

Proficy Plant Applications 2023

Client Management

Proprietary Notice

The information contained in this publication is believed to be accurate and reliable. However, General Electric Company assumes no responsibilities for any errors, omissions or inaccuracies. Information contained in the publication is subject to change without notice.

No part of this publication may be reproduced in any form, or stored in a database or retrieval system, or transmitted or distributed in any form by any means, electronic, mechanical photocopying, recording or otherwise, without the prior written permission of General Electric Company. Information contained herein is subject to change without notice.

© 2023, General Electric Company. All rights reserved.

Trademark Notices

GE, the GE Monogram, and Predix are either registered trademarks or trademarks of General Electric Company.

Microsoft® is a registered trademark of Microsoft Corporation, in the United States and/or other countries.

All other trademarks are the property of their respective owners.

We want to hear from you. If you have any comments, questions, or suggestions about our documentation, send them to the following email address:

doc@ge.com

Table of Contents

Client Management	4
Configuring the Client Session Timeout	4
Displaying Plant Applications Data	4
Creating a Display Group	4
Displays and Licensing	5
Editing Display Group Membership	5
Exporting Display Configuration	6
Importing Display Configuration	6
Linking to an On-Screen Keyboard	7
Using Plant Applications Displays in the Proficy Client	7
Alarm View Display	8
Configuring an Alarm View Display	8
Autolog Display	9
Creating Time-Based Displays	10
Creating Production Event Displays	10
Setting Up Production Status for User-Defined Events	11
Autolog Display Options Settings	12
Downtime Displays	13
Configuring a Downtime Display	13
Configuring a Downtime+ Display	13
Genealogy View Display	15
Creating and Configuring the Genealogy View Display	15
Genealogy View Display Options	17
Production Overview Display	18
Creating and Configuring the Production Overview Display	19
Production Run Analyst Display	19
Non-Productive Time View Display	19
Setting Up a Non-Productive Time Client Display	20
Relative View Display	20
Schedule View Display	20
Creating and Configuring a Schedule View Display	21
Sequence of Events Display	21

Trend View Display	21
Waste Displays	21
Configuring a Waste Display	22
Configuring a Waste+ Display	22
Configuring Security Rights for a Web UI Display	24
User Views	24
Creating a View	24
About Plant Applications ActiveX Controls	26
Proficy.ALC_Autolog Control	26
Proficy_DWN.Downtime	26
Proficy_ALM.AlarmView	26
Proficy_GVW.Genealogy	26
Proficy_SOE.SOEView	26
Proficy_SVW.ScheduleView	26
Proficy_WST.Waste	26
Autolog ActiveX Control	26
Proficy.ALC_Autolog Control	26
Events: Proficy.ALC_Autolog Control	27
Methods: Proficy.ALC_Autolog Control	27
Properties: Proficy.ALC_Autolog Control	29
Alarm View ActiveX Control	33
Proficy_ALM.AlarmView Control	33
Events: Proficy_ALM.AlarmView Control	34
Methods: Proficy_ALM.AlarmView Control	35
Properties: Proficy_ALM.AlarmView Control	37
Downtime ActiveX Control	41
Proficy_DWN.Downtime Control	41
Events: Proficy_DWN.Downtime Control	42
Methods: Proficy_DWN.Downtime Control	43
Properties: Proficy_DWN.Downtime Control	46
Genealogy View ActiveX Control	59
Proficy_GVW.Genealogy Control	59
Events: Proficy GVW.Genealogy Control	59

Methods: Proficy_GVW.Genealogy Control	60
Properties: Proficy_GVW.Genealogy Control	62
Sequence of Events ActiveX Control	64
Proficy_SOE.SOEView Control	64
Events: Proficy_SOE.SOEView Control	65
Methods: Proficy_SOE.SOEView Control	66
Properties: Proficy_SOE.SOEView Control	67
Schedule View ActiveX Control	69
Proficy_SVW.ScheduleView Control	69
Events: Proficy_SVW.ScheduleView Control	70
Methods: Proficy_SVW.ScheduleView Control	71
Properties: Proficy_SVW.ScheduleView Control	74
Waste ActiveX Control	89
Proficy_WST.Waste Control	89
Events: Proficy_WST.Waste Control	90
Methods: Proficy_WST.Waste Control	91
Properties: Proficy WST Waste Control	94



Client Management is where you create and manage displays, which are graphical interface for displaying and manipulating data. Displays are configured from the Plant Applications Administrator and viewed from the Plant Applications Client.

- From **Displays**, you create display groups and displays.
- From User Views, you create new view groups and see a list of views that have been created. Views are a group of displays and are created within the Plant Applications Client.

Plant Applications Client sessions can be configured to time out and enter a protected state, thus requiring a user to log back in. When logged back in, displays to which a user has access are reopened.

Selected Plant Applications displays can be viewed through the Proficy Client installed by Proficy Workflow. Plant Applications licensing is required. Refer to Using Plant Applications Displays in the Proficy Client.

Configuring the Client Session Timeout

When set up by a system administrator, Plant Applications Client sessions time out based on inactivity and require a user to log back in. Inactivity means there is no mouse movement or keyboard input over the configured timeout duration. An option is available in the Client to manually initiate a Client session timeout. When restarted, a user has access to the Client displays that were previously open given they have viewing permission.

Displaying Plant Applications Data

The Plant Applications Client is comprised of ActiveX controls (displays) for presenting and manipulating Plant Applications data in many different formats. Displays are configured from the Plant Applications Administrator and viewed in the Proficy Client. WebUI displays can be viewed through Proficy Vision or a browser-based application.

Selected Plant Applications displays can be viewed through the Proficy Client installed by Proficy Workflow. Plant Applications licensing is required. Refer to Using Plant Applications Displays in the Proficy Client.

Creating a Display Group

Display groups are a convenient way to organize the various displays. For example, you can create display groups based on security needs or based on job function.

By default, a display group, **No Display Group Assigned**, already exists. You can choose to rename this group or create a new display group.

Note: Even if you rename the default display group, you cannot delete this display group or edit the display group membership.

To create a new display group:

- 1. In the Plant Applications Administrator server tree, expand **Client Management**.
- 2. Right-click **Displays** and click **Add New Display Group**. A blank new entry position displays in the **Displays** list.
- 3. Type the name of the display group and press **ENTER**.

Note: Display group names must be unique on each Proficy server.

To rename a display group:

- 1. In the Plant Applications Administrator server tree, expand **Elient Management**.
- 2. Expand **Displays**.
- 3. Right-click on the display group you want to rename and click **Rename** < display group name >. The display group name will become editable.
- 4. Type the new display group name and press **ENTER**.

Displays and Licensing

Display	Efficiency License	Quality License	Production License
Alarm View		yes	
Autolog Downtime	yes		
Autolog Genealogy			yes
Autolog Process Order			yes
Autolog Process Order/Time			yes
Autolog Product Change		yes	
Autolog Product Time	yes	yes	
Autolog Production Event		yes	
Autolog Time Based	yes	yes	
Autolog Uptime	yes		
Autolog User Defined Event	yes		
Autolog Waste	yes		
Downtime Line View	yes		
Downtime Unit View	yes		
Downtime+ View	yes		
Genealogy View			yes
Non-Productive Time	yes	yes	yes
Production Overview			yes
Production Run-Analyst		yes	
Relative View	yes	yes	
Schedule View			yes
Sequence of Events View	yes		
Trend View (Normal)	yes	yes	
Trend View (SPC)	yes	yes	
Waste View	yes		
Waste+ View	yes		

Editing Display Group Membership

By default, Plant Applications includes a default display group. This default display group can not be deleted, although it can be renamed. If you delete a display group that contains displays, the displays

are automatically added to the default display group. Only displays in the default display group can be moved to other display groups. If you remove a display from a display group, it is moved back into the default display group.

- 1. In the Plant Applications Administrator tree, expand **Client Management**.
- 2. Expand the **Displays** folder.
- 3. Right-click on a display group and click **Edit Display Group Membership**. The **Edit Sheet Group Membership** dialog box appears.
- 4. Select one or more displays and click the Move Selected button (or double-click individual displays). Click the Move All button to move all of the displays to this display group.
- 5. Click Close.

Exporting Display Configuration

You can export display configuration for all displays, for displays within a display group, or a single display. You can export:

- **Displays:** The exported worksheet contains configuration information from the **General**, **Header**, and **Display Properties** tabs of the Edit Display dialog box.
- **Display Variables:** The exported worksheet contains configuration information from the Units and Variables tabs of the Edit Display dialog box.
- **Display Options:** The exported worksheet contains configuration information from the **Display Options** tab of the Edit Display dialog box.
- **Display Plots:** The exported worksheet contains configuration information from the **Plots** tab of the Edit Display dialog box.

To export display configuration:

- 1. In the Plant Applications Administrator, expand **Client Management**.
- 2. Do one of the following.
 - To export configurations for all displays, right-click **Displays** and select **Export Displays**. The **Configuration Export** dialog box appears.
 - To export configurations for displays within a display group, right-click the display group and select Export <display group name>. The Configuration Export dialog box appears.
 - To export a single display, right-click the display and select Export <display name>.
 The Configuration Export dialog box appears.
- 3. Select one or more of the options and click OK. Excel automatically creates a worksheet for each of the selected options.

Importing Display Configuration

The display configurations on the Displays worksheet can be imported onto a new Proficy server or onto an existing Proficy Server. If you are importing display configuration onto an existing Proficy Server, you must change the name of the display; otherwise, the import will fail. However, the configuration information on the other worksheets (DisplayVariables, DisplayPlots, and DisplayOptions) can be changed and the changes will be applied to the existing display.

To import display configuration:

- 1. Ensure the workbook containing your display configuration is open.
- 2. In the Plant Applications Administrator, expand **Client Management**.
- 3. Do one of the following.
 - o Right-click Displays and select Import Configuration.
 - o Right-click a display group and select Import Configuration.

Linking to an On-Screen Keyboard

The Downtime+ and Waste+ displays can be used with an on-screen keyboard. By default, Microsoft's On-Screen Keyboard is used. If you use a different on-screen keyboard, you must link it to the displays by editing the LocalSettings.xml file on each client computer. This file is located at ..\Plant Applications\Client. The LocalSettings.xml file can be edited in any text editor.

To edit the LocalSettings.xml file:

- 1. On the client computer, locate the LocalSettings.xml file and open it with a text editor.
- 2. Look for the following line of code and change the path to the location of your on-screen keyboard.

<OnScreenKeyboardPath>C:\windows\system32\osk.exe</OnScreenKeyboardPath>

3. Save and close the LocalSettings.xml file.

Using Plant Applications Displays in the Proficy Client

Selected Plant Applications displays can be viewed through the Proficy Client installed by Proficy Workflow. Plant Applications licensing is required. The following displays are available for viewing in the Proficy Client:

- Non-Productive Time
- Downtime+ and Waste+
- Alarms, Schedule, and Genealogy
- Autolog displays for Downtime, Genealogy, Process Order, and Time, Product Change, Product-Time, Production Event, Time-based Autolog, Uptime, User-Defined Event, and Waste

To set up a display in the Proficy Client:

- 1. In the Plant Applications Administrator, define the display in the Displays folder under **Client Management**.
- 2. In the Proficy Client under **Global Displays** in the Models pane, add a display for viewing in the Proficy Client. Give it the <u>same name</u> as used to define the display in the Plant Applications Administrator.

TIP: You can duplicate an existing Plant Applications display that has already been set up. Click the **Duplicate** button, and change the display name. Once the new display has been created, select if from the list, and then edit the class to match the new display type.

- 3. Open the display in the **Display Editor** under **Displays**.
- 4. At the Overview tab, select the **Use existing** option.
- 5. For the .NET or Silverlight Assembly, click the Set button at the right side.

- Browse to the path relative to your workflow installation folder, for example, \Program\Applications\PADisplayContainer. Next, select the PAContainer.dll file,and click Open.
- 7. Assign the type of display in the **Class Name** field. For example, use PAContainer.Alarms for an Alarms view, or use PAContainer.Autolog for all of the Autolog derived displays.
- 8. Click the **Save** button in the Display Editor toolbar.

To view a display in the Proficy Client:

- 1. In the Proficy Client under **Global Displays** in the Models pane, select a display.
- 2. Under Displays, select Global Viewer.

Alarm View Display

Note: This display is available only if you have purchased a Quality license. To contact us, please see the Contact Information topic.

The Alarm View Display is a real-time application designed to show active and historical alarms on key variables. Alarms conditions are based on alarm rules that compare data to product-based specification limits in real time.

In order to use the Alarm View Display, you must first configure your Alarms.

Key Uses

- Alarm critical variables and require acknowledgement.
- Expose operating procedures on alarm conditions.
- Enter Reasons and Comments for alarm conditions.

Key Data

- Alarm start times and end times.
- Alarm condition.
- Alarm Cause Reasons and corrective actions.
- Alarm comments.

Configuring an Alarm View Display

Note: This display is available only if you have purchased a Quality license. To contact us, please see the Contact Information topic.

- 1. In the Plant Applications Administrator Tree, expand the applicable server, and then expand Client Management.
- 2. Expand the **Displays** folder.
- 3. Right-click the appropriate Display Group, point to **Add New Display**, and then click **Alarm View**.
- 4. Type the name of the new Alarm View display and press **ENTER**.
- 5. Double-click the newly created Alarm View display. The **Edit Display** dialog box appears.
- 6. Click the **Units** tab.
- 7. Under Available Units, navigate to the desired Production Unit.

- 8. Select the Production Unit and click the **Add** button to move the Production Unit to the **Selected Units** list.
- 9. Click the Variables tab.
- 10. To add the variables, you want to monitor alarms on, click the **Add** button.
- 11. In the Search Variable dialog box, search for the desired variables, and click OK.
- 12. To change any of the default display options, click the **Display Options** tab.
- 13. Click the Save button to save your changes.
- 14. Click the Close button to close the Edit Display dialog box.
- 15. Click **Yes** to activate the display.

Autolog Display

An Autolog Display is used to interact with quality and process data in a format similar to a spreadsheet. Autolog Displays can be time-based or event-based. In a time-based Autolog Display, each column represents a specified time period. In an event-based Autolog Display, each column represents an event such as a production event or a product-change event.

Autolog displays are real-time applications used to interact with quality and process data in spreadsheet format. An Autolog display can be configured so that new columns are automatically added in one of two ways:

- Based on time, in which case each column represents a time slice
- Based on an <u>event</u>, in which case each column represents an event such as a production event or a product change event

Display options for an Autolog are set up in the Plant Applications Administrator by right-clicking on an Autolog display listed under **Displays** in the Client Management section and choosing to edit the display. Work through the selections in each tab to set up an Autolog display. Refer to <u>Autolog Display Options Settings</u> for a description of the Display Options tab.

Production or User-Defined Event data can be locked based on the event status to prevent changes. This action permanently locks data for all Production or User-Defined Events with this status on all units. Only transitions to other locked statuses are allowed for statuses that have been locked. In Autolog, related data-entry fields are locked. Refer to Locking Production Statuses.

Key Uses

- Manually enter data.
- View filtered and summarized process data by time or event.
- Review product, product specifications, and operating procedures.
- Review and make disposition decisions.
- Add comments and attach documents to production events or specific data points.

Key Data

- Summarized quality and process data
- Results of calculations
- Product specifications and recipes
- Specification alarms
- Time, product, and status and routing of production event

• Production event comments, variable comments, data comment

Creating Time-Based Displays

Note: This display is available only if you have purchased an Efficiency license. To contact us, please see the Contact Information topic.

- 1. In the Plant Applications Administrator tree, expand **Client Management**.
- 2. Expand the **Displays** folder.
- 3. Right-click a display group, point to **New Display** and click **Autolog Time-Based**. An active entry field will be added under the display group.
- 4. Type the name of the new display and press **ENTER**.

Note: Display names must be unique on a given Proficy server.

- 5. Double-click the new production event display. The **Edit Display <display name>** dialog box appears.
- 6. On the General tab, do the following:
 - a. Under **Windows Settings (Hrs)**, specify the default time window of the display by editing the **Initial** and **Max** window hours.
 - b. Under **Time Information**, select a time interval from the **Interval** list and in the **Offset** box enter the amount of time after midnight that you want the first column to be inserted. For example, if you select an interval of **10 minutes** and an offset of **00:05**, the first column will be inserted at **00:05**, and then every **10 minutes** afterwards.

Note: If you select <none> as the time interval, no columns will be inserted, and no records will be written to the Tests table until both a column and value are manually entered in the display.

- 7. Click the **Headers** tab and select desired display options. Select the **Display Specification Window** option to display product specifications at the bottom of the display. Select the **Display Comment Window** option to have the comment window open in the display.
- 8. Click the **Display Properties** tab and select the columns and rows to make visible in the display. The **Event** option is the identifier for the production event. Selecting the **Dynamic Rows** option causes only the variables with specification to display; other variables will be hidden. Selecting the **Wrap Product Code** option will wrap the product code to the size of the column.
- 9. Click the **Variables** tab and click **Add**. The **Search Variables** dialog box appears. Select the variables you want to include in this display.
- 10. After selecting the variables, you can change the order of selected variables by clicking **Up** or **Down**. Titles may be added to the display by clicking **Add Title** and typing in the appropriate text. Titles will be added directly above the selected variable.
- 11. Click the **Display Options** tab to edit the various display options. Click to edit the default value of a selected display option.
- 12. Click **Save** in the toolbar.
- 13. Click Close.
- 14. Click Yes to activate the display.

Creating Production Event Displays

Note: This display is available only if you have purchased a Quality license. To contact us, please see the Contact Information topic.

- 1. In the Plant Applications Administrator tree, expand Client Management.
- 2. Expand the **Displays** folder.
- 3. Right-click a display group, point to **New Display** and click **Autolog Production Event**. An active entry field will be added under the display group.
- 4. Type the name of the new display and press **ENTER**.

Note: Display names must be unique on a given Proficy server.

- 5. Double-click the new production event display. The **Edit Display <display name>** dialog box appears.
- 6. On the **General** tab, do the following:
 - a. Specify the default time window of the display by editing the **Initial** and **Max** window hours.
 - Identify the master production unit by selecting a production unit from the Master Unit list.
 - c. Identify the **Event Prompt**. This will be used in titles in the display to identify a production event.
- 7. Click the **Headers** tab and select desired display options. Select the **Display Specification Window** option to display product specifications at the bottom of the display. Select the **Display Comment Window** option to have the comment window open in the display.
- 8. Click the **Display Properties** tab and select the columns and rows to make visible in the display. The **Event** option is the identifier for the production event. Selecting the **Dynamic Rows** option causes only the variables with specification to display; other variables will be hidden. Selecting the **Wrap Product Code** option will wrap the product code to the size of the column.
- 9. Click the **Variables** tab and click **Add**. The **Search Variables** dialog box appears. Select the variables you want to include in this display.

Note: If you want to limit your variable search to only the master production unit, ensure the **Variables from master unit only** option (located at the bottom of the Variables tab) is selected. If you want to search all variables, clear the option.

- 10. After selecting the variables, you can change the order of selected variables by clicking Up or Down. Titles may be added to the display by clicking Add Title and typing in the appropriate text. Titles will be added directly above the selected variable.
- 11. Click the **Display Options** tab to edit the various display options. Click to edit the default value of a selected display option.
- 12. Click **Save** in the toolbar.
- 13. Click Close.
- 14. Click Yes to activate the display.

Setting Up Production Status for User-Defined Events

User-Defined Events can be displayed with Production Status information in an Autolog display. Setup involves these steps:

 Use the Production Status editor to add any statuses you want to see displayed. Select the Lock Event Data option for a status to lock the status so that no related data can be changed. (In Autolog, only transitions from one locked status to another are allowed.) Refer to Production Statuses and Events.

- 2. Select a status in the Default Production Status field in the User-Defined Event Configuration screen. This action is necessary to enable Production Statuses for User-Defined Events. Refer to Creating a User-Defined Event.
- 3. Select *True* for the DisplayStatus option under Column Headers in the Display Options tab when setting up an Autolog display. Refer to Autolog Display Options Settings.

Autolog Display Options Settings

Display Options for Autolog displays are set in the Display Options tab of the Edit Display screen for an Autolog display, which is accessed by right-clicking a display under **Client Management** in the Plant Applications Administrator. Click in the Edit column to change a value.

Usage notes for each category are given below.

Client Setting – Use Drilldown URL selections to add a custom menu item to the right-click menu for a cell.

Color Scheme – Use to select a color scheme.

Column Header – For time-based displays, set a minimum column width between 10 and 30 to ensure accommodation of data. The default is -1, which auto-sizes the columns. For event-based displays, users can configure a Conformance model that calculates the conformance and percent-complete based on a selected number of variables. Conformance (Target, Warning, or Reject) relates to whether any of the values for the selected variables have exceeded any specification limits. Percent-complete is the percentage of the selected variables that have been tested. DisplayStatus refers to the status or classification of the Production or User-Defined Event. A user can select the status from a list of defined statuses. If the event data has been locked, only transitions to another locked status are allowed. Refer to Locking Production Statuses.

