>

        <Value>

            <ValueString>123</ValueString>

            <DataType>integer</DataType>

            <UnitOfMeasure />

        </Value>

        <Description>Process_Prop_Int is string param</Description>

    </Parameter>

</ProductionParameter>

<ProductionParameter>

    <Parameter>

        <ID>Process_Prop_String</ID>

        <Value>

            <ValueString>someliteral</ValueString>

            <DataType>string</DataType>

            <UnitOfMeasure />

        </Value>

```



```

    <Description>Process_Prop_String is string param</Description>

    </Parameter>

  </ProductionParameter>

  <MaterialProducedRequirement>

    <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

    <Quantity>

      <QuantityString>300</QuantityString>

      <DataType>float</DataType>

      <UnitOfMeasure>cm</UnitOfMeasure>

    </Quantity>

  </MaterialProducedRequirement>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>3</Extended:SchemaVersion>

</ProductionSchedule>

```

Standard B2MML POID Schema Version 2

Using schema version 2, you can override values of the process order properties. In addition, providing the production line is not mandatory, and you can include production lines with multiple execution paths. When a production line has multiple execution paths, the process order becomes an unbound process order. You can associate a production line with an execution path using Plant Applications Administrator or Plant Applications Web Client; or you can leave it as is.

```

<schemaVersion>2</schemaVersion>

<processOrderName>POIDXML-100-2020</processOrderName>

<bomFormulation>REG_JUICE_FORMULA</bomFormulation>

<plannedLineName/>

<plannedStartDate>2020-12-08T09:22:17.825Z</plannedStartDate>

<plannedEndDate>2020-12-09T09:22:17.825Z</plannedEndDate>

<producedMaterialName>PulpyJuice</producedMaterialName>

<plannedQuantity>234.89</plannedQuantity><propertyValues>

  <propertyName>Process_Prop_Int</propertyName>

  <propertyValue>123</propertyValue>

</propertyValues><propertyValues>

  <propertyName>Process_Prop_String</propertyName>

  <propertyValue>someliteral</propertyValue>

</propertyValues>

```

Standard B2MML POID Using Schema Version 1

Using schema version 1, you can import process orders containing information about the planned quantity, material, production line, and planned start and end dates.

```
<?xml version="1.0"?>

-<ProductionSchedule xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions">

  -<ProductionRequest>

    <ID>POIDXML-105-2020</ID>

    <ProductProductionRuleID>REG_JUICE_FORMULA</ProductProductionRuleID>

    -<Location>

      <EquipmentID>JiuceLine</EquipmentID>

      <EquipmentElementLevel>Site</EquipmentElementLevel>

    </Location>

    <Priority>0</Priority>

    -<SegmentRequirement>

      <ID>0000000112841171</ID>

      <EarliestStartTime>2020-12-08T09:22:17.825Z</EarliestStartTime>

      <LatestEndTime>2020-12-09T09:22:17.825Z</LatestEndTime>

    -<EquipmentRequirement>
```

```
<EquipmentID>JiuceLine</EquipmentID>

</EquipmentRequirement>

-<MaterialProducedRequirement>

<MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

-<Quantity>

<QuantityString>10.5</QuantityString>

<DataType>float</DataType>

<UnitOfMeasure>kg</UnitOfMeasure>

</Quantity>

</MaterialProducedRequirement>

</SegmentRequirement>

</ProductionRequest>

<Extended:SchemaVersion>1</Extended:SchemaVersion>

</ProductionSchedule>
```

Material Lots

About Importing Material Lots

This topic provides a list of parameters related to a material lot, and specifies whether you can update them using a material lot import document (MLID).

**Important:**

The units of measure provided for each material lot in the message must match the units of measure for one of the units in the inventory line in Plant Applications. If it does not match or if multiple units have the same units of measure, an error occurs. In addition, for a material lot that does not represent a receiver, this unit must contain the same OrgCode that you will provide in the MLID.

- **lotIdentifier:** Unique identifier for the material lot in Plant Applications. In the B2MML format, it is represented by the ID parameter under MaterialLot. A value is required. The following conditions apply when you provide a material lot ID:
 - You can create a material lot in Plant Applications by providing an ID in the MLID. The material lot ID must be unique for the production unit.
 - You cannot update a material lot ID using an MLID.
- **description:** Identifies whether the material lot represents a receiver. The following conditions apply when you specify whether the material lot is a receiver:
 - An MLID can contain only one receiver. However, it is not mandatory for an MLID to contain a receiver.
 - To indicate that a material lot is a receiver, enter the value `Receiver` for the description element in the MLID.
 - To indicate that a material lot is not a receiver, leave the value blank, but including the description parameter is mandatory.
- **productName:** Identifies the material (or product) that the material lot contains. In the B2MML format, it is represented by MaterialDefinitionID. A value is required. This is the product code of the actual product used in the production event in Plant Applications. The following conditions apply when you provide the material ID:
 - You can import a material lot only if the productName matches with product code of an actual product in Plant Applications (based on EVENT_NUM and the applied product).
 - You cannot update a material ID using an MLID.
 - A receiver material lot is created on the <No Product> virtual product in Plant Applications.
- **status:** Identifies the status of the material lot. You can update the status only if:
 - The lotIdentifier and productName values match the corresponding values in Plant Applications.
 - The value for the status is valid (that is, Open, Accept, Scrap, RTV, DIT, or MRB/NCR) for a material lot that does not represent a receiver. If the material lot is a receiver, the status that you provide in the MLID is ignored, and a default value of Open will be assigned.

- If the status is null or blank, the status is not updated.
- The material is for a non-serialized product. You cannot update the status for a serialized product.

If you do not provide a value, or provide an empty string, the status is not updated. Providing the status is mandatory if you want to create a material lot using an MLID, but it is optional if you want to update the material lot.

- **quantity**: Identifies the planned quantity of a material lot. If a material lot represents a receiver, the quantity is not considered. You can update the quantity of a material lot only if:
 - The lotIdentifier and productName values match the corresponding values in Plant Applications.
 - The material is for a non-serialized product. You cannot update the quantity for a serialized product.
 - The quantity is greater than zero for a material lot that does not represent a receiver.

The quantity of a material lot is updated as follows:

Final dimension X = Material lot quantity

Initial Dimension X = Material lot quantity + sum of the consumption for this material lot + sum of the waste for this material lot

- **propertyName** and **propertyValue**: Identify the properties and their values of a material lot. You can create or update the properties of a material lot only if the lotIdentifier and productName values match the corresponding values in Plant Applications. These properties are validated with the ones in the MaterialLot Import property group.

The following conditions apply when you provide material lot properties in an MLID:

- Only if a property exists in the material lot import group in Plant Applications, can you add or update the property. Otherwise, the property is skipped. For more information, refer to:
 - About Property Definitions (*on page*)
 - Create a Property Definition (*on page*)
- If a property specified in an MLID does not exist for the material lot in Plant Applications, it is created.
- If the MLID does not contain a property as defined for the material lot in Plant Applications, it is skipped when you import the MLID; you cannot remove a property using an MLID.
- The material is for a non-serialized product. You cannot update the properties for a serialized product.

- Both **inventoryLineld** and **inventoryUnitld** are property definitions in the material lot import **propertyValues**, and are added when Plant Applications is installed. These properties have default values that can be overridden by specifying a value in your import message.
- **unitOfMeasure**: Identifies the unit of measure of the material lot.

Supported Schema Versions for Importing Material Lots and Outside Processing

You can import material lots and OSP using the following schema versions:

- **Schema version 4**: You can update the status, quantity, and properties of a material lot.
 - **inventoryLineld**: A **propertyName** within **propertyValues**. Allows you to optionally override the Inventory Line default by specifying a value. If no value is provided, a new lot will be created with the same lot identifier, on a different line.
 - **inventoryUnitld**: A **propertyName** within **propertyValues**. Allows you to optionally override the Inventory Unit default by specifying a value. If no value is provided, a new lot will be created with the same lot identifier, on a different line.
 - **status**: Used only if the Inventory Unit is different than the Receiver Unit.
 - **quantity**: Used only if the Inventory Unit is different than the Receiver Unit.
- **Schema version 3**: You can import material lots and OSP details - providing the status is not mandatory.
- **Schema version 2**: You can import material lots and OSP details - providing the status is mandatory.



Tip:

Refer to the following sample material lot import documents (MLIDs) for each schema version:

- [JSON format \(on page 494\)](#)
- [Standard B2MML format \(on page 499\)](#)

Refer to the following sample MLIDs containing OSP:

- [JSON format \(on page 536\)](#)
- [Custom B2MML format \(on page 539\)](#)
- [Standard B2MML format \(on page 543\)](#)

Sample Inbound Files for Material Lot

Message that Contains a Material Lot

```
INSERT INTO erp_integration_inbound_messages (Inserted_Date, Message_Type, Media_Type, Message, Inserted_By)
VALUES (GETUTCDATE(),'materialLot' , 'application/json', '{MLID}', '<username>')
```

where {MLID} is a JSON document that specifies the material lot. For a sample MLID, refer to [JSON Material Lot Import Document \(MLID\) \(on page 494\)](#).

If you want to send a B2MML document, replace `application/json` with `application/b2mml`.

Inbound messages are added to the integration database using Microsoft SQL Server 2016 or later.

JSON Material Lot Import Document (MLID)

A JSON material lot import document (MLID) contains all the details of a material lot. The MLID constitutes the body of the HTTP POST request of the ERP Import service, which posts the material to Plant Applications.

Schema versions 5, 4, 3, and 2 are supported in an MLID.

Sometimes, an MLID includes receiver data (represented by `"description": "Receiver"` in the MLID). The material lot that contains receiver data is considered a receiver. All the remaining material lots in a message are linked to the receiver using genealogy. You can perform inspection on receivers using the Receiving Inspection application in Plant Applications Web Client.

The following conditions apply when you send an MLID:

- A message can contain only one receiver. However, it is not mandatory to include a receiver in a message.
- A single unit cannot contain duplicate lot identifiers.
- The units of measure provided for each material lot in the message must match the units of measure for one of the units in the corresponding inventory line in Plant Applications (which is the default value of the inventory line property). If it does not match or if multiple units have the same units of measure, an error occurs. In addition, for a material lot that does not represent a receiver, this unit must contain the same OrgCode that you will provide in the MLID. To find out the OrgCode, check the OrgCode value in the ExtendedInfo property of the unit in Plant Applications Administrator. If, however, you do not provide the OrgCode, the validation will not happen.

JSON MLID Schema Version 4

Using schema version 4, you can update the status, quantity, and properties of a material lot.

- **inventoryLineId:** Allows you to optionally override the Inventory Line default by specifying a value.
- **inventoryUnitId:** Allows you to optionally override the Inventory Unit default by specifying a value.
- **status:** Used only if the Inventory Unit is different than the Receiver Unit.
- **quantity:** Used only if the Inventory Unit is different than the Receiver Unit.

**Note:**

The following sample contains two material lots in which the second one is a receiver.

```
{
  "schemaVersion": 4,
  "materialLot": [
    {
      "lotIdentifier": "BKC100",
      "productName": "Bike Cassette",
      "quantity": 100,
      "unitOfMeasure": "EA",
      "status": "Open",
      "description": "",
      "propertyValues": [
        {
          "propertyName": "Integer-Property-Name",
          "propertyValue": "12"
        },
        {
          "propertyName": "Float-Property-Name",
          "propertyValue": "12.132"
        },
        {
          "propertyName": "String-Property-Name",
          "propertyValue": "ValidStringValue"
        },
        {
          "propertyName": "String-Property-Name-NULL",
          "propertyValue": ""
        },
        {
          "propertyName": "DateTime-Property-Name",
```



```

        "propertyValue": "2019-02-14T14:34:22.666Z"
      }
    ]
  },
  {
    "lotIdentifier": "SLC50",
    "productName": "Speed Light Chain",
    "quantity": 10000,
    "unitOfMeasure": "cm",
    "status": "XYZ",
    "description": "Receiver",
    "propertyValues": [
      {
        "propertyName": "Array-String-Property-Name",
        "propertyValue": "[\"ValidFirstString\", \"ValidSecondString\"]"
      },
      {
        "propertyName": "Array-DateTime-Property-Name",
        "propertyValue": "[\"2019-02-14T14:34:22.666Z\", \"2020-02-14T14:34:22.666Z\"]"
      }
    ]
  }
]
}
}

```

JSON MLID Schema Versions 2 and 3

- **Schema version 3:** You can import material lots and OSP details - providing the status is not mandatory.
- **Schema version 2:** You can import material lots and OSP details - providing the status is mandatory.

JSON MLID Using Schema Version 3

```

{
  "schemaVersion": 3,
  "materialLot": [
    {
      "lotIdentifier": "BKC100",

```

```

"productName": "Bike Cassette",
"quantity": 100,
"unitOfMeasure": "EA",
"description": "",
"propertyValues": [
  {
    "propertyName": "Integer-Property-Name",
    "propertyValue": "12"
  },
  {
    "propertyName": "Float-Property-Name",
    "propertyValue": "12.132"
  },
  {
    "propertyName": "String-Property-Name",
    "propertyValue": "ValidStringValue"
  },
  {
    "propertyName": "Empty-String-Property-Name",
    "propertyValue": ""
  },
  {
    "propertyName": "DateTime-Property-Name",
    "propertyValue": "2019-02-14T14:34:22.666Z"
  }
]
},
{
  "lotIdentifier": "SLC50",
  "productName": "Speed Light Chain",
  "quantity": 10000,
  "unitOfMeasure": "cm",
  "description": "Receiver",
  "propertyValues": [
    {
      "propertyName": "Array-String-Property-Name",
      "propertyValue": "[\"ValidFirstString\", \"ValidSecondString\"]"
    }
  ]
}

```

```

    },
    {
      "propertyName": "Array-DateTime-Property-Name",
      "propertyValue": "[\"2019-02-14T14:34:22.666Z\", \"2020-02-14T14:34:22.666Z\"]"
    }
  ]
}
]
}
}

```

JSON MILD Using Schema Version 2

```

{
  "schemaVersion": 2,
  "materialLot": [
    {
      "lotIdentifier": "BKC100",
      "productName": "Bike Cassette",
      "quantity": 100,
      "unitOfMeasure": "EA",
      "status": "Open",
      "description": "",
      "propertyValues": [
        {
          "propertyName": "Integer-Property-Name",
          "propertyValue": "12"
        },
        {
          "propertyName": "Float-Property-Name",
          "propertyValue": "12.132"
        },
        {
          "propertyName": "String-Property-Name",
          "propertyValue": "ValidStringValue"
        },
        {
          "propertyName": "String-Property-Name-NULL",
          "propertyValue": ""
        }
      ]
    }
  ]
}

```

```

    },
    {
      "propertyName": "DateTime-Property-Name",
      "propertyValue": "2019-02-14T14:34:22.666Z"
    }
  ]
},
{
  "lotIdentifier": "SLC50",
  "productName": "Speed Light Chain",
  "quantity": 10000,
  "unitOfMeasure": "cm",
  "status": "Open",
  "description": "Receiver",
  "propertyValues": [
    {
      "propertyName": "Array-String-Property-Name",
      "propertyValue": "[\"ValidFirstString\", \"ValidSecondString\"]"
    },
    {
      "propertyName": "Array-DateTime-Property-Name",
      "propertyValue": "[\"2019-02-14T14:34:22.666Z\", \"2020-02-14T14:34:22.666Z\"]"
    }
  ]
}
]
}
}

```

Standard B2MML Material Lot Import Document (MLID)

Instead of a JSON format, you can send an MLID in a standard B2MML format. This topic provides an MLID sample in the standard B2MML format for each schema version.

Standard B2MML MLID Schema Version 4

Using schema version 4, you can update the status, quantity, and properties of a material lot.

- **inventoryLineId:** Allows you to optionally override the Inventory Line default by specifying a value.
- **inventoryUnitId:** Allows you to optionally override the Inventory Unit default by specifying a value.

- **status:** Used only if the Inventory Unit is different than the Receiver Unit.
- **quantity:** Used only if the Inventory Unit is different than the Receiver Unit.

```

<?xml version="1.0" encoding="UTF-8"?>
<MaterialInformation
  xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">
  <ID>1</ID>
  <PublishedDate>2020-06-20T16:09:31-04:00</PublishedDate>
  <MaterialLot>
    <ID>BKCL00</ID>
    <Description></Description>
    <MaterialDefinitionID>Bike Cassette</MaterialDefinitionID>
    <Status>Open</Status>
  <MaterialLotProperty>
    <ID>Integer-Property-Name</ID>
    <Value>
      <ValueString>12</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure></UnitOfMeasure>
    </Value>
  </MaterialLotProperty>
  <MaterialLotProperty>
    <ID>Float-Property-Name</ID>
    <Value>
      <ValueString>12.132</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure></UnitOfMeasure>
    </Value>
  </MaterialLotProperty>
  <MaterialLotProperty>
    <ID>String-Property-Name</ID>
    <Value>
      <ValueString>ValidStringValue</ValueString>
      <DataType>string</DataType>

```

```

        <UnitOfMeasure></UnitOfMeasure>
    </Value>
</MaterialLotProperty>

<MaterialLotProperty>
    <ID>Empty-String-Property-Name</ID>
    <Value>
        <ValueString></ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure></UnitOfMeasure>
    </Value>
</MaterialLotProperty>
<MaterialLotProperty>
    <ID>DateTime-Property-Name</ID>
    <Value>
        <ValueString>2019-02-14T14:34:22.666Z</ValueString>
        <DataType>DateTime</DataType>
        <UnitOfMeasure></UnitOfMeasure>
    </Value>
</MaterialLotProperty>
<Quantity>
    <QuantityString>100</QuantityString>
    <DataType>string</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
</MaterialLot>
<MaterialLot>
    <ID>SLC50</ID>
    <Description>Receiver</Description>
    <MaterialDefinitionID>Speed Light Chain</MaterialDefinitionID>
    <Status>XYZ</Status>
<MaterialLotProperty>
    <ID>Array-String-Property-Name</ID>
    <Value>
        <ValueString>ValidFirstString</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure></UnitOfMeasure>

```

```

    </Value>
  </MaterialLotProperty>
<MaterialLotProperty>
  <ID>Array-String-Property-Name</ID>
  <Value>
    <ValueString>ValidSecondString</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure></UnitOfMeasure>
  </Value>
</MaterialLotProperty>
<MaterialLotProperty>
  <ID>Array-DateTime-Property-Name</ID>
  <Value>
    <ValueString>2019-02-14T14:34:22.666Z</ValueString>
    <DataType>DateTime</DataType>
    <UnitOfMeasure></UnitOfMeasure>
  </Value>
</MaterialLotProperty>
<MaterialLotProperty>
  <ID>Array-DateTime-Property-Name</ID>
  <Value>
    <ValueString>2020-02-14T14:34:22.666Z</ValueString>
    <DataType>DateTime</DataType>
    <UnitOfMeasure></UnitOfMeasure>
  </Value>
</MaterialLotProperty>

<Quantity>
  <QuantityString>10000</QuantityString>
  <DataType>string</DataType>
  <UnitOfMeasure>cm</UnitOfMeasure>
</Quantity>

</MaterialLot>
<Extended:SchemaVersion>4</Extended:SchemaVersion>
</MaterialInformation>

```

Standard B2MML MLID Schema Versions 2 and 3

- **Schema version 3:** You can import material lots and OSP details - providing the status is not mandatory.
- **Schema version 2:** You can import material lots and OSP details - providing the status is mandatory.

Standard B2MML MLID Schema Version 3

```
<?xml version="1.0" encoding="UTF-8"?>
<MaterialInformation
  xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">
  <ID>1</ID>
  <PublishedDate>2020-06-20T16:09:31-04:00</PublishedDate>
  <MaterialLot>
    <ID>BKC100</ID>
    <Description></Description>
    <MaterialDefinitionID>Bike Cassette</MaterialDefinitionID>
  <MaterialLotProperty>
    <ID>Integer-Property-Name</ID>
    <Value>
      <ValueString>12</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure></UnitOfMeasure>
    </Value>
  </MaterialLotProperty>
  <MaterialLotProperty>
    <ID>Float-Property-Name</ID>
    <Value>
      <ValueString>12.132</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure></UnitOfMeasure>
    </Value>
  </MaterialLotProperty>
</MaterialLotProperty>
```



```

    <ID>String-Property-Name</ID>
    <Value>
      <ValueString>ValidStringValue</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure></UnitOfMeasure>
    </Value>
  </MaterialLotProperty>

<MaterialLotProperty>
  <ID>Empty-String-Property-Name</ID>
  <Value>
    <ValueString></ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure></UnitOfMeasure>
  </Value>
</MaterialLotProperty>
<MaterialLotProperty>
  <ID>DateTime-Property-Name</ID>
  <Value>
    <ValueString>2019-02-14T14:34:22.666Z</ValueString>
    <DataType>DateTime</DataType>
    <UnitOfMeasure></UnitOfMeasure>
  </Value>
</MaterialLotProperty>
<Quantity>
  <QuantityString>100</QuantityString>
  <DataType>string</DataType>
  <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
</MaterialLot>
<MaterialLot>
  <ID>SLC50</ID>
  <Description>Receiver</Description>
  <MaterialDefinitionID>Speed Light Chain</MaterialDefinitionID>
<MaterialLotProperty>
  <ID>Array-String-Property-Name</ID>
  <Value>

```

```

        <ValueString>ValidFirstString</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure></UnitOfMeasure>
    </Value>
</MaterialLotProperty>
<MaterialLotProperty>
    <ID>Array-String-Property-Name</ID>
    <Value>
        <ValueString>ValidSecondString</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure></UnitOfMeasure>
    </Value>
</MaterialLotProperty>
<MaterialLotProperty>
    <ID>Array-DateTime-Property-Name</ID>
    <Value>
        <ValueString>2019-02-14T14:34:22.666Z</ValueString>
        <DataType>DateTime</DataType>
        <UnitOfMeasure></UnitOfMeasure>
    </Value>
</MaterialLotProperty>
<MaterialLotProperty>
    <ID>Array-DateTime-Property-Name</ID>
    <Value>
        <ValueString>2020-02-14T14:34:22.666Z</ValueString>
        <DataType>DateTime</DataType>
        <UnitOfMeasure></UnitOfMeasure>
    </Value>
</MaterialLotProperty>

<Quantity>
    <QuantityString>10000</QuantityString>
    <DataType>string</DataType>
    <UnitOfMeasure>cm</UnitOfMeasure>
</Quantity>

</MaterialLot>

```

```
<Extended:SchemaVersion>3</Extended:SchemaVersion>
</MaterialInformation>
```

Standard B2MML MLID Using Schema Version 2

```
<?xml version="1.0" encoding="UTF-8"?>
<MaterialInformation
  xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">
  <ID>1</ID>
  <PublishedDate>2020-06-20T16:09:31-04:00</PublishedDate>
  <MaterialLot>
    <ID>BKC100</ID>
    <Description></Description>
    <MaterialDefinitionID>Bike Cassette</MaterialDefinitionID>
    <Status>Open</Status>
  <MaterialLotProperty>
    <ID>Integer-Property-Name</ID>
    <Value>
      <ValueString>12</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure></UnitOfMeasure>
    </Value>
  </MaterialLotProperty>
  <MaterialLotProperty>
    <ID>Float-Property-Name</ID>
    <Value>
      <ValueString>12.132</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure></UnitOfMeasure>
    </Value>
  </MaterialLotProperty>
  <MaterialLotProperty>
    <ID>String-Property-Name</ID>
    <Value>
      <ValueString>ValidStringValue</ValueString>
```

```

        <DataType>string</DataType>
        <UnitOfMeasure></UnitOfMeasure>
    </Value>
</MaterialLotProperty>

<MaterialLotProperty>
    <ID>Empty-String-Property-Name</ID>
    <Value>
        <ValueString></ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure></UnitOfMeasure>
    </Value>
</MaterialLotProperty>

<MaterialLotProperty>
    <ID>DateTime-Property-Name</ID>
    <Value>
        <ValueString>2019-02-14T14:34:22.666Z</ValueString>
        <DataType>DateTime</DataType>
        <UnitOfMeasure></UnitOfMeasure>
    </Value>
</MaterialLotProperty>

<Quantity>
    <QuantityString>100</QuantityString>
    <DataType>string</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
</MaterialLot>

<MaterialLot>
    <ID>SLC50</ID>
    <Description>Receiver</Description>
    <MaterialDefinitionID>Speed Light Chain</MaterialDefinitionID>
    <Status>Open</Status>
<MaterialLotProperty>
    <ID>Array-String-Property-Name</ID>
    <Value>
        <ValueString>ValidFirstString</ValueString>
        <DataType>string</DataType>

```

```

        <UnitOfMeasure></UnitOfMeasure>

    </Value>

</MaterialLotProperty>
<MaterialLotProperty>

    <ID>Array-String-Property-Name</ID>

    <Value>

        <ValueString>ValidSecondString</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure></UnitOfMeasure>

    </Value>

</MaterialLotProperty>
<MaterialLotProperty>

    <ID>Array-DateTime-Property-Name</ID>

    <Value>

        <ValueString>2019-02-14T14:34:22.666Z</ValueString>

        <DataType>DateTime</DataType>

        <UnitOfMeasure></UnitOfMeasure>

    </Value>

</MaterialLotProperty>
<MaterialLotProperty>

    <ID>Array-DateTime-Property-Name</ID>

    <Value>

        <ValueString>2020-02-14T14:34:22.666Z</ValueString>

        <DataType>DateTime</DataType>

        <UnitOfMeasure></UnitOfMeasure>

    </Value>

</MaterialLotProperty>

<Quantity>

    <QuantityString>10000</QuantityString>

    <DataType>string</DataType>

    <UnitOfMeasure>cm</UnitOfMeasure>

</Quantity>

</MaterialLot>

<Extended:SchemaVersion>4</Extended:SchemaVersion>

</MaterialInformation>

```

Materials

About Importing Materials

This topic provides a list of parameters related to material import and specifies whether you can update them using a material master import document (MMID). For information on which of these records you can import for each schema version, refer to [Supported Schema Versions for Importing Materials \(on page 510\)](#).

- **productionLines** (optional): Identifies the route-enabled production line on which a material could be manufactured. A material imported to a route-enabled line will result in the:
 - Material associating to all units within the route-enabled line.
 - Material associating to the single path of the route-enabled line.

In B2MML format, **productionLines** is represented by the **ProductionLine** parameter under **EquipmentSpecificationProperty**. A value is required and must match a production line in Plant Applications.

- **storageZone**: Identifies the storage zone/line of the unit to which the material will be mapped. A value is required if you are using **storageUnit**; the value can be null if you are using **productionLines**.
- **storageUnit**: Identifies the storage unit/unit to which the material will be associated. The unit must be located on the storageZone/line. The material imported to the unit will be associated to the unit. In B2MML format, **storageUnit** is represented by the **StorageUnit** parameter under **EquipmentSpecificationProperty**.



Note:

In schema 2, **storageUnit** can be optional under the following conditions:

- A storageZone/line is supplied.
- Within the storageZone/line configuration there is only one storageUnit/unit for each unit of measure.
- A unit of measure property is supplied for the material import.

If **storageUnit** is null, the behavior of the schema 2 import will automatically associate the material to the single unit of the storageZone/line that aligns to the material's unit of measure.

- **productCode**: Unique identifier of the material. A value is required and must match the product code of an actual product in Plant Applications.
- **productDescription**: Identifies the product description of the material.
- **productFamily**: Identifies the product family of the material.

- **isSerialized:** Identifies whether the material represents a serialized product.
- **propertyName** and **propertyValue:** Identify the properties and their values of a material. The following conditions apply when you provide material properties in an MMID:
 - Only if a property exists in the **Material Import** property group in Plant Applications, can you add or update the property. Otherwise, the import will fail and return a corresponding error message. For more information, refer to:
 - About Property Definitions (*on page*)
 - Create a Property Definition (*on page*)
 - All properties specified in an MMID will be associated to the material within Plant Application, including replacing any existing property values the material may have already had.
 - If a material already had a value for a property in Plant Applications and a new value is supplied in the MMID, the property value in Plant Applications is replaced.
 - If a material already had a value for a property in Plant Applications and a new value of "" is supplied in the MMID, the value in Plant Applications is cleared.
 - If a material already had a value for a property in Plant Applications and the property is not part of the MMID, the existing value in Plant Applications will be left unchanged.

Supported Schema Versions for Importing Materials

You can import materials using the following schema versions:

- **Schema version 2:** You can import materials as serialized or non-serialized. **StorageUnit** can be optional provided the material import contains a unit of measure that aligns to the event configuration of only one unit within the **storageZone**.
- **Schema version 1:** You can import materials for products that default to non-serialized definitions



Tip:

Refer to the following sample material master import documents (MMIDs) for each schema version:

- [JSON format \(on page 511\)](#)
- [Custom B2MML format \(on page 513\)](#)
- [Standard B2MML format \(on page 523\)](#)

Sample Inbound Files for Materials

Message that Contains a Material

```
INSERT INTO erp_integration_inbound_messages (Inserted_Date, Message_Type, Media_Type, Message, Inserted_By)
VALUES (GETUTCDATE(),'material', 'application/json', '{MMID}', '<username>')
```

where {MMID} is a JSON document that specifies the material. For a sample MMID, refer to [JSON Material Master Import Document \(MMID\) \(on page 511\)](#).

If you want to send a B2MML document, replace `application/json` with `application/b2mml`.

Inbound messages are added to the integration database using Microsoft SQL Server 2016 or later.

JSON Material Master Import Document (MMID)

A JSON material master import document (MMID) contains all the details of a material. The MMID constitutes the body of the HTTP POST request of the ERP Import service, which posts the material to Plant Applications.

Schema versions 1 and 2 are supported in an MMID.



Note:

From Release 8.1 onwards, GE supports Schema Version 2 to import products. For versions earlier than 8.1, use Schema Version 1.

JSON MMID Schema Version 2

Using schema version 2, you can import materials for serialized as well as non-serialized products. Added new field **e-Serialized**.

```
{
  "schemaVersion": 2,
  "productionLines": [
    "Line1"
  ],
  "storageZone": "StorageZone",
  "storageUnit": "StorageUnit",
  "material": {
    "productCode": "105D6043P008",
    "productDescription": "INDEX TUBE",
```



```

"productFamily": "Capacitor",
"propertyValues": [
  {
    "propertyName": "UNITOFMEASURE",
    "propertyValue": "EA"
  },
  {
    "propertyName": "REVISION_DATE",
    "propertyValue": "2/20/2016 11:52:44 AM"
  },
  {
    "propertyName": "ITEM_CREATION_DATE",
    "propertyValue": "2/19/2016 4:08:05 PM"
  },
  {
    "propertyName": "STORAGELOCATION",
    "propertyValue": "STK"
  },
  {
    "propertyName": "ITEM_DRAWING",
    "propertyValue": "[\"http://www.google.com/document1\", \"http://www.google.com/document2\"]"
  }
],
"isSerialized": true
}

```

JSON MMID Schema Version 1

Using schema version 1, you can import only non-serialized products.

```

{
  "schemaVersion":1,
  "productionLines":[ ], // production lines can be blank
  "storageZone": "", // storage zone can be blank
  "storageUnit": "", // storage unit can be blank
  "material":{
    "productFamily":"","
    "productCode":""," // material name

```

```

"productDescription":""," // material description

"propertyValues":[ // custom properties can be blank

  {

    "propertyName":"","

    "propertyValue":""

  },

  {

    "propertyName":"","

    "propertyValue":""

  }

]

}

}

```

Custom B2MML Material Master Import Document (MMID)

Instead of a JSON format, you can send an MMID in one of the following XML formats:

- Standard B2MML
- Custom B2MML


When you use a custom B2MML, you must first provide an XSL file that contains the mapping information. This topic provides custom B2MML samples of an MMID for each schema version. Refer to [XSL File to Map a Material \(on page 518\)](#) for a sample XSL file to map the B2MML samples. If, however, you want to use a standard B2MML format for the MMID, refer to [Standard B2MML Material Master Import Document \(MMID\) \(on page 523\)](#).



Note:

When an XML file is processed, some of the special characters are omitted. To prevent this issue, use the escape strings as specified in the following table.

Special Character	Escape String
&	&
<	<
>	>
"	"

	Special Character	Escape String
	'	'

Custom B2MML MMID Schema Version 2

Using schema version 2, you can import materials for serialized as well as non-serialized products.

```
<?xml version="1.0" encoding="UTF-8" standalone="yes"?>
<ProductInformation
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">
  <ProductDefinition>
    <Description>Description Sun Aug 09 21:00:53 IST 2020</Description>
    <Version>1</Version>
    <ProductSegment>
      <Description>desc</Description>
      <EquipmentSpecification>
        <EquipmentSpecificationProperty>
          <ID>ProductionLine</ID>
          <Value>
            <ValueString>Test Line1</ValueString>
          </Value>
        </EquipmentSpecificationProperty>
        <EquipmentSpecificationProperty>
          <ID>StorageUnit</ID>
          <Value>
            <ValueString>REG_UNIT1_LINE1</ValueString>
          </Value>
        </EquipmentSpecificationProperty>
      </EquipmentSpecification>
      <Parameter>
        <Value>
          <DataType>string</DataType>
          <ValueString>WEEBLES_PRODUCT_FAMILY</ValueString>
        </Value>
      </Parameter>
    </ProductSegment>
  </ProductDefinition>
</ProductInformation>
```

```

</Value>
<ID>PRODUCT_CATEGORY</ID>
</Parameter>
<Parameter>
<Value>
<DataType>string</DataType>
<ValueString>inch</ValueString>
</Value>
<ID>unitofmeasure</ID>
</Parameter>
<Parameter>
<Value>
<DataType>boolean</DataType>
<ValueString>>false</ValueString>
</Value>
<ID>ISSERIALIZED</ID>
</Parameter>
<Parameter>
<Value>
<DataType>DateTime</DataType>
<ValueString>2019-02-14T14:34:22.666Z</ValueString>
</Value>
<ID>ITEM_CREATION_DATE</ID>
</Parameter>
<Parameter>
<Value>
<DataType>string</DataType>
<ValueString>895623</ValueString>
</Value>
<ID>ITEM_DRAWING</ID>
</Parameter>
<ID>1</ID>
</ProductSegment>
<ID>Auto_Prod_30095</ID>
</ProductDefinition>
<Description>Product Information Description</Description>
<PublishedDate>2016-04-06T12:43:56-04:00</PublishedDate>

```

```

<ID>Product Information ID</ID>

<Location>

  <EquipmentElementLevel>WorkCell</EquipmentElementLevel>

  <EquipmentID>Equipement ID</EquipmentID>

</Location>

</ProductInformation>

```

Custom B2MML MMID Schema Version 1

Using schema version 1, you can import materials for serialized products.

```

<?xml version="1.0" encoding="UTF-8" standalone="yes"?>
<ProductInformation
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">
  <ProductDefinition>
    <Description>Description Sun Aug 09 21:00:53 IST 2020</Description>
    <Version>1</Version>
    <ProductSegment>
      <Description>desc</Description>
      <EquipmentSpecification>
        <EquipmentSpecificationProperty>
          <ID>ProductionLine</ID>
          <Value>
            <ValueString>Test Line1</ValueString>
          </Value>
        </EquipmentSpecificationProperty>
        <EquipmentSpecificationProperty>
          <ID>StorageUnit</ID>
          <Value>
            <ValueString>REG_UNIT1_LINE1</ValueString>
          </Value>
        </EquipmentSpecificationProperty>
      </EquipmentSpecification>
      <Parameter>
        <Value>
          <DataType>string</DataType>

```

```

    <ValueString>WEEBLES_PRODUCT_FAMILY</ValueString>
  </Value>
  <ID>PRODUCT_CATEGORY</ID>
</Parameter>
<Parameter>
  <Value>
    <DataType>string</DataType>
    <ValueString>inch</ValueString>
  </Value>
  <ID>unitofmeasure</ID>
</Parameter>
<Parameter>
  <Value>
    <DataType>boolean</DataType>
    <ValueString>>false</ValueString>
  </Value>
  <ID>SERIALIZED</ID>
</Parameter>
<Parameter>
  <Value>
    <DataType>DateTime</DataType>
    <ValueString>2019-02-14T14:34:22.666Z</ValueString>
  </Value>
  <ID>ITEM_CREATION_DATE</ID>
</Parameter>
<Parameter>
  <Value>
    <DataType>string</DataType>
    <ValueString>895623</ValueString>
  </Value>
  <ID>ITEM_DRAWING</ID>
</Parameter>
<ID>1</ID>
</ProductSegment>
<ID>Auto_Prod_30095</ID>
</ProductDefinition>
<Description>Product Information Description</Description>

```

```

<PublishedDate>2016-04-06T12:43:56-04:00</PublishedDate>
<ID>Product Information ID</ID>
<Location>
  <EquipmentElementLevel>WorkCell</EquipmentElementLevel>
  <EquipmentID>Equipment ID</EquipmentID>
</Location>
</ProductInformation>

```

XSL File to Map a Material

```

<?xml version="1.0" encoding="UTF-8"?>
<xsl:stylesheet
  xmlns:h="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsl="http://www.w3.org/1999/XSL/Transform" version="1.0">
  <xsl:output indent="yes" method="xml" omit-xml-declaration="yes"/>
  <xsl:strip-space elements="*" />
  <xsl:template match="/">
    <xsl:apply-templates select="h:ProductInformation"/>
  </xsl:template>
  <xsl:template match="h:ProductInformation">
    <ProductInformation>
      <ID>
        <xsl:value-of select="h:ID"/>
      </ID>
      <Description>
        <xsl:value-of select="h:Description"/>
      </Description>
      <Location>
        <EquipmentID>
          <xsl:value-of select="h:Location/h:EquipmentID"/>
        </EquipmentID>
        <EquipmentElementLevel>
          <xsl:value-of select="h:Location/h:EquipmentElementLevel"/>
        </EquipmentElementLevel>
      </Location>
      <PublishedDate>
        <xsl:value-of select="h:PublishedDate"/>
      </PublishedDate>
    </ProductInformation>
  </xsl:template>

```

```

<ProductDefinition>
  <xsl:apply-templates select="h:ProductDefinition"/>
</ProductDefinition>
</ProductInformation>
</xsl:template>
<xsl:template match="h:ProductDefinition">
  <ID>
    <xsl:value-of select="h:ID"/>
  </ID>
  <Version>
    <xsl:value-of select="h:Version"/>
  </Version>
  <Description>
    <xsl:value-of select="h:Description"/>
  </Description>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel/>
  </Location>
  <ProductProductionRule/>
  <BillOfMaterialsID/>
  <BillOfResourcesID/>
  <ManufacturingBill>
    <ID/>
    <Description/>
    <MaterialClassID/>
    <Quantity>
      <QuantityString/>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Quantity>
    <BillOfMaterialID/>
  </ManufacturingBill>
  <ProductSegment>
    <xsl:apply-templates select="h:ProductSegment"/>
  </ProductSegment>
</xsl:template>

```



```

<xsl:template match="h:ProductSegment">
  <ID>
    <xsl:value-of select="h:ID" />
  </ID>
  <Description>
    <xsl:value-of select="h:Description" />
  </Description>
  <ProcessSegmentID/>
  <xsl:for-each select="h:Parameter">
    <Parameter>
      <ID>
        <!--<xsl:value-of select="h:ID" /> -->
        <xsl:apply-templates select="h:ID" />
      </ID>
      <Value>
        <ValueString>
          <xsl:value-of select="h:Value/h:ValueString" />
        </ValueString>
        <DataType>
          <xsl:choose>
            <xsl:when test="not(h:Value/h:DataType)">
              <xsl:text>string</xsl:text>
            </xsl:when>
            <xsl:otherwise>
              <xsl:value-of select="h:Value/h:DataType" />
            </xsl:otherwise>
          </xsl:choose>
        </DataType>
        <UnitOfMeasure/>
      </Value>
      <Description/>
    </Parameter>
  </xsl:for-each>
  <PersonnelSpecification>
    <PersonnelClassID/>
    <PersonID/>
    <Description/>
  </PersonnelSpecification>

```

```

<Quantity>
  <QuantityString/>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Quantity>
<PersonnelSpecificationProperty>
  <ID/>
  <Description/>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure></UnitOfMeasure>
  </Value>
  <Quantity>
    <QuantityString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Quantity>
</PersonnelSpecificationProperty>
</PersonnelSpecification>
<xsl:for-each select="h:EquipmentSpecification">
  <EquipmentSpecification>
    <EquipmentClassID/>
    <EquipmentID>
      <xsl:value-of select="h:EquipmentId"/>
    </EquipmentID>
    <Description></Description>
    <Quantity>
      <QuantityString/>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Quantity>
    <xsl:for-each select="h:EquipmentSpecificationProperty">
      <EquipmentSpecificationProperty>
        <ID>
          <xsl:value-of select="h:ID"/>
        </ID>

```

```

<Description/>

<Value>

  <ValueString>

    <xsl:value-of select="h:Value/h:ValueString" />

  </ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure/>

</Value>

<Quantity>

  <QuantityString/>

  <DataType>string</DataType>

  <UnitOfMeasure/>

  <Key/>

</Quantity>

</EquipmentSpecificationProperty>

</xsl:for-each>

</EquipmentSpecification>

</xsl:for-each>

<MaterialSpecification>

  <MaterialClassID/>

  <MaterialDefinitionID/>

  <Description/>

  <Quantity>

    <QuantityString/>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Quantity>

  <MaterialSpecificationProperty>

    <ID/>

    <Description/>

    <Value>

      <ValueString/>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

    <Quantity>

      <QuantityString/>

```

```

<DataType>string</DataType>

<UnitOfMeasure/>

</Quantity>

</MaterialSpecificationProperty>

</MaterialSpecification>

</xsl:template>

<xsl:template match="h:ID/text()[.='PRODUCT_CATEGORY']"> PRODUCT_FAMILY </xsl:template>

</xsl:stylesheet>

```

Standard B2MML Material Master Import Document (MMID)

Instead of a JSON format, you can send an MMID in one of the following XML formats:

- Standard B2MML
- Custom B2MML

This topic provides an MMID sample in the standard B2MML format for each schema version. If, however, you want to use a custom B2MML format, refer to [Custom B2MML Material Master Import Document \(MMID\) \(on page 513\)](#).

Standard B2MML MMID Using Schema Version 2

Using schema version 2, you can import materials for serialized as well as non-serialized products.

```

<ProductInformation
  xmlns:h="http://www.wbf.org/xml/B2MML-V0401">
  <ID>Internal from MiddleWare</ID>
  <Description>ITEM_MASTER</Description>
  <Location>
    <EquipmentID>C86</EquipmentID>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
  </Location>
  <PublishedDate>2016-04-06T12:43:56-04:00</PublishedDate>
  <ProductDefinition>
    <ID>105D6043P008</ID>
    <Version>100</Version>
    <Description>INDEX TUBE</Description>
    <Location>
      <EquipmentID />
      <EquipmentElementLevel />
    </Location>
  </ProductDefinition>
</ProductInformation>

```

```

</Location>

<ProductProductionRule />

<BillOfMaterialsID />

<BillOfResourcesID />

<ManufacturingBill>

  <ID />

  <Description />

  <MaterialClassID />

  <Quantity>

    <QuantityString />

    <DataType>string</DataType>

    <UnitOfMeasure />

  </Quantity>

  <BillOfMaterialID />

</ManufacturingBill>

<ProductSegment>

  <ID>000</ID>

  <Description>HEADER</Description>

  <ProcessSegmentID />

  <Parameter>

    <ID>UNIT_OF_MEASURE</ID>

    <Value>

      <ValueString>EA</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

    <Description />

  </Parameter>

  <Parameter>

    <ID>PRODUCT_FAMILY</ID>

    <Value>

      <ValueString>Capacitor</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

    <Description />

  </Parameter>

```

```
<Parameter>
  <ID>ISSERIALIZED</ID>
  <Value>
    <ValueString>TRUE</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
  <Description />
</Parameter>
<Parameter>
  <ID>REVISION_DATE</ID>
  <Value>
    <ValueString>2/20/2016 11:52:44 AM</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
  <Description />
</Parameter>
<Parameter>
  <ID>ITEM_CREATION_DATE</ID>
  <Value>
    <ValueString>2/19/2016 4:08:05 PM</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
  <Description />
</Parameter>
<Parameter>
  <ID>ITEM_DRAWING</ID>
  <Value>
    <ValueString>http://www/google.com/document1</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
  <Description />
</Parameter>
<Parameter>
```

```

<ID>ITEM_DRAWING</ID>

<Value>

  <ValueString>http://www.google.com/document2</ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure />

</Value>

<Description />

</Parameter>

<Parameter>

  <ID>STORAGELOCATION</ID>

  <Value>

    <ValueString>STK</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure />

  </Value>

  <Description />

</Parameter>

<PersonnelSpecification>

  <PersonnelClassID />

  <PersonID />

  <Description />

  <Quantity>

    <QuantityString />

    <DataType>string</DataType>

    <UnitOfMeasure />

  </Quantity>

  <PersonnelSpecificationProperty>

    <ID />

    <Description />

    <Value>

      <ValueString />

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

    <Quantity>

      <QuantityString />

      <DataType>string</DataType>

```

```

    <UnitOfMeasure />

  </Quantity>

</PersonnelSpecificationProperty>

</PersonnelSpecification>

<EquipmentSpecification>

  <EquipmentClassID />

  <EquipmentID />

  <Description />

  <Quantity>

    <QuantityString />

    <DataType>string</DataType>

    <UnitOfMeasure />

  </Quantity>

  <EquipmentSpecificationProperty>

    <ID>ProductionLine</ID>

    <Description />

    <Value>

      <ValueString>Line1</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

    <Quantity>

      <QuantityString />

      <DataType>string</DataType>

      <UnitOfMeasure />

      <Key />

    </Quantity>

  </EquipmentSpecificationProperty>

  <EquipmentSpecificationProperty>

    <ID>StorageZone</ID>

    <Description />

    <Value>

      <ValueString>StorageZone</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

  <Quantity>

```



```

<QuantityString />
<DataType>string</DataType>
<UnitOfMeasure />
<Key />
</Quantity>
</EquipmentSpecificationProperty>
<EquipmentSpecificationProperty>
<ID>StorageUnit</ID>
<Description />
<Value>
<ValueString>StorageUnit</ValueString>
<DataType>string</DataType>
<UnitOfMeasure />
</Value>
<Quantity>
<QuantityString />
<DataType>string</DataType>
<UnitOfMeasure />
<Key />
</Quantity>
</EquipmentSpecificationProperty>
</EquipmentSpecification>
<MaterialSpecification>
<MaterialClassID />
<MaterialDefinitionID />
<Description />
<Quantity>
<QuantityString />
<DataType>string</DataType>
<UnitOfMeasure />
</Quantity>
<MaterialSpecificationProperty>
<ID />
<Description />
<Value>
<ValueString />
<DataType>string</DataType>

```

```

    <UnitOfMeasure />
  </Value>
  <Quantity>
    <QuantityString />
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Quantity>
</MaterialSpecificationProperty>
</MaterialSpecification>
</ProductSegment>
</ProductDefinition>
</ProductInformation>

```

Standard B2MML MMID Using Schema Version 1

Using schema version 1, you can import materials for serialized products.

