

Meridium APM PROACT

3.6.1.0.0

Copyright and Legal



Meridium APM PROACT

3.6.1.0.0

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Overview of Root Cause Analysis

The Meridium APM Root Cause Analysis (RCA) module lets you conduct a root cause analysis, which allows you to track and analyze causes of equipment and location failures. When you create an <u>RCA Analysis</u>, you are using Meridium APM Framework Tools to facilitate a standard process that is based on the <u>PROACT®</u> for Meridium methodology.

Note: The RCA module is based on the PROACT® RCA Methodology and Software, © Copyright 1996 - 2004, RCI-Reliability Center Incorporated. All rights reserved. Used with Permission.

When a piece of equipment or location in your facility fails, there could be any number of causes that led up to the failure. If you investigate the causes, you might find that each failure stems from another higher-level cause. If this *root* cause remains unidentified, the failures will likely persist.

For instance, consider an example of a car that has had trouble starting every month for the past three months. In this case, you might determine that:

- In the first month, the cold weather caused the failure.
- In the second month, the battery was low.
- In the third month, the fuel in the tank was low.

If you were to conduct a root cause analysis on the car, you may find that while each month's failure had its own apparent cause, the *root cause*of each failure was that a spark plug needed to be replaced.

To help you identify the root causes of failures in your facility, you can assemble an RCA Analysis Team that will:

- Collect data relevant to the failure.
- Analyze the data.
- Develop hypotheses about the root cause.
- Develop recommendations for preventing the failure from occurring or lessen the impact of the failure in the future.
- Implement recommended solutions.
- Track implemented solutions and re-evaluate them if necessary.

What is **PROACT** for Meridium?

PROACT for Meridium is a methodology that is used in the RCA module and allows you to conduct a root cause analysis. The *PROACT* acronym stems from the following steps, where we have capitalized the letters that make up the acronym:

- **PReserve:** Team members gather and record information (i.e., failure data) about a piece of equipment's or location's failure.
- Order: The Principal Analyst:
 - Defines the goals of the RCA Analysis.
 - Assembles the team members who will conduct the RCA Analysis.
- Analyze: Team members review and analyze the available information and then record any conclusions.
- **Communicate:** Team members submit to the decision makers in the organization their hypotheses about the cause of the failure and their recommendations for solutions to the failure.
- **Track:** Team members track the success of the solutions that were implemented. A re-evaluation can be performed, if necessary.

You can use these steps as a guideline for <u>conducting a root cause analysis in the RCA module</u>, which consists of creating the data in Meridium APM that is necessary to complete these five steps of the PROACT for Meridium methodology and implement successful solutions.

Note: These steps do not need to be completed in the exact order that they are listed above. It is important, however, that *all* steps of the methodology be completed. For more information, see the workflow for conducting a root cause analysis.

What is a Root Cause Analysis?

A root cause analysis is the process of analyzing equipment and locations failures down to their root cause, which can include but is not limited to deficiencies in management systems and in the piece of equipment or location itself.

In the Meridium APM Framework, an *RCA Analysis* is the combination of <u>an RCA Analysis</u> record and a group of records that are linked to it that store all the information necessary for the team to identify a root cause for a piece of equipment's or location's failure. The Root Cause Analysis module provides an interface that you can use to create an RCA Analysis, using the steps in the <u>PROACT for Meridium methodology</u> to facilitate the completion of a root cause analysis.

When the RCA Analysis is complete, it can be published and made available to users who are not <u>members of the analysis team</u>, allowing them to view the results using Meridium APM Framework Tools.

RCA System Requirements

The *Root Cause Analysis* license is required to take advantage of RCA functionality. In addition, your system must contain the basic Meridium APM system architecture.

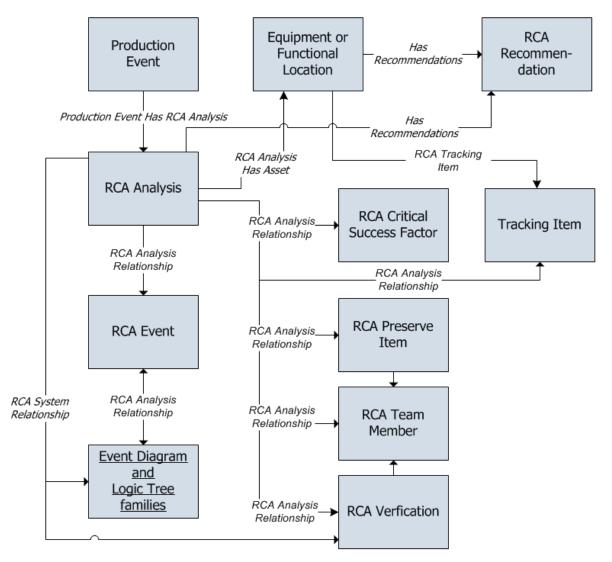
After you have installed and configured the basic system architecture, you will need to perform some configuration tasks specifically for the RCA module.

Root Cause Analysis Data Model

The Root Cause Analysis data model uses families to represent the various components of an RCA Analysis, as defined by the standard, accepted PROACT for Meridium methodology. Meridium APM leverages its fundamental entity and relationship family infrastructure to store data related to an RCA Analysis.

Each RCA Analysis is represented at the root level by an *RCA Analysis* record. The RCA Analysis record can be linked to an RCA Event record through the RCA Analysis Relationship. RCA Event records can, in turn, be linked to RCA Failure Mode records, RCA Sequence Node records, and so on for all components of the RCA Analysis. Together, the root RCA Analysis record and all the records that are linked to it, either directly or indirectly, make up the *RCA Analysis*.

The following image shows the entity families and relationship families that are used to create an RCA Analysis.



Note: RCA Recommendation records can be linked to <u>any Equipment record and any Func-</u> <u>tional Location record</u>. They may or mat not be the same Equipment or Functional Location records that are linked to the RCA Analysis record.

The Root Cause Analysis Best Practice specifies that you will create RCA Analyses either for equipment or locations. Either option may be valid, depending upon the analysis. Throughout the RCA documentation, we assume that you are following the Meridium APM best practice and storing your equipment and location information in Equipment and Functional Location Records. Additionally, we assume that you are following the RCA Best Practice and linking your RCA Analysis records to either Equipment or Functional Location records.

In addition to the relationships that appear in this image, records in the following families can be linked to records in the RCA Reference Document family through a relationship definition on the Has Reference Documents family:

- RCA Analysis
- RCA Critical Success Factor
- RCA Event
- RCA Failure Mode
- RCA Preserve Item
- RCA Recommendation
- RCA Team Member
- RCA Tracking Item
- RCA Verification

Additionally, the following families are used by the RCA module but are not related to any other family in the data model:

- The RCA Image family is used to display an image of the Event Diagram and the Logic
 Tree in the Comprehensive Analysis Report
- The Alert family is used to send alert emails.

About Analysis States

The state of an RCA Analysis record is stored in the State field and is represented by a value of 0, 1, or 2. The State field is not included on any of the baseline datasheets that exist for the RCA Analysis family. The state of an RCA Analysis is determined by actions that you take in the RCA module. When you perform an action (e.g., publish an analysis), the value in the State field changes automatically, which transitions the analysis from one state to another. The default value is **0**. After an RCA Analysis is published, the value changes to **1**. After an RCA Analysis is produced from an existing analysis (i.e., as a template), the value changes to **2**. On the Manage Analyses page, the numeric values are translated into text via code that exists in the Meridium APM system.

RCA Analyses can have one of the states in the following list. The number in parentheses indicates the value in the State field that corresponds to each state. Only the name of the state will appear on the Manage Analyses page. The numbers are not displayed in Root Cause Analysis:

- In Progress (0): Indicates that an RCA Analysis has not yet been completed. Only Meridium APM users who are members of the RCA Analysis Team and members of the MI PROACT Administrator Security Group can view and modify an RCA Analysis via the My PROACT page when it is in the In Progress state. RCA Analyses will remain in the In Progress state until the Principal Analyst publishes the analysis. Additionally, a Published RCA Analysis that is unpublished will return to the In Progress state.
- Published (1): Indicates that an RCA Analysis has been completed. After the RCA Analysis is complete, the Principal Analyst can <u>publish the analysis</u>, which will assign the Published state to the analysis and populate the Date Published field in the RCA Analysis record with the date on which it was published. When an RCA Analysis is published, Meridium APM users, regardless of whether they are members of the analysis team or not, will have read-only access to the RCA Analysis as long as they have the following security permissions:
 - View privileges to all RCA Analysis families, including the RCA Analysis Relationships and RCA System Relationships families.
 - Insert privileges on the RCA Analysis family.
 - Update privileges on the RCA Image family.

If a Published <u>RCA Analysis is unpublished</u>, the RCA Analysis will return to the In Progress state, but the value in the Date Published field will not be updated until the analysis is published again.

- Template (2): Indicates that an RCA Analysis has been produced from an existing analysis using the Produce Template link. RCA Analyses in the Template state are identical to RCA Analyses that are in the In Progress state, except that they do not have an analysis team defined.
 - Super Users, members of the MI PROACT Administrators Security Group, and Principal Analysts can transition analyses to in the Template state.

Note: Principal Analysts can create RCA Analysis Templates only if the <u>Template</u> Creation Permissions setting has been enabled. Only Super Users and members of the MI PROACT Administrators Security Group can modify an RCA Analysis that is in the Template state.

Defining When a Root Cause Analysis Should Be Performed

Before you begin conducting a root cause analysis using the Root Cause Analysis module, members of your organization should determine which events require further investigation through a root cause analysis. This involves defining criteria that standardizes when a root cause analysis should *always* be performed.

The root cause analysis criteria should be defined according to the needs and resources within your organization. For instance, the criteria can be based strictly on the data collected in Failure records. For example, the criteria might be that a root cause analysis is automatically performed when a piece of equipment fails more than two times in a 12-month period. The criteria can also be less restrictive, allowing an area manager or reliability engineer to initiate a root cause analysis even if a failure does not meet the standard criteria.

Regardless of the specific criteria that you use, your goal should be to define criteria that will allow personnel to know *when*a root cause analysis should always be conducted, ensuring that failure events are analyzed in a consistent and methodical way.

Steps in Developing an RCA Analysis

After you have <u>configured the RCA module</u>, members of your organization must <u>define the general criteria that dictate when an RCA Analysis should be performed</u>. When a piece of equipment or location in your facility meets this criteria, you should perform an RCA Analysis according to the steps in the PROACT for Meridium methodology using the Root Cause Analysis module.

The following list outlines the steps in the PROACT for Meridium methodology and the corresponding tasks that you should complete in Meridium APM to develop an RCA Analysis.

- 1. Order the analysis: Use the New Analysis Builder to complete the initial steps required for the RCA Analysis. When you are finished, an RCA Analysis record is created. Using the New Analysis Builder, you will:
- Select the Equipment or Functional Location record on which the RCA Analysis is based.
- Select the members of the RCA Analysis Team.
- Select or add Critical Success Factors to the RCA Analysis.
- Select or modify the Team Charter.
- 2. Preserve failure data: Create RCA Preserve Item records and assign them to team members.

Note: While the PROACT acronym lists the Preserve step first, the order in which you perform the associated task in Meridium APM differs.

- 3. Analyze the data: Create an Event Diagram and a Logic Tree diagram to provide a visual representation of the data that was collected. Using the diagrams, you can analyze the data, develop hypotheses, and verify hypotheses. When you <u>develop and verify hypo-theses</u>, you will create the corresponding RCA Hypothesis and RCA Verification records.
- 4. **Communicate findings and recommendations:** Update the RCA Analysis record, create <u>RCA Recommendation records</u>, and <u>generate reports</u> to communicate the team's conclusions to the decision makers in your organization.
- 5. Track and reevaluate results: Using RCA Tracking Item records to track the success or failure of the solutions that were implemented. If necessary, reevaluate and modify the team's recommendations.

About This Example

This section of the documentation provides topics that correspond to each step in the <u>workflow</u> for developing an RCA Analysis. In each topic, the workflow for creating a Root Cause Analysis will be illustrated through examining the recurring failure(s) of a cooling water pump. The following topics appear in this section of the documentation and are intended to be read in order:

- Defining the criteria for when an RCA Analysis should be performed.
- Ordering the analysis.
- Preserving failure event data.
- Analyzing data.
- Communicating findings and recommendations.
- Tracking results.

Note: The information contained in these topics assumes that you are the user who will be performing the associated step in Root Cause Analysis and that all RCA administrative tasks have been completed.

Defining When an Analysis Should Be Performed: An Example

Before you can begin conducting an RCA Analysis, you need to establish the criteria that standardizes when a Root Cause Analysis *should* be performed. For example, the manager of the plant where the cooling water pump exists might specify criteria as:

• If any pump fails one or more times per week for more than two successive weeks, regardless of the cost for repairs, an RCA study should be conducted.

-or-

• If any pump fails catastrophically (e.g., causes they system to shut off), an RCA Analysis should be conducted.

Now, assume that in January 2012, the bearing temperature alarm on the outboard bearing of a cooling water pump sounded. By the time the operator arrived, the motor temperature had increased and caused the system to shut off, resulting in loss of production. According to the criteria that was developed, these conditions dictate that an RCA Analysis should be performed. The first step is to *order* the analysis.

Ordering the Analysis: An Example

After the cooling water pump failure meets the criteria for requiring an RCA Analysis, the first step is to *order the analysis*. The user who will serve as the Principal Analyst can complete this step by using the **New Analysis Builder** to initiate the development of the RCA Analysis for the recurring failures of the cooling water pump.

To order the analysis for our example:

- 1. Access the New Analysis Builder.
- 2. When the **New Analysis Builder** appears, the **PROACT Analysis Datasheet** screen is displayed, where you would define the RCA Analysis record, as shown in the following image.

		Value(s)
	Analysis Name	Cooling Water Pump
	Analysis Description	A anlaysis to determine the root cause of the 🛛 🚥
	Start Date	1/6/2012
	End Date	1/15/2012
	Comments	Comments
	Analysis Type	Mechanical
	Event Narrative	Investigate what caused the motor temperature 💀
	Date Published	
	Cost	\$200,000.00 (United States Dollar)
1	Frequency	1

In the **Frequency of Failures** text box, the number 1 represents the number of failures that occurred for the cooling water pump.

3. When you click the **Next** button, the **Linked Assets** screen will appear, where you can search for the desired Equipment or Functional Location record and select it.

New Ana	alysis Builder		l
ink A.	ssets		
— Linke	ed Assets		
	Record ID	Family	
▶	~ ~ PUMP	Equipment	
		Link Assets Unlink Assets	
			1
		<back next=""> Finish Cancel Help</back>	

- 4. You will then click the **Next** button to display the **Select Team Members** screen, where you can define the RCA Analysis Team by selecting the names of the users who would contribute a wide range of expertise to the team. In this case, you would select:
 - The analyst, Suzie Jones, to help gather information surrounding the failure.
 - The mechanic, Pete Handy, because he will repair the cooling water pump.
 - The engineer, Bob Speck, because he is an expert on systems and safety guidelines.

The following image shows the **Select Team Members** screen after the RCA Analysis Team has been selected. The Principal Analyst is Jane Doe, who is an expert on facilitating team discussion and documenting discussion notes.

incipal Analyst:						
ne Doe						
5elect Analysis Tea	m Members					
	in Henderb					
Search Text:				L	Search	
Available Members	s			Selected Team Me	mbers	
Last Name	First Name	Job T 🔨		Last Name	First Name	Job Titl
Last Hamo	The Hame			Handy	Pete	
				Jones	Suzie	
				Speck	Bob	
			>			
			<			
a Abler	f Frank					
Acker	Steve					
Admin	Steve					
Admin	Proact	Admini				
admin	sm					
<	- 5111	>		<		>

- 5. On the **Select CSF** screen, you can accept the default Critical Success Factors or create new ones. For this example, you want to accept the default Critical Success Factors, so select each Critical Success Factor in the **Available CSF**grid and proceed to the next screen.
- 6. On the **Enter Team Charter** screen, you can type your own Team Charter or accept the default Team Charter. For this example, you want to accept the default Team Charter and modify it so that it appears as the following image shows.

To indentif	y the root cause	of the cooling wal	ter pump failure. 1	his includes indent	ifying deficiencies ir	n or lack of
manageme rapid resol	nt systems. Appi	ropriate recommer	ndations for root o	auses will be comn	nunicated to the ma	nagement for
Default Te	eam Charter					

7. After you define the Team Charter, you can click the **Finish** button to exit the **New Ana-Iysis Builder** and begin preserving the failure data for the RCA Analysis.

After you click the **Finish** button, the RCA Analysis record and all initial information for the RCA Analysis is saved, and the **Preserve Failure Data** page appears.

An Example of Preserving Failure Event Data

After you have ordered the RCA Analysis, you can begin *preserving* failure event data, which consists of creating RCA Preserve Item records that contain a data-collection task that should be completed by the team member to whom the record is assigned. Each task can be categorized according to the 5 P's (i.e., Parts, Paper, People, Position, Paradigms), which indicates the type of data that should be collected.

To preserve failure event data for our example:

• On the **Preserve Failure Data** page, create RCA Preserve Item records and assign them to the team members who will complete the task specified in the record. For this example, you should create RCA Preserve Item records that contain the information as it appears in each of the following tables.

RCA Preserve	e Item 1
Field	Value(s)
Assign To	Pete Handy
Data Cat- egory	Parts
Data to Col- lect	The pieces of the cooling water pump that could have caused the pump to overheat.
Collection Strategy	Document (pictures and observations) the condition of the components of the pump.
Date Due	1/8/2012
Send Alert on Due Date?	True
Days Before Due Date to Be Notified	1
Frequency of Alert After Due Date	Daily
Alert Email Body	This is a reminder to gather and document the pieces of the pump that could have caused the pump to overheat and report back to the team.
Completed?	No

RCA Preserve	e Item 1
Date Com- pleted	

RCA Preserve	e Item 2
Field	Value(s)
Assign To	Suzie Jones
Data Cat- egory	Paper
Data to Col- lect	Standard operating procedures and frequent failure information
Collection Strategy	Research
Date Due	1/9/2012
Send Alert on Due Date?	True
Days Before Due Date to Be Notified	1
Frequency of Alert After Due Date	Daily
Alert Email Body	This is a reminder to gather the standard operating procedures and frequent failure information and report back to the team.
Completed?	No
Date Com- pleted	

RCA Preserve	e Item 3
Field	Value(s)
Assign To	Bob Speck
Data Cat- egory	People
Data to Col- lect	Operating procedures used by those who maintain the pump.
Collection Strategy	Interview the floor operators who are assigned to the pump.
Date Due	1/10/2012
Send Alert on Due Date?	True
Days Before Due Date to Be Notified	1
Frequency of Alert After Due Date	Daily
Alert Email Body	This is a reminder to interview operators assigned to the pump and document their operating procedures and report back to the team.
Completed?	No
Date Com- pleted	

RCA Preserve	e Item 4
Field	Value(s)
Assign To	Bob Speck
Data Cat- egory	Position

RCA Preserve	Item 4		
Data to Col- lect	Environment surrounding the pump.		
Collection Strategy	Tools, pictures, diagrams		
Date Due	1/10/2012		
Send Alert on Due Date?	True		
Days Before Due Date to Be Notified	1		
Frequency of Alert After Due Date	Daily		
Alert Email Body	This is a reminder to investigate the environment where the pump exists and report back to the team.		
Completed?	No		
Date Com- pleted			

RCA Preserve	e Item 5	
Field	Value(s)	
Assign To	Jane Doe (Principal Analyst)	
Data Cat- egory	Paradigms	
Data to Col- lect	Common assumptions made when a pump fails.	
Collection Strategy	Research and interview.	
Date Due	1/10/2012	

RCA Preserve	ltem 5	
Send Alert on Due Date?	False	
Completed?	No	
Date Com- pleted		

After each team member has collected the data that is specified in the RCA Preserve Item record, they should record their findings for the rest of the team through artifacts, including Reference Document records and hard copies of documents. After all the RCA Preserve Item records have been completed, the team can begin to analyze the data.

Analyzing Data: An Example

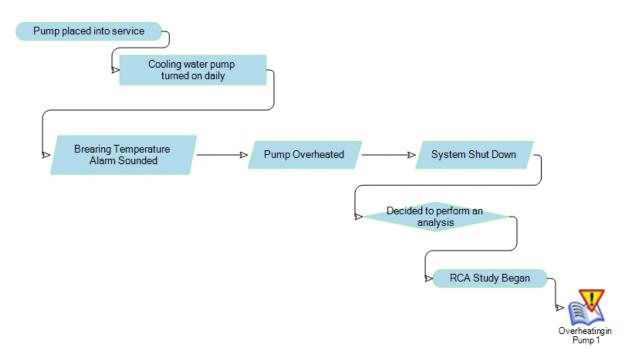
After the team has preserved the failure data, the team can begin to *analyze the data*. To help you visualize the event and organize the team's hypotheses, you should create an Event Diagram and a Logic Tree to facilitate and organize the team's analysis.

To analyze failure event data for our example:

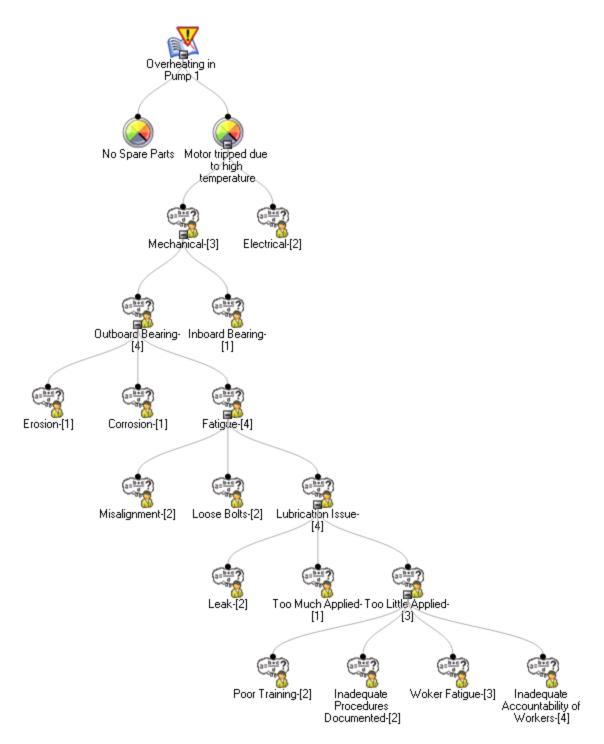
1. Access the **Event Diagram** page, and define the failure event by creating an RCA Event record. For this example, you would complete the RCA Failure Event datasheet as the following image shows.

Datasheet RCA Failure Event		
ve	nt Details	[u] ()
7	Label	Value(s) Overheating in Pump 1
/	Long Description	Investiage the cause for a cooling water
	Event Start Date	01/06/2012
	Event ID	RCA-18/09/2012
	Event End Date	01/15/2012

2. Diagram the events that led up to and immediately followed the failure event. For this example, you would create the Event Diagram as shown in the following image. The team should note the trend in the failures that occurred in the past. In this way, the team may be able to identify a pattern in the events prior to the RCA Analysis that may indicate the underlying cause(s) for these failures.



3. Diagram each failure mode in detail. For this example, you would create a Logic Tree like the one shown in the following image.



In the Logic Tree in this image, you can see that two Failure Mode nodes are linked to the Failure Event node, and multiple Hypothesis nodes are linked to the *Motor Tripped due to high temperature* Failure Mode node.

4. Now that several likely hypotheses have been introduced, the team will need to rule out hypotheses. To rule out a hypothesis or prove a hypothesis, the hypothesis will need to be

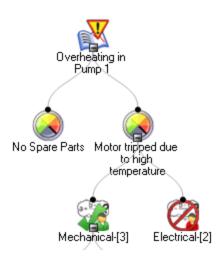
tested against the data that is available to the team (i.e., the failure event data and the team of experts).

The Principal Analyst should create RCA Verification records and assign them to team members who will be responsible for completing the associated task. The following image shows an example of an RCA Verification record that contains a task to test the *Mechanical* hypothesis. The record is assigned to the team member Pete Handy, the mechanic.

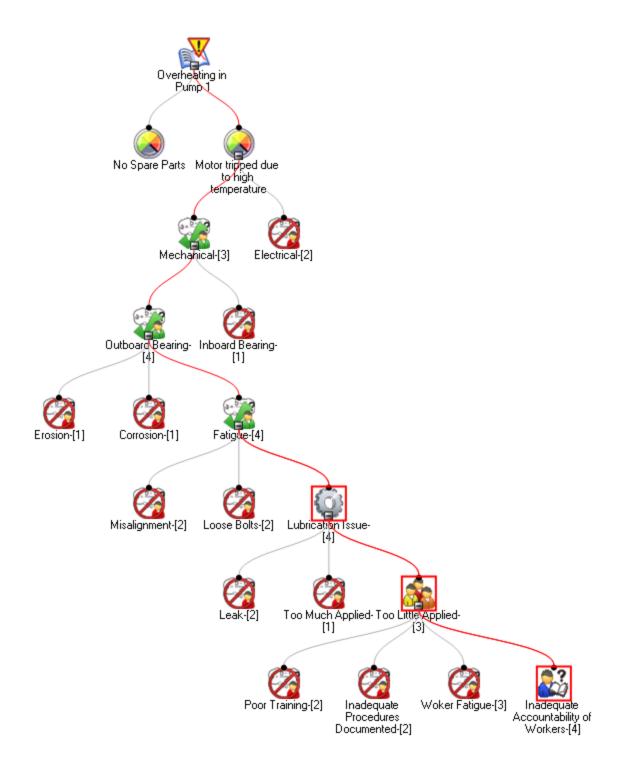
🐣 Verification Properties 🛛 🔀				
Verification Data Sheet				
Datasheet RCA Verification	0			
Verification Details				
	Value(s)			
Method	Inspect wiring to make sure the cause was 🚥 🚆			
Outcome	Confirmed the problem was mechanical.			
Due Date	1/10/2012			
Send Alert on Due Date?				
Dave Refore Due Date to be Notified				
Assign to: Pete Handy				
	Save Cancel			

The task defined in this RCA Verification record instructs Pete Handy to inspect the wiring for the cooling water pump to ensure that the problem was not electrical, but mechanical.

5. When a hypothesis has been tested using the task specified in the RCA Verification record, the state of the associated RCA Hypothesis record should be set to *True* if the hypothesis is true or *Not True* if the hypothesis is not true. For example, the following image shows the Logic Tree after Pete Handy has completed the RCA Verification record to which he was assigned. Pete Handy concluded that the wiring did not the cause the pump to overheat, so the problem must be mechanical.



After the state of the *Mechanical* RCA Hypothesis record is set to *True*, the team can continue down the logic tree until they identify the root cause. Causes can be further identified as physical, human, or latent. For example, the following image shows the Logic Tree after ALL the RCA Verification records have been completed. The team has concluded that inadequate accountability of workers has led to insufficient lubricant being applied to the outboard bearing, which caused the motor's temperature to increase and the pump to overheat.



In this case, the root cause for the pump failure would be identified as *latent* (i.e., inadequate accountability of workers), which lead to *human* (i.e., too little applied) and *physical* (i.e., lubrication issue) causes. Now that a hypothesis has been verified and the root cause has been determined, you can create RCA Recommendation records to <u>communicate</u> your findings on how to prevent this failure in the future.

Communicating Findings and Recommendations: An Example

Now that the team has determined the root cause of the cooling water pump failure to be inadequate accountability of workers, you will want to record your findings and create RCA Recommendation records. After recommendations have been implemented, you can share the results of the RCA Analysis with others.

To communicate findings and recommendations for our example:

1. On the RCA Communicate datasheet for the example RCA Analysis, complete the Mechanism and Acknowledgments fields as appropriate. In the following image, the Mechanism and Acknowledgements fields are outlined in red, and the datasheet is completed as it should be for this example.

Communicate Findings and Recommendations				
atasheet RCA Communicate 🔽 🛃 😳				
Analysis Details				
[Value(s)			
Start Date	1/6/2012			
End Date	1/15/2012			
Comments	Comments	•••		
Analysis Type	Mechanical			
Event Narrative	Investigate what caused the motor temperature in the water pump to increase and overheat.			
Date Published				
Summary of Findings	Inadequate accountability of workers led to insufficient lubricant being applied to the outboard bearing of the pump.	•••		
Acknowledgments	Pete Handy of Cooling Systems, Inc. for helping with the investigation of the pump.			

2. After the RCA Communicate datasheet has been completed, you can recommend actions and propose them for implementation. In this case, the team has decided that requiring workers to document and report performed maintenance will make them accountable for procedures performed, and will reduce the risk of a failure in the future. To propose this recommendation, you would create an RCA Recommendation record as shown in the following image.

neral Information Alert			
	Value(s)		
Recommendation ID	REC-1376		
Recommendation Headline	Create a new performed maintenance report.		
Recommendation Description	This report will require workers to document each time they perform a routine	•	
Recommendation Basis		_	
RCA Analysis ID	Cooling Water Pump		
Equipment ID	PUMP	•	
Technical Number			
Functional Location ID		•	
Required Equipment Status	On-Line (ON-LINE)		
Business Impact	Production (PRODUCTION)		
Target Completion Date	Monday, February 20, 2012		
Mandatory Date	28-Feb-2012		
Recommendation Priority	Medium (MEDIUM)		
Status	Created (CREATED)		
Author Name	Administrator, Meridium MIADMIN		
Reviewer Name			
Assigned To Name	Jones, Suzie		
Final Approver Name	Administrator, Meridium MIADMIN		
Cause	Inadequate Accountability of Workers		
Cause Type	Cause Latent		
Close-Out Comments		-	
Implemented Date			
Create Work Request?			
Work Request Reference			
Work Request Equipment			

3. On the RCA Recommendation datasheet, on the **Alert** tab, you can schedule an alert email to be sent to the team member responsible for completing the implementation of the recommendation. To do so, you would complete the fields on the **Alert** tab for REC-1376 as the shown in the following image.

Data	Datasheet RCA Recommendation				
Gen	eral Information Alert				
		Value(s)			
	Alert Responsible Party When Due?	\checkmark			
	Days Before Due Date to be Alerted	4 (Days)			
	Frequency of Alert After Due Date	Daily			
Þ	Implementation Alert Text	You have four days remaining to complete the new required report			
	Reevaluate?				
	Reevaluation Date				
	Reevaluation Alert List				
	Reevaluation Alert Body Text				

4. After an RCA Recommendation record has been created, the RCA Analysis is almost complete. If desired, you can run reports based on the information that was gathered during the RCA Analysis and even publish the RCA Analysis to distribute the information to others.

After the recommended action has been implemented, you will need to continue tracking the success of the recommended solution.

Tracking for Results: An Example

After the RCA Analysis findings have been communicated and the recommendation has been implemented, the team will want to *track* the effectiveness of the recommendation to see if the new report has prevented the cooling water pump from failing thus far. Tracking for results involves creating RCA Tracking Item records, scheduling the Tracking Evaluations in the Meridium APM Schedule Manager, and modifying the existing recommendation or creating a new one based on the discoveries that are made through reevaluation.

To keep track of the success of the implemented recommendations for our example:

 Create RCA Tracking Item records and assign them to the team member(s) responsible for tracking the recommendation. An email message will be sent to the team member if the values in the Count and Cost field are exceeded. In this case, you would create an RCA Tracking Item record as shown in the following image.

		Related Equipment: ~ ~ PUMP	Search		
D	ata	asheet RCA Tracking Item Details 💽 🕓			
Т	Tracking Item Details				
			Value(s)		
		Active			
		Start Date	3/1/2012		
		Count	2		
	1	Cost	10000		
		Alert	Williams, Bob		
		Message Subject	Cooling Water Pump Improvement		
		Message Text	Cooling water pump 1 has failed and needs to be re-evaluated.		

The value 2 in the Count field indicates that if the number of Failure records linked to the Equipment record *Pump* exceeds two, the alert email will be sent to Bob Williams. Note also that in the Cost field, the value 45 indicates that if the sum of the failure cost exceeds \$10,000, the alert email will be sent to Bob Williams.

In this case, the cooling water pump has not incurred any failures since the recommendation was implemented.

2. The recommendation should continue to be tracked by a member of the RCA Analysis Team through RCA Tracking Item records and the Schedule Manager.

At this point, the RCA Analysis is considered complete, and you can publish the RCA Analysis and share reports with individuals outside of the RCA Analysis Team.

About the RCA Analysis Example

In this area of the documentation, we list the specific data used in the <u>example RCA Analysis</u>. This information is provided for your reference.

Note: In these topics, we list only the fields that contain a value. In the case of numeric fields, this includes fields that contain a value of zero (0). Fields that contain NO value are not listed here.

The following topics contain details on the specific data in our example RCA Analysis:

- Example Data in the RCA Analysis Record
- Example Data in the RCA Critical Success Factor Records
- Example Data in the RCA Event Record
- Example Data in the RCA Failure Mode Records
- Example Data in the RCA Hypothesis Records
- Example Data in the RCA Logic Gate Records
- Example Data in the RCA Preserve Item Records
- Example Data in the RCA Recommendation Record
- Example Data in the RCA Sequence Node Records
- Example Data in the RCA Team Member Records
- Example Data in the RCA Tracking Item Record
- Example Data in the RCA Verification Record
- Example Data in the Equipment Record

Example Data in the RCA Analysis Record

Like all RCA Analyses, the <u>example RCA Analysis</u> contains one RCA Analysis record. The following values exist in that record.

Field	Description
Analysis Description	An analysis to determine the root cause of the pump over- heating.
Analysis Name	Cooling Water Pump
Analysis Type	Mechanical
Charter	To identify the root causes of the cooling water pump failure. This includes identifying deficiencies in or lack of management systems. Appropriate recommendations for root causes will be communicated to the management for rapid resolutions.
Comments	Comments
Equipment ID	Pump
End Date	1/15/2012
Event Narrative	Investigate what caused the motor temperature in the water pump to increase and overheat.
Frequency	1
Start Date	1/6/2012

Example Data in the RCA Critical Success Factor Records

The <u>example RCA Analysis</u> has six RCA Critical Success Factor records, which represent the default CSFs. Each RCA Critical Success Factor record contains a different value in the Critical Success Factor field. Each bullet in the following list displays the value that exists in one of these RCA Critical Success Factor records:

- A cross-functional section of plant personnel/experts will participate in the analysis.
- A disciplined RCFA approach will be utilized.
- A measurement process will be used to track the progress of approved recommendations.
- All analysis hypothesis will be verified or disproven.
- Management agrees to fairly evaluate the analysis team findings and recommendations.
- No one will be disciplined for honest mistakes.

Example Data in the RCA Event Record

The <u>example RCA Analysis</u> contains one RCA Event record. The following values exist in that record.

Field	Description	Notes
Event End Date	1/15/2012	None
Event ID	RCA-9/18/2012	The Event ID field is populated auto- matically with the date the record is created and is disabled so that value cannot be changed. If you choose to re-create this example RCA Event record, your Event ID value will be different from the value listed here.
Event Start Date	1/6/2012	None
Label	Overheating in Pump 1	None
Long Descrip- tion	Investigate the cause of a cooling water pump to overheat and shut down the system.	None

Example Data in the RCA Failure Mode Records

The <u>example RCA Analysis</u> has four RCA Failure Mode records. The following values exist in those records.

RCA Failure Mode Record ID	Values Specified
No Spare Parts	Label: No Spare Parts
	Description: No spare parts caused the pump to be out of commission for a longer amount of time.
Motor tripped due to high temperature.	Label: Motor tripped due to high tem- perature.
	Description: The motor shut off because the temperature became too hot and the system was shut down.

Example Data in the RCA Hypothesis Records

The <u>example RCA Analysis</u> has multiple RCA Hypothesis records. The following chart displays the values for these records, in the order they appear in the Logic Tree.

Note: The ID fields are automatically populated and if you choose to reproduce this example, your ID values might be different from the values listed here.

RCA Hypothesis Record ID	Values Specified
Level 1	
Mechanical	Label: Mechanical
	Descriptions: The increase in temperature was due to a mechanical failure.
	Confidence Factor: Likely (3)
	State: Hypothesis True
	ID: Hyp-365
Electrical	Label: Electrical
	Descriptions: The increase in temperature was due to an electrical failure.
	Confidence Factor: Possibly True (2)
	State: Hypothesis Not True
	ID: Hyp-362
Level 2	
Outboard bearing	Label: Outboard bearing
	Descriptions: The outboard bearing had a mechanical problem.
	Confidence Factor: Highly Likely (4)
	State: Hypothesis True
	I D: Hyp-364

RCA Hypothesis Record ID	Values Specified
Inboard bearing	Label: Inboard bearing
	Descriptions: The inboard bearing had a mechanical problem.
	Confidence Factor: Somewhat True (1)
	State: Hypothesis Not True
	ID: Hyp-363
Level 3	
Erosion	Label: Erosion
	Descriptions: The outboard bearing eroded after overuse.
	Confidence Factor: Somewhat True (1)
	State: Hypothesis Not True
	ID: Hyp-367
Corrosion	Label: Corrosion
	Descriptions: The outboard bearing cor- roded and was rusty.
	Confidence Factor: Somewhat True (1)
	State: Hypothesis Not True
	ID: Hyp-361
Fatigue	Label:Fatigue
	Descriptions: The outboard bearing was overheated due to a weakness of materials.
	Confidence Factor: Highly Likely (4)
	State: Hypothesis Not True
	ID: Hyp-368
Level 4	

RCA Hypothesis Record ID	Values Specified
Misalignment	Label: Misalignment
	Descriptions: The outboard bearing was not aligned correctly.
	Confidence Factor: Possibly True (2)
	State: Hypothesis Not True
	ID: Hyp-369
Loose Bolts	Label: Loose Bolts
	Descriptions: Bolts were loose and caused the outboard bearing to become loose.
	Confidence Factor: Possibly True (2)
	State: Hypothesis Not True
	ID: Hyp-370
Lubrication Issue	Label:Lubrication Issue
	Descriptions: The outboard bearing was not receiving the right amount of lubrication.
	Confidence Factor: Highly Likely (4)
	State: Cause Physical
	ID: Hyp-371
Level 5	
Leak	Label: Leak
	Descriptions: The lubricant was leaking from the pump.
	Confidence Factor: Possibly True (2)
	State: Hypothesis Not True
	ID: Hyp-372

RCA Hypothesis Record ID	Values Specified
Too Much Applied	Label: Too much applied
	Descriptions: There was too much lub- ricant, causing, the bearing to operate too quickly and overheat.
	Confidence Factor: Possibly True (2)
	State: Hypothesis Not True
	ID: Hyp-373
Too Little Applied	Label:Too little applied
	Descriptions: There was not enough lub- ricant, causing friction and an increase in temperature.
	Confidence Factor: Likely (3)
	State: Cause Human
	ID: Hyp-374
Level 6	
Poor training	Label: Poor training
	Descriptions: Workers were not properly training on applying lubricant to the bearing.
	Confidence Factor: Possibly True (2)
	State: Hypothesis Not True
	ID: Hyp-375
Inadequate Procedures Documented	Label: Inadequate Procedures Documented
	Descriptions: Workers are referencing pro- cedure documentation that is not clear.
	Confidence Factor: Possibly True (2)
	State: Hypothesis Not True
	ID: Hyp-376

RCA Hypothesis Record ID	Values Specified
Worker Fatigue	Label: Worker Fatigue
	Descriptions: Workers are overworked and are not able to perform at an acceptable level.
	Confidence Factor: Likely (3)
	State: Cause Physical
	ID: Hyp-377
Inadequate Accountability of Workers	Label: Inadequate Accountability of Workers
	Descriptions: Workers are not being held accountable for the maintenance procedures they are required to perform.
	Confidence Factor: Highly Likely (4)
	State: Cause Latent
	ID: Hyp-378

Example Data in the RCA Logic Gate Records

The <u>example RCA Analysis</u> contains four RCA Logic Gate records, which represent <u>Logic Gate</u> nodes and are used in the <u>Logic Tree</u>. These Logic Gate nodes must be <u>enabled</u> to be seen on the Logic Tree.

In the following table, the Logic Gates are numbered as they appear in the Logic Tree from left to right. For each RCA Logic Gate record, the table displays the value in the Gate Type field of the RCA Logic Gate record and identifying information about the records (e.g., RCA Failure Mode) to which it is linked.