Data Security – For time-based displays, use options to add a row for approval by a user (must also be assigned to a security group) or administrator. For event-based displays, use options to lock columns after approval and show the Data Security user and approver.

Display Enhancements – Use options to customize the display. Web-based applications offer additional features as described in other help topics. Event-based displays have an additional option for the number of days to display quality analysis data.

Display Setting – Use to set the position of the cursor in a display cell when a new column is added:

0 (default) – moves the cursor to the new column in the row where positioned before the new column was added.

-1 – leaves the cursor where it is when a new column is added.

Integer value greater than 0 – moves the cursor to the row number as specified by the integer value when a new column is added. For example, if a user has the cursor positioned in row 1 and ColumnFocusSetting is set to 10, the cursor is moved to row 10 in the new column when the new column is added.

Also, use to display the hyperlink menu for convenient access to features.

Electronic Signature – Use to set e-signature options including default reason IDs.

Event Edits – For event-based displays, select to use the Event Edit dialog, which offers more features than Common Dialogs.

Labels – For event-based displays, display the production status used to trigger event label generation.

Security – Use to lock cells when no data is available ("unavailable" cell) so that only an administrator can enter a value. You might use this option to lock cells so that no data can be manually entered when data is not scheduled for collection. For example, an Autolog display has hourly columns, but data for a variable is collected only every two hours. For event-based displays, configure additional security settings.

Downtime Displays

Note: Downtime displays are available with the Efficiency Management license. For assistance, refer to Contact Information.

A downtime display interacts with real-time downtime information. It can show downtime for a single production unit (Unit mode), or it can show downtime for each unit within a production line (Line mode). Downtime events and reasons can be manually entered or automatically detected. You can also attach comments or documents to each event.

For customers who use touch screens, the Downtime+ display is available.

For more information, refer to Anatomy of a Downtime Display or Anatomy of a Downtime+ Display.

Configuring a Downtime Display

Note: Downtime displays are available with the Efficiency Management license. To contact us, please see the Contact Information topic.

- 1. In the Plant Applications Administrator tree, expand **Client Management**.
- 2. Expand the **Displays** folder.
- 3. Right-click a display group, point to **New Display** and click **Downtime**. An active entry field is added under the display group.
- 4. Type the name of the new display and press **ENTER**.
- 5. Right-click the new display and click Edit Display.
- 6. Select the default time window of the Display by updating the "Initial" and "Max" window hours
- 7. Select the Master Unit of the Display by selecting the "Master Unit" drop-down and selecting a Unit from the list.
- 8. Select the "Save" icon to save the Display settings.
- 9. Update the security of the Display. Select the Display; right-click and select "Security."
- 10. Select the appropriate User Group and close the Object Security window.
- 11. Activate the Display. Select the Display; right-click and select "Activate."

Configuring a Downtime+ Display

Note: Downtime displays are available with the Efficiency Management license. To contact us, please see the Contact Information topic.

The Downtime+ display can be used with a touch screen or keyboard and shows downtime events in real time.

Prerequisites:

Before you configure the Downtime+ display, you must:

- Install .NET Framework 3.0. For download information, go to the Microsoft web site: http://www.microsoft.com/downloads/details.aspx?FamilyID=10CC340B-F857-4A14-83F5-25634C3BF043&displaylang=en
- Have the Efficiency Management module license
- Create your plant model
- Configure downtime event detection on the production unit

To configure a Downtime+ display:

- 1. In the Plant Applications Administrator, expand Client Management and expand Displays.
- 2. Right-click a display group, point to **Add New Display**, and select **Downtime+**. An active entry field is added under the display group.
- 3. Type the name of the display and press **ENTER**.
- 4. Double-click the new display or right-click and select **Edit** <**display name>**. The **Edit Display** <**display name>** dialog box appears.
- 5. On the **General** tab, under **Window Settings (Hrs)**, do the following:
 - o In the **Initial** box, type the number of hours of data to load when the display is opened. The default value is 24 hours. The time the display is opened is the starting point. For example, if the Initial value is 24 and the Downtime+ display is opened at 8:00 AM on July 15, 2008, then all downtime events that occurred from 8:00 AM July 15, 2008 to 8:00 AM July 14, 2008 will be displayed.
 - o In the **Max** box, type the number of hours of data to view in the display. This value should be greater than or equal to the **Initial** value. The default value is 24 hours.
 - In the Max Edit box, type the number of hours that data can be edited in the display.
 The default value, 0, means that all data can be edited. For example, if you type 2 in the box, only the past 2 hours of data can be edited.
- 6. Click the **Units** tab to select the production units on which you want to detect downtime events. Only the units that have been configured to detect downtime events will be available for selection.

Note: The number of units selected will affect performance. In general, the greater number of units selected, the slower the performance.

7. Click the **Display Options** tab to customize the downtime display. To change any of the display option, click the **Edit** button. The **Assign Property Value** dialog box appears.

The following option groups are available:

- **Color schemes:** The default scheme is the same as the classic downtime display. For information about creating a new color scheme, see Color Schemes.
 - Red text indicates missing reasons.
 - Bold red text indicates the event has been split or that the event is grouped and that
 one or more detail records is not complete. Events are grouped when they share
 adjacent start and end times.
 - Bold blue text indicates the event has been split or that the event is grouped and that all detail records are complete.
 - Green text indicates the event is in progress.
 - Black text indicates the event is complete and all the required information has been provided.
- **Display Columns:** You can choose to display or hide the columns that are selectable.
- Display Enhancements:

- Actions Confirmed If **True**, causes and reasons must be selected in the display to determine if a record is considered confirmed.
- Allows Mode Toggle –If **True**, the Change Size Mode button is displayed on the Grid Actions tab of the Downtime+ Display. The Change Size Mode button enables you to change the size of text and buttons to accommodate using a touch screen. In addition, the On-screen Keyboard button is displayed, which enables the user of the display to open an on-screen keyboard. By default, Microsoft's On-Screen Keyboard is used, but any on-screen keyboard can be used. For more information, see <u>Linking</u> to an On-screen Keyboard.
- o Location Column If True, the Location column is visible.
- Number Format This is a .NET string format. For more information, go to the MSDN web site: http://msdn2.microsoft.com/en-us/library/0c899ak8(VS.85).aspx.
- Touchscreen mode If set to **True**, the display starts up in touchscreen mode, which
 makes it easier to use a stylus or other tapping device by increasing the size of the
 text in the display.
- Security: To understand the different security levels, see Access Levels and Privileges for Client Displays.
- 8. Save the display and click **Yes** to activate it.

Genealogy View Display

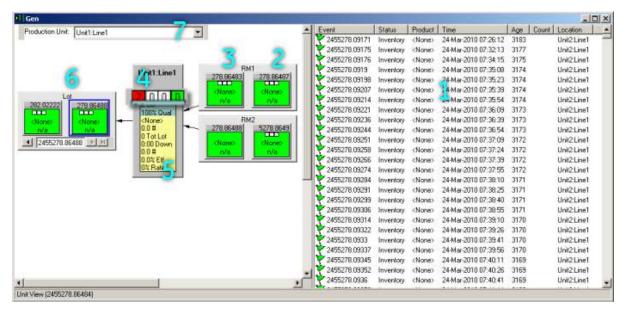
Note: This display is available only if you have purchased a Production license. For assistance, refer to Contact Information.

The Genealogy View display is a real-time application used to load product from an input production unit or from multiple input production units on to an output or producing production unit. Raw Material events are put into Staged and Running positions and are consumed to make new products. Relationships are created for the parent and children events.

Creating and Configuring the Genealogy View Display

Note: This display is available only if you have purchased a Production license. To contact us, please see the Contact Information topic.

The Genealogy View display is a real-time application used to load product from an input production unit or from multiple input production units on to an output or producing production unit. Raw material events are put into **Staged** and **Running** positions and are consumed to make new products. Relationships are created for the parent and children events.



- 1. Listing of available production events that can be manually or automatically moved to the Staged (2) or Running (3) positions.
- 2. Current staged event.
- 3. Current running event.
- 4. The first box on the left (the red one), indicates the number of High alarms. The second box from the left indicates the number of Medium alarms. The third box from the left indicates the number of Low alarms. The box on the right (the green one) indicates if the unit is running or is down, as defined by the downtime configuration, and also will display the number of downtime events on the unit for the current production day.
- 5. The unit view displays the current production, the number of downtime minutes and production for the day, as defined by the Data Range display option.
- 6. The events that were created. Use the scroll bar to move through the list of events.
- 7. Use the drop-down list to select a different unit.

To Create Genealogy View Displays:

- 1. In the Plant Applications Administrator, expand Client Management.
- 2. Expand the Displays folder
- 3. Right-click on the display group and point to **Add New Display** and click **Genealogy View**. An editable text field will appear under the display group.
- 4. Type the name of the new display and press **ENTER**.

Note: Display names must be unique.

- Right-click on the new display and click Edit <display name>. The Display Edit -Genealogy View dialog box appears.
- 6. Select the default time window of the display by updating the Initial and Max window hours.
- 7. Choose a Maximum Edit (Max Edit) time to constrain how far back the user can edit Genealogy View data.
- 8. Choose a Maximum Inventory (Max Inv:) to constrain how far back to pull in Production Events that have an inventory status.
- 9. Select the Master Unit of the Display by clicking on the Master Unit drop down box and picking a Production Unit from the list.

- 10. Select the **Display Options** tab. The various Display Options can be used to enhance the functionality of the Genealogy display. For more information on display options, see the topic Genealogy View Display Options.
- 11. The Genealogy Data tab is used to assign the Autolog display that is associated with each production unit that will be used on this Genealogy View display to show detailed event data. This is the link to the Autolog display that is displayed for the selected event when View Events is selected.
- 12. Click the **Save** icon.
- 13. Click Yes to activate the display.
- 14. Click the Close button to exit and close the Display Edit Genealogy View dialog box.

Genealogy View Display Options

Create Event On Scan: If this option is set to **True**, a scanned event number will be created on a temporary unit when the event number is not found.

Date Range: This option determines when the event count in the production unit box is reset. The three options are:

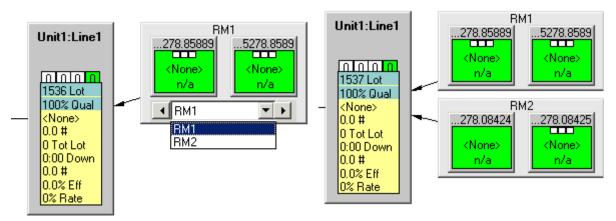
- Day To Date: Selecting Day To Date will reset the event count at the start of your production day, which is defined by the EndOfDayHour and EndOfDayMinute site parameters. For information on these two site parameters, see the topics, Editing EndOfDayHour Site Parameter and Editing EndOfDayMinute Site Parameter.
- Rolling 24 Hour: Selecting Rolling 24 Hour will show the event count for the past 24 hours.
- **Shift To Date:** Selecting Shift To Date will reset the event count each time there is a shift change. For more information about shifts and crew schedules, see the topic, Administering Crew Schedules.

Maximum levels displayed: This option determines how many levels of the tree are displayed when switching to Tree View. The default is five.

Use Input Scroll: This option determines if a scroll bar and drop-down box is used on the raw material input box to move to different raw material inputs. By default, this is set to False, so no scroll bar and drop-down box is displayed. For example, if you have two raw material inputs and the option is set to False, your Genealogy View display will show two input boxes. If the option is set to True, the display will show only one input box, but the input box will have a scroll bar and drop-down box to select the other input box.

Use Input Scroll option set to True

Use Input Scroll option set to False



Allow reprocessing of events: If set to True, the option adds a Reprocess Events option on the right-click menu, which you can see by right-clicking on an event component link when in Tree View. When you reprocess an event, the event is put back into pending tasks and the services perform all required tasks on the event.

Auto Update Inventory List: If set to True, this option will update the inventory list when an input is selected. For example, if you have Raw Material Input 1, which uses Unit1 as its input source, and Raw Material Input 2, which uses Unit 2 as its input source, the inventory list will display events on Unit 1 when you click on Raw Material Input 1 and events on Unit 2 when you click on Raw Material Input 1. The default is False.

DisplayTreeViewAlarms: If set to True, alarms will be displayed on all parent and child events. If set to False, alarms will be displayed only on the event that has focus.

Large Font: This option determines the default font for the display.

Large Font Size: This option determines the size of the default font for the display.

MaxEventsPerLevel: This option determines the maximum number of events, per level, that are displayed when in Tree View.

Maximum Inventory List Results: This option determines the maximum number of events listed in the inventory list. The default is 0 (zero), which means that all events will be displayed.

Small Font: This option determines the font used when zooming out.

Small Font Size: This option determines the size of the font when zooming out.

UseWebBasedApplications: This option specifies that web-based reports will be used when opening a report from within the display.

Default Number of Patterns: This option specifies the default number of patterns.

DisplayHyperlinks: This option determines whether the hyperlink panel will be open when the display is opened. The default is False, which means that the hyperlink panel will not be open when the display is open.

Allow status changes on inputs: Setting this option to True allows you to change the status of input events. An extra option, production event> Status, is added to the menu that is opened when you right-click on an event in an input box. For more information on production event statuses, see the topic Production Statuses for Events.

Allow status changes on output: Setting this option to True allows you to change the status of output events. An extra option, production event> Status, is added to the menu that is opened when you right-click on an event in an output box. For more information on production event statuses, see the topic Production Statuses for Events.

Auto Label Status: Select the production status that will trigger the generation of event labels.

Filename For Auto Labeling: Select the executable file (.EXE) that will be used to create the labels.

Start display in family tree mode: Selecting True will start the Genealogy View display in Tree View mode.

Status for Completed running events: Select the status that will be applied to completed events. The default status is Consumed.

Production Overview Display

The Production Overview display is a real-time application used to show data specific to the performance of each Production Unit on a Line. Four different views are available:

- Production Execution Path View
- Units View
- Alarms View
- Icons View

Creating and Configuring the Production Overview Display

The Production Overview display is a real-time application used to show data specific to the performance of each production unit on a product line. There are four different views available for the Production Overview. They are Production Execution Path View, Units View, Alarms View, and Icons View.

To Create Production Overview Displays:

- 1. In the Plant Applications Server Manager tree, expand **Client Management**.
- 2. Expand the **Displays** folder
- 3. Right-click on the display group and point to **Add New Display** and click **Production Overview**. An editable text field will appear under the display group.
- 4. Type the name of the new display and press **ENTER**.
- 5. Display names must be unique.
- 6. Right-click on the new display and click **Edit <display name>**. The **Display Edit - Production Overview** dialog box appears.
- 7. Select the default time window of the display by updating the Initial and Max window hours.
- 8. Select the Production Line to be displayed using the Line Information pick list.
- 9. Select the **Units** tab.
- 10. Select each Production Unit from the Available Units window that will be used on this Production Overview Display and click **Add**.
- 11. Select the **Display Options** tab.
- 12. The various Display Options can be used to enhance the functionality of the Genealogy display.
- 13. Click the **Save** icon.
- 14. Click **Yes** to activate the display.
- 15. Click the Close button to exit and close the Display Edit Production Overview dialog box.

Production Run Analyst Display

Note: This display is available only if you have purchased a Production license. For assistance, see Contact Information.

Real-time application designed for operators to review current process and quality conditions versus standard (recipe) conditions and historical conditions. This display is set up in the Administrator. Refer to Anatomy of a Anatomy of a Production Run Analysis (Operator) Display.

Non-Productive Time View Display

Note: This display is available only if you have purchased an Efficiency, Quality, or Production license. See Contact Information.

The Non-Productive Time View is used in a client display to manage non-productive time. Refer to Anatomy of a Anatomy of a Non-Productive Tine View Display.

Setting Up a Non-Productive Time Client Display

This display is available only if you have purchased an Efficiency, Quality, or Production license.

The Non-Productive Time View accessed as a client display is used to manage non-productive time. Changes made in the Non-Productive Time View update the NonProductive_Detail table in the Plant Applications database.

To configure a Non-Productive Time View:

- 1. In the Plant Applications Server Manager tree, expand Client Management.
- 2. Right-click on a display group, point to Add New Display, and click **Non-Productive Time**. A blank new entry field opens under the display group list.
- 3. Type the name of the display, and press **Enter**.
- 4. Double-click the new display. The **Edit Display** dialog box appears.
- 5. Do one of the following:
 - To select all units on a single line, click the General tab and select the line from the Line list.
 - To select specific units, click the **Units** tab and select the individual units you want to include on the display.
- 6. Click Save.
- 7. Click Yes to activate the display.
- 8. Close the Edit Display dialog box.

Relative View Display

Note: This display is available only if you have purchased an Efficiency or Quality license. For assistance, refer to Contact Information.

The Relative View display is a real-time application designed to compare a series of variables to product-based specification or recipe limits. Refer to Anatomy of a Relative View Display.

Schedule View Display

Note: This display is available only if you have purchased a Production license. For assistance, refer to Contact Information.

Use a Schedule View display to view and execute the current production schedule. Refer to Anatomy of a Schedule View Display.

Schedule View Display Options are set up in the Display Options tab of the Edit Display _Schedule View screen. Access the display options by right-clicking a display under **Client Management** in the Plant Applications Administrator.

Creating and Configuring a Schedule View Display

Note: This display is available only if you have purchased a Production license. To contact us, please see the Contact Information topic.

Topics on using a Schedule View display are located in online Help for the Proficy Client, which is available on computers with the Client application installed.

To Create a Schedule View Display:

- 1. In the Plant Applications Server Manager tree, expand **Client Management** and then the **Displays** folder.
- 2. Select a display group, then right-click on it and choose Add New Display > Schedule View.
- 3. Enter the name of the new display. Display names must be unique.
- 4. Select the new display, and then right-click on it and choose **Edit (Display Name)**. Alternatively, double-click the display icon.
- 5. In the Edit Display dialog box that appears, set the default time window of the display by updating the Initial and Max window hours.
- 6. Enter a Max Edit time to limit the age of data that users may edit in this display.
- 7. Click the **Paths** tab.
- 8. Select each execution path from the list in Available Paths that will be used for this display, and then click **Add**.
- 9. Click the **Display Options** tab. The various Schedule View Display Options can be used to enhance the functionality of the display.
- 10. Click 🖳 Save. Activate the display when prompted to do so.
- 11. Click the **Close** button to close the Edit Display dialog box. The display is now available in the Plant Applications Client.

Sequence of Events Display

Note: This display is available only if you have purchased an Efficiency license. For assistance, refer to Contact Information.

A Sequence of Events Display is used for interacting with all types of events, sorted by time. Detailed information is provided for Production, Product Change, Downtime, Waste and User-defined events. Refer to Anatomy of a Sequence of Events Display.

Trend View Display

The Trend View Displays (Normal or SPC) are available only if you have purchased an Efficiency or Quality license. To obtain licensing, refer to Contact Information.

The Trend Display is a real-time display designed for trending variables against product-based specifications or recipe limits. Trends summarize quality and process data by time or event. Historical trends and product specifications (recipe limits) can be reviewed. Refer to Anatomy of a Trend Display.

Waste Displays

Note: The Waste Displays are available only if you have purchased an Efficiency license. For assistance, refer to Contact Information.

The Waste Displays are used to interact, in real time, with waste detail information. Refer to Anatomy of a Waste Display or Anatomy of a Waste+ Display.

Configuring a Waste Display

Note: The Waste displays are available only if you have purchased an Efficiency license. For assistance, refer to Contact Information.

Follow these steps to configure a classic Waste Display:

- 1. In the Plant Applications Server Manager tree, expand **Client Management**.
- 2. Expand the **Displays** folder
- 3. Right-click on the display group and point to **Add New Display** and click **Waste View**. An editable text field will appear under the display group.
- 4. Type the name of the new display and press ENTER. Display names must be unique.
- 5. Right-click on the new display and click **Edit <display name>**. The **Display Edit Waste View** dialog box appears.
- 6. Select the default time window of the display by updating the "Initial" and "Max" window hours.
- 7. Select the Master Unit of the display by selecting the "Master Unit" drop down and selecting a unit from the list.
- 8. Select the **Save** icon to save the display settings.
- 9. Click Yes to activate the display.

Configuring a Waste+ Display

Note: The Waste displays are available only if you have purchased an Efficiency license. For assistance, refer to Contact Information.

The Waste+ display can be used with a touch screen or keyboard and shows waste events in real time.

Prerequisites:

Before you configure the Waste+ display, you must:

- Ensure .NET Framework 3.0 or higher is installed from the Microsoft web site.
- Have or obtain an Efficiency Management module license.
- Create a plant model.
- Configure waste event detection on the production unit.

To configure a Waste+ display:

- 1. In the Plant Applications Administrator, expand Client Management and expand Displays.
- 2. Right-click a display group, point to **Add New Display**, and select **Waste+**. An active entry field is added under the display group.
- 3. Type the name of the display and press **ENTER**.