```

<ProductInformation
  xmlns:h="http://www.wbf.org/xml/B2MML-V0401">
  <ID>Internal from MiddleWare</ID>
  <Description>ITEM_MASTER</Description>
  <Location>
    <EquipmentID>C86</EquipmentID>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
  </Location>
  <PublishedDate>2016-04-06T12:43:56-04:00</PublishedDate>
  <ProductDefinition>
    <ID>105D6043P008</ID>
    <Version>100</Version>
    <Description>INDEX TUBE</Description>
    <Location>
      <EquipmentID />
      <EquipmentElementLevel />
    </Location>
    <ProductProductionRule />
    <BillOfMaterialsID />
    <BillOfResourcesID />
    <ManufacturingBill>
      <ID />

```

```

<Description />

<MaterialClassID />

<Quantity>

  <QuantityString />

  <DataType>string</DataType>

  <UnitOfMeasure />

</Quantity>

<BillofMaterialID />

</ManufacturingBill>

<ProductSegment>

  <ID>000</ID>

  <Description>HEADER</Description>

  <ProcessSegmentID />

  <Parameter>

    <ID>UNIT_OF_MEASURE</ID>

    <Value>

      <ValueString>EA</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

    <Description />

  </Parameter>

  <Parameter>

    <ID>PRODUCT_FAMILY</ID>

    <Value>

      <ValueString>Capacitor</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

    <Description />

  </Parameter>

  <Parameter>

    <ID>ISSERIALIZED1</ID>

    <Value>

      <ValueString>TRUE</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

```

```

</Value>

<Description />

</Parameter>

<Parameter>

<ID>REVISION_DATE</ID>

<Value>

<ValueString>2/20/2016 11:52:44 AM</ValueString>

<DataType>string</DataType>

<UnitOfMeasure />

</Value>

<Description />

</Parameter>

<Parameter>

<ID>ITEM_CREATION_DATE</ID>

<Value>

<ValueString>2/19/2016 4:08:05 PM</ValueString>

<DataType>string</DataType>

<UnitOfMeasure />

</Value>

<Description />

</Parameter>

<Parameter>

<ID>ITEM_DRAWING</ID>

<Value>

<ValueString>http://www.google.com/document1</ValueString>

<DataType>string</DataType>

<UnitOfMeasure />

</Value>

<Description />

</Parameter>

<Parameter>

<ID>ITEM_DRAWING</ID>

<Value>

<ValueString>http://www.google.com/document2</ValueString>

<DataType>string</DataType>

<UnitOfMeasure />

</Value>

```

```

<Description />
</Parameter>
<Parameter>
  <ID>STORAGELOCATION</ID>
  <Value>
    <ValueString>STK</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
  <Description />
</Parameter>
<PersonnelSpecification>
  <PersonnelClassID />
  <PersonID />
  <Description />
  <Quantity>
    <QuantityString />
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Quantity>
  <PersonnelSpecificationProperty>
    <ID />
    <Description />
    <Value>
      <ValueString />
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Quantity>
      <QuantityString />
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Quantity>
  </PersonnelSpecificationProperty>
</PersonnelSpecification>
<EquipmentSpecification>
  <EquipmentClassID />

```

```

<EquipmentID />
<Description />
<Quantity>
  <QuantityString />
  <DataType>string</DataType>
  <UnitOfMeasure />
</Quantity>
<EquipmentSpecificationProperty>
  <ID>ProductionLine</ID>
  <Description />
  <Value>
    <ValueString>Line1</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
  <Quantity>
    <QuantityString />
    <DataType>string</DataType>
    <UnitOfMeasure />
    <Key />
  </Quantity>
</EquipmentSpecificationProperty>
<EquipmentSpecificationProperty>
  <ID>StorageZone</ID>
  <Description />
  <Value>
    <ValueString>StorageZone</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
  <Quantity>
    <QuantityString />
    <DataType>string</DataType>
    <UnitOfMeasure />
    <Key />
  </Quantity>
</EquipmentSpecificationProperty>

```

```

<EquipmentSpecificationProperty>
  <ID>StorageUnit</ID>
  <Description />
  <Value>
    <ValueString>StorageUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
  <Quantity>
    <QuantityString />
    <DataType>string</DataType>
    <UnitOfMeasure />
  <Key />
</Quantity>
</EquipmentSpecificationProperty>
</EquipmentSpecification>
<MaterialSpecification>
  <MaterialClassID />
  <MaterialDefinitionID />
  <Description />
  <Quantity>
    <QuantityString />
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Quantity>
  <MaterialSpecificationProperty>
    <ID />
    <Description />
    <Value>
      <ValueString />
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
    <Quantity>
      <QuantityString />
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Quantity>
  </MaterialSpecificationProperty>

```

```

</Quantity>
</MaterialSpecificationProperty>
</MaterialSpecification>
</ProductSegment>
</ProductDefinition>
</ProductInformation>

```

Outside Processing

About Importing Outside Processing

As part of work order execution, a material lot may be sent to a third-party application (outside processing) before being returned to the in-progress work order. Outside processing is handled within work order execution through the creation of a non-clocking operation, which is marked as complete when the material lot is returned. The parameters listed below allow details to be passed to/from the outside processing operation with the material lot. The ability to use these parameters depends on the schema version being used. For further information, see [Supported Schema Versions for Importing Materials \(on page 536\)](#).

- **materialLot:** Identifies the material lots, per work order and operation, that have been returned by the outside process.
- **lotIdentifier:** For physical material lots returned, this is an empty string. If material lots were returned via a receiver, this is a string value representing the receiver's name.
- **materialSublots:** A list of of material lots and their quantity.
- **productName:** The Plant Applications product code for the material sublots. The value must be an empty string for the receiver lot.
- **quantity:** The sum of the quantity of all sublots. If the quantities are not equal, the inbound processing will fail. For the receiver material lot, the quantity must be 1 or greater.
- **unitOfMeasure:** The unit of measure of the material lot
- **description:** Must be the string "receiver" to describe the receiver lot; can be an empty string.
- **propertyName** and **propertyValue:** Identifies the properties, and their values, of the material lot. The values supported for material lots are "**propertyName**": "**Work Order**" and "**propertyName**": "**Operation**" where the values are the work order name and operation name that indicate to the non-clocking operation that the material lots have received the quantity to complete.

For each subplot, the **lot_identifier** records the quantity toward the work order and operation. If the complete quantity is recorded, the **lot_identifier** completes the operation. If a receiver is supplied in the

inbound message, the receiver is linked to the sublots, but remains open and is not viewable via the Receiving Inspection application.

Supported Schema Versions for Outside Processing

You can import outside processing using the following schema versions:

- **Schema version 3:** providing the status is not mandatory.
- **Schema version 2:** providing the status is mandatory.

Sample Inbound Files for Outside Processing (OSP)

Message that Contains Outside Processing (OSP)

```
INSERT INTO erp_integration_inbound_messages (Inserted_Date, Message_Type, Media_Type, Message, Inserted_By)
VALUES (GETUTCDATE(),'OSP', 'application/json', '{MLID}', '<username>')
```

where {MLID} is a JSON document that specifies the OSP. For a sample MLID that contains an OSP, refer to [JSON Outside Processing Master Import Document \(on page 536\)](#).

If you want to send a B2MML document, replace `application/json` with `application/b2mml`.

Inbound messages that contain OSP are added to the integration database using Microsoft SQL Server 2016 or later.

JSON Outside Processing Master Import Document

A JSON material lot import document (MLID) contains all the details of Outside Processing (OSP). The MLID constitutes the body of the HTTP POST request of the ERP Import service, which posts the OSP to Plant Applications.

Schema versions 2 and 3 are supported in an MLID containing OSP.

JSON MLID Schema Version 3 Containing OSP

Using schema version 3, You can import material lots and OSP details - providing the status is not mandatory.

```
{
  "schemaVersion": 3,
  "materialLot": [
    {
      "lotIdentifier": "",
```

```

"materialSubLots": [
  {
    "lotIdentifier": "lots1",
    "quantity": 1
  },
  {
    "lotIdentifier": "lots2",
    "quantity": 1
  }
],
"productName": "8.2 Reg Nonser Prod",
"quantity": 2,
"unitOfMeasure": "",
"description": "",
"propertyValues": [
  {
    "propertyName": "WorkOrder",
    "propertyValue": "SHARMILA OSP Wo"
  },
  {
    "propertyName": "Operation",
    "propertyValue": "op2"
  }
]
},
{
  "lotIdentifier": "Receiver-osp-002",
  "productName": "",
  "quantity": 1,
  "unitOfMeasure": "",
  "status": "",
  "description": "receiver",
  "propertyValues": [
    {
      "propertyName": "STORAGELOCATION",
      "propertyValue": "true"
    }
  ]
}

```

```

    ]
  }
}
}}

```

JSON MLID Schema Version 2 Containing OSP

Using schema version 2, you can import material lots and OSP details - providing the status is mandatory.

```

{
  "schemaVersion": 2,
  "materialLot": [
    {
      "lotIdentifier": "",
      "productName": "Prod11",
      "quantity": 4,
      "unitOfMeasure": "",
      "status": "",
      "description": "",
      "propertyValues": [
        {
          "propertyName": "WorkOrder",
          "propertyValue": "WO-OSP-Non-Ser1"
        },
        {
          "propertyName": "WorkOrder",
          "propertyValue": "WO-OSP-Non-Ser1"
        },
        {
          "propertyName": "Operation",
          "propertyValue": "10"
        }
      ],
      "materialSubLots": [
        {
          "lotIdentifier": "JO-3",
          "quantity": 2
        },
        {

```

```

        "lotIdentifier": "JO-4",
        "quantity": 2
    }
]
},
{
    "lotIdentifier": "RECEIVEROSP",
    "productName": "",
    "quantity": 5,
    "unitOfMeasure": "",
    "status": "",
    "description": "Receiver",
    "propertyValues": [
        {
            "propertyName": "TestStringProp",
            "propertyValue": "WOProperty"
        },
        {
            "propertyName": "TestIntProp",
            "propertyValue": "[\"1\", \"2\"]"
        }
    ]
}
]
}
}

```

Custom B2MML Material Lot Import Document for OSP

Instead of a JSON format, you can send OSP information in one of the following XML formats:

- Standard B2MML
- Custom B2MML

When you use a custom B2MML, you must first provide an XSL file that contains the mapping information. This topic provides custom B2MML samples of MLID containing OSP information for each schema version. Refer to [XSL File to Map an Outside Processing \(on page 543\)](#) for a sample XSL file to map the B2MML samples. If, however, you want to use a standard B2MML format for the MMID, refer to [Standard B2MML Material Lot Import Document for OSP \(on page 543\)](#).

**Note:**

When an XML file is processed, some of the special characters are omitted. To prevent this issue, use the escape strings as specified in the following table.

Special Character	Escape String
&	&
<	<
>	>
"	"
'	'

Custom B2MML MLID Schema Version 3 Containing OSP

Using schema version 3, you can import material lots and OSP details - providing the status is not mandatory.

```
<?xml version="1.0" encoding="UTF-8" standalone="yes"?>
<MaterialInformation
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">
  <ID>1</ID>
  <Description>InterfaceName</Description>
  <PublishedDate>2019-06-20T16:09:31-04:00</PublishedDate>
  <MaterialLot>
    <ID></ID>
    <Description></Description>
    <MaterialDefinitionID>Auto_json_27002</MaterialDefinitionID>
    <Status></Status>
    <MaterialLotProperty>
      <ID>WorkOrder</ID>
      <Value>
        <ValueString>WOID4-Mon Aug 10 14:39:02 IST 2020</ValueString>
        <DataType>string</DataType>
      </Value>
    </MaterialLotProperty>
  </MaterialLot>
</MaterialInformation>
```

```

    <UnitOfMeasure></UnitOfMeasure>
  </Value>
</MaterialLotProperty>
<MaterialLotProperty>
  <ID>Operation</ID>
  <Value>
    <ValueString>SIT Op1</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure></UnitOfMeasure>
  </Value>
</MaterialLotProperty>
<MaterialSubLot>
  <ID>Lot Identifeir1</ID>
  <Quantity>
    <QuantityString>1</QuantityString>
    <DataType>string</DataType>
    <UnitOfMeasure></UnitOfMeasure>
  </Quantity>
</MaterialSubLot>
<MaterialSubLot>
  <ID>Lot Identifeir2</ID>
  <Quantity>
    <QuantityString>1</QuantityString>
    <DataType>string</DataType>
    <UnitOfMeasure></UnitOfMeasure>
  </Quantity>
</MaterialSubLot>
<Quantity>
  <QuantityString>2</QuantityString>
  <DataType>string</DataType>
  <UnitOfMeasure></UnitOfMeasure>
</Quantity>
</MaterialLot>
<Extended:SchemaVersion>3</Extended:SchemaVersion>
</MaterialInformation>

```

Custom B2MML MLID Schema Version 2 Containing OSP

Using schema version 2, you can import material lots and OSP details - providing the status is mandatory.

```

<?xml version="1.0" encoding="UTF-8" standalone="yes"?>

<MaterialInformation

xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"

xmlns:xsd="http://www.w3.org/2001/XMLSchema"

xmlns="http://www.wbf.org/xml/B2MML-V0401"

xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">

<ID>1</ID>

<Description>InterfaceName</Description>

<PublishedDate>2019-06-20T16:09:31-04:00</PublishedDate>

<MaterialLot>

<ID></ID>

<Description></Description>

<MaterialDefinitionID>Auto_json_27002</MaterialDefinitionID>

<Status></Status>

<MaterialLotProperty>

<ID>WorkOrder</ID>

<Value>

<ValueString>WOID4-Mon Aug 10 14:39:02 IST 2020</ValueString>

<DataType>string</DataType>

<UnitOfMeasure></UnitOfMeasure>

</Value>

</MaterialLotProperty>

<MaterialLotProperty>

<ID>Operation</ID>

<Value>

<ValueString>SIT Op1</ValueString>

<DataType>string</DataType>

<UnitOfMeasure></UnitOfMeasure>

</Value>

</MaterialLotProperty>

<MaterialSubLot>

<ID>Lot Identifeirl</ID>

<Quantity>

<QuantityString>1</QuantityString>

<DataType>string</DataType>

<UnitOfMeasure></UnitOfMeasure>

</Quantity>

```

```

</MaterialSubLot>
<MaterialSubLot>
  <ID>Lot Identifeir2</ID>
  <Quantity>
    <QuantityString>1</QuantityString>
    <DataType>string</DataType>
    <UnitOfMeasure></UnitOfMeasure>
  </Quantity>
</MaterialSubLot>
<Quantity>
  <QuantityString>2</QuantityString>
  <DataType>string</DataType>
  <UnitOfMeasure></UnitOfMeasure>
</Quantity>
</MaterialLot>
<Extended:SchemaVersion>2</Extended:SchemaVersion>
</MaterialInformation>

```

XSL File to Map an Outside Processing

```

<?xml version="1.0" encoding="utf-8"?>
<xsl:stylesheet version="1.0"
  xmlns:xsl="http://www.w3.org/1999/XSL/Transform"
  xmlns:xs="http://www.w3.org/2001/XMLSchema"
  xmlns:fn="http://www.w3.org/2005/xpath-functions">
  <xsl:output method="xml" indent="yes" />
  <xsl:template match="@* | node()">
    <xsl:copy>
      <xsl:apply-templates select="@* | node()" />
    </xsl:copy>
  </xsl:template>
</xsl:stylesheet>

```

Standard B2MML Material Lot Import Document for OSP

Instead of a JSON format, you can send an MMID containing OSP information in one of the following XML formats:

- Standard B2MML
- Custom B2MML

This topic provides an MLID sample containing OSP information in the standard B2MML format for each schema version. If, however, you want to use a custom B2MML format, refer to [Custom B2MML Material Lot Import Document for OSP \(on page 539\)](#).

Standard B2MML MLID Schema Version 3 Containing OSP

Using schema version 3, you can import material lots and OSP details - providing the status is not mandatory.

```
<?xml version="1.0" encoding="UTF-8" standalone="yes"?>
<MaterialInformation xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:xsd="http://www.w3.org/2001/XMLSchema" xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">
  <ID>1</ID>
  <Description>InterfaceName</Description>
  <PublishedDate>2019-06-20T16:09:31-04:00</PublishedDate>
  <MaterialLot>
    <ID></ID>
    <Description></Description>
    <MaterialDefinitionID>Auto_json_27002</MaterialDefinitionID>
    <Status>Shipped</Status>
    <MaterialLotProperty>
      <ID>WorkOrder</ID>
      <Value>
        <ValueString>WOID4-Mon Aug 10 17:26:56 IST 2020</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure></UnitOfMeasure>
      </Value>
    </MaterialLotProperty>
    <MaterialLotProperty>
      <ID>Operation</ID>
      <Value>
        <ValueString>SIT Opl</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure></UnitOfMeasure>
      </Value>
    </MaterialLotProperty>
  </MaterialLot>
</MaterialInformation>
```

```

</MaterialLotProperty>

<MaterialSubLot>

  <ID>Lot Identifeir1</ID>

  <Quantity>

    <QuantityString>1</QuantityString>

    <DataType>string</DataType>

    <UnitOfMeasure></UnitOfMeasure>

  </Quantity>

</MaterialSubLot>

<MaterialSubLot>

  <ID>Lot Identifeir2</ID>

  <Quantity>

    <QuantityString>1</QuantityString>

    <DataType>string</DataType>

    <UnitOfMeasure></UnitOfMeasure>

  </Quantity>

</MaterialSubLot>

<Quantity>

  <QuantityString>2</QuantityString>

  <DataType>string</DataType>

  <UnitOfMeasure></UnitOfMeasure>

</Quantity>

</MaterialLot>

<Extended:SchemaVersion>3</Extended:SchemaVersion>

</MaterialInformation>

```

Standard B2MML MLID Schema Version 2 Containing OSP

Using schema version 2, you can import material lots and OSP details - providing the status is mandatory.

```

<?xml version="1.0" encoding="UTF-8" standalone="yes"?>

<MaterialInformation xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"

  xmlns:xsd="http://www.w3.org/2001/XMLSchema" xmlns="http://www.wbf.org/xml/B2MML-V0401"

  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">

  <ID>1</ID>

  <Description>InterfaceName</Description>

  <PublishedDate>2019-06-20T16:09:31-04:00</PublishedDate>

  <MaterialLot>

    <ID></ID>

```

```

<Description></Description>

<MaterialDefinitionID>Auto_json_27002</MaterialDefinitionID>

<Status>Shipped</Status>

<MaterialLotProperty>

  <ID>WorkOrder</ID>

  <Value>

    <ValueString>WOID4-Mon Aug 10 17:26:56 IST 2020</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure></UnitOfMeasure>

  </Value>

</MaterialLotProperty>

<MaterialLotProperty>

  <ID>Operation</ID>

  <Value>

    <ValueString>SIT Op1</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure></UnitOfMeasure>

  </Value>

</MaterialLotProperty>

<MaterialSubLot>

  <ID>Lot Identifeir1</ID>

  <Quantity>

    <QuantityString>1</QuantityString>

    <DataType>string</DataType>

    <UnitOfMeasure></UnitOfMeasure>

  </Quantity>

</MaterialSubLot>

<MaterialSubLot>

  <ID>Lot Identifeir2</ID>

  <Quantity>

    <QuantityString>1</QuantityString>

    <DataType>string</DataType>

    <UnitOfMeasure></UnitOfMeasure>

  </Quantity>

</MaterialSubLot>

<Quantity>

  <QuantityString>2</QuantityString>

```

```

    <DataType>string</DataType>

    <UnitOfMeasure></UnitOfMeasure>

  </Quantity>

</MaterialLot>

  <Extended:SchemaVersion>2</Extended:SchemaVersion>

</MaterialInformation>

```

Routes

About Importing Routes

A route can be imported using the Plant Applications ERP Scheduler service in one of two ways:

- Export a Plant Applications route from a source system via the ERP Export service and use the JSON from the response as input to the ERP Scheduler service `/importOrders/importRouteJobs` (simpler).
- [Create a JSON route import document \(on page 548\)](#) from a third-party system (more complex).



Note:

- Imported routes can have a status of **draft**, **released** or **archived** only. Routes pending approval cannot be imported as the supporting workflow to complete the approval is not imported with the route.
- To successfully import a route, all entities of the route must exist in the destination system. This includes:
 - Departments, lines and units
 - BOM formulations
 - Materials
 - Labor codes
 - Machine and people plans
 - Property definitions (exact GUID's required in destination environment)
 - Documents
 - [Data Entry Plan \(on page 598\)](#) (to successfully import a data entry plan, variables must exist in the destination system)
- Upon import, the BOM formulation must exist in the destination, but the BOM formulation items of the destination are not validated to exactly match the BOM formulation items of the source. The route will be imported based on the BOM items explicitly defined in the route versus the BOM items of the destination BOM formulation



- Upon import, documents will reference the CouchDB URL of the destination Plant Applications configuration. Imported route documents are not validated on import. It is assumed the destination and source couchDB's have replicated the required document. Replicating the documents ensures the document ID is maintained between CouchDB servers.

Create a JSON Route Import Document

A JSON route import document consists of two parts:

- `exportMetaData`: This is data specific to the definition of what is being imported and how the data maps between a source and the final Plant Application destination. The meta data consists of two parts:
 - `.modelProperties`: A collection of `propertyName` and `propertyValue` pairs to define the set of model properties and their values for the route import. For example:

```
{
  "propertyName": "routeName",
  "propertyValue": "routeNameValue"
},
{
  "propertyName": "routeDescription",
  "propertyValue": "routeDescriptionValue"
}
```

You must define the name/value pairs for setting a route name and route description. To successfully import a route, the following property names are supported:

- `routeName`
- `routeDescription` (optional)
- `producedMaterialName`
- `bomFormulationName` (optional)
- `status` (draft, released, and archived are the only supported values)
- `revision`
- `approvedBy` (optional)
- `approvedOn` (optional)
- `.sourceProperties`: a collection of name-to-ID mappings required to update the `segmentDefinition` from a source to the target IDs:

- `.propertyPath`: the JSON path of the entity within the `segmentDefinition`.
Example: `segments[0].billOfMaterials[0].materialId`
- `.sourceValue`: the value in the JSON that represents the entity in the path. Example: `43`
- `.sourceName`: the description name of the value. Example: `material1`
- `.transformation`: how the transformation of the source to destination data is to be transformed. Example: `targetValueLookup` is a supported value that indicates the target can be mapped using lookup.
- `.context`: any contextual information to help identify a relationship where same names could be used. E.g., unit names can be duplicated on lines. If the `sourceName` is the unit name, more contextual information is required to determine the unit id, such as its parent with a name and an ID.

```
{
  "propertyPath": "segments[2].plannedUnits[0].unitId",
  "sourceName": "AT_Welder5",
  "sourceValue": "2195",
  "transformation": "targetValueLookup",
  "context": {
    "parentSourceName": "All Terrain Bikes",
    "parentSourceValue": 1
  }
}
```

- `.segmentDefinition`: the raw segment definition document of a route created by Plant Applications. If importing a route from a source other than Plant Applications, this `segmentDefinition` must be created by an integrator. The purpose of the `exportMetaData.sourceProperties` is to provide the context of IDs within the segment definition document of the source, into names and then provide a transformation identification of those IDs into the IDs of the target system and create a segment definition document for the target system. For example:

```
{
  "propertyPath": "segments[0].billOfMaterials[0].materialId",
  "sourceValue": 43,
  "sourceName": "material1",
  "transformation": "targetValueLookup",
  "context": null
}
```

The above example identifies the first bill of materials array item for segment 0. The material id of the source is 43, its name is `material1` and the transformation is `targetValueLookup`. The import service will use a lookup from a service within the target system searching for `name = material1` and finding the ID. The import service will then replace the value 43 in `segments[0].billOfMaterials[0].materialId` to create the segment definition document for the target.



Note:

- Most transformations are `targetValueLookup`, which identifies the need to use a lookup to obtain a target value.
- `Configservice` is another supported transformation value. The `configService` of the target is used to identify the target value to replace in the segment definition document. This is applicable to couchDB URL replacements.

Sample Inbound Files for a Route

JSON Route Import Document

A JSON route import document (RID) contains all the details of a route.

```
{
  "exportMetadata": {
    "modelProperties": [
      {
        "propertyName": "routeName",
        "propertyValue": "All Terrain Bike Ladies Bike Yellow"
      },
      {
        "propertyName": "description",
        "propertyValue": "Description for the ladies yellow bike route"
      },
      {
        "propertyName": "revision",
        "propertyValue": "7"
      },
      {
        "propertyName": "productionLine",
```

```

    "propertyValue": "All Terrain Bikes"
  },
  {
    "propertyName": "producedMaterial",
    "propertyValue": "L_AT_Yellow"
  },
  {
    "propertyName": "bomFormulation",
    "propertyValue": "Yellow All Terrain Bike"
  },
  {
    "propertyName": "status",
    "propertyValue": "Draft"
  },
  {
    "propertyName": "approvedBy",
    "propertyValue": null
  },
  {
    "propertyName": "approvedOn",
    "propertyValue": null
  }
],
"sourceProperties": [
  {
    "propertyPath": "plannedLineId",
    "sourceName": "All Terrain Bikes",
    "sourceValue": "1",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "producedMaterialId",
    "sourceName": "L_AT_Yellow",
    "sourceValue": "94",
    "transformation": "targetValueLookup",
    "context": null
  }
]

```



```
},
{
  "propertyPath": "bomFormulationId",
  "sourceName": "Yellow All Terrain Bike",
  "sourceValue": "12",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[0].productId",
  "sourceName": "TB_ChainStay",
  "sourceValue": "33",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[0].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[1].productId",
  "sourceName": "TB_Down",
  "sourceValue": "34",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[1].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
```

```

"propertyPath": "bomFormulation.formulationItems[2].productId",
"sourceName": "TB_Fork",
"sourceValue": "32",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[2].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[3].productId",
"sourceName": "TB_Head",
"sourceValue": "30",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[3].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[4].productId",
"sourceName": "TB_Seat1",
"sourceValue": "36",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[4].unitOfMeasureId",
"sourceName": "EA",

```

```
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[5].productId",
  "sourceName": "TB_SeatStay",
  "sourceValue": "35",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[5].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[6].productId",
  "sourceName": "TB_Top",
  "sourceValue": "31",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[6].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[7].productId",
  "sourceName": "gloves",
  "sourceValue": "25",
  "transformation": "targetValueLookup",
```

```

    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[7].unitOfMeasureId",
    "sourceName": "EA",
    "sourceValue": "50001",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[8].productId",
    "sourceName": "PH_Strip",
    "sourceValue": "27",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[8].unitOfMeasureId",
    "sourceName": "EA",
    "sourceValue": "50001",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[9].productId",
    "sourceName": "sand_paper",
    "sourceValue": "26",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[9].unitOfMeasureId",
    "sourceName": "EA",
    "sourceValue": "50001",
    "transformation": "targetValueLookup",
    "context": null
  },
  },

```

```
{
  "propertyPath": "bomFormulation.formulationItems[10].productId",
  "sourceName": "PT_Yellow",
  "sourceValue": "95",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[10].unitOfMeasureId",
  "sourceName": "L",
  "sourceValue": "50003",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[10].unitId",
  "sourceName": "Paint Barrel",
  "sourceValue": "29",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[11].productId",
  "sourceName": "AT_Handle_Set",
  "sourceValue": "17",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[11].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[12].productId",
```

```

"sourceName": "BrakePad",
"sourceValue": "21",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[12].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[13].productId",
"sourceName": "GearShift",
"sourceValue": "20",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[13].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[14].productId",
"sourceName": "M_AT_Seat",
"sourceValue": "14",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[14].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",

```

```
"transformation": "targetValueLookup",
"context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[15].productId",
  "sourceName": "STD_Bar_Grips",
  "sourceValue": "16",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[15].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[16].productId",
  "sourceName": "STD_Petal",
  "sourceValue": "15",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[16].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[17].productId",
  "sourceName": "Chain",
  "sourceValue": "24",
  "transformation": "targetValueLookup",
  "context": null
}
```

```
},
{
  "propertyPath": "bomFormulation.formulationItems[17].unitOfMeasureId",
  "sourceName": "CM",
  "sourceValue": "50002",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[18].productId",
  "sourceName": "GearCable",
  "sourceValue": "23",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[18].unitOfMeasureId",
  "sourceName": "CM",
  "sourceValue": "50002",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[19].productId",
  "sourceName": "Wheel_Set_All_Terrain",
  "sourceValue": "47",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[19].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
```



```

    "propertyPath": "bomFormulation.formulationItems[20].productId",
    "sourceName": "Gear_15",
    "sourceValue": "28",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[20].unitOfMeasureId",
    "sourceName": "EA",
    "sourceValue": "50001",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "segments[0].documents[0].link",
    "sourceName": "${dms.db.host}:${dms.db.port}",
    "sourceValue": "10.181.214.119:6984",
    "transformation": "configService",
    "context": null
  },
  {
    "propertyPath": "segments[0].documents[1].link",
    "sourceName": "${dms.db.host}:${dms.db.port}",
    "sourceValue": "10.181.214.119:6984",
    "transformation": "configService",
    "context": null
  },
  {
    "propertyPath": "segments[0].documents[2].link",
    "sourceName": "${dms.db.host}:${dms.db.port}",
    "sourceValue": "10.181.214.119:6984",
    "transformation": "configService",
    "context": null
  },
  {
    "propertyPath": "segments[1].plannedUnits[0].unitId",
    "sourceName": "AT_Welder1",

```

```

"sourceValue": "8",

"transformation": "targetValueLookup",

"context": {

  "parentSourceName": "All Terrain Bikes",

  "parentSourceValue": 1

}

},

{

  "propertyPath": "segments[1].plannedUnits[0].machinePlan.standardLaborPlan[0].laborPlanningTypeId",

  "sourceName": "Setup",

  "sourceValue": "1",

  "transformation": "targetValueLookup",

  "context": null

},

{

  "propertyPath": "segments[1].plannedUnits[0].machinePlan.standardLaborPlan[1].laborPlanningTypeId",

  "sourceName": "Run",

  "sourceValue": "2",

  "transformation": "targetValueLookup",

  "context": null

},

{

  "propertyPath": "segments[1].plannedUnits[0].machinePlan.standardLaborPlan[2].laborPlanningTypeId",

  "sourceName": "Inspection",

  "sourceValue": "3",

  "transformation": "targetValueLookup",

  "context": null

},

{

  "propertyPath": "segments[1].plannedUnits[0].machinePlan.standardLaborPlan[3].laborPlanningTypeId",

  "sourceName": "Transport",

  "sourceValue": "4",

  "transformation": "targetValueLookup",

  "context": null

},

{

  "propertyPath": "segments[1].plannedUnits[1].unitId",

```

```

"sourceName": "AT_Welder2",
"sourceValue": "9",
"transformation": "targetValueLookup",
"context": {
  "parentSourceName": "All Terrain Bikes",
  "parentSourceValue": 1
}
},
{
  "propertyPath": "segments[1].plannedUnits[2].unitId",
  "sourceName": "AT_Welder3",
  "sourceValue": "10",
  "transformation": "targetValueLookup",
  "context": {
    "parentSourceName": "All Terrain Bikes",
    "parentSourceValue": 1
  }
},
{
  "propertyPath": "segments[1].plannedUnits[3].unitId",
  "sourceName": "AT_Welder4",
  "sourceValue": "2194",
  "transformation": "targetValueLookup",
  "context": {
    "parentSourceName": "All Terrain Bikes",
    "parentSourceValue": 1
  }
},
{
  "propertyPath": "segments[1].suggestedLaborTypes[0]",
  "sourceName": "Direct",
  "sourceValue": "1",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "segments[1].suggestedLaborTypes[1]",

```

```

"sourceName": "Setup",
"sourceValue": "3",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "segments[1].dataEntryPlans[0]",
"sourceName": "e152218b-8f13-4dbb-8f2a-d2c75162f212",
"sourceValue": "15",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "segments[1].documents[0].link",
"sourceName": "${dms.db.host}:${dms.db.port}",
"sourceValue": "10.181.214.119:6984",
"transformation": "configService",
"context": null
},
{
"propertyPath": "segments[1].documents[1].link",
"sourceName": "${dms.db.host}:${dms.db.port}",
"sourceValue": "10.181.214.119:6984",
"transformation": "configService",
"context": null
},
{
"propertyPath": "segments[1].documents[2].link",
"sourceName": "${dms.db.host}:${dms.db.port}",
"sourceValue": "10.181.214.119:6984",
"transformation": "configService",
"context": null
},
{
"propertyPath": "segments[2].plannedUnits[0].unitId",
"sourceName": "AT_Welder5",
"sourceValue": "2195",

```

```

"transformation": "targetValueLookup",
"context": {
  "parentSourceName": "All Terrain Bikes",
  "parentSourceValue": 1
}
},
{
  "propertyPath": "segments[2].plannedUnits[1].unitId",
  "sourceName": "AT_Welder6",
  "sourceValue": "2217",
  "transformation": "targetValueLookup",
  "context": {
    "parentSourceName": "All Terrain Bikes",
    "parentSourceValue": 1
  }
},
{
  "propertyPath": "segments[2].suggestedLaborTypes[0]",
  "sourceName": "Direct",
  "sourceValue": "1",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "segments[2].suggestedLaborTypes[1]",
  "sourceName": "Setup",
  "sourceValue": "3",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "segments[2].dataEntryPlans[0]",
  "sourceName": "919703d8-9c30-4827-9ed3-cd7f15a259c7",
  "sourceValue": "17",
  "transformation": "targetValueLookup",
  "context": null
},

```

```

{
  "propertyPath": "segments[2].documents[0].link",
  "sourceName": "${dms.db.host}:${dms.db.port}",
  "sourceValue": "10.181.214.119:6984",
  "transformation": "configService",
  "context": null
},
{
  "propertyPath": "segments[2].documents[1].link",
  "sourceName": "${dms.db.host}:${dms.db.port}",
  "sourceValue": "10.181.214.119:6984",
  "transformation": "configService",
  "context": null
},
{
  "propertyPath": "segments[2].documents[2].link",
  "sourceName": "${dms.db.host}:${dms.db.port}",
  "sourceValue": "10.181.214.119:6984",
  "transformation": "configService",
  "context": null
},
{
  "propertyPath": "segments[3].plannedUnits[0].unitId",
  "sourceName": "AT_Pickling Center",
  "sourceValue": "7",
  "transformation": "targetValueLookup",
  "context": {
    "parentSourceName": "All Terrain Bikes",
    "parentSourceValue": 1
  }
},
{
  "propertyPath": "segments[3].suggestedLaborTypes[0]",
  "sourceName": "Direct",
  "sourceValue": "1",
  "transformation": "targetValueLookup",
  "context": null
}

```

```

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    {
      "propertyPath": "segments[3].dataEntryPlans[0]",
      "sourceName": "936a51da-31e6-4c6a-a930-0ada59510f5b",
      "sourceValue": "14",
      "transformation": "targetValueLookup",
      "context": null
    },
    {
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      "sourceName": "${dms.db.host}:${dms.db.port}",
      "sourceValue": "10.181.214.119:6984",
      "transformation": "configService",
      "context": null
    },
    {
      "propertyPath": "segments[3].documents[1].link",
      "sourceName": "${dms.db.host}:${dms.db.port}",
      "sourceValue": "10.181.214.119:6984",
      "transformation": "configService",
      "context": null
    },
    {
      "propertyPath": "segments[4].plannedUnits[0].unitId",
      "sourceName": "AT_Painting Area1",
      "sourceValue": "5",
      "transformation": "targetValueLookup",
      "context": {
        "parentSourceName": "All Terrain Bikes",
        "parentSourceValue": 1
      }
    },
    {
      "propertyPath": "segments[4].plannedUnits[1].unitId",
      "sourceName": "AT_Painting Area2",
      "sourceValue": "6",
      "transformation": "targetValueLookup",

```

```

"context": {
  "parentSourceName": "All Terrain Bikes",
  "parentSourceValue": 1
}
},
{
  "propertyPath": "segments[4].suggestedLaborTypes[0]",
  "sourceName": "Direct",
  "sourceValue": "1",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "segments[4].dataEntryPlans[0]",
  "sourceName": "efel5941-2bdd-4b95-96cf-83e1ce87260f",
  "sourceValue": "13",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "segments[4].documents[0].link",
  "sourceName": "${dms.db.host}:${dms.db.port}",
  "sourceValue": "10.181.214.119:6984",
  "transformation": "configService",
  "context": null
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{
  "propertyPath": "segments[5].plannedUnits[0].unitId",
  "sourceName": "AT_Final Assembly1",
  "sourceValue": "2",
  "transformation": "targetValueLookup",
  "context": {
    "parentSourceName": "All Terrain Bikes",
    "parentSourceValue": 1
  }
},
{

```



```

"propertyPath": "segments[5].plannedUnits[1].unitId",
"sourceName": "AT_Final Assembly2",
"sourceValue": "3",
"transformation": "targetValueLookup",
"context": {
  "parentSourceName": "All Terrain Bikes",
  "parentSourceValue": 1
}
},
{
"propertyPath": "segments[5].plannedUnits[2].unitId",
"sourceName": "AT_Final Assembly3",
"sourceValue": "4",
"transformation": "targetValueLookup",
"context": {
  "parentSourceName": "All Terrain Bikes",
  "parentSourceValue": 1
}
},
{
"propertyPath": "segments[5].suggestedLaborTypes[0]",
"sourceName": "Direct",
"sourceValue": "1",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "segments[5].dataEntryPlans[0]",
"sourceName": "4f75312b-0485-406d-93b1-768b75fe6439",
"sourceValue": "16",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "segments[5].documents[0].link",
"sourceName": "${dms.db.host}:${dms.db.port}",
"sourceValue": "10.181.214.119:6984",

```

```

    "transformation": "configService",
    "context": null
  },
  {
    "propertyPath": "segments[6].plannedUnits[0].unitId",
    "sourceName": "Shipping Validation",
    "sourceValue": "32",
    "transformation": "targetValueLookup",
    "context": {
      "parentSourceName": "All Terrain Bikes",
      "parentSourceValue": 1
    }
  },
  {
    "propertyPath": "segments[6].suggestedLaborTypes[0]",
    "sourceName": "Direct",
    "sourceValue": "1",
    "transformation": "targetValueLookup",
    "context": null
  }
]
},
"segmentDefinition": {
  "schemaVersion": 11,
  "plannedLineId": 1,
  "producedMaterialId": 94,
  "bomFormulationId": 12,
  "bomFormulation": {
    "effectiveDate": null,
    "expirationDate": null,
    "producedQuantityUnitOfMeasureId": null,
    "schemaVersion": 1,
    "formulationCode": "",
    "formulationDescription": "",
    "producedQuantity": 1,
    "producedQuantityPrecision": 0,
    "associatedProducts": [],

```

```

"behaviors": [],
"propertyValues": [],
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"formulationItems": [
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      "excludedMaterialLotActualIds": []
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    "itemReference": "6",
    "displayOrder": 1,
    "productId": 33,
    "quantity": 2,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50001,
    "lowerTolerance": 1.8,
    "lowerTolerancePrecision": 3,
    "upperTolerance": 2.2,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 197,
    "itemReference": "7",
    "displayOrder": 2,
    "productId": 34,

```

```

    "quantity": 1,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50001,
    "lowerTolerance": null,
    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 198,
    "itemReference": "8",
    "displayOrder": 3,
    "productId": 32,
    "quantity": 2,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50001,
    "lowerTolerance": null,
    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,

```

```
"substitutions": []
},
{
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "itemId": 199,
  "itemReference": "9",
  "displayOrder": 4,
  "productId": 30,
  "quantity": 2,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
  "lowerTolerancePrecision": 2,
  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [],
  "propertyValues": [],
  "unitId": null,
  "locationId": 0,
  "lotDescription": null,
  "substitutions": []
},
{
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "itemId": 200,
  "itemReference": "10",
  "displayOrder": 5,
  "productId": 36,
  "quantity": 1,
  "quantityPrecision": 2,
```

```

    "unitOfMeasureId": 50001,
    "lowerTolerance": null,
    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 201,
    "itemReference": "11",
    "displayOrder": 6,
    "productId": 35,
    "quantity": 2,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50001,
    "lowerTolerance": null,
    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },

```

```
{
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "itemId": 202,
  "itemReference": "12",
  "displayOrder": 7,
  "productId": 31,
  "quantity": 2,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
  "lowerTolerancePrecision": 2,
  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [],
  "propertyValues": [],
  "unitId": null,
  "locationId": 0,
  "lotDescription": null,
  "substitutions": []
},
{
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "itemId": 203,
  "itemReference": "13",
  "displayOrder": 8,
  "productId": 25,
  "quantity": 2,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
```

```

    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 204,
    "itemReference": "14",
    "displayOrder": 9,
    "productId": 27,
    "quantity": 1,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50001,
    "lowerTolerance": null,
    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [
      "requiresConsumptionTracking"
    ],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },

```



```
{
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "itemId": 205,
  "itemReference": "15",
  "displayOrder": 10,
  "productId": 26,
  "quantity": 3,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
  "lowerTolerancePrecision": 2,
  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [],
  "propertyValues": [],
  "unitId": null,
  "locationId": 0,
  "lotDescription": null,
  "substitutions": []
},
{
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "itemId": 206,
  "itemReference": "16",
  "displayOrder": 11,
  "productId": 95,
  "quantity": 1.89,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50003,
  "lowerTolerance": 1.78,
```

```

    "lowerTolerancePrecision": 2,
    "upperTolerance": 2,
    "upperTolerancePrecision": 2,
    "scrapFactor": 2,
    "behaviors": [],
    "propertyValues": [],
    "unitId": 29,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 207,
    "itemReference": "17",
    "displayOrder": 13,
    "productId": 17,
    "quantity": 1,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50001,
    "lowerTolerance": null,
    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {

```

```

    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "itemId": 208,
  "itemReference": "18",
  "displayOrder": 14,
  "productId": 21,
  "quantity": 4,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
  "lowerTolerancePrecision": 2,
  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [],
  "propertyValues": [],
  "unitId": null,
  "locationId": 0,
  "lotDescription": null,
  "substitutions": []
},
{
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "itemId": 209,
  "itemReference": "19",
  "displayOrder": 15,
  "productId": 20,
  "quantity": 2,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
  "lowerTolerancePrecision": 2,
  "upperTolerance": null,

```

```

    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 210,
    "itemReference": "20",
    "displayOrder": 16,
    "productId": 14,
    "quantity": 1,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50001,
    "lowerTolerance": null,
    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    }
  }

```