RCA Logic Gate Record	Value Spe- cified	Linked To
1	Gate Type: Or	 RCA Failure Mode: Motor tripped due to high temperature
		RCA Hypothesis: Mechanical
		RCA Hypothesis: Electrical
2	Gate Type: Or	 RCA Failure Mode: Motor tripped due to high temperature
		RCA Hypothesis: Mechanical
		 RCA Hypothesis: Inboard Bearing
		RCA Hypothesis: Outboard Bearing
3	Gate Type: Or	 RCA Failure Mode: Motor tripped due to high temperature
		RCA Hypothesis: Outboard Bearing
		RCA Hypothesis:Corrosion
		RCA Hypothesis: Erosion
		 RCA Hypothesis: Fatigue
4	Gate Type: Or	 RCA Failure Mode: Motor tripped due to high temperature
		RCA Hypothesis: Fatigue
		RCA Hypothesis:Loose Bolts
		RCA Hypothesis: Lubrication Issue
		RCA Hypothesis: Misalignment

RCA Logic Gate Record	Value Spe- cified	Linked To
5	Gate Type: Or	 RCA Failure Mode: Motor tripped due to high temperature
		RCA Hypothesis: Lubrication Issue
		RCA Hypothesis:Leak
		RCA Hypothesis: Too Little Applied
		RCA Hypothesis: Too Much Applied
6	Gate Type: Or	RCA Failure Mode: Motor tripped due to high temperature
		RCA Hypothesis: Too Little Applied
		 RCA Hypothesis:Inadequate Accountability of Workers
		 RCA Hypothesis: Inadequate Procedures Documented
		RCA Hypothesis: Poor Training
		RCA Hypothesis: Worker Fatigue

Example Data in the RCA Preserve Item Records

The <u>example RCA Analysis</u> contains five RCA Preserve Item records. The following values exist in those records.

RCA Preserve Item Record ID	Values Specified	Linked To
Paper-Standard operating	Data Category: Paper	The RCA Team Member
procedures and frequent fail- ure information.	Data to Collect: Standard operating procedures and frequent failure information.	record for Suzie Jones.
	Collection Strategy: Research	
	Date Due: 1/9/2012	
	Send Alert on Due Date?: True	
	Days Before Due Date to be Notified: 1 (Days)	
	Frequency of Alert After Due Date:Daily	
	Alert Email Body: This is a reminder to gather the stand- ard operating procedures and frequent failure inform- ation and report back to theteam.	
	Completed?: No	
Paradigms-Common	Data Category: Paradigms	The RCA Team Member
assumptions made when a pump fails.	Data to Collect: Common assumptions made when a pump fails.	record for Jane Doe.
	Collection Strategy: Research and interview.	
	Date Due: 1/10/2012	
	Sent Alert on Due Date:False	
	Completed:No	

RCA Preserve Item Record ID	Values Specified	Linked To
Parts-The pieces of the cool- ing water pump that could have caused the pump to	Data Category: Parts Data to Collect: The pieces	The RCA Team Member record for Pete Handy.
overheat.	of the cooling water pump that could have caused the pump to overheat.	
	Collection Strategy: Document (pictures and observations) the condition of the components of the pump.	
	Date Due: 1/8/2012	
	Send Alert on Due Date?: True	
	Days Before Due Date to be Notified: 1 (Days)	
	Frequency of Alert After Due Date:Daily	
	Alert Email Body: This is a reminder to gather and doc- ument the pieces of the pump that could have caused the pump to over- heat and report back to the team.	
	Completed?: No	

RCA Preserve Item Record ID	Values Specified	Linked To
People-Operating pro-	Data Category: People	The RCA Team Member
cedures used by those who use the pump.	Data to Collect: Operating procedures used by those who maintain the pump.	record for Bob Speck.
	Collection Strategy: Inter- view the floor operators who are assigned to the pump.	
	Date Due: 2/10/2012	
	Send Alert on Due Date?: True	
	Days Before Due Date to be Notified: 1 (Days)	
	Frequency of Alert After Due Date:Daily	
	Alert Email Body: This is a reminder to interview oper- ators assigned to the pump and document their oper- ating procedures and report back to the team.	
	Completed?: No	

RCA Preserve Item Record ID	Values Specified	Linked To
Position-Environment sur-	Data Category: Position	The RCA Team Member
rounding the pump	Data to Collect: Envir- onment surrounding the pump.	record for Bob Speck.
	Collection Strategy: Tools, pictures, diagrams.	
	Date Due: 1/10/2012	
	Send Alert on Due Date?: Yes	
	Days Before Due Date to be Notified: 1 (Days)	
	Frequency of Alert After Due Date:Daily	
	Alert Email Body: This is a reminder to investigate the environment where the pump exists and report back to them.	
	Completed?: No	

Example Data in the RCA Recommendation Record

The <u>example RCA Analysis</u> contains one RCA Recommendation record. The following values exist in that record.

Field	Description
Alert Responsibility Party When Due?	True
Assigned To Name	Suzie Jones
Author Name	Jane Doe
Business Impact	Production (PRODUCTION)
Cause	Inadequate accountability of workers.
Cause Type	Cause Latent
Days Before Date To Be Alerted	4
Final Approver Name	Jane Doe
Frequency of Alert After Due Date	Daily
Implementation Alert Text	You have less than 4 days to complete the new required report.
Mandatory Date	2/28/2012
RCA Analysis ID	Cooling Water Pump
Recommendation Description	This report will require workers to document each time they perform a routine procedure, which will hold them accountable for pump main- tenance.
Recommendation Headline	Create a new performed maintenance report.
Recommendation ID	REC-1376
Recommendation Priority	Medium (Medium)
Required Equipment Status	On-Line (ON-LINE)
Reviewer Name	Jane Doe
Status	Created (CREATED)
Target Completion Date	Monday, February 20, 2012

Example Data in the RCA Sequence Node Records

The <u>example RCA Analysis</u> has nine RCA Sequence Node records, which are displayed on the Event Diagram. For each RCA Sequence Node record, the following table lists the type of node and the values that exist in the RCA Sequence Node record.

Type of Node	Values
Start/Finish	Label: Pump place into service
	Event Start Date: 1/1/2011 12:00 AM
	Event End Date: 1/1/2011 12:00 AM
Process	Label: Cooling water pump turned on daily
	Event Start Date: 1/1/2011 12:00 AM
	Event End Date: 1/6/2012 12:00 AM
Operation	Label: Bearing Temperature Alarm sounded
	Event Start Date: 1/6/2012 12:00 AM
	Event End Date: 1/6/2012 12:00 AM
Operation	Label: Pump Overheated
	Event Start Date: 1/6/2012 12:00 AM
	Event End Date: 1/6/2012 12:00 AM
Operation	Label: System shut down
	Event Start Date: 1/6/2012 12:00 AM
	Event End Date: 1/6/2012 12:00 AM
Decision	Label: Decided to perform an analysis
	Event Start Date: 1/6/2012 12:00 AM
	Event End Date: 1/6/2012 12:00 AM
Start/Finish	Label: RCA Study began
	Event Start Date: 1/16/2012 12:00 AM
	Event End Date: 1/6/2012 12:00 AM

Example Data in the RCA Team Member Records

The <u>example RCA Analysis</u> contains four RCA Team Member records. For each RCA Team Member record, the following table lists the value in the Member Type field in the RCA Team Member record and the first and last name in the Human Resource record to which it is linked.

Value Specified	Linked To Human Resource Record
Principal Analyst	Jane Doe
Member	Suzie Jones
Member	Pete Handy
Member	Bob Speck

Example Data in the RCA Tracking Item Record

The <u>example RCA Analysis</u> contains one RCA Tracking Item record. The following values exist in that record.

Field	Description
Active	True
Start Date	3/1/2012
Count	2
Cost	10,000
Alert	Williams, Bob
Message Subject	Cooling Water Pump Improvement
Message Text	Cooling water pump 1 has failed and needs to be re-evaluated.

Example Data in the RCA Verification Record

The <u>example RCA Analysis</u> contains two RCA Verification records. The following values exist in that record.

RCA Verification Record ID	Values Specified
Inspect wiring to make sure the cause was	Due Date: 1/10/2012
not electrical.	Method: Inspect wiring to make sure the cause was not electrical.
	Completed: False
Perform a metallurgical analysis to determ-	Due Date: 1/10/2012
ine why the bearing failed.	Method: Perform a metallurgical analysis to determine why the bearing failed.
	Completed: False

Example Data in the Equipment Record

The <u>example RCA Analysis</u> contains one Equipment record. The following value exists in that record.

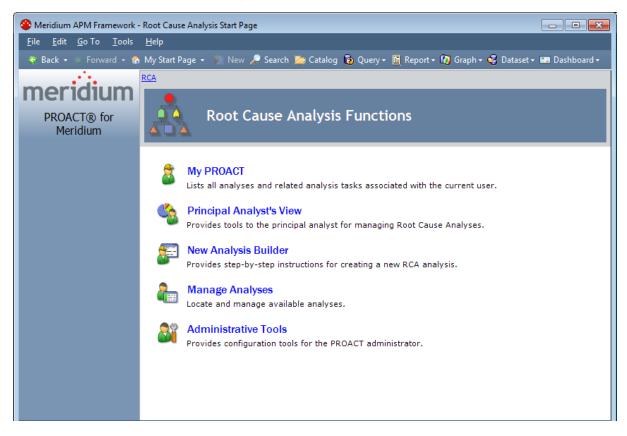
• Equipment ID: Pump

Accessing Root Cause Analysis

To access Root Cause Analysis:

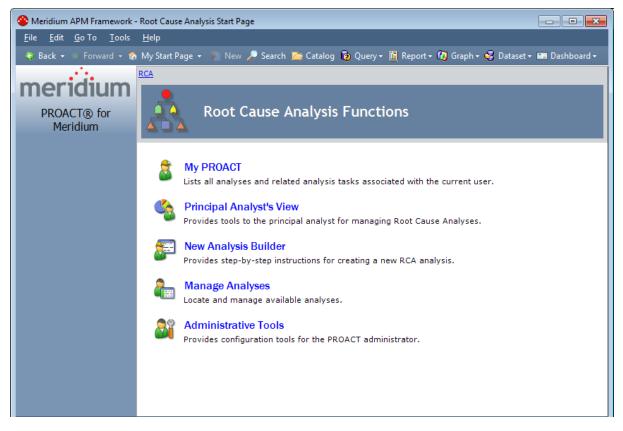
• On the Meridium APM Framework main menu, click Go To, point to Failure Elimination, and then click Root Cause Analysis.

The Root Cause Analysis Start Page appears.



Aspects of the Root Cause Analysis Start Page

The **Root Cause Analysis Start Page** provides links to features that are available in Root Cause Analysis. You can click any link to access the corresponding feature.



The PROACT Start Page contains the following links:

- My PROACT: Displays the My PROACT page, where you can track unpublished RCA Analyses in which you are a member of the RCA Analysis Team. To access the feature, you must be:
 - A member of the MI PROACT Administrator Security Group.

-or-

• A member of the MI PROACT Team Member Security Group.

-or-

A Super User

If you are not, when you click this link, a message will appear, indicating that you do not have the necessary permissions.

 Principal Analyst's View: Displays the PA PROACT page, where you can view and manage all unpublished RCA Analyses in which you are the Principal Analyst. To access this feature, you must be: You must be a member of the MI PROACT Administrator Security Group.
 -or-

• A member of the MI PROACT Team Member Security Group.

-or-

A Super User.

If you are not, when you click this link, a message will appear, indicating that you do not have the necessary permissions.

- New Analysis Builder: Displays the New Analysis Builder, which guides you step-bystep through the initial steps required for developing a new RCA Analysis. To access this feature, you must be:
 - A member of the MI PROACT Administrator Security Group.

-or-

• A member of the MI PROACT Team Member Security Group.

-or-

A Super User.

If you are not, when you click this link, a message will appear, indicating that you do not have the necessary permissions.

- Manage Analyses: Displays the Manage Analyses page, where you can view a list of all existing RCA Analyses. To access this feature, you must be:
 - A member of the MI PROACT Administrator Security Group.

-or-

A member of the MI PROACT Team Member Security Group.

-or-

• A member of the MI PROACT Viewer Security Group.

-or-

A Super User.

If you are not, when you click this link, a message will appear, indicating that you do not have the necessary permissions. After you click this link, you will be granted access only to the features allowed by your specific family-level privileges.

• Administrative Tools: Displays the Administrative Functions page, where you can perform administrative tasks for Root Cause Analysis. This link appears only if you are a Super User or a member of the MI PROACT Administrator Security Group.

First-Time Deployment Workflow

Deploying and configuring the RCA module the first time includes completing multiple steps, which are outlined in the table in this topic. The steps in this section of the documentation provide all the information that you need to deploy and configure RCA on top of the .

Whether a step is required or optional is indicated in the **Required/Optional** cell. Steps are marked as *Required* if you must perform the step to take advantage of RCA functionality.

The person responsible for completing each task may vary within your organization. We recommend, however, that the steps be performed in relatively the same order in which they are listed in the table.

Step	Task	Required/Optional	Notes
1	Review the RCA data model to determine which relationship defin- itions you will need to modify to include your custom equipment and location families. Modify any rela- tionship definitions as needed via the Configuration Manager applic- ation.	Optional	This task is necessary only if you store equip- ment and location inform- ation in families other than the baseline Equip- ment and Functional Location families.
2	Assign Security Users to one or more RCA Security Groups via the Configuration Manager application.	Required	Users will not be able to access RCA unless they belong to an RCA Secur- ity Group.
3	Specify the Team Charter that will appear in the New Analysis Builder by default when you create a new RCA Analysis.	Optional	A default Team Charter exists in the baseline Meridium APM database and will be used if you do not define one of your own.
4	Specify the Critical Success Factors that will appear in the New Ana- Iysis Builder by default when you create a new RCA Analysis.	Optional	Default Critical Success Factors exist in the baseline Meridium APM database and will be used if you do not define one of your own.
5	Define the Tracking Evaluation Query.	Optional	This task is necessary only if you do not want to use the baseline query, which is defined by default.

First-Time Deployment Workflow

Step	Task	Required/Optional	Notes
6	Create a scheduled item to enable Tracking Evaluations. You can do so via the Meridium APM Frame- work application.	Required	A scheduled item must be created via the Meridium APM Schedule Manager to run your Tracking Evaluation query on a regular basis.
7	Specify whether Principal Analysts will be allowed to create RCA Ana- lysis Templates.	Optional	By default, only Super Users and members of the MI PROACT Admin- istrator Security Group are allowed to <u>create</u> <u>RCA Analysis Tem-</u> <u>plates</u> . You can, how- ever, specify that you want to allow Principal Analysts to create RCA Analysis Templates.
8	Modify queries that are configured by default to return Equipment and Functional Location records.	Optional	This task is necessary only if you are using fam- ilies other than the baseline Equipment and Functional Location fam- ilies to store your equip- ment and location data.

Upgrade or Update Root Cause Analysis to 3.6.1.0.0

The following tables list the steps that are required to update or upgrade RCA to 3.6.1.0.0. These steps assume that you have completed the steps for upgrading the basic Meridium APM system architecture.

Upgrade from any version V3.6.0.0.0 through V3.6.0.12.3

RCA will be upgraded to 3.6.1.0.0 automatically when you upgrade the components in the basic Meridium APM system architecture. No additional steps are required.

Upgrade from any version V3.5.1.0.0 through V3.5.1.12.0

RCA will be upgraded to 3.6.1.0.0 automatically when you upgrade the components in the basic Meridium APM system architecture. No additional steps are required.

Upgrade from any version V3.5.0 SP1 LP through V3.5.0.1.9.0

RCA will be upgraded to 3.6.1.0.0 automatically when you upgrade the components in the basic Meridium APM system architecture. No additional steps are required.

Upgrade from any version V3.5.0 through V3.5.0.0.7.1

RCA will be upgraded to 3.6.1.0.0 automatically when you upgrade the components in the basic Meridium APM system architecture. No additional steps are required.

Upgrade from any version V3.4.5 through V3.4.5.0.1.4

RCA will be upgraded to 3.6.1.0.0 automatically when you upgrade the components in the basic Meridium APM system architecture. No additional steps are required.

About RCA Security

To use RCA, a Meridium APM Security User must be a Super User or a member of one of the following Security Groups:

- MI PROACT Administrator: Allows access to ALL RCA features, including administrative features.
- MI PROACT Team Member: Allows access to all RCA features, *except* the administrative features. The Administrative Tools link on the PROACT Start Page will appear only to Security Users who are Super Users or belong to the MI PROACT Administrator Security Group.
- MI PROACT Viewer: Allows view-only access to the RCA module. Members of the MI PROACT Viewer Security Group will be able to view existing analyses but will not be able to create or modify them. When a Security User belongs to the MI PROACT Viewer Security Group, only the Manage Analyses link on the PROACT Start Page will be functional.

Each of these Security Groups has a set of family-level privileges associated with it, which are needed in order to provide access to the records used throughout RCA. Access to RCA features, however, is not granted through privileges alone but through *membership in these groups* and the privileges associated with them. Granting RCA family-level privileges at the Security User level or through a custom Security Group will not provide access to RCA.

Throughout the RCA documentation, when we explain how to perform a certain task, we assume that the user is a member of the Security Group that allows access to that task.

Note: In addition to assigning Security Users to these Security Groups, you will need to grant users family-level privileges to any custom family that participates in a relationship with a baseline RCA family.

About Root Cause Analysis Security Privileges

In addition to the family-level privileges that must be granted to users via the Configuration Manager application, in RCA, permission to perform certain tasks is granted based upon a user's role on a given RCA Analysis team. There are two types of RCA Analysis Team members:

- **Principal Analyst:** The member of the RCA Analysis Team who is responsible for facilitating and coordinating the RCA Analysis. The user who <u>completes the initial steps</u> <u>required for an RCA Analysis</u> is automatically designated the Principal Analyst by default. You can designate a different team member as the Principal Analyst if needed. For a given RCA Analysis, the Principal Analyst can:
 - View, modify, copy, delete, and publish the RCA Analysis.
 - Copy, delete, and unpublish the RCA Analysis

Note: Published RCA Analyses cannot be modified by any user, including the Principal Analyst. If needed, the Principal Analyst can unpublish the RCA Analysis, modify it, and then republish it.

Create RCA Analysis Templates from the RCA Analysis.

Note: Principal Analysts can create RCA Analysis Templates only if permission to do so has been granted through the **Template Creation Permissions** setting on the **Administrative Functions** page.

• Analysis Team Member: Any user who is a <u>member of an RCA Analysis Team</u>. Analysis team members who have Meridium APM user accounts can view any unpublished RCA Analysis to which they belong. Team members can modify the RCA Analysis information, the Logic Tree, and the Event Diagram but cannot modify the RCA Analysis Team.

Note: The preceding descriptions of Root Cause Analysis roles assume that the user has FULL privileges to ALL RCA families.

In addition to RCA Analysis Team members, a Meridium APM user who is not a member of the RCA Analysis Team can view a read-only copy of any *published* RCA Analysis as long as that user has View privileges to all RCA Analysis families, including the RCA Analysis Relationships and RCA System Relationships families. That user will also need additional Insert privileges on the RCA Analysis family and Update privileges on the RCA Image family.

RCA Security Groups

The following Security Groups are provided for RCA:

- MI PROACT Administrator
- MI PROACT Team Member
- MI PROACT Viewer

Membership in these Security Groups provides Security Users with access to RCA. The baseline privileges for these Security Groups are listed in the following table. Note, however, that access to RCA is not granted through these privileges but through membership in these Security Groups.

Family MI PROACT Admin- istrator		MI PROACT Team Member	MI PROACT Viewer
Equipment	View	View	View
Equipment Has Equipment	View	View	View
Functional Location	View	View	View
Functional Location Has Equipment	View	View	View
Functional Location Has Functional Location(s)	View	View	View
Group Assignment	View, Update, Insert	View, Update, Insert	View
Has Recom- mendations	View, Update, Insert, Delete	View, Update, Insert, Delete	View
Has Reference Documents	View, Update, Insert, Delete	View, Update, Insert, Delete	View
Human Resource	View, Update, Insert	View, Update, Insert	View
ls a User	View, Update, Insert	View, Update, Insert	View
Notification	View, Update, Insert, Delete	View, Update, Insert, Delete	View
Production Event Has RCA Analysis	View, Update, Insert, Delete	View, Update, Insert, Delete	View

Family	MI PROACT Admin- istrator	MI PROACT Team Member	MI PROACT Viewer
RCA Analysis	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Build List Item	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Critical Suc- cess Factor	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Event	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Failure Mode	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Hypothesis	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Logic Gate	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Preserve Item	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Recom- mendation	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Sequence Node	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Team Mem- ber	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Tracking Item	RCA Tracking Item View, Update, Insert, Delete		View
RCA Verification	View, Update, Insert, Delete	View, Update, Insert, Delete	View
Reference Docu- ment	View, Update, Insert, Delete	View, Update, Insert, Delete	View
RCA Image	View, Update, Insert, Delete	View, Update, Insert, Delete	View, Update, Insert
RCA Analysis Has Asset	View, Update, Insert, Delete	View, Update, Insert, Delete	View

Family	MI PROACT Admin-	MI PROACT Team	MI PROACT
	istrator	Member	Viewer
RCA Analysis Rela-	View, Update,	View, Update,	View
tionships	Insert, Delete	Insert, Delete	
RCA System Rela- tionships			View
RCA Tracking Item	View, Update,	View, Update,	View
Relationships	Insert, Delete	Insert, Delete	
Security User	View	View	View
User Assignment	View, Update, Insert	View, Update, Insert	View

A Note About RCA Team Member Roles

RCA security is somewhat unique because Security Group membership is used in conjunction with a user's role within a given analysis to determine what that user can and cannot do with that analysis. Each analysis has:

- A Principal Analyst who can perform all functions related to the analysis.
- Analysis team members, who can perform most functions related to analysis but are restricted from performing some tasks that are reserved for the Principal Analyst.
- Viewers, who can only view the analysis after it has been published.

Permissions granted through these roles will *override* access granted through RCA Security Group membership. This means, for example, that some functions may be restricted for members for the MI PROACT Administrator Security Group when they are working with an analysis in which they are not the Principal Analyst.

For a complete description of the functions that are allowed and not allowed based on a user's role within an analysis, see the RCA Help. Note that privileges granted through roles are done through data filters that are defined on the baseline Analysis family for RCA Analyses.

Accessing the Administrative Functions Page

Note: To access the **Administrative Functions** page, you must be a Super User or a member of the MI PROACT Administrator Security Group.

To access the Administrative Functions page:

 In the Meridium APM Framework application, on the <u>Root Cause Analysis Start Page</u>, click the Administrative Tools link.

Meridium APM Framework - Administrative Functions - - X <u>File Edit Go To Tools H</u>elp 😻 Back + 🐟 Forward + 🏠 My Start Page + 🏢 New 🔎 Search 🗯 Catalog 🔞 Query + 🛅 Report + 🕼 Graph + 😔 Dataset + 💷 Dashboard + RCA->Admin Tools meridium Administrative Functions PROACT® for Preference Items Meridium 1. Default Team Charter Enter the Team Charter that will be displayed by default to the user in the Analysis Builder. Common Tasks * To identify the root causes of the <FILL IN FAILURE INFORMATION HERE >. This includes identifying deficiencies in or lack of management systems. Appropriate recommendations for root causes will be communicated to the Help management for rapid resolutions. 2. Default Critical Success Factors Enter the Critical Success Factors that will be displayed by default to the user in the Analysis Builder. Critical Success Factor A cross-functional section of plant personnel/experts will participate in the analysis. A disciplined RCFA approach will be utilized. A measurement process will be used to track the progress of approved recommendations. All analysis hypothesis will be verified or disproven. Management agrees to fairly evaluate the analysis team findings and recommendations. No one will be disciplined for honest mistakes. Add... Delete Edit... 3. Select Tracking Evaluation Query Public Meridium Modules RCA Tracking Evaluation Query Browse... Clear 4. Template Creation Permissions Allow users to create RCA Analysis Templates from the Analyses in which they are the Principal Analyst.

The Administrative Functions page appears.

Aspects of the Administrative Functions Page

The **Administrative Functions** page contains the following sections, which allow you to perform various administrative functions for the RCA module:

- Default Team Charter
- Default Critical Success Factors
- Select Tracking Evaluation Query
- Template Creation Permissions

At the bottom of the page, the following buttons appear:

- Save: Saves the changes that were made to the settings on the Administrative Functions page and then displays the Root Cause Analysis Start Page.
- Cancel: After displaying a confirmation message, saves or discards your changes depending upon your response and then displays the <u>Root Cause Analysis Start Page</u>.

The Administrative Functions page contains one task menu: Common Tasks.

Default Team Charter Section

The following image shows the **Default Team Charter** section of the <u>Administrative Functions</u> page.

1. Default Team Charter

Enter the Team Charter that will be displayed by default to the user in the Analysis Builder.

To identify the root causes of the <FILL IN FAILURE INFORMATION HERE >. This includes identifying deficiencies in or lack of management systems. Appropriate recommendations for root causes will be communicated to the management for rapid resolutions.

The **Default Team Charter** section contains a text box, were you can specify the <u>Team Charter</u> that will appear by default when you click the **Default Team Charter** button on the **Enter Team Charter** screen in the **New Analysis Builder**. A Team Charter is provided in the baseline Meridium APM database. You can use the baseline Team Charter or <u>specify a custom Team Charter</u>.

Default Critical Success Factors Section

The following image shows the **Default Critical Success Factors** section of the **Administrative** Functions page.

 2. Default Critical Success Factors Enter the Critical Success Factors that will be displayed by default to the user in the Analysis Builder.				
Critical Success Factor				
A cross-functional section of plant personnel/experts will participate in the analysis.				
A disciplined RCFA approach will be utilized.				
A measurement process will be used to track the progress of approved recommendations.	A measurement process will be used to track the progress of approved recommendations.			
All analysis hypothesis will be verified or disproven.				
Management agrees to fairly evaluate the analysis team findings and recommendations.				
No one will be disciplined for honest mistakes.				
Edit Add Delete				

The **Default Critical Success Factors** section contains a list of the Critical Success Factors (CSFs) that will appear by default in the **Available CSF** section on the **Select CSF** screen in the **New Analysis Builder**. Below the list of default CSFs, the following buttons appear:

- Edit: Displays the selected default CSF on the Critical Success Factor dialog box, where you can modify the text as desired. This button is enabled only when a row is selected in the list.
- Add: Displays a blank Critical Success Factor dialog box, where you can define a new default CSF.
- **Delete:**Displays a confirmation message and then deletes the selected default CSF. This button is enabled only when a row is selected in the list.

Select Tracking Evaluation Query

The following image shows the **Select Tracking Evaluation Query** section of the **Administrative** Functions page.

3. Select Tracking Evaluation Query		
Public\Meridium\Modules\RCA\SC_RCA_TRACKING_QUERY		
Browse Clear		

The **Select Tracking Evaluation Query** section contains a text box that stores the <u>path to the</u> <u>query that returns the number and costs of failures that have occurred for a given piece of equip-</u> <u>ment or location after a specific date</u>. Based upon this information, you can <u>send a Tracking Item</u> notification email to the recipient specified in the RCA Tracking Item record.

By default, the **Select Tracking Evaluation Query** text box contains the Catalog path to the Tracking Evaluation Query that is provided in the baseline Meridium APM database, *Tracking Evaluation Query*, which is stored in the Catalog folder \\Public\Meridium\Modules\RCA.

Below the Select Tracking Evaluation Query text box, the following buttons appear:

- Browse: Displays the Open Query window, where you can navigate to a different query.
- Clear: Removes the value that appears in the Select Tracking Evaluation Query text box.

Template Creation Permissions

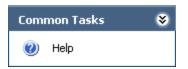
The following image shows the **Template Creation Permissions** section of the <u>Administrative</u> <u>Functions page</u>.

4. Template Creation Permissions

Allow users to create RCA Analysis Templates from the Analyses in which they are the Principal Analyst.

The **Template Creation Permissions** section contains a check box that lets you determine whether or not Principal Analysts will be allowed to create RCA Analysis Templates. By default, this check box is *cleared*, indicating that only Super Users and members of the MI PROACT Administrator Security Group will be allowed to create RCA Analysis Templates. You can select the check box to also allow Principal Analysts to create RCA Templates.

Common Tasks Menu



The Common Tasks menu on the Administrative Functions page one option:

• Help: Displays the context-sensitive Help topic for the Administrative Functions page.

About the Team Charter

The *Team Charter* is a statement that defines the goal that the RCA Analysis Team wants to achieve through conducting an RCA Analysis. The RCA Analysis Team can refer to the Team Charter throughout the analysis to determine if the goal is being achieved. A Team Charter is provided in the baseline Meridium APM database and appears in the **Default Team Charter** section of the <u>Administrative Functions</u> page. The following image shows the Team Charter that is defined in the baseline Meridium APM database as it appears on the **Administrative Functions** page.

1. Default Team Charter

Enter the Team Charter that will be displayed by default to the user in the Analysis Builder.

To identify the root causes of the <FILL IN FAILURE INFORMATION HERE >. This includes identifying deficiencies in or lack of management systems. Appropriate recommendations for root causes will be communicated to the management for rapid resolutions.

When you complete the initial steps required for a new RCA Analysis via the **New Analysis Builder**, you will be prompted to specify the Team Charter on the **Enter Team Charter** screen. This screen displays the Team Charter that is defined in the **Default Team Charter** section on the **Administrative Functions** page (shown in the previous image). The following image shows the **Enter Team Charter** screen in the **New Analysis Builder**.

😵 New Analysis Builder					
Enter Team Charter					
Enter Team Charter					
Default Team Charter					
	< Back	Next >	Finish	Cancel	Help

On the Enter Team Charter screen in the New Analysis Builder, you can choose to:

- Accept the default Team Charter
- Modify the default Team Charter.
- Create a new Team Charter.

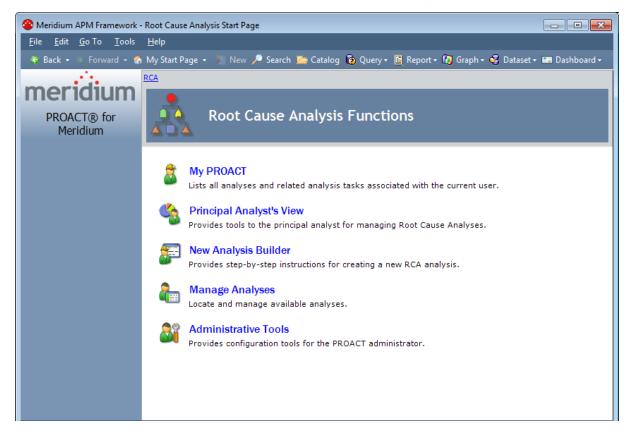
Modifying the Default Team Charter

The following instructions provide details on modifying the Team Charter that will be displayed in the **New Analysis Builder** by default. When you modify the baseline Team Charter, the text that you specify will be saved in place of the baseline text.

To modify the default Team Charter:

- 1. In the Meridium APM Framework application, on the <u>Administrative Functions page</u>, in the **Default Team Charter** text box, modify the text as desired.
- 2. At the bottom of the page, click the **Save** button.

Your changes are saved, and the Root Cause Analysis Start Page appears.



About Critical Success Factors

Critical Success Factors (CSFs) are elements of a Root Cause Analysis that indicate whether or not the RCA Analysis effort has been successful. The RCA Analysis effort is considered to be successful if the RCA Analysis Team adheres to and meets the standards defined by the Critical Success Factors (CSFs). The RCA Analysis Team can define CSFs that are specific to a given RCA Analysis or that are more generic to the work process.

When you create an RCA Analysis via the **New Analysis Builder**, you will be prompted to select the CSFs for the analysis on the **Select CSF** screen. You can choose from a list of Critical Success Factors that appears in the **Available CSF** section on that screen. This list contains the CSFs that are defined in the **Default Critical Success Factors** section on the **Administrative Functions** page. Throughout this documentation, we refer to the CSFs that appear in this list as *default CSFs*.

A list of default CSFs is provided with the baseline RCA module and is displayed on the Administrative Functions page. If desired, an administrative user can <u>customize the list of default</u> <u>CSFs</u>. The following image shows the baseline default CSFs as they appear in the **Default Crit**ical Success Factors section on the Administrative Functions page.

2	2. Default Critical Success Factors Enter the Critical Success Factors that will be displayed by default to the user in the Analysis Builder.				
		Critical Success Factor			
	F	A cross-functional section of plant personnel/experts will participate in the analysis.			
		A disciplined RCFA approach will be utilized.			
I		A measurement process will be used to track the progress of approved recommendations.			
		All analysis hypothesis will be verified or disproven.			
		Management agrees to fairly evaluate the analysis team findings and recommendations.			
		No one will be disciplined for honest mistakes.			
	Edit Delete				

In the New Analysis Builder, on the Select CSF screen, you can:

• Use the default CSFs that are displayed in the Available CSF section.

-or-

• Define your own custom CSFs via the Custom CSF text box.

The following image shows the Select CSF screen as it appears in the New Analysis Builder.

😵 New Analysis Builder 🛛 💽		
Select CSF		
Select Critical Success Factors		
Available CSF		
Critical Success Factor		
A cross-functional section of plant personnel/experts will participate in the analysis.		
A disciplined RCFA approach will be utilized. A measurement process will be used to track the progress of approved recommendations.		
All analysis hypothesis will be verified or disproven.		
Management agrees to fairly evaluate the analysis team findings and recommendations.		
Custom CSF Add CSF		
Add CSF		
Selected CSF		
Critical Success Factor		
<pre></pre>		

Creating New Default Critical Success Factors

You can create default CSFs that are specific to a certain RCA Analysis or that are generic to any RCA Analysis. After you create a new default CSF, it will appear in the:

- Default Critical Success Factors section on the Administrative Functions page.
- Available CSF list on the Select CSF screen in the New Analysis Builder.

The following instructions provide details on creating a new default Critical Success Factor via the **Administrative Functions** page.

To create a new default Critical Success Factor:

1. In the Meridium APM Framework application, on the <u>Administrative Functions page</u>, in the <u>Default Critical Success Factors section</u>, click the Add button.

Critical Success Factor	,		X
Critical Success Fac	:tor		
	Save	Cancel	Help

The Critical Success Factor dialog box appears.

- 2. In the text box, type the text that defines the Critical Success Factor.
- 3. Click the Save button.

The **Critical Success Factor** dialog box closes, and the new default CSF appears in the list in the **Default Critical Success Factors** section.

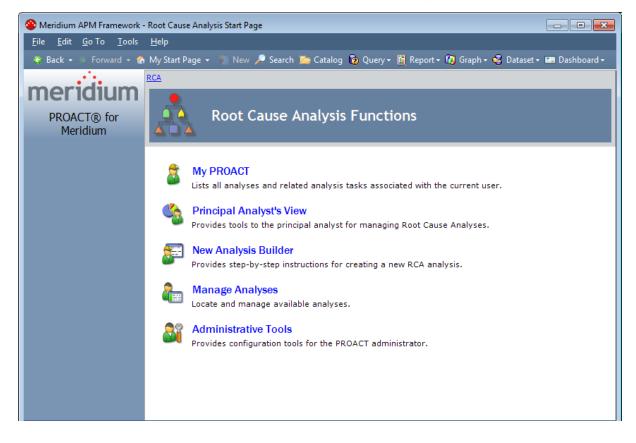
2. Default Critical Success Factors

Enter the Critical Success Factors that will be displayed by default to the user in the Analysis Builder.

	Critical Success Factor	*
Г	A disciplined RCFA approach will be utilized.	
	A measurement process will be used to track the progress of approved recommendations.	
	All analysis hypothesis will be verified or disproven.	=
	Management agrees to fairly evaluate the analysis team findings and recommendations.	
	No one will be disciplined for honest mistakes.	
Þ	New default Critical Success Factor	-
	Edit Delete	

4. At the bottom of the **Administrative Functions** page, click the **Save** button.

Your changes are saved, and the Root Cause Analysis Start Page appears.



Modifying Existing Default Critical Success Factors

The following instructions provide details on modifying default CSFs via the **Default Critical Suc**cess Factors section on the Administrative Functions page.

You can modify a default CSF to make it more relevant to a specific RCA Analysis, or you can modify a default CSF to make it generic to your work process. After you modify a default CSF, your changes will appear in the:

- Default Critical Success Factors section on the Administrative Functions page.
- Available CSF list on the Select CSF screen of the New Analysis Builder.

To modify an existing default Critical Success Factor:

- In the Meridium APM Framework application, on the <u>Administrative Functions page</u>, in the list in the <u>Default Critical Success Factors section</u>, select the row containing the default CSF that you want to modify.
- 2. Click the Edit button.

The **Critical Success Factor** dialog box appears, displaying the text that is currently defined for the default CSF that you selected.

Critical Success Factor	
Critical Success Factor	
A cross-functional section of plant personnel/experts will participate in the analysis.	
Save Cancel I	Help

- 3. Modify the text as desired.
- 4. Click the **Save** button.

The **Critical Success Factors** dialog box closes, and your changes appear in the list in the **Default Critical Success Factors** section on the **Administrative Functions** page. In the following image, the selected row contains a default CSF that was modified.

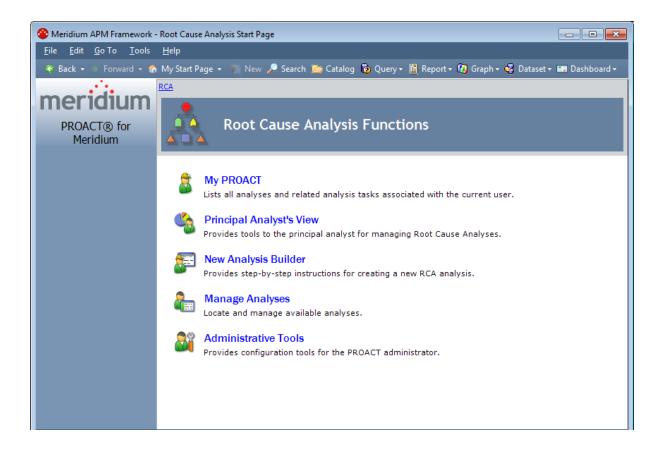
2. Default Critical Success Factors

Enter the Critical Success Factors that will be displayed by default to the user in the Analysis Builder.

	Critical Success Factor	-
	A disciplined RCFA approach will be utilized.	
	A measurement process will be used to track the progress of approved recommendations.	
	All analysis hypothesis will be verified or disproven.	=
	Management agrees to fairly evaluate the analysis team findings and recommendations.	
	No one will be disciplined for honest mistakes.	
►	Modified Critical Success Factor	-

5. At the bottom of the Administrative Functions page, click the Save button

Your changes are saved, and the Root Cause Analysis Start Page appears.



Deleting Default Critical Success Factors

If desired, you can delete a default CSF that you do not want use for any RCA Analyses. When you delete a default CSF, it will be removed from the:

- Default Critical Success Factors section on the Administrative Functions page.
- Available CSF list on the Select CSF screen in the New Analysis Builder.

To delete a default Critical Success Factor:

- In the Meridium APM Framework application, on the <u>Administrative Functions page</u>, in the list in the <u>Default Critical Success Factors section</u>, select the row containing the default CSF that you want to delete.
- 2. Click the **Delete** button.

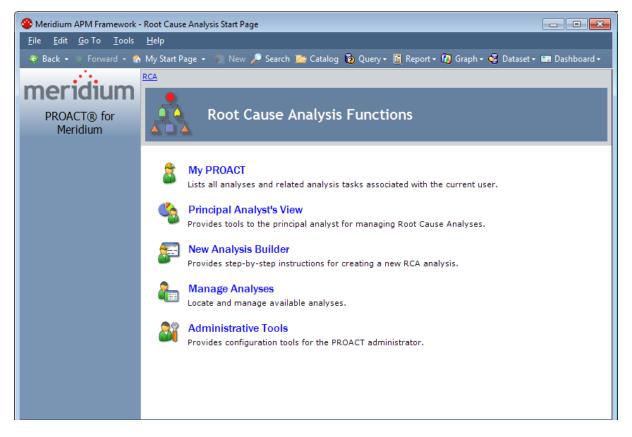
A confirmation message appears, asking if you really want to delete the default CSF.

3. Click the Yes button.

The selected default CSF is deleted and removed from the list in the **Default Critical Success Factors** section.

4. At the bottom of the Administrative Functions page, click the Save button,

Your changes are saved, and the Root Cause Analysis Start Page appears.



About Tracking Evaluations

Tracking Evaluations are scheduled items that you can create in the Meridium APM Schedule Manager and use to track the success of a recommendation that was implemented as the result of an RCA Analysis. Tracking Evaluations are executed at regular intervals as determined by the Schedule Manager. When the Tracking Evaluation is executed, if certain conditions are met, a Tracking Item notification will be sent via email to a specified recipient, notifying the recipient that the recommendation requires reevaluation.