- 4. Double-click the new display or right-click and select **Edit** <**display name>**. The **Edit Display** <**display name>** dialog box appears.
- 5. On the **General** tab, under **Window Settings (Hrs)**, do the following:
 - In the **Initial** box, type the number of hours of data to load when the display is opened. The default value is 24 hours. The time the display is opened is the starting point. For example, if the Initial value is 24 and the Waste+ display is opened at 8:00 AM on July 15, 2008, then all waste events that occurred from 8:00 AM July 15, 2008 to 8:00 AM July 14, 2008 will be displayed.
 - o In the **Max** box, type the number of hours of data to view in the display. This value should be greater than or equal to the **Initial** value. The default value is 24 hours.
 - In the Max Edit box, type the number of hours that data can be edited in the display.
 The default value, 0, means that all data can be edited. If you type 2 in the box, only the past 2 hours of data can be edited.
- 6. Click the **Units** tab to select the production units on which you want to detect waste events. Only the units that have been configured to detect waste events will be available for selection.

Note: the number of units selected will affect performance. In general, the greater number of units selected, the slower the performance.

7. Click the **Display Options** tab to customize the waste display. To change any of the display option, click the **Edit** button. The **Assign Property Value** dialog box appears.

The following option groups are available.

- **Color schemes:**The default scheme is the same as the classic waste display. For information about creating a new color scheme, see Color Schemes.
 - Red text indicates missing reasons.
 - o Rows shaded vellow indicate production events without details.
 - Rows shaded green indicate time-based waste events.
 - Black text indicates the event is complete and all the required information has been provided.
- Display Columns: You can choose to display or hide the columns that are selectable.
- Display Enhancements:
 - Actions Confirmed If **True**, causes and reasons must be selected in the display to determine if a record is considered confirmed.
 - Allows Mode Toggle –If **True**, the Change Size Mode button is displayed on the Grid Actions tab of the Waste+ Display. The Change Size Mode button enables the user to change the size of text and buttons to accommodate using a touch screen. In addition, the On-screen Keyboard button is displayed, which enables the user of the display to open an on-screen keyboard. By default, Microsoft's On-Screen Keyboard is used, but any on-screen keyboard can be used. For more information, see Linking to an On-screen Keyboard.
 - Location Column If True, the Location column is visible.
 - o Location Column If **True**, the Location column is visible.
 - Number Format This is a .NET string format. For more information, go to the MSDN web site: http://msdn2.microsoft.com/en-us/library/0c899ak8(VS.85).aspx.
 - Touchscreen mode If set to **True**, the display starts up in touchscreen mode, which makes it easier to use a stylus or other tapping device by increasing the size of the text in the display.
- Security: To understand the different security levels, see Access Levels and Privileges for Client Displays.
- 8. Save the display and click Yes to activate it.

Configuring Security Rights for a Web UI Display

Web Client Displays are no longer supported as of Plant Applications 6.3.

Web Client Displays provide access to Plant Applications event information through a browser-based application or Proficy Vision. Setup is described in the *Getting Started Guide*.

For a downtime event, granular security enables permissions to be set to change information in the Event Details view based on users assigned to security (user) groups in Plant Applications. Once security groups are defined, follow the steps below to set up security.

To configure security rights for a Web UI display:

- 1. In the Plant Applications Administrator, expand Client Management and expand Displays.
- 2. Right-click a display group, point to **Add New Display**, and select **WebUI**. An active entry field is added under the display group.
- 3. Type the name of the display and press the **Enter** key.
- 4. Double-click the new display or right-click and select **Edit** <**display name>**. The **Edit Display** <**display name>** dialog box appears.
- 5. On the **General** tab, under **Line Information**, open the drop-down box to select a production line. Next, pick a unit from the dialog that opens.
- 6. On the **Units** tab, add any additional units to include in downtime reporting.
- 7. Click the **Display Options** tab to customize the security options for the downtime display.
- 8. To change a value for a security option, click the **Edit** button. Select a Security Group for the **Value** field in the Assign Property Value dialog box. Security controls for the Downtime+ and WebUI Displays are set in the Display Options tab of the Edit Display screen (sheet). For a particular control, select the lowest level Security Group that you want to have rights.
- 9. Save the display, and close it.
- 10. Right-click on the display, and select **Activate**.

User Views

User views are a combination of displays and shortcut bars that have been arranged in a logical pattern in the Plant Applications Client. Views can be created only from the Plant Applications Client. The displays you group can be on different servers; however, the View will be saved to the default Proficy Server.

Within the Plant Applications Administrator, you can group the views and control the user security at the view level or the view group level.

Plant Applications includes a view group called "Default View Group." You can rename this default view group, but you cannot delete it or edit the membership of the group.

Creating a View

This information applies to the Plant Applications Client program.

Views are a collection of displays and shortcuts. The only way to create a view is within the Plant Applications Client. You cannot use the Plant Applications Administrator to create a view.

To create a View:

- 1. In the Plant Applications Client program, open and position displays as desired.
- 2. Add any desired shortcuts to the Shortcut Bar, and add any reports to the Report Menu.
- 3. Format open displays as desired, such as Time Formatting, Column Visibility, Column Widths, and Comment Visibility.
- 4. From the **File** menu, click **Save View As**. The **Save View As** dialog box dialog box appears.
- 5. Do the following:
 - a. **optional:** Select a different server from the **Server** drop-down list, or click **Browse**to select a different server.
 - b. In the **View Name** box, type the name of your View.
 - c. Click OK.

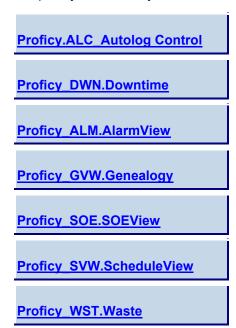
ActiveX Controls

About Plant Applications ActiveX Controls

Proficy ActiveX controls provide an efficient way to view, manage and edit different stages of the production process.

The ActiveX controls can be dropped into an iFix and other ActiveX control containers.

Frequently used Proficy ActiveX controls include:



Other Proficy ActiveX controls are:

- Proficy_OPR.OPControl
- Proficy_OVW.OverView
- Proficy_RVW.RelativeView
- Proficy_TRD.ViewChart

Autolog ActiveX Control

Proficy.ALC_Autolog Control

The Proficy.ALC_Autolog control provides a way to view or insert quality and efficiency data based on time or a specified event type.

Topics:

8	Events: Proficy.ALC_Autolog control
···•	Methods: Proficy.ALC_Autolog control
	Properties: Proficy.ALC_Autolog control

List:

P	CellInfo	<i>§</i>	ProductUpdated
	CommandDescription		RowInfo
P	DisplayOption		ScrollTo
	DisplayOptionDescription	<u> </u>	SecondUserId
®	ExtendedInfo	-20	SetActiveTime
-:- ©	ExecuteCommand		SheetName
·:•	GetCurrentCell	:: *	Shutdown
·:•	GetTimeRange	eS [*]	StartTime
	HyperLinkMenuVisible		Startup
	LastError	8	TimeRangeChanged
	MaxColumns	-:-	UpdateValue
	MaxRows	ß	ValueUpdated
	MySheetTimeFormat		

Events: Proficy.ALC_Autolog Control

ProductUpdated

ş	Purpose	Fired when the event value has changed.		
	Syntax	Event ProductUpdated (Product As String, StartTime As String, EndTime		
		As String, UnitName As String)		

TimeRangeChanged

g	7	Purpose	The absolute values of the display's time range have changed.
		Syntax	Event TimeRangeChanged(StartTime As String, EndTime As String)

ValueUpdated

٤	Purpose	Alerts control users that a value has been updated. As a result users can react, for example, change the color of the screen or set an alarm.		
	Syntax	Event ValueUpdated (Row As Long, Column As Long)		

Methods: Proficy.ALC_Autolog Control

ExecuteCommand

-22-9	Purpose	Send a command name as a string, including one or more of the following parameters.	
	Syntax	Function ExecuteCommand(CommandName As String, ParamArray Parameters() As Variant) As Boolean	

Parameters	Parameter	Description
	AddTrend	Trend the variable data for the current cell.
	AlignColumn	Set the leftmost column to be the active column.
	DeleteColumn	Delete the currently selected column.
	EditEvent	Open the Edit Event dialog
	InsertColumn	Insert a column after the currently selected column.
	FindEventDialog	Open a Find Event dialog box.
	FindTimeDialog	Open a Find Time dialog box.
	GotoLastRunDialog	Go to the last product run.
	Print	Print the Autolog display.
	PrintLabel	Print a label for the selected event.
	ShowHelp	Open Plant Applications help.
	ViewArrayData	Display array data (if array data exists) for the currently selected cell.
	ViewCalculation	Show the calculation for the current cell
	ViewCellInformation	Show information for the currently selected cell.
	ViewDisplayOptions	Open the Display Options dialog box.
	ViewHeaderOptions	Open a dialog box to specify what should be in the header.
	ViewProductChange	Display Product Change dialog box.
	ViewTestHistory	Open a dialog box that contains the current cell's history. Note: The history includes any value that was previously entered in the cell.

GetCurrentCell

 Purpose	Select the current cell
Syntax	Sub GetCurrentCell(Row As Long, Column As Long)

GetTimeRange

42.0	Purpose	Select the time range for the current display.	
	Syntax	Sub GetTimeRange (STime As String, eTime As String)	

ScrollTo

 Purpose	Go to a target time date; the exact time is True or False. If there is no production event at the exact time, it is false. Scrollto will find the closest date and go there.	
Syntax	Function ScrollTo (TargetTime As Date, ExactTime As Boolean) As Boole	

SetActiveTime

# O	Purpose	Put the column with the time you provide as the far right hand column. The column that matches provided time is on the far right-hand sidel	
	Syntax	Sub SetActiveTime (ResultOn As Date)	

Shutdown

 Purpose	urpose ALWAYS USE shutdown when you have finished using the control.	
Syntax	Sub Shutdown()	

Startup

 Purpose	Start the control.	
	Note: The parameters are optional. If they are not defined the control looks for the information in the following order. 1. In the registry for the current user.	
	If the user is not found the control will prompt you to connect.	
Syntax	Function startup([ServerName As String], [UserName As String], [Password As String]) As Boolean	

UpdateValue

 Purpose	Set the value in a specified row/column.	
Syntax	Function UpdateValue (Row As Long, Column As Long, Value) As Boolean	

Properties: Proficy.ALC_Autolog Control

CellInfo

e S⁴	Purpose	Returns data from the current cell.	
		Read-only	
	Syntax	Property CellInfo([Row],	[Column], [Flags]) As alcCellInfo
		Cell Data	Cell Data Description
		CellArrayData	Array data.
		CellArrayStatus	Array status.
		CellComment	Comments.
		CellEntryTime	Entry time.
		CellLowerReject	Lower rejection limit.
		CellLowerWarning	Lower warning limit.
		CellProduct	Product.
		CellTarget	Target.
	_	CellUpperReject	Upper rejection limit.
		CellUpperWarning	Upper warning limit.

	CellValue	Value.
	ColumnComment	Comment for the cell's column.
	ColumnEventNumber	Event number for the cell's column.
	ColumnResultTime	Result time for for the cell's column.

${\tt CommandDescription}$

Purpose	Returns a string that tells what a specified command has done.	
	Read-only	
Syntax	Property CommandDescription(CommandName) As String	

DisplayOption

™ Purpo		S.
	Read/Write	
Syntax	Property DisplayOption (OptionNam	ne As String, [DontDraw As Boolean])
	Where [DontDraw As True] = Do not refreshible set are set. [DontDraw As False] = Refresh the	sh the screen until all of the options that
	Display Option	Description
	AutoPrint	Print a log report upon completion of the automatic logging.
	ColumnNumbering	Display/do not display column numbers.
	CommentsVisible	Display/do not display the comments.
	DisplayDataSecurityApprover	Display/do not display the approver signature.
	DisplayConformance	Turn on/off conformance tracking for events based displays.
	DisplayDataSource	Display/do not display the name of the data source.
	DisplayDataTypeId	Display/do not display the data type ID
	DisplayDate	Display/do not display the date.
	DisplayEngineeringUnits	Display/do not display the engineering units.
	DisplayESignatureLevel	Display/do not display the electronic signature level.
	DisplayEvent	Turn on/off the event number row in the header.
	DisplayHyperLinks	Show/hide the hyperlink menu at startup.
	DisplayPercentComplete	Display/do not display the logging's percent complete.
	DisplayProduct	Turn on/off the product code row in the header.
	DisplayProductionLine	Turn on/off the Production Line column in the header.

DisplayProductionUnit	Turn on/off the Production Unit column in the header.
DisplayGrid	Display/do not display the grid border around cells.
DisplaySpecification	Turn on/off the Specification column in the header.
DisplayStatus	Display/do not display the Status row in the header.
DisplayTime	Display/do not display the time.
DisplayDataSecurityUser	Display/do not display the user signature.
DisplayVariableDescription	Display/do not display a description of the variable.
DisplayVariableId	Display/do not display the variable ID.
DisplayVariableOrder	Display/do not display the variable order.
DynamicRows	Turn on/off dynamic row functionality
DataSecurityLockApprovedColumns	Display ESignature Lock Approved columns.
HyperlinkSplitterWidth	Set the width of the Hyperlink menu to the right of the control (pixels).
RejectColumnVisible	Show/hide the Reject column.
RowNumbering	Display/do not display row numbers.
ShowColumnHeaders	Show/hide the column headers.
ShowRowHeaders	Show/hide the row headers.
SpecWindowVisible	Turn on/off the Specification window at the bottom of the display.
TargetColumnVisible	Show/hide the Target column.
TestFrequencyColumnVisible	Show/hide the Test Frequency column.
TimeFormat	Set the time format in either of the following:
	HH:mm:ss
ToggleLimitColumns	Display/do not display the limit columns.
UserColumnVisible	Show/hide the User column.
WarningColumnVisible	Show/hide the Warning column.

${\tt DisplayOptionDescription}$

P	Purpose	Returns a description of each display option by name.	
		Read-only	
	Syntax	Property DisplayOptionDescription(CommandName) As String	

ExtendedInfo

₽	Purpose	Returns additional data from the current or specified cell		
		Read-only		
	Syntax	Property ExtendedInfo([Row], [Column]) As alcExtendedInfo		
		Cell Data	Cell Data Description	
		Product	Product	
		ProductEndTime	Pproduct end time	
		ProductExternalLink	Product external link.	
		ProductionLineDesc	Production line description	
		ProductionUnitDesc	Production unit description.	
		ProductStartTime	Start time.	
		SpecificationDesc	Specification description.	

HyperLinkMenuVisible

Purpose	Shows/hides the Hyperlink menu to the right of the control.		
Value	Show	ow True	
	Hide	ide False	
	Read/V	ead/Write	
Syntax	Propert	Property HyperLinkMenuVisible As Boolean	

LastError

E	S	Purpose	Displays an error message describing the last error.	
			Read-only	
		Syntax	Property LastError As String	

MaxColumns

Purpose	Returns the number of the last column on the control.	
	Read-only	
Syntax	Property MaxColumns As Long	

MaxRows

Purpose	Returns the number of the last row on the control.	
Read-only		
Syntax	Property MaxRows As Long	

MySheetTimeFormat

	®	Purpose	Returns the time format that the control uses.	
I			Read-only	
		Syntax	Property MySheetTimeFormat As String	

RowInfo

Purpose	Provides information about the row.		
Syntax	Property RowInfo([Row]) As alcRowInfo		
	Row Data	Row Data Description	
	VariableComment	Variable comments.	
	VariableDesc	Variable descriptions.	
	VariableEngUnits	Variable engineering units.	
	VariableExternalLInk	Variable external links.	
	VariableInputTag	Variable input tags.	
	VariableOutputTag	Variable output tags.	

SecondUserId

Purpose	Set the User_Id of an eSignature second approver.	
	Read/Write	
Syntax	Property SecondUserId As Long	

SheetName

<u> </u>	Purpose	Set the name of the display that the control will display.		
		Read/Write		
	Syntax	Property SheetName As String		

StartTime

E	S	Purpose	Shows when the control started for the current session.	
			Read-only	
		Syntax	Property StartTime As Date	

Alarm View ActiveX Control

Proficy_ALM.AlarmView Control

The Proficy.ALM.AlarmView control provides a way to display and edit alarm conditions.

Topics:

3	Events: Proficy_ALM.AlarmView control.		
-::-	Methods: Proficy_ALM.AlarmView control.		
	Properties: Proficy_ALM.AlarmView control.		

List:

	AckFromDialog		LastError
8	CloseDisplay	8	MaxYReached
	CommandDescription	8	Navigate

8	ContextChanged		PopUpTrendAlarmPriority
8	ControlError	8	Progress
8	ControlMessage	-:-	RaiseTrendFromDialog
	DisplayOption		SheetName
	DisplayOptionDescription	-::0	Shutdown
	EndTime		StartTime
-20	ExecuteCommand	:: *	Startup
-E	FilterSpecial		StatusBarVisible
	HyperLinkMenuVisible	8	TimeRangeChanged
8	ItemAdded	8	TrendSPCVariable
8	ItemDeleted	8	TrendVariable
8	ItemUpdated	8	WebTrendVariable

Events: Proficy_ALM.AlarmView Control

CloseDisplay

8	Purpose	The user has no access to the display or the license is lost.
	Syntax	Event CloseDisplay()

ContextChanged

ş	Purpose	The cursor is moved around indicating that the menu or some other attribute about the display may have changed. Note: ContextChanged is used primarily inside the Plant Applications client.
	Syntax	Event ContextChanged()

ControlError

8	Pι	urpose	There is an internal error in the control.
	Sy	/ntax	Event ControlError (ErrorMessage As String)

${\tt ControlMessage}$

8	Purpose	Contains string information messages about the context of the last action; Note: ControlMessage is primarily used to display data in the Plant Applications client status bar.
	Syntax	Event ControlMessage (Message As String)

ItemAdded

g	Purpose	A new row is inserted into the AlarmView display.
	Syntax	vent ItemAdded (Row As Long, Col As Long, AlarmMsg As PRAlarmMsg)

ItemDeleted

8	Purpose	A row is deleted in the AlarmView display.

Synta	
-------	--

ItemUpdated

8	Purp	ose	A row	is updated in the	Alarr	nView d	isplay.			
	Synta	ЭX	Event	ItemUpdated (Ro	w As	Long,	Col As	Long,	AlarmMsg As	PRAlarmMsg)

MaxYReached

3	Purpose	Internal use only.

Navigate

8	Purpose	Internal use by the Proficy Plant Applications client.
	Syntax	Event Navigate (DestinationURL As String)

Progress

8	Purpose	Internal use only.
---	---------	--------------------

${\tt TimeRangeChanged}$

Purpose The absolute values of the display's time range have changed.		The absolute values of the display's time range have changed.
	Syntax	Event TimeRangeChanged(StartTime As String, EndTime As String)

TrendSPCVariable

Purpose Internal use by the Proficy Plant Applications Client

TrendVariable

8	Purpose	Internal use by the Proficy Plant Applications client.

WebTrendVariable

8	Purpose	Internal use by the Proficy Plant Applications client.
---	---------	--

Methods: Proficy_ALM.AlarmView Control

AckFromDialog

 Purpose Send an acknowledgment message for the specified alarm ID.	
Syntax	Sub AckFromDialog(AlarmId As Long)

ExecuteCommand

-E- O	Purpose	Send a command name as a string, including one or more of the following parameters.		
	Syntax	Syntax Function ExecuteCommand(CommandName As String, Parameters() As Variant) As Boolean		
	Parameters	Parameter	Description	
		Acknowledge	Acknowledge a currently selected alarm.	

AddTrend	Open a trend of the currently selected variable.
AlarmAnalysis	Open an Analysis window for the currently selected variable.
ClearControl	Shut down the Alarm display.
CommentWindowCommand	Open the Comment window.
DisplayActionCommentSubtext	Display Action comment subtext.
DisplayCauseCommentSubtext	Display Cause comment subtext.
DisplayHyperLinksCommand	Display hyperlinks.
DisplayResearchCommentSubtext	Display Research comment subtext.
DisplayTemplateCommentSubtext	Display Template comment subtext.
DisplayVariableCommentSubtext	Display Variable comment subtext.
DoNotDisplaySubtext	Turn off comments subtext.
FilterOnly	 Open a Filter dialog box to enter filter criteria. Change the display to Filter Only mode. Display only alarms allowed by the criteria.
FindTimeDialog	Open a Find Time dialog box.
Print	Print the AlarmView display.
QueryWizard	 Change the display to Query mode. Open a Search dialog to enter alarm search criteria. Display alarms that fulfill the criteria.
QuickSearchSimilarAlarms	Display a quick on screen query to find and display alarms that are similar to alarms for the currently selected row.
ReturnToRealTimeMode	Change back from Query mode to Real time mode.
SortByPriority	Sort alarm rows by priority
SortByAcknowledgement	Sort alarm rows by acknowledgement.
SortByTime	Sort alarm rows by time.
ViewDisplayOptions	Open a Display Options dialog box.
ViewTimeline	Open a Timeline Web report.