```
    },  
    "itemId": 211,  
    "itemReference": "21",  
    "displayOrder": 17,  
    "productId": 16,  
    "quantity": 2,  
    "quantityPrecision": 2,  
    "unitOfMeasureId": 50001,  
    "lowerTolerance": null,  
    "lowerTolerancePrecision": 2,  
    "upperTolerance": null,  
    "upperTolerancePrecision": 2,  
    "scrapFactor": 0,  
    "behaviors": [],  
    "propertyValues": [],  
    "unitId": null,  
    "locationId": 0,  
    "lotDescription": null,  
    "substitutions": []  
  },  
  {  
    "appliesTo": {  
      "materialLotActualIds": [],  
      "excludedMaterialLotActualIds": []  
    },  
    "itemId": 212,  
    "itemReference": "1",  
    "displayOrder": 18,  
    "productId": 15,  
    "quantity": 2,  
    "quantityPrecision": 2,  
    "unitOfMeasureId": 50001,  
    "lowerTolerance": null,  
    "lowerTolerancePrecision": 2,  
    "upperTolerance": null,  
    "upperTolerancePrecision": 2,  
    "scrapFactor": 0,  
  }  
}
```

```

    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 213,
    "itemReference": "2",
    "displayOrder": 19,
    "productId": 24,
    "quantity": 105,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50002,
    "lowerTolerance": null,
    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 214,

```

```
"itemReference": "3",
"displayOrder": 20,
"productId": 23,
"quantity": 176,
"quantityPrecision": 2,
"unitOfMeasureId": 50002,
"lowerTolerance": null,
"lowerTolerancePrecision": 2,
"upperTolerance": null,
"upperTolerancePrecision": 2,
"scrapFactor": 0,
"behaviors": [],
"propertyValues": [],
"unitId": null,
"locationId": 0,
"lotDescription": null,
"substitutions": []
},
{
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "itemId": 215,
  "itemReference": "4",
  "displayOrder": 21,
  "productId": 47,
  "quantity": 2,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
  "lowerTolerancePrecision": 2,
  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [],
  "propertyValues": [],
```

```

    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 216,
    "itemReference": "5",
    "displayOrder": 22,
    "productId": 28,
    "quantity": 1,
    "quantityPrecision": 0,
    "unitOfMeasureId": 50001,
    "lowerTolerance": 1,
    "lowerTolerancePrecision": 0,
    "upperTolerance": 1,
    "upperTolerancePrecision": 0,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  }
]
},
"segments": [
  {
    "segmentId": 0,
    "segmentType": "route",
    "name": "Route Level",
    "appliesTo": {

```



```
"materialLotActualIds": [],
"excludedMaterialLotActualIds": []
},
"behaviors": [],
"formulationItemsConsumption": [
  {
    "quantity": 2,
    "quantityPrecision": 2,
    "itemReference": "6",
    "behaviors": []
  },
  {
    "quantity": 1,
    "quantityPrecision": 2,
    "itemReference": "7",
    "behaviors": []
  },
  {
    "quantity": 2,
    "quantityPrecision": 2,
    "itemReference": "8",
    "behaviors": []
  },
  {
    "quantity": 2,
    "quantityPrecision": 2,
    "itemReference": "9",
    "behaviors": []
  },
  {
    "quantity": 1,
    "quantityPrecision": 2,
    "itemReference": "10",
    "behaviors": []
  },
  {
    "quantity": 2,
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"quantityPrecision": 2,
"itemReference": "11",
"behaviors": []
},
{
"quantity": 2,
"quantityPrecision": 2,
"itemReference": "12",
"behaviors": []
},
{
"quantity": 2,
"quantityPrecision": 2,
"itemReference": "13",
"behaviors": []
},
{
"quantity": 1,
"quantityPrecision": 2,
"itemReference": "14",
"behaviors": [
  "requiresConsumptionTracking"
]
},
{
"quantity": 3,
"quantityPrecision": 2,
"itemReference": "15",
"behaviors": []
},
{
"quantity": 1.89,
"quantityPrecision": 2,
"itemReference": "16",
"behaviors": []
},
{
```

```
"quantity": 1,
"quantityPrecision": 2,
"itemReference": "17",
"behaviors": []
},
{
"quantity": 4,
"quantityPrecision": 2,
"itemReference": "18",
"behaviors": []
},
{
"quantity": 2,
"quantityPrecision": 2,
"itemReference": "19",
"behaviors": []
},
{
"quantity": 1,
"quantityPrecision": 2,
"itemReference": "20",
"behaviors": []
},
{
"quantity": 2,
"quantityPrecision": 2,
"itemReference": "21",
"behaviors": []
},
{
"quantity": 2,
"quantityPrecision": 2,
"itemReference": "1",
"behaviors": []
},
{
"quantity": 105,
```

```

    "quantityPrecision": 2,
    "itemReference": "2",
    "behaviors": []
  },
  {
    "quantity": 176,
    "quantityPrecision": 2,
    "itemReference": "3",
    "behaviors": []
  },
  {
    "quantity": 2,
    "quantityPrecision": 2,
    "itemReference": "4",
    "behaviors": []
  },
  {
    "quantity": 1,
    "quantityPrecision": 0,
    "itemReference": "5",
    "behaviors": []
  }
],
"description": "Details applied across all operations",
"documents": [
  {
    "displayName": "01JuneFile",
    "link": "https://10.181.214.119:6984/documents/a462163b-b37a-4c51-a032-8d9c2b609077/pdfsampl.pdf"
  },
  {
    "displayName": "15 - 3 gear assembly side view",
    "link": "https://10.181.214.119:6984/documents/0faf9f6a-0bef-4fee-b5a5-d95a62e511c0/3 gear side
diagram.pdf"
  },
  {
    "displayName": "15julydocument",
    "link": "https://10.181.214.119:6984/documents/ed247634-cfe4-4617-972d-c095b61891b4/pdf_5mb.pdf"
  }
]

```

```

    }
  ],
  "dataEntryPlans": [],
  "plannedUnits": [],
  "propertyValues": [],
  "suggestedLaborTypes": []
},
{
  "segmentId": 217,
  "segmentType": "segment",
  "name": "Op 10 A",
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "behaviors": [
    "requiresClockOn"
  ],
  "formulationItemsConsumption": [],
  "description": "Welding the Frames",
  "documents": [
    {
      "displayName": "Final Frame Construction Outline",
      "link": "https://10.181.214.119:6984/documents/5471d4bd-3507-4aee-b87a-45f4b3f55998/FrameConstruction.pdf"
    },
    {
      "displayName": "How to Weld Aluminum",
      "link": "https://10.181.214.119:6984/documents/2c81666b-3a36-4ccc-b8d5-3820527a8919/How to Weld
Aluminum.pdf"
    }
  ],
  "dataEntryPlans": [
    {
      "displayName": "Welding Diagram",
      "link": "https://10.181.214.119:6984/documents/9fb685a1-56a4-4853-8658-da48e2976e1c/Welding Diagram.pdf"
    }
  ]
},
  "dataEntryPlans": [
    {
      "displayName": "Welding Diagram",
      "link": "https://10.181.214.119:6984/documents/9fb685a1-56a4-4853-8658-da48e2976e1c/Welding Diagram.pdf"
    }
  ]
}
]

```

```

],
"plannedUnits": [
  {
    "machinePlan": {
      "laborCodes": [],
      "standardLaborPlan": [
        {
          "basis": "lot",
          "laborPlanningTypeId": 1,
          "time": 600
        },
        {
          "basis": "lot",
          "laborPlanningTypeId": 2,
          "time": 1200
        },
        {
          "basis": "lot",
          "laborPlanningTypeId": 3,
          "time": 300
        },
        {
          "basis": "lot",
          "laborPlanningTypeId": 4,
          "time": 0
        }
      ]
    },
    "peoplePlan": null,
    "unitId": 8
  },
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 9
  }
]

```

```

    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 10
  },
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 2194
  }
],
"propertyValues": [
  {
    "propertyDefinitionId": "0824B5DD-2302-4AEE-A4F6-4745A289F4CF",
    "propertyValue": "60"
  },
  {
    "propertyDefinitionId": "BD193327-35EB-4C71-83C1-6F6385C6488B",
    "propertyValue": "30"
  }
],
"suggestedLaborTypes": [
  1,
  3
]
},
{
  "segmentId": 956,
  "segmentType": "segment",
  "name": "Op 10 B",
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "behaviors": [
    "requiresClockOn"
  ],
  "formulationItemsConsumption": [],

```

```

"description": "Welding the Frames",
"documents": [
  {
    "displayName": "Final Frame Construction Outline",
    "link": "https://10.181.214.119:6984/documents/5471d4bd-3507-4aee-b87a-45f4b3f55998/FrameConstruction.pdf"
  },
  {
    "displayName": "How to Weld Aluminum",
    "link": "https://10.181.214.119:6984/documents/2c81666b-3a36-4ccc-b8d5-3820527a8919/How to Weld
Aluminum.pdf"
  },
  {
    "displayName": "Welding Diagram",
    "link": "https://10.181.214.119:6984/documents/9fb685a1-56a4-4853-8658-da48e2976e1c/Welding Diagram.pdf"
  }
],
"dataEntryPlans": [
  17
],
"plannedUnits": [
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 2195
  },
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 2217
  }
],
"propertyValues": [
  {
    "propertyDefinitionId": "0824B5DD-2302-4AEE-A4F6-4745A289F4CF",
    "propertyValue": "60"
  },
  {

```



```

    "propertyDefinitionId": "BD193327-35EB-4C71-83C1-6F6385C6488B",
    "propertyValue": "30"
  }
],
"suggestedLaborTypes": [
  1,
  3
]
},
{
  "segmentId": 137,
  "segmentType": "segment",
  "name": "Op 20",
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "behaviors": [
    "requiresClockOn"
  ],
  "formulationItemsConsumption": [],
  "description": "Pickling the welds",
  "documents": [
    {
      "displayName": "Final Frame Construction Outline",
      "link": "https://10.181.214.119:6984/documents/5471d4bd-3507-4aee-b87a-45f4b3f55998/FrameConstruction.pdf"
    },
    {
      "displayName": "Pickling",
      "link": "https://10.181.214.119:6984/documents/31ddbd73-aa87-435e-alfb-a385fa047f57/Pickling.pdf"
    }
  ],
  "dataEntryPlans": [
    14
  ],
  "plannedUnits": [
    {

```

```

    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 7
  }
],
"propertyValues": [
  {
    "propertyDefinitionId": "0824B5DD-2302-4AEE-A4F6-4745A289F4CF",
    "propertyValue": "10"
  },
  {
    "propertyDefinitionId": "BD193327-35EB-4C71-83C1-6F6385C6488B",
    "propertyValue": "5"
  }
],
"suggestedLaborTypes": [
  1
]
},
{
  "segmentId": 56,
  "segmentType": "segment",
  "name": "Op 30",
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "behaviors": [
    "requiresClockOn"
  ],
  "formulationItemsConsumption": [],
  "description": "Painting the frame",
  "documents": [
    {
      "displayName": "Painting PPE",
      "link": "https://10.181.214.119:6984/documents/19cdc2e2-6d5f-42fb-9068-23f7c87d75c8/painting PPE.pdf"
    }
  ]
}

```

```

],
"dataEntryPlans": [
  13
],
"plannedUnits": [
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 5
  },
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 6
  }
],
"propertyValues": [
  {
    "propertyDefinitionId": "0824B5DD-2302-4AEE-A4F6-4745A289F4CF",
    "propertyValue": "45"
  },
  {
    "propertyDefinitionId": "BD193327-35EB-4C71-83C1-6F6385C6488B",
    "propertyValue": "45"
  }
],
"suggestedLaborTypes": [
  1
],
{
  "segmentId": 955,
  "segmentType": "segment",
  "name": "Op 40",
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  }
}

```

```
},
"behaviors": [
  "requiresClockOn"
],
"formulationItemsConsumption": [],
"description": "Final Assembly",
"documents": [
  {
    "displayName": "Final Product",
    "link": "https://10.181.214.119:6984/documents/68756bdd-7a9e-4d0e-8668-40c033375af4/Final Product.pdf"
  }
],
"dataEntryPlans": [
  16
],
"plannedUnits": [
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 2
  },
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 3
  },
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 4
  }
],
"propertyValues": [
  {
    "propertyDefinitionId": "0824B5DD-2302-4AEE-A4F6-4745A289F4CF",
    "propertyValue": "75"
  },

```

```

    {
      "propertyDefinitionId": "BD193327-35EB-4C71-83C1-6F6385C6488B",
      "propertyValue": null
    }
  ],
  "suggestedLaborTypes": [
    1
  ]
},
{
  "segmentId": 957,
  "segmentType": "segment",
  "name": "Op 50",
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "behaviors": [
    "requiresClockOn",
    "allowManualSkip"
  ],
  "formulationItemsConsumption": [],
  "description": "Move to storage",
  "documents": [],
  "dataEntryPlans": [],
  "plannedUnits": [
    {
      "machinePlan": null,
      "peoplePlan": null,
      "unitId": 32
    }
  ],
  "propertyValues": [],
  "suggestedLaborTypes": [
    1
  ]
}

```

```

],
"structureType": "tree",
"structure": {
  "sequence": {
    "children": [
      {
        "children": [],
        "displayOrder": 0,
        "mutualExclusionSets": [
          10
        ],
        "segmentId": 217,
        "sequenceNumber": 10,
        "skipIfSuccessorStarted": false
      },
      {
        "children": [],
        "displayOrder": 0,
        "mutualExclusionSets": [],
        "segmentId": 137,
        "sequenceNumber": 20,
        "skipIfSuccessorStarted": false
      },
      {
        "children": [],
        "displayOrder": 0,
        "mutualExclusionSets": [],
        "segmentId": 56,
        "sequenceNumber": 30,
        "skipIfSuccessorStarted": false
      },
      {
        "children": [],
        "displayOrder": 0,
        "mutualExclusionSets": [],
        "segmentId": 955,
        "sequenceNumber": 40,

```

```

    "skipIfSuccessorStarted": false
  },
  {
    "children": [],
    "displayOrder": 50,
    "mutualExclusionSets": [
      10
    ],
    "segmentId": 956,
    "sequenceNumber": 10,
    "skipIfSuccessorStarted": false
  },
  {
    "children": [],
    "displayOrder": 50,
    "mutualExclusionSets": [],
    "segmentId": 957,
    "sequenceNumber": 50,
    "skipIfSuccessorStarted": true
  }
],
"displayOrder": 0,
"mutualExclusionSets": [],
"segmentId": 0,
"sequenceNumber": 0,
"skipIfSuccessorStarted": false
}
}
}
}

```

Data Entry Plans

About Importing Data Entry Plans

Data entry plans are created by the system when route operations are defined to collect a set of variables. When importing a route to a target system that contains data entry plans as part of its

definition, the data entry plans must exist in the target system. You can import a data entry plan using the Plant Application ERP Scheduler service in two ways:

- Export a Plant Applications data entry plan from a source system via the ERP Export service and use the JSON of the response as input to the ERP Scheduler service `/importOrders/importDataEntryPlantJobs`.
- Create an import data entry plan JSON from a third-party system.



Note:

To successfully import a data entry plan, all entities of the data entry plan must exist, including::

- Variables
- Materials (the context of a variable)
- Lines and units (the context of a variable)

The data import JSON consists of two parts.

- `exportMetaData`: This is data specific to the definition of what is being imported and how the data maps between a source and the final Plant Application destination. The meta data consists of two parts:
 - `.modelProperties`: A collection of `propertyName` and `propertyValue` pairs to define the set of model properties and their values for the data entry plan import. For example:

```
{
  "propertyName": "name",
  "propertyValue": "e152218b-8f13-4dbb-8f2a-d2c75162f212"
},
{
  "propertyName": "isReleased",
  "propertyValue": "true"
}
```

You must define the name/value pairs for setting a data entry plan name and data entry plan release status. To successfully import a data entry plan, the following `propertyNames` are supported:

- `name`
- `isReleased`

**Note:**

The system assigns data entry plan names using GUIDs. Data entry plan names must be unique in the Plant Applications database.

- `.sourceProperties`: A collection of name-to-ID mappings required to update the data entry plan content from a source to the target IDs:
 - `.propertyPath`: The JSON path of the entity within the data entry plan JSON structure. E.g.,: `groups[0].variables[0].variableId`.
 - `.sourceValue`: The value in the JSON that represents the entity in the path. E.g.,: 2846 is the variable ID.
 - `.sourceName`: The description name of the value. E.g.,: BB Drop is the variable name.
 - `.transformation`: How the source-to-destination data is to be transformed. Example: `targetValueLookup` is a supported value that indicates the target can be mapped using lookup.
 - `.context`: the context as to how to find the variable name. E.g.,: `productCode`, `lineName` and `unitName` are contexts to define where and how the variable can be mapped in the destination system.
- `.content`: A JSON escaped string used directly by the core service API to create the plan. See [Activities Service API documentation](#) for data entry creation and the content of this parameter. For example:

```
"content": "{\n  \"createdByUserId\": 53,\n  \"createdOn\": \"2022-07-14T21:37:08.005Z\",\n  \"eventSubtypeId\": 6,\n  \"eventType\": \"UserDefined\",\n  \"groups\": [\n    {\n      \"name\":\n      \"Length\",\n      \"variables\": [\n        {\n          \"isMandatory\": true,\n          \"variableId\":\n          2846\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2835\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2843\n        },\n        {\n          \"isMandatory\":\n          false,\n          \"variableId\": 2836\n        },\n        {\n          \"isMandatory\":\n          false,\n          \"variableId\": 2845\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2844\n        }\n      ]\n    },\n    {\n      \"name\": \"Angle\",\n      \"variables\": [\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2847\n        },\n        {\n          \"isMandatory\":\n          false,\n          \"variableId\": 2834\n        }\n      ]\n    },\n    {\n      \"id\": 15,\n      \"isReleased\": false,\n      \"lastModifiedByUserId\": 53,\n      \"lastModifiedOn\": \"2022-07-14T21:37:08.005Z\",\n      \"name\": \"e152218b-8f13-4dbb-8f2a-d2c75162f212\"\n    }\n  ],\n  \"contentMediaType\": \"application/vnd.ge.mes.v1.full+json\"}
```

The above example identifies that the first variable in the first group, variable id of the source is 2846, its name is BB Drop and the transformation is `targetValueLookup`. The import service will use a lookup from a service within the target system searching for name = BB Drop whose context is

a material variable for product code `L_AT_Yellow` and finding the ID. The import service will then replace the value `2846` in `groups[0].variables[0].variableId` to create the data entry for the target.

**Note:**

Most transformations are `targetValueLookup`, which identifies the need to use a lookup to obtain a target value.

**Note:**

All Plant Applications entities must exist in the target system prior to running the data entry plant import.

Sample Inbound Files for Data Entry Plans

JSON Data Entry Plan Export Document

A JSON data entry plan import document contains all the details of a data entry plan.

```
{
  "exportMetadata": {
    "modelProperties": [
      {
        "propertyName": "name",
        "propertyValue": "e152218b-8f13-4dbb-8f2a-d2c75162f212"
      },
      {
        "propertyName": "isReleased",
        "propertyValue": "false"
      }
    ],
    "sourceProperties": [
      {
        "propertyPath": "eventSubtypeId",
        "sourceName": "Operation",
        "sourceValue": "6",
        "transformation": "targetValueLookup",
        "context": null
      }
    ]
  }
}
```

```
{
  "propertyPath": "groups[0].variables[0].variableId",
  "sourceName": "BB Drop",
  "sourceValue": "2846",
  "transformation": "targetValueLookup",
  "context": {
    "lineName": null,
    "unitName": null,
    "productCode": "L_AT_Yellow"
  }
},
{
  "propertyPath": "groups[0].variables[1].variableId",
  "sourceName": "Chainstay Length",
  "sourceValue": "2835",
  "transformation": "targetValueLookup",
  "context": {
    "lineName": null,
    "unitName": null,
    "productCode": "L_AT_Yellow"
  }
},
{
  "propertyPath": "groups[0].variables[2].variableId",
  "sourceName": "Head Tube Length",
  "sourceValue": "2843",
  "transformation": "targetValueLookup",
  "context": {
    "lineName": null,
    "unitName": null,
    "productCode": "L_AT_Yellow"
  }
},
{
  "propertyPath": "groups[0].variables[3].variableId",
  "sourceName": "Seat Tube Length",
  "sourceValue": "2836",
```

```

"transformation": "targetValueLookup",

"context": {

  "lineName": null,

  "unitName": null,

  "productCode": "L_AT_Yellow"

}

},

{

  "propertyPath": "groups[0].variables[4].variableId",

  "sourceName": "Top Tube Length",

  "sourceValue": "2845",

  "transformation": "targetValueLookup",

  "context": {

    "lineName": null,

    "unitName": null,

    "productCode": "L_AT_Yellow"

  }

},

{

  "propertyPath": "groups[0].variables[5].variableId",

  "sourceName": "Wheelbase Length",

  "sourceValue": "2844",

  "transformation": "targetValueLookup",

  "context": {

    "lineName": null,

    "unitName": null,

    "productCode": "L_AT_Yellow"

  }

},

{

  "propertyPath": "groups[1].variables[0].variableId",

  "sourceName": "Head Tube Angle",

  "sourceValue": "2847",

  "transformation": "targetValueLookup",

  "context": {

    "lineName": null,

    "unitName": null,

```

```

    "productCode": "L_AT_Yellow"
  }
},
{
  "propertyPath": "groups[1].variables[1].variableId",
  "sourceName": "Seat Tube Angle",
  "sourceValue": "2834",
  "transformation": "targetValueLookup",
  "context": {
    "lineName": null,
    "unitName": null,
    "productCode": "L_AT_Yellow"
  }
}
]
},
"content": "{\n  \"createdByUserId\": 53,\n  \"createdOn\": \"2022-07-14T21:37:08.005Z\",\n  \"eventSubtypeId\": 6,\n  \"eventType\": \"UserDefined\",\n  \"groups\": [\n    {\n      \"name\": \"Length\",\n      \"variables\": [\n        {\n          \"isMandatory\": true,\n          \"variableId\": 2846\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2835\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2843\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2845\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2844\n        }\n      ]\n    },\n    {\n      \"name\": \"Angle\",\n      \"variables\": [\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2847\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2834\n        }\n      ]\n    }\n  ],\n  \"id\": 15,\n  \"isReleased\": false,\n  \"lastModifiedByUserId\": 53,\n  \"lastModifiedOn\": \"2022-07-14T21:37:08.005Z\",\n  \"name\": \"e152218b-8f13-4dbb-8f2a-d2c75162f212\"\n}",
"contentMediaType": "application/vnd.ge.mes.v1.full+json"
}

```

BOM Formulation

About Importing BOM Formulations

The BOM Formulation Import Document describes the information required to create/update a Bill of Materials. The following is a list of parameters related to importing a BOM formulation.

- **schemaVersion**: Represents the version of the schema to determine compatibility and parsing. Must increment every time the JSON schema is changed.
- **bomFormulationName**: Name of the BOM Formulation. The bomFormulationName is used to determine if a bomFormulation should be updated or created. The bomFormulationName must be unique for every BOM. If a bomFormulationName exists, the import BOM request should update an existing BOM, rather than creating a new BOM when the bomFormulationName does not exist.
- **effectiveDate**: The date/time when the BOM is effective. Must adhere to the ISO 8601 UTC standard. The effective date cannot be before the current date/time.
- **expirationDate**: The date/time when the BOM expires. Must adhere to the ISO 8601 UTC standard. The expiration date cannot be before the effective date/time.
- **producedMaterialQuantity**: The quantity of produced material.
- **producedMaterialQuantityPrecision**: The produced material quantity precision.
- **producedMaterialUnitOfMeasureName**: The code of the unit of measure used for producing the material.
- **bomFamilyName**: The name of the BOM family. The BOM family name is used only when a non-existing bomMasterName is supplied.
- **bomMasterName**: The name of the BOM master. If a non-existing bomMasterName is supplied, then as part of validation process, the code will create the new BOM master with the given name and using the BOM family specified by bomFamilyName.
- **producedMaterialNames**: The list of produced material codes.
- **propertyValues.propertyName**: Custom property name used in the BOM header. Properties are created in the Property Definition app and belong to the BomItem Import group.
- **propertyValues.propertyValue**: Custom property name used in the BOM header. Properties are created in the Property Definition app and belong to the BomItem Import group. The value type must match the one defined in the Property Definition.
- **billOfMaterials.bomItemName**: An alias (stored in the **Alias** field of the BOM item) to be used in place of the BOM item name.
- **billOfMaterials.quantityPrecision**: The BOM item quantity precision.
- **billOfMaterials.scrapFactor**: The BOM item scrap factor (%). The percentage of the BOM item expected to be lost during production of the formulation. For example, if 100 units of Product X are required with a scrap factor of 1(%), there should be 101 units on hand when preparing to produce the product.
- **billOfMaterials.lowerTolerancePrecision**: The lower tolerance precision of the BOM item.
- **billOfMaterials.propertyValues.propertyName**: Custom property name used in the BOM header. Properties are created in the Property Definition app and belong to the BomItem Import group.

- **billOfMaterials.propertyValues.property.Value:** Custom property name used in the BOM item. Properties are created in the Property Definition app and belong to the BomItem Import group. The value type must match the one defined in the Property Definition app.
- **billOfMaterials.quantity:** The quantity consumed by the BOM item.
- **billOfMaterials.materialName:** The material code consumed by the BOM item.
- **billOfMaterials.unitOfMeasureName:** The code of the unit of measure used for the BOM item.
- **billOfMaterials.upperTolerancePrecision:** The upper tolerance precision of the BOM item.
- **billOfMaterials.lowerTolerance:** The lower limit of the required quantity.
- **billOfMaterials.upperTolerance:** The upper limit of the required quantity.
- **billOfMaterials.displayOrder:** The display order.
- **billOfMaterials.substitution.materialName:** The material code of the substitution.
- **billOfMaterials.substitution.unitOfMeasureName:** The unit of measure code of the substitution.
- **billOfMaterials.substitution.conversionFactor:** The conversion factor of the substitution.

Supported Schema Versions for Importing BOM Formulations

You can import BOM Formulations using the following schema versions:

- **Schema Version 2:** This version provides support for the BOM header `propertyValues`:
 - `propertyName`
 - `propertyValue`
- **Schema Version 1:** This is the original version.



Tip:

Refer to the following sample BOM import documents (BOMIDs).

- [JSON BOM Import Document Samples \(on page 607\)](#)

Sample Inbound Files for BOM Formulations

Message that Contains BOM Formulation

```
INSERT INTO erp_integration_inbound_messages (Inserted_Date, Message_Type, Media_Type, Message, Inserted_By)
VALUES (GETUTCDATE(), 'BoM', 'application/json', '{BOMID}', '<username>')
```

**Note:**

BOMID = BOM Import Document; only JSON is supported in PA2022 SP1.

JSON BOM Import Document (BOMID)

A JSON BOM import document (BOMID) contains all the details of a BOM Formulation.

JSON BOMID Schema Version 2

```
{
  "schemaVersion" : 2,
  "bomFormulationName": "TestBOM",
  "effectiveDate": "2021-10-20T13:12:40.458Z",
  "expirationDate": "2021-11-20T13:12:40.458Z",
  "producedMaterialQuantity": 1,
  "producedMaterialQuantityPrecision": 0,
  "producedMaterialUnitOfMeasureName": "EA",
  "bomFamilyName": "BOMFamily1",
  "bomMasterName": "OpComplete",
  "propertyValues": [
    {
      "propertyName": "ExpirationDate",
      "propertyValue": "2019-10-22T12:30:45.555Z"
    },
    {
      "propertyName": "EffectivityDate",
      "propertyValue": "2019-10-22T12:30:45.555Z"
    }
  ],
  "producedMaterialNames": [
    "Test-RI-NonSerialized",
    "RI_Dan_20210405_1"
  ],
  "billOfMaterials": [
    {
      "bomItemName": "line1",
      "quantityPrecision": 2,
      "scrapFactor": 1,

```



```

    "lowerTolerancePrecision": 2,
    "quantity": 1,
    "materialName": "N-001",
    "unitOfMeasureName": "EA",
    "upperTolerancePrecision": 2,
    "lowerTolerance": 1,
    "upperTolerance": 1,
    "displayOrder": 1,
    "propertyValues": [
      {
        "propertyName": "ExpirationDate",
        "propertyValue": "2019-10-22T12:30:45.555Z"
      },
      {
        "propertyName": "EffectivityDate",
        "propertyValue": "2019-10-22T12:30:45.555Z"
      }
    ]
  },
  {
    "bomItemName": "line2",
    "quantityPrecision": 2,
    "scrapFactor": 1,
    "lowerTolerancePrecision": 2,
    "quantity": 4,
    "materialName": "5099T05G12",
    "unitOfMeasureName": "LB",
    "upperTolerancePrecision": 2,
    "lowerTolerance": 1,
    "upperTolerance": 1,
    "displayOrder": 1,
    "propertyValues": [
      {
        "propertyName": "ExpirationDate",
        "propertyValue": "2019-10-22T12:30:45.555Z"
      },
      {

```

```

    "propertyName": "EffectivityDate",
    "propertyValue": "2019-10-22T12:30:45.555Z"
  }
]
}
]
}

```

JSON BOMID Schema Version 1

```

{
  "schemaVersion": 1,
  "bomFormulationName": "TestBOM",
  "effectiveDate": "2021-10-20T13:12:40.458Z",
  "expirationDate": "2021-11-20T13:12:40.458Z",
  "producedMaterialQuantity": 1,
  "producedMaterialQuantityPrecision": 0,
  "producedMaterialUnitOfMeasureName": "EA",
  "bomFamilyName": "BOMFamily1",
  "bomMasterName": "OpComplete",
  "producedMaterialNames": [
    "Test-RI-NonSerialized",
    "RI_Dan_20210405_1"
  ],
  "billOfMaterials": [
    {
      "bomItemName": "line1",
      "quantityPrecision": 2,
      "scrapFactor": 1,
      "lowerTolerancePrecision": 2,
      "quantity": 1,
      "materialName": "N-001",
      "unitOfMeasureName": "EA",
      "upperTolerancePrecision": 2,
      "lowerTolerance": 1,
      "upperTolerance": 1,
      "displayOrder": 1,
      "propertyValues": [

```

```

{
  "propertyName": "ExpirationDate",
  "propertyValue": "2019-10-22T12:30:45.555Z"
},
{
  "propertyName": "EffectivityDate",
  "propertyValue": "2019-10-22T12:30:45.555Z"
}
],
"substitution": [
  {
    "materialName": "AutomationProduct",
    "unitOfMeasureName": "cm",
    "conversionFactor": 2
  },
  {
    "materialName": "LAPTOP",
    "unitOfMeasureName": "cm",
    "conversionFactor": 1
  }
]
},
{
  "bomItemName": "line2",
  "quantityPrecision": 2,
  "scrapFactor": 1,
  "lowerTolerancePrecision": 2,
  "quantity": 4,
  "materialName": "5099T05G12",
  "unitOfMeasureName": "LB",
  "upperTolerancePrecision": 2,
  "lowerTolerance": 1,
  "upperTolerance": 1,
  "displayOrder": 1,
  "propertyValues": [
    {
      "propertyName": "ExpirationDate",

```

```

    "propertyValue": "2019-10-22T12:30:45.555Z"
  },
  {
    "propertyName": "EffectivityDate",
    "propertyValue": "2019-10-22T12:30:45.555Z"
  }
],
"substitution": [
  {
    "materialName": "AutomationProduct",
    "unitOfMeasureName": "cm",
    "conversionFactor": 2
  },
  {
    "materialName": "LAPTOP",
    "unitOfMeasureName": "cm",
    "conversionFactor": 1
  }
]
}
]
}

```

JSON BOMID Schema Version 1 with Header Properties

```

{
  "schemaVersion" : 1,
  "bomFormulationName": "TestBOM",
  "effectiveDate": "2021-10-20T13:12:40.458Z",
  "expirationDate": "2021-11-20T13:12:40.458Z",
  "producedMaterialQuantity": 1,
  "producedMaterialQuantityPrecision": 0,
  "producedMaterialUnitOfMeasureName": "EA",
  "bomFamilyName": "BOMFamily1",
  "bomMasterName": "OpComplete",
  "producedMaterialNames": [
    "Test-RI-NonSerialized",
    "RI_Dan_20210405_1"
  ]
}

```

```

],
"propertyValues": [
  {
    "propertyName": "ExpirationDate",
    "propertyValue": "2019-10-22T12:30:45.555Z"
  },
  {
    "propertyName": "EffectivityDate",
    "propertyValue": "2019-10-22T12:30:45.555Z"
  }
]
]
"billOfMaterials": [
  {
    "bomItemName": "line1",
    "quantityPrecision": 2,
    "scrapFactor": 1,
    "lowerTolerancePrecision": 2,
    "quantity": 1,
    "materialName": "N-001",
    "unitOfMeasureName": "EA",
    "upperTolerancePrecision": 2,
    "lowerTolerance": 1,
    "upperTolerance": 1,
    "displayOrder": 1,
    "propertyValues": [
      {
        "propertyName": "ExpirationDate",
        "propertyValue": "2019-10-22T12:30:45.555Z"
      },
      {
        "propertyName": "EffectivityDate",
        "propertyValue": "2019-10-22T12:30:45.555Z"
      }
    ]
  }
],
{
  "bomItemName": "line2",

```

```
"quantityPrecision": 2,
"scrapFactor": 1,
"lowerTolerancePrecision": 2,
"quantity": 4,
"materialName": "5099T05G12",
"unitOfMeasureName": "LB",
"upperTolerancePrecision": 2,
"lowerTolerance": 1,
"upperTolerance": 1,
"displayOrder": 1,
"propertyValues": [
  {
    "propertyName": "ExpirationDate",
    "propertyValue": "2019-10-22T12:30:45.555Z"
  },
  {
    "propertyName": "EffectivityDate",
    "propertyValue": "2019-10-22T12:30:45.555Z"
  }
]
}
]
```

Chapter 5. ERP Export Service

About the ERP Export Service

Event-driven Messages

The ERP Export service sends events from Plant Applications Web Client to the `erp_integration_outbound_messages` table and to Kafka topics. You can configure an ERP system (or middleware or an interfacing system) to receive events from this table.

The ERP Export service triggers a message from Plant Applications Web Client to the ERP system when the following events occur:

- An operation is complete.
- A serial/lot is clocked on for an operation.
- A serial/lot is clocked off for an operation.
- The status of a material lot has changed in the Receiving Inspection application (that is, completed or pending MRB).
- A route is released.
- A process/work order is created, updated, completed, or deleted. When a process order is complete, information about the quantity of the product that is produced is included as well.

When one of the events occur, the ERP Export service performs the following operations:

- Inserts a message in a JSON or B2MML format to an integration table.
- Publishes an event to the Kafka topic associated with the event.

On-Demand Exports

The ERP Export service also includes REST API controllers that can be used for on-demand exports.

- Follow the steps in [Authorize to the ERP Export Service \(on page 615\)](#).
- You will need to know the client ID and client secret configured during the Web Client installation. See [Access the Plant Applications REST APIs \(on page 667\)](#).

The following can be exported on-demand:

- [Routes \(on page 618\)](#)
- [Data Entry Plans \(on page 667\)](#)

Authorize to the ERP Export Service

Procedure

1. The ERP Export service includes REST API controllers that can be used for on-demand exports. To access the user interface, follow the instructions in Plant Applications REST APIs (*on page*). Refer to Swagger URLs of Rest Services (*on page*) for the ERP Export Service's URL (as well as the URLs for all other services).
2. To authorize to the ERP Export Service, you will require a valid Plant Applications user name. Additionally you will need the client id and client secret configured during installation. (See Access the Plant Applications REST APIs (*on page*).)
3. Refer to the erp-export-service documentation for the specification of the controllers used for exporting the entities routes and data entry plans.

ERP Export Service Tables

The ERP Export service publishes messages in a JSON and/or B2MML format to the following tables:

Events	Table
<ul style="list-style-type: none"> • mes.erp.outbound-messages.ClockOff-Event • mes.erp.outbound-messages.ClockOn-Event 	erp.erp_integration_outbound_laborVouchering_messages
<ul style="list-style-type: none"> • mes.erp.outbound-messages.MaterialLotStatusChanged-Event (event generated when the status of a material lot is changed) • mes.erp.outbound-messages.OperationCompletedEvent • mes.erp.outbound-message.ProcessOrderCompletedEvent 	erp.erp_outbound_integration_standard_messages

Events	Table
<ul style="list-style-type: none"> • mes.erp.outbound- .message.ProcessOrderCreatedEvent • mes.erp.outbound- .message.ProcessOrderDeletedEvent • mes.erp.outbound- .message.ProcessOrderUpdatedEvent • mes.route.release- dRoutes.RouteReleasedEvent 	

The table contains the following columns:

Column	Description
Id	The ID of the message.
Event_Type	The type of the event.
Message	The body of the message.
Inserted_By	The user or system that sent the message.
Inserted_Date	The date on which the message was initiated.
Message_Type	The format of the message (application/xml or application/JSON).

The following optional fields allow the external integration to track the progress of the integration, and can also be used by support teams to troubleshoot any failed transactions through the integration.

Column	Description
Process_Start_Date	This property is null unless populated by a custom integration service. It can be used by any custom integration to set the start time when an external process begins accepting or processing this record.
Process_Completion_Date	This property is null unless populated by a custom integration service. It can be used by any custom

Column	Description
	integration to set the completion time when an external process finishes accepting or processing this record.
Response_Code	This property is null unless populated by a custom integration service. It can be used by any custom integration to set a response code about the status of the processing of the record.
Response_Message	This property is null unless populated by a custom integration service. It can be used by any custom integration to set a response message about the detailed status of the processing of the record.

Configuration Parameters in the ERP Export Service

As a system administrator, you can configure the following parameters in the ERP Export service and the Property Definition application in Plant Applications Web Client.

If you have installed Enterprise Plant Applications Web Client, these parameters are available in the following file: <installation path>/PlantApplicationsDocker/plantapps-web-docker/erpexportservice.yml. After you change the values of parameters, run the following Docker commands, and restart the ERP Export service:

```
docker-compose -f erpexportservice.yml config > PAErpExportService.yml
docker stack deploy -c PAErpExportService.yml PAErpExportService
```



Tip:

If you want to change the value of a parameter only for the running instance of the service, you can use a third-party tool such as Portainer.

If you have installed Standard Plant Applications Web Client, these parameters are available in the following file: C:\Program Files\GE Digital\PlantApplicationsWebClient\config-repo\erp-export-service\prod\<version>\erp-export-service-prod.properties. After you change the values of parameters, restart the ERP Export service.

Parameter	Description
erp.outbound.messages.messageType	<p>The format of the message. Provide one of the following values:</p> <ul style="list-style-type: none"> • Application/XML: The message is displayed in an XML or B2MML format. • Application/JSON: The message is displayed in a JSON format.

Export Routes

About Exporting Routes

Using the ERP Export REST Service, you can export a route from a Plant Applications environment. The export's response is used by the ERP Scheduler REST Service, located on another server, to import the same route definition into another environment.

The response of the export is a formatted JSON file with the following sections:

- exportMetaData.modelProperties
- exportMetaData.sourceProperties
- segmentDefinition

The import service will leverage the source names and IDs to replace IDs with the destination IDs, and create a valid route aligned to the destination server's data.

This is the fastest and most convenient way to move a route from a source system to a target system.



Note:

- Imported routes can have a status of **draft**, **released** or **archived** only. Routes pending approval cannot be imported as the supporting workflow to complete the approval is not imported with the route.
- To successfully import a route, all entities of the route must exist in the destination system. This includes:
 - Departments, lines and units
 - BOM formulations
 - Materials



- Labor codes
- Machine and people plans
- Property definitions (exact GUID's required in destination environment)
- Documents
- [Data Entry Plan \(on page 598\)](#) (to successfully import a data entry plan, variables must exist in the destination system)
- Upon import, the BOM formulation must exist in the destination, but the BOM formulation items of the destination are not validated to exactly match the BOM formulation items of the source. The route will be imported based on the BOM items explicitly defined in the route versus the BOM items of the destination BOM formulation
- Upon import, documents will reference the CouchDB URL of the destination Plant Applications configuration. Imported route documents are not validated on import. It is assumed the destination and source couchDB's have replicated the required document. Replicating the documents ensures the document ID is maintained between CouchDB servers.

Sample Outbound Files for a Route

JSON Route Export Document

A JSON route export document contains all the details of a route.