The Meridium APM system will use the query that is specified in the **Select Tracking Evaluation Query** section on the <u>Administrative Functions page</u> to return the number and costs of failures that have occurred for a given piece of equipment or location after a specific date. The baseline RCA product provides a query for this purpose, *Tracking Evaluation Query*, which is stored in the Catalog folder \\Public\Meridium\Modules\RCA.

The baseline *Tracking Evaluation Query* returns the number and costs of failures that have occurred for a given piece of equipment or location after a specific date. This information is stored in records in the baseline Equipment, Functional Location, and Work History families. If you are following the Meridium APM Best Practice and using Equipment and Functional Location records to store your equipment and location information and Work History records to store your failure information, you should not need to modify this query.

When the Tracking Evaluation scheduled item is executed, the Meridium APM system will run the query that is specified on the Administrative Functions page and retrieve the failure count and cost data for the Equipment or Functional Location record that is linked to a given RCA Tracking Item record. The Meridium APM system will compare the results of the query against the reevaluation criteria stored in the Start Date, Count, and Cost fields in the RCA Tracking Item record. If the criteria are exceeded, a Tracking Item notification email will be sent to the recipient specified in the Alert field in the RCA Tracking Item record.

Note: Recommendations will continue to be tracked in this way until the value in the Start Date field in the RCA Tracking Item record is updated or until the Active check box in the RCA Tracking Item record is cleared.

If you are following the Meridium APM Best Practice, to enable complete Tracking Evaluation functionality, you will at least need to <u>create a Tracking Evaluation scheduled item in the</u> <u>Meridium APM Schedule Manager</u>. If you are not following the Meridium APM Best Practice, in addition to creating the scheduled item, you will also need to <u>create your own Tracking Evaluation</u> <u>query</u> and <u>define it on the Administrative Functions page</u>.

Creating the Tracking Evaluation Scheduled Item

In Root Cause Analysis, you can <u>create an RCA Tracking Item record</u> that contains criteria that defines when an implemented recommendation for a piece of equipment or location requires reevaluation. When the criteria stored in the RCA Tracking Item record is met, an email message will be sent to the specified user.

To enable this functionality, you will need to create a scheduled itemin the Meridium APM Schedule Manager to run that query on a regular basis to determine whether or not the criteria have been met. When the scheduled item is executed, if the Tracking Evaluation query returns results that exceed the criteria defined in RCA Tracking Item records, an email message will be sent to the responsible team member.

To create a scheduled item that will execute tracking evaluations for Root Cause Analysis:

- 1. Launch the Meridium APM Schedule Manager and log in.
- 2. On the Scheduled Items window, click the Add New... link.

The Choose a Meridium Assembly window appears.

O Choose a Meridium Assembly			×
🔾 🗸 🗸 🖉 🖉 Meridium 🕨	Client 🕨 3.5.0.516.0 🕨 👻 🗲 Search 3.	5.0.516.0	٩
Organize 🔻 New folder		= •	0
My Data PerfLogs Program Files	Name Meridium.InterfaceManager.dll Meridium.MechanicalIntegrity.dll	Date modified 4/26/2012 2:53 AM 4/26/2012 2:22 AM	7 ^ 4
Program Files (x86)	Meridium.Metrics.dll	4/26/2012 2:26 AM 4/26/2012 2:20 AM	4
📔 CE Remote Tools	Meridium.PLA.dll Meridium.Policies.dll	4/26/2012 2:36 AM 4/26/2012 2:20 AM	4
🥼 Google 🎉 HTML Help Worksh 🔉 πς	Meridium.RBI.dll Meridium.RBI.IndustrialStandards.dll Meridium.RCA.dll	4/26/2012 2:31 AM 4/26/2012 2:27 AM 4/26/2012 2:32 AM	4
Internet Explorer	Meridium.RCA.Reports.Resource.dll	4/26/2012 2:38 AM 4/26/2012 2:32 AM	4
Client	Meridium.RCMO.dll	4/26/2012 2:33 AM 4/26/2012 2:53 AM	4
Iocales VSTA Templates	Meridium.Reliability.dll	4/26/2012 2:30 AM	+ +
File name:	Meridium.RCA.dll Assemblie Open		•

3. Select the file Meridium.RCA.dll, and click the Open button.

The **Schedule PROACT Tracking Evaluation** dialog box appears, displaying the**Task** tab.

Schedule PROACT Tracking Evaluation	
Schedule PROACT	Tracking
Task User	
Last Executed Never	
Next Execution 4/27/2012 12:33	M 🔽
Recurring Item	
Occurs C Every	minute(s)
C Every 1	day(s)
C Each Sunday	very i week(s)
C Every 1 📩 mo	nth(s) on day 1: of the month
C Every 1 📺 y	ear(s) on April 27 💌
	OK Cancel

- 4. Select the **Recurring item** check box, and then select the frequency for the execution. The frequency that you select will determine how often the criteria is examined to see if it has meet the conditions specified in the RCA Tracking Item record.
- 5. Click the User tab.

Schedule PROACT T	racking Evaluatio	n		x
Schedule	PROACT	Tracking		
Task User				
User ID				
Password				
			ОК	Cancel

- 6. On the **User** tab, type the user ID of a user who has at least View permissions to the Catalog folder where the Tracking Evaluation query is stored and to the families that are included in the query.
- 7. In the **Password** text box, type the password associated with the user ID that you specified in the previous step.
- 8. Click OK.

The scheduled item is saved and appears in the Scheduled Items window.

Specifying the Tracking Evaluation Query

If you do not want to use the <u>baseline Tracking Evaluation Query</u>, you can specify a <u>custom Track-ing Evaluation Query</u> to track the success of a recommendation that was implemented as the result of an RCA Analysis.

To specify the Tracking Evaluation query that you want to use:

1. In the Meridium APM Framework application, on the <u>Administrative Functions page</u>, in the **Select Tracking Evaluation Query** section, click the **Browse** button.

The **Open Query** dialog box appears.

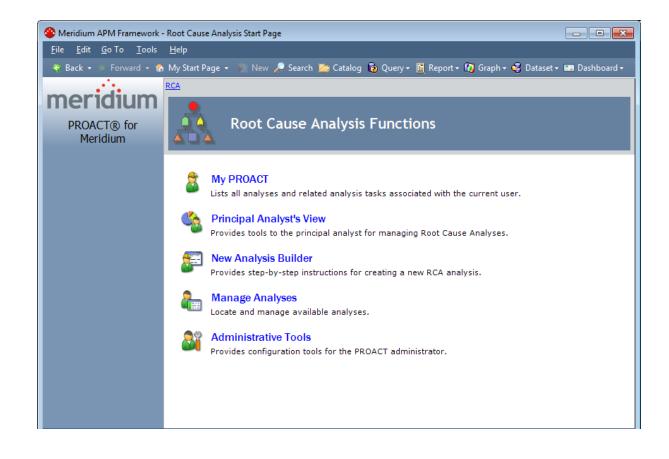
2. Navigate to the desired query, and then click the Open button.

The path and file name of the query appears in the **Select Tracking Evaluation Query** field.

5. Select Tracki	ing Evaluation Query
Public\Meridium\Modules\RCA\SC_RCA_TRACKING_QUERY	
Browse	Clear

3. Click the Save button.

Your changes are saved, and the Root Cause Analysis Start Page appears.



Defining Template Creation Permissions

By default, only Super Users and members of the MI PROACT Administrator Security Group are allowed to <u>create RCA Analysis Templates</u>. You can, however, also specify that you want to allow Principal Analysts to create RCA Analysis Templates.

To specify whether or not Principal Analysts will be allowed to create RCA Analysis Templates:

- 1. In the Meridium APM Framework application, access the <u>Administrative Functions page</u>, and scroll down to the **Template Creation Permissions** section.
- 2. If you want RCA users to be allowed to create RCA Analysis Templates from any RCA Analysis for which they are the Principal Analyst, *select* the check box.

-or-

If you do not want Principal Analysts to be allowed to create RCA Analysis Templates, *clear* the check box. By default, the check box is cleared.

Note: Regardless of whether this check box is selected or cleared, Super Users and members of the MI PROACT Administrator Security Group will be allowed to create an RCA Analysis Template from any RCA Analysis. Additionally, RCA users serving the Analysis Team Member role in an analysis will not be allowed to create RCA Analysis Templates.

3. Click the Save button.

Your changes are saved, and the Root Cause Analysis Start Page appears.

About Configuring Queries for Custom Families

If you have defined equipment and location information the baseline Equipment and Functional Location families and defined failure information in the Work History family, you will be able to use the baseline RCA queries without performing any configuration tasks.

If you have defined this information in families outside of these baseline families, you will need to modify existing queries in order to perform certain tasks in the Root Cause Analysis module. These queries are stored in the following folder in the Meridium APM Catalog: \\Public\Meridium\Modules\RCA.

The following queries will need to be configured to incorporate non-baseline families:

- Get Equipment Family Key Query
- Get Functional Location Family Key Query
- Functional Location from Asset Query
- Tracking Evaluation Query

Note: The queries Select Query-Does Not Have Equipment and Select Query- Has Equipment were previously used to identify equipment and location families, but now the Meridium APM system identifies equipment and location families using the RCA Has Asset relationship. These queries still exist in the Catalog folder \\Public\Meridium\Modules\RCA but are not used and do not need to be modified to use custom families.

Customizing Family Key Queries

If you are using non-baseline families to store equipment and location information, you will need to modify the *Get Equipment Family Key* and Get *Functional Location Family Key* queries to use your custom families and fields.

The baseline *Get Equipment Family Key* query returns the following fields from the Equipment family:

- FMLY_KEY
- Equipment Technical Number

In an RCA Recommendation record, when you search for a record using the Equipment ID field, the Meridium APM system uses this query to populate the **Search In** list with the value *Equipment* automatically. This query is also used to populate the Technical Number field automatically. If you are using a non-baseline family to store information about equipment, you will need to modify the query to return the Family Key of the family that you use to store equipment data. You can also modify the query to populate the Technical Number field in an RCA Recommendation record with a value that you use to identify equipment.

The baseline *Get Functional Location Family Key* query returns the following fields from the Functional Location family:

• FMLY_KEY

In an RCA Recommendation record, when you search for a record using the Functional Location ID field, the Meridium APM system uses this query to populate the **Search In** list with the value *Functional Location* automatically. If you are using a non-baseline family to store location information, you will need to modify the query to return the Family Key of the family that you use to store location data.

Customizing the Functional Location from Asset Query

If you are using non-baseline families to store equipment and location information, you will need to modify the *Functional Location from Asset* query to use your custom families and fields.

The baseline Functional Location from Asset query returns the following fields:

- From the Equipment Family: The ENTY_KEY field. The following prompt is defined for the this field.
 - ((? :n :caption='Equipment Key'))
- From the Functional Location Family: The ENTY_ID and ENTY_KEY fields.

In an RCA Recommendation record, if the Equipment record you selected using the Equipment ID field is linked to a Functional Location record, the Meridium APM system uses this query to populate the Functional Location ID field in the RCA Recommendation record automatically. If you are using non-baseline families, you will need to modify the query to return the Record ID and Entity Key of records that belong to the family that you use to store location data.

Customizing the Tracking Evaluation Query

If you are using non-baseline families to store equipment, location, and failure information, you will need to modify this query to use your custom families and fields. The baseline query contains a union statement and, therefore, can be modified via the SQL code only. Alternatively, you can create a new query in the Meridium APM Framework application. Custom families must follow the same guidelines used for baseline families.

The following elements are returned from the baseline families using the baseline *Tracking Evaluation Query*. The Equipment and Functional Location families are related to the Work History family via the Has Work History relationship.

- Equipment family or Functional Location family: The ENTY_KEY field. The following prompt is defined for the ENTY_KEY field:
 - ((?:n:caption='ENTITY_KEY':id=ENTY_KEY))

If you are using a non-baseline family, you will need to provide the ENTY KEY of your custom family and add the baseline prompt.

- Work History family: The ENTY_KEY, Total Cost, and Event Start Date fields. The following prompt is defined for the Event Start Date field.
 - (>(?:d:caption='START_DATE':id=START_DATE))

If you are using a non-baseline event family, you will need to add fields that you can use as *Count*, *Cost*, and *Date* columns. The following list contains information on how the criteria in each column are used by the Meridium APM system:

- **Count:** Used to count the number of failures that the piece of equipment or location has incurred since the start date that is specified in the RCA Tracking Item record. The Count column must have the alias *Count* defined for it.
- **Cost:** Used to calculate the total cost of the failures that the piece of equipment or location has incurred since the start date that is specified in the RCA Tracking Item record. The Cost column must have the alias *Cost* defined for it.
- Date: Used to compare the date on which the failures occurred to the start date that is specified in the RCA Tracking Item record. The Date column must contain the baseline prompt.

If you modify the baseline Tracking Evaluation Query or create a custom one, you will need to <u>specify that query as the default query on the **Administrative Functions** page.</u>

About Navigating the RCA Module

Within the Meridium APM Framework application, the RCA module provides the following navigational tools:

- A <u>start page</u> with links that provide access to the main features of RCA. You can use these links to <u>develop an RCA Analysis</u>.
- A <u>Site Map</u> that you can use to navigate within the RCA module. The Site Map indicates your current location and shows the typical path for arriving there. To access a previous page, you can click its hyperlinked name in the Site Map.

Using the RCA Site Map

The Site Map in RCA allows you to navigate from the current page to other pages in RCA. The **RCA** link, which provides access to the **Root Cause Analysis Start Page**, will always be available. Links to other pages may also be available, depending upon your location in the application. You can click any link that is available to access the corresponding page.

The following image shows an example of what the Site Map looks like on the**Analysis**page. A red outline has been added to the image to highlight the Site Map.

Beridium APM Framework - Analysis						
<u>File Edit G</u> o To <u>T</u> ools <u>H</u> elp						
👻 Back + 🗧 Forward + 🍘 My Start Page + 🎽 New 🏓 Search 🚈 Catalog 🐌 Query + 🛅 Report + 🕼 Graph + 😴 Dataset + 📟 Dashboard +						
RCA->My PROACT->Pump Analysis		-				
meridium						
My Analysis: Pump Analysis						
PROACT® for Meridium Datasheet RCA Analysis Detail						
Manage Assets Value(s)						
Analysis Name Pump Analysis						
PReserve Analysis Description Analysis Description 1	····					
Preserve Records Start Date 2/1/2009						
End Date 2/2/2009		=				
Order S Charter Charter 1	<u></u>	-				
Critical Success Marhanical						
Analysis Type Preciainear						
Team Charter Date Published						
Team Event Narrative Event Narrative 1						
Cost \$1,000.00 (United States Dollar)						
Analyze S Frequency 1						
A Logic Tree		1				
Communicate S PROACT Analysis Summary						
Communicate Re Number of Team Members: 3						
Reports Number of Preserve Items: 6						
Number of Critical Success Factors: 3						
Track 😵						
Track		-				

About Ordering Analyses

After all of the Root Cause Analysis administrative tasks have been completed, you can *order the analysis*. Ordering the analysis consists of completing the following steps via the **New Analysis Builder**:

- Create the RCA Analysis record.
- Link the RCA Analysis record to the desired Equipment or Functional Location records.
- Define Critical Success Factors (CSFs).
- Define the Team Charter.
- Set up the RCA Analysis Team.

The user that completes these tasks will be added to the RCA Analysis Team automatically as the Principal Analyst. If desired, after completing these steps, you can <u>designate a different team</u> <u>member as the Principal Analyst</u>.

Note: You can define CSFs, the Team Charter, and the RCA Analysis Team outside of the **New Analysis Builder**, if needed. For more information, see the related topics in this section of the documentation.

Accessing the New Analysis Builder

You can access the **New Analysis Builder** in various ways, depending on the page that you are currently viewing in Root Cause Analysis.

To access the New Analysis Builder:

- If you are on the **Root Cause Analysis Start Page**, click the **New Analysis Builder** link.
- If you are on the <u>PA PROACT page</u> (i.e., the Principal Analyst's View), on the Common Tasks menu, click the New Analysis link.
- If you are on the <u>My PROACT page</u>, on the Common Tasks menu, click the New Analysis link.
- If you are on the <u>Manage Analyses page</u>, on the Common Tasks menu, click the Create Analysis link. From the Manage Analyses page, you can also <u>copy an existing RCA Ana-</u> lysis to create a new one or use an RCA Analysis Template to create a new RCA Analysis.

Ana	alysis Details	8 1 	
•	Analysis Name		
	Analysis Description		•••
	Start Date		
	End Date		
	Comments		•••
	Analysis Type		
	Event Narrative		•••
	Date Published		

The **New Analysis Builder** appears, displaying a new RCA Analysis record.

After you access the **New Analysis Builder**, you will need to proceed through the builder and supply information on each screen in order to create a new analysis.

Accessing the New Analysis Builder

Developing a New RCA Analysis

To create a new RCA Analysis using the New Analysis Builder:

1. Access the New Analysis Builder.

The New Analysis Builder appears, displaying RCA Analysis Datasheet screen.

► Ar				
h Ar		 	Value(s)	
_	nalysis Name		_	_
	nalysis Description			•••
	tart Date			
	nd Date			
	omments			
	nalysis Type			
E١	vent Narrative			
Da	ate Published			
Co	ost			
Fr	requency			

- 2. On the **Analysis Details** tab, enter values in the available fields. The Analysis Name field is required and must be unique.
- 3. Click the Next button.

The Link Assets screen appears.

😵 New Analysis Builder		×
Link Assets		
Linked Assets		
Record ID	Family	
	Link Assets Unlink Assets	
	<pre> < Back Next > Finish Cancel Help</pre>	

4. At the bottom of the Link Assets screen, click the Link Assets button.

The Find Asset window appears.

- 5. Perform a search to find the Equipment records that you want to link to the RCA Analysis record.
- 6. In the search results, select the rows that contain the desired records, and then click the **Select** button.

The Select an Asset screen returns to focus.

Each Equipment record you selected is linked to the RCA Analysis record and appears on the **Linked Assets** screen. The **Record ID** column is populated with the Record ID of the Equipment record that you selected from the list, and the **Family** column is populated with *Equipment*.

7. Click the Link Assets button again.

The Find Asset window appears.

- 8. Perform a search to find the Functional Location records that you want to link to the RCA Analysis record.
- 9. In the search results, select the rows that contain the desired records, and then click the **Select** button.

The Select an Asset screen returns to focus.

Each Functional Location record you selected is linked to the RCA Analysis record and appears on the **Linked Assets** screen. The **Record ID** column is populated with the Record ID of the Functional Location record that you selected from the list, and the **Family** column is populated with *Functional Location*.

10. Click the Next button.

The Select Team Members screen appears.

rincipal Analyst:							
leridium Administra	tor						
Select Analysis Te	eam Members						
Search Text:						Search	
Available Memb	ers				Selected Team Me	mbers	
Last Name	First Name	Job T	*		Last Name	First Name	Job Tit
Administrator							
Almond	Steve						
Analyst			= _				
Aukerman	Milo			>			
Black	Evan						
Demo	Joe			<			
Egerton	Stephen						
Elimination	Failure	Failure					
Foundation	APM	APM Fr					
Green	Micah						
Green	Eric	Analys					
Implementer	Line	Analy 5					
Integrity	Mechanical	Mecha					
Leader	Package	Packac					
1 III	Factore	Fackac			< III.		- F

Note: The New Analysis Builder displays a list of available members with a Human Resource record already defined in the Meridium APM database. If you want to add a team member whose name does not appear in the list, you must first <u>create a Human</u> <u>Resource record for the user</u> outside of the New Analysis Builder. You can then add the user to the team via the Team page. 11. In the Available Members list, select the users that you want to add to the RCA Analysis Team, and click the button. The user who creates the RCA Analysis is added auto-

matically to the RCA Analysis Team as the Principal Analyst. Note also that you can filter the list of users by typing criteria in the **Search Text** box and clicking the **Search** button.

E Hint: You can add members to the RCA Analysis Team via the drag-and-drop method or by double-clicking a user.

The selected users appear in the Selected Team Members list.

CE Hint: If needed, you can use the **button**, the drag-and-drop method, or the

double-click method to remove selected team members from the Selected Team Members list.

12. When you are finished adding members to the list, click the Next button.

The Select CSF screen appears.

New Analysis Builder					
Select CSF					
Select Critical Success Factor	s —				
Available CSF					
Critical Success Factor					<u>^</u>
A cross-functional section		experts will particip/	ate in the analysis.		
A disciplined RCFA appro	ach will be utilized.				
A measurement process (All analysis hypothesis wi	Will be used to track. If he verified or disp	the progress of app	proved recommenda	tions.	
Management agrees to fa	airly evaluate the ar	noven. Dalvsis team findings	and recommendation	005.	✓
<	Ш				>
Custom CSF					
				Add CSF	
Selected CSF					
Critical Success Factor					
<					>
	< Back	Next >	Finish	Cancel	Help
	< DdLK	Next >	EI EI EI	Lancer	пер

13. In the Available CSF list, select the <u>desired Critical Success Factors (CSFs)</u>. The list contains the <u>CSFs that an administrative user has pre-configured for use with RCA Analyses</u>. You can select any CSF from the list by double-clicking it or by using the drag-and-drop method to add it to the **Selected CSF** list.

The selected CSFs appear in the Selected CSF list.

😵 New Analysis Builder					E
Select CSF					
Select Critical Success Facto	rs				
Critical Success Factor A measurement process All analysis hypothesis w Management agrees to f No one will be disciplined	will be used to track t vill be verified or dispro fairly evaluate the and	oven.			
Custom CSF	IIII			Add CSF	>
Critical Success Factor A cross-functional sectio A disciplined RCFA appro	n of plant personnel/e	experts will particip	ate in the analysis.		
<	111				2
	< Back	Next >	Finish	Cancel	Help

14. If you want to add a custom CSF to the RCA Analysis, type the appropriate text in the Custom CSF text box, and then click the Add CSF button.

The new CSF appears in the **Selected CSF**list. You can add as many custom CSFs you like.

CE Hint: If needed, you can remove a CSF from the **Selected CSF** list by double-clicking it or by using the drag-and-drop method to add it back to the **Available CSF** list.

15. When you have finished selecting the CSFs that you want to include in the analysis, click the **Next** button.

The Enter Team Charter screen appears.

New Analysis Builder					X
Enter Team Charter					
Enter Team Charter					
Default Team Charter					
	< Back	Next >	Finish	Cancel	Help

- 16. On the Enter Team Charter screen, you can:
 - Create a custom Team Charter by typing the Team Charter in the text box in the Enter Team Charter section.

-or-

• Use the default Team Charter that an administrative user has defined by clicking the **Default Team Charter** button. The **Default Team Charter** dialog box appears.



Click the **Accept** button to use the default Team Charter. You can then modify the default Team Charter in the text box in the **Enter Team Charter** section, if desired.

17. When you are finished defining the Team Charter, on the Enter Team Charter screen, click the Finish button.

The new RCA Analysis is created and saved, and the **Preserve Failure Data** page appears.

🛞 Me	ridium	APM Fra	mewo	rk -	Preserve Failure Data	i.					×
<u>F</u> ile	<u>E</u> dit	<u>G</u> o To	<u>T</u> oo	ls	<u>H</u> elp						
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From the **Preserve Failure Data** page, you can begin the next step of the RCA Analysis by creating RCA Preserve Item records and linking them to the RCA Analysis record.

About Equipment, Locations, and RCA Analyses

You can link Equipment and Functional Location records to an RCA Analysis record. You should link all Equipment and Functional Location records related to the RCA Analysis in order to keep a full record of the equipment and locations that are impacted by the RCA Analysis results.

You can link only Equipment records, only Functional Location records, or both types of records simultaneously to an RCA Analysis record. Consider the following examples.

- 1. You want to run an RCA Analysis on a pump, which is always located in the same place. You link the pump's Equipment record to the RCA Analysis record.
- 2. You want to run an RCA Analysis on an incident that occurred at a specific plant and you aren't sure which pump was involved. You link the plant's Functional Location record to the RCA Analysis record.
- 3. You want to run an RCA Analysis on a pump that was previously located in another plant and has been installed in a new plant. You link both the pump's Equipment record (which is already linked to the new plant's Functional Location record) and the old plant's Functional Location record to the RCA Analysis record.
- 4. You want to run an RCA Analysis involving multiple pumps that are all experiencing similar failures. You link multiple Equipment records to the same RCA Analysis record.

You can link Equipment or Functional Location records to the RCA Analysis record <u>when you</u> <u>complete the initial steps required for an RCA Analysis</u>, or you can link Equipment or Functional Location records to an existing RCA Analysis record <u>via the Manage Assets page</u>.

For existing RCA Analysis records, Equipment or Functional Location records can be managed from the **Manage Assets** page, where you can:

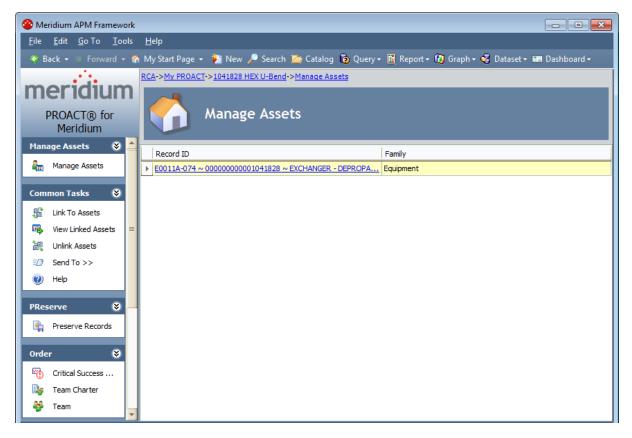
- Link Equipment or Functional Locations records to an RCA Analysis.
- View Equipment or Functional Location records that are currently linked to an RCA Analysis.
- Unlink Equipment or Functional Location records from an RCA Analysis.

Accessing the Manage Assets Page

To access the Manage Assets page:

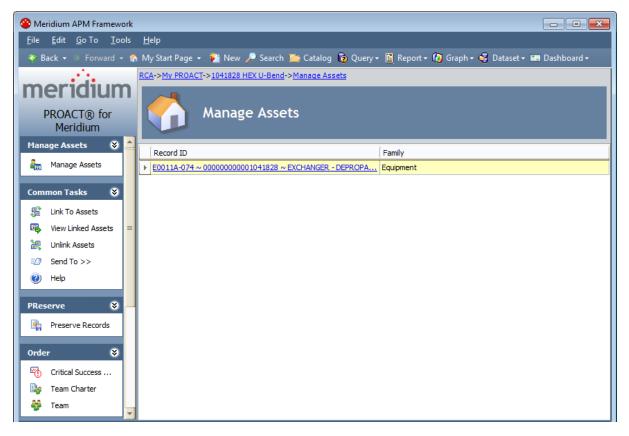
• On the Analysis page, on the Manage Assets menu, click the Manage Assets link.

The **Manage Assets** page appears, displaying a list of Equipment or Functional Location records that have been linked to the RCA Analysis record for the current analysis.



Aspects of the Manage Assets Page

The **Manage Assets** page displays a list of Equipment and Functional Location records that are linked to the RCA Analysis record associated with the current RCA Analysis.

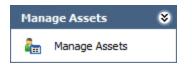


The grid on the **Manage Assets** page contains the Record ID and family of each record that is linked to the RCA Analysis record. For Equipment records, the **Record ID** column is populated with the Record ID of the linked Equipment record, and the **Family** column is populated with *Equipment*. For Functional Location records, the **Record ID** column is populated with the Record ID of the linked Functional Location record, and the **Family** column is populated with *Functional Location*. By default, linked records will be listed alphabetically, first by the **Family** column, and then by the **Record ID** column.

The Manage Assets page contains the following task menus:

- Manage Assets
- <u>Common Tasks</u>
- PReserve
- Order
- Analyze
- <u>Communicate</u>
- Track

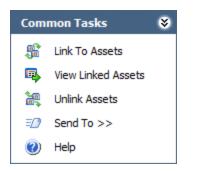
Manage Assets Menu



The Manage Assets menu on the Manage Assets page contains the following link:

• Manage Assets: Displays the Manage Assets page, where you can link, view, and unlink Equipment and Functional Location records associated with the current RCA analysis.

Common Tasks Menu



The Common Tasks menu on the Manage Assets page contains the following links:

- Link to Assets: Displays the Asset Finder window, where you can search for the Equipment or Functional Location records that you want to link to the RCA Analysis record.
- View Linked Assets: Displays the selected Equipment or Functional Location records in the Record Manager. This link is enabled only if the current RCA Analysis is already linked to an Equipment or Functional Location record.
- Unlink Assets: Displays a confirmation message, asking if you really want to unlink the selected Equipment or Functional Location records from the current RCA Analysis and then deletes the link between the RCA Analysis record and the Equipment or Functional Location records. This link is enabled only if the current RCA Analysis is already linked to an Equipment or Functional Location record.
- Send To: Displays a submenu of options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- Help: Displays the context sensitive help topic for the Manage Assets page.

PReserve Menu



The **PReserve** menu on the **Manage Assets** page contains the following link:

• Preserve Records: Displays the Preserve Failure Data page, where you can view and manage RCA Preserve Item records for the current RCA Analysis.

Order Menu



The Order menu on the Manage Assets page contains the following links:

- Critical Success Factors: Displays the Critical Success Factors page.
- Team Charter: Displays the Team Charter dialog box, where you can view and modify the Team Charter.
- **Team:** Displays the **Team** page, where you can view and manage Human Resource records for the members of the RCA Analysis Team.

Analyze Menu

Anal	yze	۲
₽-	Event Diagram	
ភា	Logic Tree	

The Analyze menu on the Manage Assets page contains the following links:

- Event Diagram: Displays the Event Diagram page, where you can view and modify the Event Diagram for the current RCA Analysis.
- Logic Tree: Displays the Logic Tree page, where you can view and modify the Logic Tree for the current RCA Analysis.

Communicate Menu



The Communicate menu on the Manage Assets page contains the following links:

- Communicate Records: Displays the Communicate Records page, where you can view, modify, and send Communicate records and RCA Recommendation records.
- **Reports:** Displays the **Reports List** page, where you can <u>view and manage reports</u> based on the data from the current RCA Analysis.

Track Menu



The Track menu on the Manage Assets page contains the following link:

• Track: Displays the Analysis Tracking Items page, where you can view and manage the RCA Tracking Item records for the current RCA Analysis.

Linking Equipment and Functional Location Records to RCA Analysis Records

The following instructions provide details on linking an Equipment or Functional Location record to an existing RCA Analysis record.

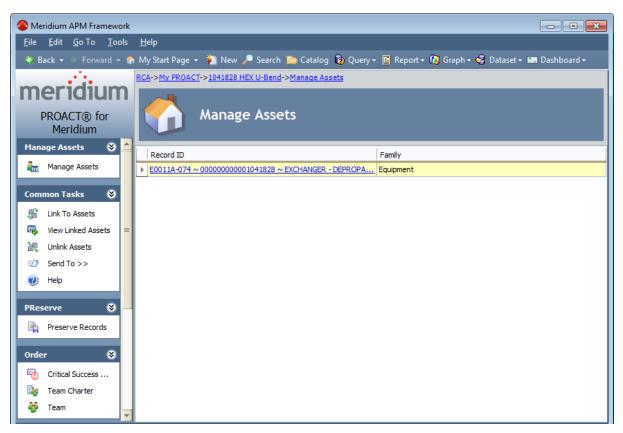
To link an Equipment record or Functional Location record to an existing RCA Analysis record:

- 1. Access the Manage Assets page.
- 2. On the Common Tasks menu, click the Link to Assets link.

The Asset Finder window appears.

- 3. Perform a search to find the Equipment or Functional Location record you want to link to the RCA Analysis record.
- 4. In the search results list, select the Equipment or Functional Location records that you want to link to the RCA Analysis record.
- 5. Click the **Select** button.

The **Asset Finder** window closes, and the selected Equipment or Functional Location records appear on the **Manage Assets** page and are now linked to the RCA Analysis record.



Opening Equipment and Functional Location Records Linked to RCA Analysis Records

To open the Equipment or Functional Location records that are currently linked to an RCA Analysis:

- 1. Access the Manage Assets page.
- 2. In the grid, select the rows containing the Equipment or Functional Location records that you want to open.

CEHint:Alternatively, if you only want to open one Equipment or Functional Location record, you can click the hyperlinked Record ID of the record you want to view.

3. On the Common Tasks menu, click the View Linked Assets link.

The Record Manager appears, displaying the selected Equipment and Functional Location records.

Record Explorer	 Record Manager Add, Edit, and Delete record 	s. Link records together using the explorer.	
E CA Analysis	~ ~ Z PLA Causing Asset 1 (I		
🗄 🛟 Work History	Datasheet Equipment	🔽 😥 🛃 🧏 🗅 🎍 🕼 🗒	
🗄 🚽 💡 ~ ~ PUMP (Equipment)	Equipment Identification Equipn		
	[Lqupment Identification] Equipm		
		Value(s)	Description
	Equipment ID	Z_PLA Causing Asset 1	
	Equipment Technical Number		
	SAP Category		
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	Equipment Type		
	Equipment Status		
	Long Description	····	
	Functional Location		
	Maintenance Plant		
	Criticality Indicator		
	Sort Field		
	Manufacturer	Causing Asset 1 Mfg	
	Model Number	Causing Asset 1 Model #	
	Part Number		
	Equipment Serial Number	111111	
	Inventory Number		
	Vendor		
	Purchase Order Number		
	Purchase Date		
	Year Constructed		
	Warranty Expired Date		
	Valid From Date		
	Equipment Size		
	Construction Type		
	Technical Drawing Number		
	Main Work Center		
	Equipment Planning Plant		
	Maintenance Planning Group		
	WBS Element		
	Catalog Profile		
	Inspection Class		
	Inspection Class Description		
۰ III ا	SAP System		
 Related Families Displayed 			

If you selected more than one record, multiple records will appear in Record Manager. The first record that you selected in the grid on the **Manage Assets** page will be expanded in the **Record Explorer** pane and displayed in the datasheet area. The rest of the records appear collapsed in the **Record Explorer** pane.

Unlinking Equipment or Functional Location Records from RCA Analysis Records

To unlink an Equipment or Functional Location record from an RCA Analysis record:

- 1. Access the Manage Assets page.
- 2. Select the Equipment and Functional Location records you want to unlink from the analysis by selecting one or more rows in the **Manage Assets** grid.
- 3. On the Common Tasks menu, click the Unlink Assets link.

A confirmation message appears, asking if you really want to delete the link.

4. Click OK.

The links between the selected Equipment and Functional Location records and the RCA analysis record are deleted, and the Equipment and Functional Location records no longer appear in the list on the **Manage Assets** page.

About CSFs

Critical Success Factors (CSFs) are elements of an RCA Analysis that allow the analysis team to evaluate whether or not the analysis effort has been successful. The RCA Analysis effort is considered to be successful if the analysis team adheres to and meets the standards defined by the CSFs.

RCA uses two types of CSFs.

- Default CSFs: RCA Critical Success Factors that are available for use in all RCA Analyses. Default CSFs are stored as system preferences and appear on the Administrative Functions page and in the New Analysis Builder. Default CSFs are not stored in a record until they are added to an RCA Analysis. When a Default CSF is added, a new RCA Critical Success Factor record is created and populated automatically with the Default CSF text, then linked to the RCA Analysis record.
- Custom CSFs: RCA Critical Success Factor records that are linked to a specific RCA Analysis record. When Custom CSFs are created for an RCA Analysis, a new RCA Critical Success Factor record is created and linked to the RCA Analysis record.

A baseline set of Default CSFs is provided with the RCA module and appear on the Administrative Functions page, where an administrative user can modify them and define their own Default CSFs. All Default CSFs (baseline and custom) will be available for selection in the New Analysis Builder when you create an RCA Analysis.

Additionally, you can define Custom CSFs for each RCA Analysis. Custom CSFs are defined for a single RCA Analysis and stored in RCA Critical Success Factor records. You can define custom CSFs via the **New Analysis Builder** and the **Critical Success Factors** page.

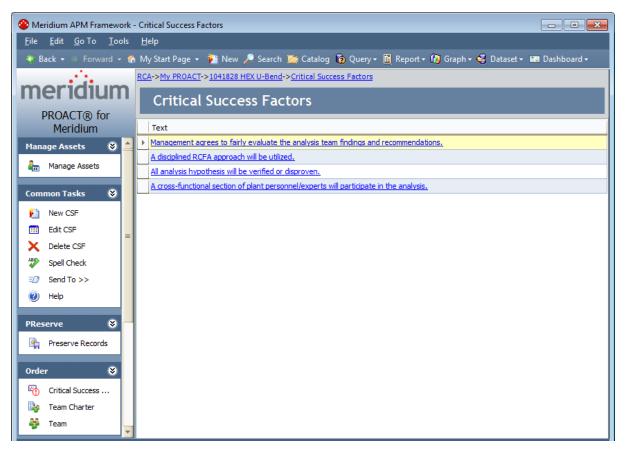
All RCA Critical Success Factor records for the current RCA Analysis are displayed on the <u>Critical Success Factor page</u>. An RCA Critical Success Factor record exists for each CSF that is linked to an RCA Analysis record.

Accessing the Critical Success Factors Page

To access the Critical Success Factors page:

• On the Analysis page, on the Order menu, click the Critical Success Factors link.

The **Critical Success Factors** page appears, displaying a list of CSFs that have been created for the current RCA Analysis.



Aspects of the Critical Success Factors Page

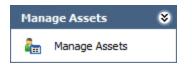
The **Critical Success Factors** page displays a list of Critical Success Factors that have been created for the current RCA Analysis.

😵 Meridium APM Framework -	Critical Success Factors
<u>F</u> ile <u>E</u> dit <u>G</u> o To <u>T</u> ools	Help
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	RCA->My PROACT->1041828 HEX U-Bend->Critical Success Factors
meridium	Critical Success Factors
PROACT® for	
Meridium	Text
Manage Assets 🛛 😻 📥	Management agrees to fairly evaluate the analysis team findings and recommendations.
anage Assets	A disciplined RCFA approach will be utilized.
	All analysis hypothesis will be verified or disproven.
Common Tasks 🛛 😵	A cross-functional section of plant personnel/experts will participate in the analysis.
🐑 New CSF	
Edit CSF	
X Delete CSF	
Spell Check	
=2) Send To >>	
🕐 Help	
PReserve 😻 🗖	
🐴 Preserve Records	
Order 😵	
Critical Success	
🂱 Team Charter	
🏺 Team 👻	

The Critical Success Factors page contains the following task menus:

- Manage Assets
- <u>Common Tasks</u>
- PReserve
- Order
- Analyze
- <u>Communicate</u>
- Track

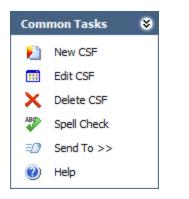
Manage Assets Menu



The Manage Assets menu on the Critical Success Factors page contains the following link:

• Manage Assets: Displays the Manage Assets page, where you can link, view, and unlink Equipment and Functional Location records associated with the current RCA analysis.

Common Tasks Menu



The Common Tasks menu on the Critical Success Factors page contains the following links:

- New CSF: Displays the CSF Details page, where you can create a new RCA Critical Success Factor record.
- Edit CSF: Displays the CSF Details page, where you can modify the selected RCA Critical Success Factor record.
- Delete CSF: After displaying a confirmation message, <u>deletes the selected RCA Critical</u>
 <u>Success Factor record</u>.
- Spell Check: Displays the Spell Check dialog box, which allows you to perform a spell check operation on the text and character fields in records belonging to the current RCA Analysis.
- Send To: Displays a submenu of options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- Help: Displays the context sensitive help topic for the Critical Success Factors page.

PReserve Menu



The **PReserve** menu on the **Critical Success Factors** page contains the following link:

• Preserve Records: Displays the Preserve Failure Data page, where you can view and manage RCA Preserve Item records for the current RCA Analysis.

Order Menu



The Order menu on the Critical Success Factors page contains the following links:

- Critical Success Factors: Displays the Critical Success Factors page. This link is available on other pages in Root Cause Analysis.
- Team Charter: Displays the Team Charter dialog box, where you can view and modify the Team Charter.
- **Team:** Displays the **Team** page, where you can view and manage Human Resource records for the members of the RCA Analysis Team.