FilterSpecial

 Purpose	Display an ad hoc view of alarms based on the specified parameters.
 , arpood	Bioplay all ad hot view of dialine based on the openined parameters.
	For example:

36

		lf:	 All of the parameters are used. IsUnit is True ID, ST (start time) and ET (End time) are specified, 	
		Then:	The filter looks for alarms triggered for the Unit ID within the specified start to end times. Only the alarms that fit the criteria display. If no alarms fit the criteria, the display is blank.	
	Syntax	Sub Fil	lterSpecial (Id As Long, IsUnit As Boolean, ST As Date, ET As	

${\tt RaiseTrendFromDialog}$

44	Purpose	Internal use by the Proficy Plant Applications Client.		
	Syntax	Sub RaiseTrendFromDialog(StartTime, EndTime, VarId As Long, VarTag As String, AlarmTypeId As Long)		

Shutdown

-	0	Purpose	ALWAYS USE shutdown when you have finished using the control.	
		Syntax	Sub Shutdown()	

Startup

 Purpose	Start the control. Note: The parameters are optional. If they are not defined the control looks for the information in the following order. 1. In the registry for the current user. 2. If the user is not found the control will prompt you to connect.	
Syntax	Function Startup([ServerName As String], [UserName As String], [Password As String]) As Boolean	

Properties: Proficy_ALM.AlarmView Control

CommandDescription

Purpose	Returns a string that tells what a specified command has done.		
	Read-only		
Syntax	Property CommandDescription (CommandName) As String		

DisplayOption

e S⁴	Purpose	Set any of the following display options.	
		Read/Write	
	Syntax	Property DisplayOption (Option	Name As String, [DontDraw As Boolean])
		Where [DontDraw As True] = Do not refresh the screen until all of the options the should be set are set. [DontDraw As False] = Refresh the screen after each option is set.	
		Display Option	Description

	D'allows and the desired to the first terms of the state
AckByVisible	Display an acknowledged value of Yes/No.
ActionCommentVisible	Display/do not display the Action Column Indicator icon.
ActionVisible	Display/do not display the Action Reason value.
AckVisible	Display/do not display the name of the user who acknowledged the alarm.
AlarmTimeOut	Create an audible alarm for one minute after a specified time out value (<i>minutes</i>) is reached.
AudibleAlarm	Sound a tone for each alarm if the sound binary ID's are set.
CauseCommentVisible	Display/do not display the Comment Indicator icon.
CauseVisible	Display/do not display the Cause Reason value.
CommentSplitterRatio	Set the Comment window size as a percentage of the Display window.
CommentSubText	Select a comment type that will be previewed in an alarm's Row 2. Types are:
	ActionCause
	NoneResearch
	TemplateVariable
CommentWindow	Open the Comment window.
DescriptionVisible	Display the Description Value-variable template, trigger, and/or custom text descriptions as defined by the template.
DisplayHyperLinks	Show/hide the Hyperlink menu at startup.
DurationVisible	Display/do not display the length of time (duration) that the value was in alarm state.
EndVisible	Show/hide the alarm End Time.
HighMsgBox	Display/do not display a Message box for each high priority alarm.
HighPrioritySoundBinaryId	Set the high priority sound tone.
HyperlinkSplitterWidth	Display/do not display the Hyperlink menu to the right of the contro (pixels).
IncludeAck	Display/do not display acknowledged alarms.
IncludeHighPriority	Display/do not display high priority alarms.
IncludeLowPriority	Display/do not display low priority alarms.
IncludeMediumPriority	Display/do not display medium priority alarms.
IncludeUnAck	Display/do not display unacknowledged alarms.

LowMsgBox	Display/do not display a Message box for
DOWNOGDOX	each low priority alarm.
LowPrioritySoundBinaryId	Set the low priority sound tone.
MediumMsgBox	Display/do not display a Message box for each medium priority alarm.
MediumPrioritySoundBinaryId	Set the medium priority sound tone.
MsgBoxBackColor1Id	Select the Message Box background color number 1. Choices are:
	Black
	• Blue
	• Green
	• Grey
	• LtBlue
	• LtGreen
	 LtGrey
	LtOrange
	• LtRed
	 LtYellow
	Orange
	• Red
	• White
	 Yellow
MsgBoxBackColor2Id	Select the Message Box background color number 2. Choices are the same as for MsgBoxBackColor1Id.
OnlyOpenAlarms	Display only alarms that are open.
OpenColorId	Color for an open alarm.
PopUpTrendAlarmPriority	Automatically opens an ad-hoc Trend for SPC alarms greater than or equal to a selected priority value.
PriorityVisible	Display the alarm priority value.
QuickSearchRowCount	(When using Quick Search) limit the number of alarms of the same variable that are retrieved.
RequiredReasonsColorId	Set the color for alarms that are required to have cause and action reasons selected.
SortingOrder	Select the field to sort alarms by. Choices are:
	 Priority
	• Time

		Unacked
	StartVisible	Display/do not display the alarm start time.
	ValueVisible	Display/do not display the alarm start value.
	VarTempCommentVisible	Display/do not display the Variable Template comment value.

${\tt DisplayOptionDescription}$

<u> </u>	Purpose	Returns a description of each display option by name.		
		Read-only		
	Syntax	Property DisplayOptionDescription(CommandName) As String		

EndTime

<u> </u>	Purpose	Returns the end time of the current row.	
		Read-only	
	Syntax	Property EndTime (As Date)	

HyperLinkMenuVisible

Purpose	Show/hide the Hyperlink menu to the right of the control.	
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Propert	ty HyperLinkMenuVisible As Boolean

LastError

Purpose	Displays an Error message that describes the last error.		
	Read-only		
Syntax	Property LastError As String		

PopUpTrendAlarmPriority

١	P	Purpose	Internal use only.	
			Read-only	
		Syntax	Property PopUpTrendAlarmPriority As Long	

SheetName

	Purpose	Set the name of the display that the control will display.	
		Read/Write	
	Syntax	Property SheetName As String	

StartTime

Purpose	Show when the control started for the current session.	
	Read/Write	
Syntax	Property StartTime As Date	

StatusBarVisible

e S³	Purpose	Show/hide the Status Bar.	
	Value	Show	True
		Hide	False
		Read/V	Vrite
	Syntax	Proper	ty StatusBarVisible As Boolean

Downtime ActiveX Control

Proficy_DWN.Downtime Control

The Proficy_DWN.Downtime control provides a way to display and edit downtime events.

Topics:

8	Events: Proficy_DWN.Downtime control.
·:: **	Methods: Proficy_DWN.Downtime control.
	Properties: Proficy_DWN.Downtime control.

List:

	Action1ColumnVisible		EndDateColumnVisible
	Action2ColumnVisible		EndTime
	Action3ColumnVisible	P	EndTimeColumnVisible
	Action4ColumnVisible		EventFilterDuration
8	CellMove	-: <u>*</u>	ExecuteCommand
8	CloseDisplay	®	FaultColumnVisible
-2-5	CloseItem	P	FilterEventsByDuration
-E-S	ColumnName	P	FrozenColumns
	CommandDescription	·	GridFontSize
	CommentColumnVisible		HyperLinkMenuVisible
8	ContextChanged	-: <u>*</u>	InsertComment
-20	CopyReasons	-	InsertItem
<i>§</i>	ControlError	8	ItemAdded
3	ControlMessage	8	ItemUpdated
	CurrentAction1	P	LastError
	CurrentAction1List		LocationColumnVisible
	CurrentAction2	8	Navigate
	CurrentAction2List		NonConfirmedOnly
	CurrentAction3	-	OpenItem
	CurrentAction3List	_	Password
	CurrentAction4	42 ©	PasteComment

CurrentAction4List CurrentComment CurrentDuration CurrentFault CurrentFault CurrentFaultList CurrentItemRow CurrentItemTime PasteReasons PrintOut ProductColumnVisible Reason1ColumnVisible Reason2ColumnVisible	
CurrentDuration CurrentFault CurrentFault Reason1ColumnVisible CurrentItemRow CurrentItemTime CurrentItemTime ProductColumnVisible Reason2ColumnVisible Reason3ColumnVisible	
CurrentFault CurrentFaultList Reason1ColumnVisible CurrentItemRow Reason2ColumnVisible CurrentItemTime Reason3ColumnVisible	
CurrentFaultList Reason1ColumnVisible CurrentItemRow Reason2ColumnVisible CurrentItemTime Reason3ColumnVisible	
CurrentItemRow Reason2ColumnVisible CurrentItemTime Reason3ColumnVisible	
CurrentItemTime Reason3ColumnVisible	
CurrentLocation Reason4ColumnVisible	
CurrentLocationList	
CurrentReason1 ServerName	
CurrentReason1List SheetName	
CurrentReason2 ShowFindTimeDialog	
CurrentReason2List ShowFindTimeFormatDial	og
CurrentReason3 StartDateColumnVisible	
CurrentReason3List ShowVisibilityDialog	
CurrentReason4 Shutdown	
CurrentReason4List StartTime	
CurrentStatus StartTimeColumnVisible	
CurrentStatusList Startup	
DateTimeFormat StatusColumnVisible	
DeleteItem SummaryTimeFormat	
DetailDateFormat	
DetailsOnly TreeVisibility	
DisplayOption UptimeColumnVisible	
DisplayOptionDescription UserName	
DurationColumnVisible VisibleColumns	

Events: Proficy_DWN.Downtime Control

CellMove

8	Purpose	The selected cell has changed.
	Syntax	Event CellMove (Row As Long, Column As Long)

CloseDisplay

8	Purpose	The user has no access to the display or the license is lost.	
	Syntax	Event CloseDisplay()	

ContextChanged

8	Purpose	The cursor is moved around indicating that the menu or some other attribute about the display may have changed. Note: ContextChanged is used primarily inside the Plant Applications client.
	Syntax	<pre>Event ContextChanged()</pre>

ControlError

8	Purpose	There is an internal error in the control.
	Syntax	Event ControlError (ErrorMessage As String)

ControlMessage

₹.	Purpose	Contains string information messages about the context of the last action; Note: ControlMessage is primarily used to display data in the Plant Applications client status bar.
	Syntax	Event ControlMessage (Message As String)

ItemAdded

8	Purpose	A new row is inserted into the Downtime display.
	Syntax	Event ItemAdded (Row As Long)

${\tt ItemUpdated}$

8	Purpose	A row is updated in the Downtime display.
	Syntax	Event ItemUpdated (Row As Long, Column As Long)

Navigate

8	Purpose	Internal use by the Proficy Plant Applications client.
	Syntax	Event Navigate (DestinationURL As String)

ProductUpdated

8	Purpose	A product change has occurred.
	Syntax	Event ProductUpdated (Product As String, StartTime As String, EndTime
		As String, UnitName As String)

RowMove

8	Purpose	The cursor is moved up or down from one row to another.
	Syntax	Event RowMove (Row As Long)

TimeRangeChanged

g	P	urpose	The absolute values of the display's time range have changed.
	S	yntax	Event TimeRangeChanged(StartTime As String, EndTime As String)

Methods: Proficy_DWN.Downtime Control

CloseItem

-:-9	Purpose	Close (set the end time of) a Downtime event.
	Syntax	Function CloseItem([EndTime]) As Boolean

ColumnName

 Purpose	Return the name of the column when given a column number
Syntax	Function ColumnName (Column As Long) As String

CopyReasons

	Purpose	Copy the reasons from the currently selected row.
	Syntax	Sub CopyReasons()

DeleteItem

 Purpose	Delete the currently selected row.
Syntax	Sub DeleteItem()

ExecuteCommand

 Purpose	Send a command name as a string, in parameters.	cluding one or more of the following
Syntax	Function ExecuteCommand (Command Parameters() As Variant) As Boo	3.
Parameters	Parameter	Description
	AddComment	Add a comment to the current active Downtime row; opens a Comment box for a comment to be entered.
	AppendComment	Add a new comment to the Downtime event; opens an active Comment window for the comment to be entered.
	CloseItem	Close (<i>set the end time of</i>) a Downtime event.
	ColumnVisibilityDialog	Open a Column Visibility dialog box.
	CommentsVisibleCommand	Open a Comment dialog box.
	CopyReasons	Copy the reasons from the currently selected row.
	DeleteRow	Delete the currently selected row.
	DisplayHyperLinksCommand	Display hyperlinks.
	ExpandAllCommand	Expand/compress all rows in the display.
	ExpandedCommand	Expand/compress the current row.
	FilterEventsByDurationCommand	Enable the property EventFilterDuration.

FindTime	Go to a specified time. Note: An example of the syntax is as follows. ExecuteCommand ("FindTime", 01/01/05 13:30)
FindTimeDialog	Open a Find Time dialog box.
InsertRow	Insert a row after the currently selected row.
NonConfirmedOnlyCommand	Display only unconfirmed downtime.
OpenItem	Insert a row after the last downtime event of the display; opens a new downtime event that has no end time. Note: OpenItem only works if:
	 The display is scrolled up to the current time.
	No there are no existing downtime events.
PasteReasons	Paste the reasons into a selected row.
Print	Print the Downtime display.
TimeFormatDialog	Open a Time Format dialog box.
TreeVisibleCommand	Show the tree display. Note: TreeVisibility is used only when a Downtime line displays.
ViewEventAnalysis	Open an Event Analysis Web report.
ViewEventHistory	Open an Event History Web report.
ViewTimeline	Open a Timeline Web report.

InsertComment

-:-0	Purpose	Add a comment to the current active Downtime row; opens a Comment box for a comment to be entered.
	Syntax	Sub InsertComment()

InsertItem

	Purpose	Insert a row after the currently selected row.
	Syntax	Sub InsertItem()

OpenItem

 The display is scrolled up to the current time. No there are no existing downtime events. 	42 9	Purpose	Insert a row after the last downtime event of the display; opens a new downtime event that has no end time. Note: OpenItem only works if:
			. ,

45

	Function OpenItem([StartTime])	Syntax F	Function OpenItem([StartTime]) As Boolean
--	--------------------------------	----------	---

PasteComment

 Purpose	Add a new comment to the Downtime event after opening an active Comment window for the comment to be entered.
Syntax	Sub PasteComment()

PasteReasons

42 9	Purpose	Paste reasons into a selected row. Note: See CopyReasons().
	Syntax	Sub PasteReasons()

PrintOut

-=-	Purpose	Print the Downtime display.
	Syntax	Sub PrintOut()

ShowFindTimeDialog

-25	Purpose	Open a Find Time dialog box.
	Syntax	Sub ShowFindTimeDialog()

ShowFindTimeFormatDialog

-45	Purpose	Open a Find Time Format dialog box.
	Syntax	Sub ShowFindTimeformatDialog()

ShowVisibilityDialog

-:2	Purpose	Open a Visibility dialog box.
	Syntax	Sub ShowVisibilityDialog()

Shutdown

 Purpose	ALWAYS USE shutdown when you have finished using the control.
Syntax	Sub ShowVisibilityDialog()

Startup

 Purpose	Start the control. Note: The parameters are optional. If they are not defined the control looks for the information in the following order. 1. In the registry for the current user. 2. If the user is not found the control will prompt you to connect.
Syntax	Function Startup([ServerName As String], [UserName As String], [Password As String]) As Boolean

Properties: Proficy_DWN.Downtime Control

Action1ColumnVisible

Purpose	Show/h	nide the Action 1 column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty Action1ColumnVisible As Boolean

Action2ColumnVisible

Purpose	Show/h	nide the Action 2 column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty Action2ColumnVisible As Boolean

Action3ColumnVisible

Purpose	Show/h	nide the Action 3 column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty Action3ColumnVisible As Boolean

Action4ColumnVisible

2	Purpose	Show/ł	nide the Action 4 column.
	Value	Show	True
		Hide	False
		Read/V	Vrite
	Syntax	Proper	ty Action4ColumnVisible As Boolean

${\tt CommandDescription}$

	Purpose	Return a string that tells what a specified command has done.
		Read-only
	Syntax	Property CommandDescription (CommandName) As String

CommentColumnVisible

Purpose	Show/ł	nide the Comment column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty CommentColumnVisible As Boolean

CurrentAction1

	Purpose	Set or retrieve the first action for the selected Downtime detail row.
		The selected action must be chosen from the Current Action1 list.

	 Action 1 becomes the first action in a tree. Once the Current Action 1 is set other actions that were included in the Current Action 1 list are now included in a Current Action 2 list.
	Read/Write
Syntax	Property CurrentAction1 As String

CurrentAction1List

	Purpose	Returns a list of available actions from which one can be selected and set as Current Action 1.
		Read-only
	Syntax	Property CurrentAction1List As Variant

CurrentAction2

Purpose	Set or retrieve the second action for the selected Downtime detail row.
	 Action 1 must be set before an Action 2 can be selected.
	 The selected action must be chosen from the Current Action 2 list.
	 Action 2 becomes the second action in a tree. Once the Current Action 2 is set other actions that were included in the Current Action 2 list are now included in a Current Action 3 list.
	Read/Write
Syntax	Property CurrentAction2 As String

CurrentAction2List

	Purpose	Returns a list of available actions from which one can be selected and set as Current Action 2.	
		Read-only	
	Syntax	Property CurrentAction2List As Variant	

CurrentAction3

Purpose	Set or retrieve the third action for the selected Downtime detail row.	
	 Action 2 must be set before an Action 3 can be selected. 	
	 The selected action must be chosen from the Current Action 3 list. 	
	 Action 3 becomes the third action in a tree. Once the Current Action 3 is set other actions that were included in the Current Action 3 list are now included in a Current Action 4 list. 	
	Read/Write	
Syntax	Property CurrentAction3 As String	

CurrentAction3List

Purpose	Returns a list of available actions from which one can be selected and set as Current Action 3.	
	Read-only	
Syntax	Property CurrentAction3List As Variant	

CurrentAction4

Purpose	Set or retrieve the fourth action for the selected Downtime detail row.	
	 Action 3 must be set before an Action 4 can be selected. 	
	 The selected action must be chosen from the Current Action 4 list. 	
	 Action 4 becomes the fourth action in a tree. 	
	Read/Write	
Syntax	Property CurrentAction4 As String	

CurrentAction4List

	Purpose	Returns a list of available actions from which one can be selected and set as Current Action 4.	
		Read-only	
	Syntax	Property CurrentAction4List As Variant	

CurrentComment

Purpose	Returns a comment for the current row.	
	Read-only	
Syntax	Property CurrentComment As String	

CurrentDuration

Purpose	Set the duration of the current row.	
	Read/Write	
Syntax	Property CurrentDuration As Single	

CurrentFault

Purpose	Set the fault in a current row.	
	Read/Write	
Syntax	Property CurrentFault As String	

CurrentFaultList

	Purpose	Returns a list of valid fault values
		Read-only
·	Syntax	Property CurrentFaultList As Variant

CurrentItemRow

Purpose	Set the row number of current item.	
	Read/Write	
Syntax	Property CurrentItemRow As Long	

CurrentItemTime

Purpose	Returns the start time of the current downtime row.	
	Read-only	

	X Property	Syntax Property Cu:	currentItemTime As	Date
--	------------	---------------------	--------------------	------

CurrentLocation

	Purpose	Set the location of the current row; the location must be selected from the Current Location list.
		Read/Write
	Syntax	Property CurrentLocation As String

CurrentLocationList

	Purpose	Returns a list of available locations from which one can be selected and set as the Current Location.
		Read-only
	Syntax	Property CurrentLocationList As Variant

CurrentReason1

₽	Purpose	Set or retrieve the first reason for the selected Downtime detail row.
		 The selected reason must be chosen from the Current Reason 1 list.
		 Reason 1 becomes the first reason in a tree. Once the Current Reason 1 is set other reasons that were included in the Current Reason 1 list are now included in a Current Reason 2 list.
		Read/Write
	Syntax	Property CurrentReason1 As String

CurrentReason1List

Purpose	Returns a list of available reasons from which one can be selected and set as Current Reason 1.
	Read-only
Syntax	Property CurrentReason1List As Variant

CurrentReason2

Purpose	Set or retrieve the second reason for the selected Downtime detail row.
	 Reason 1 must be set before a Reason 2 can be selected.
	The selected reason must be chosen from the Current Reason 2 list.
	 Reason 2 becomes the second reason in a tree. Once the Current Reason 2 is set other reasons that were included in the Current Reason 2 list are now included in a Current Reason 3 list.
	Read/Write
Syntax	Property CurrentReason2 As String

CurrentReason2List

	Purpose	Returns a list of available reasons from which one can be selected and set as
		Current Reason 2.
		Read-only

	Syntax	Property CurrentReason2List As Variant
--	--------	--

CurrentReason3

Purpose	Set or retrieve the third reason for the selected Downtime detail row.
	 Reason 2 must be set before a Reason 3 can be selected.
	 The selected reason must be chosen from the Current Reason 3 list.
	 Reason 3 becomes the third reason in a tree. Once the Current Reason 3 is set other reasons that were included in the Current Reason 3 list are now included in a Current Reason 4 list.
	Read/Write
Syntax	Property CurrentReason3 As String

CurrentReason3List

<u>ra</u>	Purpose	Returns a list of available reasons from which one can be selected and set as Current Reason 3.
		Read-only
	Syntax	Property CurrentReason3List As Variant

CurrentReason4

Purpose	Set or retrieve the fourth reason for the selected Downtime detail row.
	 Reason 3 must be set before a Reason 4 can be selected.
	The selected reason must be chosen from the Current Reason 4 list.
	 Reason 4 becomes the fourth reason in a tree.
	Read/Write
Syntax	Property CurrentReason4 As String

CurrentReason4List

Purpose	Returns a list of available reasons from which one can be selected and set as Current Reason 4.
	Read-only
Syntax	Property CurrentReason4List As Variant

CurrentStatus

<u>rs</u>	Purpose	Set the status of the current row; the status must be selected from the Current Status list.
		Read/Write
	Syntax	Property CurrentStatus As String

CurrentStatusList

	Purpose	Returns a list of available statuses from which one can be selected and set as the Current Status.
		Read-only

	Syntax	Property CurrentStatusList As Variant
--	--------	---------------------------------------

DateTimeFormat

Purpose	Set the format for the date and time.			
	Read/Write			
Syntax	Property DateTimeFormat (FType As Byte) As String			

DetailDateFormat

E.	Purpose	Set the format for the date.			
		Read/Write			
Syntax Property DetailDateFormat As String		Property DetailDateFormat As String			

DetailsOnly

	Purpose	Expand all of the summary rows to show all the detail data at once for the display's current time range.				
		Read/Write				
Syntax Property Deta		Property DetailsOnly As Boolean				

${\tt DisplayOption}$

Purpose	Set any of the following display options. Note: Widths are in pixels.			
	Read/Write			
Syntax	Property DisplayOption (OptionName As String, [DontDraw As Boolean])		
	should be set are set.	o not refresh the screen until all of the options that refresh the screen after each option is set.		
	Display Option	Description		
	Action1Visible	Show/hide the Action 1 column.		
	Action2Visible	Show/hide the Action 2 column.		
	Action3Visible	Show/hide the Action 3 column.		
	Action4Visible Show/hide the Action 4 column.			
	Action1Width Set the Action 1 column width.			
	Action2Width Set the Action 2 column width.			
	Action3Width	Set the Action 3 column width.		
	Action4Width Set the Action 4 column width.			
	CommentSplitterRatio The Comment window size as a percentage of Display window.			
	CommentsVisible	Display/do not display the displays' comments.		
	CommentVisible	Display/do not display the Comment column.		