```
{
  "exportMetadata": {
    "modelProperties": [
      {
        "propertyName": "routeName",
        "propertyValue": "All Terrain Bike Ladies Bike Yellow"
      },
      {
        "propertyName": "description",
        "propertyValue": "Description for the ladies yellow bike route"
      },
      {
        "propertyName": "revision",
        "propertyValue": "7"
      }
    ]
  }
}
```

```
{
  "propertyName": "productionLine",
  "propertyValue": "All Terrain Bikes"
},
{
  "propertyName": "producedMaterial",
  "propertyValue": "L_AT_Yellow"
},
{
  "propertyName": "bomFormulation",
  "propertyValue": "Yellow All Terrain Bike"
},
{
  "propertyName": "status",
  "propertyValue": "Draft"
},
{
  "propertyName": "approvedBy",
  "propertyValue": null
},
{
  "propertyName": "approvedOn",
  "propertyValue": null
}
],
"sourceProperties": [
  {
    "propertyPath": "plannedLineId",
    "sourceName": "All Terrain Bikes",
    "sourceValue": "1",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "producedMaterialId",
    "sourceName": "L_AT_Yellow",
    "sourceValue": "94",
```

```
"transformation": "targetValueLookup",
"context": null
},
{
  "propertyPath": "bomFormulationId",
  "sourceName": "Yellow All Terrain Bike",
  "sourceValue": "12",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[0].productId",
  "sourceName": "TB_ChainStay",
  "sourceValue": "33",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[0].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[1].productId",
  "sourceName": "TB_Down",
  "sourceValue": "34",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[1].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
}
```

```
},
{
  "propertyPath": "bomFormulation.formulationItems[2].productId",
  "sourceName": "TB_Fork",
  "sourceValue": "32",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[2].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[3].productId",
  "sourceName": "TB_Head",
  "sourceValue": "30",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[3].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[4].productId",
  "sourceName": "TB_Seat1",
  "sourceValue": "36",
  "transformation": "targetValueLookup",
  "context": null
},
{
```

```

"propertyPath": "bomFormulation.formulationItems[4].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[5].productId",
"sourceName": "TB_SeatStay",
"sourceValue": "35",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[5].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[6].productId",
"sourceName": "TB_Top",
"sourceValue": "31",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[6].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[7].productId",
"sourceName": "gloves",

```



```
"sourceValue": "25",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[7].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[8].productId",
"sourceName": "PH_Strip",
"sourceValue": "27",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[8].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[9].productId",
"sourceName": "sand_paper",
"sourceValue": "26",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[9].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
```

```

    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[10].productId",
    "sourceName": "PT_Yellow",
    "sourceValue": "95",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[10].unitOfMeasureId",
    "sourceName": "L",
    "sourceValue": "50003",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[10].unitId",
    "sourceName": "Paint Barrel",
    "sourceValue": "29",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[11].productId",
    "sourceName": "AT_Handle_Set",
    "sourceValue": "17",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[11].unitOfMeasureId",
    "sourceName": "EA",
    "sourceValue": "50001",
    "transformation": "targetValueLookup",
    "context": null
  },
  },

```

```
{
  "propertyPath": "bomFormulation.formulationItems[12].productId",
  "sourceName": "BrakePad",
  "sourceValue": "21",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[12].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[13].productId",
  "sourceName": "GearShift",
  "sourceValue": "20",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[13].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[14].productId",
  "sourceName": "M_AT_Seat",
  "sourceValue": "14",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[14].unitOfMeasureId",
```

```

"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[15].productId",
"sourceName": "STD_Bar_Grips",
"sourceValue": "16",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[15].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[16].productId",
"sourceName": "STD_Petal",
"sourceValue": "15",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[16].unitOfMeasureId",
"sourceName": "EA",
"sourceValue": "50001",
"transformation": "targetValueLookup",
"context": null
},
{
"propertyPath": "bomFormulation.formulationItems[17].productId",
"sourceName": "Chain",
"sourceValue": "24",

```

```

    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[17].unitOfMeasureId",
    "sourceName": "CM",
    "sourceValue": "50002",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[18].productId",
    "sourceName": "GearCable",
    "sourceValue": "23",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[18].unitOfMeasureId",
    "sourceName": "CM",
    "sourceValue": "50002",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[19].productId",
    "sourceName": "Wheel_Set_All_Terrain",
    "sourceValue": "47",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "bomFormulation.formulationItems[19].unitOfMeasureId",
    "sourceName": "EA",
    "sourceValue": "50001",
    "transformation": "targetValueLookup",
    "context": null
  }

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},
{
  "propertyPath": "bomFormulation.formulationItems[20].productId",
  "sourceName": "Gear_15",
  "sourceValue": "28",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "bomFormulation.formulationItems[20].unitOfMeasureId",
  "sourceName": "EA",
  "sourceValue": "50001",
  "transformation": "targetValueLookup",
  "context": null
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  "propertyPath": "segments[0].documents[0].link",
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  "sourceValue": "10.181.214.119:6984",
  "transformation": "configService",
  "context": null
},
{
  "propertyPath": "segments[0].documents[1].link",
  "sourceName": "${dms.db.host}:${dms.db.port}",
  "sourceValue": "10.181.214.119:6984",
  "transformation": "configService",
  "context": null
},
{
  "propertyPath": "segments[0].documents[2].link",
  "sourceName": "${dms.db.host}:${dms.db.port}",
  "sourceValue": "10.181.214.119:6984",
  "transformation": "configService",
  "context": null
},
{

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"propertyPath": "segments[1].plannedUnits[0].unitId",
"sourceName": "AT_Welder1",
"sourceValue": "8",
"transformation": "targetValueLookup",
"context": {
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  "parentSourceValue": 1
}
},
{
  "propertyPath": "segments[1].plannedUnits[0].machinePlan.standardLaborPlan[0].laborPlanningTypeId",
  "sourceName": "Setup",
  "sourceValue": "1",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "segments[1].plannedUnits[0].machinePlan.standardLaborPlan[1].laborPlanningTypeId",
  "sourceName": "Run",
  "sourceValue": "2",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "segments[1].plannedUnits[0].machinePlan.standardLaborPlan[2].laborPlanningTypeId",
  "sourceName": "Inspection",
  "sourceValue": "3",
  "transformation": "targetValueLookup",
  "context": null
},
{
  "propertyPath": "segments[1].plannedUnits[0].machinePlan.standardLaborPlan[3].laborPlanningTypeId",
  "sourceName": "Transport",
  "sourceValue": "4",
  "transformation": "targetValueLookup",
  "context": null
},
}
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{
  "propertyPath": "segments[1].plannedUnits[1].unitId",
  "sourceName": "AT_Welder2",
  "sourceValue": "9",
  "transformation": "targetValueLookup",
  "context": {
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    "parentSourceValue": 1
  }
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{
  "propertyPath": "segments[1].plannedUnits[2].unitId",
  "sourceName": "AT_Welder3",
  "sourceValue": "10",
  "transformation": "targetValueLookup",
  "context": {
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    "parentSourceValue": 1
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{
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  "sourceName": "AT_Welder4",
  "sourceValue": "2194",
  "transformation": "targetValueLookup",
  "context": {
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    "parentSourceValue": 1
  }
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{
  "propertyPath": "segments[1].suggestedLaborTypes[0]",
  "sourceName": "Direct",
  "sourceValue": "1",
  "transformation": "targetValueLookup",
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},
```



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{
  "propertyPath": "segments[1].suggestedLaborTypes[1]",
  "sourceName": "Setup",
  "sourceValue": "3",
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  "context": null
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  "sourceValue": "15",
  "transformation": "targetValueLookup",
  "context": null
},
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  "sourceValue": "10.181.214.119:6984",
  "transformation": "configService",
  "context": null
},
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  "propertyPath": "segments[1].documents[1].link",
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  "transformation": "configService",
  "context": null
},
{
  "propertyPath": "segments[1].documents[2].link",
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  "sourceValue": "10.181.214.119:6984",
  "transformation": "configService",
  "context": null
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  "propertyPath": "segments[2].plannedUnits[0].unitId",
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"sourceName": "AT_Welder5",
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"context": {
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  "parentSourceValue": 1
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  "sourceValue": "2217",
  "transformation": "targetValueLookup",
  "context": {
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  }
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{
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  "sourceName": "Direct",
  "sourceValue": "1",
  "transformation": "targetValueLookup",
  "context": null
},
{
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  "sourceName": "Setup",
  "sourceValue": "3",
  "transformation": "targetValueLookup",
  "context": null
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  "sourceValue": "17",
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```

```

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    "transformation": "configService",
    "context": null
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  {
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    "sourceValue": "10.181.214.119:6984",
    "transformation": "configService",
    "context": null
  },
  {
    "propertyPath": "segments[2].documents[2].link",
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    "sourceValue": "10.181.214.119:6984",
    "transformation": "configService",
    "context": null
  },
  {
    "propertyPath": "segments[3].plannedUnits[0].unitId",
    "sourceName": "AT_Pickling Center",
    "sourceValue": "7",
    "transformation": "targetValueLookup",
    "context": {
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      "parentSourceValue": 1
    }
  },
  {
    "propertyPath": "segments[3].suggestedLaborTypes[0]",
    "sourceName": "Direct",
    "sourceValue": "1",

```

```

    "transformation": "targetValueLookup",
    "context": null
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  {
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    "sourceValue": "14",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "segments[3].documents[0].link",
    "sourceName": "${dms.db.host}:${dms.db.port}",
    "sourceValue": "10.181.214.119:6984",
    "transformation": "configService",
    "context": null
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  {
    "propertyPath": "segments[3].documents[1].link",
    "sourceName": "${dms.db.host}:${dms.db.port}",
    "sourceValue": "10.181.214.119:6984",
    "transformation": "configService",
    "context": null
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  {
    "propertyPath": "segments[4].plannedUnits[0].unitId",
    "sourceName": "AT_Painting Area1",
    "sourceValue": "5",
    "transformation": "targetValueLookup",
    "context": {
      "parentSourceName": "All Terrain Bikes",
      "parentSourceValue": 1
    }
  },
  {
    "propertyPath": "segments[4].plannedUnits[1].unitId",
    "sourceName": "AT_Painting Area2",

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"sourceValue": "6",
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  "parentSourceValue": 1
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  "sourceValue": "1",
  "transformation": "targetValueLookup",
  "context": null
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  "transformation": "targetValueLookup",
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  "sourceName": "AT_Final Assembly1",
  "sourceValue": "2",
  "transformation": "targetValueLookup",
  "context": {
    "parentSourceName": "All Terrain Bikes",
    "parentSourceValue": 1
  }
}

```

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},  
{  
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  "sourceName": "AT_Final Assembly2",  
  "sourceValue": "3",  
  "transformation": "targetValueLookup",  
  "context": {  
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    "parentSourceValue": 1  
  }  
},  
{  
  "propertyPath": "segments[5].plannedUnits[2].unitId",  
  "sourceName": "AT_Final Assembly3",  
  "sourceValue": "4",  
  "transformation": "targetValueLookup",  
  "context": {  
    "parentSourceName": "All Terrain Bikes",  
    "parentSourceValue": 1  
  }  
},  
{  
  "propertyPath": "segments[5].suggestedLaborTypes[0]",  
  "sourceName": "Direct",  
  "sourceValue": "1",  
  "transformation": "targetValueLookup",  
  "context": null  
},  
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  "propertyPath": "segments[5].dataEntryPlans[0]",  
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  "sourceValue": "16",  
  "transformation": "targetValueLookup",  
  "context": null  
},  
{  
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"context": null
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"propertyPath": "segments[6].plannedUnits[0].unitId",
"sourceName": "Shipping Validation",
"sourceValue": "32",
"transformation": "targetValueLookup",
"context": {
"parentSourceName": "All Terrain Bikes",
"parentSourceValue": 1
}
},
{
"propertyPath": "segments[6].suggestedLaborTypes[0]",
"sourceName": "Direct",
"sourceValue": "1",
"transformation": "targetValueLookup",
"context": null
}
]
},
"segmentDefinition": {
"schemaVersion": 11,
"plannedLineId": 1,
"producedMaterialId": 94,
"bomFormulationId": 12,
"bomFormulation": {
"effectiveDate": null,
"expirationDate": null,
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"schemaVersion": 1,
"formulationCode": "",
"formulationDescription": "",
"producedQuantity": 1,

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"behaviors": [],
"propertyValues": [],
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      "excludedMaterialLotActualIds": []
    },
    "itemId": 196,
    "itemReference": "6",
    "displayOrder": 1,
    "productId": 33,
    "quantity": 2,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50001,
    "lowerTolerance": 1.8,
    "lowerTolerancePrecision": 3,
    "upperTolerance": 2.2,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 197,
    "itemReference": "7",

```



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"displayOrder": 2,
"productId": 34,
"quantity": 1,
"quantityPrecision": 2,
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"lowerTolerance": null,
"lowerTolerancePrecision": 2,
"upperTolerance": null,
"upperTolerancePrecision": 2,
"scrapFactor": 0,
"behaviors": [],
"propertyValues": [],
"unitId": null,
"locationId": 0,
"lotDescription": null,
"substitutions": []
},
{
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    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "itemId": 198,
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  "displayOrder": 3,
  "productId": 32,
  "quantity": 2,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
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  "lowerTolerancePrecision": 2,
  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [],
  "propertyValues": [],
  "unitId": null,
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  },
  "itemId": 199,
  "itemReference": "9",
  "displayOrder": 4,
  "productId": 30,
  "quantity": 2,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
  "lowerTolerancePrecision": 2,
  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [],
  "propertyValues": [],
  "unitId": null,
  "locationId": 0,
  "lotDescription": null,
  "substitutions": []
},
{
  "appliesTo": {
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    "excludedMaterialLotActualIds": []
  },
  "itemId": 200,
  "itemReference": "10",
  "displayOrder": 5,
  "productId": 36,

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"quantity": 1,
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"upperTolerancePrecision": 2,
"scrapFactor": 0,
"behaviors": [],
"propertyValues": [],
"unitId": null,
"locationId": 0,
"lotDescription": null,
"substitutions": []
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{
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    "excludedMaterialLotActualIds": []
  },
  "itemId": 201,
  "itemReference": "11",
  "displayOrder": 6,
  "productId": 35,
  "quantity": 2,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
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  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [],
  "propertyValues": [],
  "unitId": null,
  "locationId": 0,
  "lotDescription": null,
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```

    "substitutions": []
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      "excludedMaterialLotActualIds": []
    },
    "itemId": 202,
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    "displayOrder": 7,
    "productId": 31,
    "quantity": 2,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50001,
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    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
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  {
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      "excludedMaterialLotActualIds": []
    },
    "itemId": 203,
    "itemReference": "13",
    "displayOrder": 8,
    "productId": 25,
    "quantity": 2,
    "quantityPrecision": 2,

```

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"unitOfMeasureId": 50001,
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"upperTolerance": null,
"upperTolerancePrecision": 2,
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"behaviors": [],
"propertyValues": [],
"unitId": null,
"locationId": 0,
"lotDescription": null,
"substitutions": []
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{
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "itemId": 204,
  "itemReference": "14",
  "displayOrder": 9,
  "productId": 27,
  "quantity": 1,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
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  "lowerTolerancePrecision": 2,
  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [
    "requiresConsumptionTracking"
  ],
  "propertyValues": [],
  "unitId": null,
  "locationId": 0,
  "lotDescription": null,
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```

    "substitutions": []
  },
  {
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      "excludedMaterialLotActualIds": []
    },
    "itemId": 205,
    "itemReference": "15",
    "displayOrder": 10,
    "productId": 26,
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    "quantityPrecision": 2,
    "unitOfMeasureId": 50001,
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    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
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  {
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      "excludedMaterialLotActualIds": []
    },
    "itemId": 206,
    "itemReference": "16",
    "displayOrder": 11,
    "productId": 95,
    "quantity": 1.89,
    "quantityPrecision": 2,

```

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"unitOfMeasureId": 50003,  
"lowerTolerance": 1.78,  
"lowerTolerancePrecision": 2,  
"upperTolerance": 2,  
"upperTolerancePrecision": 2,  
"scrapFactor": 2,  
"behaviors": [],  
"propertyValues": [],  
"unitId": 29,  
"locationId": 0,  
"lotDescription": null,  
"substitutions": []  
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{  
  "appliesTo": {  
    "materialLotActualIds": [],  
    "excludedMaterialLotActualIds": []  
  },  
  "itemId": 207,  
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  "displayOrder": 13,  
  "productId": 17,  
  "quantity": 1,  
  "quantityPrecision": 2,  
  "unitOfMeasureId": 50001,  
  "lowerTolerance": null,  
  "lowerTolerancePrecision": 2,  
  "upperTolerance": null,  
  "upperTolerancePrecision": 2,  
  "scrapFactor": 0,  
  "behaviors": [],  
  "propertyValues": [],  
  "unitId": null,  
  "locationId": 0,  
  "lotDescription": null,  
  "substitutions": []  
},
```

```
{
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    "excludedMaterialLotActualIds": []
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  "itemReference": "18",
  "displayOrder": 14,
  "productId": 21,
  "quantity": 4,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
  "lowerTolerancePrecision": 2,
  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [],
  "propertyValues": [],
  "unitId": null,
  "locationId": 0,
  "lotDescription": null,
  "substitutions": []
},
{
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    "excludedMaterialLotActualIds": []
  },
  "itemId": 209,
  "itemReference": "19",
  "displayOrder": 15,
  "productId": 20,
  "quantity": 2,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
```



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"lowerTolerancePrecision": 2,
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"upperTolerancePrecision": 2,
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"unitId": null,
"locationId": 0,
"lotDescription": null,
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},
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    "excludedMaterialLotActualIds": []
  },
  "itemId": 210,
  "itemReference": "20",
  "displayOrder": 16,
  "productId": 14,
  "quantity": 1,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
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  "lowerTolerancePrecision": 2,
  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [],
  "propertyValues": [],
  "unitId": null,
  "locationId": 0,
  "lotDescription": null,
  "substitutions": []
},
{
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```

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  "displayOrder": 17,
  "productId": 16,
  "quantity": 2,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
  "lowerTolerancePrecision": 2,
  "upperTolerance": null,
  "upperTolerancePrecision": 2,
  "scrapFactor": 0,
  "behaviors": [],
  "propertyValues": [],
  "unitId": null,
  "locationId": 0,
  "lotDescription": null,
  "substitutions": []
},
{
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    "excludedMaterialLotActualIds": []
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  "itemId": 212,
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  "displayOrder": 18,
  "productId": 15,
  "quantity": 2,
  "quantityPrecision": 2,
  "unitOfMeasureId": 50001,
  "lowerTolerance": null,
  "lowerTolerancePrecision": 2,
  "upperTolerance": null,

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```

    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
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      "excludedMaterialLotActualIds": []
    },
    "itemId": 213,
    "itemReference": "2",
    "displayOrder": 19,
    "productId": 24,
    "quantity": 105,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50002,
    "lowerTolerance": null,
    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    }
  }

```

```

    },
    "itemId": 214,
    "itemReference": "3",
    "displayOrder": 20,
    "productId": 23,
    "quantity": 176,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50002,
    "lowerTolerance": null,
    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 215,
    "itemReference": "4",
    "displayOrder": 21,
    "productId": 47,
    "quantity": 2,
    "quantityPrecision": 2,
    "unitOfMeasureId": 50001,
    "lowerTolerance": null,
    "lowerTolerancePrecision": 2,
    "upperTolerance": null,
    "upperTolerancePrecision": 2,
    "scrapFactor": 0,

```

```

    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  },
  {
    "appliesTo": {
      "materialLotActualIds": [],
      "excludedMaterialLotActualIds": []
    },
    "itemId": 216,
    "itemReference": "5",
    "displayOrder": 22,
    "productId": 28,
    "quantity": 1,
    "quantityPrecision": 0,
    "unitOfMeasureId": 50001,
    "lowerTolerance": 1,
    "lowerTolerancePrecision": 0,
    "upperTolerance": 1,
    "upperTolerancePrecision": 0,
    "scrapFactor": 0,
    "behaviors": [],
    "propertyValues": [],
    "unitId": null,
    "locationId": 0,
    "lotDescription": null,
    "substitutions": []
  }
]
},
"segments": [
  {
    "segmentId": 0,
    "segmentType": "route",

```

```
"name": "Route Level",
"appliesTo": {
  "materialLotActualIds": [],
  "excludedMaterialLotActualIds": []
},
"behaviors": [],
"formulationItemsConsumption": [
  {
    "quantity": 2,
    "quantityPrecision": 2,
    "itemReference": "6",
    "behaviors": []
  },
  {
    "quantity": 1,
    "quantityPrecision": 2,
    "itemReference": "7",
    "behaviors": []
  },
  {
    "quantity": 2,
    "quantityPrecision": 2,
    "itemReference": "8",
    "behaviors": []
  },
  {
    "quantity": 2,
    "quantityPrecision": 2,
    "itemReference": "9",
    "behaviors": []
  },
  {
    "quantity": 1,
    "quantityPrecision": 2,
    "itemReference": "10",
    "behaviors": []
  },
]
```

```
{
  "quantity": 2,
  "quantityPrecision": 2,
  "itemReference": "11",
  "behaviors": []
},
{
  "quantity": 2,
  "quantityPrecision": 2,
  "itemReference": "12",
  "behaviors": []
},
{
  "quantity": 2,
  "quantityPrecision": 2,
  "itemReference": "13",
  "behaviors": []
},
{
  "quantity": 1,
  "quantityPrecision": 2,
  "itemReference": "14",
  "behaviors": [
    "requiresConsumptionTracking"
  ]
},
{
  "quantity": 3,
  "quantityPrecision": 2,
  "itemReference": "15",
  "behaviors": []
},
{
  "quantity": 1.89,
  "quantityPrecision": 2,
  "itemReference": "16",
  "behaviors": []
}
```

```
},  
{  
  "quantity": 1,  
  "quantityPrecision": 2,  
  "itemReference": "17",  
  "behaviors": []  
},  
{  
  "quantity": 4,  
  "quantityPrecision": 2,  
  "itemReference": "18",  
  "behaviors": []  
},  
{  
  "quantity": 2,  
  "quantityPrecision": 2,  
  "itemReference": "19",  
  "behaviors": []  
},  
{  
  "quantity": 1,  
  "quantityPrecision": 2,  
  "itemReference": "20",  
  "behaviors": []  
},  
{  
  "quantity": 2,  
  "quantityPrecision": 2,  
  "itemReference": "21",  
  "behaviors": []  
},  
{  
  "quantity": 2,  
  "quantityPrecision": 2,  
  "itemReference": "1",  
  "behaviors": []  
},
```



```

{
  "quantity": 105,
  "quantityPrecision": 2,
  "itemReference": "2",
  "behaviors": []
},
{
  "quantity": 176,
  "quantityPrecision": 2,
  "itemReference": "3",
  "behaviors": []
},
{
  "quantity": 2,
  "quantityPrecision": 2,
  "itemReference": "4",
  "behaviors": []
},
{
  "quantity": 1,
  "quantityPrecision": 0,
  "itemReference": "5",
  "behaviors": []
}
],
"description": "Details applied across all operations",
"documents": [
  {
    "displayName": "01JuneFile",
    "link": "https://10.181.214.119:6984/documents/a462163b-b37a-4c51-a032-8d9c2b609077/pdfsample.pdf"
  },
  {
    "displayName": "15 - 3 gear assembly side view",
    "link": "https://10.181.214.119:6984/documents/0faf9f6a-0bef-4fee-b5a5-d95a62e511c0/3 gear side
diagram.pdf"
  },
  {

```

```

      "displayName": "15julydocument",
      "link": "https://10.181.214.119:6984/documents/ed247634-cfe4-4617-972d-c095b61891b4/pdf_5mb.pdf"
    }
  ],
  "dataEntryPlans": [],
  "plannedUnits": [],
  "propertyValues": [],
  "suggestedLaborTypes": []
},
{
  "segmentId": 217,
  "segmentType": "segment",
  "name": "Op 10 A",
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "behaviors": [
    "requiresClockOn"
  ],
  "formulationItemsConsumption": [],
  "description": "Welding the Frames",
  "documents": [
    {
      "displayName": "Final Frame Construction Outline",
      "link": "https://10.181.214.119:6984/documents/5471d4bd-3507-4aee-b87a-45f4b3f55998/FrameConstruction.pdf"
    },
    {
      "displayName": "How to Weld Aluminum",
      "link": "https://10.181.214.119:6984/documents/2c81666b-3a36-4ccc-b8d5-3820527a8919/How to Weld
Aluminum.pdf"
    },
    {
      "displayName": "Welding Diagram",
      "link": "https://10.181.214.119:6984/documents/9fb685a1-56a4-4853-8658-da48e2976e1c/Welding Diagram.pdf"
    }
  ],
}

```

```
"dataEntryPlans": [
  15
],
"plannedUnits": [
  {
    "machinePlan": {
      "laborCodes": [],
      "standardLaborPlan": [
        {
          "basis": "lot",
          "laborPlanningTypeId": 1,
          "time": 600
        },
        {
          "basis": "lot",
          "laborPlanningTypeId": 2,
          "time": 1200
        },
        {
          "basis": "lot",
          "laborPlanningTypeId": 3,
          "time": 300
        },
        {
          "basis": "lot",
          "laborPlanningTypeId": 4,
          "time": 0
        }
      ]
    },
    "peoplePlan": null,
    "unitId": 8
  },
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 9
  }
]
```

```

    },
    {
      "machinePlan": null,
      "peoplePlan": null,
      "unitId": 10
    },
    {
      "machinePlan": null,
      "peoplePlan": null,
      "unitId": 2194
    }
  ],
  "propertyValues": [
    {
      "propertyDefinitionId": "0824B5DD-2302-4AEE-A4F6-4745A289F4CF",
      "propertyValue": "60"
    },
    {
      "propertyDefinitionId": "BD193327-35EB-4C71-83C1-6F6385C6488B",
      "propertyValue": "30"
    }
  ],
  "suggestedLaborTypes": [
    1,
    3
  ]
},
{
  "segmentId": 956,
  "segmentType": "segment",
  "name": "Op 10 B",
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "behaviors": [
    "requiresClockOn"
  ]
}

```

```

],
"formulationItemsConsumption": [],
"description": "Welding the Frames",
"documents": [
  {
    "displayName": "Final Frame Construction Outline",
    "link": "https://10.181.214.119:6984/documents/5471d4bd-3507-4aee-b87a-45f4b3f55998/FrameConstruction.pdf"
  },
  {
    "displayName": "How to Weld Aluminum",
    "link": "https://10.181.214.119:6984/documents/2c81666b-3a36-4ccc-b8d5-3820527a8919/How to Weld
Aluminum.pdf"
  },
  {
    "displayName": "Welding Diagram",
    "link": "https://10.181.214.119:6984/documents/9fb685a1-56a4-4853-8658-da48e2976e1c/Welding Diagram.pdf"
  }
],
"dataEntryPlans": [
  17
],
"plannedUnits": [
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 2195
  },
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 2217
  }
],
"propertyValues": [
  {
    "propertyDefinitionId": "0824B5DD-2302-4AEE-A4F6-4745A289F4CF",
    "propertyValue": "60"
  }
]

```

```

    },
    {
      "propertyDefinitionId": "BD193327-35EB-4C71-83C1-6F6385C6488B",
      "propertyValue": "30"
    }
  ],
  "suggestedLaborTypes": [
    1,
    3
  ]
},
{
  "segmentId": 137,
  "segmentType": "segment",
  "name": "Op 20",
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "behaviors": [
    "requiresClockOn"
  ],
  "formulationItemsConsumption": [],
  "description": "Pickling the welds",
  "documents": [
    {
      "displayName": "Final Frame Construction Outline",
      "link": "https://10.181.214.119:6984/documents/5471d4bd-3507-4aee-b87a-45f4b3f55998/FrameConstruction.pdf"
    },
    {
      "displayName": "Pickling",
      "link": "https://10.181.214.119:6984/documents/31ddb73-aa87-435e-alfb-a385fa047f57/Pickling.pdf"
    }
  ],
  "dataEntryPlans": [
    14
  ],
}

```

```

"plannedUnits": [
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 7
  }
],
"propertyValues": [
  {
    "propertyDefinitionId": "0824B5DD-2302-4AEE-A4F6-4745A289F4CF",
    "propertyValue": "10"
  },
  {
    "propertyDefinitionId": "BD193327-35EB-4C71-83C1-6F6385C6488B",
    "propertyValue": "5"
  }
],
"suggestedLaborTypes": [
  1
]
},
{
  "segmentId": 56,
  "segmentType": "segment",
  "name": "Op 30",
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "behaviors": [
    "requiresClockOn"
  ],
  "formulationItemsConsumption": [],
  "description": "Painting the frame",
  "documents": [
    {
      "displayName": "Painting PPE",

```

```

    "link": "https://10.181.214.119:6984/documents/19cdc2e2-6d5f-42fb-9068-23f7c87d75c8/painting PPE.pdf"
  }
],
"dataEntryPlans": [
  13
],
"plannedUnits": [
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 5
  },
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 6
  }
],
"propertyValues": [
  {
    "propertyDefinitionId": "0824B5DD-2302-4AEE-A4F6-4745A289F4CF",
    "propertyValue": "45"
  },
  {
    "propertyDefinitionId": "BD193327-35EB-4C71-83C1-6F6385C6488B",
    "propertyValue": "45"
  }
],
"suggestedLaborTypes": [
  1
],
{
  "segmentId": 955,
  "segmentType": "segment",
  "name": "Op 40",
  "appliesTo": {

```



```
"materialLotActualIds": [],
"excludedMaterialLotActualIds": []
},
"behaviors": [
  "requiresClockOn"
],
"formulationItemsConsumption": [],
"description": "Final Assembly",
"documents": [
  {
    "displayName": "Final Product",
    "link": "https://10.181.214.119:6984/documents/68756bdd-7a9e-4d0e-8668-40c033375af4/Final Product.pdf"
  }
],
"dataEntryPlans": [
  16
],
"plannedUnits": [
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 2
  },
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 3
  },
  {
    "machinePlan": null,
    "peoplePlan": null,
    "unitId": 4
  }
],
"propertyValues": [
  {
    "propertyDefinitionId": "0824B5DD-2302-4AEE-A4F6-4745A289F4CF",
```

```

    "propertyValue": "75"
  },
  {
    "propertyDefinitionId": "BD193327-35EB-4C71-83C1-6F6385C6488B",
    "propertyValue": null
  }
],
"suggestedLaborTypes": [
  1
]
},
{
  "segmentId": 957,
  "segmentType": "segment",
  "name": "Op 50",
  "appliesTo": {
    "materialLotActualIds": [],
    "excludedMaterialLotActualIds": []
  },
  "behaviors": [
    "requiresClockOn",
    "allowManualSkip"
  ],
  "formulationItemsConsumption": [],
  "description": "Move to storage",
  "documents": [],
  "dataEntryPlans": [],
  "plannedUnits": [
    {
      "machinePlan": null,
      "peoplePlan": null,
      "unitId": 32
    }
  ],
  "propertyValues": [],
  "suggestedLaborTypes": [
    1
  ]
}

```

```

    ]
  }
],
"structureType": "tree",
"structure": {
  "sequence": {
    "children": [
      {
        "children": [],
        "displayOrder": 0,
        "mutualExclusionSets": [
          10
        ],
        "segmentId": 217,
        "sequenceNumber": 10,
        "skipIfSuccessorStarted": false
      },
      {
        "children": [],
        "displayOrder": 0,
        "mutualExclusionSets": [],
        "segmentId": 137,
        "sequenceNumber": 20,
        "skipIfSuccessorStarted": false
      },
      {
        "children": [],
        "displayOrder": 0,
        "mutualExclusionSets": [],
        "segmentId": 56,
        "sequenceNumber": 30,
        "skipIfSuccessorStarted": false
      },
      {
        "children": [],
        "displayOrder": 0,
        "mutualExclusionSets": [],

```

```
    "segmentId": 955,
    "sequenceNumber": 40,
    "skipIfSuccessorStarted": false
  },
  {
    "children": [],
    "displayOrder": 50,
    "mutualExclusionSets": [
      10
    ],
    "segmentId": 956,
    "sequenceNumber": 10,
    "skipIfSuccessorStarted": false
  },
  {
    "children": [],
    "displayOrder": 50,
    "mutualExclusionSets": [],
    "segmentId": 957,
    "sequenceNumber": 50,
    "skipIfSuccessorStarted": true
  }
],
"displayOrder": 0,
"mutualExclusionSets": [],
"segmentId": 0,
"sequenceNumber": 0,
"skipIfSuccessorStarted": false
}
}
}
```

Export Data Entry Plans

About Exporting Data Entry Plans

Using the ERP Export REST Service, you can export a data entry plan from a Plant Applications environment. The export's response is used by the ERP Scheduler REST Service, located on another server, to import the same data entry plan into another environment.

Data entry plans are created by the system when operations of a route are defined to collect a set of variables. When importing a route to a destination system that contains data entry plans as part of its definition, the data entry plans must exist in the destination system. The data entry plans can be explicitly exported from the source system. The response is directly usable to import a data entry plan.

The response of the export is a formatted JSON file with the following sections:

- exportMetaData.modelProperties
- exportMetaData.sourceProperties
- segmentDefinition

The import service will leverage the source names and IDs to replace IDs with the destination IDs, and create a valid route aligned to the destination server's data. This is the fastest and most convenient way to move a route from a source system to a target system.

**Note:**

To successfully import a data entry plan, all variable names of the data entry must exist in the destination system on their respective units.

Please refer to the [JSON Data Entry Plan Export Document \(on page 668\)](#).

Sample Outbound Files for Data Entry Plans

JSON Data Entry Plan Export Document

A JSON data entry plan export document contains all the details of a data entry plan.

```
{
  "exportMetadata": {
    "modelProperties": [
      {
        "propertyName": "name",
        "propertyValue": "e152218b-8f13-4dbb-8f2a-d2c75162f212"
      },
      {
```

```

    "propertyName": "isReleased",
    "propertyValue": "false"
  }
],
"sourceProperties": [
  {
    "propertyPath": "eventSubtypeId",
    "sourceName": "Operation",
    "sourceValue": "6",
    "transformation": "targetValueLookup",
    "context": null
  },
  {
    "propertyPath": "groups[0].variables[0].variableId",
    "sourceName": "BB Drop",
    "sourceValue": "2846",
    "transformation": "targetValueLookup",
    "context": {
      "lineName": null,
      "unitName": null,
      "productCode": "L_AT_Yellow"
    }
  },
  {
    "propertyPath": "groups[0].variables[1].variableId",
    "sourceName": "Chainstay Length",
    "sourceValue": "2835",
    "transformation": "targetValueLookup",
    "context": {
      "lineName": null,
      "unitName": null,
      "productCode": "L_AT_Yellow"
    }
  },
  {
    "propertyPath": "groups[0].variables[2].variableId",
    "sourceName": "Head Tube Length",

```

```
"sourceValue": "2843",
"transformation": "targetValueLookup",
"context": {
  "lineName": null,
  "unitName": null,
  "productCode": "L_AT_Yellow"
}
},
{
  "propertyPath": "groups[0].variables[3].variableId",
  "sourceName": "Seat Tube Length",
  "sourceValue": "2836",
  "transformation": "targetValueLookup",
  "context": {
    "lineName": null,
    "unitName": null,
    "productCode": "L_AT_Yellow"
  }
},
{
  "propertyPath": "groups[0].variables[4].variableId",
  "sourceName": "Top Tube Length",
  "sourceValue": "2845",
  "transformation": "targetValueLookup",
  "context": {
    "lineName": null,
    "unitName": null,
    "productCode": "L_AT_Yellow"
  }
},
{
  "propertyPath": "groups[0].variables[5].variableId",
  "sourceName": "Wheelbase Length",
  "sourceValue": "2844",
  "transformation": "targetValueLookup",
  "context": {
    "lineName": null,
```

```

        "unitName": null,
        "productCode": "L_AT_Yellow"
    }
},
{
    "propertyPath": "groups[1].variables[0].variableId",
    "sourceName": "Head Tube Angle",
    "sourceValue": "2847",
    "transformation": "targetValueLookup",
    "context": {
        "lineName": null,
        "unitName": null,
        "productCode": "L_AT_Yellow"
    }
},
{
    "propertyPath": "groups[1].variables[1].variableId",
    "sourceName": "Seat Tube Angle",
    "sourceValue": "2834",
    "transformation": "targetValueLookup",
    "context": {
        "lineName": null,
        "unitName": null,
        "productCode": "L_AT_Yellow"
    }
}
]
},
"content": "{\n  \"createdByUserId\": 53,\n  \"createdOn\": \"2022-07-14T21:37:08.005Z\",\n  \"eventSubtypeId\": 6,\n  \"eventType\": \"UserDefined\",\n  \"groups\": [\n    {\n      \"name\": \"Length\",\n      \"variables\": [\n        {\n          \"isMandatory\": true,\n          \"variableId\": 2846\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2835\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2843\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2845\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2844\n        }\n      ]\n    },\n    {\n      \"name\": \"Angle\",\n      \"variables\": [\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2847\n        },\n        {\n          \"isMandatory\": false,\n          \"variableId\": 2834\n        }\n      ]\n    }\n  ]\n}"

```



```

  ]\n    }\n  ],\n  \"id\": 15,\n  \"isReleased\": false,\n  \"lastModifiedByUserId\": 53,\n  \"lastModifiedOn\":
  \"2022-07-14T21:37:08.005Z\",
  \"name\": \"e152218b-8f13-4dbb-8f2a-d2c75162f212\",
  \"contentType\": \"application/vnd.ge.mes.v1.full+json\"
}

```

Supported Outbound Schema Versions

The ERP Export service listens to Plant Applications execution events.

- [ClockOnEvent \(on page 672\)](#)
- [ClockOffEvent \(on page 677\)](#)
- [OperationExcludedEvent \(on page 683\)](#)
- [OperationSkippedEvent \(on page 687\)](#)
- [OperationCancelledEvent \(on page 692\)](#)
- [OperationCompletedEvent \(on page 697\)](#)
- [ProcessOrderCreatedEvent \(on page 718\)](#)
- [ProcessOrderUpdateEvent \(on page 730\)](#)
- [ProcessOrderDeletedEvent \(on page 743\)](#)
- [ProcessOrderCompletedEvent \(on page 756\)](#)
- [RouteReleasedEvent \(on page 777\)](#)
- [MaterialLotStatusChangedEvent \(on page 781\)](#)

Each ERP outbound message has its own schema that will evolve over time, but not necessarily change with each release.

Payload Structure for OperationClockOn Events

OperationClockOn Event Schema Version 1

Additions to schema version 1 include:

- **schemaVersion**: the schema version
- **laborPlanningType**: the operation's labor planning type
- **peopleLaborPlan**: labor code(s) of the personnel associated with the operation (available only in JSON format)
- **machineLaborPlan**: labor code(s) of the equipment associated with the operation (available only in JSON format)

JSON OperationClockOn Schema Version 1

```
{
  "schemaVersion": 1,
  "workOrderName": "RES1114221",
  "operation": "Setup Operation",
  "laborType": "Setup",
  "laborPlanningType": "Setup",
  "peopleLaborPlan": [
    {
      "laborCodeId": 12,
      "laborCodeDisplayName": "GLOBAL_LABOR_CODE_1",
      "laborCodeExternalId": "GLC1"
    }
  ],
  "machineLaborPlan": [
    {
      "laborCodeId": 10,
      "laborCodeDisplayName": "UNIT_LABOR_CODE_2",
      "laborCodeExternalId": "ULC2"
    }
  ],
  "operatorName": "tpm_user_05",
  "clockedOnTime": "2022-11-14T19:36:04Z",
  "clockedOnBy": "tpm_user_05",
  "lotIdentifier": [
    "RES1114221_SNA"
  ],
  "unitName": "AT_Pickling Center",
  "productionLine": "All Terrain Bikes",
  "kafkaConsumerId": "0000018477a441f9-02420a0004ba0000",
  "publishedDate": "2022-11-14T19:36:33Z"
}
```

B2MML OperationClockOn Schema Version 1

This XML file does not appear to have any style information associated with it. The document tree is shown below.

```

<ProductionPerformance xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000184779681c0-02420a0004ba0000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2022-11-14T19:21:06Z</PublishedDate>
  <ProductionResponse>
  <ID>RES1114221</ID>
  <SegmentResponse>
  <ID>Setup Operation</ID>
  <PersonnelActual>
  <PersonID>tpm_user_05</PersonID>
  <Location>
  <EquipmentID>All Terrain Bikes</EquipmentID>
  <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
  <Location>
  <EquipmentID>AT_Pickling Center</EquipmentID>
  <EquipmentElementLevel>Unit</EquipmentElementLevel>
  </Location>
  </Location>
  <PersonnelActualProperty>
  <ID>laborType</ID>
  <Value>
  <ValueString>Setup</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
  </Value>
  </PersonnelActualProperty>
  <PersonnelActualProperty>
  <ID>laborPlanningType</ID>
  <Value>
  <ValueString>Setup</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
  </Value>

```

```

</PersonnelActualProperty>
<PersonnelActualProperty>
<ID>clockedOnTime</ID>
<Value>
<ValueString>2022-11-14T19:21:03Z</ValueString>
<DataType>string</DataType>
<UnitOfMeasure/>
</Value>
</PersonnelActualProperty>
<PersonnelActualProperty>
<ID>operatorName</ID>
<Value>
<ValueString>tpm_user_05</ValueString>
<DataType>string</DataType>
<UnitOfMeasure/>
</Value>
</PersonnelActualProperty>
</PersonnelActual>
<MaterialProducedActual>
<MaterialLotID>RES1114221_SNA</MaterialLotID>
</MaterialProducedActual>
</SegmentResponse>
<Extended:SchemaVersion>1</Extended:SchemaVersion>
</ProductionResponse>
</ProductionPerformance>

```

OperationClockOn Event Schema Version 0

This is the original version.

JSON OperationClockOn Schema Version 0

```

{
  "workOrderName": "WO_Bike",
  "operation": "op10",
  "laborType": "Direct",
  "operatorName": "mesadmin",
  "clockedOnTime": "2021-04-29T09:22:38Z",

```

```

"clockedOnBy": "mesadmin",

"lotIdentifier": [

  "Lot-1",

  "Lot-2"

],

"unitName": "FrameMountingStation",

"productionLine": "Bikes_Assembly_Line",

"kafkaConsumerId": "000001791ceff8ee-02420a0006120000",

"publishedDate": "2021-04-29T08:49:18Z"

}

```

B2MML OperationClockOn Schema Version 0

```

<ProductionPerformance

  xmlns:xsd="http://www.w3.org/2001/XMLSchema"

  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"

  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"

  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"

  xmlns:erp="http://sample.data"

  xmlns="http://www.wbf.org/xml/B2MML-V0401">

  <ID>000001791ceff8ee-02420a0006120000</ID>

  <Description>ERP Export Service</Description>

  <PublishedDate>2021-04-29T08:49:18Z</PublishedDate>

  <ProductionResponse>

    <ID>WO_Bike</ID>

    <SegmentResponse>

      <ID>op10</ID>

      <PersonnelActual>

        <PersonID>mesadmin</PersonID>

        <Location>

          <EquipmentID>Bikes_Assembly_Line</EquipmentID>

          <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

          <Location>

            <EquipmentID>FrameMountingStation</EquipmentID>

            <EquipmentElementLevel>Unit</EquipmentElementLevel>

          </Location>

        </Location>

      </PersonnelActual>

    </SegmentResponse>

  </ProductionResponse>

</ProductionPerformance>

```

```

<PersonnelActualProperty>
  <ID>laborType</ID>
  <Value>
    <ValueString>Direct</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</PersonnelActualProperty>
<PersonnelActualProperty>
  <ID>clockedOnTime</ID>
  <Value>
    <ValueString>2021-04-29T09:22:38Z</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</PersonnelActualProperty>
<PersonnelActualProperty>
  <ID>operatorName</ID>
  <Value>
    <ValueString>mesadmin</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</PersonnelActualProperty>
</PersonnelActual>
<MaterialProducedActual>
  <MaterialLotID>Lot-1</MaterialLotID>
  <MaterialLotID>Lot-2</MaterialLotID>
</MaterialProducedActual>
</SegmentResponse>
</ProductionResponse>
</ProductionPerformance>

```

Payload Structure for OperationClockOff Events

OperationClockOff Event Schema Version 1

Additions to schema version 1 include:

- **schemaVersion**: the schema version
- **laborPlanningType**: the operation's labor planning type
- **peopleLaborPlan**: labor code(s) of the personnel associated with the operation (available only in JSON format)
- **machineLaborPlan**: labor code(s) of the equipment associated with the operation (available only in JSON format)
- **laborType**: represents the operation's labor type

JSON OperationClockOff Schema Version 1

```
{
  "schemaVersion": 1,
  "workOrderName": "RES1114221",
  "operation": "Setup Operation",
  "laborType": "Setup",
  "laborPlanningType": "Setup",
  "peopleLaborPlan": [
    {
      "laborCodeId": 12,
      "laborCodeDisplayName": "GLOBAL_LABOR_CODE_1",
      "laborCodeExternalId": "GLC1"
    }
  ],
  "machineLaborPlan": [
    {
      "laborCodeId": 10,
      "laborCodeDisplayName": "UNIT_LABOR_CODE_2",
      "laborCodeExternalId": "ULC2"
    }
  ],
  "operatorName": "tpm_user_05",
  "lotIdentifier": [
    "RES1114221_SNA"
  ],
  "clockedOnTime": "2022-11-14T19:36:04Z",
  "clockedOffTime": "2022-11-14T19:38:27Z",
  "clockedOffBy": "tpm_user_05",
  "unitName": "AT-Pickling Center",
```

```

"productionLine": "All Terrain Bikes",
"kafkaConsumerId": "0000018477a67302-02420a0004ba0000",
"publishedDate": "2022-11-14T19:38:29Z"
}

```

B2MML OperationClockOff Schema Version 1

This XML file does not appear to have any style information associated with it. The document tree is shown below.

```

<ProductionPerformance xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>0000018477a02e77-02420a0004ba0000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2022-11-14T19:31:38Z</PublishedDate>
  <ProductionResponse>
  <ID>RES1114221</ID>
  <SegmentResponse>
  <ID>Setup Operation</ID>
  <PersonnelActual>
  <PersonID>tpm_user_05</PersonID>
  <Location>
  <EquipmentID>All Terrain Bikes</EquipmentID>
  <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
  <Location>
  <EquipmentID>AT_Pickling Center</EquipmentID>
  <EquipmentElementLevel>Unit</EquipmentElementLevel>
  </Location>
  </Location>
  <PersonnelActualProperty>
  <ID>laborType</ID>
  <Value>
  <ValueString>Setup</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
  </Value>
  </PersonnelActualProperty>
  <PersonnelActualProperty>
  <ID>laborPlanningType</ID>

```



```

<Value>
<ValueString>Setup</ValueString>
<DataType>string</DataType>
<UnitOfMeasure/>
</Value>
</PersonnelActualProperty>
<PersonnelActualProperty>
<ID>clockedOnTime</ID>
<Value>
<ValueString>2022-11-14T19:21:03Z</ValueString>
<DataType>string</DataType>
<UnitOfMeasure/>
</Value>
</PersonnelActualProperty>
<PersonnelActualProperty>
<ID>clockedOffTime</ID>
<Value>
<ValueString>2022-11-14T19:31:37Z</ValueString>
<DataType>string</DataType>
<UnitOfMeasure/>
</Value>
</PersonnelActualProperty>
<PersonnelActualProperty>
<ID>operatorName</ID>
<Value>
<ValueString>tpm_user_05</ValueString>
<DataType>string</DataType>
<UnitOfMeasure/>
</Value>
</PersonnelActualProperty>
</PersonnelActual>
<MaterialProducedActual>
<MaterialLotID>RES1114221_SNA</MaterialLotID>
</MaterialProducedActual>
</SegmentResponse>
<Extended:SchemaVersion>1</Extended:SchemaVersion>

```

```

</ProductionResponse>
</ProductionPerformance>

```

OperationClockOff Event Schema Version 0

This is the original version.