Analyze Menu

Anal	yze	۲
₽	Event Diagram	
Å	Logic Tree	

The Analyze menu on the Critical Success Factors page contains the following links:

- Event Diagram: Displays the Event Diagram page, where you can view and modify the Event Diagram for the current RCA Analysis.
- Logic Tree: Displays the Logic Tree page, where you can view and modify the Logic Tree for the current RCA Analysis.

Communicate Menu



The Communicate menu on the Critical Success Factors page contains the following links:

- Communicate Records: Displays the Communicate Records page, where you can view, modify, and send Communicate records and RCA Recommendation records.
- **Reports:** Displays the **Reports List** page, where you can <u>view and manage reports</u> based on the data from the current RCA Analysis.

Track Menu



The Track menu on the Critical Success Factors page contains the following link:

• Track: Displays the Analysis Tracking Items page, where you can view and manage the RCA Tracking Item records for the current RCA Analysis.

Creating a New RCA Critical Success Factor Record

The following instructions provide information on creating a new RCA Critical Success Factor record from the **Critical Success Factors** page.

To create a new RCA Critical Success Factor record for an RCA Analysis:

1. On the <u>Critical Success Factors page</u>, on the Common Tasks menu, click the New CSF link.

The CSF Details page appears, displaying a new RCA Critical Success Factor record.

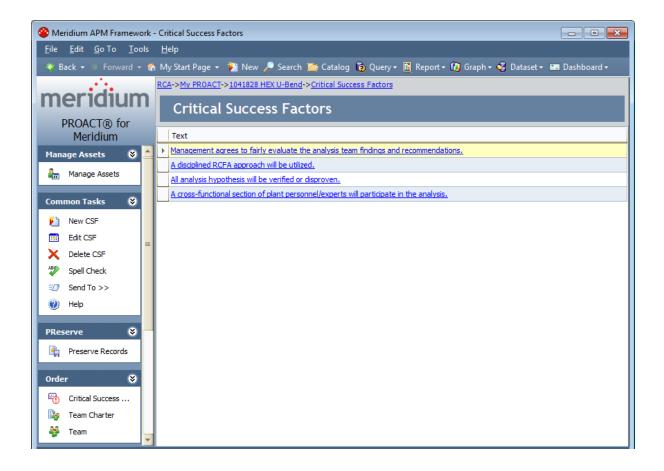
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RCA->My PROACT->Test Analysis A->Critical Success Factors->Critical Success Factor Details							
Add Critical Success Factor							
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Manage Assets 😵 📥 CSF Details							
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2. In the Value(s) column, type the details of the CSF, or click the --- button to enter the details using the Text Editor, which is shown in the following image.

Critical Success Factor			×
Modify Text			
Spelling	Options	ОК	Cancel

3. On the Common Tasks menu, click the Save CSF link.

The RCA Critical Success Factor record is created and linked automatically to the RCA Analysis record for the current RCA Analysis, and the **Critical Success Factors** page appears.

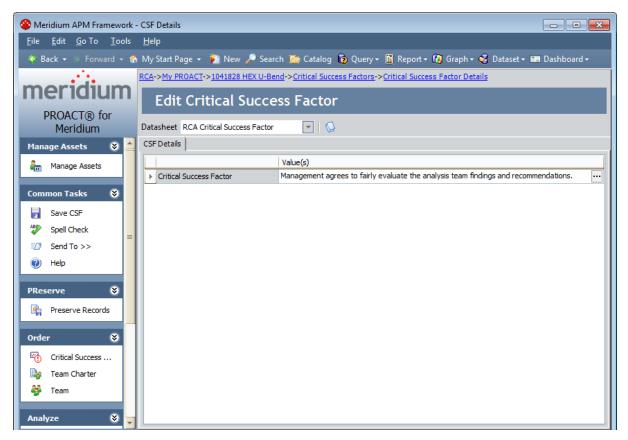


Viewing or Modifying the Details of a Critical Success Factor

To view or modify the details of a CSF:

1. On the <u>Critical Success Factors page</u>, in the list of RCA Critical Success Factor records, click the hyperlink for the record whose details you want to view or modify.

The CSF Details page appears, displaying the details of the selected CSF.



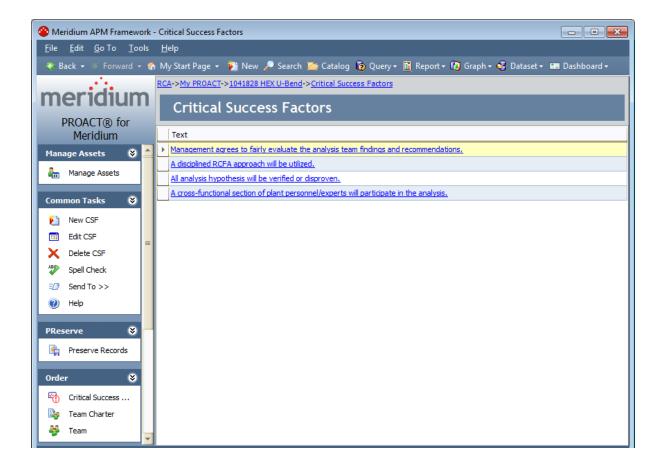
2. In the Value(s) column, modify the text as desired. You can click the ... button to modify the text using the Text Editor, which is shown in the following image.

Viewing or Modifying the Details of a Critical Success Factor

Cri	tical Success Factor	×
	Modify Text	
ľ		
	Spelling Options OK Cancel]

3. On the **Common Tasks** menu, click the **Save CSF** link.

Your changes are saved, and the Critical Success Factors page appears.



Deleting Critical Success Factors

To remove a Critical Success Factor from the RCA Analysis:

1. On the <u>Critical Success Factors page</u>, in the Critical Success Factors list, select the row containing the CSF that you want to delete.

	Critical Success Factors									
	Text									
	Management agrees to fairly evaluate the analysis team findings and recommendations.									
	A cross-functional section of plant personnel/experts will participate in the analysis.									
	A disciplined RCFA approach will be utilized.									
	No one will be disciplined for honest mistakes.									
	All analysis hypothesis will be verified or disproven.									
►	A measurement process will be used to track the progress of approved recommendations.									

2. On the Common Tasksmenu, click the Delete CSF link.

A confirmation message appears, asking if you really want to delete the CSF.

3. Click the Yes button.

The CSF is removed from the RCA Analysis, the link between the RCA Critical Success Factor record and the RCA Analysis record is removed, and the CSF no longer appears in the list on the **Critical Success Factors** page.

	Critical Success Factors									
	Text									
	Management agrees to fairly evaluate the analysis team findings and recommendations.									
	A cross-functional section of plant personnel/experts will participate in the analysis.									
	A disciplined RCFA approach will be utilized.									
	No one will be disciplined for honest mistakes.									
►	All analysis hypothesis will be verified or disproven.									

About the Team Charter

The *Team Charter* defines the goal that the RCA Analysis Team wants to achieve by developing an RCA Analysis. The baseline RCA module contains a default Team Charter that you can modify and use as desired. An administrative user will specify <u>the default Team Charter</u> that can be accessed in the **New Analysis Builder** when you create the RCA Analysis. You can modify the default Team Charter as desired.

After you have defined a Team Charter for the RCA Analysis, you can view and modify it via the **Order** menu on most pages in Root Cause Analysis by clicking the **Team Charter** link.

Modifying the Team Charter

The following instructions provide details on modifying the Team Charter for an RCA Analysis.

To modify the Team Charter for an RCA Analysis:

1. On the Analysis page, on the Order menu, click the Team Charter link.

The **Team Charter** dialog box appears, displaying the current Team Charter. If the Team Charter was not modified when the initial steps required for an RCA Analysis were completed, the default text will be displayed in the text box.

🏶 T	eam Charter	×
Τe	am Charter	
	To identify the root causes of the heat pump failure. This includes identifying deficiencies in or lack of management systems. Appropriate recommendations for root causes will be communicated to the management for rapid resolutions.	
	Save Cancel Help	

- 2. Modify the existing text or type new text as desired.
- 3. Click the Save button.

Your changes are saved, and the Team Charter dialog box closes.

About the RCA Analysis Team

The RCA Analysis Team is the group of individuals who will complete the steps required for a comprehensive RCA Analysis. Security permissions in Root Cause Analysis are based upon family-level privileges and a user's role within a given RCA Analysis. Root Cause Analysis users who are members of the RCA Analysis Team will have one of the following RCA Analysis team member roles:

- **Principal Analyst:** The user who is responsible for facilitating and coordinating the RCA Analysis.
- Analysis Team Member: Any user who is a member of an RCA Analysis Team.

When you add new members to the RCA Analysis Team, an RCA Team Member record is created automatically and linked to the RCA Analysis record and the individual's Human Resource record. If the same team member is linked to multiple analyses, an RCA Team Member record will exist for *each*RCA Analysis team in which they are a member. The RCA Team Member record stores the RCA Analysis Team member's role (i.e., Team Member or Principal Analyst). A given team member's role determines the <u>security privileges</u> that the user has in Root Cause Analysis.

You can add Meridium APM users and non-Meridium APM users to the RCA Analysis Team.

- Meridium APM users will have an existing Meridium APM Security User account and an
 associated Human Resource record that is created automatically when the Security User
 account is created.
- Non-Meridium APM users will not have a Meridium APM Security User account. To add a
 non-Meridium APM user to the RCA Analysis Team, you first need to create a Human
 Resource record for that user. You can do so via the Team page in Root Cause Analysis
 or using Meridium APM Framework Tools.

Note: A Meridium APM Security User record is required for logging in to the Meridium APM Framework application and using Root Cause Analysis. RCA Analysis team members who do not have a Security User account may participate in and contribute to the analysis but will not be able to use the application.

After you add a new team member to the RCA Analysis Team, that user will inherit the <u>security</u> <u>privileges</u> associated with the user's team member role (e.g., Principal Analyst).

Accessing the Team Page

You can access the Team page via the Order menu on any of the following pages:

- Analysis page
- Preserve Failure Data page
- Preserve Record Details page
- Critical Success Factors page
- Event Diagram page
- Logic Tree page

To access the Team page:

• On the Order menu, click the Team link.

The **Team** page appears, displaying a list of the users who are members of the RCA Analysis Team for the current RCA Analysis.

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			<u>RCA</u> -	>My PROACT	<u>->1041828 HEX U-Be</u>	end-> <u>Team Me</u>	mbers List			
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Mana	ge Assets 🛛 😻	-	Drag	g a column hea	ader here to group by	that column				
-	Manage Assets		[]	Name	Security Privilege	Title	Facility N	Business Unit	Phone No.	E-mail Address
			• 2	loe Demo	Principal					mdaniel@meridium.com
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1	New Team Member	=	4	Analyst	Member					
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Aspects of the Team Page

The **Team** page displays a list of all the members of the RCA Analysis Team for the current RCA Analysis.

Seridium APM Framework - Team								
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The values that appear in each column on the **Team** page are stored in the team member's Human Resource record and RCA Team Member record. The following information appears for each team member in the list:

- Name: The name of the team member. This value is stored in the Human Resource record.
- Security Privilege: The role assigned to the team member. The team member who is the Principal Analyst is assigned *Principal* security privileges. All other team members are assigned *Member* security privileges. This value is stored in the RCA Team Member record.
- Title: The job title of the team member. This value is stored in the Human Resource record.
- Facility Name: The name of the facility that the team member represents. This value is stored in the Human Resource record.
- Business Unit: The business unit within the facility that the team member represents. This value is stored in the Human Resource record.

- **Phone No.:** The phone number for the team member. This value is stored in the Human Resource record.
- E-mail Address: The email address for the team member. This value is stored in the Human Resource record.

Note: You cancustomize the display of the team member grid in several ways including, adding additional columns, sorting columns, and filtering the list.

On the **Team** page, you can:

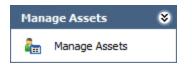
- View and modify the contents of team members' Human Resource records.
- Add new team members to the RCA Analysis Team.
- Delete team members.

The Team page contains the following task menus:

- Manage Assets
- <u>Common Tasks</u>
- Manage Human Resources
- PReserve
- Order
- Analyze
- Communicate
- Track
- Associated Pages

Note: Items appear on the **Associated Pages** menu only if Associated Pages have been configured for the RCA Analysis family.

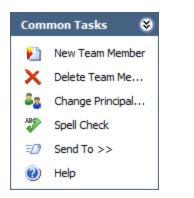
Manage Assets Menu



The Manage Assets menu on the Team page contains the following link:

• Manage Assets: Displays the Manage Assets page, where you can link, view, and unlink Equipment and Functional Location records associated with the current RCA analysis.

Common Tasks Menu



The Common Tasks menu on the Team page contains the following links:

- New Team Member: Displays the Find Team Member window, where you can search the Human Resource family for the record associated with the user that you want to add as a new team member. This link is enabled only if you are a member of the MI PROACT Administrator Security Group, a Super User, or the Principal Analyst for the current RCA Analysis.
- Delete Team Member: Removes the selected RCA Analysis Team member from the RCA Analysis Team after displaying a confirmation message. This link is enabled only if the row containing a team member's name is selected and you are a member of the MI PROACT Administrator Security Group, a Super User, or the Principal Analyst for the current RCA Analysis.
- Change Principal Analyst: Changes the selected user to the Principal Analyst role after displaying a confirmation message. This link is enabled only if a row containing a team member's name is selected and you are a member of the MI PROACT Administrator Security Group, a Super User, or the Principal Analyst for the current RCA Analysis.
- Spell Check: Displays the Spell Check dialog box, which allows you to perform a spell check operation on the text and character fields in records belonging to the current RCA Analysis.
- Send To: Displays a submenu of options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- Help: Displays the context-sensitive help topic for the Team page.

Manage Human Resources Menu



The Manage Human Resources menu on the Team page contains the following links:

- Edit Selected User: Displays the User Details page, where you can view and modify the Human Resource record associated with the selected team member. This link is enabled only if a row containing a team member's name is selected and you are a member of the MI PROACT Administrator Security Group, a Super User, or the Principal Analyst for the current RCA Analysis.
- New User: Displays the User Details page, where you can define a Human Resource record for a non-Meridium APM user and add them to the RCA Analysis Team. This link is enabled only if you are a member of the MI PROACT Administrator Security Group, a Super User, or the Principal Analyst for the current RCA Analysis.

PReserve Menu



The **PReserve** menu on the **Team** page contains the following link:

• Preserve Records: Displays the Preserve Failure Data page, where you can view and manage RCA Preserve Item records for the current RCA Analysis.

Order Menu



The Order menu on the Team page consists of the following links:

- Critical Success Factors: Displays the Critical Success Factors page.
- Team Charter: Displays the Team Charter dialog box, where you can view and modify the Team Charter.
- Team: Displays the Team page, where you can view and manage Human Resource records for the members of the RCA Analysis Team. This link is available on other pages in Root Cause Analysis.

Analyze Menu

Anal	yze	۲
₽	Event Diagram	
Å	Logic Tree	

The Analyze menu on the Team page contains the following links:

- Event Diagram: Displays the Event Diagram page, where you can view and modify the Event Diagram for the current RCA Analysis.
- Logic Tree: Displays the Logic Tree page, where you can view and modify the Logic Tree for the current RCA Analysis.

Communicate Menu



The Communicate menu on the Team page contains the following links:

- Communicate Records: Displays the Communicate Records page, where you can view, modify, and send Communicate records and RCA Recommendation records.
- **Reports:** Displays the **Reports List** page, where you can <u>view and manage reports</u> based on the data from the current RCA Analysis.

Track Menu



The Track menu on the Team page contains the following link:

• Track: Displays the Analysis Tracking Items page, where you can view and manage the RCA Tracking Item records for the current RCA Analysis.

About Adding New Team Members to the RCA Analysis Team

Two options appear on the **Team**page that let you add a new member to the RCA Analysis Team:

- New Team Member: Use this option if you want to add to the RCA Analysis Team a user who already has a Human Resource record. This option appears as a link on the Common Tasksmenu.
- New User: Use this option if you want to add to the RCA Analysis Team a user who does not have an existing Human Resource record. This option appears as a link on the Manage Human Resources menu.

Note: If a Team Member will need to perform tasks within the RCA module, in addition to the Human Resource record, the Team Member must also have a Security User record. Using the Meridium APM Framework, you can promote a Human Resource record to a Security User record.

Adding Team Members Who Already Have Human Resource Records

The following instructions provide details on adding a person to the RCA Analysis Team who already has a Human Resource record. If the person who you want to add to the RCA Analysis Team does not have a Human Resource record, you will need to create the Human Resource record and automatically add the person to the RCA Analysis Team.

Note: A given Human Resource record can be added to the RCA Analysis Team only once.

To add a person to the RCA Analysis Team who already has a Human Resource record:

1. Access the **Team** page.

The Team page appears, displaying a list of existing team members.

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2. On the Common Tasks menu, click the New Team Member link.

The **Find Team Member** window appears. The **Search In** list contains the Human Resource family by default and cannot be changed.

Adding Team Members Who Already Have Human Resource Records

🔎 Find Team Member		×
meridium	Simple Search	
Search Type Simple search	Search In: Human Resource	Find Now Stop New Search
	Select	Cancel

Perform a search in the Human Resources family to locate the desired team member.
 The search results appear.

🔎 Find Team Member						Σ	×
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🔎 Simple search	Linked To:					Stop	
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				Select		Cancel	

4. In the results list, select the row containing the desired team member, and then click the **Select** button.

The selected person is added to the list of team members. An RCA Team Member record is created for that user automatically and linked to that user's Human Resource record and to the RCA Analysis record for the current RCA Analysis.

Note: A given Human Resource record cannot be added to the RCA Analysis Team more than once. If you try to add a team member who is already listed on the **Team** page, a message appears, indicating that the person is already a member of the RCA Analysis Team.

Creating New Users and adding them to the Analysis Team

A person who does not have a Human Resource record can be added to an RCA Analysis Team, provided that you create a new Human Resource record for that person. The following instructions provide details on creating a Human Resource record and *automatically* adding the person to the RCA Analysis Team.

To create a new Human Resource record and add it to the RCA Analysis Team automatically:

1. On the **Team** page, on the **Manage Human Resources** menu, click the **New User** link.

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meridium	Add New Tea	m Member							
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	City		Department		=				
	State				*				
	Postal Code								
	Country		Comments						
	Phone1 Phone2								
	Fax								
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The User Details page appears, displaying the MI Human Resource datasheet.

- 2. In the Last Name field, type the last name of the team member. This field is required.
- 3. Complete the remaining fields on the datasheet as desired.
- 4. On the **Common Tasks** menu, click the **Save User** link.

The new Human Resource record is saved, the **Team** page appears, displaying that person in the list of team members for the current RCA Analysis, and an associated RCA Team Member record is created for that user automatically and linked to that user's Human Resource record and the RCA Analysis record for the current RCA Analysis.

Viewing the Human Resource Record for Existing Team Members

Only members of the MI PROACT Team Member Security Group or MI PROACT Administrator Security Group can view the contents of Human Resource records.

To view the Human Resource record for an existing team member:

• On the <u>Team page</u>, in the list of team members, click the hyperlink associated with the team member whose Human Resource record you want to view.

The **PROACT** page appears, displaying the Human Resource record for the selected team member. The fields are read-only.

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hanage Assets	First Name	Joe	Email Address	mdaniel@meridium.com	<u>^</u>
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Send To >>	Job Title		Facility		
elp Help	Company		Site Code		
Associated Pages 🔗	Address1		Business Unit		
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	Select Security Privilege:				
	Datasheet RCA Team Memb	er 🔽 😡			
	Team Member Details		lut o		
	Member Type		Value(s) Principal Analyst		
	, inner type				

Modifying Human Resource Records for Existing Team Members

Only Members MI PROACT Administrator Security Group, Super Users, or the Principal Analyst can modify the contents of a Human Resource record.

To modify the Human Resource record for a team member:

1. On the <u>Team page</u>, select the row containing the team member whose Human Resource record you want to modify.

On the Manage Human Resources menu, click the Edit Selected User link.

The **User Details** page appears, displaying the Human Resource record for the selected team member.

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Manage Assets 😵	Last Name First Name	Demo Joe	Domain Email Address	mdaniel@meridium.com	
Common Tasks 😵	Middle Initial		Email Address		*
Save User ₹⑦ Send To >> ⑧ Help	Job Title Company Address1 Address2		Facility Site Code Business Unit Area of Responsibility		
Associated Pages 🙈	City State PostalCode Country Phone1 Phone2 Fax		Department		

- 2. Modify the fields as needed.
- 3. On the Common Tasks menu, click the Save User link.

Your changes are saved, and the **Team** page appears.

Note: If you modify the Last Name, First Name, or Middle Initial field, after you save the record, your changes will not be displayed in the grid on the **Team** page immediately. Your changes ARE saved in the Human Resource record. The next time that you access the **Team** page or the Human Resource record for the user, you will see your changes.

Changing the Principal Analyst

To change the Principal Analyst for an RCA Analysis, you must be a Super User, a member of the MI PROACT Administrator Security Group, or the existing Principal Analyst.

To change the Principal Analyst for a RCA Analysis:

1. On the <u>Team page</u>, select the row containing the team member that want to make the new Principal Analyst.

	Analysis Team Members								
Te	Team Members: 3								
Dr	ag a column header h	nere to group by that col	umn						
	Name	Security Privilege	Title	Facility Name	Business Unit	Phone No.	E-mail Address	∇ [
	Patrick Aultice	Member					paultice@meridium.com		
₽	Rebecca Sweeney	Member							
	Sam Smith	Member							

2. On the Common Tasks menu, click the Change Principal Analyst link.

A message appears, asking if you really want the selected team member to become the new Principal Analyst.

3. Click the Yes button.

The user's RCA Team Member record and the value in the **Security Privilege** column is updated to reflect the change.

	Analysis Team Members									
Team Members: 3										
Dr	ag a column header her	e to group by that column	ı							
	Name	Security Privilege	Title	Facility Name	Business Unit	Phone No.	E-mail Address			
	Patrick Aultice	Member					paultice@meridium.com			
►	Rebecca Sweeney	Principal								
	Sam Smith	Member								

Deleting Team Members from the Analysis

The following instructions provide details on deleting a team member from an RCA Analysis Team. When you delete a team member from the RCA Analysis Team, you are deleting the associated RCA Team Member record only. The associated Human Resource record is not deleted.

If a team member is linked to one or more RCA Preserve Item records, RCA Verifications, or RCA Recommendation records, when the team member is deleted from the RCA Analysis Team, the items that were previously assigned to that team member will appear on the **PA PROACT** page for the Principal Analyst to re-assign to other team members.

To delete a team member from the RCA Analysis Team:

1. On the Team page, select the row containing the team member that you want to delete.

L	Analysis Team Members										
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Dr	ag a column header he	re to group by that columr	n								
	Name	Security Privilege	Title	Facility Name	Business Unit	Phone No.	E-mail Address				
	Patrick Aultice	Member					paultice@meridium.com				
▶	Rebecca Sweeney	Principal									

2. On the Common Tasks menu, click the Delete Team Member link.

A message appears, asking if you really want to delete the team member.

3. Click the Yes button.

The team member is deleted from the RCA Analysis Team.

	Analysis Team Members								
Tea	Team Members: 2								
Dr	ag a column header here	e to group by that colum	חו						
	Name	Security Privilege	Title	Facility Name	Business Unit	Phone No.	E-mail Address		
►	Patrick Aultice	Member					paultice@meridium.com		
	Sam Smith	Member							

About Preserving Failure Data

In an RCA Analysis, *preserving failure data* involves collecting a wide range of information related to the equipment or location failure that the team will analyze. The collected data is stored in *RCA Preserve Item records*, which contain task-related data for the collection of the failure data. In this way, RCA Preserve Item records are essentially tasks assigned to the team member who should collect the failure data specified in the record by a certain date. For example, an RCA Preserve Item record may contain a task to collect all the broken pieces of a piece of equipment.

Using the <u>Preserve Failure Data page</u>, you can create new RCA Preserve Item records or modify existing RCA Preserve Item records for the current RCA Analysis. After the tasks defined in the RCA Preserve Item records are complete, the team can begin to analyze the data that was collected.

The 5 P's

When you create a RCA Preserve Item record, the type of data that you want a member of the RCA Analysis Team to collect is identified by one of the following categories, known as the 5 P's:

- **People:** Indicates that human witnesses should be questioned about the incident. Witnesses might include the person who is responsible for the maintenance of the piece of equipment or location associated with the failure event, the operator, or even the stock room attendant.
- **Parts:** Indicates that physical pieces of the equipment should be collected (i.e., the broken pieces). This may also include collecting a functional piece of equipment to test against the broken one.
- **Paper:** Indicates that any data or information that exists about the piece of equipment or location should be gathered. This could include recent performance reports, schedules, Meridium APM data, specifications, and so on.
- **Position:** Indicates that the environment in which the piece of equipment or location exists should be documented and considered. This could include, for example, the temperature of the room at the time of the incident or the proximity of one piece of equipment or location to another.
- **Paradigms:** Indicates that any trends or common assumptions about the cause of the incident should be noted. The intent of noting these paradigms is to remove this assumption from the investigation (i.e., remove any bias from the analysis).

On the <u>RCA Preserve Failure Data Item datasheet</u>, in the **Data Category** box, you can type or select one of the 5 P's. The following image shows the list of the of the 5 P's. A red outline has been added to the image to highlight these values.

Data	asheet RCA Preserve Failure Data Item		
Pre	serve Record Details		
		Value(s)	
1	Data Category	_	
	Data to Collect	Parts	
		Paper People	
	Date Due	Position	
	Send Alert on Due Date?	Paradigms	
	Alert Email Body		
	Completed?	×	
	Date Completed		

Accessing the Preserve Failure Data Page

To access the Preserve Failure Data page:

• On the Analysis page, on the PReserve menu, click the Preserve Records link.

The **Preserve Failure Data** page appears, displaying a list of the RCA Preserve Item records that are associated with the current RCA Analysis.

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	RCA->My PROACT->1041828 HEX U	J-Bend->Pres	erve Records							
PROACT® for	RCA->My PROACT->1041828 HEX U-Bend->Preserve Records Preserve Failure Data									
Meridium	Data to Collect	Data Ca	Collection Strategy	Dat	Date Co	Team M				
Manage Assets 🛛 😵 📥	Paper or electronic failure data		SAP Order / Notification history		8/12/2009	Joe Demo				
Anage Assets	Pictures or actual segments o	Parts	Inspection doc pictures and fixed equi	8/13/2	8/14/2009					
Common Tasks 🛛 📚										
陷 New Record										
📋 Copy Record 🗏										
📆 Edit Record										
X Delete Record										
🥶 Send Records										
🦃 Spell Check										
=_? Send To >>										
🕖 Help										
PReserve 😵										
Preserve Records										
Order 😵										
Critical Success										

From the **Preserve Failure Data** page, you can click a link to view the details for any RCA Preserve Item record. If no RCA Preserve Item records have been created for the current RCA Analysis, a message is displayed, indicating that there are no RCA Preserve Item records associated with the current RCA Analysis.

Aspects of the Preserve Failure Data Page

The **Preserve Failure Data** page displays a list of the RCA Preserve Item records that exist for a given RCA Analysis.

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• • •	RCA->My PROACT->104	1828 HEX U-Bend->	Preserve Records			
PROACT® for	Preserve F	Failure Dat	a			
Meridium	Drag a column header he	ere to group by that o	olumn			
Manage Assets 🛛 📚 📥	Data to Collect	Data Category	Collection Stra	Date Due	Date Completed	Team Member
hanage Assets	Paper or electroni	Paper	SAP Order / Notifi	8/13/2009	8/12/2009	Joe Demo
	Pictures or actual	Parts	Inspection doc pic	8/13/2009	8/14/2009	
Common Tasks 🛛 🗧						I
🐑 New Record						I
Copy Record						I
🔢 Edit Record						I
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🥶 Send Records						I
🥙 Spell Check						I
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PReserve 😵						
Preserve Records						

For each RCA Preserve Item record, the following information appears:

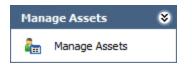
- Data To Collect: A specific description of the data that should be collected, as specified in the Data Category column. Each description listed in the Data to Collect column is a hyperlink that you can click to view the RCA Preserve Item record on the Preserve Failure Details page.
- Data Category: The type of data that should be collected about the problem that you want to analyze: People, Parts, Paper, Position, or Paradigms.
- Collection Strategy: A description of the way in which the data should be collected (e.g., acquire production logs from a line supervisor).
- Date Due: The deadline for collecting the failure data.
- Date Completed: The date when the data collection was completed.
- **Team Member:** The team member responsible for completing the task specified in the RCA Preserve Item record.

Note: You cancustomize the display of the team member grid in several ways including, adding additional columns, sorting columns, and filtering the list.

On the **Preserve Failure Data** page, you can perform tasks related to the RCA Analysis by using the options available on the task menus: <u>Manage Assets</u>, <u>Common Tasks</u>, <u>PReserve</u>, <u>Order</u>, <u>Analyze</u>, <u>Communicate</u>, <u>Track</u>, and <u>Associated Pages</u>.

Note: If one or more RCA Preserve Item records exits for the RCA Analysis, the **Associated Pages** menu displays items that have been configured for the RCA Preserve Item family via the URL Manager. If no items have been configured or if items have been configured but an RCA Preserve Item record does not exist, the **Associated Pages** menu will be empty.

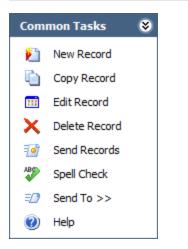
Manage Assets Menu



The Manage Assets menu on the Preserve Failure Data page contains the following link:

• Manage Assets: Displays the Manage Assets page, where you can link, view, and unlink Equipment and Functional Location records associated with the current RCA analysis.

Common Tasks Menu



The Common Tasks menu on the Preserve Failure Data page contains the following links:

- New Record: Displays the Preserve Record Details page, where you can create an RCA Preserve Item record.
- Copy Record: Copies the selected RCA Preserve Item record.
- Edit Record: Displays the Preserve Record Details page, where you can modify the selected RCA Preserve Item record.
- **Delete Record:** Displays a confirmation message, asking if you really want to delete the record, and then deletes the selected RCA Preserve Item record.
- Send Record: Allows you to send a link to the selected RCA Preserve Item record to an email recipient.
- Spell Check: Displays the Spell Check dialog box, which allows you to perform a spell check operation on the text and character fields in records belonging to the current RCA Analysis.
- Send To: Displays a submenu with options that let yousend a link to the current page to your desktop (create shortcut), an email recipient, or a Home Page.
- Help: Displays the context-sensitive Help topic for the Preserve Failure Data page.

PReserve Menu



The PReserve menu on the Preserve Failure Data page contains the following link:

• **Preserve Records:** Displays the **Preserve Failure Data** page, which lists existing RCA Preserve Item records for the current RCA Analysis.

Order Menu



The Order menu on the Preserve Failure Data page contains the following links:

- Critical Success Factors: Displays the Critical Success Factors page, which displays existing RCA Critical Success Factor records that are linked to the current RCA Analysis.
- **Team Charter:** Displays the **Team Charter** dialog box, which contains the Team Charter for the current RCA Analysis.
- Team: Displays the list of Team page, where you can view the RCA Team Members records that are linked to the current RCA Analysis.

Analyze Menu

Anal	yze	۲
₽-	Event Diagram	
Å	Logic Tree	

The Analyze menu on the Preserve Failure Data page contains the following links:

- Event Diagram: Displays the Event Diagram page for the current RCA Analysis. If this is the first time that you have accessed the Event Diagram page for the current RCA Analysis, the RCA Event dialog box will appear automatically so that you can define the failure event.
- Logic Tree: Displays the Logic Tree page for the current RCA Analysis, where you can organize the process of analyzing the issue to evaluate the root cause of the failure event. If this is the first time that you have accessed the Logic Tree page for the current RCA Analysis, the RCA Event dialog box will appear automatically so that you can define the failure event for the current RCA Analysis.

Communicate Menu



The Communicate menu on the Preserve Failure Data page contains the following links:

- Communicate Records: Displays the Communicate Records page for the current RCA Analysis, where you can create RCA Recommendation records that are linked to it.
- **Reports:** Displays the **Reports List** page, where you can view a list of reports that have been configured for Root Cause Analysis.

Track Menu



The Track menu on the Preserve Failure Data page contains the following link:

• Track: Displays the Analysis Tracking Items page, where you can view, modify, and create RCA Tracking Item records that are linked to the current RCA Analysis.

Accessing the Preserve Record Details Page

The **Preserve Record Details** page lest you view the details of an RCA Preserve Item record. You can access the **Preserve Record Details** page via the following methods:

• Create a new RCA Preserve Item record.

-or-

• Open an existing RCA Preserve Item record.

Aspects of the Preserve Record Details Page

The **Preserve Record Details** page displays the contents of a single RCA Preserve Item record on the RCA Preserve Failure Data Item datasheet.

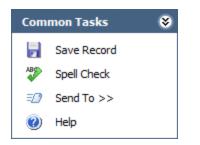
Above the datasheet, the **Assign To** list appears and contains the names of the users who are currently assigned to the RCA Analysis Team. You can select a name from the list to assign this person as the owner of the task that is defined in the RCA Preserve Item record.

The following image shows what the **Preserve Record Details** page looks like after you create a new RCA Preserve Item record.

谷 Meridium APM Framewo	rk -	Preserve Record Details	
<u>F</u> ile <u>E</u> dit <u>G</u> o To <u>T</u> oo	ls	Help	
😵 Back 👻 🛞 Forward 👻	6	My Start Page 👻 🎽 New 🔑 Search 🗯 Catalog 🔞 Query 🕶 🛅 F	Report + 🔞 Graph + 🍕 Dataset + 💷 Dashboard +
1.1		RCA->My PROACT->1041828 HEX U-Bend->Preserve Records->Preserve F	Record Details
meridium	ו	Add/Edit Preserve Record	
PROACT® for			
Meridium		Assign to: Joe Demo	
Manage Assets 🛛 📚	4	Datasheet RCA Preserve Failure Data Item 🔽 😡	
hanage Assets		Preserve Record Details	
			Value(s)
Common Tasks 🛛 😵		Data Category	Paper
Save Record		Data to Collect	Paper or electronic failure data
Spell Check		Collection Strategy	SAP Order / Notification history
Send To >>	=	Date Due	8/13/2009
Help		Send Alert on Due Date?	
		Days Before Due Date to be Notified	0 (Days)
PReserve 😵		Frequency of Alert After Due Date	Never
		Alert Email Body	RCA analysis data needs your attention
Preserve Records		Completed?	Yes
Order 😵		Date Completed	8/12/2009
Critical Success			
峰 Team Charter			
🏺 Team			
Analyze 😵			
	-	1	

The Preserve Record Details page contains the same task menus that appear on the Preserve Failure Data page. The Common Tasks menu, however, contains different links.

Common Tasks Menu



The Common Tasks menu on the Preserve Record Details page contains the following links:

- Save Record: Saves the current record.
- Spell Check: Displays the Spell Check dialog box, which allows you to perform a spell <u>check operation</u> on the text and character fields in records belonging to the current RCA Analysis.
- Send To: Displays a submenu with options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- Help: Displays the context-sensitive Help topic for the Preserve Record Details page.

Creating a New RCA Preserve Item Record

Any team member can create an RCA Preserve Item record for a given RCA Analysis. You can create a new RCA Preserve Item record from scratch, as described in the following instructions, or you can copy an existing RCA Preserve Item record to create a new record.

You can create multiple RCA Preserve Item records for one RCA Analysis using different data categories. You can use the 5 P's in the **Data Category** list to categorize the type of data that should be collected.

To create an RCA Preserve Item record for an RCA Analysis:

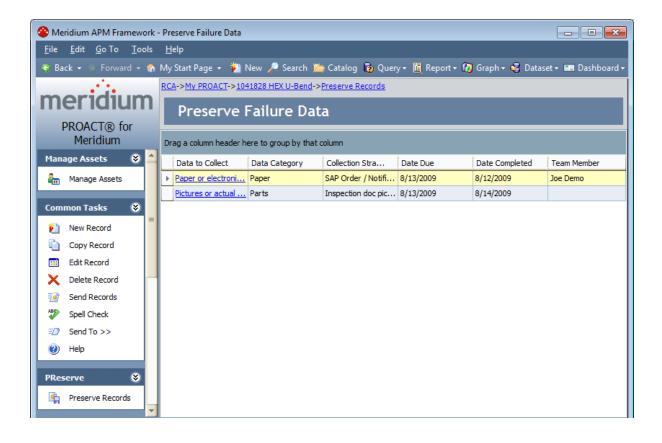
1. On the Preserve Failure Data page, on the Common Tasks menu, click the New Record link.

Seridium APM Framework	- Preserve Record Details	
<u>F</u> ile <u>E</u> dit <u>G</u> o To <u>T</u> ools	Help	
🍣 Back 👻 🏵 Forward 👻 🐔	1 My Start Page 👻 🦄 New 🔎 Search 🗯 Catalog 🔞 Query 🛛 🛅 Report 🗸 🕼 Grap	h 🕶 🥰 Dataset 👻 🎫 Dashboard 🕶
meridium	RCA->My PROACT->Test Analysis A->Preserve Records->Preserve Record Details	
	Add/Edit Preserve Record	
PROACT® for Meridium	Assign to:	
Manage Assets 🛛 😵 📥	Datasheet RCA Preserve Failure Data Item 💽 🕓	
anage Assets	Preserve Record Details	
		Value(s)
Common Tasks 🛛 📚	Data Category	
Save Record	Data to Collect	
By Spell Check	Collection Strategy	····
=/7 Send To >>	Date Due	
Help	Send Alert on Due Date?	
	Days Before Due Date to be Notified	
PReserve 😵 –	Frequency of Alert After Due Date	
	Alert Email Body	····
🐴 Preserve Records	Completed?	No
	Date Completed	
Order 😵		
Critical Success		
峰 Team Charter		
🍄 Team 🔽		

The **Preserve Record Details** page appears.

- 2. In the Assign To list, select the team member to whom the task will be assigned.
- 3. Complete the details of the RCA Preserve Item record as desired.
- 4. On the Common Tasks menu, click the Save Record link.

The RCA Preserve Item record is saved, and the **Preserve Failure Data** page appears.



Modifying Existing RCA Preserve Item Records

Only the Principal Analyst and members of the RCA Analysis Team can modify RCA Preserve Item records that belong to a given RCA Analysis.

To modify an existing RCA Preserve Item record:

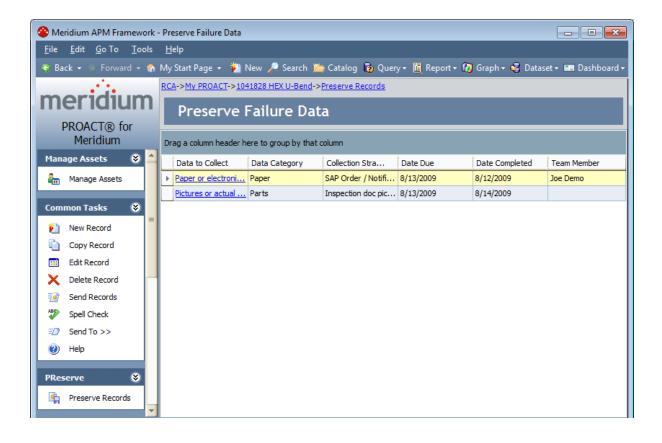
1. On the Preserve Failure Data page, in the Data to Collect cell, click the hyperlink for the RCA Preserve Item record that you want to modify.

The Preserve Record Details page appears.

Service Meridium APM Framework - Preserve Record Details	
<u>F</u> ile <u>E</u> dit <u>G</u> o To <u>T</u> ools <u>H</u> elp	
👻 Back 👻 🛞 Forward 👻 🏠 My Start Page 🔹 🏂 New 🔑 Search 🗯 Catalog 🔞 Query 🛛 🛅 Report 🕶	🕼 Graph 🕶 🥰 Dataset 🕶 🖬 Dashboard 🕶
RCA->My PROACT->Test Analysis A->Preserve Records->Preserve Record Details	
Add/Edit Preserve Record	
PROACT® for	
Meridium Assign to: Patrick Aultice	
Manage Assets 🛛 😵 📥 Datasheet RCA Preserve Failure Data Item 🔄 🕓	
Am Manage Assets Preserve Record Details	
	Value(s)
Common Tasks 🛛 Data Category	Paper
Save Record Data to Collect	Paper or Electronic failure data
AB Spell Check Collection Strategy	SAP ORDER/Notification History
Date Due	8/31/2009
Send Alert on Due Date?	
Help Days Before Due Date to be Notified	3 (Days)
PReserve State of Alert After Due Date	Weekly
Alert Email Body	RCA analysis data needs your attention
Preserve Records Completed?	Yes
Date Completed	8/12/2009
Order 😻	
Critical Success	
🙀 Team Charter	
🍪 Team	
Analyze 😵	
Event Diagram	
AT Logic Tree	

- 2. Modify the details of the RCA Preserve Item record as desired.
- 3. On the Common Tasks menu, click the Save Record link.