CommentWidth	Set the Comment column width
DetailDate	Set the format for the date.
DetailsOnly	Display event details only, no summary.
DetailTime	Set the format for the time.
DisplayHyperLinks	Show/hide the Hyperlinks menu at startup.
DurationVisible	Show/hide the Duration column.
DurationWidth	Set the Duration column width
EndDateVisible	Display/do not display the EndDate column
EndTimeVisible	Display/do not display the EndTime column
EndDateWidth	Set the EndDate column width.
EndTimeWidth	Set the EndTime column width.
EventFilterDuration	Filter a downtime event by duration in minutes, e.g. to show only downtime events that are less than or equal to 10 minutes, set the value to 10. Important: To enable EventFilterDuration, FilterEventsByDuration must be set to True.
Expanded	Expand/compress the current row.
ExpandAll	Expand/compress all rows in the display.
FaultVisible	Display/do not display the Fault column.
FaultWidth	Set the Fault column width.
FilterEventsByDuration	Enable/disable EventFilterDuration
FontSize	Set the size of the fonts used in the display.
FrozenColumns	Number of columns to fix in place when scrolling the cursor to the right.
LocationVisible	Display/do not display the Location column.
LocationWidth	Set the Location column width.
NonConfirmedOnly	Display only event details that still require reasons to be selected.
ProductVisible	Show/hide the Product column.
ProductWidth	Set the Product column width.
Reason1Visible	Show/hide the Reason 1 column.
Reason2Visible	Show/hide the Reason 2 column.
Reason3Visible	Show/hide the Reason 3 column.
Reason4Visible	Show/hide the Reason4 column.
Reason1Width	Set the Reason 1 column width.
· ·	

eason2Width	Set the Reason 2 column width.
ason3Width	Set the Reason 3 column width.
ason4Width	Set the Reason 4 column width.
artDateVisible	Show/hide the Start Date column.
artTimeVisible	Show/hide the Start Time column.
artDateWidth	Set the Start Date column width.
artTimeWidth	Set the Start Time column width.
atusVisible	Show/hide the Status column.
atusWidth	Set the Status column width.
mmaryDate	Set the format of the summary date, e.g. mm/dd/yy.
mmaryTime	Set the format for the summary time, e.g. hh:mm:ss.
reeSplitterWidth	(If the Tree is displayed) width of the frame that holds the tree.
reeStatistic	Set which statistic should be displayed for the tree when the display is in Line Downtime mode. The statistic can be any of the following.
	Action1
	Action2
	 Action3
	Action4
	Reason1
	Reason2
	• Reason3
	Reason4
eeVisible	Show/hide the Tree display.
timeVisible	Show/hide the Uptime column.
timeWidth	Set the Uptime column width.
	ason3Width ason4Width artDateVisible artTimeVisible artDateWidth artTimeWidth atusVisible atusWidth mmaryDate mmaryTime eeSplitterWidth eeStatistic

DisplayOptionDescription

		Purpose	Description of each display option by name.		
		Read-only			
ſ	Syntax Property DisplayOptionDescription (CommandName		Property DisplayOptionDescription (CommandName) As String		

DurationColumnVisible

Purpose Show/hide the Duration column.				nide the Duration column.
		Value	Show	True
			Hide	False

		Read/Write	
	Syntax	Property DurationColumnVisible As Boolean	

${\tt EndDateColumnVisible}$

	Purpose	Show/h	Show/hide the End Date column.		
	Value	Show	True		
		Hide	False		
Read/Write		Vrite			
	Syntax Property EndDateColumnVisible As Boolean		ty EndDateColumnVisible As Boolean		

EndTime

<u> </u>	Purpose	Returns the end time of the current row.		
		Read-only		
	Syntax	Property EndTime As Date		

EndTimeColumnVisible

Purpose	Show/h	Show/hide the End Time column.	
Value	Show	True	
	Hide	Hide False	
	Read/V	Read/Write	
Syntax	Proper	ty EndTimeColumnVisible As Boolean	

EventFilterDuration

<u> </u>	Purpose	Filter a downtime event by duration in minutes, e.g. to show only downtime events that are less than or equal to 10 minutes, set the value to 10. Important: To enable EventFilterDuration, the property FilterEventsByDuration must be set to True.		
		Read/Write		
	Syntax	Property EventFilterDuration As Single		

${\tt FaultColumnVisible}$

Purpose	Show/h	Show/hide the Fault column.	
Value	Show	Show True	
	Hide	Hide False	
	Read/V	Read/Write	
Syntax	Proper	Property FaultColumnVisible As Boolean	

${\tt FilterEventsByDuration}$

Purpose	Enable/disable the property EventFilterDuration.	
Value	Enable True	
	Disable False	
	Read/Write	
Syntax	roperty FilterEventsByDuration As Boolean	

FrozenColumns

	Purpose	Keep selected columns "frozen" to the left side.		
		Read/Write		
	Syntax	Property FrozenColumns As Integer		

GridFontSize

<u> </u>	Purpose	Set the size of the fonts used in the display.		
		Read/Write		
	Syntax	Property GridFontSize As Integer		

${\tt HyperLinkMenuVisible}$

₽	Purpose	Show/ł	Show/hide the Hyperlink menu to the right of the control.	
	Value	Show	True	
		Hide	Hide False	
		Read/V	Read/Write	
	Syntax	Proper	Property HyperLinkMenuVisible As Boolean	

LastError

	Purpose	Display an error message describing the last error.			
		Read/Write			
	Syntax	Property LastError As String			

LocationColumnVisible

Purpose	Show/h	Show/hide the Location column.	
Value	Show	True	
	Hide	Hide False	
	Read/V	Read/Write	
Syntax	Proper	Property LocationColumnVisible As Boolean	

NonConfirmedOnly

Purpose	Display only unconfirmed downtime.		
Value	Display unconfirmed	True	
	Display all False		
	Read/Write		
Syntax	Property NonConfirmedOnly As Boolean		

Password

Purpose	Set the password used to startup the control.		
	Read/Write		
Syntax	Property Password As String		

ProductColumnVisible

<u> </u>	Purpose	Show/hide the Product column.	
	Value	Show	True

	Hide	False
	Read/V	Vrite
Syntax	Proper	ty ProductColumnVisible As Boolean

Reason1ColumnVisible

Purpose	Show/h	nide the Reason 1 column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty Reason1ColumnVisible As Boolean

Reason2ColumnVisible

Purpose	Show/ł	nide the Reason 2 column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty Reason2ColumnVisible As Boolean

Reason3ColumnVisible

Purpose	Show/h	nide the Reason 3 column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Propert	ty Reason3ColumnVisible As Boolean

Reason4ColumnVisible

Purpose	Show/h	nide the Reason 4 column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty Reason4ColumnVisible As Boolean

ServerName

	Purpose	Set the Server name.			
		Read/Write			
	Syntax	Property ServerName As String			

SheetName

1	Purpos	Set the name of the display that the control will display.		
		Read/Write		
	Syntax	Property SheetName As String		

${\tt StartDateColumnVisible}$

Purpose Show/hide the Start Date column.
--

Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty StartDateColumnVisible As Boolean

StartTime

<u> </u>	Purpose	Shows when the control started for the current session.			
		Read-only			
	Syntax	Property StartTime As Date			

StartTimeColumnVisible

Purpose	Show/h	nide the Start Time column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Propert	ty StartTimeColumnVisible As Boolean

StatusColumnVisible

Purpose	Show/h	nide the Status column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty StatusColumnVisible As Boolean

SummaryTimeFormat

	Purpose	Set the format for the time.
		Read/Write
	Syntax	Property SummaryTimeFormat As String

TreeVisibility

™	Purpose		Show/hide the tree display.	
		Note:	reevisibility is used only when a Downtime line displays.	
	Value	Show	True	
		Hide	False	
		Read/\	Vrite	
	Syntax	Proper	ty TreeVisibility As Boolean	

UptimeColumnVisible

®	Purpose	Show/hide the Uptime column.	
	Value	Show	True
		Hide	False
		Read/V	Vrite
	Syntax	Proper	ty UptimeColumnVisible As Boolean

UserName

Purpose	Set the user name to startup the control.	
	Read/Write	
Syntax	Property UserName As String	

VisibleColumns

Purpose	OBSOLETE	
	Use specific column visibility properties.	
	Read/Write	
Syntax	Property VisibleColumns As Long	

Genealogy View ActiveX Control

Proficy_GVW.Genealogy Control

The Proficy_GVW.Genealogy control provides a way to view and manage production and production event genealogy.

Topics:

8	Events: Proficy_GVW.Genealogy control.
::: :	Methods: Proficy_GVW.Genealogy control.
	Properties:Proficy_GVW.Genealogy control.

List:

-E	AddEventToInput	# 9	ExecuteCommand
8	AlarmClick		HyperLinkMenuVisible
8	CloseDisplay		LastError
	CommandDescription	8	Navigate
8	ContextChanged		SheetName
8	ControlError	420	Shutdown
8	ControlMessage	420	Startup
	DisplayOption	<i>§</i>	TrendSPCVariable
	DisplayOptionDescription	3	TrendVariable
8	EventIdentify	8	WebTrendVariable

Events: Proficy_GVW.Genealogy Control

AlarmClick

3	Purpose	An alarm was clicked.
	Syntax	Event AlarmClick (AlarmMsg As Object)

CloseDisplay

Purpose The user has no access to the display or the license is lost.

|--|

${\tt ContextChanged}$

8	Purpose	The cursor is moved around indicating that the menu or some other attribute about the display may have changed. Note: ContextChanged is used primarily inside the Plant Applications client.
	Syntax	Event ContextChanged()

ControlError

8	Purpose	There is an internal error in the control.
	Syntax	Event ControlError (ErrorMessage As String)

ControlMessage

8	Purpose	Contains string information messages about the context of the last action; Note: ControlMessage is primarily used to display data in the Plant Applications client status bar.	
	Syntax	Event ControlMessage (Message As String)	

EventIdentify

8

Navigate

8	Purpose	Internal use by the Proficy Plant Applications client.	
	Syntax	Event Navigate (URL As String)	

TrendSPCVariable

8	Purpose	Purpose Internal use by the Proficy Plant Applications client.	
	Syntax	Event TrendSPCVariable (StartTime As String, EndTime As String, VariableID As Long)	

TrendVariable

8	Purpose	Internal use by the Proficy Plant Applications client.	
		Event TrendVariable(Row As Long, StartTime As String, EndTime As String, VariableID As Long, VariableTag As String)	

WebTrendVariable

8	Purpose	Internal use by the Proficy Plant Applications client.	
	Syntax	Event WebTrendVariable (StartTime As String, EndTime As String, VariableID As Long)	

Methods: Proficy_GVW.Genealogy Control

AddEventToInput

::: 0	Purpose	Add an event number and production unit ID; add a production event to the input for this production unit.	
	Syntax	Sub AddEventToInput(EventNum As String, PU_Id As Long)	

ExecuteCommand

-25	Purpose	Send a command name as parameters.	a string, including one or more of the following
	Syntax	Function ExecuteCommand Parameters() As Variant	d(CommandName As String, ParamArray As Boolean
	Parameters	Parameter	Description
		AddComment	Add a comment to the current active Downtime row; open a Comment box for a comment to be entered.
		Comments	Open the Comments dialog box.
		Complete	Equivalent to selecting Complete from the display's Popup menu or for a selected event.
		DeleteEvent	Delete a selected event.
		EventDetails	Display details for a selected event.
		FamilyTree	Change the display to the Family Tree mode.
		GoToEvent	(Family tree mode) highlight the selected event. (Unit View mode) open the Find Event dialog box.
		InputHistory	Open an Input History dialog box.
		InsertEvent	Create a new production event
		InsertEventCurrent	Insert a new production event before the current event.
		LinkChildEvent	(Family tree mode only) Open a dialog box to select child event to link to current event
		LinkParentEvent	(Family tree mode only) Open a dialog box to select parent event to link to current event
		LoadInventory	Open a dialog box of available production events from which one event can be selected for the current unit.
		mnuTopic	Internal use only.
		MoveUp	(Family tree only) scroll up in the family tree.
		MoveDown	(Family tree only) scroll down in the family tree.
		ProductionControl	Change the display to Production Control mode.
		MoveForward	(Family tree only) scroll right in the family tree.
		MoveBack	(Family tree only) scroll left in the family tree.
		MoveRunning	Change the current event from staged to running.
		PatternDetails	Show the production execution path.
		PrintLabel	Print a label for the selected event.

ProdSched	Open the Schedule View in context of the current event.
RefreshTree	Refresh the family tree.
SavePositions	Save the positions of the objects on the screen.
SetFocus	Make the node with the focus, the center of the Family Tree view.
ShowEventDetailWindow	Open a window to show event details for a selected event.
UnitDisplayOptions	Open the Display Options dialog box.
UnitView	Change back to Unit View from Family Tree view.
Unload	Move a selected production event from a selected input
ViewAlarms	Open an Alarms Web report.
ViewEventNameData	Open an < Event Name > Data Web report.
ViewGenealogyData	Open a < <i>Genealogy Data</i> > Web report.
ZoomIn	Increase the display content size.
ZoomOut	Decrease the display content size.
ZoomOff	Go back to the default display content size (100%)

Shutdown

 Purpose	ALWAYS USE shutdown when you have finished using the control.
Syntax	Sub Shutdown()

Startup

44.5	Purpose	Start the control. Note: The parameters are optional. If they are not defined the control looks for the information in the following order. 1. In the registry for the current user. 2. If the user is not found the control will prompt you to connect.
	Syntax	Function Startup([ServerName As String], [UserName As String], [Password As String]) As Boolean

Properties: Proficy_GVW.Genealogy Control

CommandDescription

	Purpose	Returns a string that tells what a specified command has done.		
		Read-only		
	Syntax	Property CommandDescription (CommandName) As String		

DisplayOption

	Purpose	Set any of the following display options.
--	---------	---

	Read/Write	
Syntax	Property DisplayOption(Opt	tionName As String)
	Display Option	Description
	DisplayHyperLinks	Show the Hyperlink menu at startup.
	HyperLinkSplitterWidth	Set the width of the Hyperlink menu to the right of the control.
	RealTimeUpdates	Refresh the tree in real time
	RefreshTree	Show the genealogy of the current tree.
	ShowDefects	Obsolete
	StartUpPositions	Internal use by Proficy Plant Applications Client.
	StartUpView	What mode the display starts in. Modes are:
		Family Tree
		Production Control
		Unit View
	StartUpViewVas	Display/do not display the available inventory grid
		1 Display
		0 Do not display
	StartUpZoom	Percent zoom the display window should be in at startup.
	VasColumnsHidden	Internal use by the Proficy Plant Applications Client.
	ViewAlarmCounts	(Unit mode) display/do not display alarm counts.
	ViewDowntimeMinutes	(<i>Unit mode</i>) display/do not display downtime minutes.
	ViewOverallEfficiency	(<i>Unit mode</i>) display/do not display overall efficiency.
	ViewProcessOrder	(<i>Unit mode</i>) display/do not display the Process Order.
	ViewProductCode	(<i>Unit mode</i>) display/do not display the product code.
	ViewProductionAmount	(<i>Unit mode</i>) display/do not display the production amount.
	ViewProductionQuality	(<i>Unit mode</i>) display/do not display the production quality.
	ViewProductionRate	(<i>Unit mode</i>) display/do not display the production rate.
	ViewProductionUnits	(Unit mode) display/do not display production units.
	ViewWasteAmount	(<i>Unit mode</i>) display/do not display the waste amount.

DisplayOptionDescription

	Purpose	Shows a description of each display option by name.
--	---------	---

	Read-only
Syntax	Property DisplayOptionDescription (CommandName) As String

HyperLinkMenuVisible

Purpose	Show/h	Show/hide the Hyperlink menu to the right of the control.	
Value	Show	Show True	
	Hide	False	
	Read/V	Vrite	
Syntax	Property HyperLinkMenuVisible As Boolean		

LastError

	Purpose	Displays an error message describing the last error.		
		Read-only		
	Syntax	Property LastError As String		

SheetName

<u> </u>	Purpose	Set the name of the display that the control will display.		
		Read/Write		
	Syntax	Property SheetName As String		

Sequence of Events ActiveX Control

Proficy_SOE.SOEView Control

The Proficy_SOE.SOEView control provides a way to display and edit a group of selected events in context of each other.

Topics:

8	Events: Proficy_SOE.SOEView control.	
::: ©	Methods: Proficy_SOE.SOEView control.	
	Properties:Proficy_SOE.SOEView control.	

List:

3	CloseDisplay
8	ContextChanged
8	ControlError
8	ControlMessage
	DisplayOption
-20	ExecuteCommand
8	FocusChange
-::0	HideTreeColumns
	LastError

8	MaxYReached
3	Navigate
***	ParentClosing
8	Progress
-E-S	SetSheetName
P	SheetName
-20	Shutdown
***	Startup
8	TimeIntervalChanged
	Version

Events: Proficy_SOE.SOEView Control

CloseDisplay

8	Purpose	The user has no access to the display or the license is lost.
	Syntax	Event CloseDisplay()

${\tt ContextChanged}$

8	Purpose	The cursor is moved around indicating that the menu or some other attribute about the display may have changed. Note: ContextChanged is used primarily inside the Plant Applications client.
	Syntax	Event ContextChanged()

ControlError

8	Purpose	There is an internal error in the control.
	Syntax	Event ControlError (ErrorMessage As String)

ControlMessage

3	Purpose	Contains string information messages about the context of the last action; Note: ControlMessage is primarily used to display data in the Plant Applications client status bar.	
	Syntax	Event ControlMessage (Message As String)	

FocusChange

8	Purpose	Obsolete
	Syntax	Event FocusChange (AlarmId As Long)

MaxYReached

Purpose Internal use only	
---------------------------	--

Navigate

Purpose Internal use by the Proficy Plant Applications client.
--

	Syntax Event	Navigate (DestinationURL As String)
--	--------------	-------------------------------------

Progress

3	Purpose	Internal use only

${\tt TimeIntervalChanged}$

ź	Purpose The length of the display's time interval has changed.		ength of the display's time interval has changed.		
	Syr	ntax	Event	TimeIntervalChanged(StartTime As Date, EndTime As Date)	

Methods: Proficy_SOE.SOEView Control

ExecuteCommand

 Purpose	Send a command name as a strin parameters.	g, including one or more of the following
Syntax	Function ExecuteCommand (Command Parameters () As Variant) As I	andName As String, ParamArray Boolean
Parameters	Parameter	Description
	Acknowledge	Acknowledge the current selected alarm.
	DisplayHyperlinksCommand	Show/hide hyperlinks.
	DetailPanelVisibleCommand	Show/hide the Detail panel.
	ExpandedTreeOnloadCommand	Expand/do not expand tree when load sheet.
	FindEventDialog	Open a Find Event dialog box.
	FindTimeDialog	Open a Find Time dialog box.
	Print	Print the SOEView display.
	ReturntoRealtimeMode	Change back from Search mode to Real time mode.
	RestartSOE	Restart the Proficy_SOE.SOEView display.
	SetSelectedAsRoot	Set the currently selected event type in the tree as the root of tree.
	SearchforAlarms	Open a Search dialog box.
	SearchforDowntimeEvents	Open a Search dialog box.
	SearchforProductChanges	Open a Search dialog box.
	SearchforProductionEvents	Open a Search dialog box.
	SearchforUserDefinedEvents	Open a Search dialog box.
	SearchforWasteEvents	Open a Search dialog box.
	ShowAddUDEScreen	Open a User Defined Event form.
	ShowPopupFilter	Open a Filter dialog box.