JSON OperationClockOff Schema Version 0

```

{
  "workOrderName": "WO-Bike",
  "operation": "op10",
  "operatorName": "mesadmin",
  "lotIdentifier": [
    "LOT-1"
  ],
  "clockedOnTime": "2021-04-28T11:19:21Z",
  "clockedOffTime": "2021-04-28T11:22:47Z",
  "clockedOffBy": "mesadmin",
  "unitName": "FrameMountingStation",
  "productionLine": "Bikes_Assembly_Line",
  "kafkaConsumerId": "0000017918379826-02420a0006120000",
  "publishedDate": "2021-04-28T08:49:39Z"
}

```

B2MML OperationClockOff Schema Version 0

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>0000017918379826-02420a0006120000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2021-04-28T08:49:39Z</PublishedDate>
</ProductionResponse>

```

```

<ID>WO-Bike</ID>

<SegmentResponse>

  <ID>op5</ID>

  <PersonnelActual>

    <PersonID>mesadmin</PersonID>

    <Location>

      <EquipmentID>Bikes_Assembly_Line</EquipmentID>

      <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

      <Location>

        <EquipmentID>FrameMountingStation</EquipmentID>

        <EquipmentElementLevel>Unit</EquipmentElementLevel>

      </Location>

    </Location>

    <PersonnelActualProperty>

      <ID>clockedOnTime</ID>

      <Value>

        <ValueString>2021-04-28T11:19:21Z</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

    </PersonnelActualProperty>

    <PersonnelActualProperty>

      <ID>clockedOffTime</ID>

      <Value>

        <ValueString>2021-04-28T11:22:47Z</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

    </PersonnelActualProperty>

    <PersonnelActualProperty>

      <ID>operatorName</ID>

      <Value>

        <ValueString>mesadmin</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

    </PersonnelActualProperty>
  </PersonnelActual>
</SegmentResponse>

```

```

    </PersonnelActual>

    <MaterialProducedActual>
        <MaterialLotID>LOT-1</MaterialLotID>
    </MaterialProducedActual>

</SegmentResponse>

</ProductionResponse>

</ProductionPerformance>

```

Payload Structure for OperationExcluded Events

Operation Excluded Event Schema Version 1

This is the original version.

JSON Operation Excluded Schema Version 1

```

{
  "schemaVersion": 1,
  "workOrderName": "WOID9-Excluded-Event",
  <!-- Produced LotIdentifier Name & Properties -->
  "lotIdentifier": {
    "name": "SERNUM1",
    "properties": []
  },
  <!-- Route Name & Properties -->
  "routeInfo": {
    "name": "Route Level",
    "properties": [
      {
        "propertyName": "Some-Integer-Property-Name",
        "propertyValue": "10"
      },
      {
        "propertyName": "Some-Boolean-Property-Name",
        "propertyValue": "true"
      }
    ]
  },
  "operationInfo": {

```

```

"name": "FrameAssembly",
"excludedOnTime": "2021-04-12T09:02:05Z",
"unitName": "FrameMountingStation",
"productionLine": "Bikes_Assembly_Line",
"status": "Excluded",
"excludedBy": "mesadmin",
"producedMaterial": "SNOWBIKE-NONSERIALIZED",
"unitOfMeasure": null,
"excludedQuantity": 10,
"billOfMaterials": [],
<!-- Operation Properties -->
"properties": [
  {
    "propertyName": "work_order_import_prop_group_prop_2",
    "propertyValue": "workorderimportgroupproperty2"
  },
  {
    "propertyName": "work_order_import_prop_group_prop_3",
    "propertyValue": "workorderimportgroupproperty3"
  }
]
},
"kafkaConsumerId": "00000178c5511118-02420a0006db0000",
"publishedDate": "2021-04-12T07:29:07Z",
"sddSchemaVersion": 10
}

```

B2MML Operation Excluded Schema Version 1

```

<ProductionPerformance xmlns:xsd="http://www.w3.org/2001/XMLSchema"
xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000178c5511118-02420a0006db0000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2021-04-12T07:29:07Z</PublishedDate>
  <ProductionResponse>
    <!-- workorder name -->
    <ID>WOID9-Excluded-Event</ID>
  </ProductionResponse>
</ProductionPerformance>

```

```

    <!-- route info-->
<SegmentResponse>
  <ID>Route Level</ID>
  <!-- Route Level Properties -->
<ProductionData>
  <ID>Some-Integer-Property-Name</ID>
  <Value>
    <ValueString>10</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>Some-Boolean-Property-Name</ID>
  <Value>
    <ValueString>>true</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
</SegmentResponse>
  <!-- operation Info-->
<SegmentResponse>
  <!-- operation Name-->
  <ID>FrameAssembly</ID>
  <ProductionData>
    <ID>excludedOnTime</ID>
    <Value>
      <ValueString>2021-04-12T09:02:05Z</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>status</ID>
    <Value>
      <ValueString>Excluded</ValueString>

```

```

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>
</ProductionData>
<ProductionData>
  <ID>excludedBy</ID>
  <Value>
    <ValueString>mesadmin</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
  <!-- operation properties-->
<ProductionData>
  <ID>work_order_import_prop_group_prop_2</ID>
  <Value>
    <ValueString>workorderimportgroupproperty2</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>work_order_import_prop_group_prop_3</ID>
  <Value>
    <ValueString>workorderimportgroupproperty3</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
  <!-- producedMaterial details-->
<MaterialProducedActual>
  <!--producedMaterial Name -->
  <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
  <!--producedMaterial Lot Name -->
  <MaterialLotID>SERNUM1</MaterialLotID>
  <Location>
    <!--production Line -->

```

```

<EquipmentID>Bikes_Assembly_Line</EquipmentID>

<EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

<Location>

  <!--production unitName -->

  <EquipmentID>FrameMountingStation</EquipmentID>

  <EquipmentElementLevel>Unit</EquipmentElementLevel>

</Location>

</Location>

  <!--excludedQuantity -->

<Quantity>

  <QuantityString>10</QuantityString>

  <DataType>double</DataType>

  <UnitOfMeasure>null</UnitOfMeasure>

</Quantity>

</MaterialProducedActual>

</SegmentResponse>

<Extended:SchemaVersion>1</Extended:SchemaVersion>

<Extended:SDDSchemaVersion>10</Extended:SDDSchemaVersion>

</ProductionResponse>

</ProductionPerformance>

```

Payload Structure for OperationSkipped Events

OperationSkipped Event Schema Version 2

This is the original version.

JSON OperationSkipped Schema Version 2

```

{
  "schemaVersion": 1,
  "workOrderName": "WOID6-ROUTE-JSON-SNOWBIKES",
  <!-- Produced LotIdentifier Name & Properties -->
  "lotIdentifier": {
    "name": "SERNUM1",
    "properties": [
      {
        "propertyName": "materialLot_Integer_Property",

```



```

    "propertyValue": "10"
  },
  {
    "propertyName": "materialLot_boolean_Property",
    "propertyValue": "false"
  }
]
},
<!-- Route Name & Properties -->
"routeInfo": {
  "name": "Route Level",
  "properties": [
    {
      "propertyName": "Some-Integer-Property-Name",
      "propertyValue": "10"
    },
    {
      "propertyName": "Some-Boolean-Property-Name",
      "propertyValue": "true"
    }
  ]
},
"operationInfo": {
  "name": "FrameAssembly",
  "skippedOnTime": "2021-04-12T09:02:05Z",
  "unitName": "FrameMountingStation",
  "productionLine": "Bikes_Assembly_Line",
  "status": "Skipped",
  "skippedBy": "mesadmin",
  "producedMaterial": "SNOWBIKE-NONSERIALIZED",
  "unitOfMeasure": "EA",
  "skippedQuantity": 10,
  "billOfMaterials": [],
  <!-- Operation Properties -->
  "properties": [
    {
      "propertyName": "work_order_import_prop_group_prop_2",

```

```

    "propertyValue": "workorderimportgroupproperty2"
  },
  {
    "propertyName": "work_order_import_prop_group_prop_3",
    "propertyValue": "workorderimportgroupproperty3"
  }
]
},
"kafkaConsumerId": "00000178c5511118-02420a0006db0000",
"publishedDate": "2021-04-12T07:29:07Z",
"sddSchemaVersion": 8
}

```

B2MML OperationSkipped Schema Version 2

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000178c5511118-02420a0006db0000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2021-04-12T07:29:07Z</PublishedDate>
  <ProductionResponse>
    <!-- workorder name -->
    <ID>W0ID6-ROUTE-XML-SNOWBIKES</ID>
    <!-- route info-->
    <SegmentResponse>
      <ID>Route Level</ID>
  <!-- Route Level Properties -->
  <ProductionData>
    <ID>Some-Integer-Property-Name</ID>
    <Value>
      <ValueString>10</ValueString>
      <DataType>string</DataType>

```

```

        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>Some-Boolean-Property-Name</ID>
    <Value>
        <ValueString>>true</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
</SegmentResponse>
<!-- operation Info-->
<SegmentResponse>
<!-- operation Name-->
    <ID>FrameAssembly</ID>
    <ProductionData>
        <ID>skippedOnTime</ID>
        <Value>
            <ValueString>2021-04-12T10:21:06Z</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>
    </ProductionData>
    <ProductionData>
        <ID>status</ID>
        <Value>
            <ValueString>Skipped</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>
    </ProductionData>
    <ProductionData>
        <ID>skippedBy</ID>
        <Value>
            <ValueString>mesadmin</ValueString>
            <DataType>string</DataType>

```

```

        <UnitOfMeasure/>
    </Value>
</ProductionData>
<!-- operation properties-->
<ProductionData>
    <ID>work_order_import_prop_group_prop_2</ID>
    <Value>
        <ValueString>workorderimportgroupproperty2</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>work_order_import_prop_group_prop_3</ID>
    <Value>
        <ValueString>workorderimportgroupproperty3</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<!-- producedMaterial details-->
<MaterialProducedActual>
<!--producedMaterial Name -->
    <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
<!--producedMaterial Lot Name -->
    <MaterialLotID>SERNUM1</MaterialLotID>
    <Location>
<!--production Line -->
        <EquipmentID>Bikes_Assembly_Line</EquipmentID>
        <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
        <Location>
<!--production unitName -->
            <EquipmentID>FrameMountingStation</EquipmentID>
            <EquipmentElementLevel>Unit</EquipmentElementLevel>
        </Location>
    </Location>
<!--skippedQuantity -->

```

```

    <Quantity>
      <QuantityString>10</QuantityString>
      <DataType>double</DataType>
      <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>
    <!--Produced Material Lot Properties -->
    <MaterialProducedActualProperty>
      <ID>materialLot_Integer_Property</ID>
      <Value>
        <ValueString>10</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
      </Value>
    </MaterialProducedActualProperty>
    <MaterialProducedActualProperty>
      <ID>materialLot_boolean_Property</ID>
      <Value>
        <ValueString>>false</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
      </Value>
    </MaterialProducedActualProperty>
  </MaterialProducedActual>
</SegmentResponse>
<Extended:SchemaVersion>1</Extended:SchemaVersion>
<Extended:SDDSchemaVersion>8</Extended:SDDSchemaVersion>
</ProductionResponse>
</ProductionPerformance>

```

Payload Structure for OperationCancelled Events

OperationCancelled Event Schema Version 2

This is the original version.

JSON OperationCancelled Schema Version 2

```
{
```

```

"schemaVersion": "1",

"workOrderName": "ERPWOID6-CANCELLED-JSON-SNOWBIKES",

<!-- Produced LotIdentifier Name & Properties -->

"lotIdentifier": {

  "name": "SERNUM1",

  "properties": [

    {

      "propertyName": "materialLot_Integer_Property",

      "propertyValue": "10"

    },

    {

      "propertyName": "materialLot_boolean_Property",

      "propertyValue": "false"

    }

  ]

},

<!-- Route Name & Properties -->

"routeInfo": {

  "name": "Route Level",

  "properties": [

    {

      "propertyName": "Some-Integer-Property-Name",

      "propertyValue": "10"

    },

    {

      "propertyName": "Some-Boolean-Property-Name",

      "propertyValue": "true"

    }

  ]

},

"operationInfo": {

  "name": "FrameAssembly",

  "cancelledOnTime": "2021-02-03T12:29:28Z",

  "unitName": "FrameMountingStation",

  "productionLine": "Bikes_Assembly_Line",

  "status": "Cancelled",

  "cancelledBy": "mesadmin",

```

```

    "producedMaterial": "SNOWBIKE-NONSERIALIZED",
    "unitOfMeasure": "EA",
    "cancelledQuantity": 20,
    <!-- Operation Properties -->
    "properties": [
      {
        "propertyName": "work_order_import_prop_group_prop_2",
        "propertyValue": "workorderimportgroupproperty2"
      },
      {
        "propertyName": "work_order_import_prop_group_prop_3",
        "propertyValue": "workorderimportgroupproperty3"
      }
    ]
  },
  "kafkaConsumerId": "0000017767e0a822-02420a0002a40000",
  "publishedDate": "2021-01-31T06:18:12Z",
  "sddSchemaVersion": 8
}

```

B2MML OperationCancelled Schema Version 2

```

<ProductionPerformance xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>0000017767e0a822-02420a0002a40000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2021-01-31T06:18:12Z</PublishedDate>
  <ProductionResponse>
    <!-- workorder name -->
    <ID>ERPWOID6-CANCELLED-JSON-SNOWBIKES</ID>
    <!-- route info-->
    <SegmentResponse>
      <ID>Route Level</ID>
      <!-- Route Level Properties -->
      <ProductionData>

```

```

<ID>Some-Integer-Property-Name</ID>

<Value>

  <ValueString>10</ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure/>

</Value>

</ProductionData>

<ProductionData>

  <ID>Some-Boolean-Property-Name</ID>

  <Value>

    <ValueString>true</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

</SegmentResponse>

<!-- operation Info-->

<SegmentResponse>

  <ID>FrameAssembly</ID>

  <ProductionData>

    <ID>cancelledOnTime</ID>

    <Value>

      <ValueString>2021-02-03T12:29:28Z</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <!-- operation properties-->

  <ProductionData>

    <ID>work_order_import_prop_group_prop_2</ID>

    <Value>

      <ValueString>workorderimportgroupproperty2</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <ProductionData>

```



```

<ID>work_order_import_prop_group_prop_3</ID>

<Value>

  <ValueString>workorderimportgroupproperty3</ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure/>

</Value>

</ProductionData>

<ProductionData>

  <ID>status</ID>

  <Value>

    <ValueString>Cancelled</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>cancelledBy</ID>

  <Value>

    <ValueString>mesadmin</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<!-- producedMaterial details-->

<MaterialProducedActual>

  <!--producedMaterial Name -->

  <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>

  <!--producedMaterial Lot Name -->

  <MaterialLotID>SERNUM1</MaterialLotID>

  <Location>

    <!--production Line -->

    <EquipmentID>Bikes_Assembly_Line</EquipmentID>

    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

    <Location>

      <EquipmentID>FrameMountingStation</EquipmentID>

      <EquipmentElementLevel>Unit</EquipmentElementLevel>

    </Location>

```

```

</Location>
<!--skippedQuantity -->
<Quantity>
  <QuantityString>20</QuantityString>
  <DataType>double</DataType>
  <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
<!-- Produced Material Lot Properties -->
<MaterialProducedActualProperty>
  <ID>materialLot_Integer_Property</ID>
  <Value>
    <ValueString>10</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialProducedActualProperty>
<MaterialProducedActualProperty>
  <ID>materialLot_boolean_Property</ID>
  <Value>
    <ValueString>>false</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialProducedActualProperty>
</MaterialProducedActual>
</SegmentResponse>
<Extended:SchemaVersion>1</Extended:SchemaVersion>
<Extended:SDDSchemaVersion>8</Extended:SDDSchemaVersion>
</ProductionResponse>
</ProductionPerformance>

```

Payload Structure for OperationCompleted Events

Operation Completed Event Schema Version 2

Schema version 2 added the following fields:

- `schemaVersion`: represents schema version
- `routeInfo.properties`: Route level properties
- `lotIdentifier.properties`: Produced material lot properties
- `billOfMaterials.lotIdentifier.properties`: consumed material lot properties
- `billOfMaterials.properties`: BOM Item properties

JSON Operation Completed Schema Version 2

```
{
  "schemaVersion": "2",
  "workOrderName": "WO-Bike",
  "lotIdentifier": {
    "name": "Lot1",
    "properties": [
      {
        "propertyName": "lotIdentifierProperty1",
        "propertyValue": "10"
      }
    ]
  },
  "routeInfo": {
    "name": "Route Level",
    "properties": [
      {
        "propertyName": "routeProperty1",
        "propertyValue": "20"
      },
      {
        "propertyName": "routeProperty2",
        "propertyValue": "30"
      }
    ]
  },
  "operationInfo": {
    "name": "SIT Op1",
    "startTime": "2021-02-03T12:29:28Z",
    "endTime": "2021-02-03T12:31:52Z",
  }
}
```

```

"unitName": "FrameMountingStation",
"productionLine": "Bikes_Assembly_Line",
"status": "Complete",
"completedBy": "mesadmin",
"producedMaterial": "PR1",
"unitOfMeasure": "EA",
"completedQuantity": 200,
"billOfMaterials": [
  {
    "name": "RawMaterial001",
    "quantity": 4,
    "unitOfMeasure": "EA",
    "quantityPrecision": 1,
    "lowerTolerance": 2.2,
    "upperTolerance": 1,
    "lowerTolerancePrecision": 1,
    "upperTolerancePrecision": 1,
    "scrapFactor": 1,
    "defaultStorageUnit": "AlignmentJig",
    "lotIdentifier": {
      "name": "Lot1",
      "properties": [
        {
          "propertyName": "consumedLotIdentifierProperty1",
          "propertyValue": "10"
        },
        {
          "propertyName": "consumedLotIdentifierProperty2",
          "propertyValue": "30"
        }
      ]
    },
    "properties": [
      {
        "propertyName": "bomItemProperty1",

```

```

    "propertyValue": "10"
  },
  {
    "propertyName": "bomItemProperty2",
    "propertyValue": "20"
  }
]
},
{
  "name": "RawMaterial002",
  "quantity": 444,
  "unitOfMeasure": "EA",
  "quantityPrecision": 1,
  "lowerTolerance": 2.2,
  "upperTolerance": 1,
  "lowerTolerancePrecision": 1,
  "upperTolerancePrecision": 1,
  "scrapFactor": 1,
  "defaultStorageUnit": "AlignmentJig",
  "lotIdentifier": {
    "name": "Lot2",
    "properties": [
      {
        "propertyName": "consumedLotIdentifierProperty3",
        "propertyValue": "10"
      },
      {
        "propertyName": "consumedLotIdentifierProperty4",
        "propertyValue": "30"
      }
    ]
  },
  "properties": [
    {
      "propertyName": "bomItemProperty1",
      "propertyValue": "Test1"
    }
  ]
}

```

```

    },
    {
      "propertyName": "bomItemProperty2",
      "propertyValue": "Test2"
    }
  ]
}
],
"properties": [
  {
    "propertyName": "operationProperty1",
    "propertyValue": "1"
  },
  {
    "propertyName": "operationProperty2",
    "propertyValue": "2"
  }
]
},
"kafkaConsumerId": "0000017767e0a822-02420a0002a40000",
"publishedDate": "2021-01-31T06:18:12Z",
"sddSchemaVersion": 8
}

```

B2MML Operation Completed Schema Version 2

```

<?xml version="1.0" encoding="UTF-8"?>
<ProductionPerformance xmlns="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:erp="http://sample.data"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401" xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">
  <ID>0000017767e0a822-02420a0002a40000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2021-01-31T06:18:12Z</PublishedDate>
  <ProductionResponse>
    <!-- workorder name -->
    <ID>ERPWOID6-Wed Feb 03 16:54:51 IST 2021</ID>
  </ProductionResponse>
</ProductionPerformance>

```

```

<SegmentResponse>

  <!-- route info-->

  <ID>000</ID>

  <!--this is same as processOrderComplete event message -->

  <!-- Route Level Properties -->

  <ProductionData>

    <ID>routeProperty1</ID>

    <Value>

      <ValueString>20</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>routeProperty2</ID>

    <Value>

      <ValueString>30</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

  </ProductionData>

</SegmentResponse>

<!-- operation Info-->

<SegmentResponse>

  <!-- operation Name-->

  <ID>SIT Op1</ID>

  <!-- operationInfo/startTime-->

  <ActualStartTime>2021-02-03T12:29:28Z</ActualStartTime>

  <!-- operationInfo/endTime-->

  <ActualEndTime>2021-02-03T12:31:52Z</ActualEndTime>

  <!-- operationInfo/Properties-->

  <ProductionData>

    <ID>operationProperty1</ID>

    <Value>

      <ValueString>1</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

```

```

    </Value>
  </ProductionData>
  <ProductionData>
    <ID>operationProperty2</ID>
    <Value>
      <ValueString>2</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
  </ProductionData>
  <!-- operationInfo/status-->
  <ProductionData>
    <ID>status</ID>
    <Value>
      <ValueString>Complete</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
  </ProductionData>
  <!-- operationInfo/completedBy-->
  <ProductionData>
    <ID>completedBy</ID>
    <Value>
      <ValueString>mesadmin</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
  </ProductionData>
  <!-- operationInfo/producedMaterial-->
  <MaterialProducedActual>
    <!--producedMaterial Name -->
    <MaterialDefinitionID>PR1</MaterialDefinitionID>
    <!--producedMaterial Lot Name -->
    <MaterialLotID>Lot1</MaterialLotID>
    <Location>
      <!--production Line -->
      <EquipmentID>Bikes_Assembly_Line</EquipmentID>

```



```

    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

    <Location>

        <!--production unitName -->

        <EquipmentID>FrameMountingStation</EquipmentID>

        <EquipmentElementLevel>Unit</EquipmentElementLevel>

    </Location>

</Location>

<!--produced Quantity -->

<Quantity>

    <QuantityString>200</QuantityString>

    <DataType>double</DataType>

    <UnitOfMeasure>EA</UnitOfMeasure>

</Quantity>

<!--Produced Material Lot Properties -->

<MaterialProducedActualProperty>

    <ID>lotIdentifierProperty1</ID>

    <Value>

        <ValueString>10</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure />

    </Value>

</MaterialProducedActualProperty>

</MaterialProducedActual>

<!-- BillOfMaterial Info -->

<MaterialConsumedActual>

    <!--BillOfMaterial Name-->

    <MaterialDefinitionID>RawMaterial001</MaterialDefinitionID>

    <!--consumedLotIdentifier Name -->

    <MaterialLotID>Lot1</MaterialLotID>

    <!--consumed Quantity -->

    <Quantity>

        <QuantityString>4.0</QuantityString>

        <DataType>float</DataType>

        <UnitOfMeasure>EA</UnitOfMeasure>

    </Quantity>

    <!--Consumed Lot Identifier & BOM Item Properties-->

    <MaterialConsumedActualProperty>

```

```

    <ID>consumedLotIdentifierProperty1</ID>
    <Value>
      <ValueString>10</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
</MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>consumedLotIdentifierProperty2</ID>
    <Value>
      <ValueString>30</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
</MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>quantityPrecision</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
</MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>lowerTolerance</ID>
    <Value>
      <ValueString>2.2</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
</MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>upperTolerance</ID>
    <Value>
      <ValueString>1.0</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
</MaterialConsumedActualProperty>

```

```

    </Value>

  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>lowerTolerancePrecision</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>upperTolerancePrecision</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>scrapFactor</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>defaultStorageUnit</ID>
    <Value>
      <ValueString>AlignmentJig</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>bomItemProperty1</ID>
    <Value>

```

```

    <ValueString>10</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>bomItemProperty2</ID>
  <Value>
    <ValueString>20</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>RawMaterial002</MaterialDefinitionID>
  <MaterialLotID>Lot2</MaterialLotID>
  <Quantity>
    <QuantityString>444.0</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedActualProperty>
    <ID>quantityPrecision</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>consumedLotIdentifierProperty3</ID>
    <Value>
      <ValueString>10</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>

```

```

    </MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>consumedLotIdentifierProperty4</ID>
    <Value>
        <ValueString>30</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>lowerTolerance</ID>
    <Value>
        <ValueString>2.2</ValueString>
        <DataType>float</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>upperTolerance</ID>
    <Value>
        <ValueString>1.0</ValueString>
        <DataType>float</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>lowerTolerancePrecision</ID>
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>upperTolerancePrecision</ID>
    <Value>
        <ValueString>1</ValueString>

```

```

        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>scrapFactor</ID>
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>defaultStorageUnit</ID>
    <Value>
        <ValueString>AlignmentJig</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>bomItemProperty1</ID>
    <Value>
        <ValueString>Test1</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>bomItemProperty2</ID>
    <Value>
        <ValueString>Test2</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>

```

```

</SegmentResponse>

<!--added schemaVersion tag same as po complete event -->

<Extended:SchemaVersion>2</Extended:SchemaVersion>

<Extended:SDDSchemaVersion>8</Extended:SDDSchemaVersion>

</ProductionResponse>

</ProductionPerformance>

```

Operation Completed Event Schema Version 1

Added new fields for additional BOM information with respect to SDD Schema 8:

- `quantityPrecision`: cannot be empty, must be ≥ 0
- `lowerTolerance`: can be null, or can be ≥ 0
- `upperTolerance`: can be null, or can be ≥ 0
- `lowerTolerancePrecision`: cannot be empty, must be ≥ 0
- `upperTolerancePrecision`: cannot be empty, must be ≥ 0
- `scrapFactor`: cannot be null, default is 0
- `defaultStorageUnit`: cannot be null
- `sddSchemaVersion`: segment definition schema version

JSON Operation Completed Schema Version 1

```

{

"workOrderName": "WO_Bike",

"lotIdentifier": "Lot-Produced",

"operationInfo": {

    "name": "op10",

    "startTime": "2019-10-14T21:30:23Z",

    "endTime": "2019-10-14T21:31:06Z",

    "unitName": "FrameMountingStation",

    "productionLine": "Bikes_Assembly_Line",

    "status": "Complete",

    "completedBy": "mesadmin",

    "producedMaterial": "Prod12",

    "completedQuantity": 1.0,

    "unitOfMeasure": "EA"

    "billOfMaterials": [

        {

```

```

        "name": "Prod16",
        "unitOfMeasure": "EA",
        "quantity" : "11.0",
        "consumedLotIdentifier": "Lot-Consumed",
        "quantityPrecision": 1,
        "lowerTolerance": 2.2,
        "upperTolerance": 1,
        "lowerTolerancePrecision": 1,
        "upperTolerancePrecision": 1,
        "scrapFactor": 1,
        "defaultStorageUnit": "AlignmentJig"
    }
],
    "properties" : [{
        "propertyName" : "IntegerProperty" ,
        "propertyValue" : "1"
    }],
    "kafkaConsumerId": "0000016dfa3958a7-02420a0003d40000",
    "publishedDate": "2019-10-23T12:19:59Z",
    "sddSchemaVersion": 8
}
}

```

B2MML Operation Completed Schema Version 1

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>0000016dfa3958a7-02420a0003d40000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2019-10-23T12:19:59Z</PublishedDate>

```



```

<ProductionResponse>
  <ID>WO-Bike</ID>
  <SegmentResponse>
    <ID>Op10</ID>
    <ActualStartTime>2019-10-14T21:30:23Z</ActualStartTime>
    <ActualEndTime>2019-10-14T21:31:06Z</ActualEndTime>
    <ProductionData>
      <ID>IntegerProperty</ID>
      <Value>
        <ValueString>1</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
      </Value>
    </ProductionData>
    <ProductionData>
      <ID>status</ID>
      <Value>
        <ValueString>Completed</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
      </Value>
    </ProductionData>
    <ProductionData>
      <ID>completedBy</ID>
      <Value>
        <ValueString>mesadmin</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
      </Value>
    </ProductionData>
    <MaterialProducedActual>
      <MaterialDefinitionID>Prod12</MaterialDefinitionID>
      <MaterialLotID>Lot-Produced</MaterialLotID>
      <Location>
        <EquipmentID>Bikes_Assembly_Line</EquipmentID>
        <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
      </Location>
    </MaterialProducedActual>
  </SegmentResponse>
</ProductionResponse>

```

```

        <EquipmentID>FrameMountingStation</EquipmentID>

        <EquipmentElementLevel>Unit</EquipmentElementLevel>

    </Location>

</Location>

<Quantity>

    <QuantityString>1.0</QuantityString>

    <DataType>double</DataType>

    <UnitOfMeasure>EA</UnitOfMeasure>

</Quantity>

</MaterialProducedActual>

<MaterialConsumedActual>

    <MaterialDefinitionID>Prod16</MaterialDefinitionID>

    <MaterialLotID>Lot-Consumed</MaterialLotID>

    <Quantity>

        <QuantityString>11.0</QuantityString>

        <DataType>float</DataType>

        <UnitOfMeasure>EA</UnitOfMeasure>

    </Quantity>

    <MaterialConsumedActualProperty>

        <ID>quantityPrecision</ID>

        <Value>

            <ValueString>1</ValueString>

            <DataType>integer</DataType>

            <UnitOfMeasure />

        </Value>

    </MaterialConsumedActualProperty>

    <MaterialConsumedActualProperty>

        <ID>lowerTolerance</ID>

        <Value>

            <ValueString>2.2</ValueString>

            <DataType>float</DataType>

            <UnitOfMeasure />

        </Value>

    </MaterialConsumedActualProperty>

    <MaterialConsumedActualProperty>

        <ID>upperTolerance</ID>

        <Value>

```

```
<ValueString>1.0</ValueString>
<DataType>float</DataType>
<UnitOfMeasure />
</Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
<ID>lowerTolerancePrecision</ID>
<Value>
<ValueString>1</ValueString>
<DataType>integer</DataType>
<UnitOfMeasure />
</Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
<ID>upperTolerancePrecision</ID>
<Value>
<ValueString>1</ValueString>
<DataType>integer</DataType>
<UnitOfMeasure />
</Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
<ID>scrapFactor</ID>
<Value>
<ValueString>1</ValueString>
<DataType>integer</DataType>
<UnitOfMeasure />
</Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
<ID>defaultStorageUnit</ID>
<Value>
<ValueString>AlignmentJig</ValueString>
<DataType>string</DataType>
<UnitOfMeasure />
</Value>
</MaterialConsumedActualProperty>
```

```

    </MaterialConsumedActual>

  </SegmentResponse>

  <Extended:SDDSchemaVersion>8</Extended:SDDSchemaVersion>

</ProductionResponse>

</ProductionPerformance>

```

Operation Completed Event Schema Version 0

This is the original version.

JSON Operation Completed Schema Version 0

```

{

"workOrderName": "WO_Bike",
"lotIdentifier": "Lot-Produced",
"operationInfo": {
  "name": "opl0",
  "startTime": "2019-10-14T21:30:23Z",
  "endTime": "2019-10-14T21:31:06Z",
  "unitName": "FrameMountingStation",
  "productionLine": "Bikes_Assembly_Line",
  "status": "Complete",
  "completedBy": "mesadmin",
  "producedMaterial": "Prod12",
  "completedQuantity": 1.0,
  "unitOfMeasure": "EA"
  "billOfMaterials": [
    {
      "name": "Prod16",
      "unitOfMeasure": "EA",
      "quantity": "11.0",
      "consumedLotIdentifier": "Lot-Consumed"
    }
  ],
  "properties": [{
    "propertyName": "IntegerProperty",
    "propertyValue": "1"
  }],
}

```

```

"kafkaConsumerId": "0000016dfa3958a7-02420a0003d40000",
"publishedDate": "2019-10-23T12:19:59Z"
}

}

```

B2MML Operation Completed Schema Version 0

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>0000016dfa3958a7-02420a0003d40000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2019-10-23T12:19:59Z</PublishedDate>
  <ProductionResponse>
    <ID>WO-Bike</ID>
    <SegmentResponse>
      <ID>Op10</ID>
      <ActualStartTime>2019-10-14T21:30:23Z</ActualStartTime>
      <ActualEndTime>2019-10-14T21:31:06Z</ActualEndTime>
      <ProductionData>
        <ID>IntegerProperty</ID>
        <Value>
          <ValueString>1</ValueString>
          <DataType>string</DataType>
          <UnitOfMeasure/>
        </Value>
      </ProductionData>
      <ProductionData>
        <ID>status</ID>
        <Value>
          <ValueString>Completed</ValueString>

```

```

        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>completedBy</ID>
    <Value>
        <ValueString>mesadmin</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<MaterialProducedActual>
    <MaterialDefinitionID>Prod12</MaterialDefinitionID>
    <MaterialLotID>Lot-Produced</MaterialLotID>
    <Location>
        <EquipmentID>Bikes_Assembly_Line</EquipmentID>
        <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
        <Location>
            <EquipmentID>FrameMountingStation</EquipmentID>
            <EquipmentElementLevel>Unit</EquipmentElementLevel>
        </Location>
    </Location>
    <Quantity>
        <QuantityString>1.0</QuantityString>
        <DataType>double</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>
</MaterialProducedActual>
<MaterialConsumedActual>
    <MaterialDefinitionID>Prod16</MaterialDefinitionID>
    <MaterialLotID>Lot-Consumed</MaterialLotID>
    <Quantity>
        <QuantityString>11.0</QuantityString>
        <DataType>float</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>

```

```

    </MaterialConsumedActual>

    </SegmentResponse>

  </ProductionResponse>

</ProductionPerformance>

```

Payload Structure for ProcessOrderCreated Events

ProcessOrderCreated Event Schema Version 2

Schema Version 2 added new fields for:

- `parentProcessOrder`
- `productionRate`
- `blockNumber`
- `bomFormulation`

JSON ProcessOrderCreated Schema Version 2

```

{
  "schemaVersion": 2,
  "processOrderName": "WO_Test",
  "processOrderRouteInfo": {
    "plannedStartTime": "2020-12-08T09:22:17.017Z",
    "plannedEndTime": "2020-12-09T09:22:17.017Z",
    "plannedQuantity": 234,
    "actualStartTime": null,
    "actualEndTime": null,
    "line": "JuiceLine",
    "product": "PulpyJuice",
    "status": "Pending",
    "path": "Path1",
    "bomFormulation": null,
    "controlType": "QUANTITY",
    "orderType": "SCHEDULE",
    "impliedSequence": 978409984,
    "extendedInfo": null,
    "engineeringUnit": "EA",
    "entryOn": null,

```

```

"sourceProcessOrder": null,
"parentProcessOrder": null,
"productionRate": 0,
"blockNumber": null,
"userGeneral1": "",
"userGeneral2": "",
"userGeneral3": "",

    <!-- Workorder Route properties -->

    "properties": [
    {
        "propertyName": "WorkOrder_Prop_Int",
        "propertyValue": "123"
    },
    {
        "propertyName": "WorkOrder_Prop_String",
        "propertyValue": "someliteral"
    }
    ]
},
"kafkaConsumerId": "00000177b5ddd690-0000000004d20000",
"publishedDate": "2020-12-09T09:22:17.017Z"
}

```

B2MML ProcessOrderCreated Schema Version 2

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000177b5ddd690-0000000004d20000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>

```



```

<ProductionResponse>

  <!-- Workkorder name -->

  <ID>WO_Test</ID>

  <SegmentResponse>

    <!--000 indicate route level segment -->

    <ID>000</ID>

    <ProductionData>

      <ID>plannedStartTime</ID>

      <Value>

        <ValueString>2020-12-08T09:22:17.017Z</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

    </ProductionData>

    <ProductionData>

      <ID>plannedEndTime</ID>

      <Value>

        <ValueString>2020-12-09T09:22:17.017Z</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

    </ProductionData>

    <ProductionData>

      <ID>plannedQuantity</ID>

      <Value>

        <ValueString>234</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

    </ProductionData>

    <ProductionData>

      <ID>engineeringUnit</ID>

      <Value>

        <ValueString>EA</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

```

```

</ProductionData>
<ProductionData>
  <ID>path</ID>
  <Value>
    <ValueString>Path1</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>bomFormulation</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>controlType</ID>
  <Value>
    <ValueString>QUANTITY</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>impliedSequence</ID>
  <Value>
    <ValueString>978409984</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>extendedInfo</ID>
  <Value>
    <ValueString/>

```

```

        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>orderType</ID>
    <Value>
        <ValueString>SCHEDULE</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>entryOn</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>status</ID>
    <Value>
        <ValueString>Pending</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>sourceProcessOrder</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>

```

```

<ID>parentProcessOrder</ID>

<Value>

  <ValueString/>

  <DataType>string</DataType>

  <UnitOfMeasure/>

</Value>

</ProductionData>

<ProductionData>

  <ID>productionRate</ID>

  <Value>

    <ValueString>0</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>blockNumber</ID>

  <Value>

    <ValueString/>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>userGeneral1</ID>

  <Value>

    <ValueString/>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>userGeneral2</ID>

  <Value>

    <ValueString/>

    <DataType>string</DataType>

    <UnitOfMeasure/>

```

```

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>userGeneral3</ID>

    <Value>

      <ValueString/>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <!-- Workorder Route properties -->

  <ProductionData>

    <ID>WorkOrder_Prop_Int</ID>

    <Value>

      <ValueString>123</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>WorkOrder_Prop_String</ID>

    <Value>

      <ValueString>someliteral</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <MaterialProducedActual>

    <!-- Produced Material name-->

    <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

    <Location>

      <!-- Production Line-->

      <EquipmentID>JuiceLine</EquipmentID>

      <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

    </Location>

  </MaterialProducedActual>

</SegmentResponse>

```

```

    <Extended:SchemaVersion>2</Extended:SchemaVersion>

  </ProductionResponse>

</ProductionPerformance>

```

ProcessOrderCreated Event Schema Version 1

This is the original version.

JSON ProcessOrderCreated Schema Version 1

```

{
  "schemaVersion": 1,
  "processOrderName": "WO_Test",
  "processOrderRouteInfo": {
    "plannedStartTime": "2020-12-08T09:22:17.017Z",
    "plannedEndTime": "2020-12-09T09:22:17.017Z",
    "plannedQuantity": 234,
    "actualStartTime": null,
    "actualEndTime": null,
    "line": "JuiceLine",
    "product": "PulpyJuice",
    "status": "Pending",
    "path": "Path1",
    "controlType": "QUANTITY",
    "orderType": "SCHEDULE",
    "impliedSequence": 978409984,
    "extendedInfo": null,
    "engineeringUnit": "ml",
    "entryOn": null,
    "sourceProcessOrder": null,
    "userGeneral1": "",
    "userGeneral2": "",
    "userGeneral3": "",
    "properties": [
      {
        "propertyName": "WorkOrder_Prop_Int",
        "propertyValue": "123"
      },
      {

```

```

    "propertyName": "WorkOrder_Prop_String",
    "propertyValue": "someliteral"
  }
]
},
"kafkaConsumerId": "00000177b5ddd690-0000000004d20000",
"publishedDate": "2020-12-09T09:22:17.017Z"
}

```

B2MML ProcessOrderCreated Schema Version 1

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000177b5ddd690-0000000004d20000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>
  <ProductionResponse>
    <!-- Workorder name -->
    <ID>WO_Test</ID>
    <SegmentResponse>
      <!--000 indicate route level segment -->
      <ID>000</ID>
      <ProductionData>
        <ID>plannedStartTime</ID>
        <Value>
          <ValueString>2020-12-08T09:22:17.017Z</ValueString>
          <DataType>string</DataType>
          <UnitOfMeasure/>
        </Value>
      </ProductionData>
      <ProductionData>
        <ID>plannedEndTime</ID>

```

```

    <Value>
      <ValueString>2020-12-09T09:22:17.017Z</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>plannedQuantity</ID>
    <Value>
      <ValueString>234</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>engineeringUnit</ID>
    <Value>
      <ValueString>ml</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>path</ID>
    <Value>
      <ValueString>Path1</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>controlType</ID>
    <Value>
      <ValueString>QUANTITY</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>

```



```
</ProductionData>
<ProductionData>
  <ID>impliedSequence</ID>
  <Value>
    <ValueString>978409984</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>extendedInfo</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>orderType</ID>
  <Value>
    <ValueString>SCHEDULE</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>entryOn</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>status</ID>
  <Value>
    <ValueString>Pending</ValueString>
```

```

        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>sourceProcessOrder</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral1</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral2</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral3</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>

```

```

<ID>WorkOrder_Prop_Int</ID>

<Value>

  <ValueString>123</ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure/>

</Value>

</ProductionData>

<ProductionData>

  <ID>WorkOrder_Prop_String</ID>

  <Value>

    <ValueString>someliteral</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<MaterialProducedActual>

  <!-- Produced Material name-->

  <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

  <Location>

    <!-- Production Line-->

    <EquipmentID>JuiceLine</EquipmentID>

    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

  </Location>

</MaterialProducedActual>

</SegmentResponse>

<Extended:SchemaVersion>1</Extended:SchemaVersion>

</ProductionResponse>

</ProductionPerformance>

```

Payload Structure for ProcessOrderUpdated Events

ProcessOrderUpdated Event Schema Version 2

Schema Version 2 added new fields for:

- `parentProcessOrder`
- `productionRate`

- `blockNumber`
- `bomFormulation`

JSON ProcessOrderUpdated Schema Version 2

```

{
  "schemaVersion": 2,
  "processOrderName": "WO_Test",
  "processOrderRouteInfo": {
    "plannedStartTime": "2020-12-08T09:22:17.017Z",
    "plannedEndTime": "2020-12-09T09:22:17.017Z",
    "plannedQuantity": 234,
    "actualStartTime": "2020-12-08T09:30:17.017Z",
    "actualEndTime": null,
    "line": "JuiceLine",
    "product": "PulpyJuice",
    "status": "Active",
    "path": "path1",
    "bomFormulation": null,
    "controlType": "QUANTITY",
    "orderType": "SCHEDULE",
    "impliedSequence": 978409984,
    "extendedInfo": "",
    "engineeringUnit": "ml",
    "entryOn": "2020-12-08T09:22:17.017Z",
    "sourceProcessOrder": null,
    "parentProcessOrder": null,
    "productionRate": 0,
    "blockNumber": null,
    "userGeneral1": "",
    "userGeneral2": "",
    "userGeneral3": "",

    <!-- Workorder Route properties-->

    "properties": [
      {

```

```

    "propertyName": "WorkOrder_Prop_Int",
    "propertyValue": "123"
  },
  {
    "propertyName": "WorkOrder_Prop_String",
    "propertyValue": "someliteral"
  }
]
},
"kafkaConsumerId": "00000177b5ddd690-0000000004d20000",
"publishedDate": "2020-12-09T09:22:17.017Z"
}

```

B2MML ProcessOrderUpdated Schema Version 2

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000177b5ddd690-0000000004d20000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>
  <ProductionResponse>
    <!-- Workorder name -->
    <ID>WO_Test</ID>
    <SegmentResponse>
      <!--000 indicate route level segment -->
      <ID>000</ID>
      <ActualStartTime>2020-12-08T09:30:17.017Z</ActualStartTime>
      <ProductionData>
        <ID>plannedStartTime</ID>
        <Value>
          <ValueString>2020-12-08T09:22:17.017Z</ValueString>
          <DataType>string</DataType>

```

```

        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>plannedEndTime</ID>
    <Value>
        <ValueString>2020-12-09T09:22:17.017Z</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>plannedQuantity</ID>
    <Value>
        <ValueString>234</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>engineeringUnit</ID>
    <Value>
        <ValueString>ml</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>path</ID>
    <Value>
        <ValueString>path1</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>bomFormulation</ID>

```

```
<Value>
  <ValueString/>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Value>
</ProductionData>
<ProductionData>
  <ID>controlType</ID>
  <Value>
    <ValueString>QUANTITY</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>impliedSequence</ID>
  <Value>
    <ValueString>978409984</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>extendedInfo</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>orderType</ID>
  <Value>
    <ValueString>SCHEDULE</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
```

```
</ProductionData>
<ProductionData>
  <ID>entryOn</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>status</ID>
  <Value>
    <ValueString>Active</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>sourceProcessOrder</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>parentProcessOrder</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>productionRate</ID>
  <Value>
    <ValueString>0</ValueString>
```



```

        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>blockNumber</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral1</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral2</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral3</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<!-- Workorder Route properties if it is Work order -->

```

```

<ProductionData>
  <ID>WorkOrder_Prop_Int</ID>
  <Value>
    <ValueString>123</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>WorkOrder_Prop_String</ID>
  <Value>
    <ValueString>someliteral</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<MaterialProducedActual>
  <!-- Produced Material name-->
  <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>
  <Location>
    <!-- Production Line-->
    <EquipmentID>JuiceLine</EquipmentID>
    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
  </Location>
</MaterialProducedActual>
</SegmentResponse>
<Extended:SchemaVersion>2</Extended:SchemaVersion>
</ProductionResponse>
</ProductionPerformance>

```

ProcessOrderUpdated Event Schema Version 1

This is the original version.

JSON ProcessOrderUpdated Schema Version 1

```

{
  "schemaVersion": 1,

```

```

"processOrderName": "WO_Test",

"processOrderRouteInfo": {

  "plannedStartTime": "2020-12-08T09:22:17.017Z",

  "plannedEndTime": "2020-12-09T09:22:17.017Z",

  "plannedQuantity": 234,

  "actualStartTime": "2020-12-08T09:30:17.017Z",

  "actualEndTime": null,

  "line": "JuiceLine",

  "product": "PulpyJuice",

  "status": "Active",

  "path": "path1",

  "controlType": "QUANTITY",

  "orderType": "SCHEDULE",

  "impliedSequence": 978409984,

  "extendedInfo": null,

  "engineeringUnit": "ml",

  "entryOn": null,

  "sourceProcessOrder": null,

  "userGeneral1": "",

  "userGeneral2": "",

  "userGeneral3": "",

  "properties": [

    {

      "propertyName": "WorkOrder_Prop_Int",

      "propertyValue": "123"

    },

    {

      "propertyName": "WorkOrder_Prop_String",

      "propertyValue": "someliteral"

    }

  ]

},

"kafkaConsumerId": "00000177b5ddd690-0000000004d20000",

"publishedDate": "2020-12-09T09:22:17.017Z"