The RCA Preserve Item record is updated and saved, and the **Preserve Failure Data** page appears.



Linking Reference Document Records to Existing Preserve Item Records

If desired, you can link additional information to an RCA Preserve Item record. For example, if the data category for the RCA Preserve Item record is *Paper*, you may want to link the associated reference documents to the record. You can do so by linking Reference Document records to RCA Preserve Item records.

Note: You cannot link a Reference Document record to an RCA Preserve Item record when it is first created. The reference documents icon is enabled only after you have saved the RCA Preserve Item record.

To link a Reference Document record to an RCA Preserve Item record:

1. <u>Access the RCA Preserve Item record</u> to which you want to link a Reference Document record.

The Preserve Record Details page appears, displaying the details of the selected record.

aridium APM Framewor	- Preserve Record Details	
<u>F</u> ile <u>E</u> dit <u>G</u> o To <u>T</u> ool	Help	
🍣 Back 👻 🊿 Forward 👻	🏠 My Start Page 👻 🎽 New 🔎 Search D Catalog 👩 Query 🕶 🔟	Report + 🔞 Graph + 🥰 Dataset + 📧 Dashboard +
1.1	RCA->My PROACT->Test Analysis A->Preserve Records->Preserve Record	d Details
	Add/Edit Preserve Record	
Meridium	Assign to: Patrick Aultice	
Manage Assets 🛛 😵	Datasheet RCA Preserve Failure Data Item 💽 🕓	
anage Assets	Preserve Record Details	
		Value(s)
Common Tasks 🛛 😣	Data Category	Paper
Save Record	Data to Collect	Paper or Electronic failure data
Spell Check	Collection Strategy	SAP ORDER/Notification History
· · ·	Date Due	8/31/2009
	Send Alert on Due Date?	
🕐 Help	Days Before Due Date to be Notified	3 (Days)
PReserve 😵	Frequency of Alert After Due Date	Weekly
PReserve 😻	Alert Email Body	RCA analysis data needs your attention
Preserve Records	Completed?	Yes
	Date Completed	8/12/2009
Order Image: Critical Success Image: Critical Success Image: Critical Success Image: Critica		
Analyze 😵		

2. At the top of the datasheet, click the reference documents icon.

The standard Reference Documents window appears.

Add the desired Reference Document records to the RCA Preserve Item record.
 The Preserve Record Details page returns to focus.

Copying an RCA Preserve Item Record to Create a New Record

When you copy an existing RCA Preserve Item record, a new Preserve Item record is created and populated automatically with data from the source record. Only the Principal Analyst and members of the RCA Analysis Team can copy an RCA Preserve Item record for an RCA Analysis for which they are a member of the RCA Analysis Team.

To create a new RCA Preserve Item record by copying an existing one:

 On the <u>Preserve Failure Data page</u>, select the row containing the record that you want to copy.

Preserve	Failure Da	ata			
Drag a column header h	ere to group by the	at column			
Data to Collect	Data Category	Collection Strategy	Date Due	Date Completed	Team Member
Test Analysis A	Parts	Test Analysis_A - Co	8/6/2008		Patrick Aultice
Analysis 1 - Data	Parts	Analysis 1 - Collectio	8/6/2008		Patrick Aultice

2. On the Common Tasks menu, click the Copy Record link.

The **Preserve Record Details** page appears, displaying a copy of the RCA Preserve Item record you selected. The values in all fields are populated automatically with data from the source record.

Meridium APM Framework	c - F	reserve Record Details		- • ×
<u>F</u> ile <u>E</u> dit <u>G</u> o To <u>T</u> ools		<u>H</u> elp		
🍣 Back 👻 🋞 Forward 👻 1	6	My Start Page 🔹 🎽 New 🔎 Search 🗯 Catalog 🔞 Query 🕶 🛅 Re	port 🔹 👩 Graph 🕶 🍕 Dataset 🔹 🎫 Dashboard 🕶	
· · · ·	R	CA->My PROACT->Test Analysis A->Preserve Records->Preserve Record E	Details	
meridium		Add/Edit Preserve Record		
PROACT® for		Add/Edit Preserve Record		
Meridium	1	Assign to: Patrick Aultice		
Manage Assets 🛛 😵 🧖	- I I	Datasheet RCA Preserve Failure Data Item 💌 🕓		
Anage Assets	h	Preserve Record Details		
E Honage Abbeto	П		Value(s)	
Common Tasks 🛛 😵	Ш	Data Category	Paper	
Save Record	Ш	Data to Collect	Paper or Electronic failure data	
Spell Check	Ш	Collection Strategy	SAP ORDER/Notification History	
· · ·	Ш	Date Due	8/31/2009	
		Send Alert on Due Date?		
🕐 Help		Days Before Due Date to be Notified	3 (Days)	
PReserve 😵	Ш	Frequency of Alert After Due Date	Weekly	
	Ш	Alert Email Body	RCA analysis data needs your attention	•••
Preserve Records	Ш	Completed?	Yes	
	Ш	Date Completed	8/12/2009	
Order 😵	Ш			
Critical Success	Ш			
🌬 Team Charter	1			
👙 Team				
Analyze 😵				
🗜 Event Diagram				
Logic Tree				

- 3. Modify the fields on the RCA Preserve Failure Data Item datasheet as needed.
- 4. On the Common Tasks menu, click the Save Record link.

The RCA Preserve Item record is saved to the database and linked to the RCA Analysis record for the current RCA Analysis. The **Preserve Failure Data** page appears, displaying the record in the **Preserve Failure Data** list.

	Preserve	Failure Dat	a			
Dr	ag a column header h	ere to group by that c	olumn			
	Data to Collect	Data Category	Collection Strategy	Date Due	Date Completed	Team Member
	Test Analysis A	Parts	Test Analysis_A - C	8/6/2008		Patrick Aultice
	Analysis 1 - Data	Parts	Analysis 1 - Collectio	8/6/2008		Patrick Aultice
Þ	Test Analysis A	Parts	Test Analysis_A - C	8/6/2008		Patrick Aultice

Deleting an RCA Preserve Item Record

Only the Principal Analyst and members of the RCA Analysis Team can delete a RCA Preserve Item record from a given RCA Analysis.

To delete an RCA Preserve Item record:

1. On the <u>Preserve Failure Data page</u>, select the row containing the record that you want to delete.

	Preserve	Failure Da	ata			
Dr	ag a column header h	ere to group by the	at column			
	Data to Collect	Data Category	Collection Strategy	Date Due	Date Completed	Team Member
Þ	Test Analysis A	Parts	Test Analysis_A - Co	8/6/2008		Patrick Aultice
	<u>Analysis 1 - Data</u>	Parts	Analysis 1 - Collectio	8/6/2008		Patrick Aultice

2. On the Common Tasks menu, click the Delete Record link.

A confirmation message appears, asking if you really want to delete the record.

3. Click the **Yes** button.

The record is removed from the **Preserve Failure Data** list and is deleted from the database.

Preserve	Failure Da	ıta			
Drag a column header h	ere to group by tha	t column			
Data to Collect	Data Category	Collection Strategy	Date Due	Date Completed	Team Member
Analysis 1 - Data	Parts	Analysis 1 - Collectio	8/6/2008		Patrick Aultice

About Analyzing Data

In an RCA Analysis, *analyzing data* involves compiling the information that has been collected thus far in the RCA Analysis and representing it visually in order to facilitate discussion. Event Diagrams and Logic Trees let you represent visually the events that are associated with an piece of equipment's or location's failure and the cause-and-effect relationships that may have led to a failure event.

You can create an Event Diagram on the **Event Diagram** page and a Logic Tree on the **Logic Tree** page. In both diagrams, you can add nodes to the Failure Event node that represent components of the RCA Analysis. For example, if you define the Failure Event node as a fire, in the Event Diagram you can add to the Failure Event node upstream nodes that depict the chain of events that preceded the failure event. Additionally, in the Logic Tree, you would add to the Failure Event node downstream nodes that represent all the possible causes for the failure event.

What is a Failure Event?

The *failure event* is a short description of the problem that you and your team are analyzing. Your team could be analyzing a failure event that is comprised of several failures over a specified period of time, or one failure (e.g., a larger event, such as a fire). The first time that you access the **Event Diagram** page or the **Logic Tree** page for a given RCA Analysis, you will be prompted to define the failure event in an RCA Event record, which will be used as the Failure Event node. The following image shows an example of a completed RCA Event record.

	L .	
ve	nt Details	
	[Value(s)
I	Label	Overheating in Pump 1
	Long Description	Investiage the cause for a cooling water 🛛 🚥
	Event Start Date	01/06/2012
	Event ID	RCA-18/09/2012
	Event End Date	01/15/2012

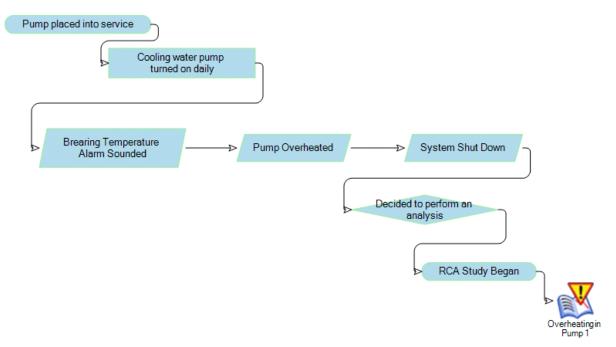
Each RCA Analysis will have one Failure Event node, which will always appear at the root level of the <u>Logic Tree hierarchy</u> and as the first node in the <u>Event Diagram</u>. For example, the following image shows the Failure Event node as it appears in the Logic Tree in our <u>Cooling Water Pump</u> example.



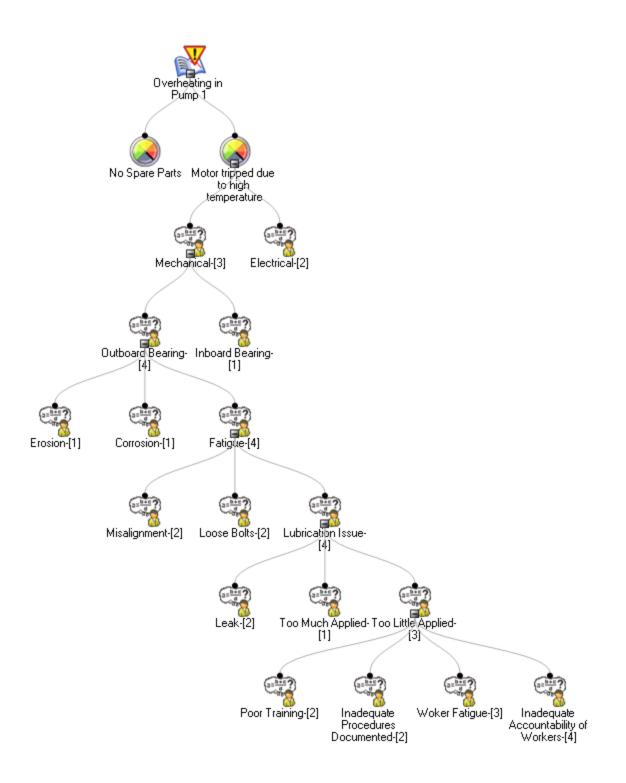
You cannot remove the Failure Event node from the Logic Tree or the Event Diagram. You can modify the RCA Event record, if desired.

What's the Difference Between an Event Diagram and a Logic Tree?

The following image shows an Event Diagram that was created using the **Event Diagram** page. The Event Diagram can depict the cause-and-effect of events that led to the failure event and post-failure activities. In other words, the Event Diagram provides a way for the RCA Analysis Team to view and organize the chain of events prior to the failure event and identify possible work process issues.



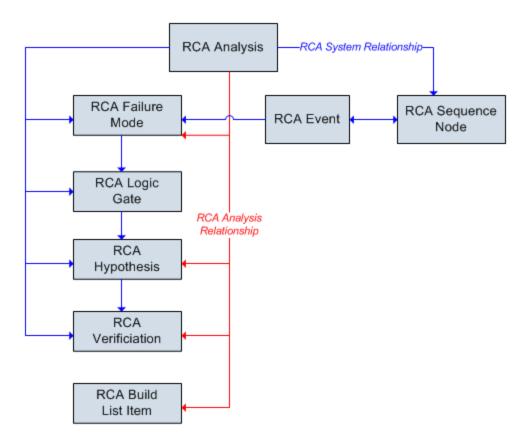
The following image shows a Logic Tree that was created using options on the **Logic Tree** page. The Logic Tree can depict, starting with the failure event, possible causes and hypotheses related to the event itself. In other words, the Logic Tree provides a way for the RCA Analysis Team to organize and record discussion points on the possible causes of the failure event.



Overview of the Event Diagram and Logic Tree Data Model

An Event Diagram and a Logic Tree consist of an RCA Event record and all the records that are linked to it directly or indirectly. For example, after you define the failure event, you can create RCA Failure Mode records to link to the RCA Event record, and then you can link RCA Hypothesis records to the RCA Failure Mode records, and so on.

The following image shows the entity families and relationship families that are used to create an Event Diagram and a Logic Tree in Root Cause Analysis. The Logic Tree and the Event Diagram share an RCA Event record. The RCA Sequence Node family is used only by the Event Diagram. All of the other families are used by the Logic Tree.



Records in the RCA Logic Gate family can be linked to other records in the RCA Logic Gate family. Additionally, records in the RCA Sequence Node family can be linked to other records in the RCA Sequence Node family.

In addition to the relationships that appear in the image, records in the following families can be linked to records in the RCA Reference Document family through a relationship definition on the Has Reference Documents family:

Overview of the Event Diagram and Logic Tree Data Model

- RCA Event
- RCA Hypothesis
- RCA Logic Gate

Defining the Failure Event

The first time that you access the **Event Diagram** page or the **Logic Tree** page for a given RCA Analysis, the **RCA Event** dialog box will appear, where you can create an <u>RCA Event</u> record. When you create an RCA Event record, you are also defining the associated Failure Event node. After you create a Failure Event node, you cannot delete it via Root Cause Analysis, but you can modify the RCA Event record, if necessary. Only one RCA Event record can be defined for each RCA Analysis.

Note: If you previously accessed the Logic Tree page or the Event Diagram page and defined a Failure Event node, you will not see the RCA Event dialog box prompting you to define it again. Instead, you will see the Failure Event node in the main display area (i.e., the design canvas or Logic Tree section). The following instructions assume that this is your first time accessing the Event Diagram page or the Logic Tree page for the current RCA Analysis.

To define the failure event for the RCA Analysis:

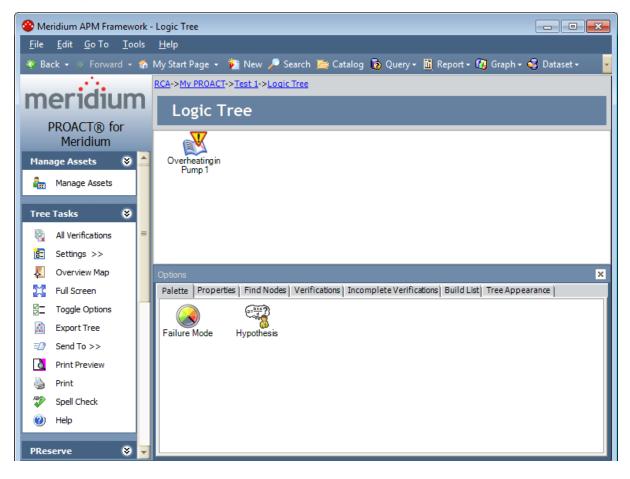
1. On the Analysis page, on the Analyze menu, click the Event Diagram or Logic Tree link.

The RCA Event dialog box appears.

RCA Event				
RCA Event Node Data Sheet				
		asheet ent Deta	RCA Failure Event	
		[Value(s)	
	►	Label		
		Long [Description	•••
		Event	Start Date	
		Event	ID RCA-17/12/2010	
		Event	End Date	
			[Finish

- 3. Populate the fields on RCA Failure Event datasheet as desired.
- 4. Click the Finish button.

The RCA Event record is created and linked automatically to the RCA Analysis record for the current RCA Analysis. The Failure Event node appears in the diagram canvas on the **Event Diagram** page or in the Logic Tree section on the **Logic Tree** page.



Linking Reference Document Records to Existing Failure Event Records

If desired, you can create a new Reference Document record to link to the Failure Event record for the current RCA Analysis. You can also search for an existing Reference Document record and link it to the Failure Event record for the selected RCA Analysis. The following instructions assume that you want to create a new Reference Document record.

Note that you will not be able to add a reference document to a Failure Event record upon creation. The reference document icon is enabled only after you have saved the Failure Event record.

To link a Reference Document record to the Failure Event record:

1. Access the datasheet for the desired RCA Event record.

Datasheet RCA Failure Event	- 🖌 😡		
Event Details			
	Value(s)		
▶ Label	Test Failure		
Long Description			
Event Start Date			
Event ID	RCA-17/03/2011		
Event End Date			

At the top of the datasheet, click the reference documents icon. 🚺

The standard Reference Documents window appears.

2. Add the desired Reference Document records to the Failure Event record.

The **Reference Documents** window closes, and the **Event Diagram** page returns to focus.

Accessing the Event Diagram Page

About Accessing the Event Diagram Page

You can access the Event Diagram page via the Analyze menu on any of the following pages:

- Analysis page
- Preserve Failure Data page
- Preserve Record Details page
- Critical Success Factors page
- Event Diagram page
- Logic Tree page

If an RCA Event record has already been created and linked to the current RCA Analysis, the Event Diagram will be displayed on the **Event Diagram** page, as shown in the following image.

Meridium APM Framework - Event Diagram				
Ele Edit Go To Iools Help				
🍣 Back 👻 🛞 Forward 👻 🏠	My Start Page 👻 🎦 New 🔎 Search 🚔 Catalog 🔞 Query + 🛅 Report + 🕼 Graph + 🥰 Dataset + 🖼 Dashboard +			
meridium	RCA->My PROACT->Cooling Water Pump->Event Diagram	Available Nodes Palette		
	Event Diagram	Process		
PROACT® for Meridium				
Manage Assets 🛛 😵 📥	Pump placed into service			
anage Assets		Reference		
	Cooling water pump turned on daily			
Common Tasks 📚		Operation		
Spell Check Send To >>				
 Help 	Brearing Temperature			
	Alarm Sounded	Decision		
Event Diagram 😵				
Full Screen	Decided to perform an	Start/Finish		
Hide Data Sheet	analysis			
😞 Hide Node Palette 📕				
PReserve 😽	>>> RCA Study Begar			
Preserve Records				
Order 😵		Overheatingin Pump 1		
Critical Success	1			
峰 Team Charter	Selected Node Datasheet			
🍄 Team	Datasheet RCA Sequence Node			
Analyze 😵	Node Details			
📴 Event Diagram	Value(s)			
Logic Tree	Label RCA Study Began			
	Long Description			
Communicate 🛛 😣	Event Start Date 1/6/2012			
👔 Communicate Re	Event End Date 1/15/2012			

If an RCA Event record has not yet been created for the current RCA Analysis, the **RCA Event** dialog box will appear, prompting you to <u>define information for the failure event</u>.

RCA Event					
RCA Event Node Data Sheet					
Dat	asheet	RCA Failure Event	•		
Eve	ent Deta	ils			
	[Value(s)	
Þ	Label				
	Long D	escription			•••
	Event	Start Date			
	Event	ID		RCA-03/03/2011	
	Event	End Date			
					Finish

Note: If the RCA Analysis was created from a Production Event record in the PLA module, several of the fields in the RCA Event record will be <u>populated automatically</u> with values from that Production Event record.

Accessing the Event Diagram Page

To access the Event Diagram page:

• On the Analyze menu, click the Event Diagram link.

Either the **Event Diagram** page or the **RCA Event** dialog box appears, depending upon whether or not an RCA Event record has been created for the current RCA Analysis.

Aspects of the Event Diagram Page

The **Event Diagram** page consists of the sections shown in the following image. Numbered labels have been added to the image to identify the sections on the page.

🍄 Meridium APM Framework - Event Diagram 📃 🔳 📧				
<u>File Edit G</u> o To Iools <u>H</u> elp				
	🐔 My Start Page 🔹 🎽 New 🔎 Search 🎏 Catalog 🔞 Query 🛛 🗓 Report 🕫 🕼 Graph 🛛 🧐 Dataset 📲 Dashboard 🗸 👘			
meridium	RCA->My PROACT->Test M->Event Diagram	Available Nodes Palette		
meriaiun	Event Diagram	Process		
PROACT® for				
Meridium				
Manage Assets 🛛 😽		Reference		
hanage Assets 🔚	2			
Common Tasks 🛛 😽				
Spell Check		 Operation 		
Send To >>	4 1			
 Help 				
		Decision		
Event Diagram 🛛 😽				
Export Event Di				
Full Screen		 Start/Finish 		
Hide Data Sheet	, Selected Node Datasheet			
😞 Hide Node Palette	Datasheet RCA Failure Event			
PReserve 😽	Event Details			
Preserve Records	Value(s)			
	Label			
Order 😽	Long Description 3	<u></u>		
Critical Success	Event ID RCA-07/02/2012			
💱 Team Charter	Event End Date			

The **Event Diagram** page consists of the following sections, as identified by the numbers in the preceding image:

- 1. **Diagram canvas:** An interactive drawing interface upon which you can build a diagram that represents the order of events that occurred leading up to and immediately after the failure event. You can right-click the diagram canvas to display a <u>shortcut menu</u>, containing options that let you modify the way the **Event Diagram** page looks.
- 2. Available Nodes Palette pane: Contains a group of icons that you can use to diagram the events. You can add nodes from the Available Nodes Palette to the diagram canvas on the Event Diagram page. When you add any type of node to the Event Diagram, you are creating an RCA Sequence Node record in the database and linking it to the RCA Analysis record for the current RCA Analysis. The RCA Sequence Node record contains information related to the event for which you are creating the associated node.

You can hide or display the **Available Nodes Palette** pane via the **Event Diagram** menu by clicking the **Hide Node Palette** or **Show Node Palette** link, as appropriate. Additionally, you can reposition the palette by clicking the title bar and dragging it to the desired location.

Note: When two nodes are connected, a link between the two records is immediately created within the database. If a node is moved within the diagram, the links between the records are updated accordingly.

The following table describes the nodes in the Available Nodes Palette section.

This node	Can be used to represent
● Process ●	A single step or an entire sub-process within a larger process.
Reference	A printed document or report.
Operation	Material or information entering or leaving the system, such as customer order (input) or a product (output).
Decision	A decision or branching point.
Start/Finish	A step that marks the starting or ending point of the event.

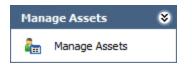
EHint: The descriptions in this table describe the generic, intended use of these nodes. You can use the nodes according to the needs of your organization.

- 3. Selected Node Datasheet section: Displays the contents of the RCA Sequence Node record for the selected node. The following fields are available in the RCA Sequence Node record:
 - Label: A description of the event that the node represents, as you want it to appear in the Event Diagram.
 - Long Description: A detailed description of the event. You can click the --- button to type the description in theText Editor.
 - Event Start Date: The date the event started. You can type or select the date on which the event started.
 - Event End Date: The date the event ended. You can type or select the date on which the event ended.

You can select any node in the diagram to view the associated datasheet for that node. You can hide or display the **Selected Node Datasheet** section via the **Event Diagram** menu by clicking the **Hide Data Sheet** or **Show Data Sheet** link, as appropriate. Additionally, you can reposition the **Selected Node Datasheet** section by clicking the title bar and dragging it to the desired location.

4. Task Menu pane: Displays the <u>Manage Assets menu</u>, <u>Common Tasks menu</u>, the <u>Event</u> <u>Diagram menu</u>, the <u>PReserve menu</u>, the <u>Order menu</u>, the <u>Analyze menu</u>, the <u>Com</u>- municate menu, and the Track menu, which you can use to navigate throughout Root Cause Analysis to perform various tasks.

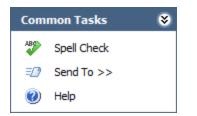
Manage Assets Menu



The Manage Assets menu on the Event Diagram page contains the following link:

• Manage Assets: Displays the Manage Assets page, where you can link, view, and unlink Equipment and Functional Location records associated with the current RCA analysis.

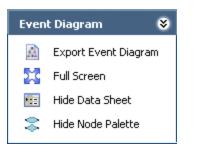
Common Tasks Menu



The Common Tasks menu on the Event Diagram page contains the following links:

- Spell Check: Displays the Spell Check dialog box, which allows you to perform a spell check operation on the text and character fields in records belonging to the current RCA Analysis.
- Send To: Displays a submenu with options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- Help: Displays the context-sensitive Help topic for the Event Diagram page.

Event Diagram Menu



The Event Diagram menu on the Event Diagram page contains the following links:

- Export Event Diagram: Displays the Export Event Diagram dialog box, where you navigate to a location where you can export the current Event Diagram as an image file.
- Full Screen: Maximizes the Meridium APM window and hides the frame around the diagram canvas (including the task menu pane), and displays only the Event Diagram, the Selected Node Datasheet pane and the Available Nodes Palette. To return to the regular view, right-click the diagram canvas, and clear the Full Screen option.
- Hide Data Sheet: Lets you hide the Selected Node Datasheetsection. When you hide the datasheet, a Show Data Sheet link will appear on the Event Diagram menu in place of the Hide Data Sheet option.
- Hide Node Palette: Lets you hide the Available Nodes Palettesection. When you hide the palette, a Show Node Palette link will appear on the Event Diagram menu in place of Hide Node Palette option.

PReserve Menu



The **PReserve** menu on the **Event Diagram** page contains the following link:

• **Preserve Records:** Displays the **Preserve Failure Data** page, which lists the existing RCA Preserve Item records that are linked to the current RCA Analysis.

Order Menu



The Order menu on the Event Diagram page contains the following links:

- Critical Success Factors: Displays the Critical Success Factors page, which lists the existing RCA Critical Success Factor records that are linked to the RCA Analysis record for the current RCA Analysis.
- **Team Charter:** Displays the **Team Charter** dialog box, which contains the defined Team Charter for the current RCA Analysis.
- **Team:** Displays the **Team** page, which lists the RCA Team Member records that are linked to the RCA Analysis record for the current RCA Analysis.

Analyze Menu

Anal	۲	
₽-	Event Diagram	
ភា	Logic Tree	

The Analyze menu on the Event Diagram page contains the following links:

- Event Diagram: Displays the Event Diagram page for the current RCA Analysis.
- Logic Tree: Displays the Logic Tree page for the current RCA Analysis.

Communicate Menu



The Communicate menu on the Event Diagram page contains the following links:

- Communicate Records: Displays the Communicate Records page, where you can view, modify, and send RCA Analysis records and RCA Recommendation records.
- **Reports:** Displays the **Reports List** page, where you can <u>view and manage reports</u> based on the data from the current RCA Analysis.

Track Menu



The Track menu on the Event Diagram page contains the following link:

• **Track:** Displays the **Analysis Tracking Items** page, where you can add, edit, or delete RCA Tracking Item records for the current RCA Analysis.

Using the Shortcut Menu in the Diagram Canvas

To access the shortcut menu in the diagram canvas:

• Right-click anywhere in the design canvas.

The shortcut menu appears.

Zoom	۲
Full Screen	
Toggle Options	

The following options on the shortcut menu let you modify the way the **Event Diagram** page appears.

- **Zoom:** Displays a submenu of options that let you change the magnification at which you are viewing the Event Diagram. When you select a magnification from the submenu, the design canvas refreshes and displays the Event Diagram at the specified magnification.
- Full Screen: Maximizes the Meridium APM window and hides the frame around the diagram canvas (including the task menu pane), and displays only the Event Diagram, the Selected Node Datasheet pane and the Available Nodes Palette. When this option is selected, a check mark appears to the left of the option. To return to the regular view, rightclick the diagram canvas and clear the Full Screen option.
- Toggle Options: Hides the Selected Node Datasheet pane and Available Nodes Palette. To hide this pane individually, you can use the Hide Data Sheet and Hide Node Palette options on the Event Diagram task menu.

About Creating a New Event Diagram

The **Event Diagram** page provides tools that you can use to create the Event Diagram: a visual representation of the events that led up to and immediately followed the failure event. From the **Event Diagram** page, you can view and modify an existing Event Diagram or create a new Event Diagram.

Building the Event Diagram consists of the following steps:

- 1. Defining the failure event.
- 2. Adding desired nodes to the Event Diagram.
- 3. Adding the node connectors to the Event Diagram.

Adding Node to the Event Diagram

To add a node to the Event Diagram:

1. In the **Available Nodes Palette**section, click the icon that represents the type of node you want to add, and drag it to the desired location on the diagram canvas.

Note: A plus sign (+) appears next to the pointer to indicate that the new node can be linked to the existing node.

After you release the mouse button, the **RCA Event Diagram** dialog box appears, displaying the RCA Sequence Node datasheet.

🛞 RC	A Event Diagram	×
Spe	cify Node Properties	
	asheet RCA Sequence Node	-
	Value(s)	
Þ	Label	
	Long Description	
	Event Start Date	
	Event End Date	
	Finish Cancel	

- 2. Provide values in the fields on the datasheet, as needed.
- 3. Click the Finish button.

The RCA Sequence Node record is saved and linked automatically to the RCA Analysis record for the current RCA Analysis, and the associated node appears in the diagram canvas on the **Event Diagram** page.

Connecting Sequence Nodes

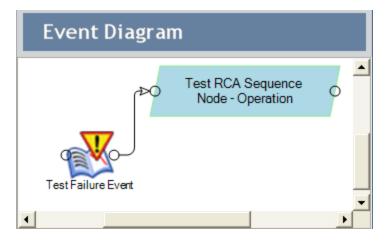
You can create connections between the nodes in the Event Diagram to establish a relationship between the nodes. Each node in the diagram canvas has two *ports* that are used for connecting nodes to another node. Each port is designated by a circle on the right and left of the node. You can create as many connections as you need to build the Event Diagram. More than one connector can be attached to the same port of a node, allowing you to create parallel events. As you connect the nodes to build the Event Diagram, links are created between the items using a predecessor-successor relationship definition that exists between them.

Note: The predecessor is the node that precedes the node that is currently selected in the Event Diagram. The successor is the node that succeeds the node that is currently selected in the Event Diagram.

To connect nodes in an Event Diagram:

- 1. On the **Event Diagram** page, in the diagram canvas, click the circle on the node from which you want to initiate the connection, also known as the predecessor node.
- 2. Press and hold your mouse button down, and drag your pointer to the port of the successor node. As you drag your pointer, a line appears.
- 3. When your pointer touches the port of the successor node, release the mouse button.

An arrow appears, connecting the two nodes, and a link between the two records is automatically created.



Viewing and Modifying the Record Associated with Each Node

To view and modify the record associated with a given node:

1. On the **Event Diagram** page, In the design canvas, click the node whose datasheet you want to view.

The associated datasheet appears in the **Selected Node Datasheet** section at the bottom of the page, and the selected node is highlighted in green.

RCA->My PROACT->Test Analysis->Event Diagram	Available Nodes Palette
Event Diagram	Process
→O Test RCA Sequence Node - Operation	▲ ■ Reference ●
Test Failure Event	Operation
•	
Selected Node Datasheet	
Datasheet RCA Sequence Node 💽 🛃 🕓	
Node Details	
	Value(s)
▶ Label	Test RCA Sequence Node - Operation
Long Description	· · · · · ·
Event Start Date	
Event End Date	

- 2. Modify the record as desired.
- 3. At the top of the datasheet, click the **Save** icon.

Your changes are saved to the database.

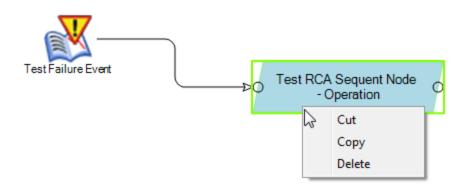
Cutting, Copying, and Pasting Nodes

After you create various nodes in your Event Diagram, you can cut, copy, and paste them as needed throughout the Event Diagram. Copying multiple nodes also copies any connectors between the nodes, as long as the connectors are selected when you perform the copy function. Cutting a single node in the middle of the Event Diagram also cuts successor nodes and as any connectors between them.

CEHint: If you do not want to cut successor nodes along with a predecessor node, you should remove the connector between them before cutting the predecessor node.

To cut or copy a node in the Event Diagram:

1. On the **Event Diagram** page, in the design canvas, right-click the node that you want to cut or copy, and on the shortcut menu, click the **Cut** or **Copy** option.



Note: If you select the Cut option and the node has successor nodes, the successor nodes will also be cut.

2. Navigate to the area on the Event Diagram canvas that you want to paste the node, rightclick and select the **Paste** option from the shortcut menu.

The node is pasted to the Event Diagram canvas. If you chose to copy the node, a new RCA Sequence Node record is created for the pasted node.

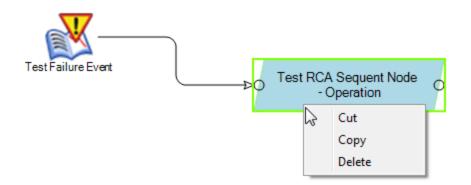
Deleting Nodes from the Event Diagram

If desired, you can remove a node from the Event Diagram. When you delete a node from the Event Diagram, you are deleting the associated RCA Sequence Node record and any links to the associated RCA Sequence Node record.

CEHint: If you do not want to delete successor nodes, you should remove the connectors before deleting the predecessor node. If you delete a predecessor node without first deleting the connector between it and the successor nodes, the records associated with the successor nodes will also be deleted.

To delete a node from the Event Diagram:

1. On the **Event Diagram** page, in the design canvas, right-click the node, and on the shortcut menu, click **Delete**.



A message appears, explaining that deleting the node will also delete all of its successors and asking if you really want to delete the node.

2. Click the Yes button.

The RCA Sequence Node record is deleted along with any Sequence Node records associated with the successor nodes, and the predecessor node and any successor node(s) no longer appear in the diagram canvas.

Deleting Node Connectors

When you delete a connector between two given nodes in the Event Diagram, you are deleting the link between the two records.

To delete a connector from an Event Diagram:

1. On the **Event Diagram** page, in the diagram canvas, click the desired connector to select it.

Event Diagram					
Test Failure Event	Test RCA Sequence Node - Operation	0			

2. Press the Delete key.

A message appears, asking if you really want to delete the connector.

3. Click the Yes button.

The connector is deleted from the Event Diagram. The Meridium APM system also updates the record links for each node when one or more connectors attached to the node are deleted.

Event Diagram					
Test Failure Event	 Test RCA Sequence Node - Operation 	0			

Displaying the Event Diagram on a Full Screen

Displaying an Event Diagram on a full screen can be useful for showing the Event Diagram in a presentation. The following instructions provide details on displaying the Event Diagram on a full screen.

To display the Event Diagram on a full screen:

• On the Event Diagram page, on the Event Diagram menu, click the Full Screen link.

The Event Diagram appears on a full screen. All of the options available from the right-click menus in normal mode are also available in the full screen mode.

-or-

Right-click the diagram canvas, and then click Full Screen.

To return to normal mode from the full screen mode:

• Press the Esc key.

-or-

Right-click the diagram canvas, and then click Full Screen.

Hiding or Displaying the Selected Node Datasheet Section

To hide the Selected Node Datasheet section:

• On the Event Diagram task menu, click the Hide Data Sheet link.

The Selected Node Datasheet Section is removed from the Event Diagram page.

To display the Selected Node Datasheet section:

• On the Event Diagram task menu, click the Show Data Sheet link.

The Selected Node Datasheet Section appears on the Event Diagram page.

Hiding and Displaying the Available Nodes Palette Section

To hide the Available Nodes Palette section:

• On the Event Diagram page, on the Event Diagram task menu, click the Hide Node Palette link.

The Available Nodes Palette section is removed from the Event Diagram page.

To display the Available Nodes Palette section:

• On the Event Diagram page, on the Event Diagram task menu, click the Show Node Palette link.

The Available Nodes Palette section appears on the Event Diagram page.

Exporting the Event Diagram

If desired, you can export the Event Diagram as an image and save it to another location, such as your local hard drive. You can export the Event Diagram in any of the following image formats:

- Bitmap (.BMP)
- Graphic Interchange Format (.GIF)
- Joint Photographic Experts Group (.JPG)
- Portable Network Graphics (.PNG)
- Tag Image File Format (.TIF)

The following instructions assume that you have already created an Event Diagram for the RCA Analysis.

To export the Event Diagram:

1. On the <u>Event Diagram page</u>, on the <u>Event Diagram menu</u>, click the Export Event Diagram link.

The Export Event Diagram dialog box appears.

Export Event Di	agram				? 🔀
Save in:	RCA Analysis	Event Diagrams	•	🗢 🗈 💣 📰	•
My Recent Documents Desktop	North Shore Pl	ant Shutdown.jpg			
My Documents					
My Computer					
My Network Places	File name:	Event Diagram		-	Save
Fidues	Save as type:	Joint Photographic E:	xperts Group (*.	ipg) 💌	Cancel

2. Navigate to the location to which you want to save an image of the Event Diagram.

- 3. In the File Name text box, type the desired file name.
- 4. In the Save as type list box, select the desired file type.
- 5. Click the Save button.

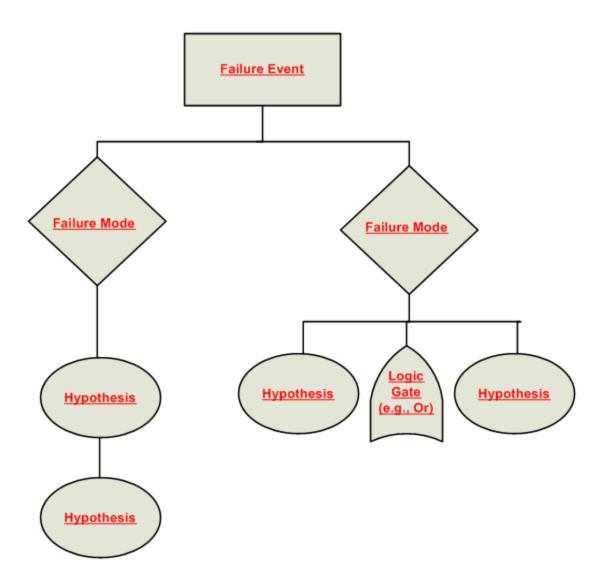
The Event Diagram is saved as an image to the specified location.

What is a Logic Tree?

A Logic Tree is an organizational tool that you can use to diagram all the possible causes of a failure event. The structure of the Logic Tree is hierarchical so that you can easily reference which event caused what effect. Each cause or effect is represented by a labeled icon, called a *node*.

There are four types of nodes: Failure Event, Failure Mode, Hypothesis, and Logic Gate. Each node has an associated record, which participates in a predecessor-successor relationship. For example, each Failure Mode node that appears in the Logic Tree has an associated RCA Failure Mode record that is linked to the root RCA Event record. Additionally, for each Hypothesis node that appears in the Logic Tree, an associated RCA Hypothesis record exists that is linked to the predecessor RCA Failure Mode record and the root RCA Event record. Additionally, when you add a node to the Logic Tree, a link is created between the record for that node and the RCA Analysis record.

The following image illustrates the basic structure of the Logic Tree.



Accessing the Logic Tree Page

You can access the Logic Tree page via the Analyze menu on any of the following pages:

- Analysis page
- Preserve Failure Data page
- Preserve Record Details page
- Critical Success Factors page
- Event Diagram page
- Logic Tree page

If an RCA event record has already been created and linked to the current RCA Analysis, the **Logic Tree** page will appear, displaying the current Logic Tree.



If an RCA Event record has not yet been created for the current RCA Analysis, the **RCA Event** dialog box will appear, prompting you to define the failure event.

RC	A E	vent
R	۱C	A Event Node Data Sheet
		asheet RCA Failure Event
		Value(s)
	Þ	Label
		Long Description
		Event Start Date
		Event ID RCA-03/03/2011
		Event End Date
		Finish

Note: If the RCA Analysis was created from a Production Event record in the PLA module, several of the fields in the RCA Event record will be <u>populated automatically</u> with values from that Production Event record.