	SummaryPanelVisibleCommand	Show/hide a Summary panel.
	ViewDisplayOptions	Open a Display Options dialog box.
	ViewTimeline	Open a Timeline Web report.

HideTreeColumns

42	Purpose	Show/hide Tree columns.
	Syntax	Sub HideTreeColumns (LocalArray() As String)

ParentClosing

42	Purpose	Internal use only.
	Syntax	Function ParentClosing() As Boolean

SetSheetName

-44	Purpose	Internal use only.
	Syntax	Sub SetSheetName(s As String, [flgLoadTree As Boolean = True])

Shutdown

425	Purpose	ALWAYS USE shutdown when you have finished using the control.
	Syntax	Sub Shutdown()

Startup

	Purpose	Start the control. Note: The parameters are optional. If they are not defined the control looks for the information in the following order. 1. In the registry for the current user. 2. If the user is not found the control will prompt you to connect.
	Syntax	Function Startup([ServerName As String], [UserName As String], [Password As String]) As Boolean

Properties: Proficy_SOE.SOEView Control

DisplayOption

Purpose	Set any of the following display options. Note: Widths are in pixels.	
	Read/Write	
Syntax	Property DisplayOption (OptionName As String)	
	Display Option	Description
	DetailPanelVisible	Show/hide the Detail Panel.
	DisplayHyperlinks	Show the Hyperlink menu at startup.
	ExpandedTreeOnload	Expand/do not expand tree when the control is loaded.

Hyperlink	SplitterWidth	Set the width of the Hyperlinks menu to the right of the control.
SummaryDe	tailHeightSplitterRatio	Specify the Summary Panel as a percent of the height of the screen.
SummaryDe	etailSplitterRatio	Specify the Summary Panel size as a percent of the screen, e.g. 25 = 25% of screen.
SummaryPa	nnelVisible	Show/hide the Summary Panel.
TreeComme	entVisible	(<i>Tree View</i>) Show/hide the Comments column
TreeComme	entWidth	Set the Comments column width.
TreeDurat	cionVisible	(<i>Tree View</i>) Show/hide the Duration column.
TreeDurat	tionWidth	Set the Duration column width.
TreeEndti	meVisible	(<i>Tree View</i>) Show/hide the Endtime column.
TreeEndti	meWidth	Set the Endtime column width.
TreeEvent	sVisible	(<i>Tree View</i>) Show/hide the Events column.
TreeEvent	sWidth	Set the Events column width.
TreeSplit	terWidth	Set the Splitter pane width.
TreeStart	timeVisible	(<i>Tree View</i>) Show/hide the Starttime column.
TreeStart	timeWidth	Set the Starttime column width.
TreeTimes	stampVisible	(<i>Tree View</i>) Show/hide show/hide the Timestamp column.
TreeTimes	stampWidth	Set the Timestamp column width.
TreeUnitV	visible visible	(<i>Tree View</i>) Show/hide the Unit Column.
TreeUnitW	/idth	Set the Unit column width.

LastError

<u> </u>	Purpose	Display an error message describing the last error.	
		Read-only	
	Syntax	Property LastError As String	

SheetName

Purpose	Set the name of the display that the control will display.		
	Read/Write		
Syntax	Property SheetName As String		

Version

Purpose	Returns the control version.
	Read-only

Syntax	Property Version As String
--------	----------------------------

Schedule View ActiveX Control

Proficy_SVW.ScheduleView Control

The Proficy_SVW.ScheduleView control provides a way to display managed process orders.

Topics:

8	Events: Proficy_SVW.ScheduleView control.
42 %	Methods: Proficy_SVW.ScheduleView control.
®	Properties:Proficy_SVW.ScheduleView control.

List:

·::•	AckFromDialog		PatternDimYColumnVisible
res ^{er}	ActiveOrder		PatternDimZColumnVisible
œ	ActiveProductCode		PatternElementColumnVisible
	BillofMaterialsActualQuantityRow Visible		PatternItemsColumnVisible
	BillOfMaterialsEngineeringUnitsRowVisible		PatternOrderColumnVisible
	<pre>BillOfMaterialsItemOrderRowVisib le</pre>		PatternProductColumnVisible
	<pre>BillOfMaterialsLocationRowVisibl e</pre>		PatternStatusColumnVisible
	BillOfMaterialsLotNumberRowVisib le		ProcessOrderAlarmsColumnVisible
	<pre>BillOfMaterialsLowerRejectRowVis ible</pre>		ProcessOrderCommentColumnVisible
	<pre>BillOfMaterialsProductCodeRowVis ible</pre>		ProcessOrderEndTimeColumnVisible
	BillOfMaterialsProductDescriptionRowVisible		ProcessOrderLinksColumnVisible
	BillOfMaterialsQuantityPerRowVis ible		ProcessOrderPathColumnVisible
	BillOfMaterialsRequiredQuantityRowVisible		ProcessOrderProcessOrderColumnVis ible
	BillOfMaterialsScrapFactorRowVis ible		ProcessOrderProductionEfficiencyC olumnVisible
	BillOfMaterialsSubstitutionsRowV isible		ProcessOrderQuantityColumnVisible
	BillOfMaterialsUpperRejectRowVis ible		ProcessOrderStartTimeColumnVisibl e
3	CloseDisplay		ProcessOrderStatusColumnVisible
·:•	ColumnName	<u>r</u>	ProcessOrderTimeEfficiencyColumnV isible
res ^e	CommandDescription	-::0	RowName

3	ContextChanged	r r	SequenceCodeColumnVisible
8	ControlDataChanged	r P	SequenceCommentColumnVisible
8	ControlMessage	r P	SequenceDimAColumnVisible
œ	CurrentPathId	r P	SequenceDimXColumnVisible
<u> </u>	CurrentPPId		SequenceDimYColumnVisible
<u> </u>	CurrentProcessOrder		SequenceDimZColumnVisible
<u> </u>	CurrentProcessOrderRow		SequenceQuantityColumnVisible
<u> </u>	DisplayOption	rs	SequenceRepetitionsColumnVisible
<u> </u>	DisplayOptionDescription		SequenceStatusColumnVisible
·::•	ExecuteCommand	r P	ServerName
8	ItemAdded		SheetName
8	ItemDeleted	-:: -©	Shutdown
8	ItemUpdated	r r	StartTime
œ	EndTime		Startup
œ	LastError	ß	TimeRangeChanged
8	Navigate	r P	UserName
œ	Password	r P	VisibleBillOfMaterialsRows
œ	PatternCommentColumnVisible	r r	VisiblePatternColumns
œ'	PatternDimAColumnVisible		VisibleProcessOrderColumns
	PatternDimXColumnVisible		VisibleSequenceColumns

Events: Proficy_SVW.ScheduleView Control

CloseDisplay

8	Purpose	The user has no access to the display, or the license is lost.
	Syntax	Event CloseDisplay()

ContextChanged

8	Purpose	The cursor is moved around indicating that the menu or some other attribute about the display may have changed. Note: ContextChanged is used primarily inside the Plant Applications client.	
	Syntax	Event ContextChanged()	

${\tt ControlDataChanged}$

8	Purpose	The process order or the product code is changed.	
	Syntax	Event ControlDataChanged (Msg As Object)	

ControlMessage

	Note: ControlMessage is primarily used to display data in the Plant Applications client status bar.	
Syntax Event ControlMessage (Message As String)		

${\tt ItemAdded}$

1	3	Purpose A new row is inserted into the ScheduleView display.		
		Syntax	Event	ItemAdded(Row As Long, Col As Long, AlarmMsg As PRAlarmMsg)

ItemDeleted

8	Purpose	A row is deleted from the ScheduleView display.
	Syntax	Event ItemDeleted (AlarmMsg As PRAlarmMsg)

ItemUpdated

8	Purpose	A row is updated in the ScheduleView display.
	Syntax	Event ItemUpdated(Row As Long, Col As Long, AlarmMsg As PRAlarmMsg)

Navigate

8	Purpose	Note: Only used in the Plant Applications client.
	Syntax	Event Navigate (DestinationURL As String)

${\tt TimeRangeChanged}$

1	3	Purpose	The absolute values of the display's time range have changed.
		Syntax	Event TimeRangeChanged(StartTime As String, EndTime As String)

Methods: Proficy_SVW.ScheduleView Control

AckFromDialog

-45	Purpose	Send an acknowledgment message for a specified alarm ID.	
	Syntax	Sub AckFromDialog(AlarmId As Long)	

ColumnName

 Purpose	Return the name of the column when given a column number.
Syntax	Function ColumnName (Grid As Object, Column As Long) As String

ExecuteCommand

-:=	Purpose	Send a command name as a string, including one or more of the following parameters.		
	Syntax	Function ExecuteCommand(CommandName As String, ParamArray Parameters() As Variant) As Boolean		
	Parameters	Parameter	Description	
		Acknowledge	Acknowledge the currently selected alarm.	

DisplayHyperLinksCommand	Show/hide hyperlinks
DockToProcessOrderSummaryView	Internal use by Plant Applications Client.
EditProperty	Edit a selected user defined property.
EventAnalysis	Open an Event Analysis Web Report
FindSpecificProcessOrder	Open a Find Process order dialog box.
FindTimeDialog	Open a Find Time dialog box.
PatternAdd	Open an Edit Pattern dialog box for a new pattern.
PatternColumnVisibilityDialog	Open the Pattern Column Visibility dialog box.
PatternEdit	Open an Edit Pattern dialog box for a selected pattern.
PatternMoveBack	(Visible only when Pattern is turned on) move a selected pattern back.
PatternMoveFwd	Move a selected pattern forward.
PatternViewComments	Open a Pattern Comments dialog box.
PatternViewHistory	Open a Pattern History dialog box.
Print	Print the ScheduleView display.
ProcessOrderAdd	Add a new Process order to the Schedule event.
ProcessOrderColumnVisibilityDialog	Open the Process Order Column Visibility dialog box.
ProcessOrderCreateChild	Create a child order of the current order.
ProcessOrderDetail	Open the Process Order Detail Web report.
ProcessOrderDetailView	Display the process order detail.
ProcessOrderEdit	Open a Process Order Edit dialog box for the current process order.
ProcessOrderMoveBack	Move a selected process order back.
ProcessOrderMoveFwd	Move a selected process order forward.
ProcessOrderReturnToParent	Internal use only.
ProcessOrderReWork	Schedule a process order for rework.
ProcessOrderViewChildren	Turn child only filter on for the selected process order ID. A parent must be selected to work.
ProcessOrderViewComments	Open a Comments dialog box for a selected process order

	1
ProcessOrderViewHistory	Open a History dialog box for a selected process order
ProcessOrderViewParent	Turn parent only filter on for the selected process order ID. A child must be selected to work.
ProductionScheduleEditRunTimes	Edit the selected process order manually.
ProductionScheduleUnitControl	(If the manual order flow extended edit option is True) open the unit control dialog box to advance an order or set the runtime.
ProductionScheduleView	Display the production schedule for a selected process order.
SequenceAdd	Add a new sequence to the scheduled event. Note: A sequence is used normally if there are no process orders. A sequence runs batches in order; no process order numbers are involved.
SequenceColumnVisibilityDialog	Open the Sequence Column Visibility dialog box.
SequenceEdit	Open a Sequence Edit dialog box for the current sequence.
SequenceMoveBack	Move the selected sequence back.
SequenceMoveFwd	Move the selected sequence forward.
SequenceViewComments	Open a Comments dialog box for a selected sequence.
SequenceViewHistory	Open a History dialog box for a selected sequence.
ViewTimeline	Open a Timeline Web report.

RowName

 Purpose	Purpose Return the name of the row when given a row number	
Syntax	Function RowName (Grid As Object, Row As Long) As String	

Shutdown

:: *	Purpose	ALWAYS USE shutdown when you have finished using the control.
	Syntax	Sub Shutdown()

Startup

÷=**	Purpose	Start the control. Note: The parameters are optional. If they are not defined the control looks for the information in the following order. 1. In the registry for the current user.
		If the user is not found the control will prompt you to connect.

Syntax	Function Startup([ServerName As String], [UserName As String],
	[Password As String]) As Boolean

Properties: Proficy_SVW.ScheduleView Control

ActiveOrder

Purpose	Returns the act	Returns the active order.		
	Read-only	Read-only		
Syntax	Property ActiveOrder As String			
	Data	Description		
	ProcessOrder	Process order value.		
	ProductCode	Product code value.		

ActiveProductCode

Purpose	Returns the active product code.		
	Read-only		
Syntax	Property ActiveProductCode As String		

${\tt BillofMaterialsActualQuantityRowVisible}$

<u>ra</u>	Purpose	Show/l	Show/hide the Bill of Materials Actual Quantity row.		
	Value	Show	True		
		Hide	False		
Read/Write		Vrite			
	Syntax	Property BillOfMaterialsActualQuantityRowVisible As Boolean			

BillOfMaterialsEngineeringUnitsRowVisible

Purpose	Show/h	Show/hide the Bill of Materials Engineering Units row.		
Value	Show	True		
	Hide	False		
	Read/V	Vrite		
Syntax	Proper	Property BillOfMaterialsEngineeringUnitsRowVisible As Boolean		

${\tt BillOfMaterialsItemOrderRowVisible}$

Purpose	Show/h	Show/hide the Bill of Materials Item Order row.		
Value	Show	True		
	Hide	False		
	Read/\	Vrite		
Syntax	Proper	Property BillOfMaterialsItemOrderRowVisible As Boolean		

BillOfMaterialsLocationRowVisible

	Purpose	Show/h	Show/hide the Bill of Materials Location row.		
	Value	Show	True		
		Hide	False		

		Read/Write
	Syntax	Property BillOfMaterialsLocationRowVisible As Boolean

${\tt BillOfMaterialsLotNumberRowVisible}$

Purpose	Show/h	Show/hide the Bill of Materials Lot Number row.		
Value	Show	True		
	Hide	False		
	Read/V	Vrite		
Syntax	Proper	Property BillOfMaterialsLotNumberRowVisible As Boolean		

${\tt BillOfMaterialsLowerRejectRowVisible}$

Purpose	Show/h	Show/hide the Bill of Materials Lower Reject row.	
Value	Show	True	
	Hide	False	
	Read/V	Vrite	
Syntax	Proper	ty BillOfMaterialsLowerRejectRowVisible As Boolean	

BillOfMaterialsProductCodeRowVisible

	Purpose	Show/h	nide the Bill of Materials Product Code row.
	Value	Show	True
		Hide	False
		Read/V	Vrite
1	Syntax	Proper	ty BillOfMaterialsProductCodeRowVisible As Boolean

${\tt BillOfMaterialsProductDescriptionRowVisible}$

Purpose	Show/h	nide the Bill of Materials Product Description row.
Value	Show	True
	Hide	False
	Read/\	Vrite
Syntax	Proper	ty BillOfMaterialsProductDescriptionRowVisible As Boolean

${\tt BillOfMaterialsQuantityPerRowVisible}$

Purpose	Show/ł	nide the Bill of Materials Quantity Per row.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty BillOfMaterialsQuantityPerRowVisible As Boolean

${\tt BillOfMaterialsRequiredQuantityRowVisible}$

Purpose	Show/h	nide the Bill of Materials Required Quantity row.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty BillOfMaterialsRequiredQuantityRowVisible As Boolean

${\tt BillOfMaterialsScrapFactorRowVisible}$

₽	Purpose	Show/h	nide the Bill of Materials Scrap Factor row.
	Value	Show	True
		Hide	False
		Read/V	Vrite
	Syntax	Propert	ty BillOfMaterialsScrapFactorRowVisible As Boolean

BillOfMaterialsSubstitutionsRowVisible

Purpose	Show/h	nide the Bill of Materials Substitutions row.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Propert	ty BillOfMaterialsSubstitutionsRowVisible As Boolean

BillOfMaterialsUpperRejectRowVisible

₽	Purpose	Show/h	nide the Bill of Materials Upper Reject row.
	Value	Show	True
		Hide	False
		Read/V	Vrite
	Syntax	Proper	ty BillOfMaterialsUpperRejectRowVisible As Boolean

${\tt CommandDescription}$

<u> </u>	Purpose	Returns a string that tells what a specified command has done.
		Read-only
	Syntax	Property CommandDescription (CommandName) As String

CurrentPathId

₽	Purpose Returns the path ID of the selected process order.	
		Read/Write
	Syntax	Property CurrentPathId As Long

CurrentPPId

Purpose	Returns the PP ID of the selected process order.	
	Read/Write	
Syntax	Property CurrentPPId As Long	

CurrentProcessOrder

e P	Purpose	Returns the current process order.	
		Read-only	
	Syntax	Property CurrentProcessOrder As String	

CurrentProcessOrderRow

r r	Purpose	Returns the current process order row.

	Read-only
Syntax	Property CurrentProcessOrderRow As Long

DisplayOption

Purpose	Set any of the following display options. Note: Widths are in pixels.	
	Read/Write	
Syntax	Property DisplayOption (OptionName As String, [Boolean])	DontDraw As
	Where [DontDraw As True] = Do not refresh the screen until should be set are set. [DontDraw As False] = Refresh the screen after each	·
	Display Option	Description
	AddSecurity	Allow an override to the standard security of Inserting (e.g. AutoLog=Columns, DownTime=Rows)
	ArrangeSecurity	Allow an override to the standard security of ordering process orders, patterns and pattern details.
	Bill Of Materials Actual Quantity Visible	Show/hide the Bill of Materials Actual Quantity row.
	Bill Of Materials Engineering Units Visible	Show/hide the Bill of Materials Engineering Units row.
	Bill Of Materials Item Order Visible	Show/hide the Bill of Materials Item Order row.
	Bill Of Materials Location Visible	Show/hide the Bill of Materials Location row.
	Bill Of Materials Lot Number Visible	Show/hide the Bill of Materials Lot Number row.
	Bill Of Materials Product Code Visible	Show/hide the Bill of Materials Product Code row.
	Bill Of Materials Product Description Visible	Show/hide the Bill of Materials Product Description row.
	Bill Of Materials Quantity Per Visible	Show/hide the Bill of Materials Quantity Per row.
	Bill Of Materials Remaining Quantity Visible	Show/hide the Bill of Materials Remaining Quantity row.

Bill Of Materials Required Quantity Visible	Show/hide the Bill of
Bill of Materials Required Quantity Visible	Materials Required Quantity row.
Bill Of Materials Scrap Factor Visible	Show/hide the Bill of Materials Scrap Factor row.
Bill Of Materials Substitutions Visible	Show/hide the Bill of Materials Substitutions Visible row.
Bill Of Materials Upper Reject Visible	Show/hide the Bill of Materials Upper Reject row.
DeleteSecurity	Allow an override to the standard security of deleting (e.g. AutoLog=Columns, DownTime=Rows)
DisplayHyperLinks	Show/hide the hyperlink menu at startup.
Display Unbound Process Orders	Display unbound process orders.
EditSecurity	Allow an override to the standard security for editing process orders, patterns, and pattern details.
HyperlinkSplitterWidth	Set the width of the Hyperlink menu on the right side of the control
Pattern Comment Visible	Show/hide the Pattern Comment column.
Pattern Dimension A Visible	Show/hide the Pattern Dim A column.
Pattern Dimension X Visible	Show/hide the Pattern Dim X column.
Pattern Dimension Y Visible	Show/hide the Pattern Dim Y column.
Pattern Dimension Z Visible	Show/hide the Pattern Dim Z column.
Pattern Element Visible	Show/hide the Pattern Element column.
Pattern Order Visible	Show/hide the Pattern Order column.
Pattern PatternMaxTotalDimZ	Maximum mention Z value.