}

```

B2MML ProcessOrderUpdated Schema Version 1

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000177b5ddd690-0000000004d20000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>
  <ProductionResponse>
    <!--Workorder name -->
    <ID>WO_Test</ID>
    <SegmentResponse>
      <!--000 indicate route level segment -->
      <ID>000</ID>
      <ActualStartTime>2020-12-08T09:30:17.017Z</ActualStartTime>
      <ProductionData>
        <ID>plannedStartTime</ID>
        <Value>
          <ValueString>2020-12-08T09:22:17.017Z</ValueString>
          <DataType>string</DataType>
          <UnitOfMeasure/>
        </Value>
      </ProductionData>
      <ProductionData>
        <ID>plannedEndTime</ID>
        <Value>
          <ValueString>2020-12-09T09:22:17.017Z</ValueString>
          <DataType>string</DataType>
          <UnitOfMeasure/>
        </Value>
      </ProductionData>
      <ProductionData>
        <ID>plannedQuantity</ID>

```

```
<Value>
  <ValueString>234</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Value>
</ProductionData>
<ProductionData>
  <ID>engineeringUnit</ID>
  <Value>
    <ValueString>ml</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>path</ID>
  <Value>
    <ValueString>path1</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>controlType</ID>
  <Value>
    <ValueString>QUANTITY</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>impliedSequence</ID>
  <Value>
    <ValueString>978409984</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
```

```
</ProductionData>
<ProductionData>
  <ID>extendedInfo</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>orderType</ID>
  <Value>
    <ValueString>SCHEDULE</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>entryOn</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>status</ID>
  <Value>
    <ValueString>Active</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>sourceProcessOrder</ID>
  <Value>
    <ValueString/>
```

```
<DataType>string</DataType>
    <UnitOfMeasure/>
</Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral1</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral2</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral3</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>WorkOrder_Prop_Int</ID>
    <Value>
        <ValueString>123</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
```

```

<ID>WorkOrder_Prop_String</ID>

<Value>

  <ValueString>someliteral</ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure/>

</Value>

</ProductionData>

<MaterialProducedActual>

  <!-- Produced Material name-->

  <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

  <Location>

    <!-- Production Line-->

    <EquipmentID>JuiceLine</EquipmentID>

    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

  </Location>

</MaterialProducedActual>

</SegmentResponse>

<Extended:SchemaVersion>1</Extended:SchemaVersion>

</ProductionResponse>

</ProductionPerformance>

```

Payload Structure for ProcessOrderDeleted Events

ProcessOrderDeleted Event Schema Version 2

Schema Version 2 added new fields for:

- parentProcessOrder
- productionRate
- blockNumber
- bomFormulation

JSON ProcessOrderDeleted Schema Version 2

```

{
  "schemaVersion": 2,
  "processOrderName": "WO_Test",
  "processOrderRouteInfo": {

```



```

    "plannedStartTime": "2020-12-08T09:22:17.017Z",
    "plannedEndTime": "2020-12-09T09:22:17.017Z",
    "plannedQuantity": 234,
    "actualStartTime": null,
    "actualEndTime": null,
    "line": "JuiceLine",
    "product": "PulpyJuice",
    "status": "Pending",
    "path": "path1",
    "bomFormulation" : null,
    "controlType": "QUANTITY",
    "orderType": "SCHEDULE",
    "impliedSequence": 978409984,
    "extendedInfo": null,
    "engineeringUnit": "ml",
    "entryOn": null,
    "sourceProcessOrder": null,
    "parentProcessOrder": null,
    "productionRate": 0,
    "blockNumber": null,
    "userGeneral1": "",
    "userGeneral2": "",
    "userGeneral3": "",
    "properties": [
    {
        "propertyName": "WorkOrder_Prop_Int",
        "propertyValue": "123"
    },
    {
        "propertyName": "WorkOrder_Prop_String",
        "propertyValue": "someliteral"
    }
    ]
},
"kafkaConsumerId": "00000177b5ddd690-0000000004d20000",
"publishedDate": "2020-12-09T09:22:17.017Z"
}

```

B2MML ProcessOrderDeleted Schema Version 2

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000177b5ddd690-0000000004d20000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>
  <ProductionResponse>
    <!-- Workorder name -->
    <ID>WO_Test</ID>
    <SegmentResponse>
      <!--000 indicate route level segment -->
      <ID>000</ID>
      <ProductionData>
        <ID>plannedStartTime</ID>
        <Value>
          <ValueString>2020-12-08T09:22:17.017Z</ValueString>
          <DataType>string</DataType>
          <UnitOfMeasure/>
        </Value>
      </ProductionData>
      <ProductionData>
        <ID>plannedEndTime</ID>
        <Value>
          <ValueString>2020-12-09T09:22:17.017Z</ValueString>
          <DataType>string</DataType>
          <UnitOfMeasure/>
        </Value>
      </ProductionData>
      <ProductionData>
        <ID>plannedQuantity</ID>
        <Value>

```

```
<ValueString>234</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Value>
</ProductionData>
<ProductionData>
  <ID>engineeringUnit</ID>
  <Value>
    <ValueString>ml</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>path</ID>
  <Value>
    <ValueString>path1</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>bomFormulation</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>controlType</ID>
  <Value>
    <ValueString>QUANTITY</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
```

```
<ProductionData>
  <ID>impliedSequence</ID>
  <Value>
    <ValueString>978409984</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>extendedInfo</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>orderType</ID>
  <Value>
    <ValueString>SCHEDULE</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>entryOn</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>status</ID>
  <Value>
    <ValueString>Pending</ValueString>
    <DataType>string</DataType>
```

```

        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>sourceProcessOrder</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>parentProcessOrder</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>productionRate</ID>
    <Value>
        <ValueString>0</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>blockNumber</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral1</ID>

```

```

    <Value>
      <ValueString/>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>userGeneral2</ID>
    <Value>
      <ValueString/>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>userGeneral3</ID>
    <Value>
      <ValueString/>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <!-- Workorder Route properties -->
  <ProductionData>
    <ID>WorkOrder_Prop_Int</ID>
    <Value>
      <ValueString>123</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>WorkOrder_Prop_String</ID>
    <Value>
      <ValueString>someliteral</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>

```

```

    </Value>

  </ProductionData>

  <MaterialProducedActual>

    <!-- Produced Material name-->

    <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

    <Location>

      <!-- Production Line-->

      <EquipmentID>JuiceLine</EquipmentID>

      <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

    </Location>

  </MaterialProducedActual>

</SegmentResponse>

<Extended:SchemaVersion>2</Extended:SchemaVersion>

</ProductionResponse>

</ProductionPerformance>

```

ProcessOrderDeleted Event Schema Version 1

This is the original version.

JSON ProcessOrderDeleted Schema Version 1

```

{
  "schemaVersion": 1,
  "processOrderName": "WO_Test",
  "processOrderRouteInfo": {
    "plannedStartTime": "2020-12-08T09:22:17.017Z",
    "plannedEndTime": "2020-12-09T09:22:17.017Z",
    "plannedQuantity": 234,
    "actualStartTime": null,
    "actualEndTime": null,
    "line": "JuiceLine",
    "product": "PulpyJuice",
    "status": "Pending",
    "path": "path1",
    "controlType": "QUANTITY",
    "orderType": "SCHEDULE",
    "impliedSequence": 978409984,
  }
}

```

```

"extendedInfo": null,
"engineeringUnit": "ml",
"entryOn": null,
"sourceProcessOrder": null,
"userGeneral1": "",
"userGeneral2": "",
"userGeneral3": "",
"properties": [
{
  "propertyName": "WorkOrder_Prop_Int",
  "propertyValue": "123"
},
{
  "propertyName": "WorkOrder_Prop_String",
  "propertyValue": "someliteral"
}
]
},
"kafkaConsumerId": "00000177b5ddd690-0000000004d20000",
"publishedDate": "2020-12-09T09:22:17.017Z"
}

```

B2MML ProcessOrderDeleted Schema Version 1

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000177b5ddd690-0000000004d20000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>
  <ProductionResponse>
    <!-- Workorder name -->
    <ID>WO_Test</ID>
  </ProductionResponse>
</ProductionPerformance>

```



```

<SegmentResponse>

  <!--000 indicate route level segment -->

  <ID>000</ID>

  <ProductionData>

    <ID>plannedStartTime</ID>

    <Value>

      <ValueString>2020-12-08T09:22:17.017Z</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>plannedEndTime</ID>

    <Value>

      <ValueString>2020-12-09T09:22:17.017Z</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>plannedQuantity</ID>

    <Value>

      <ValueString>234</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>engineeringUnit</ID>

    <Value>

      <ValueString>ml</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>path</ID>

```

```

    <Value>
      <ValueString>path1</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>controlType</ID>
    <Value>
      <ValueString>QUANTITY</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>impliedSequence</ID>
    <Value>
      <ValueString>978409984</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>extendedInfo</ID>
    <Value>
      <ValueString/>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>orderType</ID>
    <Value>
      <ValueString>SCHEDULE</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>

```

```
</ProductionData>
<ProductionData>
  <ID>entryOn</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>status</ID>
  <Value>
    <ValueString>Pending</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>sourceProcessOrder</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>userGeneral1</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>userGeneral2</ID>
  <Value>
    <ValueString/>
```

```

        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral3</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<!-- Workorder Route properties -->
<ProductionData>
    <ID>WorkOrder_Prop_Int</ID>
    <Value>
        <ValueString>123</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>WorkOrder_Prop_String</ID>
    <Value>
        <ValueString>someliteral</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<MaterialProducedActual>
    <!-- Produced Material name-->
    <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>
    <Location>
        <!-- Production Line-->
        <EquipmentID>JuiceLine</EquipmentID>
        <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
    </Location>

```

```

    </MaterialProducedActual>

  </SegmentResponse>

  <Extended:SchemaVersion>1</Extended:SchemaVersion>

</ProductionResponse>

</ProductionPerformance>

```

Payload Structure for ProcessOrderCompleted Events

ProcessOrderCompleted Event Schema Version 2

Schema version 2 added new fields for:

- parentProcessOrder
- productionRate
- blockNumber
- bomFormulation
- dimensionalQuantities
- materialLotsProperties

JSON ProcessOrderCompleted Schema Version 2

```

{
  "schemaVersion": 2,
  "processOrderName": "WO_Test",
  "processOrderRouteInfo": {
    "plannedStartTime": "2020-12-08T09:22:17.017Z",
    "plannedEndTime": "2020-12-09T09:22:17.017Z",
    "plannedQuantity": 234,
    "actualStartTime": "2020-12-09T09:22:17.017Z",
    "actualEndTime": "2020-12-09T09:30:17.017Z",
    "line": "JuiceLine",
    "product": "PulpyJuice",
    "status": "Complete",
    "path": "Automation-Line",
    "bomFormulation": null,
    "controlType": "QUANTITY",
    "orderType": "SCHEDULE",
    "impliedSequence": 982863901,
  }
}

```

```

"extendedInfo": null,
"engineeringUnit": "ml",
"entryOn": null,
"sourceProcessOrder": null,
"parentProcessOrder": null,
"productionRate": 0,
"blockNumber": null,
"userGeneral1": "",
"userGeneral2": "",
"userGeneral3": "",
<!-- Workorder Route properties -->
"properties": [
  {
    "propertyName": "WorkOrder_Prop_Int",
    "propertyValue": "123"
  },
  {
    "propertyName": "WorkOrder_Prop_String",
    "propertyValue": "someliteral"
  }
],
"actualBadQuantity": 0,
"actualGoodQuantity": 220
},
"kafkaConsumerId": "00000177cb163a2c-0000000004d20003",
"publishedDate": "2020-12-09T09:22:17.017Z",
<!-- Produced Material lot Properties -->
"materialLots": [
  {
    "lotIdentifier": "Production_event1",
    "unit": "Unit1",
    <!-- Production Event Dimension details -->
    "dimensionalQuantities": [
      {
        "dimension": "X",
        "dimensionName": "Litres",
        "producedQuantity": 10,

```

```

    "unitOfMeasure": "lts"
  },
  {
    "dimension": "Y",
    "dimensionName": "Weight",
    "producedQuantity": 10,
    "unitOfMeasure": "kg"
  },
  {
    "dimension": "Z",
    "dimensionName": "Count",
    "producedQuantity": 40,
    "unitOfMeasure": "EA"
  },
  {
    "dimension": "A",
    "dimensionName": "Cases",
    "producedQuantity": 4,
    "unitOfMeasure": "EA"
  }
],
"properties": [
  {
    "propertyName": "Lot_Prop_Int",
    "propertyValue": "10"
  },
  {
    "propertyName": "Lot_Prop_String",
    "propertyValue": "Test"
  }
]
},
{
  "lotIdentifier": "Production_event2",
  "unit": "Unit1",
  <!-- Production Event Dimension details -->
  "dimensionalQuantities": [

```

```

{
  "dimension": "X",
  "dimensionName": "Litres",
  "producedQuantity": 10,
  "unitOfMeasure": "lts"
},
{
  "dimension": "Y",
  "dimensionName": "Weight",
  "producedQuantity": 10,
  "unitOfMeasure": "kg"
},
{
  "dimension": "Z",
  "dimensionName": "Count",
  "producedQuantity": 40,
  "unitOfMeasure": "EA"
},
{
  "dimension": "A",
  "dimensionName": "Cases",
  "producedQuantity": 4,
  "unitOfMeasure": "EA"
}
],
"properties": [
  {
    "propertyName": "Lot_Prop_Int",
    "propertyValue": "20"
  },
  {
    "propertyName": "Lot_Prop_String",
    "propertyValue": "Test 2"
  }
]
}

```



```

]
}

```

B2MML ProcessOrderCompleted Schema Version 2

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000177cb163a2c-0000000004d20003</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>
  <ProductionResponse>
    <!-- Workorder name -->
    <ID>WO_Test</ID>
    <SegmentResponse>
      <ID>000</ID>
      <ActualStartTime>2020-12-09T09:22:17.017Z</ActualStartTime>
      <ActualEndTime>2020-12-09T09:30:17.017Z</ActualEndTime>
      <ProductionData>
        <ID>plannedStartTime</ID>
        <Value>
          <ValueString>2020-12-08T09:22:17.017Z</ValueString>
          <DataType>string</DataType>
          <UnitOfMeasure/>
        </Value>
      </ProductionData>
      <ProductionData>
        <ID>plannedEndTime</ID>
        <Value>
          <ValueString>2020-12-09T09:22:17.017Z</ValueString>
          <DataType>string</DataType>
          <UnitOfMeasure/>
        </Value>
      </ProductionData>
    </SegmentResponse>
  </ProductionResponse>
</ProductionPerformance>

```

```
</ProductionData>
<ProductionData>
  <ID>plannedQuantity</ID>
  <Value>
    <ValueString>234</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>actualBadQuantity</ID>
  <Value>
    <ValueString>0</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>actualGoodQuantity</ID>
  <Value>
    <ValueString>220</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>engineeringUnit</ID>
  <Value>
    <ValueString>ml</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>path</ID>
  <Value>
    <ValueString>Automation-Line</ValueString>
```

```

        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>bomFormulation</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>controlType</ID>
    <Value>
        <ValueString>QUANTITY</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>impliedSequence</ID>
    <Value>
        <ValueString>982863901</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>extendedInfo</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>

```

```

<ID>orderType</ID>

<Value>
  <ValueString>SCHEDULE</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Value>
</ProductionData>
<ProductionData>
  <ID>entryOn</ID>
  <Value>
    <ValueString>2021-02-22T18:52:37Z</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>status</ID>
  <Value>
    <ValueString>COMPLETE</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>sourceProcessOrder</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>parentProcessOrder</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>

```

```
</Value>

</ProductionData>

<ProductionData>

  <ID>productionRate</ID>

  <Value>

    <ValueString>0</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>blockNumber</ID>

  <Value>

    <ValueString/>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>userGeneral1</ID>

  <Value>

    <ValueString/>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>userGeneral2</ID>

  <Value>

    <ValueString/>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>userGeneral3</ID>

  <Value>
```

```

        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
    <!-- Workorder Route properties -->
<ProductionData>
    <ID>WorkOrder_Prop_Int</ID>
    <Value>
        <ValueString>123</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>WorkOrder_Prop_String</ID>
    <Value>
        <ValueString>someliteral</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<MaterialProducedActual>
    <!-- Produced Material name-->
    <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>
    <!-- Produced Material Lot properties-->
    <MaterialLotID>Production_event1</MaterialLotID>
    <Location>
        <EquipmentID>JuiceLine</EquipmentID>
        <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
    </Location>
        <EquipmentID>Unit1</EquipmentID>
        <EquipmentElementLevel>Unit</EquipmentElementLevel>
    </Location>
</Location>
    <!-- Production Quantity Dim X -->
    <Quantity>

```

```

        <QuantityString>10</QuantityString>
        <DataType>double</DataType>
        <UnitOfMeasure>lts</UnitOfMeasure>
    </Quantity>
    <MaterialProducedActualProperty>
        <ID>Lot_Prop_Int</ID>
        <Value>
            <ValueString>10</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>
    </MaterialProducedActualProperty>
    <MaterialProducedActualProperty>
        <ID>Lot_Prop_String</ID>
        <Value>
            <ValueString>Test</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>
    </MaterialProducedActualProperty>
    <!--Extended tags providing the information about Dim Y, Dim Z, Dim A details -->
    <Extended: Dimension>
        <!-- Name of the Dimension !-->
        <Extended:Name>Weight</Extended:Name>
        <!-- Type of the Dimension !-->
        <Extended:Type>Y</Extended:Type>
        <!-- Produced quantity of the Dimension !-->
        <Extended:Quantity>
            <QuantityString>10</QuantityString>
            <DataType>double</DataType>
            <UnitOfMeasure>kg</UnitOfMeasure>
        </Extended:Quantity>
    </Extended: Dimension>
    <Extended: Dimension>
        <Extended:Name>Count</Extended:Name>
        <Extended:Type>Z</Extended:Type>
        <Extended:Quantity>

```

```

        <QuantityString>40</QuantityString>
        <DataType>double</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Extended:Quantity>
</Extended: Dimension>
<Extended: Dimension>
    <Extended:Name>Cases</Extended:Name>
    <Extended:Type>A</Extended:Type>
    <Extended:Quantity>
        <QuantityString>4</QuantityString>
        <DataType>double</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Extended:Quantity>
</Extended: Dimension>
</MaterialProducedActual>
<MaterialProducedActual>
    <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>
    <MaterialLotID>Production_event2</MaterialLotID>
    <Location>
        <EquipmentID>JuiceLine</EquipmentID>
        <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
        <Location>
            <EquipmentID>Unit1</EquipmentID>
            <EquipmentElementLevel>Unit</EquipmentElementLevel>
        </Location>
    </Location>
    <!-- Production Quantity Dim X -->
    <Quantity>
        <QuantityString>10</QuantityString>
        <DataType>double</DataType>
        <UnitOfMeasure>Litres</UnitOfMeasure>
    </Quantity>
    <MaterialProducedActualProperty>
        <ID>Lot_Prop_Int</ID>
        <Value>
            <ValueString>20</ValueString>
            <DataType>string</DataType>

```



```

        <UnitOfMeasure/>
    </Value>
</MaterialProducedActualProperty>
<MaterialProducedActualProperty>
    <ID>Lot_Prop_String</ID>
    <Value>
        <ValueString>Test 2</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</MaterialProducedActualProperty>
<!--Extended tags providing the information about Dim Y, Dim Z, Dim A details -->
<Extended: Dimension>
    <!-- Name of the Dimension !-->
    <Extended:Name>Weight</Extended:Name>
    <!-- Type of the Dimension !-->
    <Extended:Type>Y</Extended:Type>
    <!-- Produced quantity of the Dimension !-->
    <Extended:Quantity>
        <QuantityString>10</QuantityString>
        <DataType>double</DataType>
        <UnitOfMeasure>kg</UnitOfMeasure>
    </Extended:Quantity>
</Extended: Dimension>
<Extended: Dimension>
    <Extended:Name>Count</Extended:Name>
    <Extended:Type>Z</Extended:Type>
    <Extended:Quantity>
        <QuantityString>40</QuantityString>
        <DataType>double</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Extended:Quantity>
</Extended: Dimension>
<Extended: Dimension>
    <Extended:Name>Cases</Extended:Name>
    <Extended:Type>A</Extended:Type>
    <Extended:Quantity>

```

```

        <QuantityString>4</QuantityString>

        <DataType>double</DataType>

        <UnitOfMeasure>EA</UnitOfMeasure>

    </Extended:Quantity>

</Extended: Dimension>

</MaterialProducedActual>

</SegmentResponse>

<Extended:SchemaVersion>2</Extended:SchemaVersion>

</ProductionResponse>

</ProductionPerformance>

```

ProcessOrderCompleted Event Schema Version 1

This is the original version.

JSON ProcessOrderCompleted Schema Version 1

```

{
  "schemaVersion": 1,
  "processOrderName": "WO_Test",
  "processOrderRouteInfo": {
    "plannedStartTime": "2020-12-08T09:22:17.017Z",
    "plannedEndTime": "2020-12-09T09:22:17.017Z",
    "plannedQuantity": 234,
    "actualStartTime": "2020-12-09T09:22:17.017Z",
    "actualEndTime": "2020-12-09T09:30:17.017Z",
    "line": "JuiceLine",
    "product": "PulpyJuice",
    "status": "Complete",
    "path": "Automation-Line",
    "controlType": "QUANTITY",
    "orderType": "SCHEDULE",
    "impliedSequence": 982863901,
    "extendedInfo": null,
    "engineeringUnit": "ml",
    "entryOn": null,
    "sourceProcessOrder": null,
    "userGeneral": ""
  }
}

```

```

"userGeneral2": "",
"userGeneral3": "",
"properties": [
  {
    "propertyName": "WorkOrder_Prop_Int",
    "propertyValue": "123"
  },
  {
    "propertyName": "WorkOrder_Prop_String",
    "propertyValue": "someliteral"
  }
],
"actualBadQuantity": 0,
"actualGoodQuantity": 220
},
"kafkaConsumerId": "00000177cb163a2c-0000000004d20003",
"publishedDate": "2020-12-09T09:22:17.017Z",
<!-- Produced Material lot Properties -->
"materialLots": [
  {
    "lotIdentifier": "Production_event1",
    "unit": "Unit1",
    "properties": [
      {
        "propertyName": "Lot_Prop_Int",
        "propertyValue": "10"
      },
      {
        "propertyName": "Lot_Prop_String",
        "propertyValue": "Test"
      }
    ]
  },
  {
    "lotIdentifier": "Production_event2",
    "unit": "Unit1",
    "properties": [

```

```

{
  "propertyName": "Lot_Prop_Int",
  "propertyValue": "20"
},
{
  "propertyName": "Lot_Prop_String",
  "propertyValue": "Test 2"
}
]
}
]
}

```

B2MML ProcessOrderCompleted Schema Version 1

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000177cb163a2c-0000000004d20003</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>
  <ProductionResponse>
    <!-- Workorder name -->
    <ID>WO_Test</ID>
    <SegmentResponse>
      <ID>000</ID>
      <ActualStartTime>2020-12-09T09:22:17.017Z</ActualStartTime>
      <ActualEndTime>2020-12-09T09:30:17.017Z</ActualEndTime>
      <ProductionData>
        <ID>plannedStartTime</ID>
        <Value>
          <ValueString>2020-12-08T09:22:17.017Z</ValueString>
          <DataType>string</DataType>
          <UnitOfMeasure/>

```

```
</Value>

</ProductionData>

<ProductionData>

  <ID>plannedEndTime</ID>

  <Value>

    <ValueString>2020-12-09T09:22:17.017Z</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>plannedQuantity</ID>

  <Value>

    <ValueString>234</ValueString>

    <DataType>float</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>actualBadQuantity</ID>

  <Value>

    <ValueString>0</ValueString>

    <DataType>float</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>actualGoodQuantity</ID>

  <Value>

    <ValueString>220</ValueString>

    <DataType>float</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>engineeringUnit</ID>

  <Value>
```

```

        <ValueString>ml</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>path</ID>
    <Value>
        <ValueString>Automation-Line</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>controlType</ID>
    <Value>
        <ValueString>QUANTITY</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>impliedSequence</ID>
    <Value>
        <ValueString>982863901</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>extendedInfo</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>

```

```
<ProductionData>
  <ID>orderType</ID>
  <Value>
    <ValueString>SCHEDULE</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>entryOn</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>status</ID>
  <Value>
    <ValueString>COMPLETE</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>sourceProcessOrder</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>userGeneral1</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
```

```

        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral2</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral3</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>WorkOrder_Prop_Int</ID>
    <Value>
        <ValueString>123</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>WorkOrder_Prop_String</ID>
    <Value>
        <ValueString>some literal</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<MaterialProducedActual>
    <!-- Produced Material name-->

```



```

<MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

<!-- Produced Material Lot properties-->

<MaterialLotID>Production_event1</MaterialLotID>

<Location>

  <EquipmentID>JuiceLine</EquipmentID>

  <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

  <Location>

    <EquipmentID>Unit1</EquipmentID>

    <EquipmentElementLevel>Unit</EquipmentElementLevel>

  </Location>

</Location>

<!-- Production Quantity Dim X -->

<Quantity>

  <QuantityString>10</QuantityString>

  <DataType>double</DataType>

  <UnitOfMeasure>lts</UnitOfMeasure>

</Quantity>

<MaterialProducedActualProperty>

  <ID>Lot_Prop_Int</ID>

  <Value>

    <ValueString>10</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</MaterialProducedActualProperty>

<MaterialProducedActualProperty>

  <ID>Lot_Prop_String</ID>

  <Value>

    <ValueString>Test</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</MaterialProducedActualProperty>

</MaterialProducedActual>

<MaterialProducedActual>

  <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

  <MaterialLotID>Production_event2</MaterialLotID>

```

```

<Location>
  <EquipmentID>JuiceLine</EquipmentID>
  <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
  <Location>
    <EquipmentID>Unit1</EquipmentID>
    <EquipmentElementLevel>Unit</EquipmentElementLevel>
  </Location>
</Location>
<!-- Production Quantity Dim X -->
<Quantity>
  <QuantityString>10</QuantityString>
  <DataType>double</DataType>
  <UnitOfMeasure>Litres</UnitOfMeasure>
</Quantity>
<MaterialProducedActualProperty>
  <ID>Lot_Prop_Int</ID>
  <Value>
    <ValueString>20</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialProducedActualProperty>
<MaterialProducedActualProperty>
  <ID>Lot_Prop_String</ID>
  <Value>
    <ValueString>Test 2</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialProducedActualProperty>
</MaterialProducedActual>
</SegmentResponse>
<Extended:SchemaVersion>1</Extended:SchemaVersion>
</ProductionResponse>
</ProductionPerformance>

```

Payload Structure for RouteReleased Events

Route Released Event Schema Version 0

This is the original version.

JSON RouteReleased Schema Version 0

```
{
  "routeDefinitionID": 40500,
  "name": "TestRoute",
  "revision": 2,
  "producedMaterialName": "Prod1",
  "plannedLineName": "Line1",
  "createdOn": "2022-02-05T13:05:29.929Z",
  "lastModifiedOn": "2022-02-05T13:08:06.940Z",
  "publishedDate": "2022-02-05T13:08:07Z",
  "kafkaConsumerId": "0000017ec9ffbaa1-0242ac1200250000"
}
```



Note:

The content in `mes.erp.outbound.messages`, route release message has been modified in Plant Applications 2022. It is recommended to subscribe to `mes.route.releasedRoutes` and then use the `routeID` to leverage the route service to obtain data about the route. Within the route service you can use:

- `GET /routes/{routeID}` to get information about the route (e.g., name, revision, last modified on, last modified by, etc.)
- `GET /routes/{routeID}/exportSegments` to retrieve the route definition, including:
 - Produced material
 - Production line
 - Route behaviors
 - Operations sequences, names and descriptions
 - BOM item names, quantity, precision, etc.
 - Documents
 - Property names and values
 - Operation behaviors

B2MML RouteReleased Schema Version 0

```

<ProductInformation
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>0000017ed4c81220-0242ac1200250000</ID>
  <Description>ERP Export Service</Description>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
  </Location>
  <PublishedDate>2022-02-07T15:23:10Z</PublishedDate>
  <ProductDefinition>
    <ID>TestRoute</ID>
    <Version>2</Version>
    <Description/>
    <Location>
      <EquipmentID/>
      <EquipmentElementLevel>Site</EquipmentElementLevel>
      <Location>
        <EquipmentID>Line1</EquipmentID>
        <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
      </Location>
    </Location>
  </ProductDefinition>
  <ProductSegment>
    <ID/>
    <Description/>
    <Parameter>
      <ID>RouteDefinitionID</ID>
      <Value>
        <ValueString>40500</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure/>
      </Value>
    </Parameter>
  </ProductSegment>

```

```
</Parameter>

<Parameter>

  <ID>CreatedOn</ID>

  <Value>

    <ValueString>2022-02-05T13:05:29.929Z</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</Parameter>

<Parameter>

  <ID>LastModifiedOn</ID>

  <Value>

    <ValueString>2022-02-05T13:08:06.940Z</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</Parameter>

<MaterialSpecification>

  <MaterialClassID/>
```

**Note:**

The content in `mes.erp.outbound.messages`, route release message has been modified in Plant Applications 2022. It is recommended to subscribe to `mes.route.releasedRoutes` and then use the `routeID` to leverage the route service to obtain data about the route. Within the route service you can use:

- GET `/routes/{routeID}` to get information about the route (e.g., name, revision, last modified on, last modified by, etc.)
- GET `/routes/{routeID}/exportSegments` to retrieve the route definition, including:
 - Produced material
 - Production line
 - Route behaviors
 - Operations sequences, names and descriptions
 - BOM item names, quantity, precision, etc.
 - Documents



- Property names and values
- Operation behaviors

Payload Structure for MaterialLotStatusChanged Events

MaterialLotStatusChanged Event Schema Version 0

This is the original version.

JSON MaterialLotStatusChanged Schema Version 0 - Scrapped Event

```
{
  "kafkaConsumerId": "0000017918baca89-02420a0006120000",
  "publishedDate": "2021-04-28T13:46:08Z",
  "materialLot": [
    {
      "lotIdentifier": "LOT-1",
      "productName": "PR1",
      "status": "Scrapped",
      "productionUnit": "FrameMountingStation",
      "quantity": 50,
      "productionLine": "Bikes_Assembly_Line",
      "unitOfMeasure": "EA",
      "properties": [
        {
          "propertyName": "scrappedBy",
          "propertyValue": "mesadmin"
        },
        {
          "propertyName": "scrappedTime",
          "propertyValue": "2021-04-28T13:46:05Z"
        },
        {
          "propertyName": "reasonLevel1",
          "propertyValue": "Adjusted Operating procedure"
        },
        {
          "propertyName": "reasonLevel2",
```

```

    "propertyValue": "No Orders"
  },
  {
    "propertyName": "reasonLevel3",
    "propertyValue": null
  },
  {
    "propertyName": "reasonLevel4",
    "propertyValue": null
  }
]
}
]
}

```

JSON MaterialLotStatusChanged Schema Version 0 - Receiver materialLot complete

```

{
  "kafkaConsumerId": "00000179140c6a8d-0242ac1200040000",
  "publishedDate": "2021-04-27T15:49:25Z",
  "materialLot": [
    {
      "lotIdentifier": "SER_230421_7",
      "productName": "EWOK",
      "status": "Receiver Complete",
      "productionUnit": "Receiver",
      "quantity": 4,
      "productionLine": "Received Material Lots",
      "unitOfMeasure": "EA",
      "properties": [
        {
          "propertyName": "statusUpdatedBy",
          "propertyValue": "comxclient"
        },
        {
          "propertyName": "statusUpdatedTime",
          "propertyValue": "2021-04-20T16:47:21Z"
        }
      ]
    }
  ]
}

```

```

{
  "propertyName": "isSerialized",
  "propertyValue": "true"
},
{
  "propertyName": "isUpdate",
  "propertyValue": "false"
}
{
  "propertyName": "ACCEPT",
  "propertyValue": "4"
}
],
"materialSubLot": [
  {
    "lotIdentifier": "SER_230421_7_SN3",
    "productName": "EWOK",
    "status": "Accept",
    "productionUnit": "Received Material Lot-Each",
    "quantity": 1,
    "productionLine": "Received Material Lots",
    "unitOfMeasure": "EA",
    "properties": [
      {
        "propertyName": "Accept",
        "propertyValue": "1"
      },
      {
        "propertyName": "DispositionUpdated",
        "propertyValue": "false"
      }
    ]
  },
  {
    "lotIdentifier": "SER_230421_7_SN1",
    "productName": "EWOK",
    "status": "Accept",

```



```
"productionUnit": "Received Material Lot-Each",
"quantity": 1,
"productionLine": "Received Material Lots",
"unitOfMeasure": "EA",
"properties": [
  {
    "propertyName": "Accept",
    "propertyValue": "1"
  },
  {
    "propertyName": "DispositionUpdated",
    "propertyValue": "false"
  }
]
},
{
  "lotIdentifier": "SER_230421_7_SN2",
  "productName": "EWOK",
  "status": "Accept",
  "productionUnit": "Received Material Lot-Each",
  "quantity": 1,
  "productionLine": "Received Material Lots",
  "unitOfMeasure": "EA",
  "properties": [
    {
      "propertyName": "Accept",
      "propertyValue": "1"
    },
    {
      "propertyName": "DispositionUpdated",
      "propertyValue": "false"
    }
  ]
},
{
  "lotIdentifier": "SER_230421_7_SN4",
  "productName": "EWOK",
```

```

    "status": "Accept",
    "productionUnit": "Received Material Lot-Each",
    "quantity": 1,
    "productionLine": "Received Material Lots",
    "unitOfMeasure": "EA",
    "properties": [
      {
        "propertyName": "Accept",
        "propertyValue": "1"
      },
      {
        "propertyName": "DispositionUpdated",
        "propertyValue": "false"
      }
    ]
  }
]
}
]
}
]
}

```

B2MML MaterialLotStatusChanged Schema Version 0 - Scrapped Event

```

<MaterialInformation
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:erp="http://sample.data">
  <ID>0000017914ad4ed7-02420a0006120000</ID>
  <Description/>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
  </Location>
  <PublishedDate>2021-04-27T18:52:56Z</PublishedDate>
  <MaterialLot>
    <ID>Lot-1</ID>
    <Description/>
    <MaterialDefinitionID>PR1</MaterialDefinitionID>
    <Status>Scrapped</Status>
  </MaterialLot>
</MaterialInformation>

```

```
<MaterialLotProperty>
  <ID>scrappedBy</ID>
  <Description/>
  <Value>
    <ValueString>mesadmin</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialLotProperty>
<MaterialLotProperty>
  <ID>scrappedTime</ID>
  <Description/>
  <Value>
    <ValueString>2021-04-28T13:46:05Z</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialLotProperty>
<MaterialLotProperty>
  <ID>reasonLevel1</ID>
  <Description/>
  <Value>
    <ValueString>Adjusted Operating procedure</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialLotProperty>
<MaterialLotProperty>
  <ID>reasonLevel2</ID>
  <Description/>
  <Value>
    <ValueString>No Orders</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialLotProperty>
<MaterialLotProperty>
```

```

<ID>reasonLevel3</ID>
<Description/>
<Value>
  <ValueString/>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Value>
</MaterialLotProperty>
<MaterialLotProperty>
  <ID>reasonLevel4</ID>
  <Description/>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialLotProperty>
<Location>
  <EquipmentID/>
  <EquipmentElementLevel>Site</EquipmentElementLevel>
  <Location>
    <EquipmentID>Bikes_Assembly_Line</EquipmentID>
    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
    <Location>
      <EquipmentID>FrameMountingStation</EquipmentID>
      <EquipmentElementLevel>Unit</EquipmentElementLevel>
    </Location>
  </Location>
</Location>
<Quantity>
  <QuantityString>50</QuantityString>
  <DataType>string</DataType>
  <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
</MaterialLot>
</MaterialInformation>

```

B2MML MaterialLotStatusChanged Schema Version 0 - Receiver materialLot complete

```

<MaterialInformation
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:erp="http://sample.data">
  <ID>000001791411318a-0242ac1200040000</ID>
  <Description/>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
  </Location>
  <PublishedDate>2021-04-27T15:59:45Z</PublishedDate>
  <MaterialLot>
    <ID>SER_230421_8</ID>
    <Description/>
    <MaterialDefinitionID>EWOK</MaterialDefinitionID>
    <Status>Receiver Complete</Status>
    <MaterialLotProperty>
      <ID>statusUpdatedBy</ID>
      <Description/>
      <Value>
        <ValueString>comxclient</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
      </Value>
    </MaterialLotProperty>
    <MaterialLotProperty>
      <ID>statusUpdatedTime</ID>
      <Description/>
      <Value>
        <ValueString>2021-04-20T16:47:21Z</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
      </Value>
    </MaterialLotProperty>
    <MaterialLotProperty>
      <ID>isSerialized</ID>
      <Description/>

```

```

    <Value>
      <ValueString>>true</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialLotProperty>
  <MaterialLotProperty>
    <ID>isUpdate</ID>
    <Description/>
    <Value>
      <ValueString>>false</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialLotProperty>
  <MaterialLotProperty>
    <ID>ACCEPT</ID>
    <Description/>
    <Value>
      <ValueString>4</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialLotProperty>
  <MaterialSubLot>
    <ID>SER_230421_8_SN4</ID>
    <Description/>
    <Status>Accept</Status>
    <MaterialSublotProperty>
      <ID>Accept</ID>
      <Description/>
      <Value>
        <ValueString>1</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
      </Value>
    </MaterialSublotProperty>

```

```

<MaterialSublotProperty>
  <ID>MaterialDefinitionID</ID>
  <Description/>
  <Value>
    <ValueString>EWOK</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>ProductionLine</ID>
  <Description/>
  <Value>
    <ValueString>Received Material Lots</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>Unit</ID>
  <Description/>
  <Value>
    <ValueString>Received Material Lot-Each</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>DispositionUpdated</ID>
  <Description/>
  <Value>
    <ValueString>>false</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<Quantity>

```

```

    <QuantityString>1</QuantityString>

    <DataType>string</DataType>

    <UnitOfMeasure>EA</UnitOfMeasure>

  </Quantity>
</MaterialSubLot>
<MaterialSubLot>
  <ID>SER_230421_8_SN1</ID>
  <Description/>
  <Status>Accept</Status>
  <MaterialSublotProperty>
    <ID>Accept</ID>
    <Description/>
    <Value>
      <ValueString>1</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialSublotProperty>
  <MaterialSublotProperty>
    <ID>MaterialDefinitionID</ID>
    <Description/>
    <Value>
      <ValueString>EWOK</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialSublotProperty>
  <MaterialSublotProperty>
    <ID>ProductionLine</ID>
    <Description/>
    <Value>
      <ValueString>Received Material Lots</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialSublotProperty>
  <MaterialSublotProperty>

```



```

<ID>Unit</ID>
<Description/>
<Value>
  <ValueString>Received Material Lot-Each</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>DispositionUpdated</ID>
  <Description/>
  <Value>
    <ValueString>>false</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<Quantity>
  <QuantityString>1</QuantityString>
  <DataType>string</DataType>
  <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
</MaterialSubLot>
<MaterialSubLot>
  <ID>SER_230421_8_SN3</ID>
  <Description/>
  <Status>Accept</Status>
  <MaterialSublotProperty>
    <ID>Accept</ID>
    <Description/>
    <Value>
      <ValueString>1</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialSublotProperty>
  <MaterialSublotProperty>

```

```

<ID>MaterialDefinitionID</ID>
<Description/>
<Value>
  <ValueString>EWOK</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>ProductionLine</ID>
  <Description/>
  <Value>
    <ValueString>Received Material Lots</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>Unit</ID>
  <Description/>
  <Value>
    <ValueString>Received Material Lot-Each</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<Quantity>
  <QuantityString>1</QuantityString>
  <DataType>string</DataType>
  <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
</MaterialSubLot>
<MaterialSubLot>
  <ID>SER_230421_8_SN2</ID>
  <Description/>
  <Status>Accept</Status>
  <MaterialSublotProperty>

```

```

<ID>Accept</ID>

<Description/>

<Value>
  <ValueString>1</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>MaterialDefinitionID</ID>
  <Description/>
  <Value>
    <ValueString>EWOK</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>ProductionLine</ID>
  <Description/>
  <Value>
    <ValueString>Received Material Lots</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>Unit</ID>
  <Description/>
  <Value>
    <ValueString>Received Material Lot-Each</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>DispositionUpdated</ID>

```

```

    <Description/>
    <Value>
      <ValueString>>false</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialSublotProperty>
  <Quantity>
    <QuantityString>1</QuantityString>
    <DataType>string</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
</MaterialSubLot>
<Location>
  <EquipmentID/>
  <EquipmentElementLevel>Site</EquipmentElementLevel>
  <Location>
    <EquipmentID>Received Material Lots</EquipmentID>
    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
    <Location>
      <EquipmentID>Receiver</EquipmentID>
      <EquipmentElementLevel>Unit</EquipmentElementLevel>
    </Location>
  </Location>
</Location>
<Quantity>
  <QuantityString>4</QuantityString>
  <DataType>string</DataType>
  <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
</MaterialLot>
</MaterialInformation>


```

Sample Outbound Kafka Messages

ERP Export Service Kafka Topics

The ERP Export service publishes the messages in JSON and/or B2MML format to the following Kafka topics:

Events	Kafka topic
Clock-on and Clock-Off	mes.erp.outbound.messages.laborVouchering
Operation Complete, Material Scrap, Release Route, Process/ Work Order Created/Updated/Completed/Deleted	mes.erp.outbound.messages
Messages about unprocessed events are published here.	event.topic.failedeventname: mes.failedevents

 **Note:**
Check this topic in case of failures.



Note:

Messages for Clock-On and Clock-Off events are generated separately because:

- a lot of messages are generated for these two events and that can adversely impact the system performance
- users who are not interested in messages related to these events can ignore them

Structure of Messages Published to Kafka Topics

The ERP Export service publishes messages to Kafka topics. These messages contain the following sections:

- **Payload:** Contains the information of the event that is published. The content of the payload matches that of the Message column in the erp_integration_outbound_standard_messages table.
- **Header:** Contains metadata of the message, such as the topic to which the message has been published, the event type, the unique identifier of the message, etc. The following table describes some of the header fields; this list is not comprehensive.

Field	Description
ID	The unique identifier of the message.
event-type	The type of the event that is published. For example: <ul style="list-style-type: none"> ◦ mes.erp.outbound.messages.XMLEventInfo: Indicates an operation complete event. ◦ mes.erp.outbound.messages.ProcessOrderEvent: Indicates that the status of the process order has changed.
event-aggregate-type	The topic to which the event has been published.