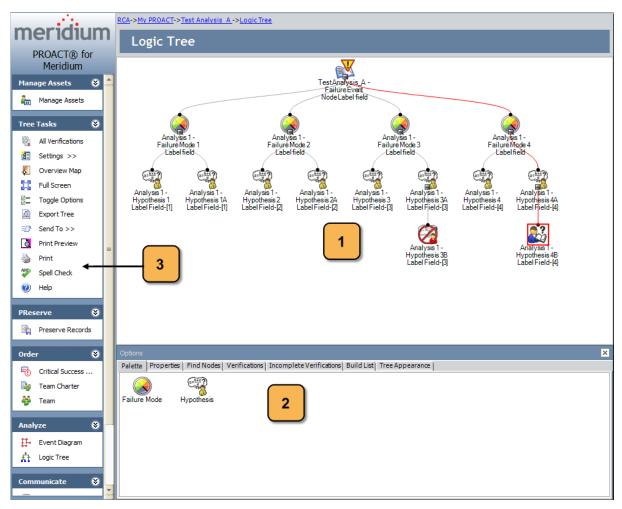
To access the Logic Tree page:

• On the <u>Analyze menu</u>, click the Logic Tree link.

The **Logic Tree** page or **RCA Event** dialog box will appear, depending upon whether or not an RCA Event record has been created for the current RCA Analysis.

Aspects of the Logic Tree Page

The **Logic Tree** page consists of the sections shown in the following image. Numbered labels have been added to the image to identify the sections on the page.



The Logic Tree page consists of three sections:

- 1. **Diagram canvas:** The main display area where you can build the Logic Tree diagram. You can right-click the diagram canvas to display a shortcut menu, containing options that let you modify how the **Logic Tree** page looks.
- 2. Options pane: Contains the following tabs:
 - **Palette:** Contains icons that represent the nodes that you can use to build a Logic Tree.
 - **Properties:** Displays the details of the record for the node that is currently selected in the diagram canvas.

- Find Nodes: Lets you search the Logic Tree for a specific node.
- Verifications: Displays a list of the RCA Verification records related to the *hypothesis node* that is currently selected.
- **Incomplete Verifications:** Displays a list of RCA Hypothesis records that are linked to RCA Verification records for which there is no outcome. You can filter this list to display RCA Hypothesis records that are not linked to RCA Verification records.
- Build List: Displays the current build list, which is a list of *potential* RCA Hypothesis records that you can later select to add to the Logic Tree.
- Tree Appearance: Provides you with options to change the appearance of the Logic Tree.
- 3. **Task menu pane:** Contains the following task menus that provide options that let you perform tasks associated with the RCA Analysis:
 - Manage Assets
 - Tree Tasks
 - PReserve
 - Order
 - Analyze
 - Communicate
 - Track

Aspects of the Options Pane

The **Options** pane on the **Logic Tree** page contains tabs, which contain options that you can use to perform tasks associated with the Logic Tree and the Analyze step of the RCA Analysis.

Options
Palette Properties Find Nodes Verifications Incomplete Verifications Build List Tree Appearance
Failure Mode Hypothesis

The **Options** pane contains the following tabs:

- Palette: Contains icons that represent the nodes that you can use to <u>build a Logic Tree</u>. You can drag icons from the palette and drop them on the diagram canvas to add them to the Logic Tree. The Palette tab is displayed by default when you first access the Logic Tree page.
- **Properties:** Displays the datasheet for the node that is currently selected in the diagram canvas. You can view and modify the details for the selected nodes on the datasheet. The following image shows an example of a completed datasheet on the **Properties** tab.

Optior								×
Palett	e Properties	Find Nodes	Verifications	Incomplete	Verifications	Build List	Tree Appearance	
Data	asheet RCA Hy	pothesis		-	9			
Нур	othesis Details							
	[Value(s)			
•	Label				Analysis 1 - H	lypothesis :	2 Label Field	
	Description				Analysis 1 - H	lypothesis :	2 Description Field	
	Confidence Fa	actor			Possibly True	(2)		
	State				Hypothesis			
	ID				HYP-82			

• Find Nodes: Lets you search the Logic Tree for a specific node. You can double-click the desired node from the search results, and the Meridium APM system will locate the node in the Logic Tree and select it. The following image shows the Find Nodes tab.

Options	;							×
Palette	Properties	Find Nodes	Verifications	Incomplete Ver	ifications	Build List	Tree Appearance	
	Search T	ext:						Find

• Verifications: Displays a list of the RCA Verification records related to the Hypothesis node that is currently selected. The following image shows the Verifications tab.

Options	8	×
Palette Properties Find Nodes	Verifications Incomplete Verifications Build List Tree Appearance	
Hypothesis Method	Team Member Due Date Date Completed Outcome	
		I
		I
		I
		I
		1
New Delete		

From this tab, you can:

- Select an RCA Verification record to modify.
- Create a new RCA Verification record. The New button is enabled only when a Hypothesis node is selected in the diagram canvas.
- Delete an existing RCA Verification record for a selected hypothesis. The Delete button is enabled only when a Hypothesis node is selected in the Logic Tree.

Note: RCA Verification records are can be created only for Hypothesis nodes.

• Incomplete Verifications: Contains options that you can use to filter the list of RCA Hypothesis records to locate those that are not linked to RCA Verification records or that are linked to incomplete RCA Verification records. The following image shows an example of the Incomplete Verifications tab, where the Show All option is selected.

Palette Properties Find Nodes Verifications Incomplete Verifications Build List Tree Appearance					
	Print	No Verifications	○ Incomplete Outcome		
	Label		Description	-	
►	Analysis 1 - Hypothesis 2 Label Field		Analysis 1 - Hypothesis 2 Description Field		
	Analysis 1 - Hypothesis 3 La	abel Field	Analysis 1 - Hypothesis3 Description Field		
	Analysis 1 - Hypothesis 4 Label Field		Analysis 1 - Hypothesis 4 Description Field	_	
	Analysis 1 - Hypothesis 1A	Label Field	Analysis 1 - Hypothesis 1A Description Field		
	Analysis 1 - Hypothesis 3A Label Field Analysis 1 - Hypothesis 4A Label Field Analysis 1 - Hypothesis 4B Label Field		Analysis 1 - Hypothesis 3A Description Field		
			Analysis 1 - Hypothesis 4A Description Field		
			Analysis 1 - Hypothesis 4B Description Field		
	Analysis 1 - Hypothesis 3B I	Label Field	Analysis 1 - Hypothesis 3B Description Field		

The Incomplete Verifications tab contains the following options:

- No Verifications: Displays a list of RCA Hypothesis records for which no RCA Verification records exist.
- Incomplete Outcome: Displays a list of RCA Hypothesis records for which RCA Verification records exist but are incomplete (i.e., the Outcome field in the RCA Verification record is empty).
- Show All: Displays a list containing both types of RCA Hypothesis records.
- Print button: Displays the Preview window from which you can print the list of RCA Hypothesis records.
- Build List: Contains a list of Hypothesis nodes that have not yet been added to the Logic Tree. On the Build List tab, you can add, modify, and delete Hypothesis nodes and import existing Hypothesis nodes to later add to the Logic Tree. The following image shows an example of the Build List tab, which contains a list of Hypothesis nodes.

Options	×
Palette Properties Find Nodes Verifications Incomplete Verifications Build List Tre	e Appearance
Hypothesis	Search
Analysis 1 - Hypothesis 1 from Build List Field	
Analysis 1 - Hypothesis 2 from Build List Field	Edit
Analysis 1 - Hypothesis 3 from Build List Field	Eultrin
Analysis 1 - Hypothesis 4 from Build List Field	Delete
Analysis 1 - Hypothesis 5 from Build List Field	Delete
	Clear List
Enter a Hypothesis below, then click the Add button.	
Add	

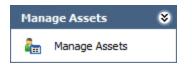
• **Tree Appearance**: Provides you with options that you can use to change the appearance of the Logic Tree. The following image shows the **Tree Appearance** tab.

Options			×
Palette Properties Find	Nodes 🛛 Verifications 🗍 Incol	mplete Verifications 🛛 Build List	Tree Appearance
Zoom:		Default	
Line Style:	Bezier	Window Cold	or:
Spacing:	Levels: 9	90 🕂 Node	es: 90 🛨
Node Label:	Font Color:	Font Siz	ze: 8 💌
Show Failure Path:			

From the Tree Appearance tab, you can:

- Zoom in and zoom out on the Logic Tree.
- Change the style of the lines that connect the nodes.
- Change the color of the Logic Tree window.
- Adjust the number of levels and nodes displayed on the Logic Tree.
- Change the font color and size of the node labels.

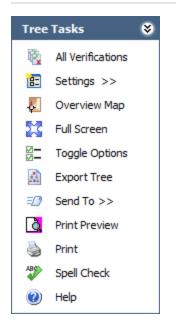
Manage Assets Menu



The Manage Assets menu on the Logic Tree page contains the following link:

• Manage Assets: Displays the Manage Assets page, where you can link, view, and unlink Equipment and Functional Location records associated with the current RCA analysis.

Tree Tasks Menu



The Tree Tasks menu on the Logic Tree page contains the following links:

- All Verifications: Displays the All Verifications dialog box, which displays all verifications (i.e., hypotheses) that belong to the current RCA Analysis. You can use this dialog box to send records in an email message or print records.
- Settings: Displays a submenu that contains the following options:
 - Show Logic Gates: Displays on the Palette tab in the Options section the logic gates that you can use to connect nodes (i.e., And and Or) and reveals the logic gates that the Meridium APM system adds to the Logic Tree automatically.
 - Auto Arrange: Automatically arranges the nodes so that the nodes and the connector lines appear organized as you add nodes and connector lines to the Logic Tree. If this option is selected (as indicated by the check mark to the left of the option), you will not be able to move the nodes manually.
 - Rearrange: Rearranges the nodes and the connector lines so that they appear organized after you have manually moved and added nodes and connector lines to the Logic Tree. This option is disabled when the Auto Arrange option is selected.

Note: Unlike the other options on the submenu, a check mark does not appear to the left of the **Rearrange** option after you select it.

- Vertical View: Displays the Failure Event node at the top of the diagram canvas with the Logic Tree cascading down. This is the default display setting.
- Horizontal View: Displays the Failure Event node at the left of the diagram canvas with the Logic Tree cascading across the page to the right.

- Overview Map: Displays the Overview Map window, which displays the Logic Tree from an overview perspective, where you can <u>use your pointer to zoom in on specific areas</u>. This option is useful when the Logic Tree is larger than the display area.
- Full Screen: Maximizes the Meridium APM Framework window, hides the frame around the diagram canvas (including the task menu pane), and displays only the Event Diagram, the Selected Node Datasheet pane, and the Available Nodes Palette.
- Toggle Options: Hides or displays the Options section.
- Spell Check: Displays the Spell Check dialog box, which allows you to perform a spell check operation on the text and character fields in records belonging to the current RCA Analysis..
- Export Tree: Displays the Export Logic Tree dialog box, where you can select a location and image file type and then export the Logic Tree.
- Send To: Displays a submenu with options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- **Print Preview:** Displays the **Print Preview** window, which shows you a preview of the Logic Tree as it will appear on the printed page.
- **Print:** Displays the **Print** dialog box, where you can specify the printer settings, and then print the Logic Tree.
- Help: Displays the context-sensitive Help topic for the current page.

PReserve Menu



The PReserve menu on the Logic Tree page contains the following link:

• **Preserve Records:** Displays the **Preserve Failure Data** page, which lists the existing RCA Preserve Item records for the current RCA Analysis.

Order Menu



The Order menu on the Logic Tree page contains the following links:

- Critical Success Factors: Displays the Critical Success Factors page, which displays the CSFs associated with the selected RCA Analysis.
- **Team Charter:** Displays the **Team Charter** dialog box, which displays the Team Charter that is currently defined for the RCA Analysis. You can modify the Team Charter using this option, and then click the **Save** button.
- Team: Displays the Team page, which contains a list of Team Members that belong to the current RCA Analysis.

Analyze Menu

Anal	yze	۲
₽	Event Diagram	
ភា	Logic Tree	

The Analyze menu on the Logic Tree page contains the following links:

- Event Diagram: Displays the Event Diagram page for the current RCA Analysis.
- Logic Tree: Displays the Logic Tree page for the current RCA Analysis.

Communicate Menu



The Communicate menu on the Logic Tree page contains the following links:

- Communicate Records: Displays the Communicate Records page, which contains the RCA Communicate datasheet and a list of RCA Recommendation records that are linked to the current RCA Analysis.
- **Reports:** Displays the **Reports List** page, which contains a list of reports that have been configured for use with Root Cause Analysis.

Track Menu



The Track menu on the Logic Tree page contains the following link:

• Track: Displays the Analysis Tracking Items page, which contains a list of RCA Tracking Item records that are linked to the current RCA Analysis.

Using the Shortcut Menu in the Diagram Canvas

To access the shortcut menu in the diagram canvas:

· Right-click anywhere in the diagram canvas.

The shortcut menu appears.

Zoom	۲
Tree Settings	۲
Full Screen	
Toggle Options	

About the options on the shortcut menu:

The following options are available on the shortcut menu in the diagram canvas that let you modify the way the **Logic Tree** page appears.

- **Zoom:** Displays a submenu of options that let you change the magnification at which you are viewing the Event Diagram. When you select a magnification from the submenu, the design canvas refreshes and displays the Event Diagram at the specified magnification.
- Tree Settings: Displays a submenu of options that correspond to the options displayed on the submenu for the Settings link on the Tree Tasks menu. These options include the following.
 - Show Logic Gates: Displays on the Palette tab in the Options section the logic gates that you can use to connect nodes (i.e., And and Or), and reveals the logic gates that are added automatically to the Logic Tree. The Meridium APM system adds an Or node to the Logic Tree by default. If you want to add an And node, you will need to do so manually.
 - Auto Arrange: Automatically arranges the nodes so that the nodes and the connector lines appear organized as you add nodes and connector lines to the Logic Tree. If this option is selected (as indicated by the check mark to the left of the option), you will not be able to manually move the nodes.
 - Rearrange: Rearranges the nodes and the connector lines so that they appear organized after you have manually moved and added nodes and connector lines to the Logic Tree. This option is disabled when the Auto Arrange option is selected. A check mark does not appear to the left of the Rearrange option after you select it.
 - Vertical View: Displays the Logic Tree with the event at the top of the diagram canvas cascading down. This is the default display setting.
 - Horizontal View: Displays the Logic Tree with the event to the left of the diagram canvas cascading across the page to the right.
- Full Screen: Maximizes the Meridium APM Framework window and hides the frame around the diagram canvas (including the task menu pane), and displays only the Event Diagram, the Selected Node Datasheet pane and the Available Nodes Palette. When this option is selected, a check mark appears to the left of the option. To return to the regular view, right-click the diagram canvas and clear the Full Screen option.

• Toggle Options: Hides the Selected Node Datasheet pane and the Available Nodes Palette. To hide the panes individually, you can use the Hide Data Sheet and Hide Node Palette options on the Event Diagram task menu.

Workflow for Creating a New Logic Tree

The Logic Tree page provides tools that you can use to create a Logic Tree. From the Logic Tree page you can view and modify an existing Logic Tree or create a new Logic Tree.

Building the Logic Tree consists of completing the following steps:

- 1. Defining the Failure Event node.
- 2. Adding Failure Mode nodes to the Logic Tree.
- 3. Adding Hypothesis nodes to the Logic Tree.
- 4. Adding RCA Verification records to Hypothesis nodes.
- 5. Adding Logic Gate nodes to the Logic Tree.
- 6. Setting the states and causes of the hypotheses.

What is a Failure Mode?

A *failure mode* is a possible cause associated with the failure event. The failure mode is represented by a node, called the Failure Mode node, which appears below the Failure Event node. When you add a Failure Mode node to the Logic Tree, you are defining the RCA Failure Mode record. When you define an RCA Failure Mode record, a link is created between the RCA Failure Mode record and the root RCA Event record and between the RCA Failure Mode record and the RCA Failure Mode record.

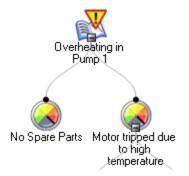
The following image shows an example of a completed RCA Failure Mode datasheet.

Datasheet RCA Failure Mode	Image: A state of the state
Failure Mode Details	
	Value(s)
▶ Label	Analysis 1 - Failure Mode 3 Label field
Description	Analysis 1 - Failure Mode 3 Description field

The RCA Failure Mode datasheet consists of the following fields:

- Label: A description of the failure mode as you want it to appear on the Logic Tree.
- Description: A detailed description of the Failure Mode. You can click the --- button to display the.

Failure Mode nodes exist on the second level of the tree, under the Failure Event node. Multiple Failure Mode nodes can be linked to the Failure Event node. The following image shows an example of how a Failure Mode node will look in the Logic Tree.



A given failure event can have multiple failure modes. For example, the image shows the failure modes from our Cooling Water Pump failure example. The Failure Event node (i.e., the overheated pump) is associated with the following Failure Mode nodes:

• No Spare Parts. There were no spare parts when the pump overheated, which caused the pump to be down for a longer amount of time and a greater loss of production. This failure mode did not cause the failure, so there are no hypotheses associated with it, but it is included as part of the failure event.

• Motor tripped due to high temperature. This failure was the cause of the overheated pump event. There are additional hypotheses associated with this node so that the cause of the event can be determined.

Adding Failure Mode Nodes to the Logic Tree

To add a Failure Mode node to a Logic Tree, you can either create a new RCA Failure Mode record or <u>import an existing RCA Failure Mode record</u>. The following instructions assume that you want to create a new RCA Failure Mode record.

To add a Failure Mode node to the Logic Tree:

In the Options pane, on the Palette tab, click and drag the Failure Mode icon to the Failure Event node in the diagram canvas and then release the mouse button to drop the Failure Mode in the desired location. A plus sign appears to indicate when you have chosen a valid location.

-or-

Right-click the Failure Event node in the diagram canvas, and on the shortcut menu, click Add Failure Mode.

New Logic Tree Item		
Datasheet RCA Failure Mode Failure Mode Details		
	Value(s)	
I Label		
Description		
<u></u>		
	ОК	Cancel

The New Logic Tree Item dialog box appears.

- 2. Complete the fields on the RCA Failure Mode datasheet as desired.
- 3. Click **OK** to save your changes.

The RCA Failure Mode record is saved and automatically linked to the RCA Event record and the RCA Analysis record. The Failure Mode node also appears on the Logic Tree below the Failure Event node.

If necessary, you can add additional Failure Mode nodes by repeating these steps. You can also <u>modify the RCA Failure Mode record properties on the datasheet</u>. After you have finished defining the Failure Mode nodes, the next step in building the Logic Tree is to <u>define Hypotheses</u>.

What is a Hypothesis?

By definition, a hypothesis is a tentative assumption intended to explain certain facts or observations. Within the context of an RCA Analysis, a hypothesis represents a theory about the root cause of a failure event.

In the Logic Tree, a hypothesis is represented by a *Hypothesis node*, which is defined in an associated RCA Hypothesis record. Hypothesis nodes can appear below Failure Mode nodes and other Hypothesis nodes in the Logic Tree. When you add a Hypothesis node to the Logic Tree, a link is created between the RCA Hypothesis record and the RCA Analysis record. A link is also created between the RCA Hypothesis record and either the RCA Failure Mode record or the predecessor RCA Hypothesis record.

The following image shows an example of a completed RCA Hypothesis datasheet.

Datasheet RCA Hypothesis	💌 🛃 🍓 😡	
Hypothesis Details		
[Value(s)	
▶ Label	Analysis 1 - Hypothesis 1 Label Field	
Description	Analysis 1 - Hypothesis 1 Description Field	
Confidence Factor	Somewhat True (1)	
State	Hypothesis	
ID	HYP-82	
	····· • •	

The RCA Hypothesis datasheet contains the following fields:

- Label: A description of the hypothesis as you want it to appear on the Logic Tree.
- **Description:** A detailed description of the hypothesis.
- Confidence Factor: A value that indicates the probability that the hypothesis is true. The list contains values that range from Not True (0) to True (5). You can choose ONE of the six values. If you select a value in this field, the value that you select will appear in brackets to the right of the hypothesis name in the Logic Tree.
- State: The state of the Hypothesis node, which is set to Hypothesis by default. You can choose from the following states:
- **Hypothesis**
- Note: For more information on Hypothesis node states, see the Hypothesis States section of this Help system.
- Hypomesis Not Hue

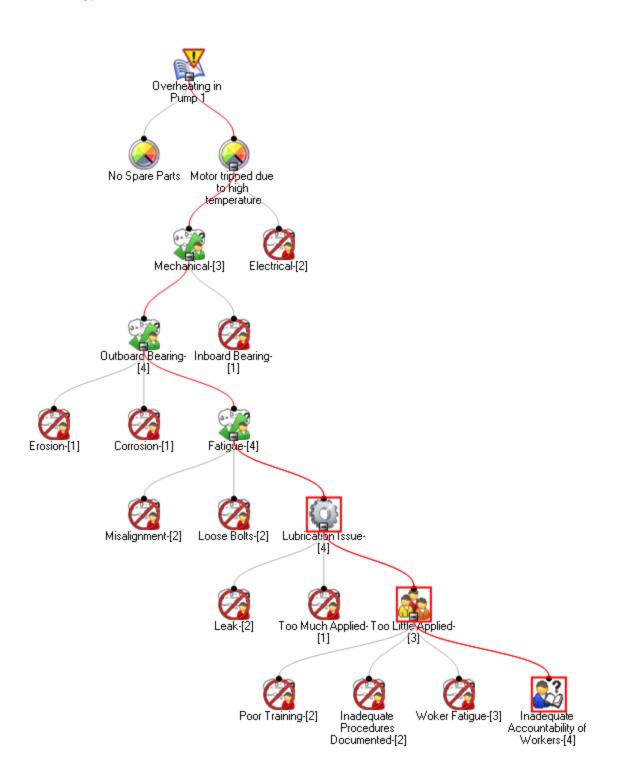
The following image hows an example of how a Hypothesis node and the associated RCA Hypothesis record will look in the Logic Tree when it is first created. Cause Latent

- Cause Physical



To the right of the label that you assign to the Hypothesis node, a number appears, indicating the level of confidence that the team has in the hypothesis being true. After a given RCA Hypothesis record has been created, the team can create an RCA Verification record to test the hypothesis. The team will then change the state of the RCA Hypothesis record according to the results of the RCA Verification record.

You can define multiple Hypothesis nodes for any RCA Failure Mode record or RCA Hypothesis record, meaning that one *cause* could have been caused by something else. For example, a lubrication issue may cause a cooling water pump to overheat, but that lubrication issue was caused by an operator who did not apply enough lubricant, which was caused by inadequate accountability of workers. In this case, the lubrication issue is a physical cause, too little lubrication applied is a human cause, and the latent root cause is the inadequate accountability of workers. The following image shows how this scenario would appear in the Logic Tree.



About Hypothesis States

RCA Hypothesis records are assigned a state that indicates the validity of the hypothesis. When a Hypothesis node is first created, it is assigned the *Hypothesis* state by default. After the hypothesis has been tested through the completion of an RCA Verification record, the state of the Hypothesis node can then be changed to *True* or *Not True*. If a hypothesis is proven to be incorrect, after you change the Hypothesis state to *Not True*, you are finished working with that hypothesis. If a hypothesis is proven to be true and you change the Hypothesis State to *True*, you can:

- Create additional RCA Hypothesis records that provide further information on a root cause and link them to the RCA Hypothesis record.
- Create RCA Verification records to test the additional hypotheses, determine if the hypotheses are true or not true, and then change the state of the associated RCA Hypothesis records accordingly.

-or-

• Create additional RCA Verification records to test the hypothesis to further identify the root cause as physical, human, or latent.

After the root cause has been identified, you can change the state of the associated RCA Hypothesis record to indicate your conclusions (i.e., *Cause Human*, *Cause Latent*, or *Cause Physical*).

When you <u>change the state of a Hypothesis node</u>, the node icon changes to indicate the new state. The following table describes all the possible states of an RCA Hypothesis record and how the associated Hypothesis node will appear in the Logic Tree.

Hypothesis Node	Hypothesis State	Description	For example, the team may determine that:
aluent en Secto Fil	Hypothesis	The hypothesis is proposed and no conclusions can be drawn at this point. This is the default state.	The piece of equipment may have failed due to a pressure leak.
a base 18	Hypothesis True	The hypothesis has been tested and proven to be <i>correct</i> . Further conclusions can be drawn.	The piece of equipment failed due to a pressure leak.
Outer the	Hypothesis Not True	The hypothesis has been tested and proven to be <i>incor- rect</i> . No further conclusions can be drawn.	The piece of equipment did not fail due to a pres- sure leak.

Hypothesis Node	Hypothesis State	Description	For example, the team may determine that:
	Cause Human	The hypothesis has been proven correct and further test- ing has revealed that the root cause of the Failure Event was caused by human interaction.	The operator failed to increase the pressure when it reached the crit- ical level, therefore causing a pressure leak and the failure.
Production of the second se	Cause Lat- ent	The hypothesis has been proven correct and further test- ing has revealed that the root cause of the Failure Event was caused by flaw(s) in procedure or the system that caused incor- rect decisions to be made. This is often due to poor data or com- munication between individuals within the organization. In the vast majority of events, there will be at least one latent cause.	Management failed to adhere to the recom- mended safety guidelines for the piece of equipment, thus the operator failed to increase the pressure when it reached the crit- ical level, causing the pressure leak and the failure.
	Cause Physical	The hypothesis has been proven correct, and further test- ing has revealed that the root cause of the Failure Event was caused by a physical piece of equipment.	The seals on the pres- sure relief valve are worn and require replacement, which caused the pressure leak and the failure.

Adding Hypothesis Nodes to the Logic Tree

Hypothesis nodes are always on the third level of the tree or later, attached either to a Failure Mode node or another Hypothesis node. After you have created the Failure Event node and the corresponding Failure Mode node(s), you can add Hypothesis nodes to the Failure Mode nodes and Hypothesis nodes as desired to help the team determine the cause of the event.

You can add a Hypothesis node to the Logic Tree by creating a new RCA Hypothesis record or by <u>importing an existing RCA Hypothesis record and the associated Hypothesis node</u>. The following instructions provide details on defining a new Hypothesis node and adding it to the Logic Tree.

To create a new Hypothesis node and add it to the Logic Tree:

 On the Logic Treepage, In the Options pane, on the Palette tab, click and drag a Hypothesis icon to the Failure Mode node or Hypothesis node in the diagram canvas and then release the mouse button to drop the Hypothesis node in the desired location. A plus sign (+) appears to indicate when you have chosen a valid location.

-or-

On the **Logic Tree**page, right-click the Failure Mode node or Hypothesis node in the diagram canvas, and on the shortcut menu, click **Add Hypothesis**.

🛞 N	ew Logic Tree Item	
	asheet RCA Hypothesis	
	[Value(s)
Þ	Label	
	Description	· · · · · ·
	Confidence Factor	
	State	Hypothesis
	ID	HYP-361
		OK Cancel

The New Logic Tree Item dialog box appears.

2. Define the RCA Hypothesis record as desired.

3. Click OK to save your changes.

The Hypothesis node appears in the Logic Tree and a link is created between the RCA Hypothesis record and the RCA Analysis record and between the RCA Hypothesis record and the RCA Failure Mode record or another RCA Hypothesis record.

RCA->My P	ROACT->B	L Test Analysi	is A->Logic Tr	ee			
Log	gic Tre	ee					
<failure lab</failure 	Event el>						
<failure lab</failure 							
Options							×
Palette	Properties	Find Nodes	Verifications	Incomplete Verifications	Build List	Tree Appearance	
Failure M) Iode H	Hypothesis					

If necessary, you can add additional Hypothesis nodes by repeating these steps. You can also modify the hypothesis properties via the datasheet.

About the Build List Tab

The **Build List** tab appears in the **Options** pane on the Logic Tree page and contains a list of *potential* Hypothesis nodes that have been defined by an RCA Analysis Team.

Options	×
Palette Properties Find Nodes Verifications Incomplete Verifications Build List Tree Appearance	
Hypothesis	Search
	Edit
	Delete
	Clear List
Enter a Hypothesis below, then click the Add button. Add	

You can create new RCA Hypothesis records and add them to list on the **Build List** tab, and you can select a hypothesis from the **Build List** tab and <u>add the associated Hypothesis node to the Logic Tree</u>.

Adding a New Hypothesis to the Build List Tab

The following instructions provide details on creating a new RCA Hypothesis record and adding it to the **Build List**tab.

To create a new RCA Hypothesis record and add it to the Build List tab:

1. On the Logic Tree page, In the Options pane, click the Build List tab.

The Build List tab appears.

Options	×
Palette Properties Find Nodes Verifications Incomplete Verifications Build List Tree Appearance	
Hypothesis	Search
	Edit
	Delete
	Clear List
Enter a Hypothesis below, then click the Add button. Add	

If RCA Hypothesis records exist that are linked to the current RCA Analysis but do not appear in the Logic Tree, they will appear in the list.

- 2. In the text box below the label Enter a Hypothesis below, then click the Add button, type a description of the new Hypothesis node as want it to appear on the Logic Tree.
- 3. Click the Add button.

The description for the new hypothesis appears in the Build List of potential hypotheses.

Options	×
Palette Properties Find Nodes Verifications Incomplete Verifications Build List Tree Appearance	
Hypothesis	Search
Sample Hypothesis	
	Edit
	Delete
	Clear List
Enter a Hypothesis below, then click the Add button.	
Add	

This list will be retained until you add the associated Hypotheses nodes to the Logic Tree.

Importing a Hypothesis and Adding it to the Build List Tab

The following instructions provide details on importing an RCA Hypothesis record from an existing RCA Analysis and adding it the **Build List** tab.

Note: Importing an RCA Hypothesis record in this way adds it *only* to the **Build List** tab. If you want to add the Hypothesis node to the Logic Tree, you will need to <u>do so manually</u> or <u>import</u> the Hypothesis node and add it to the Logic Tree.

To import a Hypothesis node to the Build List tab:

1. On the Logic Tree page, In the Options pane, on the Build List tab, click the Search button.

The Search Tool window appears.

Search Text:			 Search
✓ Templates		ed Analyses 🛛 🗍 Match Case?	Search
	I♥ Publisi		Reset
Search Results:		And at Description	
Analysis Name		Analysis Description	 Select
			Cancel

2. In the **Search Text** box, type the search criteria for the analysis that is associated with the Hypothesis node that you want to import and add to the **Build List** tab.

CEHint: You can type the % (percent sign) in the Search Text field as a wild card character, allowing you to search on all items stored in the database.

- Select the check boxes that apply to the type(s) of analysis for which you want to search, Templates and/or Published Analyses. Note that the Templates and Published Analyses check boxes are selected by default. If you want search only for Templates or only for Published Analyses, clear the appropriate check box.
- 4. Select the **Match Case?** check box if you want to return items that match exactly the case of the keyword you entered in the **Search Text**box.

Note: To return all search criteria to their default values, click the **Reset** button. This will clear the **Search Text** box, reselect the **Templates** and **Published Analyses** check boxes, and clear the **Match Case?** check box.

5. Click the Search button.

The Meridium APM system searches the database for existing analyses that match the analysis type you selected and whose Label field contains the value that you typed in the **Search Text** box.

The results annea	r in the arid in the	Search Results	section on the S	Search Tool window.
The results appea	1 11 110 910 11 110	ocarcin neouno		

arch Tool			Σ
port Hypotheses f	for the Build	l List	
Search Text:	%		Search
_			
Templates	🔽 Published	d Analyses 🦳 Match Case?	
Search Results:			Reset
Analysis Name		Analysis Description	Select
PROACT BL Test Analys		PROACT BL Test Analysis_1	
PROACT BL Test Analys PROACT BL Test Analys		PROACT BL Test Analysis_2 PROACT BL Test Analysis_3	Cancel
PROACT BL Test Analys		PROACT BL Test Analysis_3 PROACT BL Test Analysis_4	
Template - Analysis 1 -			
Template - BL Test Anal	lysis	Template - BL Test Analysis	
Template - PMP-4543-5	/28/04	Template - PMP-4543-5/28/04	

- 6. Select the desired analyses in the list.
- 7. Click the **Select** button.

The Hypothesis node(s) associated with the selected analyses are imported and appear in the **Build List** tab.

Adding Hypotheses from the Build List Tab to the Logic Tree

The following instructions provide details on adding hypothesis nodes from **Build List** tab to the Logic Tree using the drag-and-drop method.

To add a Hypothesis node from the Build List tab to the Logic Tree:

- 1. On the Logic Tree page, in the Options pane, on the Build List tab, select the row containing the desired hypothesis.
- 2. Drag the selected hypothesis to the desired location in diagram canvas. A plus sign (+) will appear to indicate that you have selected a valid location. You should only add a Hypothesis node to a Failure Mode node or another Hypothesis node.

Note: If you try to attach a hypothesis to the Failure Event node, the Meridium APM system will create a new *Failure Mode* node instead of a new Hypothesis node.

3. Release your mouse button to drop the hypothesis in the selected location.

The New Logic Tree Item dialog box displays the RCA Hypothesis datasheet.

-	N	ew Lo	gic Tree	Item				
			RCA Hyp Details	othesis	[- 0		
		[Value(s)		
	Þ	Label						
		Descri	ption					•••
		Confid	lence Fact	or				
		State				Hypothesis		
		ID				HYP-361		
L							ок	Cancel

- 4. If desired, you can modify the fields on the datasheet.
- 5. Click **OK** to save your changes.

Your changes are saved, and the new Hypothesis node appears on the Logic Tree in the specified location.

Modifying an Existing Hypothesis on the Build List Tab

The following instructions provide details on modifying an existing item on the **Build List** tab in the **Options** pane of the Logic Tree page.

To modify an existing item on the Build List tab:

- 1. On the Logic Tree page, in the Options pane, on the Build List tab, select the row containing the item that you want to edit.
- 2. Click the Edit button.

The Hypothesis dialog box appears.

🛞 H	ypothesis		
Ed	lit Hypothesis		
	Test Hypothesis		
			V
		Save	Cancel

- 3. Modify the text for the hypothesis as desired.
- 4. Click the Save button.

Your changes are saved and the item in the Build List reflects those changes.

Deleting a Hypothesis from the Build List Tab

The following instructions provide details on deleting a hypothesis from the **Build List** tab in the **Options** pane of the Logic Tree page.

To delete a hypothesis from the Build List tab:

- 1. On the Logic Treepage, in the Options pane, on the Build List tab, select the row containing the item that you want to delete.
- 2. Click the **Delete** button.

A confirmation message appears, asking if you really want to delete the item.

3. Click the Yes button.

The item is removed from the list on the **Build List** tab.

Deleting All Hypotheses from the Build List Tab

The following instructions provide details on deleting all of the hypotheses from the **Build List** tab in the **Options** pane of the Logic Tree page.

To delete all hypotheses from the Build List tab:

1. On the Logic Tree page, in the Options pane, on the Build List tab, click the Clear List button.

A confirmation message appears, asking if you really want to delete the entire list.

2. Click the Yes button.

The list on the Build List tab is cleared.

Changing the State of an RCA Hypothesis Record

When an RCA Hypothesis record is created, the state is set to *Hypothesis* by default. Each RCA Hypothesis record can then be tested and proven *True* or *Not True* and the Hypothesis State can be changed accordingly.

To change the state of an RCA Hypothesis record:

1. On the **Logic Tree**page, in the diagram canvas, right-click the Hypothesis node whose state you want to change.

The shortcut menu appears.

State 🕨
Add Hypothesis Import
Cut
Сору
Paste
Delete
Send To 🔹 🕨
Properties

- 2. On the shortcut menu, point to State, and then click the desired state. You can choose:
 - True if the hypothesis has been confirmed.
 - Not True if the hypothesis has been ruled out.

Note: After you determine a hypothesis to be true, you can identify the root cause.

Identifying the Root Cause for Hypotheses Proven True

After you determine a hypothesis to be true and change its state accordingly, you can continue testing the hypothesis through RCA Verification records to identify the root cause of the Failure Event.

If a hypothesis is proven correct, the RCA Analysis team should continue testing all the other hypotheses before testing further to determine the root cause. For example, the team may find that Hypothesis-A is true and that the cause was physical. If the RCA Analysis is prematurely ended the here because the solution seems evident, the team may fail to consider other causes. If other causes are not identified as possibilities, no additional action will occur and the failure event is likely to occur again.

To specify the root cause for a hypothesis:

- On the Logic Tree page, in the diagram canvas, right-click the Hypothesis node whose root cause you want to specify, point to State, and then click the desired cause. You can choose one of the following causes:
- Cause Physical
- Cause Human
- Cause Latent
- After you select a cause:
- The hypothesis is outlined in a red square.
- A red line is drawn to show the path to failure.
- The icon used to identify the Hypothesis node changes to indicate the specific cause.
- The team can <u>communicate their findings</u> to the decision makers in your organization.

About Importing Existing Failure Modes and Hypotheses

As you are building out the Logic Tree for an RCA Analysis, you have the option of defining new Failure Mode and Hypothesis nodes from scratch or importing them from the Logic Trees of other RCA Analyses.

You can import existing Failure Mode and Hypothesis nodes via the **Search Tool** window, which allows you to find Failure Mode and Hypothesis nodes that exist in other RCA Analyses.

You can use the **Search Tool** window to define <u>criteria for searching for Failure Mode and Hypo-</u><u>thesis nodes</u> to import.

When you import a node into the Logic Tree, any subnodes that belong to it are also added to the Logic Tree. For example, if you import a Failure Mode that is associated with three Hypothesis nodes, the Failure Mode node and ALL of its Hypothesis nodes will be added to your Logic Tree.

Note: Hypothesis nodes can also be added to the **Build List** tab by importing them into the Logic Tree.

Aspects of the Search Tool Window

The Search Tool window allows you to search for existing Failure Mode and Hypothesis nodes.

Search Tool				×
Search Templates a	nd Published An	alyses		
Search Text: Analysis Search Text:	 ✓ Templates	✓ Published Analyses	Search Reset	
	Match Case?	,		
Search Results:			Cancel	
Children	Verifications			

The Search Tool window contains the following items:

• Search Text text box: Identifies the value that you want to find within the Label field of RCA Event, RCA Failure Mode, and RCA Hypothesis records. For example, if you type *Pump Failure*, the search results will return all RCA Event, RCA Failure Mode, and RCA Hypothesis records with the value *Pump Failure* in the Label field.

• Analysis Search Text text box: Identifies the value that you want to find within the Name field of RCA Analyses whose nodes you want to import. For example, if you want to import a Failure Mode node that belongs to an RCA Analysis with the value *Pump Analysis* in the Name field, you would type *Pump Analysis* in this text box.

Note: The Search Text text box and Analysis Search Text text boxes can be used independently or in conjunction with one another. For example, if you are looking for *Pump Failure* Failure Modes from any analysis, you would type Pump Failure in the Search Text text box and leave the Analysis Search Text text box empty. If you are looking for all the Failure Modes in the *Pump Analysis* RCA Analysis, you would leave the Search Text text box empty and type Pump Analysis in the Analysis Search Text text box. If you are looking for a *Pump Failure* Failure Mode node in the *Pump Analysis* RCA Analysis, you would type Pump Failure in the Search Text text box and type Pump Analysis in the Analysis Search Text text box.

- Templates check box: Indicates whether or not you want to search the Meridium APM database for RCA Analysis Templates that contain the values that you typed in the Search Text text box and Analysis Search Text text box. This check box is *selected* by default.
- Published Analyses check box: Indicates whether or not you want to search the Meridium APM database for Published RCA Analyses that contain the values that you typed in the Search Text text box and Analysis Search Text text box. This check box is *selected* by default.
- Match Case? check box: Indicates whether or not you want the search to be case-sensitive. This check box is *cleared* by default, meaning that the search will not be case-sensitive.
- Search button: Runs the search using the specified criteria.
- Reset button: Clears any values in the Search Text and Analysis Search Text text boxes and resets the check boxes to their default states.
- Search Results section: Displays the search results that are returned for the selected search parameters.
- Select: Imports the search results that are selected in the Search Results section into the Logic Tree.
- Cancel: Closes the Search Tool window.
- Children check box: Indicates whether or not you want the Search Results section to display child Hypothesis nodes.

Note: Even if the **Children** check box is selected, you cannot select child nodes independently of their parent nodes.