		Note: Used to
		prevent entering a value that is larger
		than Dimension Z.
		Show/hide the
	Pattern Product Visible	Pattern Product
		column.
		Show/hide the
	Pattern Status Visible	Pattern Status
		column.
		Label for the Pattern
	Pattern UserGeneralPrompt1	User General Prompt
		#1, e.g. User General
		1.
	Pattern UserGeneralPrompt2	Label for the Pattern
	ractern OserGeneralFrompt2	User General Prompt
		#1, e.g. User General
		2.
	Pattern UserGeneralPrompt3	Label for the Pattern
	1	User General Prompt
		#1, e.g. User General
		3.
	PatternCommentWidth	Set the Pattern
		Comment column
		width.
	PatternDimensionAWidth	Set the Pattern Dim A
		column width.
	PatternDimensionXWidth	Set the Pattern Dim X
		column width.
	PatternDimensionYWidth	Set the Pattern Dim Y column width.
	PatternDimensionZWidth	Set the Pattern Dim Z column width.
	PatternElementWidth	Set the Pattern Flement column
		width.
		Set the Pattern
	PatternOrderWidth	Element column
		width.
	D. 1	Set the Pattern
	PatternProductWidth	Product column
		width.
	Data and Chatas Winds	Set the Pattern
	PatternStatusWidth	Status column width.
	Decode Onder Alema Within	Show/hide the
	Process Order Alarms Visible	Process Order
		Alarms column.
	Process Order Comment Visible	Show/hide the
	FIGURES OF GET COMMENT VISIBLE	Process Order
		Comment column.
	Process Order End Visible	Show/hide the
	TIOCESS OTHER FILE ATSIBLE	Process Order End
		Time column.
L	-	ı

Process Order Line Populated	Determine if the Process Order Line column should be displayed.
Process Order Links Visible	Show/hide the Process Order Links column.
Process Order Path Visible	Show/hide the Process Order Path column.
Process Order Production Efficiency Visible	Show/hide the Process Order Production Efficiency column.
Process Order Process Order Visible	Show the Process Order Process Order column.
Process Order Product Populated	Determine if Process Order Product column should be displayed.
Process Order Quantity Visible	Show/hide the Process Order Quantity column.
Process Order Status Visible	Show/hide the Process Order Status column.
Process Order Start Visible	Show/hide the Process Order Start column.
Process Order Time Efficiency Visible	Show/hide the Process Order Time Efficiency column.
Process Order Unit Populated	Determine if Process Order Unit column should be displayed.
Process Order UserGeneralPrompt1	Specify the label for the Process Order user general prompt #1, e.g. User Process Order 1
Process Order UserGeneralPrompt2	Specify the label for the Process Order user general prompt #1, e.g. User Process Order 2
Process Order UserGeneralPrompt3	Specify the label for the Process Order user general prompt #1, e.g. User Process Order 3
ProcessOrderAlarmsWidth	Set the Process Order Alarms column width.

ProcessOrderEndTimeWidth ProcessOrderEndTimeWidth ProcessOrderLinksWidth ProcessOrderPathWidth ProcessOrderPathWidth ProcessOrderProcessOrderWidth ProcessOrderProcessOrderWidth ProcessOrderProductionEfficiencyWidth ProcessOrderQuantityWidth ProcessOrderStartTimeWidth ProcessOrderStatusWidth ProcessOrderStatusWidth ProcessOrderStatusColumty ProcessOrderStatu		1
ProcessOrderEndTimeWidth ProcessOrderLinksWidth ProcessOrderPathWidth ProcessOrderPathWidth ProcessOrderProcessOrderWidth ProcessOrderProcessOrderWidth ProcessOrderProductionEfficiencyWidth ProcessOrderQuantityWidth ProcessOrderStartTimeWidth ProcessOrderStatusWidth ProcessOrderStatusWidth ProcessOrderStatusColumidth ProcessOrderStatusColumidth ProcessOrderStatusColumidth ProcessOrderStatusColumidth ProcessOrderStatusColumidth ProcessOrderTimeEfficiencyWidth ProcessOrderStatusColumidth ProcessOrderStatusColumidth ProcessOrderTimeEfficiencyWidth ProcessOrderTimeEfficiencyWidth ProcessOrderTimeEfficiencyWidth Set the Process Order Status Columidth ProcessOrderTimeEfficiencyWidth Set the Process Order Status Columidth ProcessOrderTimeEfficiencyWidth Set the Process	ProcessOrderCommentWidth	
ProcessOrderLinksWidth ProcessOrderPathWidth ProcessOrderProcessOrderWidth ProcessOrderProcessOrderWidth ProcessOrderProductionEfficiencyWidth ProcessOrderQuantityWidth ProcessOrderQuantityWidth ProcessOrderStartTimeWidth ProcessOrderStatusWidth ProcessOrderStatusWidth ProcessOrderStatusWidth ProcessOrderTimeEfficiencyWidth ProcessOrderTimeEfficiencyWidth ProcessOrderStatusColumity Set the Process Order Status columity width. ProcessOrderStatusWidth ProcessOrderStatusWidth ProcessOrderTimeEfficiencyWidth ProcessOrderTimeEfficiencyWidth Set the Process Order Status columity Set the Process	ProcessOrderEndTimeWidth	Set the Process Order End Time
ProcessOrderProcessOrderWidth ProcessOrderProcessOrderWidth ProcessOrderProductionEfficiencyWidth ProcessOrderProductionEfficiencyWidth ProcessOrderQuantityWidth ProcessOrderQuantityWidth ProcessOrderStartTimeWidth ProcessOrderStartTimeWidth ProcessOrderStatusWidth ProcessOrderStatusWidth ProcessOrderTimeEfficiencyWidth ProcessOrderTimeEfficiencyWidth Set the Process Order Status column width. ProcessOrderTimeEfficiencyWidth Set the Process Order Status column width. ProcessOrderTimeEfficiencyWidth Set the Process	ProcessOrderLinksWidth	Set the Process Order Links column
Order Process O column width. ProcessOrderProductionEfficiencyWidth ProcessOrderQuantityWidth ProcessOrderQuantityWidth ProcessOrderStartTimeWidth ProcessOrderStartTimeWidth ProcessOrderStartTimeWidth ProcessOrderStatusWidth ProcessOrderStatusWidth ProcessOrderStatusWidth ProcessOrderTimeEfficiencyWidth ProcessOrderTimeEfficiencyWidth Order Process O column width. Set the Process Order Start Time column width. Set the Process Order Status column width. Set the Process Order Status column width. ProcessOrderTimeEfficiencyWidth Set the Process	ProcessOrderPathWidth	Order Path column
ProcessOrderProductionEfficiency width. ProcessOrderQuantityWidth ProcessOrderStartTimeWidth ProcessOrderStartTimeWidth ProcessOrderStatusWidth ProcessOrderStatusWidth ProcessOrderStatusWidth ProcessOrderTimeEfficiencyWidth ProcessOrderTimeEfficiencyWidth Order Production Efficiency column width. Set the Process Order Start Time column width. Set the Process Order Status columidth. ProcessOrderTimeEfficiencyWidth Set the Process	ProcessOrderProcessOrderWidth	Order Process Order
Order Quantity column width. ProcessOrderStartTimeWidth ProcessOrderStatusWidth ProcessOrderStatusWidth ProcessOrderTimeEfficiencyWidth Order Quantity column width. Set the process Order Start Time column width. Set the Process Order Status column width. ProcessOrderTimeEfficiencyWidth Set the Process	ProcessOrderProductionEfficiencyWidth	Order Production Efficiency column
Order Start Time column width. ProcessOrderStatusWidth ProcessOrderTimeEfficiencyWidth Order Start Time column width. Set the Process Order Status columidate. ProcessOrderTimeEfficiencyWidth Set the Process	ProcessOrderQuantityWidth	Order Quantity
Order Status columidth ProcessOrderTimeEfficiencyWidth Set the Process	ProcessOrderStartTimeWidth	Order Start Time
I LIOCESSOLGELLIMETITICIENCAMIGGI	ProcessOrderStatusWidth	Order Status column
Order Time Effici column width.	ProcessOrderTimeEfficiencyWidth	Order Time Efficiency
	ProductionScheduleSortByPath	Sort/Do not sort the production schedule by path.
Sequence Code Visible Show/hide the Sequence Code column.	Sequence Code Visible	Sequence Code
Sequence Comment Visible Show/hide the Sequence Common column.	Sequence Comment Visible	Sequence Comment
Sequence Dimension A Visible Sequence Dim A column.	Sequence Dimension A Visible	Sequence Dim A
Sequence Dimension X Visible Sequence Dim X column.	Sequence Dimension X Visible	Sequence Dim X
Sequence Dimension Y Visible Sequence Dim Y column.	Sequence Dimension Y Visible	Sequence Dim Y
Sequence Dimension Z Visible Show/hide the Sequence Dim Z column.	Sequence Dimension Z Visible	Sequence Dim Z
Sequence Quantity Visible Show/hide the	Sequence Quantity Visible	Show/hide the Sequence Quantity

Sequence Repetitions Visible	Show/hide the Sequence
	Repetitions column.
Sequence Status Visible	Show/hide the Sequence Status column.
	Specify the label for
Sequence UserGeneralPrompt1	the Sequence user general prompt #1, e.g. Sequence user
	#1
Sequence UserGeneralPrompt2	Specify the label for the Sequence user general prompt #1, e.g. Sequence user #2
Sequence UserGeneralPrompt3	Specify the label for the Sequence user general prompt #3, e.g. Sequence user #1
SequenceCodeWidth	Set the Sequence Code column width.
SequenceCommentWidth	Set the Sequence Comment column width.
SequenceDimensionAWidth	Set the Sequence Dim A column width.
SequenceDimensionXWidth	Set the Sequence Dim X column width.
SequenceDimensionYWidth	Set the Sequence Dim Y column width.
SequenceDimensionZWidth	Set the Sequence Dim Z column width.
SequenceQuantityWidth	Set the Sequence Quantity column width.
SequenceRepetitionsWidth	Set the Sequence Repititions column width.
SequenceStatusWidth	Set the Sequence Status column width.
StartUp Production Schedule Filter	Filter the Startup Production schedule. Filters are:
	• <all></all>
	<status> - Active</status>
	• <status> - Next</status>

	•	<status> - Overproduced</status>
	•	<status> - Pending</status>
	•	<status> - Planning</status>
	•	<status> - Underproduced</status>

${\tt DisplayOptionDescription}$

P	Purpose	Returns a description of each display option by name.
		Read-only
	Syntax	Property DisplayOptionDescription (CommandName) As String

EndTime

Purpose	Returns the end time of the current row.
	Read-only
Syntax	Property EndTime As Date

LastError

Purpose	Displays an error message describing the last error.
	Read-only
Syntax	Property LastError As String

Password

Purpose	Set the password used to startup the control.
	Read/Write
Syntax	Property Password As String

PatternCommentColumnVisible

e S⁴	Purpose	Show/h	Show/hide the Pattern Comment column.		
	Value	Show	True		
		Hide	False		
		Read/V	Read/Write		
	Syntax	Proper	ty PatternCommentColumnVisible As Boolean		

PatternDimAColumnVisible

e S⁴	Purpose	Show/h	Show/hide the Pattern Dim A column.		
	Value	Show	True		
		Hide	False		
		Read/VI	Read/Write		
	Syntax	Propert	y PatternDimAColumnVisible As Boolean		

PatternDimXColumnVisible

Purpose	Show/h	Show/hide the Pattern Dim X column.		
Value	Show	True		
	Hide	False		
	Read/V	Read/Write		
Syntax	Proper	ty PatternDimXColumnVisible As Boolean		

PatternDimYColumnVisible

Purpose	Show/h	Show/hide the Pattern Dim Y column.		
Value	Show	True		
	Hide	False		
	Read/V	Read/Write		
Syntax	Proper	ty PatternDimYColumnVisible As Boolean		

PatternDimZColumnVisible

Purpose	Show/h	Show/hide the Pattern Dim Z column.		
Value	Show	True		
	Hide	False		
	Read/V	Read/Write		
Syntax	Proper	ty PatternDimZColumnVisible As Boolean		

PatternElementColumnVisible

Purpose	Show/hi	Show/hide the Pattern Element column.		
Value	Show	True		
	Hide	False		
	Read/W	Read/Write		
Syntax	Propert	y PatternElementColumnVisible As Boolean		

PatternItemsColumnVisible

Purpose	Show/h	Show/hide the Pattern Items column.		
Value	Show	True		
	Hide	False		
	Read/V	Read/Write		
Syntax	Property PatternItemsColumnVisible As Boolean			

PatternOrderColumnVisible

Purpose	Show/h	Show/hide the Pattern Order column.		
Value	Show	True		
	Hide	False		
	Read/V	Read/Write		
Syntax	Proper	ty PatternOrderColumnVisible As Boolean		

PatternProductColumnVisible

	Purpose	Show/h	Show/hide the Pattern Product column.		
	Value	Show	True		
		Hide	False		

Ī		Read/Write
	Syntax	Property PatternProductColumnVisible As Boolean

${\tt PatternStatusColumnVisible}$

<u> </u>	Purpose	Show/h	Show/hide the Pattern Status column.		
	Value	Show	Show True		
		Hide	False		
		Read/V	Read/Write		
	Syntax	Proper	ty PatternStatusColumnVisible As Boolean		

ProcessOrderAlarmsColumnVisible

Purpose	Show/h	Show/hide the Process Order Alarms column.		
Value	Show	True		
	Hide	False		
	Read/V	Vrite		
Syntax	Propert	ty ProcessOrderAlarmsColumnVisible As Boolean		

${\tt ProcessOrderCommentColumnVisible}$

Purpose	Show/h	Show/hide the Process Order Comment column.		
Value	Show	True		
	Hide	False		
	Read/V	Vrite		
Syntax	Propert	Ty ProcessOrderCommentColumnVisible As Boolean		

${\tt ProcessOrderEndTimeColumnVisible}$

<u> </u>	Purpose	Show/h	Show/hide the Process Order End Time column.		
	Value	Show	True		
		Hide	False		
		Read/V	Vrite		
	Syntax	Proper	ty ProcessOrderEndTimeColumnVisible As Boolean		

ProcessOrderLinksColumnVisible

Purpose	Show/h	Show/hide theProcess Order Links column.		
Value	Show	True		
	Hide	False		
	Read/V	Vrite		
Syntax	Proper	ty ProcessOrderLinksColumnVisible As Boolean		

${\tt ProcessOrderPathColumnVisible}$

Purpose	Show/h	Show/hide the Process Order Path column.		
Value	Show	True		
	Hide	False		
	Read/V	Vrite		
Syntax	Proper	ty ProcessOrderPathColumnVisible As Boolean		

ProcessOrderProcessOrderColumnVisible

Purpose	Show/h	Show/hide the Process Order Process Order column.		
Value	Show	True		
	Hide	False		
	Read/V	Vrite		
Syntax	Proper	ty ProcessOrderProcessOrderColumnVisible As Boolean		

${\tt ProcessOrderProductionEfficiencyColumnVisible}$

	Purpose	Show/h	Show/hide the Process Order Production Efficiency column.		
	Value	Show	True]	
		Hide	False	Ì	
		Read/V	Vrite	Ī	
	Syntax	Proper	Ty ProcessOrderProductionEfficiencyColumnVisible As Boolean		

${\tt ProcessOrderQuantityColumnVisible}$

Purpose	Show/h	Show/hide the Process Order Quantity column.		
Value	Show	True		
	Hide	False		
	Read/V	Vrite		
Syntax	Proper	ty ProcessOrderQuantityColumnVisible As Boolean		

${\tt ProcessOrderStartTimeColumnVisible}$

Purpose	Show/h	Show/hide the Process Order Start Time column.		
Value	Show	True		
	Hide	False		
	Read/V	Vrite		
Syntax	Proper	ty ProcessOrderStartTimeColumnVisible As Boolean		

${\tt ProcessOrderStatusColumnVisible}$

₽	Purpose	Show/h	Show/hide the Process Order Status column.		
	Value	Show	True		
		Hide	False		
		Read/V	Vrite		
	Syntax	Proper	ty ProcessOrderStatusColumnVisible As Boolean		

${\tt ProcessOrderTimeEfficiencyColumnVisible}$

₽	Purpose	Show/h	Show/hide the Process Order Time Efficiency column.		
	Value	Show	True		
		Hide	False		
		Read/V	Vrite		
	Syntax	Proper	ty ProcessOrderTimeEfficiencyColumnVisible As Boolean		

${\tt SequenceCodeColumnVisible}$

	Purpose	Show/hide the Sequence Code column.
2.	g ruipose	Show/filde the Sequence Code column.

Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty SequenceCodeColumnVisible As Boolean

${\tt SequenceCommentColumnVisible}$

Purpose	Show/hide the S	equence Comment column.
Value	Show True	
	Hide False	
	Read/Write	
Syntax	Property Seque	enceCommentColumnVisible As Boolean

${\tt SequenceDimAColumnVisible}$

Purpose	Show/hi	ide the Sequence Pattern Dim A column.
Value	Show	True
	Hide	False
	Read/W	/rite
Syntax	Propert	y SequenceDimAColumnVisible As Boolean

${\tt SequenceDimXColumnVisible}$

Purpose	Show/h	nide the Sequence Pattern Dim X column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Propert	ty SequenceDimXColumnVisible As Boolean

${\tt SequenceDimYColumnVisible}$

Purpose	Show/h	nide the Sequence Pattern Dim Y column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty SequenceDimYColumnVisible As Boolean

${\tt SequenceDimZColumnVisible}$

Purpose	Show/hi	de the Sequence Pattern Dim Z column.
Value	Show	True
	Hide	False
	Read/W	/rite
Syntax	Propert	y SequenceDimZColumnVisible As Boolean

${\tt SequenceQuantityColumnVisible}$

	Purpose	Show/h	nide the Sequence Quantity column.
	Value	Show	True
		Hide	False
		Read/V	Vrite

	Syntax	Property SequenceQuantityColumnVisible As Boolean
--	--------	---

${\tt Sequence Repetitions Column Visible}$

Purpose	Show/h	nide the Sequence Repetitions column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Propert	ty SequenceRepetitionsColumnVisible As Boolean

${\tt SequenceStatusColumnVisible}$

Purpose	Show/h	nide the Sequence Status column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty SequenceStatusColumnVisible As Boolean

ServerName

Purpose	Set the Server name.		
	Read/Write		
Syntax	Property ServerName As String		

SheetName

Purpose	Set the name of the display that the control will display.
	Read/Write
Syntax	Property SheetName As String

StartTime

Purpose	Shows when the control started for the current session.
	Read-only
Syntax	Property StartTime As Date

UserName

Purpose	Set the user name to startup the contro	
	Read-only	
Syntax	Property UserName As String	

VisibleBillOfMaterialsRows

<u> </u>	Purpose Set the number of Bill of Materials rows that can be visible.	
		Read/write
	Syntax	Property VisibleBillOfMaterialsRows As Long

VisiblePatternColumns

g ®	Purpose	Set the number of Pattern columns that can be visible.

		Read/write
	Syntax	Property VisiblePatternColumns As Long

VisibleProcessOrderColumns

	Purpose	Set the number of Process Order columns that can be visible.	
		Read/write	
	Syntax	Property VisibleProcessOrderColumns As Long	

VisibleSequenceColumns

Purpose	Set the number of Sequence columns that can be visible.	
	Read/write	
Syntax	Property VisibleSequenceColumns As Long	

Waste ActiveX Control

Proficy_WST.Waste Control

The Proficy_WST.Waste control provides a way to display and edit waste.

Topics:

8	Events: Proficy_WST.Waste Control control.	
·:: ©	Methods: Proficy_WST.Waste Control control.	
	Properties:Proficy_WST.Waste Control control.	