Sample Kafka Messages

Kafka Message for an Operation Complete Event in B2MML Format

```
{ "payload": "\message\":"
<ProductionPerformance>
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401" xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data" xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>000001770792f38c-02420a0002f30000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2021-01-11T21:27:38Z</PublishedDate>
  <ProductionResponse>
    <ID>WOID6-ROUTE-XML-SNOWBIKES</ID>
    <SegmentResponse>
      <ID>TyreMounting</ID>
      <ActualStartTime>2021-01-15T17:49:16Z</ActualStartTime>
```

```

<ActualEndTime>2021-01-15T19:43:26Z</ActualEndTime>

<ProductionData>
  <ID>status</ID>
  <Value>
    <ValueString>Complete</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</ProductionData>
<ProductionData>
  <ID>completedBy</ID>
  <Value>
    <ValueString>mesadmin</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</ProductionData>
<MaterialProducedActual>
  <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
  <MaterialLotID>serinum2</MaterialLotID>
  <Location>
    <EquipmentID>Bikes_Assembly_Line</EquipmentID>
    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
    <Location>
      <EquipmentID>TyreMount</EquipmentID>
      <EquipmentElementLevel>Unit</EquipmentElementLevel>
    </Location>
  </Location>
  <Quantity>
    <QuantityString>5.0</QuantityString>
    <DataType>double</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
</MaterialProducedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>
  <MaterialLotID>KITE</MaterialLotID>

```

```

<Quantity>
  <QuantityString>1.0</QuantityString>
  <DataType>float</DataType>
  <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
<MaterialConsumedActualProperty>
  <ID>quantityPrecision</ID>
  <Value>
    <ValueString>0</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>lowerTolerance</ID>
  <Value>
    <ValueString>1.0</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>upperTolerance</ID>
  <Value>
    <ValueString>1.0</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>lowerTolerancePrecision</ID>
  <Value>
    <ValueString>0</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>

```



```

<MaterialConsumedActualProperty>
  <ID>upperTolerancePrecision</ID>
  <Value>
    <ValueString>0</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>scrapFactor</ID>
  <Value>
    <ValueString>0.1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>defaultStorageUnit</ID>
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>
  <MaterialLotID>NITE</MaterialLotID>
  <Quantity>
    <QuantityString>1.0</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedActualProperty>
    <ID>quantityPrecision</ID>
    <Value>
      <ValueString>0</ValueString>

```

```

        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>lowerTolerance</ID>
    <Value>
        <ValueString>1.0</ValueString>
        <DataType>float</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>upperTolerance</ID>
    <Value>
        <ValueString>1.0</ValueString>
        <DataType>float</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>lowerTolerancePrecision</ID>
    <Value>
        <ValueString>0</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>upperTolerancePrecision</ID>
    <Value>
        <ValueString>0</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>

```

```

    <ID>scrapFactor</ID>
    <Value>
      <ValueString>0.1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>defaultStorageUnit</ID>
    <Value>
      <ValueString>PackagingUnit</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>
  <MaterialLotID>OPG2</MaterialLotID>
  <Quantity>
    <QuantityString>1.0</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedActualProperty>
    <ID>quantityPrecision</ID>
    <Value>
      <ValueString>2</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>lowerTolerance</ID>
    <Value>
      <ValueString>1.0</ValueString>
      <DataType>float</DataType>

```

```

    <UnitOfMeasure />

  </Value>

</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>

  <ID>upperTolerance</ID>

  <Value>

    <ValueString>2.0</ValueString>

    <DataType>float</DataType>

    <UnitOfMeasure />

  </Value>

</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>

  <ID>lowerTolerancePrecision</ID>

  <Value>

    <ValueString>1</ValueString>

    <DataType>integer</DataType>

    <UnitOfMeasure />

  </Value>

</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>

  <ID>upperTolerancePrecision</ID>

  <Value>

    <ValueString>1</ValueString>

    <DataType>integer</DataType>

    <UnitOfMeasure />

  </Value>

</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>

  <ID>scrapFactor</ID>

  <Value>

    <ValueString>1.5</ValueString>

    <DataType>integer</DataType>

    <UnitOfMeasure />

  </Value>

</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>

  <ID>defaultStorageUnit</ID>

```

```

    <Value>
      <ValueString>PackagingUnit</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>OpGrpBomItem2</MaterialDefinitionID>
  <MaterialLotID>REAL</MaterialLotID>
  <Quantity>
    <QuantityString>10.0</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedActualProperty>
    <ID>quantityPrecision</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>lowerTolerance</ID>
    <Value>
      <ValueString>2.0</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>upperTolerance</ID>
    <Value>
      <ValueString>1.0</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>

```

```

    </Value>

  </MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>lowerTolerancePrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>upperTolerancePrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>scrapFactor</ID>
  <Value>
    <ValueString>2.5</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>defaultStorageUnit</ID>
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>TubelessTyre</MaterialDefinitionID>

```

```
<MaterialLotID>LITE</MaterialLotID>

<Quantity>

  <QuantityString>10.0</QuantityString>

  <DataType>float</DataType>

  <UnitOfMeasure>EA</UnitOfMeasure>

</Quantity>

<MaterialConsumedActualProperty>

  <ID>quantityPrecision</ID>

  <Value>

    <ValueString>0</ValueString>

    <DataType>integer</DataType>

    <UnitOfMeasure />

  </Value>

</MaterialConsumedActualProperty>

<MaterialConsumedActualProperty>

  <ID>lowerTolerance</ID>

  <Value>

    <ValueString>1.0</ValueString>

    <DataType>float</DataType>

    <UnitOfMeasure />

  </Value>

</MaterialConsumedActualProperty>

<MaterialConsumedActualProperty>

  <ID>upperTolerance</ID>

  <Value>

    <ValueString>1.0</ValueString>

    <DataType>float</DataType>

    <UnitOfMeasure />

  </Value>

</MaterialConsumedActualProperty>

<MaterialConsumedActualProperty>

  <ID>lowerTolerancePrecision</ID>

  <Value>

    <ValueString>0</ValueString>

    <DataType>integer</DataType>

    <UnitOfMeasure />

  </Value>
```

```

</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>upperTolerancePrecision</ID>
  <Value>
    <ValueString>0</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>scrapFactor</ID>
  <Value>
    <ValueString>0.1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>defaultStorageUnit</ID>
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>
  <MaterialLotID>OPG2</MaterialLotID>
  <Quantity>
    <QuantityString>1.0</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedActualProperty>
    <ID>quantityPrecision</ID>
    <Value>

```



```

    <ValueString>2</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>lowerTolerance</ID>
  <Value>
    <ValueString>1.0</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>upperTolerance</ID>
  <Value>
    <ValueString>2.0</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>lowerTolerancePrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>upperTolerancePrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>

```

```

<MaterialConsumedActualProperty>
  <ID>scrapFactor</ID>
  <Value>
    <ValueString>1.5</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>defaultStorageUnit</ID>
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>OpGrpBomItem2</MaterialDefinitionID>
  <MaterialLotID>OPG3</MaterialLotID>
  <Quantity>
    <QuantityString>1.0</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedActualProperty>
    <ID>quantityPrecision</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>lowerTolerance</ID>
    <Value>
      <ValueString>2.0</ValueString>

```

```

        <DataType>float</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>upperTolerance</ID>
    <Value>
        <ValueString>1.0</ValueString>
        <DataType>float</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>lowerTolerancePrecision</ID>
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>upperTolerancePrecision</ID>
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>scrapFactor</ID>
    <Value>
        <ValueString>2.5</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>

```

```

<ID>defaultStorageUnit</ID>
<Value>
  <ValueString>PackagingUnit</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure />
</Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>
  <MaterialLotID>deep</MaterialLotID>
  <Quantity>
    <QuantityString>1.0</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedActualProperty>
    <ID>quantityPrecision</ID>
    <Value>
      <ValueString>2</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>lowerTolerance</ID>
    <Value>
      <ValueString>1.0</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>upperTolerance</ID>
    <Value>
      <ValueString>2.0</ValueString>
      <DataType>float</DataType>

```

```

        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>lowerTolerancePrecision</ID>
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>upperTolerancePrecision</ID>
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>scrapFactor</ID>
    <Value>
        <ValueString>1.5</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>defaultStorageUnit</ID>
    <Value>
        <ValueString>PackagingUnit</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>

```

```

<MaterialDefinitionID>OpGrpBomItem2</MaterialDefinitionID>
<MaterialLotID>ENT</MaterialLotID>
<Quantity>
  <QuantityString>1.0</QuantityString>
  <DataType>float</DataType>
  <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
<MaterialConsumedActualProperty>
  <ID>quantityPrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>lowerTolerance</ID>
  <Value>
    <ValueString>2.0</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>upperTolerance</ID>
  <Value>
    <ValueString>1.0</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>lowerTolerancePrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />

```

```

    </Value>

  </MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>upperTolerancePrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>scrapFactor</ID>
  <Value>
    <ValueString>2.5</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>defaultStorageUnit</ID>
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>
  <MaterialLotID>feet</MaterialLotID>
  <Quantity>
    <QuantityString>1.0</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
<MaterialConsumedActualProperty>
  <ID>quantityPrecision</ID>

```

```

    <Value>
      <ValueString>2</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>lowerTolerance</ID>
    <Value>
      <ValueString>1.0</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>upperTolerance</ID>
    <Value>
      <ValueString>2.0</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>lowerTolerancePrecision</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>upperTolerancePrecision</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>

```



```

</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>scrapFactor</ID>
  <Value>
    <ValueString>1.5</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>defaultStorageUnit</ID>
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>OpGrpBomItem1</MaterialDefinitionID>
  <MaterialLotID>feet1</MaterialLotID>
  <Quantity>
    <QuantityString>1.0</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedActualProperty>
    <ID>quantityPrecision</ID>
    <Value>
      <ValueString>2</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>lowerTolerance</ID>
    <Value>

```

```

    <ValueString>1.0</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>upperTolerance</ID>
  <Value>
    <ValueString>2.0</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>lowerTolerancePrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>upperTolerancePrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>scrapFactor</ID>
  <Value>
    <ValueString>1.5</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>

```

```

<MaterialConsumedActualProperty>
  <ID>defaultStorageUnit</ID>
  <Value>
    <ValueString>PackagingUnit</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>OpGrpBomItem2</MaterialDefinitionID>
  <MaterialLotID>query1</MaterialLotID>
  <Quantity>
    <QuantityString>1.0</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedActualProperty>
    <ID>quantityPrecision</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>lowerTolerance</ID>
    <Value>
      <ValueString>2.0</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>upperTolerance</ID>
    <Value>
      <ValueString>1.0</ValueString>

```

```

        <DataType>float</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>lowerTolerancePrecision</ID>
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>upperTolerancePrecision</ID>
    <Value>
        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>scrapFactor</ID>
    <Value>
        <ValueString>2.5</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>defaultStorageUnit</ID>
    <Value>
        <ValueString>PackagingUnit</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>

```

```

    </SegmentResponse>

    </ProductionResponse>
  </ProductionPerformance>\"}",
  "headers": {"PARTITION_ID": "WOID6-ROUTE-XML-SNOWBIKES", "event-aggregate-type": "mes.erp.outbound.messages", "DATE": "Fri,
  25 Dec 2020 19:43:29
  GMT", "event-aggregate-id": "WOID6-ROUTE-XML-SNOWBIKES", "event-type": "mes.erp.outbound.messages.OperationCompletedEvent"
  , "DESTINATION": "mes.erp.outbound.messages", "ID": "000001770792fc69-0242ac12001d0000"},
  "id": "000001770792fc69-0242ac12001d0000"}

```

Payload Structure in JSON Format

Event: Operation Clocked On

```

{
  "workOrderName": "",
  "operation": "",
  "laborType": "",
  "operatorName": "",
  "clockedOnTime": "",
  "clockedOnBy": "",
  "lotIdentifier": [],
  "unitName": "",
  "productionLine": "",
  "kafkaConsumerId": "",
  "publishedDate": ""
}

```

Event: Operation Clocked Off

```

{
  "workOrderName": "",
  "operation": "",
  "operatorName": "",
  "lotIdentifier": [],
  "clockedOnTime": "",
  "clockedOffTime": "",
  "clockedOffBy": "",
  "unitName": "",
  "productionLine": "",

```

```
"kafkaConsumerId":"","
"publishedDate":""
}
```

Event: Operation Skipped

```
{
  "schemaVersion": 1,
  "workOrderName": "WOID6-ROUTE-JSON-SNOWBIKES",
  <!-- Produced LotIdentifier Name & Properties -->
  "lotIdentifier": {
    "name": "SERNUM1",
    "properties": [
      {
        "propertyName": "materialLot_Integer_Property",
        "propertyValue": "10"
      },
      {
        "propertyName": "materialLot_boolean_Property",
        "propertyValue": "false"
      }
    ]
  },
  <!-- Route Name & Properties -->
  "routeInfo": {
    "name": "Route Level",
    "properties": [
      {
        "propertyName": "Some-Integer-Property-Name",
        "propertyValue": "10"
      },
      {
        "propertyName": "Some-Boolean-Property-Name",
        "propertyValue": "true"
      }
    ]
  },
  "operationInfo": {
```

```

"name": "FrameAssembly",
"skippedOnTime": "2021-04-12T09:02:05Z",
"unitName": "FrameMountingStation",
"productionLine": "Bikes_Assembly_Line",
"status": "Skipped",
"skippedBy": "mesadmin",
"producedMaterial": "SNOWBIKE-NONSERIALIZED",
"unitOfMeasure": "EA",
"skippedQuantity": 10,
"billOfMaterials": [],
<!-- Operation Properties -->
"properties": [
  {
    "propertyName": "work_order_import_prop_group_prop_2",
    "propertyValue": "workorderimportgroupproperty2"
  },
  {
    "propertyName": "work_order_import_prop_group_prop_3",
    "propertyValue": "workorderimportgroupproperty3"
  }
],
"kafkaConsumerId": "00000178c5511118-02420a0006db0000",
"publishedDate": "2021-04-12T07:29:07Z",
"sddSchemaVersion": 8
}

```

Event: Operation Completed

```

{
  "schemaVersion": "2",
  "workOrderName": "WO-Bike",
  "lotIdentifier": {
    "name": "Lot1",
    "properties": [
      {
        "propertyName": "lotIdentifierProperty1",
        "propertyValue": "10"
      }
    ]
  }
}

```

```

    }
  ]
},
"routeInfo": {
  "name": "Route Level",
  "properties": [
    {
      "propertyName": "routeProperty1",
      "propertyValue": "20"
    },
    {
      "propertyName": "routeProperty2",
      "propertyValue": "30"
    }
  ]
},
"operationInfo": {
  "name": "SIT Opl",
  "startTime": "2021-02-03T12:29:28Z",
  "endTime": "2021-02-03T12:31:52Z",
  "unitName": "FrameMountingStation",
  "productionLine": "Bikes_Assembly_Line",
  "status": "Complete",
  "completedBy": "mesadmin",
  "producedMaterial": "PR1",
  "unitOfMeasure": "EA",
  "completedQuantity": 200,
  "billOfMaterials": [
    {
      "name": "RawMaterial001",
      "quantity": 4,
      "unitOfMeasure": "EA",
      "quantityPrecision": 1,
      "lowerTolerance": 2.2,
      "upperTolerance": 1,
      "lowerTolerancePrecision": 1,
      "upperTolerancePrecision": 1,
    }
  ]
}

```



```

"scrapFactor": 1,
"defaultStorageUnit": "AlignmentJig",
"lotIdentifier": {
  "name": "Lot1",
  "properties": [
    {
      "propertyName": "consumedLotIdentifierProperty1",
      "propertyValue": "10"
    },
    {
      "propertyName": "consumedLotIdentifierProperty2",
      "propertyValue": "30"
    }
  ]
},
"properties": [
  {
    "propertyName": "bomItemProperty1",
    "propertyValue": "10"
  },
  {
    "propertyName": "bomItemProperty2",
    "propertyValue": "20"
  }
]
},
{
  "name": "RawMaterial002",
  "quantity": 444,
  "unitOfMeasure": "EA",
  "quantityPrecision": 1,
  "lowerTolerance": 2.2,
  "upperTolerance": 1,
  "lowerTolerancePrecision": 1,
  "upperTolerancePrecision": 1,

```

```
"scrapFactor": 1,
"defaultStorageUnit": "AlignmentJig",
"lotIdentifier": {
  "name": "Lot2",
  "properties": [
    {
      "propertyName": "consumedLotIdentifierProperty3",
      "propertyValue": "10"
    },
    {
      "propertyName": "consumedLotIdentifierProperty4",
      "propertyValue": "30"
    }
  ],
  "properties": [
    {
      "propertyName": "bomItemProperty1",
      "propertyValue": "Test1"
    },
    {
      "propertyName": "bomItemProperty2",
      "propertyValue": "Test2"
    }
  ]
},
"properties": [
  {
    "propertyName": "operationProperty1",
    "propertyValue": "1"
  },
  {
    "propertyName": "operationProperty2",
    "propertyValue": "2"
  }
]
```

```

    ]
  },
  "kafkaConsumerId": "0000017767e0a822-02420a0002a40000",
  "publishedDate": "2021-01-31T06:18:12Z",
  "sddSchemaVersion": 8
}

```

**Note:**

Only the properties that are specific to the operation are included in the message for an operation-complete event. Properties specific to the route, material, etc. are not included.

Event: Operation Cancelled

```

{
  "schemaVersion": "1",
  "workOrderName": "ERPWOID6-CANCELLED-JSON-SNOWBIKES",
  <!-- Produced LotIdentifier Name & Properties -->
  "lotIdentifier": {
    "name": "SERNUM1",
    "properties": [
      {
        "propertyName": "materialLot_Integer_Property",
        "propertyValue": "10"
      },
      {
        "propertyName": "materialLot_boolean_Property",
        "propertyValue": "false"
      }
    ]
  },
  <!-- Route Name & Properties -->
  "routeInfo": {
    "name": "Route Level",
    "properties": [
      {
        "propertyName": "Some-Integer-Property-Name",
        "propertyValue": "10"
      },
    ],
  },
}

```

```

    {
      "propertyName": "Some-Boolean-Property-Name",
      "propertyValue": "true"
    }
  ]
},
"operationInfo": {
  "name": "FrameAssembly",
  "cancelledOnTime": "2021-02-03T12:29:28Z",
  "unitName": "FrameMountingStation",
  "productionLine": "Bikes_Assembly_Line",
  "status": "Cancelled",
  "cancelledBy": "mesadmin",
  "producedMaterial": "SNOWBIKE-NONSERIALIZED",
  "unitOfMeasure": "EA",
  "cancelledQuantity": 20,
  <!-- Operation Properties -->
  "properties": [
    {
      "propertyName": "work_order_import_prop_group_prop_2",
      "propertyValue": "workorderimportgroupproperty2"
    },
    {
      "propertyName": "work_order_import_prop_group_prop_3",
      "propertyValue": "workorderimportgroupproperty3"
    }
  ]
},
"kafkaConsumerId": "0000017767e0a822-02420a0002a40000",
"publishedDate": "2021-01-31T06:18:12Z",
"sddSchemaVersion": 8
}

```

Event: Route Released

```

{
  "routeDefinitionID": 40500,
  "name": "TestRoute",

```

```

"revision": 2,

"producedMaterialName": "Prod1",

"plannedLineName": "Line1",

"createdOn": "2022-02-05T13:05:29.929Z",

"lastModifiedOn": "2022-02-05T13:08:06.940Z",

"publishedDate": "2022-02-05T13:08:07Z",

"kafkaConsumerId": "0000017ec9ffbaa1-0242ac1200250000"

}

```

**Note:**

The content in `mes.erp.outbound.messages` route release message has been modified in Plant Applications 2022. It is recommended to subscribe to `mes.route.releasedRoutes` and then use the `routeID` to leverage the route service to obtain data about the route. Within the route service you can use:

- GET `/routes/{routeID}` to get information about the route (e.g., name, revision, last modified on, last modified by, etc.)
- GET `/routes/{routeID}/exportSegments` to retrieve the route definition, including:
 - produced material
 - production line
 - route behaviors
 - operations sequences, names and descriptions
 - BOM item names, quantity, precision, etc.
 - documents
 - property names and values
 - operation behaviors

Event: Material Lot Status Changed

```

{

"kafkaConsumerId": "",

"publishedDate": "",

"materialLot": [

{

"lotIdentifier": "",

"productName": "",

"status": "",


```

```
"productionUnit": "",
"quantity": ,
"productionLine": "",
"unitOfMeasure": "",
"properties": [
  {
    "propertyName": "",
    "propertyValue": ""
  },
  {
    "propertyName": "",
    "propertyValue": ""
  },
  {
    "propertyName": "",
    "propertyValue": ""
  },
  {
    "propertyName": "",
    "propertyValue": ""
  },
  {
    "propertyName": "",
    "propertyValue": ""
  },
  {
    "propertyName": "",
    "propertyValue": ""
  },
  {
    "propertyName": "",
    "propertyValue": ""
  }
],
"materialSubLot": [
  {
    "lotIdentifier": "",
    "productName": "",
    "status": "",
    "productionUnit": "",
    "quantity": ,
```

```
"productionLine": "",
"unitOfMeasure": "",
"properties": [
  {
    "propertyName": "",
    "propertyValue": ""
  }
]
},
{
  "lotIdentifier": "",
  "productName": "",
  "status": "",
  "productionUnit": "",
  "quantity": ,
  "productionLine": "",
  "unitOfMeasure": "",
  "properties": [
    {
      "propertyName": "",
      "propertyValue": ""
    },
    {
      "propertyName": "",
      "propertyValue": ""
    },
    {
      "propertyName": "",
      "propertyValue": ""
    }
  ]
}
]
}
]
}
```

Event: Material Lot Status Changed

```
{
  "kafkaConsumerId": "00000177b58e3610-0242ac12001a0000",
  "publishedDate": "2021-02-18T14:22:43Z",
  "materialLot": [
    {
      "lotIdentifier": "ERP_NS_20210218_24_JSON",
      "productName": "MCU",
      "status": "Receiver Complete",
      "productionUnit": "Receiver",
      "quantity": 4,
      "productionLine": "Received Material Lots",
      "unitOfMeasure": "EA",
      "properties": [
        {
          "propertyName": "statusUpdatedBy",
          "propertyValue": "comxclient"
        },
        {
          "propertyName": "statusUpdatedTime",
          "propertyValue": "2021-01-27T11:53:41Z"
        },
        {
          "propertyName": "isSerialized",
          "propertyValue": "false"
        },
        {
          "propertyName": "SCRAP",
          "propertyValue": "1"
        },
        {
          "propertyName": "RTV",
          "propertyValue": "1"
        },
        {
          "propertyName": "ACCEPT",
          "propertyValue": "2"
        }
      ]
    }
  ]
}
```



```

    }
  ],
  "materialSubLot": [
    {
      "lotIdentifier": "ERP_NS_20210218_24_JSON_LOT2",
      "productName": "MCU",
      "status": "Accept",
      "productionUnit": "Received Material Lot-Kilograms",
      "quantity": 2,
      "productionLine": "Received Material Lots",
      "unitOfMeasure": "EA",
      "properties": [
        {
          "propertyName": "Accept",
          "propertyValue": "2"
        }
      ]
    },
    {
      "lotIdentifier": "ERP_NS_20210218_24_JSON_LOT1",
      "productName": "MCU",
      "status": "Scrap",
      "productionUnit": "Received Material Lot-Kilograms",
      "quantity": 2,
      "productionLine": "Received Material Lots",
      "unitOfMeasure": "EA",
      "properties": [
        {
          "propertyName": "OrgCode",
          "propertyValue": "BCO"
        },
        {
          "propertyName": "SCRAP",
          "propertyValue": "1"
        },
        {
          "propertyName": "RTV",

```

```

        "propertyValue": "1"
      }
    ]
  }
]
}
]
}

```

Event: Process Order Created

```

{
  "schemaVersion": 2,
  "processOrderName": "POIDXML-100-2020-C",
  "processOrderRouteInfo": {
    "plannedStartTime": "2020-12-08T09:22:17.017Z",
    "plannedEndTime": "2020-12-09T09:22:17.017Z",
    "plannedQuantity": 234,
    "actualStartTime": null,
    "actualEndTime": null,
    "line": "JuiceLine",
    "product": "PulpyJuice",
    "status": "Pending",
    "path": "Path1",
    "bomFormulation": "REG_JUICE_FORMULA",
    "controlType": "QUANTITY",
    "orderType": "SCHEDULE",
    "impliedSequence": 978409984,
    "extendedInfo": "",
    "engineeringUnit": "ml",
    "entryOn": "2020-12-08T09:22:17.017Z",
    "sourceProcessOrder": null,
    "parentProcessOrder": "POIDXML-100-2020",
    "productionRate": 33.89,
    "blockNumber": "BN-123",
    "userGeneral1": "",
    "userGeneral2": "",
    "userGeneral3": ""
  }
}

```

```

<!-- ProcessOrder Custom properties if it is Process order -->
<!-- Workorder Route properties if it is Work order -->

    "properties": [
    {
        "propertyName": "Process_Prop_Int",
        "propertyValue": "123"
    },
    {
        "propertyName": "Process_Prop_String",
        "propertyValue": "someliteral"
    }
    ],
    "kafkaConsumerId": "00000177b5ddd690-0000000004d20000",
    "publishedDate": "2020-12-09T09:22:17.017Z"
}

```

Event: Process Order Updated

```

{
    "schemaVersion": 2,
    "processOrderName": "POIDXML-100-2020-C",
    "processOrderRouteInfo": {
        "plannedStartTime": "2020-12-08T09:22:17.017Z",
        "plannedEndTime": "2020-12-09T09:22:17.017Z",
        "plannedQuantity": 234,
        "actualStartTime": "2020-12-08T09:30:17.017Z",
        "actualEndTime": null,
        "line": "JuiceLine",
        "product": "PulpyJuice",
        "status": "Active",
        "path": "path1",
        "bomFormulation": "REG_JUICE_FORMULA",
        "controlType": "QUANTITY",
        "orderType": "SCHEDULE",
        "impliedSequence": 978409984,
    }
}

```

```

"extendedInfo": "",
"engineeringUnit": "ml",
"entryOn": "2020-12-08T09:22:17.017Z",
"sourceProcessOrder": null,
"parentProcessOrder": "POIDXML-100-2020",
"productionRate": 33.89,
"blockNumber": "BN-123",
"userGeneral1": "",
"userGeneral2": "",
"userGeneral3": "",

<!-- ProcessOrder Custom properties if it is Process order -->
<!-- Workorder Route properties if it is Work order -->

"properties": [
  {
    "propertyName": "Process_Prop_Int",
    "propertyValue": "123"
  },
  {
    "propertyName": "Process_Prop_String",
    "propertyValue": "somaliteral"
  }
]
},
"kafkaConsumerId": "00000177b5ddd690-0000000004d20000",
"publishedDate": "2020-12-09T09:22:17.017Z"
}

```

Event: Process Order Deleted

```

{
  "schemaVersion": 2,
  "processOrderName": "POIDXML-100-2020-C",
  "processOrderRouteInfo": {
    "plannedStartTime": "2020-12-08T09:22:17.017Z",
    "plannedEndTime": "2020-12-09T09:22:17.017Z",

```

```

    "plannedQuantity": 234,
    "actualStartTime": null,
    "actualEndTime": null,
    "line": "JuiceLine",
    "product": "PulpyJuice",
    "status": "Pending",
    "path": "path1",
    "bomFormulation": "REG_JUICE_FORMULA",
    "controlType": "QUANTITY",
    "orderType": "SCHEDULE",
    "impliedSequence": 978409984,
    "extendedInfo": "",
    "engineeringUnit": "ml",
    "entryOn": "2020-12-08T09:22:17.017Z",
    "sourceProcessOrder": null,
    "parentProcessOrder": "POIDXML-100-2020",
    "productionRate": 33.89,
    "blockNumber": "BN-123",
    "userGeneral1": "",
    "userGeneral2": "",
    "userGeneral3": "",
    "properties": [ ]
  },
  "kafkaConsumerId": "00000177b5ddd690-0000000004d20000",
  "publishedDate": "2020-12-09T09:22:17.017Z"
}

```

Event: Process Order Completed

```

{
  "schemaVersion": 2,
  "processOrderName": "POIDXML-100-2020-C",
  "processOrderRouteInfo": {
    "plannedStartTime": "2020-12-08T09:22:17.017Z",
    "plannedEndTime": "2020-12-09T09:22:17.017Z",
    "plannedQuantity": 234,
    "actualStartTime": "2020-12-09T09:22:17.017Z",
    "actualEndTime": "2020-12-09T09:30:17.017Z",
  }
}

```

```

"line": "JuiceLine",
"product": "PulpyJuice",
"status": "Complete",
"path": "Automation-Line",
"bomFormulation" : "REG_JUICE_FORMULA",
"controlType": "QUANTITY",
"orderType": "SCHEDULE",
"impliedSequence": 982863901,
"extendedInfo": "",
"engineeringUnit": "ml",
"entryOn": "2021-02-22T18:52:37Z",
"sourceProcessOrder": null,
"parentProcessOrder": "POIDXML-100-2020",
"productionRate": 33.89,
"blockNumber": "BN-123",
"userGeneral1": "",
"userGeneral2": "",
"userGeneral3": "",

<!-- ProcessOrder Custom properties if it is Process order -->
<!-- Workorder Route properties if it is Work order -->

"properties": [
  {
    "propertyName": "Process_Prop_Int",
    "propertyValue": "123"
  },
  {
    "propertyName": "Process_Prop_String",
    "propertyValue": "someliteral"
  }
],
"actualBadQuantity": 0,
"actualGoodQuantity": 220
},
"kafkaConsumerId": "00000177cb163a2c-0000000004d20003",

```

```
"publishedDate": "2020-12-09T09:22:17.017Z",  
  
<!-- Produced Material lot Properties -->  
  
"materialLots": [  
  {  
    "lotIdentifier": "Production_event1",  
    "unit": "Unit1",  
    <!-- Production Event Dimension details -->  
    "dimensionalQuantities": [  
      {  
        "dimension": "X",  
        "dimensionName": "Litres",  
        "producedQuantity": 10,  
        "unitOfMeasure": "lts"  
      },  
      {  
        "dimension": "Y",  
        "dimensionName": "Weight",  
        "producedQuantity": 10,  
        "unitOfMeasure": "kg"  
      },  
      {  
        "dimension": "Z",  
        "dimensionName": "Count",  
        "producedQuantity": 40,  
        "unitOfMeasure": "EA"  
      },  
      {  
        "dimension": "A",  
        "dimensionName": "Cases",  
        "producedQuantity": 4,  
        "unitOfMeasure": "EA"  
      }  
    ],  
    "properties": [  
      {  
        "propertyName": "Lot_Prop_Int",  
        "propertyValue": "10"  
      }  
    ]  
  }  
]
```

```
    },
    {
      "propertyName": "Lot_Prop_String",
      "propertyValue": "Test"
    }
  ]
},
{
  "lotIdentifier": "Production_event2",
  "unit": "Unit1",
  <!-- Production Event Dimension details -->
  "dimensionalQuantities": [
    {
      "dimension": "X",
      "dimensionName": "Litres",
      "producedQuantity": 10,
      "unitOfMeasure": "lts"
    },
    {
      "dimension": "Y",
      "dimensionName": "Weight",
      "producedQuantity": 10,
      "unitOfMeasure": "kg"
    },
    {
      "dimension": "Z",
      "dimensionName": "Count",
      "producedQuantity": 40,
      "unitOfMeasure": "EA"
    },
    {
      "dimension": "A",
      "dimensionName": "Cases",
      "producedQuantity": 4,
      "unitOfMeasure": "EA"
    }
  ],
}
```



```

    "properties": [
      {
        "propertyName": "Lot_Prop_Int",
        "propertyValue": "20"
      },
      {
        "propertyName": "Lot_Prop_String",
        "propertyValue": "Test 2"
      }
    ]
  }
]
}

```

Payload Structure in B2MML Format

Event: Operation Clocked On

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>0000016fd83ef2ff-02420a000bab0000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2020-01-22T13:57:03Z</PublishedDate>
  <ProductionResponse>
    <ID>REWORK-TEST-W02</ID>
    <SegmentResponse>
      <ID>op10</ID>
      <PersonnelActual>
        <PersonID>bm_operator_2</PersonID>
      <Location>
        <EquipmentID>KRoute_WO_testing</EquipmentID>
        <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
      <Location>

```

```

<EquipmentID>KRoute_Unit1</EquipmentID>
<EquipmentElementLevel>Unit</EquipmentElementLevel>
</Location>
</Location>
<PersonnelActualProperty>
<ID>laborType</ID>
<Value>
<ValueString>Rework</ValueString>
<DataType>string</DataType>
<UnitOfMeasure/>
</Value>
</PersonnelActualProperty>
<PersonnelActualProperty>
<ID>clockedOnTime</ID>
<Value>
<ValueString>2020-01-24T15:50:01Z</ValueString>
<DataType>string</DataType>
<UnitOfMeasure/>
</Value>
</PersonnelActualProperty>
<PersonnelActualProperty>
<ID>operatorName</ID>
<Value>
<ValueString>bm_operator_2</ValueString>
<DataType>string</DataType>
<UnitOfMeasure/>
</Value>
</PersonnelActualProperty>
</PersonnelActual>
<MaterialProducedActual>
<MaterialLotID>SN-1</MaterialLotID>
</MaterialProducedActual>
</SegmentResponse>
</ProductionResponse>
</ProductionPerformance>

```

Event: Operation Clocked Off

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>0000016fd83ea61e-02420a000bab0000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2020-01-22T13:57:03Z</PublishedDate>
  <ProductionResponse>
    <ID>REWORK-TEST-WO2</ID>
    <SegmentResponse>
      <ID>op10</ID>
      <PersonnelActual>
        <PersonID>bm_operator_2</PersonID>
        <Location>
          <EquipmentID>KRoute_WO_testing</EquipmentID>
          <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
          <Location>
            <EquipmentID>KRoute_Unit1</EquipmentID>
            <EquipmentElementLevel>Unit</EquipmentElementLevel>
          </Location>
        </Location>
        <PersonnelActualProperty>
          <ID>clockedOnTime</ID>
          <Value>
            <ValueString>2020-01-24T15:46:58Z</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
          </Value>
        </PersonnelActualProperty>
        <PersonnelActualProperty>
          <ID>clockedOffTime</ID>
          <Value>
            <ValueString>2020-01-24T15:49:42Z</ValueString>

```

```

    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</PersonnelActualProperty>
<PersonnelActualProperty>
  <ID>operatorName</ID>
  <Value>
    <ValueString>bm_operator_2</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</PersonnelActualProperty>
</PersonnelActual>
<MaterialProducedActual>
  <MaterialLotID>SN-1</MaterialLotID>
</MaterialProducedActual>
</SegmentResponse>
</ProductionResponse>
</ProductionPerformance>

```

Event: Operation Skipped

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000178c5511118-02420a0006db0000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2021-04-12T07:29:07Z</PublishedDate>
  <ProductionResponse>
    <!-- workorder name -->
    <ID>W0ID6-ROUTE-XML-SNOWBIKES</ID>
    <!-- route info-->
    <SegmentResponse>
      <ID>Route Level</ID>

```

```

<!-- Route Level Properties -->
    <ProductionData>
        <ID>Some-Integer-Property-Name</ID>
        <Value>
            <ValueString>10</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>
    </ProductionData>
    <ProductionData>
        <ID>Some-Boolean-Property-Name</ID>
        <Value>
            <ValueString>>true</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>
    </ProductionData>
</SegmentResponse>
<!-- operation Info-->
<SegmentResponse>
<!-- operation Name-->
    <ID>FrameAssembly</ID>
    <ProductionData>
        <ID>skippedOnTime</ID>
        <Value>
            <ValueString>2021-04-12T10:21:06Z</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>
    </ProductionData>
    <ProductionData>
        <ID>status</ID>
        <Value>
            <ValueString>Skipped</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>

```

```

</ProductionData>

<ProductionData>
  <ID>skippedBy</ID>
  <Value>
    <ValueString>mesadmin</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<!-- operation properties-->
<ProductionData>
  <ID>work_order_import_prop_group_prop_2</ID>
  <Value>
    <ValueString>workorderimportgroupproperty2</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>work_order_import_prop_group_prop_3</ID>
  <Value>
    <ValueString>workorderimportgroupproperty3</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<!-- producedMaterial details-->
<MaterialProducedActual>
<!--producedMaterial Name -->
  <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
<!--producedMaterial Lot Name -->
  <MaterialLotID>SERNUM1</MaterialLotID>
  <Location>
<!--production Line -->
  <EquipmentID>Bikes_Assembly_Line</EquipmentID>
  <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
  <Location>

```

```

        <!--production unitName -->
            <EquipmentID>FrameMountingStation</EquipmentID>
            <EquipmentElementLevel>Unit</EquipmentElementLevel>
        </Location>
    </Location>
    <!--skippedQuantity -->
    <Quantity>
        <QuantityString>10</QuantityString>
        <DataType>double</DataType>
        <UnitOfMeasure>EA</UnitOfMeasure>
    </Quantity>
    <!--Produced Material Lot Properties -->
    <MaterialProducedActualProperty>
        <ID>materialLot_Integer_Property</ID>
        <Value>
            <ValueString>10</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>
    </MaterialProducedActualProperty>
    <MaterialProducedActualProperty>
        <ID>materialLot_boolean_Property</ID>
        <Value>
            <ValueString>>false</ValueString>
            <DataType>string</DataType>
            <UnitOfMeasure/>
        </Value>
    </MaterialProducedActualProperty>
    </MaterialProducedActual>
</SegmentResponse>
<Extended:SchemaVersion>1</Extended:SchemaVersion>
<Extended:SDDSchemaVersion>8</Extended:SDDSchemaVersion>
</ProductionResponse>
</ProductionPerformance>

```

Event: Operation Completed

```

<?xml version="1.0" encoding="UTF-8"?>

<ProductionPerformance xmlns="http://www.wbf.org/xml/B2MML-V0401"

  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:erp="http://sample.data"

  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401" xmlns:xsd="http://www.w3.org/2001/XMLSchema"

  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">

  <ID>0000017767e0a822-02420a0002a40000</ID>

  <Description>ERP Export Service</Description>

  <PublishedDate>2021-01-31T06:18:12Z</PublishedDate>

  <ProductionResponse>

    <!-- workorder name -->

    <ID>ERPWOID6-Wed Feb 03 16:54:51 IST 2021</ID>

    <SegmentResponse>

      <!-- route info-->

      <ID>000</ID>

      <!--this is same as processOrderComplete event message -->

      <!-- Route Level Properties -->

      <ProductionData>

        <ID>routeProperty1</ID>

        <Value>

          <ValueString>20</ValueString>

          <DataType>string</DataType>

          <UnitOfMeasure />

        </Value>

      </ProductionData>

      <ProductionData>

        <ID>routeProperty2</ID>

        <Value>

          <ValueString>30</ValueString>

          <DataType>string</DataType>

          <UnitOfMeasure />

        </Value>

      </ProductionData>

    </SegmentResponse>

    <!-- operation Info-->

    <SegmentResponse>

      <!-- operation Name-->

```



```

<ID>SIT Op1</ID>

<!-- operationInfo/startTime-->

<ActualStartTime>2021-02-03T12:29:28Z</ActualStartTime>

<!-- operationInfo/endTime-->

<ActualEndTime>2021-02-03T12:31:52Z</ActualEndTime>

<!-- operationInfo/Properties-->

<ProductionData>

  <ID>operationProperty1</ID>

  <Value>

    <ValueString>1</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure />

  </Value>

</ProductionData>

<ProductionData>

  <ID>operationProperty2</ID>

  <Value>

    <ValueString>2</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure />

  </Value>

</ProductionData>

<!-- operationInfo/status-->

<ProductionData>

  <ID>status</ID>

  <Value>

    <ValueString>Complete</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure />

  </Value>

</ProductionData>

<!-- operationInfo/completedBy-->

<ProductionData>

  <ID>completedBy</ID>

  <Value>

    <ValueString>mesadmin</ValueString>

    <DataType>string</DataType>

```

```

    <UnitOfMeasure />

  </Value>

</ProductionData>

<!-- operationInfo/producedMaterial-->

<MaterialProducedActual>

  <!--producedMaterial Name -->

  <MaterialDefinitionID>PR1</MaterialDefinitionID>

  <!--producedMaterial Lot Name -->

  <MaterialLotID>Lot1</MaterialLotID>

  <Location>

    <!--production Line -->

    <EquipmentID>Bikes_Assembly_Line</EquipmentID>

    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

    <Location>

      <!--production unitName -->

      <EquipmentID>FrameMountingStation</EquipmentID>

      <EquipmentElementLevel>Unit</EquipmentElementLevel>

    </Location>

  </Location>

  <!--produced Quantity -->

  <Quantity>

    <QuantityString>200</QuantityString>

    <DataType>double</DataType>

    <UnitOfMeasure>EA</UnitOfMeasure>

  </Quantity>

  <!--Produced Material Lot Properties -->

  <MaterialProducedActualProperty>

    <ID>lotIdentifierProperty1</ID>

    <Value>

      <ValueString>10</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure />

    </Value>

  </MaterialProducedActualProperty>

</MaterialProducedActual>

<!-- BillOfMaterial Info -->

<MaterialConsumedActual>

```

```

<!--BillofMaterial Name-->
<MaterialDefinitionID>RawMaterial001</MaterialDefinitionID>
<!--consumedLotIdentifier Name -->
<MaterialLotID>Lot1</MaterialLotID>
<!--consumed Quantity -->
<Quantity>
  <QuantityString>4.0</QuantityString>
  <DataType>float</DataType>
  <UnitOfMeasure>EA</UnitOfMeasure>
</Quantity>
<!--Consumed Lot Identifier & BOM Item Properties-->
<MaterialConsumedActualProperty>
  <ID>consumedLotIdentifierProperty1</ID>
  <Value>
    <ValueString>10</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>consumedLotIdentifierProperty2</ID>
  <Value>
    <ValueString>30</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>quantityPrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>lowerTolerance</ID>

```

```

    <Value>
      <ValueString>2.2</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>upperTolerance</ID>
    <Value>
      <ValueString>1.0</ValueString>
      <DataType>float</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>lowerTolerancePrecision</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>upperTolerancePrecision</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>
  <MaterialConsumedActualProperty>
    <ID>scrapFactor</ID>
    <Value>
      <ValueString>1</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure />
    </Value>
  </MaterialConsumedActualProperty>

```

```

</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>defaultStorageUnit</ID>
  <Value>
    <ValueString>AlignmentJig</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>bomItemProperty1</ID>
  <Value>
    <ValueString>10</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>bomItemProperty2</ID>
  <Value>
    <ValueString>20</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
<MaterialConsumedActual>
  <MaterialDefinitionID>RawMaterial002</MaterialDefinitionID>
  <MaterialLotID>Lot2</MaterialLotID>
  <Quantity>
    <QuantityString>444.0</QuantityString>
    <DataType>float</DataType>
    <UnitOfMeasure>EA</UnitOfMeasure>
  </Quantity>
  <MaterialConsumedActualProperty>
    <ID>quantityPrecision</ID>
    <Value>

```

```

        <ValueString>1</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>consumedLotIdentifierProperty3</ID>
    <Value>
        <ValueString>10</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>consumedLotIdentifierProperty4</ID>
    <Value>
        <ValueString>30</ValueString>
        <DataType>integer</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>lowerTolerance</ID>
    <Value>
        <ValueString>2.2</ValueString>
        <DataType>float</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>upperTolerance</ID>
    <Value>
        <ValueString>1.0</ValueString>
        <DataType>float</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>

```

```

<MaterialConsumedActualProperty>
  <ID>lowerTolerancePrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>upperTolerancePrecision</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>scrapFactor</ID>
  <Value>
    <ValueString>1</ValueString>
    <DataType>integer</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>defaultStorageUnit</ID>
  <Value>
    <ValueString>AlignmentJig</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure />
  </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
  <ID>bomItemProperty1</ID>
  <Value>
    <ValueString>Test1</ValueString>
    <DataType>string</DataType>

```

```

        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
<MaterialConsumedActualProperty>
    <ID>bomItemProperty2</ID>
    <Value>
        <ValueString>Test2</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure />
    </Value>
</MaterialConsumedActualProperty>
</MaterialConsumedActual>
</SegmentResponse>
<!--added schemaVersion tag same as po complete event -->
<Extended:SchemaVersion>2</Extended:SchemaVersion>
<Extended:SDDSchemaVersion>8</Extended:SDDSchemaVersion>
</ProductionResponse>
</ProductionPerformance>

```

**Note:**

Only the properties that are specific to the operation are included in the message for an operation-complete event. Properties specific to the route, material, etc. are not included.

Event: Operation Cancelled

```

<ProductionPerformance xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions" xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>0000017767e0a822-02420a0002a40000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2021-01-31T06:18:12Z</PublishedDate>
  <ProductionResponse>
    <!-- workorder name -->
    <ID>ERPWOID6-CANCELLED-JSON-SNOWBIKES</ID>
    <!-- route info-->
    <SegmentResponse>
      <ID>Route Level</ID>
    </SegmentResponse>
  </ProductionResponse>
</ProductionPerformance>

```



```

<!-- Route Level Properties -->

<ProductionData>

  <ID>Some-Integer-Property-Name</ID>

  <Value>

    <ValueString>10</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>Some-Boolean-Property-Name</ID>

  <Value>

    <ValueString>true</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

</SegmentResponse>

<!-- operation Info-->

<SegmentResponse>

  <ID>FrameAssembly</ID>

  <ProductionData>

    <ID>cancelledOnTime</ID>

    <Value>

      <ValueString>2021-02-03T12:29:28Z</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <!-- operation properties-->

  <ProductionData>

    <ID>work_order_import_prop_group_prop_2</ID>

    <Value>

      <ValueString>workorderimportgroupproperty2</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

```

```

</ProductionData>
<ProductionData>
  <ID>work_order_import_prop_group_prop_3</ID>
  <Value>
    <ValueString>workorderimportgroupproperty3</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>status</ID>
  <Value>
    <ValueString>Cancelled</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>cancelledBy</ID>
  <Value>
    <ValueString>mesadmin</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<!-- producedMaterial details-->
<MaterialProducedActual>
  <!--producedMaterial Name -->
  <MaterialDefinitionID>SNOWBIKE-NONSERIALIZED</MaterialDefinitionID>
  <!--producedMaterial Lot Name -->
  <MaterialLotID>SERNUM1</MaterialLotID>
  <Location>
    <!--production Line -->
    <EquipmentID>Bikes_Assembly_Line</EquipmentID>
    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
    <Location>
      <EquipmentID>FrameMountingStation</EquipmentID>

```

```

    <EquipmentElementLevel>Unit</EquipmentElementLevel>

  </Location>

</Location>

<!--skippedQuantity -->

<Quantity>

  <QuantityString>20</QuantityString>

  <DataType>double</DataType>

  <UnitOfMeasure>EA</UnitOfMeasure>

</Quantity>

<!-- Produced Material Lot Properties -->

<MaterialProducedActualProperty>

  <ID>materialLot_Integer_Property</ID>

  <Value>

    <ValueString>10</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</MaterialProducedActualProperty>

<MaterialProducedActualProperty>

  <ID>materialLot_boolean_Property</ID>

  <Value>

    <ValueString>>false</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</MaterialProducedActualProperty>