• Verifications check box: Indicates whether or not you want to import RCA Verification records. If you select this check box and then select in the search results a Hypothesis record that is linked to an RCA Verification record, values from the following fields in that RCA Verification record will be copied to a new RCA Verification record, which is created automatically and linked to the Hypothesis record that is created from the imported Hypothesis node:

- Method
- Send Alert on Due Date?
- Alert Email Text fields

Note: The Verifications check box is enabled only if the Children check box is selected.

About the Search Results Section

When you use the **Search Tool** window to import a Failure Mode or Hypothesis node into a Logic Tree, the results from the search are displayed in the **Search Results** section. The results are displayed in a hierarchy that contains images and text that identify the items that are returned in the search results. You can select the check boxes to the left of the items in the search results that you want to import into the Logic Tree.

The following table lists the items that appear in the search results, the icons that are used to represent each item, and any additional information about those items.

ltem	lcon	Notes
RCA Ana- lysis	а 	RCA Analyses always appear on the first level of the hierarchy. For each RCA Analysis, the label that appears in the search results is the value in the Analysis Name field in the RCA Analysis record for that analysis. The RCA Analysis is displayed in the search results for the purpose of grouping the items that belong to that analysis. While you can select the check box to the left of an RCA Analysis, you cannot import an RCA Analysis into the Logic Tree. If you select the check box to the left of an RCA Analysis, all of the children will be selected automatically and imported into the Logic Tree.
Failure Event		Failure Events always appear on the second level of the hierarchy, directly below the RCA Analysis to which they belong. For each Fail- ure Event, the label that appears in the search results is the value in the Label field of the RCA Event record for that Failure Event. While you can select the check box to the left of the Failure Event, you can- not import a Failure Event into the Logic Tree. If you select the check box to the left of a Failure Event, nothing will be imported.
Failure Mode		In the hierarchy, Failure Modes appear below the Failure Event to which they belong. For each Failure Mode, the label that appears in the search results is the value in the Label field of the RCA Failure Mode record for that Failure Mode. If you select the check box to the left of a Failure Mode, it will be imported into the Logic Tree.
Hypothesis	ų	Hypotheses always appear directly below the Failure Mode to which they belong. For each Hypothesis, the label that appears in the search results is the value in the Label field of the RCA Hypothesis record for that Hypothesis. If you select the check box to the left of a Hypothesis, it will be imported into the Logic Tree.

Specifying Search Text Only

In the following example, suppose you are building a Logic Tree for an RCA Analysis about a malfunctioning cooling water pump. You are looking for Failure Modes or Hypotheses for a Failure Event where a cooling water pump overheated in a similar way.

To search for a Failure Mode or Hypothesis for a Failure Event that involves overheating, you would search for <u>overheating</u> in the **Search Text** text box. The following image shows what the search results would look like, assuming that the example RCA Analysis has been published and that there are no other published analyses or templates.

Search Text:	overheating		Search
Analysis Search Text:			
	🔽 Templates 🔽 Pu	ublished Analyses	
	Match Case?		
			Cancel
	Verifications		

In this image, because the text *overheating* appears in the **Search Text** text box, the search results display the Failure Event *Overheating In Pump 1*. In addition, the hierarchy displays:

- The RCA Analysis to which the Failure Event belongs, Cooling Water Pump.
- The Failure Modes that belong to the Failure Event. These failure modes are:

Motor tripped due to high temperature. If you were to select the **Children** check box, the search results would look like this:

ch Templates ar	nd Published Analyses	
Search Text:	overheating	Search Reset
Analysis Search Text:	✓ Templates ✓ Published Analyses ✓ Match Case?	
⊡ ⊡ Moto ⊕ ⊡ 🥞 1	ting in Pump 1 r tripped due to high temperature Mechanical Electrical	Cancel
Children	Verifications	

In this image, because the Children check box is selected, the following Hypotheses appear:

- Mechanical
- Electrical

Note: You cannot select a child node independent of its parent node.

Specifying Analysis Search Text Only

In the following example, suppose you are building a Logic Tree for an RCA Analysis about a malfunctioning cooling water pump. You are looking for Failure Modes or Hypotheses for a Failure Event where a cooling water pump overheated in a similar way, and you know there has been another RCA Analysis published about a similar malfunction.

In this case, you would use the **Analysis Search Text** text box to search for Failure Modes and Hypotheses that belong to that specific analysis. The following image shows what the search results would look like, assuming that the RCA Analysis *Cooling Water Pump* has been published and that there are no other published analyses or templates.

Search Text: Reset Analysis Search Text: Cooling Water Pump ✓ Templates Published Analyses Match Case? Match Case? Search Results: Select Overheating in Pump 1 Select	ch Templates ar	nd Published Analyses	
Search Text: Analysis Search Text: Cooling Water Pump Image: Templates Published Analyses Image: Match Case? Search Results: Search Results: Search Results: Image: Cooling Water Pump Image: Overheating in Pump 1 <			
Analysis Search Text: Cooling Water Pump Templates Match Case? Search Results: Cooling Water Pump Cool			Search
Image: Search Results: Search Results: Image: Search Results:	Search Text:		Reset
Match Case? Search Results: Cooling Water Pump Cooling Water Pump Overheating in Pump 1 Overheating in Pump 1 Overheating water Pump Fatigue Cooling Water Pump Fatigue Cooling Water Pump Cooling	Analysis Search Text:	Cooling Water Pump	
Search Results:		✓ Templates ✓ Published Analyses	
Cooling Water Pump Overheating in Pump 1 Motor tripped due to high temperature No Spare Parts Cooling Water Pump Fatigue Loose Bolts Lubrication Issue Misalignment Lubrication Issue Lubrication Issue Lubrication Issue Lubrication Issue Lubrication Issue		Match Case?	
	Hord No S Cooling Wat Cooling Wat Fatigue Hord Y Loos Hord Y Lubricati Hord Y Lubricati Hord Y Leak	ipare Parts er Pump ice Bolts ication Issue lignment on Issue	
Children 🗌 Verifications			

In this image, because the text *Cooling Water Pump* appears in the **Analysis Search Text** text box, the search results display the published RCA Analysis *Cooling Water Pump* and the hierarchy beneath it. The hierarchy displays:

- The Failure Event Overheating in Pump 1 and Failure Modes that belong to it. These Failure Modes are:
 - No Spare Parts.
 - Motor tripped due to high temperature.
- Each Failure Mode and the Hypotheses that belong to it. The Hypothesis nodes are:
 - Mechanical
 - Electrical
 - Outboard Bearing
 - Inboard Bearing
 - Erosion
 - Corrosion
 - Fatigue
 - Misalignment
 - Loose Bolts
 - Lubrication Issue
 - Leak
 - Too Much Applied
 - Too Little Applied
 - Poor Training
 - Inadequate Procedures Document
 - Worker Fatigue
 - Inadequate Accountability of Workers

Note: In this case, because the entire RCA Analysis was returned in the search results, you can select a child node independent of its parent node.

Specifying Search Text and Analysis Search Text

In the following example, suppose you are building a Logic Tree for an RCA Analysis about a cooling water pump that has malfunctioned due to a lubrication issue. You are looking for Hypotheses for this particular Failure Mode, and you know there has been an RCA Analysis published about a similar malfunction.

In this case, you would use both the **Search Text** text box and the **Analysis Search Text** text box to search for a Hypothesis whose Label field contains the word *Lubrication* and is part of the RCA Analysis *Cooling Water Pump*. The following image shows what the search results would look like, assuming that the RCA Analysis *Cooling Water Pump* has been published and that there are no other published analyses or templates.

Search Text:	Lubrication] Search
Analysis Search Text:	Cooling Water Pump]
	Templates Published Analyses	
	Match Case?	
	Little Applied Much Applied	

In this image, because the text *Lubrication* appears in the **Search Text** text box, the search results display the Hypothesis node *Lubrication*. In addition, because the text *Cooling Water Pump* appears in the **Analysis Search Text** text box, the search results display only the Failure Modes or Hypotheses that belong to the published RCA Analysis *Cooling Water Pump*. Therefore, the hierarchy displays the Hypotheses node *Lubrication* with the following additional Hypothesis nodes that exist below *Lubrication* in the hierarchy:

- Leak
- Too Much Applied
- Too Little Applied

Performing the Import Operation

To import existing Failure Mode and Hypothesis nodes:

1. On the **Logic Tree** page, in the diagram canvas, right-click the parent node whose child node you want to import, and on the shortcut menu, click **Import**.

The Search Tool window appears.

🏶 Sear	rch Tool				×
Sear	ch Templates a	nd Published An	alyses		
_					
	Search Text: Analysis Search Text:	Leaks		Search Reset	
		Templates	Published Analyses		
		Match Case?			
	Search Results:				
				Select	
				Cancel	
	Children	Verifications			

For the node that you right-clicked, the value that is stored in the Label field in the corresponding record appears in the **Search Text** text box. In the preceding image, the **Search Tool** window was accessed from the Failure Mode node whose Failure Mode record contains the value *Leaks* in the Label field.

2. If desired, in the **Search Text** text box, type the name of the parent node that contains the child nodes that you want to import.

CE Hint: You can use the percent sign (%) as a wild card in the **Search Text** text box, allowing you to search on all items stored in the database.

- 3. If desired, in the **Analysis Search Text** text box, type the name of the RCA Analysis that contains the nodes that you want to import.
- 4. If you do not want to search RCA Analysis templates, clear the Templates check box.
- 5. If you do not want to search published analyses, clear the Published Analyses check box.
- 6. If you want the search to be case-sensitive, select the Match Case? check box.
- 7. Click the Search button.

The results appear in the **Search Results** section in a hierarchical view of the items that meet the specified criteria.

Search Tool Search Templates an	d Published Analyses	
Search Text: Analysis Search Text:	% ✓ Templates ✓ Published Analyses ✓ Match Case?	Search Reset
Analy Analy Analy PROACT BL Tr BL test ar BL test ar	- Failure Event Node Label field sis 1 - Failure Mode 1 Label field sis 1 - Failure Mode 2 Label field sis 1 - Failure Mode 3 Label field sis 1 - Failure Mode 4 Label field est Analysis_2 alysis Failure Event st analysis Failure Node est Analysis_3	Select Cancel

CEHint: If desired, you can double-click the name of the item to view the associated data-sheet.

- 8. In the **Search Results** section, select the check boxes next to the nodes that you want to import.
- 9. If you want to view and import child nodes (e.g., the Hypothesis nodes that exist for a given Failure Mode node), select the **Children** check box at the bottom of the **Search Results** section.

The child nodes appear in the hierarchy, where you can select the check box next to the nodes that you want to import, along with the parent node or nodes.

		Searc
Search Text:	%	Reset
Analysis Search Text:		
	Templates Published Analyses	
	Match Case?	
🗄 🗖 🌏 Anal	ysis 1 - Failure Mode 2 Label field ysis 1 - Failure Mode 3 Label field ysis 1 - Failure Mode 4 Label field	

- 10. If you want to import <u>RCA Verification records</u>, select the **Verifications** check box at the bottom of the display area.
- 11. When you have made the desired selections, click the **Select** button to import the selected items.

The **Search Tool** window closes, and the selected nodes appear in the diagram canvas and are linked to the selected Failure Event node.

What is a Verification?

A *verification* is a task to prove or disprove a hypothesis. An RCA Verification record contains the task-related information necessary to verify a hypothesis. RCA Verification records are assigned to team members, similarly to the way in which RCA Preserve Item records are assigned. For example, if you wanted to verify whether a pump overheated because of a mechanical or electrical problem, you would need to inspect the pump's wiring. The following image shows an example of an RCA Verification record.

🐣 Verification Properties	×
Verification Data Sheet	
Datasheet RCA Verification	
Verification Details	
	Value(s)
Method	Inspect wiring to make sure the cause was 🚥
Outcome	Confirmed the problem was mechanical.
Due Date	1/10/2012
Send Alert on Due Date?	
Dave Refore Due Date to be Notified	
Assign to: Pete Handy	•
	Save Cancel

The following fields are available on the RCA Verification datasheet:

- Method: The method used to prove that a hypothesis is true or not true (e.g., Data analysis, lube oil analysis, stress analysis, visual inspection, interviews). You can click the with button to display the Text Editor.
- Outcome: The actual results of the verification method. For instance, an outcome can be a set of lab results or a report to prove or disprove the hypothesis in question. This field is populated when the assigned team member has completed the verification process. You can click the ... button to display the Text Editor.
- **Due Date:** The date by which the verification of the selected hypothesis should occur. In the **Due Date** cell, type or select the date on which the verification is due.
- Send Alert on Due Date?: Select this check box if you want to send to the team member in

the Assign To field an email message on the date specified in the Due Date field.

- Days Before Due Date to be Notified: The number of days before the date specified in the Due Date field that an alert will be sent to the assigned team member in the Assign To field. If you do not want an alert to be sent to the team member before the due date, enter the value *0*.
- Frequency of Alert After Due Date: How often you want an alert to be sent to the assigned team member after the date specified in the Due Date field. If you do not want an alert sent to be sent to the team member after the due date, select Never from the list.
- Alert Email Text: Enabled if you selected the Send Notification on Due Date? check box. Type the body of the email message that will be sent to the assigned team member.
- **Completed?:** Defaults to **No** when you create an RCA Verification record. This field can be changed to **Yes** when the assigned team member has completed the verification process.

RCA Verification records are linked to RCA Hypothesis records and the RCA Team Member record for the team member to whom the record is assigned. RCA Verification records do not have an associated node in the Logic Tree. You can <u>send a link to the RCA Verification record</u> to the team member who is responsible for completing the verification task.

Adding a New Verification to a Hypothesis Node

Each hypothesis is proven true or not true by creating and linking RCA Verification records to that RCA Hypothesis record. A *verification* is a test that you will conduct to prove or disprove (i.e., verify) a hypothesis.

To create a new RCA Verification record for a selected RCA Hypothesis record:

- 1. In the Logic Tree, select the Hypothesis node that you want to verify.
- 2. In the **Options** pane, click the **Verifications** tab.

Any existing RCA Verification records that are linked to the selected Hypothesis node appear on the **Verifications** tab.

3. Click the New button.

Note: Since RCA Verification records are associated only with RCA Hypothesis records, the **New** button is disabled until you select a Hypothesis node in the Logic Tree.

The **Verification Properties** dialog box appears, displaying the RCA Verification datasheet.

	asheet RCA Verification		
	[Value(s)	-
Þ	Method		•
	Outcome		•
	Due Date		
	Send Alert on Due Date?		
	Days Before Due Date to be Notified		-
A	ssign to:	_	

4. Complete the fields on the Verification datasheet, as desired.

- 5. In the **Assign To** list, select a team member to whom you want to assign to the RCA Verification record.
- 6. Click the Save button.

The RCA Verification record is saved and linked to the RCA Analysis record and the RCA Hypothesis record. If you selected the **Send Alert on Due Date** check box, an Alert record that is associated with the RCA Analysis is created automatically. The Alert record then creates a scheduled item in the Schedule Manager, and an email message is sent to the specified recipient on the due date.

Copying and Pasting an RCA Verification Record

You can create a copy of an RCA Verification record and assign the new record to the same Hypothesis node or a different Hypothesis node as the source record.

To copy an RCA Verification record:

- 1. In the Logic Tree, select the Hypothesis node that is linked to the Verification record you want to copy.
- 2. In the **Options** pane, click the **Verifications** tab.
- 3. In the grid, select the RCA Verification record that you want to copy, and click the **Copy** button.
- 4. To paste the copy of the RCA Verification record to the same Hypothesis node, click the **Paste** button.

-or-

To paste the copy of the RCA Verification record to a different Hypothesis node, select the desired Hypothesis node and click the **Paste** button on the **Verifications** tab for that node.

The Verification	Properties	dialog box appears	s.
------------------	------------	--------------------	----

Veri	ification Properties		x
Ver	rification Data Sheet		
Data	asheet RCA Verification	Ø	
Veri	ification Details		
		Value(s)	
	Method	verification method ···	
	Outcome	verification outcome	
	Due Date	2/6/2009	
	Send Alert on Due Date?		
	Days Before Due Date to be Notified		
A	ssign to: Patrick Aultice	_	
		Save Cancel	

- 5. Modify the fields in the Verification Properties dialog box as needed.
- 6. Click the Save button.

The copy of the RCA Verification record appears on the **Verifications** tab and is linked to the Hypothesis record.

Pal	ette Pr	roperties	Find Nodes	Verif	ications	Incomple	te Verifications I	Build List Tree Appearance		
	Hypot	hesis			Method			Team Member	Due Date	
Þ	Analys	is 1 - Hypo	thesis 2 Label	Fi	verificat	ion method	<u>1</u>	Patrick Aultice	2/6/2009	
	New		Сору		Pa	aste	Delete			

Finding Hypothesis Nodes with No Verifications or Incomplete Verifications

RCA Verification records are considered *complete* when the Outcome field is populated with a value. The Meridium APM system keeps a log of all incomplete RCA Verification records that are linked to RCA Hypothesis records in a given RCA Analysis.

On the **Logic Tree** page, in the **Options** pane, on the **Incomplete Verifications** tab, you can view a list of RCA Hypothesis records that are not linked to any RCA Verification record or whose RCA Verification records are incomplete.

To find RCA Hypothesis records without RCA Verification records or with Incomplete RCA Verification records:

х

Show All

1. In the Options pane, click the Incomplete Verifications tab.

 Options

 Palette
 Properties
 Find Nodes
 Verifications
 Build List
 Tree Appearance

 Print...
 C
 No Verifications
 C
 Incomplete Outcome

The Incomplete Verifications tab appears.

The Show All option is selected by default so the list contains RCA Hypothesis records
that are not linked to any RCA Verification records or whose RCA Verification records are
incomplete.

Description

- 2. Filter the list to view the desired hypothesis. You can choose one of the following:
- No Verifications

Label

<Hypothesis Label>

- Incomplete Outcome
- Show All
- 3. Select the row containing the RCA Hypothesis record that you want to identify in the Logic Tree.

The associated Hypothesis node is outlined in blue in the diagram canvas.

What is a Logic Gate?

Root Cause Analysis provides an option that you can use to add *logic gates* to the Logic Tree to define a connection between nodes. A logic gate is defined in an RCA Logic Gate record and is represented in the Logic Tree by a Logic Gate node. You can use Logic Gate nodes to add Boolean logic between nodes (i.e., AND and OR statements).

The AND Logic Gate is represented by the 嬴 symbol in the Logic Tree. The OR Logic Gate is

represented by the 🙀 symbol in the Logic Tree.

Adding a Logic Gate node between other nodes in the Logic Tree indicates a conditional relationship between the nodes, which you can define in the description fields in the RCA Logic Gate record. These conditional relationships are defined in logical statements (e.g., if B is true, then A is true).

To add a Logic Gate node to the Logic Tree, you will need to <u>enable logic gates</u> and create an RCA Logic Gate record. There are two types of RCA Logic Gate records: AND and OR. This value is stored in the Gate Type field in the RCA Logic Gate record and determines the text that is displayed on the Logic Gate node (i.e., AND or OR). The default Gate Type value in an RCA Logic Gate record is *OR*.

You can add a Logic Gate node to...

- Failure Mode nodes linked to Hypothesis nodes.
- Hypothesis nodes linked to other Hypothesis nodes.
- Logic Gate nodes linked to other Logic Gate nodes or Hypothesis nodes.

You cannot add a Logic Gate node to the Failure Event node (i.e., between Failure Mode nodes). A given predecessor node can have only one Logic Gate node.

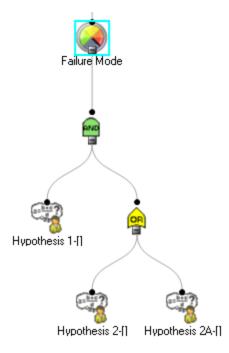
When you add a Logic Gate node to a node in the Logic Tree, a link is created between the RCA Logic Gate record and the record associated with the node to which you added the Logic Gate node and also between the RCA Logic Gate record and the RCA Analysis record. The following fields are available in the RCA Logic Gate record:

- Short Description: The connection that the Logic Gate node defines.
- Long Description: The logical statement that the Logic Gate node defines.
- Gate Type: The type of logic gate: AND or OR.

Example of Logic Gate Nodes

Assume you want to indicate in the Logic Tree that Failure Mode is true only if Hypothesis 1 and Hypothesis 2 or Hypothesis 2A is true.

You would organize the nodes in the Logic Tree as shown in the following image.



Enabling Logic Gates

To enable the use of Logic Gate nodes within a Logic Tree:

• On the Tree Tasks menu, click the Settings link, and on the shortcut menu, click the Show Logic Gates option.

Note: If the Show Logic Gates option is enabled, a check mark will appear to the left of the option.

The Logic Gate nodes appear on the **Palette** tab in the **Options** pane.

Adding a Logic Gate to the Logic Tree

Before you can add a Logic Gate node to the Logic Tree, you will need to enable logic gates.

To add a Logic Gate node to the Logic Tree:

 On the Logic Treepage, In the Options pane, on the Palette tab, click and drag the AND or OR icon to the desired node in the diagram canvas. Release the mouse button to drop the node in the desired location. A plus sign appears to indicate when you have chosen a valid location.

-or-

Right-click the node to which you want to add the Logic Gate node, and then on the shortcut menu, click Add Logic Gate.

*	N	ew Logic Tree Item	
		asheet RCA Logic Gate	
		[Value(s)
	►	Short Description	
		Long Description	· · · · ·
		Gate Type	Or
			OK Cancel

The New Logic Tree Item dialog box appears.

- 2. Complete the fields on the RCA Logic Gate datasheet as desired.
- 3. Click OK.

The Logic Gate node is added to the Logic Tree. A link is created between the RCA Analysis record and the RCA Logic Gate record and between the RCA Logic Gate record and the record associated with the node to which you added the Logic Gate node.

Changing the Gate Type of a Logic Gate

The following instructions provide details on changing the gate type of a Logic Gate in the diagram canvas on the Logic Tree page.

To change the type of a Logic Gate node that appears in the Logic Tree:

1. On the **Logic Tree** page, In the diagram canvas, double-click the Logic Gate node whose gate type you want to change.

The **Properties** tab appears in the **Options** pane, displaying the **RCA Logic Gate** datasheet for the selected Logic Gate node.

Opt	ions									×		
Pal	ette	Prop	erties	Find Nodes	Verifications	Incomple	teVerifications	Build List	Tree Appear	ance		
Datasheet RCA Logic Gate 🔽 🚽 🎽 🙆												
L	.ogi	ic Gate [Details									
	[Value(s)					
	F	Short Description										
		Long De	escriptio	on						•••		
Gate Type Or												
-	_											

- 2. Click the Gate Type field to expand the Gate Type list, and select the desired logic gate.
- 3. Click the Save current record icon.

CE Hint: You can also change the gate type for a Logic Gate node by right-clicking the Logic Gate node whose gate type you want to change (i.e., **OR** to **AND**, or **AND** to **OR**), and on the shortcut menu, point to **State**, and then click the desired type of gate.

Viewing and Modifying Existing Logic Tree Node Records

A node is any object within the Logic Tree. For example, Failure Mode nodes have an associated RCA Failure Mode record that is linked to the RCA Event record. There are several ways to view the record associated with a Logic Tree node, and you can modify the values in the record at any time. Throughout this documentation, we refer to the information contained in the record for a Logic Tree node as its properties.

To view and modify the properties for a Logic Tree node, use any of the following methods:

- On the Logic Tree page, in the Options pane, click the Properties tab, and then click the Logic Tree node whose properties you want to view or modify.
- On the Logic Tree page, in the diagram canvas, right-click the Logic Tree node whose properties you want to view or modify, and on the shortcut menu, click **Properties**.
- On the Logic Tree page, in the diagram canvas, double-click the Logic Tree node whose properties you want to view or modify.

The datasheet for the selected record appears in the Options pane on the Properties tab.

O														×
P	alette	Properties	Find Nodes	Verifications	Incomplete	Verifications	Build List	Tree Appeara	nce					
	Datas	heet RCA Hy	/pothesis		-	9								
	Нуро	thesis Details												
	[[Value(s)						
	► L	Label Description					Analysis	s 1 - Hypothesis	4B La	abel Field				
							Analysis	s 1 - Hypothesis	4B D	escription	Field		•••	
		Confidence Fa	ictor				Highly L	ikely (4)						
		State					Cause Latent							
]	D					HYP-82							

When you are finished modifying the properties of the Logic Tree node, at the top of the datasheet, click the **Save current record** icon, and your changes will be saved.

Note: In addition to modifying the properties of a node using the previous instructions, you can modify the label of any node by clicking the label on the diagram canvas and making your changes there. If you modify a label in this way, after you navigate off the node label, your changes will be saved *automatically*.

Expanding and Collapsing Logic Tree Nodes

You can collapse or expand nodes in the Logic Tree to hide or reveal related nodes. You can collapse or expand all nodes simultaneously, or you can collapse or expand nodes individually. The following instructions provide details on collapsing and expanding all Logic Tree nodes and individual Logic Tree nodes.

- A minus sign (-) on a Logic Tree node indicates that the node is expanded, revealing its successor nodes.
- A plus sign (+) on a Logic Tree node indicates that the node is collapsed, hiding its successor nodes.
- No plus sign (+) or minus sign (-) on a Logic Tree node indicates that the node has no successors to hide or reveal.

To collapse ALL child Logic Tree nodes that appear after a parent Logic Tree node:

• On a predecessor Logic Tree node (e.g., Failure Mode node or Failure Event node), click the collapse icon as indicated by the minus sign.



The Logic Tree collapses. The minus sign now appears as a plus sign, indicating that the tree is collapsed.



To expand ALL successor Logic Tree nodes that appear after a predecessor Logic Tree node:

• Right-click the desired predecessor Logic Tree node, and on the shortcut menu, click **Expand All**.

Note: If there are no successor nodes associated with a selected node, the Expand All option will not appear on the menu.

The Logic Tree expands all the nodes that appear below a predecessor node in the Logic Tree.

To expand Logic Tree nodes individually:

• Select the desired Logic Tree node, and click the plus sign, indicating that the node contains successor nodes.



The next level of the Logic Tree displays the node associated with the selected node. The plus sign now appears as a minus sign, indicating that the Logic Tree node is fully expanded.

Finding Nodes in the Logic Tree

You can locate specific nodes within the Logic Tree by searching for text that matches the label on the node.

To locate nodes in the Logic Tree:

1. On the Logic Treepage, in the Options pane, select the Find Nodes tab.

The Find Nodes tab appears, displaying blank search fields.

Options	×
Palette Properties Find Nodes Verifications Incomplete Verifications Build List Tree	e Appearance
Search Text:	Find

2. In the **Search Text** box, type the text that you want to search for in the records associated with the Logic Tree node.

Note: The search is not case sensitive.

3. Click the **Find** button to display the search results.

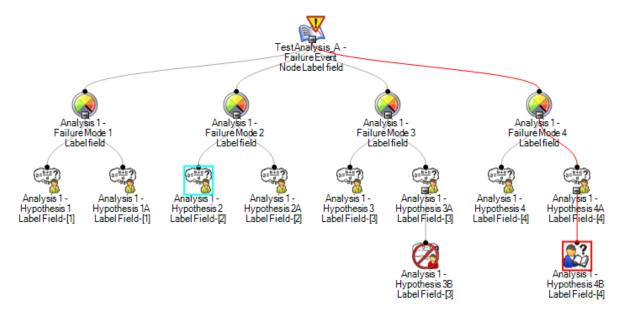
The Meridium APM system searches the Label field in the records associated with the Logic Tree nodes for the text that you entered. The results appear in the text box below the **Search Text** box.

Dptions	3						
Palette Properties Find Nodes Verifications Incomplete Verifications Build List Tree App	earance						
Search Text: hypothesis	Find						
Analysis 1 - Hypothesis 1 Label Field Analysis 1 - Hypothesis 1A Label Field							
Analysis 1 - Hypothesis 2 Label Field-[2] Analysis 1 - Hypothesis 2A Label Field							
Analysis 1 - Hypothesis 3 Label Field Analysis 1 - Hypothesis 3A Label Field							
Analysis 1 - Hypothesis 4 Label Field Analysis 1 - Hypothesis 4A Label Field							
Analysis 1 - Hypothesis 3B Label Field Analysis 1 - Hypothesis 4B Label Field							

If there are no nodes in the Logic Tree that meet the search criteria, a message appears, indicating that no results match your search criteria. If this message appears, click **OK** to close the message and return to the **Find Nodes** tab.

- 4. On the Find Nodes tab, in the list of results, locate the desired node.
- 5. Double-click the desired node.

The selected node appears outlined in blue in the diagram canvas.



If the selected node is hidden in the diagram canvas (e.g., if its predecessor node is collapsed), the Logic Tree will expand automatically to reveal the selected node.

Manually Arranging Nodes Within the Logic Tree

Disabling Automatic Arrangement

By default, the Meridium APM system automatically arranges the presentation of the nodes on the Logic Tree. You can accept this default setting and allow the Meridium APM system to control the display of the Logic Tree, or you can disable this feature and manually rearrange the location of the nodes.

Before you can begin manually arranging the nodes in the Logic Tree, you will need to disable the **Auto Arrange** option.

To disable this Auto Arrange option:

• On the Logic Tree page, on the Tree Tasks menu, click the Settings link, and on the submenu, click the Auto Arrange option to clear the check mark that appears to the left of the option.

Note: If you disable the **Auto Arrange** option, manually change the location of the nodes, and then reselect the **Auto Arrange** option, the system will over-ride all of the manual changes and apply the system defaults to the Logic Tree.

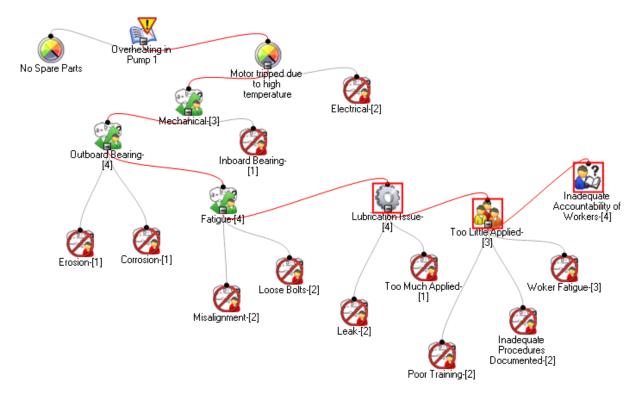
Arranging Nodes Manually

To manually arrange nodes in the Logic Tree:

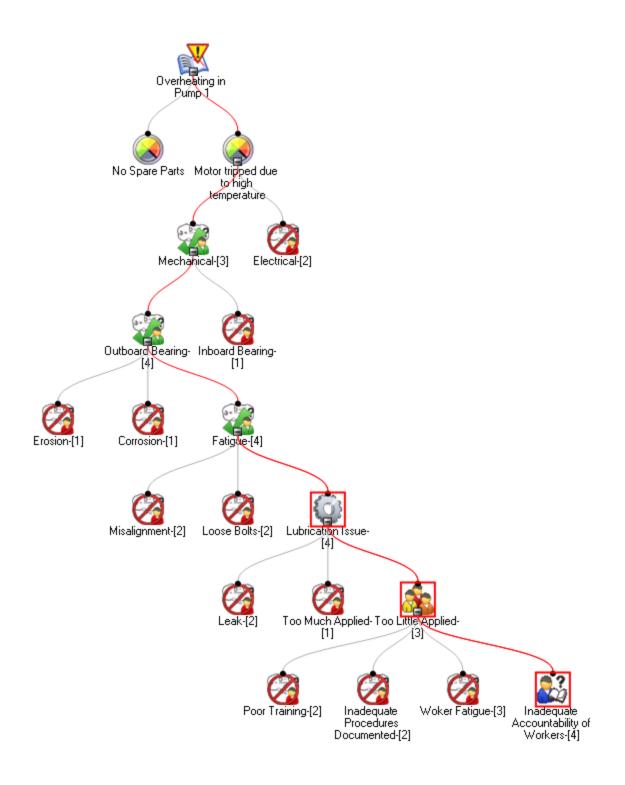
• On the Logic Tree page, on the diagram canvas, click and drag the desired node to the desired location in the Logic Tree.

You can click the plus symbol or minus symbol on a node to <u>expand and collapse the nodes</u> that appear below the selected node.

Note also, that if you click the **Rearrange** option on the **Settings** menu on the **Tree Tasks** menu, the Logic Tree will display the nodes that you manually arranged in a more logical way. For example, if you arrange the Logic Tree nodes as shown in the following image:



...and then you click the **Rearrange** option, the Logic Tree will be displayed as shown in the following image.



Sending Links to Verification Records to Team Members

On the **Logic Tree** page, you can select and send links to RCA Verification records to multiple analysis team members at the same time. To send links to RCA Verification records to team members, you must be a member of the RCA Analysis Team for the current RCA Analysis, and you must have an email address defined in your Meridium APM Security User record. Additionally, an email address must exist in the *recipient's* Meridium APM Security User record.

To send links to RCA Verification records to team members:

1. On the Logic Tree page, on the Tree Tasks menu, click the All Verifications link.

All Verifications Drag a column header here to group by that column Hypothesis Method Team Member Due Date Date Completed Outcome Analysis 1 - Hy... Analysis 1 - H... Patrick Aultice 7/30/2008 Analysis 1 - H... Analysis 1 - Hy... Analysis 1 - H... Patrick Aultice 7/30/2008 Analysis 1 - H... Analysis 1 - Hy... verification m... Patrick Aultice verification o... 2/6/2009 Analysis 1 - Hy... 2nd verificatio... Patrick Aultice 2/6/2009 2/6/2009 2nd outcome Send Records... Print... Close

The **All Verifications** dialog box appears, displaying a list of all existing RCA Verification records associated with the current RCA Analysis.

2. On the All Verifications dialog box, click the Send Records button.

The **Email List of Items** dialog box appears, displaying a list of the existing RCA Verification records in the current RCA analysis.

Note: If you do not currently have an email address defined in your Meridium APM Security User record, a message will appear, indicating that you do not have an email address. You will need to enter a valid email address in your Meridium APM Security User record before you can continue.

- 3. Select the RCA Verification record whose link you want to send via email. You can click the **Select All** button to select all the analyses or the DeselectAllbutton to clear all selections.
- 4. In the Subject text box, type the subject of the email message.
- 5. In the **Message Text** box, type the text of the email message.

Note: The Person Responsible field displays the list of team members to whom the message will be sent.

6. Click the Send button.

The email message(s) containing a hyperlink to the selected RCA Verification record is sent, and a message appears, indicating that the message has been sent.

Note: If the Security User record for the specified recipient does not contain an email address, a message will appear, indicating that the email could not be sent because the recipient does not have an email address defined. You will need to type a valid email address in the Security User record for the recipient before you can send an email message to that person.

- 7. Click **OK** to close the confirmation message.
- 8. Click the **Close** button to close the **Email List of Items** dialog box.

Cutting, Copying, and Pasting Logic Tree Nodes

After you create various nodes in your Logic Tree, you can cut, copy, and paste them as needed throughout the Logic Tree.

To cut or copy a Logic Tree node:

- On the Logic Tree page, in the diagram canvas, right-click the Logic Tree node that you want to cut or copy, and on the shortcut menu, click the Copy or Cut option.
 - If you are copying a Logic Tree node that has successor nodes, a message appears, asking if you also want to copy the successor nodes. Click the Yes button to copy the successor nodes, or click the No button to copy the predecessor node and leave the successor nodes.

Note: When you copy a Hypothesis node, if the RCA Hypothesis record is linked to RCA Verification records, the verifications for that Hypothesis node will also be copied. When you paste the Hypothesis node, new RCA Hypothesis and RCA Verification records will be created and will contains the same information as the source records.

- If you are cutting a Logic Tree node that has successor nodes, the successor nodes will also be cut.
- If the selected Logic Tree node does not have successor nodes, the selected node is copied to the clipboard.

To paste a copied node:

- On the Logic Tree page, in the diagram canvas, right-click the node onto which you want to paste the copied node, and on the shortcut menu, click **Paste**.
 - If the selected node is a valid location to paste the copied or cut node, the nodes that were copied or cut appear in the levels below the selected node.
 - If the selected node is not a valid location to paste the copied or cut node, nothing happens. You will need to select a different location to paste the node(s).

Managing Reference Document Records for Logic Tree Nodes

In some cases it may be necessary to attach additional information to nodes in the Logic Tree. You can do so by creating a Reference Document record and linking it to the record for the desired node.

To manage Reference Document records for nodes in the Logic Tree:

1. On the **Logic Tree**page, in the diagram canvas, double-click the node to which you want to add a reference document.

The associated record appears on the **Properties** tab in the **Options** pane. The following image is an example of an RCA Hypothesis datasheet as it appears on the **Properties** tab when you double-click a Hypothesis node.

Ор	tion:										×
Pa	lette	Properties	Find Nodes	Verifications	Incomplete Ver	ifications	Build List	Tree A	Appearance	e	
ſ	Data	sheet RCA Hy	/pothesis		💌 🖥 🌢	Ø					
	Нур	othesis Details									
						Value(s)					
	►	▶ Label				Analysis 1 - Hypothesis 4 Label Field					
		Description				Analysis 1 - Hypothesis 4 Description Field					
	Confidence Factor State					Highly Likely (4) Hypothesis					
		ID				HYP-82					
1											

2. At the top of the datasheet, click the reference documents icon.

The standard Reference Documents window appears.

3. Configure reference documentsas desired.

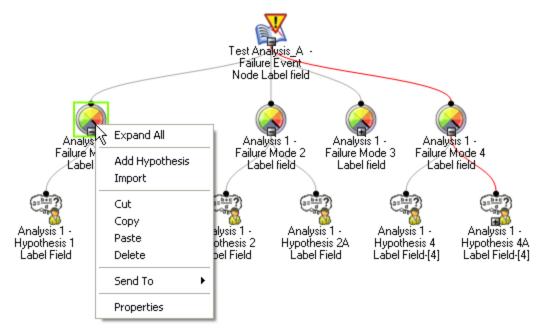
Deleting Nodes from the Logic Tree

When you delete a node from the Logic Tree, the associated record is deleted from the database. Any node except the Failure Event Node can be deleted from a Logic Tree.

To delete a node from the Logic Tree:

1. On the **Logic Tree** page, in the diagram canvas, right-click the node that you want to delete.

A highlighted square appears around the node, indicating that the node has been selected, and a shortcut menu appears.



2. On the shortcut menu, click Delete.

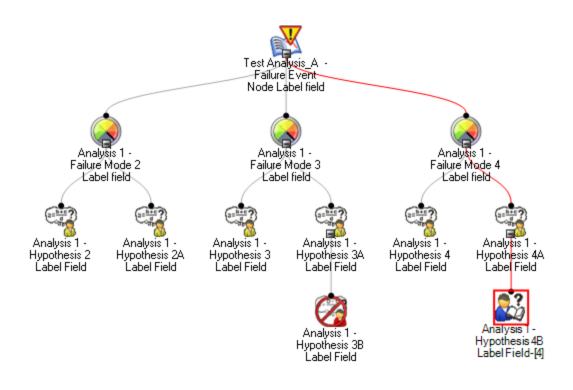
-OR-

Press the Delete key.

A message appears, asking if you really want to delete the selected node and its successor nodes (if any).

3. Click the Yes button to delete the selected node and its successors (if any).

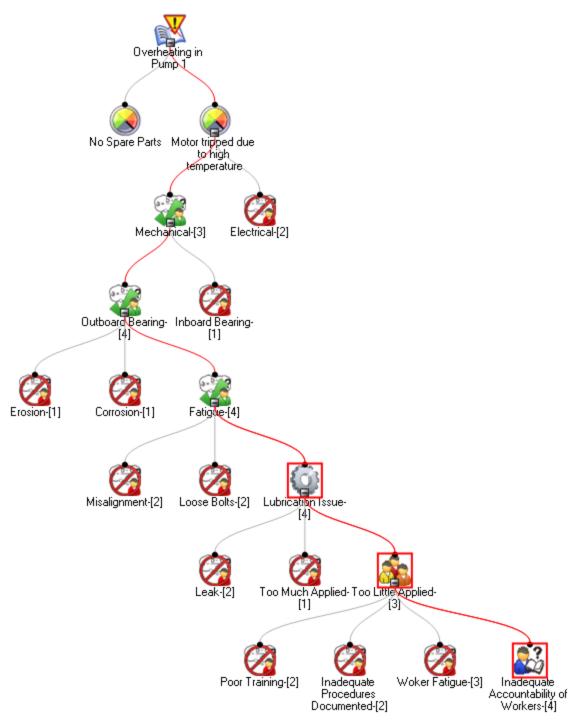
The record associated with the node is deleted from the database, and the node no longer appears in the Logic Tree.