List:

	Action1ColumnVisible		DetailsOnly
	Action2ColumnVisible		DisplayOption
	Action3ColumnVisible		DisplayOptionDescription
	Action4ColumnVisible		EndTime
	AmountColumnVisible		EventColumnVisible
3	CellMove		EventFilterAmount
<i>§</i>	CloseDisplay	42 %	ExecuteCommand
	ColumnName		FaultColumnVisible
	CommandDescription		FilterEventsByAmount
	CommentColumnVisible		FrozenColumns
3	ContetxtChanged		GridFontSize
%	CopyReasons		HyperLinkMenuVisible
8	ControlError	42 %	InsertComment
3	ControlMessage	-E	InsertItem
	CurrentAction1	8	ItemAdded

<u> </u>	CurrentAction1List	8	ItemUpdated
<u> </u>	CurrentAction2		LastError
<u></u>	CurrentAction2List		LocationColumnVisible
P	CurrentAction3	3	Navigate
	CurrentAction3List		NonConfirmedOnly
	CurrentAction4	-12	PasteComment
	CurrentAction4List	-100	PasteReasons
	CurrentAmount	42.	PrintOut
	CurrentComment		ProductColumnVisible
P	CurrentFault	3	ProductUpdated
P	CurrentFaultList	P	Reason1ColumnVisible
P	CurrentItemRow	P	Reason2ColumnVisible
	CurrentItemTime		Reason3ColumnVisible
	CurrentLocation		Reason4ColumnVisible
	CurrentLocationList		ServerName
	CurrentReason1		SheetName
	CurrentReason1List		ShowFindTimeDialog
	CurrentReason2	-12	ShowFindTimeFormatDialog
	CurrentReason2List	-::-	ShowVisibilityDialog
	CurrentReason3	-::-	Shutdown
	CurrentReason3List		StartTime
	CurrentReason4	-12-5	Startup
	CurrentReason4List		TimeColumnVisible
	CurrentType	8	TimeRangeChanged
	CurrentTypeList		TypeColumnVisible
	DateTimeFormat		UnitsColumnVisible
-12	DeleteItem		VisibleColumns

Events: Proficy_WST.Waste Control

CellMove

8	Purpose The selected cell has changed.	
	Syntax	Event CellMove (Row As Long, Column As Long)

CloseDisplay

8	Purpose	The user has no access to the display or the license is lost.
	Syntax	Event CloseDisplay()

ContextChanged

Ø.	Purpose	The cursor is moved around indicating that the menu or some other attribute about the display may have changed. Note: ContextChanged is used primarily inside the Plant Applications client.
	Syntax	Event ContextChanged()

ControlError

8	Purpose There is an internal error in the control.	
	Syntax	Event ControlError (ErrorMessage As String)

ControlMessage

₹.	Purpose	Contains string information messages about the context of the last action; Note: ControlMessage is primarily used to display data in the Plant Applications client status bar.	
	Syntax	Event ControlMessage (Message As String)	

ItemAdded

8	Purpose	A new row is inserted into the Waste display.	
	Syntax Event ItemAdded (Row As Long)		

${\tt ItemUpdated}$

8	Purpose	A row is updated in the Waste display.	
	Syntax	Event ItemUpdated (Row As Long, Column As Long)	

Navigate

8	Purpose Note: Only used in the Plant Applications client.	
	Syntax	Event Navigate (DestinationURL As String)

ProductUpdated

8	Purpose	A product change has occurred.
	Syntax	Event ProductUpdated (Product As String, StartTime As String, EndTime As String, UnitName As String)

TimeRangeChanged

8	Purpose The absolute values of the display's time range have changed.	
	Syntax	Event TimeRangeChanged(StartTime As String, EndTime As String)

Methods: Proficy_WST.Waste Control

ColumnName

 Purpose	Purpose Return the name of the column when given a column number		
Syntax	Function ColumnName(Column As Long) As String		

CopyReasons

 Purpose Copy the reasons from the currently selected row.		
	Syntax	Sub CopyReasons()

DeleteItem

-12	Purp	ose	Delete the currently selected row.
	Synt	tax	Sub DeleteItem()

ExecuteCommand

-::0	Purpose	Send a command name as a string parameters.	, including one or more of the following
	Syntax	Function ExecuteCommand (Command Parameters () As Variant) As Bo	
	Parameters	Parameter	Description
		AddComment	Add a new comment to the Waste event; opens a Comment dialog box for the comment to be entered.
		AppendComment	Add a comment to the current active Waste row; opens a Comment box for a comment to be entered.
		ColumnVisibilityDialog	Open a Column Visibility dialog box.
		CommentsVisibleCommand	Open a Comment dialog box.
		CopyReasons	Copy the reasons from the currently selected row.
		DeleteRow	Delete the currently selected row.
		DisplayHyperLinksCommand	Show/hide hyperlinks.
		ExpandAllCommand	Expand/compress all rows in the display.
		ExpandedCommand	Expand/compress the current row.
		FilterEventsByAmountCommand	Enable/disable the property EventFilterAmount.
		FindTime	Go to a specified time. Note: An example of the syntax is as follows. ExecuteCommand ("FindTime", 01/01/05 13:30)
		FindTimeDialog	Open a Find Time dialog box.
		Insertrow	Insert a row after the currently selected row.
		NonConfirmedOnlyCommand	Display only unconfirmed Waste.
		PasteReasons	Paste the reasons into a selected row.
		Print	Print the Waste display.
		TimeFormatDialog	Open a Time Format dialog box.
		ViewEventAnalysis	Open an Event Analysis Web report.

	ViewEventHistory	Open an Event History Web report.
	ViewTimeline	Open a Timeline Web report.

InsertComment

# O	Purpose	Add a comment to the current active Waste row; opens a Comment box for a comment to be entered.	
	Syntax	Sub InsertComment()	

InsertItem

Purpose Insert a row after the currently selected row.		Insert a row after the currently selected row.
	Syntax	Sub InsertItem()

PasteComment

 Purpose	Add a new comment to the Waste event; opens an active Comment window for the comment to be entered.			
Syntax	Sub PasteComment()			

PasteReasons

 Purpose	Paste the reasons into a selected row. Note: See CopyReasons().	
Syntax	Sub PasteReasons()	

PrintOut

Purpose Print the Waste display.		Print the Waste display.	
		Syntax	Sub PrintOut()

${\tt ShowFindTimeDialog}$

9	Purpose Open a Find Time dialog box.	
	Syntax	Sub ShowFindTimeDialog()

${\tt ShowTimeFormatDialog}$

Purpose Open a Time Format dialog box.		Open a Time Format dialog box.	
		Syntax	Sub ShowTimeFormatDialog()

${\tt ShowVisibilityDialog}$

Purpose Open a Show Visibility dialog box.		Open a Show Visibility dialog box.
	Syntax	Sub ShowVisibilityDialog()

Shutdown

 Purpose	ALWAYS USE shutdown when you have finished using the control.
Syntax	Sub Shutdown()

Startup

 Purpose	Start the control. Note: The parameters are optional. If they are not defined the control looks for the information in the following order. 1. In the registry for the current user. 2. If the user is not found the control will prompt you to connect.
Syntax	Function Startup([ServerName As String], [UserName As String], [Password As String]) As Boolean

Properties: Proficy_WST.Waste Control

Action1ColumnVisible

®	Purpose	Show/h	Show/hide the Action 1 column.		
	Value	Show	True		
		Hide	False		
Read/Write		Vrite			
	Syntax	Propert	Ty Action1ColumnVisible As Boolean		

Action2ColumnVisible

Purpose	Show/h	Show/hide the Action 2 column.		
Value	Show	True		
	Hide	False		
	Read/V	Vrite		
Syntax Property Action2ColumnVisible As Boolean				

Action3ColumnVisible

Purpose	Show/h	nide the Action 3 column.
Value	Show	True
	Hide	False
	Read/\	Vrite
Syntax	Proper	ty Action3ColumnVisible As Boolean

Action4ColumnVisible

Purpose	Show/h	nide the Action 4 column.
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty Action4ColumnVisible As Boolean

AmountColumnVisible

Purpose	Show/h	nide the Amount column.
Value	Show	True
	Hide	False
	Read/V	<i>Nri</i> te

	Syntax	Property AmountColumnVisible As Boolean
--	--------	---

${\tt CommandDescription}$

Purpose	Returns a string that tells what a specified command has done.
	Read-only
Syntax	Property CommandDescription (CommandName) As String

CommentColumnVisible

Purpose	Show/l	nide the Comment column
Value	Show	True
	Hide	False
		Read/Write
Syntax		Property CommentColumnVisible As Boolean

CommentVisibility

	Purpose	Open a Comment dialog box.
		Read/Write
	Syntax	Property CommentVisibility As Boolean

CurrentAction1

r r	Purpose	Set or retrieve the first action for the selected Waste detail row.
		The selected action must be chosen from the Current Action1 list.
		 Action 1 becomes the first action in a tree. Once the Current Action 1 is set other actions that were included in the Current Action 1 list are now included in a Current Action 2 list.
		Read/Write
	Syntax	Property CurrentAction1 As String

CurrentAction1List

	Purpose	Returns a list of available actions from which one can be selected and set as Current Action 1.
		Read-only
	Syntax	Property CurrentAction1List As Variant

CurrentAction2

₽	Purpose	Set or retrieve the second action for the selected Waste detail row.
		 Action 1 must be set before an Action 2 can be selected.
		 The selected action must be chosen from the Current Action 2 list.
		 Action 2 becomes the second action in a tree. Once the Current Action 2 is set other actions that were included in the Current Action 2 list are now included in a Current Action 3 list.
		Read/Write

	Syntax	Property CurrentAction2 As String
--	--------	-----------------------------------

CurrentAction2List

Purpose	Returns a list of available actions from which one can be selected and set as Current Action 2.
	Read-only
Syntax	Property CurrentAction2List As Variant

CurrentAction3

es ^a	Purpose	Set or retrieve the third action for the selected Waste detail row.
		 Action 2 must be set before an Action 3 can be selected.
		 The selected action must be chosen from the Current Action 3 list.
		 Action 3 becomes the third action in a tree. Once the Current Action 3 is set other actions that were included in the Current Action 3 list are now included in a Current Action 4 list.
		Read/Write
	Syntax	Property CurrentAction3 As String

CurrentAction3List

	Purpose	Returns a list of available actions from which one can be selected and set as Current Action 3.
		Read-only
-	Syntax	Property CurrentAction3List As Variant

CurrentAction4

Purpose	Set or retrieve the fourth action for the selected Waste detail row.
	 Action 3 must be set before an Action 4 can be selected.
	 The selected action must be chosen from the Current Action 4 list.
	 Action 4 becomes the fourth action in a tree.
	Read/Write
Syntax	Property CurrentAction4 As String

CurrentAction4List

E	Purpose	Returns a list of available actions from which one can be selected and set as Current Action 4.
		Read-only
	Syntax	Property CurrentAction4List As Variant

CurrentAmount

<u>re</u>	Purpose	Set the waste amount value for currently selected row.
		Read/Write
	Syntax	Property CurrentAmount As Single

CurrentComment

<u> </u>	Purpose	Returns a list of all comments associated with the current row.
		Read-only
	Syntax	Property CurrentComment As String

CurrentFault

Purpose	Set the fault in a current row.
	Read/Write
Syntax	Property CurrentFault As String

CurrentFaultList

Purpose	Returns a list of valid fault values
	Read-only
Syntax	Property CurrentFaultList As Variant

CurrentItemRow

Purpose	Set the row number of current item.
	Read/Write
Syntax	Property CurrentItemRow As Long

CurrentItemTime

	Purpose	Returns the start time of the current Waste row.
		Read-only
	Syntax	Property CurrentItemTime As Date

CurrentLocation

Purpose	Set the location of the current row; the location must be selected from the Current Location list.
	Read/Write
Syntax	Property CurrentLocation As String

CurrentLocationList

[Purpose	Returns a list of available locations from which one can be selected and set as the Current Location.
		Read-only
	Syntax	Property CurrentLocationList As Variant

CurrentReason1

₽	Purpose	Set or retrieve the first reason for the selected Waste detail row.
		The selected reason must be chosen from the Current Reason 1 list.
		 Reason 1 becomes the first reason in a tree. Once the Current Reason 1 is set other reasons that were included in the Current Reason 1 list are now included in a Current Reason 2 list.

	Read/Write
Syntax	Property CurrentReason1 As String

CurrentReason1List

Purpose	Returns a list of available reasons from which one can be selected and set as Current Reason 1.
	Read-only
Syntax	Property CurrentReasonlList As Variant

CurrentReason2

Purpose	Set or retrieve the second reason for the selected Waste detail row.
	 Reason 1 must be set before a Reason 2 can be selected.
	 The selected reason must be chosen from the Current Reason 2 list.
	 Reason 2 becomes the second reason in a tree. Once the Current Reason 2 is set other reasons that were included in the Current Reason 2 list are now included in a Current Reason 3 list.
	Read/Write
Syntax	Property CurrentReason2 As String

CurrentReason2List

Purpose	Returns a list of available reasons from which one can be selected and set as Current Reason 2.
	Read-only
Syntax	Property CurrentReason2List As Variant

CurrentReason3

Purpose	Set or retrieve the third reason for the selected Waste detail row.
	 Reason 2 must be set before a Reason 3 can be selected.
	 The selected reason must be chosen from the Current Reason 3 list.
	 Reason 3 becomes the third reason in a tree. Once the Current Reason 3 is set other reasons that were included in the Current Reason 3 list are now included in a Current Reason 4 list.
	Read/Write
Syntax	Property CurrentReason3 As String

CurrentReason3List

Purpose	Returns a string that tells what a specified command has done.
	Read-only
Syntax	Property CurrentReason3List As Variant

CurrentReason4

	Purpose	Set or retrieve the fourth reason for the selected Waste detail row.
--	---------	--

	 Reason 3 must be set before a Reason 4 can be selected. The selected reason must be chosen from the Current Reason 4 list. Reason 4 becomes the fourth reason in a tree.
	Read/Write
Syntax	Property CurrentReason4 As String

CurrentReason4List

	Purpose	Returns a list of available reasons from which one can be selected and set as Current Reason 4.
		Read-only
	Syntax	Property CurrentReason4List As Variant

CurrentType

<u> </u>	Purpose	Set the Waste type value for the currently selected row.
		Read/Write
	Syntax	Property CurrentType As String

CurrentTypeList

<u> </u>	Purpose	Returns a list of available types from which one can be selected and set as the Current Type.
		Read-only
	Syntax	Property CurrentTypeList As Variant

DateTimeFormat

<u> </u>	Purpose	Set the format for the date and time.		
		Read/Write		
	Syntax	Property DateTimeFormat(FType As Byte) As String		

DetailsOnly

	Purpose	Expand all of the summary rows to show all the detail data at once for the display's current time range.		
		Read/Write		
	Syntax	Property DetailsOnly As Boolean		

DisplayOption

Purpose	Set any of the following display options. Note: Widths are in pixels.		
	Read/Write		
Syntax	Property DisplayOption(OptionName As String, [DontDraw As Boolean])		
	Where [DontDraw As True] = Do not refresh the screen until all of the options that should be set are set. [DontDraw As False] = Refresh the screen after each option is set.		

Display Option	Description
Action1Visible	Show/hide the Action 1 column.
Action2Visible	Show/hide the Action 2 column.
Action3Visible	Show/hide the Action 3 column.
Action4Visible	Show/hide the Action 4 column
Action1Width	Set the Action 1 column width.
Action2Width	Set the Action 2 column width.
Action3Width	Set the Action 3 column width.
Action4Width	Set the Action 4 column width.
AmountVisible	Show/hide the Amount column.
CommentSplitterRatio	Set the Comment window size as a percentage of the Display window.
CommentsVisible	Display/do not display the displays' comments.
CommentVisible	Display/do not display the Comment column.
DetailsOnly	Display event details only, no summary.
EventFilterAmount	Filter a downtime event by amount, e.g. to show only downtime events that are more or equal to 10, set the value to 10. Important: To enable EventFilterAmount, FilterEventsByAmount must be set to True.
EventVisible	Display/do not display the Event column.
ExpandAll	Expand/compress all rows in the display
Expanded	Expand/compress the current row.
FaultVisible	Display/do not display the Fault column.
FilterEventsByAmount	Enable/disable EventFilterAmount.
FontSize	Set the size of the fonts used in the display.
FrozenColumns	Set the number of columns to fix in place when scrolling the cursor to the right.
HyperlinkSplitterWidth	Set the width of the Hyperlink menu to the right of the control.
LocationVisible	Show/hide the Location column.
LocationWidth	Set the Location column width.
MeasurementVisible	Show/hide the Measurement column/
MeasurementWidth	Set the Measurement column width.
NonConfirmedOnly	Display only event details that still require reasons to be selected.

ProductVisible	Show/hide the Product column.
Reason1Visible	Show/hide the Reason 1 column.
Reason2Visible	Show/hide the Reason 2 column.
Reason3Visible	Show/hide the Reason 3 column.
Reason4Visible	Show/hide the Reason 4 column.
Reason1Width	Set the Reason 1 column width.
Reason2Width	Set the Reason 2 column width.
Reason3Width	Set the Reason 3 column width.
Reason4Width	Set the Reason 4 column width.
StartDateVisible	Show/hide the Start Date column.
SummaryDate	Set the format of the summary date, e.g. mm/dd/yy.
SummaryTime	Set the format for the summary time, e.g. hh:mm:ss.
TypeVisible	Show/hide the Type column.
TypeWidth	Set the Type column width.

${\tt DisplayOptionDescription}$

	Purpose	Description of each display option by name.		
		Read-only		
	Syntax	Property DisplayOptionDescription(CommandName) As String		

EndTime

Purpose	End time of the current row.		
	Read-only		
Syntax	Syntax Property EndTime As Date		

EventColumnVisible

Purpose	Show/ł	Show/hide the Event column	
Value	Show	True	
	Hide	False	
	Read/V	Vrite	
Syntax	Proper	ty EventColumnVisible As Boolean	

EventFilterAmount

Purpose	, ,
	than or equal to 10, set the value to 10 .
	Note: The unit of measurement is determined by what unit the Waste is being
	tracked in.
	Important: To enable EventFilterAmount, the property FilterEventsByAmount
	must be set to True.

	Read/Write	
Syntax	Property EventFilterAmount As Single	

${\tt FaultColumnVisible}$

Purpose	Show/h	Show/hide the Fault column	
Value	Show	True	
	Hide	False	
	Read/V	Vrite	
Syntax	Proper	ty FaultColumnVisible As Boolean	

${\tt FilterEventsByAmount}$

Purpose	Enable/disable the property EventFilterAmount.	
Value	Enable True	
	Disable False	
	Read/Write	
Syntax	Property FilterEventsByAmount As Boolean	

FrozenColumns

<u> </u>	Purpose	Keep selected columns "frozen" to the left side.				
		Read/Write				
	Syntax	Property FrozenColumns As Integer				

GridFontSize

Purpose	Set the size of the fonts used in the display.				
	Read/Write				
Syntax Property GridFontSize As Integer					

${\tt HyperLinkMenuVisible}$

Purpose	Show/h	Show/hide the Hyperlink menu.		
Value	Show	True		
	Hide	False		
	Read/V	Vrite		
Syntax	Proper	ty HyperLinkMenuVisible As Boolean		

LastError

<u> </u>	Purpose	Display an error message describing the last error.		
		Read-only		
	Syntax	Property LastError As String		

LocationColumnVisible

Purpose	Show/hide the Location column	
Value	Show	True
	Hide	False
	Read/\	<i>Vri</i> te

	Syntax	Property LocationColumnVisible As Boolean
--	--------	---

NonConfirmedOnly

Purpose	Display only unconfirmed Waste.					
Value	Display unconfirmed only	True				
	Display all waste False					
	Read/Write					
Syntax	Property NonConfirmedOnly As Boolean					

${\tt ProductColumnVisible}$

Purpose	Show/h	Show/hide the Product column.		
Value	Show	True		
	Hide	False		
	Read/V	Read/Write		
Syntax	Proper	ty ProductColumnVisible As Boolean		

Reason1ColumnVisible

Purpose	Show/h	Show/hide the Reason 1 column.		
Value	Show	True		
	Hide	False		
	Read/V	Read/Write		
Syntax	Propert	ty Reason1ColumnVisible As Boolean		

Reason2ColumnVisible

₽	Purpose	Show/h	Show/hide the Reason 2 column.		
	Value	Show	True		
		Hide	False		
		Read/V	Read/Write		
	Syntax	Proper	ty Reason2ColumnVisible As Boolean		

Reason3ColumnVisible

<u>r</u>	Purpose	Show/h	Show/hide the Reason 3 column.		
	Value	Show	True		
		Hide	False		
		Read/V	Vrite		
	Syntax	Propert	ty Reason3ColumnVisible As Boolean		

Reason4ColumnVisible

Purpose	Show/hide the Reason 4 column.		
Value	Show	True	
	Hide	False	
	Read/V	Read/Write	
Syntax	Propert	ty Reason4ColumnVisible As Boolean	

ServerName

	Purpose	Set the Server name.		
		Read-only		
	Syntax	Property ServerName As String		

SheetName

ı	P	Purpose	Set the name of the display that the control will display.		
			Read/Write		
		Syntax	Property SheetName As String		

StartTime

<u> </u>	Purpose	Shows when the control started for the current session.	
		Read-only	
	Syntax	Property StartTime As Date	

TimeColumnVisible

Purpose	Show/h	Show/hide the Time column.	
Value	Show	True	
	Hide	False	
	Read/V	Vrite	
Syntax	Proper	ty TimeColumnVisible As Boolean	

${\tt TypeColumnVisible}$

Purpose	Show/hide the Type column.	
Value	Show	True
	Hide	False
	Read/V	Vrite
Syntax	Proper	ty TypeColumnVisible As Boolean

UnitsColumnVisible

Purpose	Show/h	Show/hide the Units column.	
Value	Show	True	
	Hide	False	
	Read/V	Vrite	
Syntax	Proper	ty UnitsColumnVisible As Boolean	

VisibleColumns

	Purpose	
		Use specific column visibility properties.
		Read/Write
	Syntax	Property VisibleColumns As Long