</MaterialProducedActual>

</SegmentResponse>

<Extended:SchemaVersion>1</Extended:SchemaVersion>

<Extended:SDDSchemaVersion>8</Extended:SDDSchemaVersion>

</ProductionResponse>

</ProductionPerformance>

```

Event: Route Released

```

<ProductInformation

  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"

  xmlns:xsd="http://www.w3.org/2001/XMLSchema"

```

```

xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
xmlns:erp="http://sample.data"
xmlns="http://www.wbf.org/xml/B2MML-V0401">
<ID>0000017ed4c81220-0242ac1200250000</ID>
<Description>ERP Export Service</Description>
<Location>
  <EquipmentID/>
  <EquipmentElementLevel>Site</EquipmentElementLevel>
</Location>
<PublishedDate>2022-02-07T15:23:10Z</PublishedDate>
<ProductDefinition>
  <ID>TestRoute</ID>
  <Version>2</Version>
  <Description/>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
    <Location>
      <EquipmentID>Line1</EquipmentID>
      <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
    </Location>
  </Location>
</ProductDefinition>
<ProductSegment>
  <ID/>
  <Description/>
  <Parameter>
    <ID>RouteDefinitionID</ID>
    <Value>
      <ValueString>40500</ValueString>
      <DataType>integer</DataType>
      <UnitOfMeasure/>
    </Value>
  </Parameter>
  <Parameter>
    <ID>CreatedOn</ID>
    <Value>

```

```

    <ValueString>2022-02-05T13:05:29.929Z</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</Parameter>
<Parameter>
  <ID>LastModifiedOn</ID>
  <Value>
    <ValueString>2022-02-05T13:08:06.940Z</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</Parameter>
<MaterialSpecification>
  <MaterialClassID/>

```

**Note:**

The content in `mes.erp.outbound.messages` route release message has been modified in Plant Applications 2022. It is recommended to subscribe to `mes.route.releasedRoutes` and then use the `routeID` to leverage the route service to obtain data about the route. Within the route service you can use:

- GET `/routes/{routeID}` to get information about the route (e.g., name, revision, last modified on, last modified by, etc.)
- GET `/routes/{routeID}/exportSegments` to retrieve the route definition, including:
 - produced material
 - production line
 - route behaviors
 - operations sequences, names and descriptions
 - BOM item names, quantity, precision, etc.
 - documents
 - property names and values
 - operation behaviors

Event: Material Lot Status Changed

```

<MaterialInformation
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:erp="http://sample.data">
  <ID>00000177b5abc6ed-0242ac12001a0000</ID>
  <Description/>
  <Location>
    <EquipmentID/>
    <EquipmentElementLevel>Site</EquipmentElementLevel>
  </Location>
  <PublishedDate>2021-02-18T14:48:22Z</PublishedDate>
  <MaterialLot>
    <ID>NSER_180221_7</ID>
    <Description/>
    <MaterialDefinitionID>MCU</MaterialDefinitionID>
    <Status>Receiver Complete</Status>
    <MaterialLotProperty>
      <ID>statusUpdatedBy</ID>
      <Description/>
      <Value>
        <ValueString>comxclient</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
      </Value>
    </MaterialLotProperty>
    <MaterialLotProperty>
      <ID>statusUpdatedTime</ID>
      <Description/>
      <Value>
        <ValueString>2021-01-27T11:53:41Z</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
      </Value>
    </MaterialLotProperty>
    <MaterialLotProperty>
      <ID>isSerialized</ID>
      <Description/>

```

```
<Value>
  <ValueString>>false</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Value>
</MaterialLotProperty>
<MaterialLotProperty>
  <ID>SCRAP</ID>
  <Description/>
  <Value>
    <ValueString>1</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialLotProperty>
<MaterialLotProperty>
  <ID>RTV</ID>
  <Description/>
  <Value>
    <ValueString>1</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialLotProperty>
<MaterialLotProperty>
  <ID>ACCEPT</ID>
  <Description/>
  <Value>
    <ValueString>2</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialLotProperty>
<MaterialSubLot>
  <ID>NSER_180221_7_SN1</ID>
  <Description/>
  <Status>Accept</Status>
```

```

<MaterialSublotProperty>
  <ID>OrgCode</ID>
  <Description/>
  <Value>
    <ValueString>BCO</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>Accept</ID>
  <Description/>
  <Value>
    <ValueString>2</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>MaterialDefinitionID</ID>
  <Description/>
  <Value>
    <ValueString>MCU</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<MaterialSublotProperty>
  <ID>ProductionLine</ID>
  <Description/>
  <Value>
    <ValueString>Received Material Lots</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</MaterialSublotProperty>
<MaterialSublotProperty>

```



```

<ID>Unit</ID>

<Description/>

<Value>

  <ValueString>Received Material Lot-Kilograms</ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure/>

</Value>

</MaterialSublotProperty>

<Quantity>

  <QuantityString>2</QuantityString>

  <DataType>string</DataType>

  <UnitOfMeasure>EA</UnitOfMeasure>

</Quantity>

</MaterialSubLot>

<MaterialSubLot>

  <ID>NSER_180221_7_SN2</ID>

  <Description/>

  <Status>Scrap</Status>

  <MaterialSublotProperty>

    <ID>SCRAP</ID>

    <Description/>

    <Value>

      <ValueString>1</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </MaterialSublotProperty>

  <MaterialSublotProperty>

    <ID>RTV</ID>

    <Description/>

    <Value>

      <ValueString>1</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </MaterialSublotProperty>

  <MaterialSublotProperty>

```

```

<ID>MaterialDefinitionID</ID>

<Description/>

<Value>

  <ValueString>MCU</ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure/>

</Value>

</MaterialSublotProperty>

<MaterialSublotProperty>

  <ID>ProductionLine</ID>

  <Description/>

  <Value>

    <ValueString>Received Material Lots</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</MaterialSublotProperty>

<MaterialSublotProperty>

  <ID>Unit</ID>

  <Description/>

  <Value>

    <ValueString>Received Material Lot-Kilograms</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</MaterialSublotProperty>

<Quantity>

  <QuantityString>2</QuantityString>

  <DataType>string</DataType>

  <UnitOfMeasure>EA</UnitOfMeasure>

</Quantity>

</MaterialSubLot>

<Location>

  <EquipmentID/>

  <EquipmentElementLevel>Site</EquipmentElementLevel>

  <Location>

    <EquipmentID>Received Material Lots</EquipmentID>

```

```

<EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

<Location>

  <EquipmentID>Receiver</EquipmentID>

  <EquipmentElementLevel>Unit</EquipmentElementLevel>

</Location>

</Location>

</Location>

<Quantity>

  <QuantityString>4</QuantityString>

  <DataType>string</DataType>

  <UnitOfMeasure>EA</UnitOfMeasure>

</Quantity>

</MaterialLot>

</MaterialInformation>

```

Event: Process Order Created

```

<ProductionPerformance

  xmlns:xsd="http://www.w3.org/2001/XMLSchema"

  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"

  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"

  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"

  xmlns:erp="http://sample.data"

  xmlns="http://www.wbf.org/xml/B2MML-V0401">

  <ID>00000177b5ddd690-0000000004d20000</ID>

  <Description>ERP Export Service</Description>

  <PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>

  <ProductionResponse>

    <!-- ProcessOrder/Workorder name -->

    <ID>POIDXML-100-2020-C</ID>

    <SegmentResponse>

      <!--000 indicate route level segment -->

      <ID>000</ID>

      <ProductionData>

        <ID>plannedStartTime</ID>

        <Value>

          <ValueString>2020-12-08T09:22:17.017Z</ValueString>

          <DataType>string</DataType>

```

```
<UnitOfMeasure/>
</Value>
</ProductionData>
<ProductionData>
  <ID>plannedEndTime</ID>
  <Value>
    <ValueString>2020-12-09T09:22:17.017Z</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>plannedQuantity</ID>
  <Value>
    <ValueString>234</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>engineeringUnit</ID>
  <Value>
    <ValueString>ml</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>path</ID>
  <Value>
    <ValueString>Path1</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>bomFormulation</ID>
```

```
<Value>
  <ValueString>REG_JUICE_FORMULA</ValueString>
  <DataType>string</DataType>
  <UnitOfMeasure/>
</Value>
</ProductionData>
<ProductionData>
  <ID>controlType</ID>
  <Value>
    <ValueString>QUANTITY</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>impliedSequence</ID>
  <Value>
    <ValueString>978409984</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>extendedInfo</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>orderType</ID>
  <Value>
    <ValueString>SCHEDULE</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
```

```
</ProductionData>
<ProductionData>
  <ID>entryOn</ID>
  <Value>
    <ValueString>2020-12-08T09:22:17.017Z</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>status</ID>
  <Value>
    <ValueString>Pending</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>sourceProcessOrder</ID>
  <Value>
    <ValueString>null</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>parentProcessOrder</ID>
  <Value>
    <ValueString>POIDXML-100-2020</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>productionRate</ID>
  <Value>
    <ValueString>33.89</ValueString>
```

```

        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>blockNumber</ID>
    <Value>
        <ValueString>BN-123</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral1</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral2</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral3</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<!-- ProcessOrder Custom properties if it is Process order -->

```

```

<!-- Workorder Route properties if it is Work order -->

<ProductionData>

  <ID>Process_Prop_Int</ID>

  <Value>

    <ValueString>123</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>Process_Prop_String</ID>

  <Value>

    <ValueString>someliteral</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<MaterialProducedActual>

  <!-- Produced Material name-->

  <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

  <Location>

    <!-- Production Line-->

    <EquipmentID>JuiceLine</EquipmentID>

    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

  </Location>

</MaterialProducedActual>

</SegmentResponse>

<Extended:SchemaVersion>2</Extended:SchemaVersion>

</ProductionResponse>

</ProductionPerformance>

```

Event: Process Order Updated

```

<ProductionPerformance

  xmlns:xsd="http://www.w3.org/2001/XMLSchema"

  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"

  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"

  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"

```



```

xmlns:erp="http://sample.data"

xmlns="http://www.wbf.org/xml/B2MML-V0401">

<ID>00000177b5ddd690-0000000004d20000</ID>

<Description>ERP Export Service</Description>

<PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>

<ProductionResponse>

  <!-- ProcessOrder/Workorder name -->

  <ID>POIDXML-100-2020-C</ID>

  <SegmentResponse>

    <!--000 indicate route level segment -->

    <ID>000</ID>

    <ActualStartTime>2020-12-08T09:30:17.017Z</ActualStartTime>

    <ProductionData>

      <ID>plannedStartTime</ID>

      <Value>

        <ValueString>2020-12-08T09:22:17.017Z</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

    </ProductionData>

    <ProductionData>

      <ID>plannedEndTime</ID>

      <Value>

        <ValueString>2020-12-09T09:22:17.017Z</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

    </ProductionData>

    <ProductionData>

      <ID>plannedQuantity</ID>

      <Value>

        <ValueString>234</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

    </ProductionData>

  </ProductionData>

```

```

<ID>engineeringUnit</ID>

<Value>

  <ValueString>ml</ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure/>

</Value>

</ProductionData>

<ProductionData>

  <ID>path</ID>

  <Value>

    <ValueString>path1</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>bomFormulation</ID>

  <Value>

    <ValueString>REG_JUICE_FORMULA</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>controlType</ID>

  <Value>

    <ValueString>QUANTITY</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>impliedSequence</ID>

  <Value>

    <ValueString>978409984</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

```

```
</Value>

</ProductionData>

<ProductionData>

  <ID>extendedInfo</ID>

  <Value>

    <ValueString/>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>orderType</ID>

  <Value>

    <ValueString>SCHEDULE</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>entryOn</ID>

  <Value>

    <ValueString>2020-12-08T09:22:17.017Z</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>status</ID>

  <Value>

    <ValueString>Active</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>sourceProcessOrder</ID>

  <Value>
```

```

        <ValueString>null</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>parentProcessOrder</ID>
    <Value>
        <ValueString>POIDXML-100-2020</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>productionRate</ID>
    <Value>
        <ValueString>33.89</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>blockNumber</ID>
    <Value>
        <ValueString>BN-123</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral1</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>

```

```

<ProductionData>
  <ID>userGeneral2</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>userGeneral3</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<!-- ProcessOrder Custom properties if it is Process order -->
<!-- Workorder Route properties if it is Work order -->
<ProductionData>
  <ID>Process_Prop_Int</ID>
  <Value>
    <ValueString>123</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>Process_Prop_String</ID>
  <Value>
    <ValueString>someliteral</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<MaterialProducedActual>
  <!-- Produced Material name-->
  <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

```

```

    <Location>
      <!-- Production Line-->
      <EquipmentID>JuiceLine</EquipmentID>
      <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
    </Location>
  </MaterialProducedActual>
</SegmentResponse>
<Extended:SchemaVersion>2</Extended:SchemaVersion>
</ProductionResponse>
</ProductionPerformance>

```

Event: Process Order Deleted

```

<ProductionPerformance
  xmlns:xsd="http://www.w3.org/2001/XMLSchema"
  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"
  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"
  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"
  xmlns:erp="http://sample.data"
  xmlns="http://www.wbf.org/xml/B2MML-V0401">
  <ID>00000177b5ddd690-0000000004d20000</ID>
  <Description>ERP Export Service</Description>
  <PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>
  <ProductionResponse>
    <!-- ProcessOrder/Workorder name -->
    <ID>POIDXML-100-2020-C</ID>
    <SegmentResponse>
      <!--000 indicate route level segment -->
      <ID>000</ID>
      <ProductionData>
        <ID>plannedStartTime</ID>
        <Value>
          <ValueString>2020-12-08T09:22:17.017Z</ValueString>
          <DataType>string</DataType>
          <UnitOfMeasure/>
        </Value>
      </ProductionData>
      <ProductionData>

```

```

<ID>plannedEndTime</ID>

<Value>

  <ValueString>2020-12-09T09:22:17.017Z</ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure/>

</Value>

</ProductionData>

<ProductionData>

  <ID>plannedQuantity</ID>

  <Value>

    <ValueString>234</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>engineeringUnit</ID>

  <Value>

    <ValueString>ml</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>path</ID>

  <Value>

    <ValueString>path1</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

  </Value>

</ProductionData>

<ProductionData>

  <ID>bomFormulation</ID>

  <Value>

    <ValueString>REG_JUICE_FORMULA</ValueString>

    <DataType>string</DataType>

    <UnitOfMeasure/>

```

```

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>controlType</ID>

    <Value>

      <ValueString>QUANTITY</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>impliedSequence</ID>

    <Value>

      <ValueString>978409984</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>extendedInfo</ID>

    <Value>

      <ValueString/>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>orderType</ID>

    <Value>

      <ValueString>SCHEDULE</ValueString>

      <DataType>string</DataType>

      <UnitOfMeasure/>

    </Value>

  </ProductionData>

  <ProductionData>

    <ID>entryOn</ID>

    <Value>

```



```

        <ValueString>2020-12-08T09:22:17.017Z</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>status</ID>
    <Value>
        <ValueString>Pending</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>sourceProcessOrder</ID>
    <Value>
        <ValueString>null</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>parentProcessOrder</ID>
    <Value>
        <ValueString>POIDXML-100-2020</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>productionRate</ID>
    <Value>
        <ValueString>33.89</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>

```

```

<ProductionData>
  <ID>blockNumber</ID>
  <Value>
    <ValueString>BN-123</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>userGeneral1</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>userGeneral2</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>userGeneral3</ID>
  <Value>
    <ValueString/>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<!-- ProcessOrder Custom properties if it is Process order -->
<!-- Workorder Route properties if it is Work order -->
<ProductionData>
  <ID>Process_Prop_Int</ID>
  <Value>

```

```

        <ValueString>123</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

    </Value>

</ProductionData>

<ProductionData>

    <ID>Process_Prop_String</ID>

    <Value>

        <ValueString>someliteral</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

    </Value>

</ProductionData>

<MaterialProducedActual>

    <!-- Produced Material name-->

    <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>

    <Location>

        <!-- Production Line-->

        <EquipmentID>JuiceLine</EquipmentID>

        <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>

    </Location>

</MaterialProducedActual>

</SegmentResponse>

<Extended:SchemaVersion>2</Extended:SchemaVersion>

</ProductionResponse>

</ProductionPerformance>

```

Event: Process Order Completed

```

<ProductionPerformance

  xmlns:xsd="http://www.w3.org/2001/XMLSchema"

  xmlns:Extended="http://www.wbf.org/xml/B2MML-V0401-AllExtensions"

  xmlns:inp2="http://www.wbf.org/xml/B2MML-V0401"

  xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"

  xmlns:erp="http://sample.data"

  xmlns="http://www.wbf.org/xml/B2MML-V0401">

  <ID>00000177cb163a2c-0000000004d20003</ID>

  <Description>ERP Export Service</Description>

```

```

<PublishedDate>2020-12-09T09:22:17.017Z</PublishedDate>

<ProductionResponse>

  <!-- ProcessOrder/Workorder name -->

  <ID>POIDXML-100-2020-C</ID>

  <SegmentResponse>

    <ID>000</ID>

    <ActualStartTime>2020-12-09T09:22:17.017Z</ActualStartTime>

    <ActualEndTime>2020-12-09T09:30:17.017Z</ActualEndTime>

    <ProductionData>

      <ID>plannedStartTime</ID>

      <Value>

        <ValueString>2020-12-08T09:22:17.017Z</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

    </ProductionData>

    <ProductionData>

      <ID>plannedEndTime</ID>

      <Value>

        <ValueString>2020-12-09T09:22:17.017Z</ValueString>

        <DataType>string</DataType>

        <UnitOfMeasure/>

      </Value>

    </ProductionData>

    <ProductionData>

      <ID>plannedQuantity</ID>

      <Value>

        <ValueString>234</ValueString>

        <DataType>float</DataType>

        <UnitOfMeasure/>

      </Value>

    </ProductionData>

    <ProductionData>

      <ID>actualBadQuantity</ID>

      <Value>

        <ValueString>0</ValueString>

        <DataType>float</DataType>

```

```
<UnitOfMeasure/>
</Value>
</ProductionData>
<ProductionData>
  <ID>actualGoodQuantity</ID>
  <Value>
    <ValueString>220</ValueString>
    <DataType>float</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>engineeringUnit</ID>
  <Value>
    <ValueString>ml</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>path</ID>
  <Value>
    <ValueString>Automation-Line</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>bomFormulation</ID>
  <Value>
    <ValueString>REG_JUICE_FORMULA</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>controlType</ID>
```

```

    <Value>
      <ValueString>QUANTITY</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>impliedSequence</ID>
    <Value>
      <ValueString>982863901</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>extendedInfo</ID>
    <Value>
      <ValueString/>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>orderType</ID>
    <Value>
      <ValueString>SCHEDULE</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>
  <ProductionData>
    <ID>entryOn</ID>
    <Value>
      <ValueString>2021-02-22T18:52:37Z</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </ProductionData>

```

```
</ProductionData>
<ProductionData>
  <ID>status</ID>
  <Value>
    <ValueString>COMPLETE</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>sourceProcessOrder</ID>
  <Value>
    <ValueString>null</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>parentProcessOrder</ID>
  <Value>
    <ValueString>POIDXML-100-2020</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>productionRate</ID>
  <Value>
    <ValueString>33.89</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<ProductionData>
  <ID>blockNumber</ID>
  <Value>
    <ValueString>BN-123</ValueString>
```

```

        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral1</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral2</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<ProductionData>
    <ID>userGeneral3</ID>
    <Value>
        <ValueString/>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>
</ProductionData>
<!-- ProcessOrder Custom properties if it is Process order -->
<!-- Workorder Route properties if it is Work order -->
<ProductionData>
    <ID>Process_Prop_Int</ID>
    <Value>
        <ValueString>123</ValueString>
        <DataType>string</DataType>
        <UnitOfMeasure/>
    </Value>

```



```

</ProductionData>
<ProductionData>
  <ID>Process_Prop_String</ID>
  <Value>
    <ValueString>someliteral</ValueString>
    <DataType>string</DataType>
    <UnitOfMeasure/>
  </Value>
</ProductionData>
<MaterialProducedActual>
  <!-- Produced Material name-->
  <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>
  <!-- Produced Material Lot properties-->
  <MaterialLotID>Production_event1</MaterialLotID>
  <Location>
    <EquipmentID>JuiceLine</EquipmentID>
    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
    <Location>
      <EquipmentID>Unit1</EquipmentID>
      <EquipmentElementLevel>Unit</EquipmentElementLevel>
    </Location>
  </Location>
  <!-- Production Quantity Dim X -->
  <Quantity>
    <QuantityString>10</QuantityString>
    <DataType>double</DataType>
    <UnitOfMeasure>lts</UnitOfMeasure>
  </Quantity>
  <MaterialProducedActualProperty>
    <ID>Lot_Prop_Int</ID>
    <Value>
      <ValueString>10</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialProducedActualProperty>
  <MaterialProducedActualProperty>

```

```

<ID>Lot_Prop_String</ID>

<Value>

  <ValueString>Test</ValueString>

  <DataType>string</DataType>

  <UnitOfMeasure/>

</Value>

</MaterialProducedActualProperty>

<!--Extended tags providing the information about Dim Y, Dim Z, Dim A details -->

<Extended: Dimension>

  <!-- Name of the Dimension !-->

  <Extended:Name>Weight</Extended:Name>

  <!-- Type of the Dimension !-->

  <Extended:Type>Y</Extended:Type>

  <!-- Produced quantity of the Dimension !-->

  <Extended:Quantity>

    <QuantityString>10</QuantityString>

    <DataType>double</DataType>

    <UnitOfMeasure>kg</UnitOfMeasure>

  </Extended:Quantity>

</Extended: Dimension>

<Extended: Dimension>

  <Extended:Name>Count</Extended:Name>

  <Extended:Type>Z</Extended:Type>

  <Extended:Quantity>

    <QuantityString>40</QuantityString>

    <DataType>double</DataType>

    <UnitOfMeasure>EA</UnitOfMeasure>

  </Extended:Quantity>

</Extended: Dimension>

<Extended: Dimension>

  <Extended:Name>Cases</Extended:Name>

  <Extended:Type>A</Extended:Type>

  <Extended:Quantity>

    <QuantityString>4</QuantityString>

    <DataType>double</DataType>

    <UnitOfMeasure>EA</UnitOfMeasure>

  </Extended:Quantity>

```

```

</Extended: Dimension>

</MaterialProducedActual>
<MaterialProducedActual>
  <MaterialDefinitionID>PulpyJuice</MaterialDefinitionID>
  <MaterialLotID>Production_event2</MaterialLotID>
  <Location>
    <EquipmentID>JuiceLine</EquipmentID>
    <EquipmentElementLevel>ProductionLine</EquipmentElementLevel>
    <Location>
      <EquipmentID>Unit1</EquipmentID>
      <EquipmentElementLevel>Unit</EquipmentElementLevel>
    </Location>
  </Location>
  <!-- Production Quantity Dim X -->
  <Quantity>
    <QuantityString>10</QuantityString>
    <DataType>double</DataType>
    <UnitOfMeasure>Litres</UnitOfMeasure>
  </Quantity>
  <MaterialProducedActualProperty>
    <ID>Lot_Prop_Int</ID>
    <Value>
      <ValueString>20</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialProducedActualProperty>
  <MaterialProducedActualProperty>
    <ID>Lot_Prop_String</ID>
    <Value>
      <ValueString>Test 2</ValueString>
      <DataType>string</DataType>
      <UnitOfMeasure/>
    </Value>
  </MaterialProducedActualProperty>
  <!--Extended tags providing the information about Dim Y, Dim Z, Dim A details -->
  <Extended: Dimension>

```

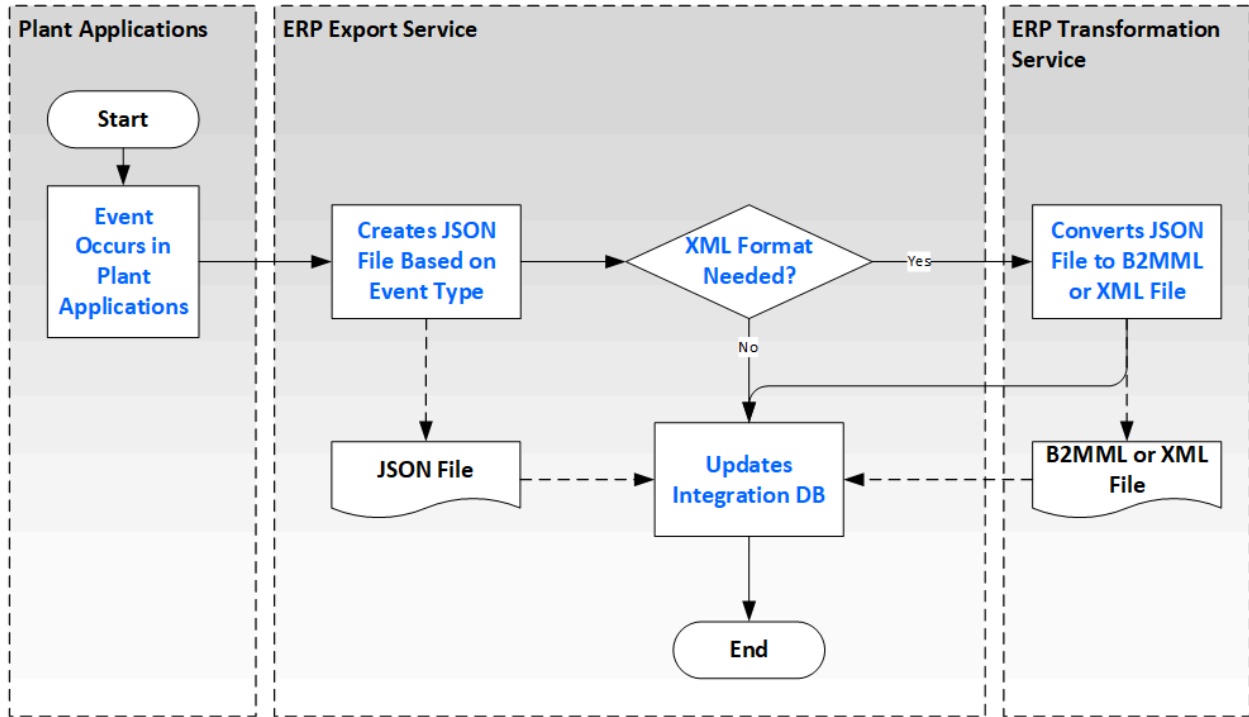
```

        <!-- Name of the Dimension !-->
        <Extended:Name>Weight</Extended:Name>
        <!-- Type of the Dimension !-->
        <Extended:Type>Y</Extended:Type>
        <!-- Produced quantity of the Dimension !-->
        <Extended:Quantity>
            <QuantityString>10</QuantityString>
            <DataType>double</DataType>
            <UnitOfMeasure>kg</UnitOfMeasure>
        </Extended:Quantity>
    </Extended: Dimension>
    <Extended: Dimension>
        <Extended:Name>Count</Extended:Name>
        <Extended:Type>Z</Extended:Type>
        <Extended:Quantity>
            <QuantityString>40</QuantityString>
            <DataType>double</DataType>
            <UnitOfMeasure>EA</UnitOfMeasure>
        </Extended:Quantity>
    </Extended: Dimension>
    <Extended: Dimension>
        <Extended:Name>Cases</Extended:Name>
        <Extended:Type>A</Extended:Type>
        <Extended:Quantity>
            <QuantityString>4</QuantityString>
            <DataType>double</DataType>
            <UnitOfMeasure>EA</UnitOfMeasure>
        </Extended:Quantity>
    </Extended: Dimension>
</MaterialProducedActual>
</SegmentResponse>
<Extended:SchemaVersion>2</Extended:SchemaVersion>
</ProductionResponse>
</ProductionPerformance>

```

Information Flow for Exporting Records

The following diagram provides the steps involved in exporting records from Plant Applications to an ERP system.



Chapter 6. Troubleshooting

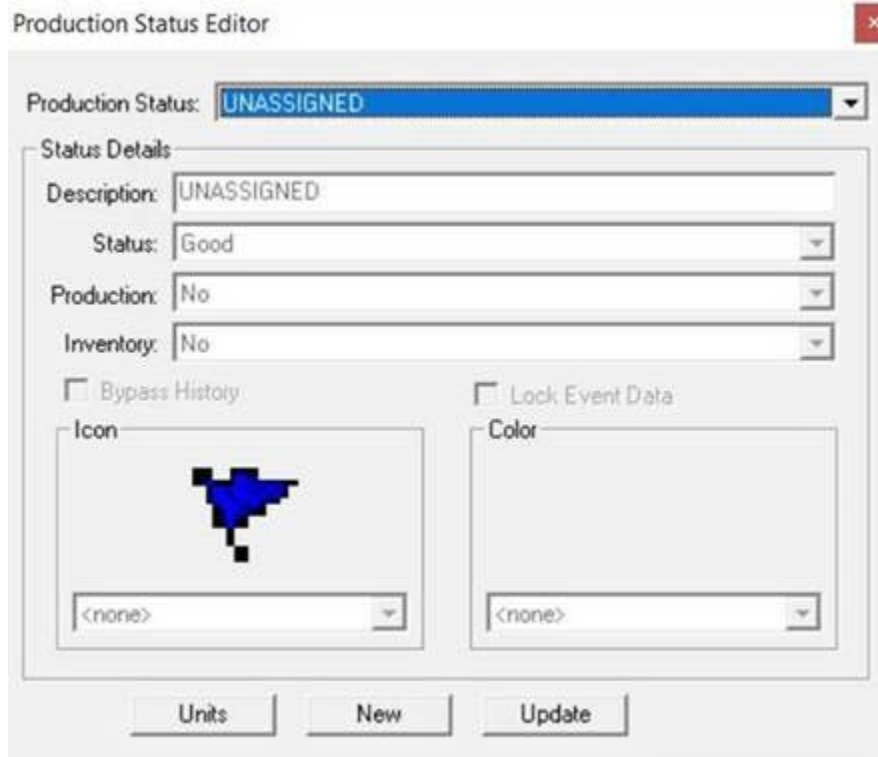
Troubleshooting Issues While Importing

First-Time Import of Material Lots from an ERP Application Fails

Possible root cause: The statuses of the material lots are not defined in Plant Applications Administrator.

Resolution: Create the statuses as follows:

1. Access Plant Applications Administrator.
2. Under **Global Configuration**, right-click **Administer Production Status**, and then select **Edit**.
3. Select **New Status**, and provide values for the **UNASSIGNED** production status as shown in the following image:



The image shows a screenshot of the "Production Status Editor" dialog box. The "Production Status" dropdown is set to "UNASSIGNED". The "Status Details" section includes the following fields:

- Description: UNASSIGNED
- Status: Good
- Production: No
- Inventory: No
- Bypass History
- Lock Event Data
- Icon: A blue and black pixelated icon, with a dropdown menu showing "<none>".
- Color: A color selection area, with a dropdown menu showing "<none>".

At the bottom of the dialog, there are three buttons: "Units", "New", and "Update".

4. Select **New Status** again, and provide values for the **OPEN** production status as shown in the following image:

The image shows a 'Production Status Editor' window. At the top, there is a dropdown menu for 'Production Status' with 'OPEN' selected. Below this is a section titled 'Status Details' containing several input fields: 'Description' (text box with 'OPEN'), 'Status' (dropdown with 'Good'), 'Production' (dropdown with 'No'), and 'Inventory' (dropdown with 'No'). There are two checkboxes: 'Bypass History' and 'Lock Event Date', both of which are unchecked. Below these are two larger input areas: 'Icon' (showing a blue and black pixelated icon) and 'Color' (empty). At the bottom of the window are three buttons: 'Units', 'New', and 'Update'.

Possible root cause: The inventory line is not defined in Property Definition.

Resolution: If you have installed Plant Applications for the first time, set a value for the inventory.line property group using Property Definition in Plant Applications Web Client.

Possible root cause: Mismatch in units of measure

Resolution: The units of measure provided for each material lot in the message must match the units of measure for one of the units in the inventory line in Plant Applications. If it does not match or if multiple units have the same units of measure, an error occurs. In addition, this unit must contain the same OrgCode that you will provide in the material lot import document (MLID).

Examples of Error Messages While Importing a Work Order

This topic provides a few examples of common error messages that may appear while importing a work order. This list is not comprehensive.

Error Message	Cause
producedMaterialName: integer found, string expected	This message appears if the material name contains an integer value instead of a string value.
operationsGroup.operations[0].billOfMaterials[0].quantity: string found, number expected	This message appears if the quantity of a BOM item contains a string value instead of an integer value.
workOrderName: null found, string expected	This message appears if you have not provided the work order name.
priority: is missing but it is required	This message appears if priority is missing (but is mandatory for a work order).
operationsGroup.operations[0].billOfMaterials[0].materialName: is missing but it is required	This message appears if the material name for BOM items is missing (but is mandatory for a work order).
Wo import failed case : operationsGroup.operations[1].billOfMaterials[0].quantity: must have an exclusive minimum value of 0	This message appears if the quantity of a BOM item contains zero or a value less than zero.
Wo import failed case : bomitem.property.group.id cannot be empty or null	This message appears if you have not provided the group ID of a BOM item. To fix this error, provide the group ID of the BOM item in the configuration parameters of the ERP Import service.
Work Order imported Successfully;Operations[OP3] not found;	This message appears if an operation that you have provided does not exist in the associated route in Plant Applications. In this case, the work order is created, but the operation is not created.

Examples of Error Messages While Importing a Material Lot

This topic provides a few examples of common error messages that may appear while importing a material lot. This list is not comprehensive.

Error Message	Cause
Input UnitOfMeasure [cm] not matching with product [DT_Water] UnitOfMeasure	This message appears if the unit of measure in the material lot import document (MLID) does not match that of any of the production units under the

Error Message	Cause
	production line specified in the inventory.line.id parameter in the ERP import service configuration.
LotIdentifier : lotus1tes34 already exists for product: DT_Water	This message appears if lot identifier that you have provided in the MLID is not unique for the production unit.
Material lot information cannot be empty	This message appears if the content in the lotidentifier body is missing in the MLID.
materialLot[0].lotIdentifier: is missing but it is required	This message appears if the lot identifier is missing (it is mandatory for a material lot).
materialLot[0].productName: is missing but it is required	This message appears if the product name is missing (it is mandatory for a material lot).
materialLot[0].propertyValues[1].propertyValue: number found, but [string, null] is required	This message appears if you have provided an integer value for a property instead of a string (for a property whose data type is string).
materialLot[0].propertyValues[2]: null found, object expected	This message appears if you have provided a null value for a property. A value is required for each property included in a POID.
materialLot[0].quantity: is missing but it is required	This message appears if you have not provided the quantity of a material lot. Providing the quantity is mandatory to <i>create</i> a process order. However, if you want to <i>update</i> a process order, quantity can be null or empty.
materialLot[0].quantity: must have a minimum value of 1	This message appears if the quantity of the material lot that you have provided is less than one.
materialLot[0].status: is missing but it is required	This message appears if you have not provided the status of a material lot. Providing the status is mandatory if you want to create a material lot using an MLID, but it is optional if you want to update the material lot.
materialLot[0].status: null found, string expected	This message appears if you have provided a null value for the status of a material lot. You must provide a valid value (that is, Open, Accept, Scrap, RTV,

Error Message	Cause
	DIT, or MRB/NCR). Providing the status is mandatory if you want to create a material lot using an MLID, but it is optional if you want to update the material lot.
materialLot[0].unitOfMeasure: is missing but it is required	This message appears if you have not provided the unit of measure for a material lot.
Product Name [DT_Water] not found	This message appears if the product name in the MLID does not match a product code in Plant Applications.
Receiver production line [TestProductionLine] not found	This message appears if the production line (that is, receiver_line_id) that you have provided in the MLID does not match an value in the receiver_line_id property group in Property Definition in Plant Applications.

Chapter 7. Reference

Response Codes

The ERP Integration database contains HTTP response codes and response messages returned by the ERP Import service. The responses provide the status of the import process. This topic provides the response codes, messages, and their description for each type of response.

Table 1. Success Messages

Response Code	Response Message	Description
200	OK	The record (that is, the work order, process order, or material) was successfully imported.
202	Accepted	The record has been accepted for import processing. The final status is pending.

Table 2. Error Messages from the Client

Response Code	Response Message	Description
400	Bad Request	The inbound message could not be validated or could not be converted into a format suitable for importing.
401	Unauthorized	The import failed because the request lacked valid authentication credentials.
404	Not Found	The import service was unable to retrieve the status of the record.
422	Unprocessable Entity	The import service is attempting to create a record for materials that are not in the Plant Applications system.

Table 3. Error Messages from the Server

Response Code	Response Message	Description
500	Internal Server Error	A server error occurred while importing a record or while retrieving the status of a record.

Table 3. Error Messages from the Server (continued)

Response Code	Response Message	Description
503	Service Unavailable	The connection was refused or the server was unable to import a record or retrieve the status of a record due to a temporary server overload or other transitory condition.

Modifications and Additions to Properties in Plant Applications Web Client 8.1

The following table lists the properties that are removed from Plant Applications Web Client 8.0 and modified and added properties for Plant Applications Web Client 8.1.

Plant Applications 8.0	Plant Applications 8.1	Comment
ROUTE_WORKORDER_CATEGORY	ERP APP	ROUTE_WORKORDER_CATEGORY is removed in Plant Applications 8.1. The ERP application is added in Plant Applications 8.1 to consolidate ERP related groups under one category.
ROUTE_WORKORDER_GROUP	WorkOrder Import	ROUTE_WORKORDER_GROUP is renamed WorkOrder Import. Any properties configured in the older group are moved to the new group during installation. The ERP application uses the properties from the new group while creating a work order.
ROUTE_MATERIAL_CATEGORY	ERP APP	The category of properties is removed from Plant Applications 8.1.
ROUTE_MATERIAL_GROUP	Material Import	ROUTE_MATERIAL_GROUP is renamed Material Import. Any

Plant Applications 8.0	Plant Applications 8.1	Comment
		<p>properties configured in the older group are moved to the new group during installation.</p> <p>The ERP application uses the properties from the new group while creating material.</p>
-	MaterialLot Import	<p>Added in Plant Applications 8.1.</p> <p>The ERP application uses the properties from this group while creating a material lot.</p>

Chapter 8. Release Notes

Version 2022

This topic provides a list of product changes for ERP Integration for this release.

Table 4. Enhancements and New Features

The following enhancements and new features have been added.

Description	Tracking ID
ERP import supports changing the status of a not started work order to cancelled.	F61177
Displays an ERP Outbound message that includes custom properties for the following: <ul style="list-style-type: none">• Work Order• Operation Complete The Work order create, delete, update, status change and complete outbound messages include these custom properties: <ul style="list-style-type: none">• Work order properties• Material lot properties of the produced material• Material lot properties of any raw material of a BOM item• BOM item properties for route BOM item	F51303
Displays ERP Outbound message that includes all available dimensions of a produced material. For example, for a produced material of certain thickness (y) and height(z), the ERP Outbound message includes dimensional data such as DIM_Y and DIM_Z.	F57419
Added <code>mes.erp.outbound.messages.operationSkippedEvent</code> that is triggered when a serial/lot is skipped for an operation. Lots can be skipped manually by an operator or implicitly by the operation when they start the next operation.	F59744
Added support for subscription to events for inbound ERP scheduler requests. When a request is sent to the ERP scheduler to import, a kafka message is generated when the import request has been processed, indicating	F57368

Table 4. Enhancements and New Features

The following enhancements and new features have been added.

(continued)

Description	Tracking ID
whether that import request was successful or not. The ERP scheduler web service also supports query by scheduler jobs status and messages.	
The route web service supports exporting a route definition into JSON and XML formats. It is recommended to leverage this web service when retrieving the route definition of a released route vs. leveraging the <code>mes.erp.outbound-.message</code> route release content. It is a known issue that the definition of this message is incomplete.	F62737
Adds the property <code>DispositionUpdated</code> to the Material Status Change message at a subplot level. Using this property, the Material Status Change can now indicate if there is a Non Conformance raised against it.	F62050
<p>ERP import supports editing some properties for started/in-progress process orders:</p> <ul style="list-style-type: none"> • Planned start and end dates • Planned quantity • Status <p>When updates are made, ERP outbound messages are generated upon successful processing of the inbound change request.</p>	F61176
<p>ERP import supports editing some properties for started/in-progress work orders:</p> <ul style="list-style-type: none"> • Planned start and end dates • Planned quantity • Priority <p>When updates are made, ERP outbound messages are generated upon successful processing of the inbound change request.</p>	F59917

Version 8.2

This topic provides a list of product changes for ERP Integration for this release.

Table 5. Enhancements and New Features

The following enhancements and new features have been added.

Description	Tracking ID
<p>In addition to schema version 1, the ERP integration services now use schema version 2 to import a process order.</p> <p>Using schema version 2, you can provide values of the process order properties. If the process order is not yet started, it is deleted and a new one is created with the properties and values that you provide in the process order import document (POID). In addition, providing the production line is not mandatory, and you can include production lines with multiple execution paths.</p>	F53700
<p>In addition to schema versions 2 and 3, the ERP integration services now use schema version 4 to import a material lot.</p> <p>Using schema version 4, you can update the following components of a material lot using a material lot import document (MLID) for a non-serialized product:</p> <ul style="list-style-type: none"> • Status • Quantity • Properties 	F53220
<p>The ERP Export service can now send events to an ERP system (or middleware/interfacing system) when the following events occur:</p> <ul style="list-style-type: none"> • A process order is created, updated, completed, or deleted. • The status of a process order is changed. 	F47345

Table 5. Enhancements and New Features

The following enhancements and new features have been added.

(continued)

Description	Tracking ID
<p>In addition to schema versions 3 and 4, the ERP integration services now use schema versions 5 and 6 to import a work order.</p> <p>Using schema version 5, you can override the following route components in a work order:</p> <ul style="list-style-type: none"> • BOM items of a route • BOM items of individual operations in a route • Values of BOM item properties • Values of route-level and operation-level properties <p>If these components exist in the route, after importing the work order, they are replaced with the ones in the work order import document (WOID). If they do not exist, they are created (only for the work order, not for the parent route). Properties, however, are not created in this case.</p> <p>In addition, for schema versions 5 and later, specifying the route revision is not required. If you do not specify the revision, the latest revision of the route is considered.</p> <p>Using schema version 6, you can provide the following values:</p> <ul style="list-style-type: none"> • Upper and lower tolerances of a BOM item and their precision • Scrap factor (the percentage of the material predicted to be scrapped) 	<ul style="list-style-type: none"> • F53677 • F53218 • F37407

Table 5. Enhancements and New Features

The following enhancements and new features have been added.

(continued)

Description	Tracking ID
<ul style="list-style-type: none"> • Precision of the quantity of a BOM item • The default storage unit of a BOM item <p>In addition, you can specify whether an operation can be skipped.</p>	
The ERP integration services now provide error messages that are descriptive and easy to follow.	F53218

Version 8.1

This topic provides a list of product changes for ERP Integration for this release.

Table 6. Enhancements and New Features

The following enhancements and new features have been added.

Description	Tracking ID
<p>In addition to Work Orders, Process Orders, and Materials, you can now import Material Lot and Outside Processing (OSP) to Plant Applications. To facilitate this enhancement:</p> <ul style="list-style-type: none"> • The required properties of a Material Lot (such as OrgCode) must be created in Property Definition. • Values of these properties must be defined in Plant Applications Administrator. • The Material Lot Import Document (MLID) must contain all the required properties of the Material Lot. 	F48473
An ERP-Export service is introduced. The ERP Export service sends the events from the Plant Applications Web Client to the ERP system (or middle-	F46586 F37771

Table 6. Enhancements and New Features

The following enhancements and new features have been added.

(continued)

Description	Tracking ID
<p>ware / interfacing system). The ERP Export service sends notifications from the Plant Applications Web Client to the ERP system when the following events occur:</p> <ul style="list-style-type: none"> • Operation Complete • Clock on a serial/lot • Clock off a serial/lot • Material Scrap • Route Release 	F45626
ERP Integration now supports serialized and non-serialized import of Work Orders and Materials.	F45347
<p>Notifications are now sent to ERP when the following events occur in Plant Applications Web Client:</p> <ul style="list-style-type: none"> • A route is released • An operation is clocked on or clocked off • An operation is complete 	F45988
When raw materials are sent to an ERP system, the Plant Applications Web Client can access and process messages that are generated when a raw material is received and represent the associated material lots.	F46587

Version 8.0

This topic provides a list of product changes for ERP integration for this release.

Table 7. Enhancements and New Features

The following enhancements and new features have been added.

Description	Tracking ID
In addition to work orders, you can now import process orders and materials to Plant Applications.	F43913
In addition to a JSON format, you can now send work order, process order, or material information in an XML or B2MML format. To facilitate this enhancement, a new service, ERP Transformation, has been introduced, which converts the XML or B2MML file to a JSON file before it is imported to Plant Applications.	<ul style="list-style-type: none">• F37772• F37770