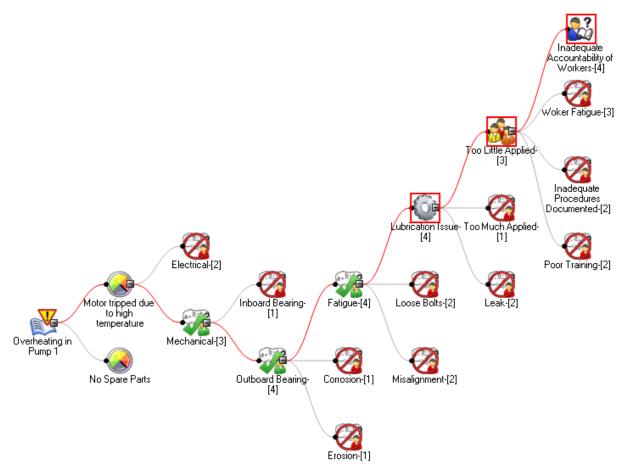


Additionally, the link that existed between the record associated with the deleted node and the node to which it was linked are removed.

Changing the Tree View

When you begin creating a Logic Tree, the tree is displayed vertically by default. If desired, you can view the Logic Tree horizontally. For example, the following image shows a Logic Tree that is displayed using the default setting:





...and this image shows the same Logic Tree after the view has been changed to horizontal:

To change the tree view:

1. On the Logic Tree page, on the Tree Tasks menu, click the Settings link.

A submenu appears, displaying a list of options that let you modify the settings on the Logic Tree.



A bullet appears to the left of the **Horizontal View** or **Vertical View** option to indicate the current setting.

2. Click the option that corresponds to the view that you want to apply to the Logic Tree (i.e., Horizontal or Vertical).

The Logic Tree is displayed using the selected view.

Displaying the Logic Tree on a Full Screen

The full screen view of the Logic Tree is useful for showing the Logic Tree in a presentation.

To display the Logic Tree on a full screen:

• On the Logic Tree page, on the Tree Tasks menu, click the Full Screen link.

The Logic Tree appears on a full screen. All of the options available from the right-click menus in normal mode are also available in the full screen mode.

To return to normal mode from the full screen mode:

• Press the Esc key.

-or-

Right-click the Logic Tree diagram, and clear the Full Screen option.

Zooming In and Out on the Logic Tree

You can adjust the size of the Logic Tree diagram by zooming in and out on the Logic Tree.

To zoom in and out of the Logic Tree:

1. On the Logic Tree page, in the Options pane, click the Tree Appearance tab.

The **Tree Appearance** tap appears, displaying tree appearance options that can be modified.

Options				×
Palette Properties Find	Nodes Verifications Ir	ncomplete Verifications	Build List Tree	Appearance
Zoom: 0%	100%	200%	Default	
Line Style:	Bezier 🔻	Wi	ndow Color:	
Spacing:	Levels:	90 🌲	Nodes: 90	×
Node Label:	Font Color:		Font Size: 8	•
Show Failure Path:				

Note: You can also right-click the diagram canvas, point to Zoom, and click the desired percentage on the submenu.

2. Click the Zoom indicator, and drag it to the right or left to adjust the view size as desired.

The view becomes larger or smaller as appropriate.

Applying a Different Line Style

You can change the style type of the lines that join the nodes on the Logic Tree. The style is set to **Bezier** by default.

To change the line style:

1. On the Logic Tree page, in the Options pane, click the Tree Appearance tab.

The **Tree Appearance** tap appears, displaying tree appearance options that can be modified.

Options					×
Palette Properties Find	Nodes Verifications Ir	ncomplete Verificati	ions Build List	Tree Appearance	
Zoom: 0%	100%	200%	Default]	
Line Style:	Bezier 💌		Window Color:		
Spacing:	Levels:	90 🌻	Nodes:	90 🌻	
Node Label:	Font Color:		Font Size:	8 🔻	
Show Failure Path:	V				

- 2. Expand the Line Style list, and select a different line style. You can select any of the following options:
 - Orthogonal
 - Rounded
 - Straight

The line style is applied to the Logic Tree, and the system saves the Logic Tree with the selected line style. The next time that you view the Logic Tree for the current RCA Analysis, the selected style appears.

Changing the Color of the Logic Tree Section

The default color of the diagram canvas is white. If desired, you can change the color of the diagram canvas.

To change the color of the diagram canvas:

1. On the Logic Tree page, in the Options pane, click the Tree Appearance tab.

The **Tree Appearance** tap appears, displaying tree appearance options that can be modified.

Options					×
Palette Properties Find	Nodes Verifications Ir	ncomplete Verifications	Build List	Tree Appearance	
Zoom: 0%	100%	200%	Default]	
Line Style:	Bezier 💌	Wir	ndow Color:		
Spacing:	Levels:	90	Nodes:	90 🚔	
Node Label:	Font Color:		Font Size:	8 🔻	
Show Failure Path:					

2. In the **Window Color** field, click the ... button.

The **Color** dialog box appears.

Color ? 🔀
Basic colors:
Custom colors:
Define Custom Colors >>
OK Cancel

3. Select the color that you want to use for the background from the color palette, or specify a custom color, and click **OK**.

The diagram canvas is displayed using the selected color.

Changing the Spacing for Levels and Nodes

The following instructions provide details on changing the spacing between the levels and individual nodes in the Logic Tree.

To change the spacing for levels and nodes:

1. On the Logic Tree page, in the Options pane, click the Tree Appearance tab.

The **Tree Appearance** tap appears, displaying tree appearance options that can be modified.

Options					×
Palette Properties Find	Nodes Verifications Ir	ncomplete Verificati	ions Build List	Tree Appearance	
Zoom: 0%	100%	200%	Default]	
Line Style:	Bezier 🔻		Window Color:		
Spacing:	Levels:	90 🌲	Nodes:	90 🌲	
Node Label:	Font Color:		Font Size:	8 🔻	
Show Failure Path:					

- 2. In the **Spacing** section, in the **Levels** field, use the buttons to select a number. The default setting is *90*.
- 3. In the **Spacing** section, in the **Nodes** field, use the buttons to select a number. The default setting is *90*.

Changing the Size and Color of the Font

If desired, you can change the color and size of the text displayed in the Logic Tree.

To change the font color:

1. On the Logic Tree page, in the Options pane, click the Tree Appearance tab.

The **Tree Appearance** tap appears, displaying tree appearance options that can be modified.

Options				×
Palette Properties Find	Nodes Verifications Ir	ncomplete Verific	ations Build List Tree App	earance
Zoom:	100%	200%	Default	
Line Style:	Bezier 💌		Window Color:]
Spacing:	Levels:	90 🌲	Nodes: 90 🚔	
Node Label:	Font Color:		Font Size: 8	·]
Show Failure Path:				

2. In the **Node Label** section, click the button in the **Font Color** field.

The **Color** dialog box appears.

Color 🛛 💽 🔀							
Basic colors:							
Custom colors:							
Define Custom Colors >>							
OK Cancel							

Select the desired font color from the color palette, or specify a custom color, and click OK.
 The text is displayed using the selected font color.

To change the font size:

1. On the Logic Tree page, in the Options pane, click the Tree Appearance tab.

The **Tree Appearance** tap appears, displaying tree appearance options that can be modified.

Options				×
Palette Properties Find	Nodes Verifications Ir	ncomplete Verifications	Build List Tree Appear	ance
Zoom: 0%	100%	200%	Default	
Line Style:	Bezier 💌	Wi	indow Color:	
Spacing:	Levels:	90 🚔	Nodes: 90 🛬	
Node Label:	Font Color:		Font Size: 8	
Show Failure Path:				

2. In the **Node Label** section, expand the **Font Size** list, and select a number. The default setting is *8*.

The text is displayed using the selected font size.

Resetting the Logic Tree to Display Default Settings

If desired, after you have changed the appearance of the Logic Tree, you can reset the Logic Tree and display it using the default settings. The following image shows the default appearance settings for the Logic Tree.

Options					×
Palette Properties Find	Nodes Verifications Ir	ncomplete Verific	ations Build List	Tree Appearance	
Zoom: 0%	100%	200%	Default		
Line Style:	Bezier 🔻		Window Color:		
Spacing:	Levels:	90 🚔	Nodes:	90 🌲	
Node Label:	Font Color:		Font Size:	8 🔻	
Show Failure Path:					

To return the Logic Tree to its default appearance:

- 1. On the Logic Tree page, in the Options pane, click the Tree Appearance tab.
- 2. On the Tree Appearance tab, click the Default button.

A confirmation message appears, asking if you really want to reset the Logic Tree to its default appearance.

3. Click the Yes button.

The Logic Tree is displayed using the default appearance settings.

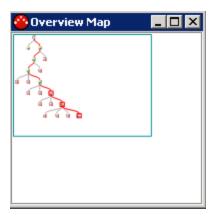
Accessing the Overview Map

The Overview Map is useful when you are working with a large Logic Tree. The Overview Map displays an aerial view of the Logic Tree so that you can quickly locate and zoom in on specific sections of the Logic Tree.

To display the Overview Map window and use it to work with the Logic Tree:

• On the Logic Tree page, on the Tree Tasks menu, click the Overview Map link.

The Overview Map window appears.



The Logic Tree appears in a box in the upper left corner of the **Overview Map** window. The box that appears around the Logic Tree indicates the scope of the area that is currently magnified in the diagram canvas. You can move the magnifying box to various locations on the tree and the diagram canvas will display that portion of the tree.

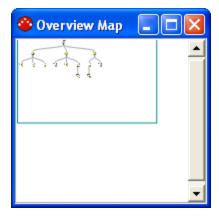
You can resize the window by clicking the frame and dragging it to the desired size. To close the **Overview Map** window, click the X button in the upper-right corner of the window. After you close the **Overview Map** window, the area that you were magnifying will continue to be displayed in the diagram canvas.

Using the Overview Map

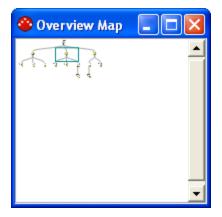
The Overview Map is a tool that you can use to quickly locate specific areas of the Logic Tree, magnify them, and then modify them as desired. You can use your pointer to change the size of the magnifying box to select the areas on the Logic Tree that you want to magnify.

For example, you can change the size of the magnifying box to only display one node at a time, which lets you navigate around the Logic Tree, while seeing only the magnified node in the diagram canvas.

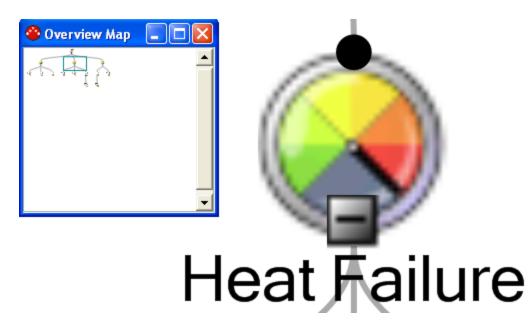
For example, the following image shows the **Overview Map** window when it was first accessed via the **Tree Tasks** menu.



This image shows the **Overview Map** window after it changed the size of the magnifying box:



...and this image shows a node that is highlighted in the Overview Map as it appears in the diagram canvas:



The size of the magnifying box determines the magnification that is applied to the area that appears inside the box. The smaller the box, the greater the magnification level, meaning the image will appear larger in the diagram canvas (taking up more screen space). The larger the box, the lower the magnification level, meaning the image will appear smaller.

Additionally, when you pause on the lines that define the magnifying box, your pointer looks like the following image, which indicates that you can move the magnifying box.

↔

When your pointer looks like the following image, it indicates that you can draw your own magnifying box.

 \mathbb{Q}

To draw a magnifying box on the Overview Map window:

1. Point to an area on the **Overview Map** window (other than the lines that define the current magnifying box).

Your pointer appears as an arrow. $[\lambda]$

2. Press and hold your mouse button, and drag the pointer to the desired size.

As you drag the pointer, a box appears and grows larger or smaller with your movements.

3. Release the mouse button when the magnifying box is the desired size (i.e., magnification).

The magnifying box that you drew appears in the Overview Map. You can move the magnifying box around the Logic Tree in the Overview Map to magnify that area in the diagram canvas. The diagram canvas displays the selected area at the magnification level that corresponds to the size of the magnifying box.

Note: You cannot re-size a magnifying box after it has been drawn. If you want to change the size of a magnifying box, you will need to draw a new magnifying box.

To select areas on the Logic Tree that you want to magnify:

1. Pause on the magnifying box.

Your pointer appears as a four-way arrow.

2. Press and hold your mouse button, and drag your pointer until the magnifying box is in the desired location in the Logic Tree.

The diagram canvas displays the selected area at the magnification level that corresponds to the size of the magnifying box.

Exporting Logic Trees

You can export a Logic Tree as an image and save it to another location, such as your local hard drive.

- The exported image will match the current expanded/collapsed state of the Logic Tree. For example, the image will display each node as it is shown in the tree *at the time of the export*. Expanded nodes will be expanded; collapsed nodes will be collapsed.
- Regardless of the zoom factor that is currently applied to the Logic Tree, the *entire* tree will be included in the image, even if it part of the tree is cut off at the time you perform the export. The zoom factor will, however, affect the size of the image that is exported.

To export a Logic Tree:

1. On the Logic Tree page, on the Tree Tasks menu, click the Export Tree link.

The **Export Logic Tree** dialog box appears.

Export Event Di	iagram	? 🗙
Save in:	📄 RCA Analysis Event Diagrams 💽 🗢 🗈 📸 🏢 -	
My Recent Documents Desktop	North Shore Plant Shutdown.jpg	
My Documents		
My Computer		
My Network Places	File name: Event Diagram	Save
1 12000	Save as type: Joint Photographic Experts Group (*.jpg)	Cancel

- 2. Navigate to the location to which you want to save an image of the tree.
- 3. In the File Name text box, type a name for the file.
- 4. In the Save as type list box, select the desired file type. You can choose from:

- Bitmap (.BMP)
- Graphics Interchange Format (.GIF)
- Joint Photographic Experts Group (.JPG)
- Portable Network Graphics (.PNG)
- Tag Image File Format (.TIF)
- 5. Click the Save button.

The Logic Tree is saved to the selected location as the selected image type.

About Communicating Findings and Implementing Recommendations

After the RCA Analysis Team has successfully identified the root cause of the equipment or location failure, the next step involves *communicating* the team's findings and proposing *recommendations* to the appropriate individuals within your organization. To do so, you can use the **Communicate Records** page to:

- <u>Complete the fields on the RCA Communicate datasheet</u> to define the failure mechanism and acknowledge those who participated in the RCA Analysis but who were not members of the RCA Analysis Team.
- <u>Create RCA Recommendation records</u> and link them to the RCA Analysis record. RCA Recommendation records contain proposed solutions called *recommendations* that identify the changes in work processes that can be used to avoid or prepare for future failures.
- <u>Generate reports</u> to communicate the team's findings. These reports can be published and distributed to other members of your organization.

After you have successfully communicated the team's findings and the proposed recommendations have been approved, the recommendations should then be implemented within the organization.

After the recommendations have been implemented, the team should continue to track the success of the implemented solution through RCA Tracking Item records.

Accessing the Communicate Records Page

You can access the **Communicate Records** page via the **Communicate** menu on any of the following pages:

- Analysis page.
- Preserve Failure Data page.
- Critical Success Factors page.
- Event Diagram page.
- Logic Tree page.

To access the Communicate Records page:

• On the Communicate menu, click the Communicate Records link.

The Communicate Records page appears.

😵 Meridium APM Framework - Communicate Records							
<u>F</u> ile <u>E</u> dit <u>G</u> o To <u>T</u> ools <u>H</u> elp							
😻 Back 🔹 🔅 Forward 👻 🏀 My Start Page 👻 🏂 New 🔎 Search 🚞 Catalog 🔞 Query 📲 Report 🕶 🕼 Graph 🗸 🧏 Dataset 🛛 📼 Dashboard 🔹							
RCA->My PROACT->1041828 HEX U-Bend->Communicate Records							
Communicate Findings and Recommendations							
PROACT® for Meridium							
Manage Assets							
	Value(s)						
Analysis Name	1041828 HEX U-Bend						
Common Tasks	1041828 HEX U-Bend frequent failues based on tubes						
Start Date	8/10/2009 =						
New Recommen End Date	8/27/2009						
Copy Recommen	Performed by Investigative and Analytics Process team						
X Delete Recomme Analysis Type	Operational						
Spell Check Event Narrative	Frequent tube failures resulting in excessive costs and losses						
ED Send To >>							
(i) Help							
PReserve S Recommendations: 2							
Preserve Records Drag a column header here to group by that column							
Order S Recommendation Headline Assigned To	Target Completion Date Implemented Date						
Improve Heat Exchanger Cleani Implementer,	9/17/2009 10/5/2009						
Investigate and determine opti Implementer,	9/24/2009						
light Team Charter							
🏺 Team							

Overview of the Communicate Records Page

The Communicate Records page consists of:

The RCA Communicate datasheet for the RCA Analysis record, as shown in the following image.

D	ata	sheet RCA Communicate 💽 🛃 😡		
A	٩na	lysis Details		
			Value(s)	
	×	Analysis Name	Test Analysis_A	
		Analysis Description	Test Analysis_A - Analysis Description field	
		Start Date	7/30/2008	=
		End Date	8/6/2008	
		Comments	Test Analysis_A - Comments field	
		Analysis Type	Mechanical	
		Event Narrative	Test Analysis_A - Event Narrative field	
		Date Published		-

This datasheet appears at the top of the page and contains fields that allow you to complete the RCA Analysis record. The RCA Communicate datasheet contains the same fields as the RCA Analysis datasheet with two exceptions: the Mechanism field and the Acknowledgments field. You should complete these fields on the RCA Communicate datasheet to communicate the results of the RCA Analysis.

• The **Recommendations** section, which appears at the bottom of the page and displays a list of RCA Recommendation records that are associated with the RCA Analysis. The following image shows an example of the **Recommendations** section.

R	Recommendations: 4					
Dr	Drag a column header here to group by that column					
	Recommendation Headline	Assigned To	Target Completion Date	Implemented Date		
	Replace value on pump 82	Aultice, Patrick	6/2/2011	6/3/2011		
►	Replace valve on pump 62	Aultice, Patrick	6/9/2011			
	Replace valve on pump 67	Aultice, Patrick	6/2/2011			
	Replace valve on pump 89	Aultice, Patrick	6/29/2011			

You can use RCA Recommendation records to record and track the progress of recommendations. For each RCA Recommendation record, the following information appears:

- Recommendation Headline: A short description of the recommendation.
- Assigned To: The name of team member who is responsible for the completing the solution outlined in the RCA Recommendation record.
- Target Completion Date: The date by which the recommendation should be implemented.
- Implemented Date: The date on which the recommendation was completed. This

field will be populated with a value only for recommendations that have been completed.

Note: You cancustomize the display of the team member grid in several ways including, adding additional columns, sorting columns, and filtering the list.

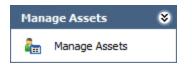
For tracking purposes, the **Assigned To**, **Target Completion Date**, and the **Implemented Date** columns are color-coded according to due date:

- Yellow: Indicates that the RCA Recommendation record is due in two weeks or less. When the row containing a RCA Recommendation record is colored yellow, the value in the Target Completion Datecolumn is within 14 days of the current date.
- Red: Indicates that the RCA Recommendation record is overdue. When the row containing the RCA Recommendation record is colored red, the value in the Target Completion Date column is on or before the current date.
- Green: Indicates that the RCA Recommendation record has been completed.
- No color: Indicates that the RCA Recommendation record does not meet any of the conditions described above.

In addition, the **Communicate Records** page provides the following task menus, which give you access to functions associated with the RCA Analysis: <u>Manage Assets</u>, <u>Common Tasks</u>, <u>PReserve</u>, <u>Order</u>, <u>Analyze</u>, <u>Communicate</u>, <u>Track</u>, and <u>Associated Pages</u>.

Note: Items appear on the **Associated Pages** menu only if they have been configured for the RCA Analysis family.

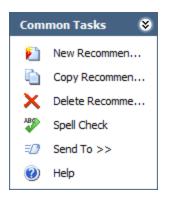
Manage Assets Menu



The Manage Assets menu on the Communicate Records page contains the following link:

• Manage Assets: Displays the Manage Assets page, where you can link, view, and unlink Equipment and Functional Location records associated with the current RCA analysis.

Common Tasks Menu



The Common Tasks menu on the Communicate Records page contains the following links:

- New Recommendation: Displays the Recommendation Details page, where you can create a new RCA Recommendation record to link to the current RCA Analysis.
- Copy Recommendation: Creates <u>a copy of the selected record</u> on the Recommendation Details page, where you can modify the recommendation and save it to the current RCA Analysis.
- Delete Recommendation: After displaying a confirmation message, deletes the selected RCA Recommendation record. This link is enabled only when an RCA Recommendation record is selected in the Recommendations section at the bottom of the page.
- Spell Check: Displays the Spell Check dialog box, which allows you to perform a spell check operation on the text and character fields in records belonging to the current RCA Analysis.
- Send To: Displays a submenu with options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- Help: Displays the context-sensitive Help topic for the Communicate Records page.

PReserve Menu



The PReserve menu on the Communicate Records page contains the following link:

• **Preserve Records:** Displays the **Preserve Failure Data** page, which lists existing RCA Preserve Item records for the current RCA Analysis.

Order Menu



The Order menu on the Communicate Records page contains the following links:

- Critical Success Factors: Displays the <u>Critical Success Factors page</u>, which displays existing RCA Critical Success Factor records that are linked to the current RCA Analysis.
- **Team Charter:** Displays the **Team Charter** dialog box, where you can view and modify the Team Charter for the current RCA Analysis.
- **Team:** Displays the **Team** page, where you can view and modify the RCA Team Members records that are linked to the current RCA Analysis.

Analyze Menu

Anal	۲	
₽	Event Diagram	
ភា	Logic Tree	

The Analyze menu on the Communicate Records page contains the following links:

- Event Diagram: Displays the Event Diagram page, where you can create an Event Diagram for the current RCA Analysis.
- Logic Tree: Displays the Logic Tree page, where you can create a Logic Tree diagram for the current RCA Analysis.

Communicate Menu



The Communicate menu on the Communicate Records page contains the following links:

- Communicate Records: Displays the Communicate Records page for the current RCA Analysis, where you can create RCA Recommendation records that are linked to it.
- **Reports:** Displays the **Reports List** page, where you can view a list of reports that have been configured for Root Cause Analysis.

Track Menu



The Track menu on the Communicate Records page contains the following link:

• Track: Displays the Analysis Tracking Items page, where you can view a list of RCA Tracking Item records that are linked to the current RCA Analysis.

Completing the RCA Communicate Datasheet

The **Communicate Records** page displays the RCA Communicate datasheet, which is one of the datasheets available for the RCA Analysis family. The RCA Communicate datasheet lets you record details about a completed RCA Analysis. You will need to complete the RCA Communicate datasheet after a root cause has been determined.

The following fields are unique to the RCA Communicate datasheet and you should complete these fields to communicate the results of the team's analysis:

- **Mechanism:** A brief description of the failure mechanism that was involved in the failure event that was analyzed, including the root causes that were found as a result of the RCA Analysis. This description outlines the "links of the chain" that led to the event.
- Acknowledgements: A list of people who are not members of the RCA Analysis Team but who contributed expertise to the RCA Analysis. You may want to include, for example, the company name and the name and position of each person who contributed to the development of the hypotheses, root cause, and recommendations for the pump failure that was analyzed.

To complete the RCA Communicate datasheet:

1. Access the Communicate Records page.

The **Communicate Records** page appears, displaying the RCA Communicate datasheet. A red outline has been added to the following image to highlight the RCA Communicate datasheet.

asheet RCA Communicate	Communicate Findings and Recommendations							
alysis Details								
		1						
		Value(s)		_				
Analysis Name		Test Analysis A						
Analysis Description				•••				
Start Date		7/6/2011						
End Date		7/7/2011						
Comments				•••				
Analysis Type		Mechanical						
Event Narrative				•••				
Date Published								
				_				
Recommendations: 1								
ecommendations: 1	up by that column							
ag a column header here to gro		Target Completion Date	Implemented Date					
	Assigned To							
ag a column header here to gro	Assigned To	7/29/2011						

- 2. On the RCA Communicate datasheet, complete the Mechanism and Acknowledgements fields as desired.
- 3. On the datasheet toolbar, click the Save current record icon.

Your changes are saved.

Viewing and Modifying Values on the RCA Communicate Datasheet

If desired, you can view and modify the values on the RCA Communicate datasheet.

To view and modify values on the RCA Communicate datasheet for an RCA Analysis:

1. Access the Communicate Records page.

The **Communicate Records** page appears, displaying the RCA Communicate datasheet at the top of the page. A red outline has been added to the following image to highlight the RCA Communicate datasheet.

RCA->My PROACT->Test Analysis A->Communicate Records										
Communicate Findings and Recommendations										
Data	Datasheet RCA Communicate 🔄 🛃 😳									
Ana	Analysis Details									
	[Value(s)							
Þ	Analysis Name		Test Analysis A							
	Analysis Description			•	•					
	Start Date		7/6/2011		=					
	End Date		7/7/2011							
	Comments			••	•					
	Analysis Type		Mechanical							
	Event Narrative			•	·					
	Date Published				-					
Recommendations: 1										
Drag a column header here to group by that column										
[Recommendation Headline	Assigned To	Target Completion Date	Implemented Date						
►		Administrator, Meridium	7/29/2011							

Note: When you access the **Communicate Records** page, the RCA Communicate datasheet is displayed by default. If desired, you can select a different datasheet in the **Data**sheet list to modify.

- 2. Modify the values in the fields as desired.
- 3. At the top of the datasheet, click the Save current record icon.

Your changes are saved.

What is a Recommendation?

A *recommendation* is a suggested solution for preventing or lessening the impact of future failures for the piece of equipment or location that the RCA Analysis Team is analyzing, such as making changes to maintenance schedules or providing additional training to operators. The RCA Analysis Team should develop these solutions based on the evidence that was collected and the conclusions that were drawn in the Preserve and Analyze steps of the RCA Analysis.

RCA Recommendation records store the details of the team's recommendation and provide functionality that lets you send alert emails to the team member responsible for implementing the recommendation. In this way, RCA Recommendation records represent tasks assigned to team members. The following image is an example of a completed RCA Recommendation datasheet, which stores the data that makes up an RCA Recommendation record.

eneral Information Alert		
	Value(s)	
Recommendation ID	REC-81	
Recommendation Headline	Improve Heat Exchanger Cleaning and Restoration Program	
Recommendation Description	Improve Heat Exchanger Cleaning and Restoration Program	
Recommendation Basis	RCA Team Findings	
RCA Analysis ID	1041828 HEX U-Bend	
Equipment ID	BL0001-108 ~ B-1 MAIN FLAME ~ 00000000001063740	
Technical Number	BL0001-108	
Functional Location ID	MRD-ROA-REFN-RF108-BL0001-108 ~ B-1 MAIN FLAME	
Required Equipment Status	On-Line (ON-LINE)	
Business Impact	Production (PRODUCTION)	
Target Completion Date	9/17/2009 12:00:00 AM	
Mandatory Date	30-Sep-2009	
Recommendation Priority	Medium (MEDIUM)	
Status	Created (CREATED)	
Author Name	Demo, Joe Demo	
Reviewer Name	Administrator, Meridium MIADMIN	
Assigned To Name	Implementer, Implementer	
Final Approver Name	Implementer, Implementer	
Cause	Inadequate Cleaning Procedure	
Cause Type	Cause Human	
Close-Out Comments		,
Implemented Date	05-Oct-2009	
Create Work Request?		
Work Request Reference	000010004233	
Work Request Equipment		
Work Request Functional Location		

After the recommendation is completed, the value in the Status field of the RCA Recommendation record can be marked as *Implemented*. The success of the implemented recommendation, however, should continue to be tracked. If the piece of equipment or location

continues to fail after the recommendation has been implemented, the RCA Recommendation record can be flagged for reevaluation.

About Equipment, Locations, and RCA Recommendations

The details of the recommendations and the progress associated with getting the recommendation approved and implemented can be tracked using fields in RCA Recommendations records. When you create an RCA Recommendation record, a link is created between the RCA Recommendation record and the RCA Analysis record. You can then choose to link the RCA Recommendation record to an Equipment or Functional Location record. Depending on the nature of the recommendation, RCA Recommendation records may or may not be linked to the same Equipment and Functional Location records that are linked to the RCA Analysis record.

For example, suppose you created an RCA Analysis for a piece of equipment called *Pump 1* that was shutting down more frequently than normal. You find that the pump is one of several pumps that are more than 10 years old. You create an RCA Recommendation record to increase inspection rounds for *Pump 1*. Although the RCA Analysis was performed for *Pump 1*, another similar pump, *Pump 2*, is the same age. You can create a new RCA Recommendation record and populate the value in the Equipment ID field to *Pump 2* so that the same recommendation can be applied.

Furthermore, if the Equipment record *Pump 1* is already linked to the Functional Location record *Row 12*, you can change the value in the Functional Location ID field of the RCA Recommendation record from *Row 12* to reflect a higher level Functional Location record, such as *Statesville Plant*. This value can serve as an indicator that pumps located at the Statesville Plant are older than other plants, which is more relevant than the information that *Pump 1* is located in a certain row.

Workflow for Proposing and Implementing Recommendations

RCA Analysis and the fields in the RCA Recommendation record facilitate the following general workflow for proposing and implementing recommendations:

- 1. After a hypothesis is proven true and a root cause is identified, the RCA Analysis Team discusses possible solutions.
- 2. After a recommendation has been developed, the analysis team creates an RCA Recommendation record from the analysis. When the RCA Recommendation record is created, the value in the Status field is *Created* by default.
- 3. The Analysis Team defines the details of the recommendation in the RCA Recommendation record. If the recommendation is specific to a piece of equipment or location, the Analysis Team can define values in the Equipment ID and Functional Location ID fields to link the RCA Recommendation record to the Equipment or Functional Location records that represents that equipment and locations.
- 4. After the RCA Recommendation record is created to track the progress of the recommendation, an RCA Analysis Team member proposes the recommended solution to the decision makers in your organization using the details stored in the RCA Recommendation record.
- 5. Your organization make decisions about the recommendation (e.g., approve or reject), and the necessary fields (including the Status field) in the RCA Recommendation record are updated to reflect these decisions.
- 6. After a recommendation has been approved (i.e., the value in the Status field is changed to *Approved*), it should be implemented within your organization. Alert emails can be scheduled and sent to the team member responsible for implementing the recommendation.
- 7. In order to implement the recommendation, you can create a work request in a maintenance management system (e.g.,an SAP Notifcation, an Oracle EBS eAM Work Request) by setting the value in the Create Work Request field in the RCA Recommendation record to *True*.
- 8. After the recommendation is implemented, the value in the Status field in the RCA Recommendation record should be changed to *Implemented*, and the RCA Recommendation record is considered complete.

Note: This step is part of the Tracking and Reevaluating Analysis Results step in an RCA Analysis.

- If the piece of equipment or location continues to fail, the RCA Recommendation record should be flagged for reevaluation via the Alert tab on the RCA Recommendation datasheet.
- 10. The team should meet to discuss the implemented recommendation, propose new recommendations, amend the original recommendations, and so on until an implemented

solution prevents the piece of equipment or location from failing in the same manner that triggered the RCA Analysis.

Creating RCA Recommendation Records

After the RCA Analysis Team has developed a recommended solution for preventing future failures of the piece of equipment or location, a team member should create an RCA Recommendation record to store the details of the recommendation.

To create a new RCA Recommendation record:

1. On the <u>Communicate Records page</u>, on the Common Tasks menu, click the New Recommendation link.

The **Recommendation Details** page appears, displaying the RCA Recommendation datasheet. The **General Information** tab is selected by default.

Seridium APM Framework -	Recommendation Details		- • ×				
File Edit GoTo Tools Help							
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RCA->My PROACT->Test Analysis A->Communicate Records->Recommendation Detail							
New PROACT Recommendation							
PROACT® for Meridium							
Manage Assets 🛛 😵	General Information Alert						
		Value(s)					
hanage Assets 🔒 🔒	Recommendation ID	REC-1325					
Common Tasks 🛛 😽	Recommendation Headline						
	Recommendation Description						
Save Recommendation	Recommendation Basis						
Spell Check	RCA Analysis ID	Test Analysis_A					
🖅 Send To >>	Equipment ID						
 Help 	Technical Number						
	Functional Location ID						
PReserve 😽	Required Equipment Status						
Preserve Records	Business Impact						
	Target Completion Date						
Order 😵	Mandatory Date						
	Recommendation Priority						
Critical Success Fact	Status	Created (CREATED)					
🌬 Team Charter	Author Name						
🍄 Team	Reviewer Name						
	Assigned To Name						
Analyze 😵	Final Approver Name						
🗜 Event Diagram	Cause						
Logic Tree	Cause Type						
	Close-Out Comments	· · · · · · · · · · · · · · · · · · ·					
Communicate 🛛 😵	Implemented Date						
Communicate Records	Create Work Request?						
-	Work Request Reference						
Reports	Work Request Equipment						
Track 😵	Work Request Functional Location						
🗠 Track							

- 2. On the **General Information** tab, enter the appropriate values into the available fields. The Target Completion Date and Assigned To Name fields are required.
- 3. If the recommendation is specific to a piece of equipment or location, define values in the Equipment ID and Functional Location ID fields to link the RCA Recommendation record

to the Equipment or Functional Location records that represent that piece of equipment or location.

- If a recommendation is specific to an piece of equipment, you should define a value in the Equipment ID field first. If the Equipment record you choose is linked to a Functional Location record, the Functional Location ID field will be populated automatically with the value in the Functional Location field of that Equipment record.
- If the Equipment record is not linked to a Functional Location record or you want to define a different Functional Location record, you can then define a value in the Functional Location ID field.

Note: If you define a value in the Functional Location ID field before you define a value in the Equipment ID field, it may be overwritten when you define a value in the Equipment ID field.

If you want to schedule a recommendation alert email to be sent to a specified recipient, click the **Alert** tab, and enter the appropriate information on the datasheet.

4. On the Common Tasks menu, click the Save Recommendation link.

The RCA Recommendation record is saved to the database and linked to the RCA Analysis record for the current RCA Analysis, and the **Communicate Records** page appears.

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RCA->My PROACT->1041828 HEX U-Bend->Communicate Records					
meridium					
PROACT® for Meridium	Datasheet RCA Communicate				
Manage Assets 🛛 😵 📥	Analysis Details				
A Marrier Arrests		Value(s)			
Manage Assets	Analysis Name	1041828 HEX U-Bend			
Common Tasks 🛛 😽	Analysis Description	1041828 HEX U-Bend frequent failues based on tubes			
	Start Date	8/10/2009			
New Recommen	End Date	8/27/2009			
Copy Recommen	Comments	Performed by Investigative and Analytics Process team			
X Delete Recomme	Analysis Type	Operational			
B Spell Check	Event Narrative	Frequent tube failures resulting in excessive costs and losses			
Send To >>	Date Published	_			
🕖 Help					
PReserve 😵	Recommendations: 2				
Preserve Records	Drag a column header here to group by that column				
Order 😵	Recommendation Headline Assigned To	Target Completion Date Implemented Date			
	Improve Heat Exchanger Cleani Implementer,	9/17/2009 10/5/2009			
Critical Success	Investigate and determine opti Implementer,	9/24/2009			
🌬 Team Charter					
🏘 Team					

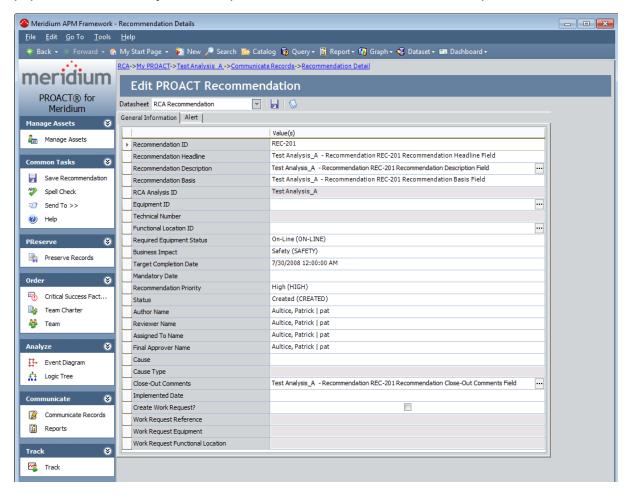
Copying RCA Recommendation Records

After the RCA Analysis Team has recorded proposed solutions for a piece of equipment or location in an RCA Recommendation record, the RCA Recommendation record can be copied and linked to other Equipment or Functional Location records that identify equipment and locations that require the same actions to be taken. You can also copy an RCA Recommendation record and modify it in order to create a second RCA Recommendation record for the same piece of equipment or location.

To copy an RCA Recommendation record:

- 1. On the <u>Communicate Records page</u>, select an RCA Recommendation record that you wish to copy from the **Recommendations** grid.
- 2. On the Common Tasks menu, and click the Copy Recommendation link.

The **Recommendation Details** page appears, displaying a copy of the RCA Recommendation record you selected. The values in all fields displayed on the **General Information** and **Alert** tabs are copied except for the Recommendation ID field, which is populated automatically with a unique ID, and the Recommendation Description field.



- 2. Modify the fields on the RCA Recommendation datasheet as needed.
- 3. If you want to apply the recommendation to another piece of equipment or location, define values in the Equipment ID and Functional Location ID fields to link the RCA Recommendation record to the Equipment or Functional Location records that represent that piece of equipment or location.
- If a recommendation is specific to a piece of equipment, you should define a value in the Equipment ID field first. If the Equipment record you choose is linked to a Functional Location record, the Functional Location ID field will be populated automatically with the value in the Functional Location field of that Equipment record.
- If the Equipment record is not linked to a Functional Location record or you want to define a different Functional Location record, you can then define a value in the Functional Location ID field.

Note: If you define a value in the Functional Location ID field before you define a value in the Equipment ID field, it may be overwritten when you define a value in the Equipment ID field.

4. On the Common Tasks menu, click the Save Recommendation link.

The RCA Recommendation record is saved to the database and linked to the RCA Analysis record for the current RCA Analysis, and the **Communicate Records** page appears.

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RCA->My PROACT->1041828 HEX U-Bend->Communicate Records PROACT® for Datasheet RCA-communicate					
Meridium	Analysis Details	*			
Manage Assets 🛛 📚 📤		Value(s)			
anage Assets	Analysis Name	1041828 HEX U-Bend			
Common Tasks 🛛 😵	Analysis Description	1041828 HEX U-Bend frequent failues based on tubes			
	Start Date	8/10/2009			
New Recommen	End Date	8/27/2009			
Copy Recommen	Comments	Performed by Investigative and Analytics Process team			
X Delete Recomme	Analysis Type	Operational			
Spell Check	Event Narrative	Frequent tube failures resulting in excessive costs and losses			
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	Improve Heat Exchanger Cleani Implementer,	9/17/2009 10/5/2009			
V	Investigate and determine opti Implementer,	9/24/2009			
💱 Team Charter					
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Opening an Existing RCA Recommendation Record

After an RCA Recommendation record has been created, you can open the record to view and modify the contents. At least the team member responsible for implementing the recommendation will need to update the RCA Recommendation record with current information. For example, if a recommendation is rejected by management, the Status field should be updated to reflect this decision.

To open an existing RCA Recommendation record:

On the <u>Communicate Records page</u>, in the <u>Recommendations</u> section, in the Recommendation Headline column, click the link associated with the RCA Recommendation record that you want to view.

The selected RCA Recommendation record appears on the **Recommendation Details** page, where you can view and modify the record as desired.

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meridium			
Edit PRUACT Rec	ommendation		
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Manage Assets S General Information Alert			
	Value(s)		
Manage Assets	REC-201		
Common Tasks	Test Analysis_A - Recommendation REC-201 Recommendation Headline Field		
Recommendation Description	Test Analysis_A - Recommendation REC-201 Recommendation Description Field		
Save Recommendation Recommendation Basis	Test Analysis_A - Recommendation REC-201 Recommendation Basis Field		
Spell Check RCA Analysis ID	Test Analysis_A		
Equipment ID		···	
Help Technical Number			
Functional Location ID		···	
PReserve 😵 Required Equipment Status	On-Line (ON-LINE)		
Preserve Records Business Impact	Safety (SAFETY)		
Target Completion Date	7/30/2008 12:00:00 AM		
Order S Mandatory Date			
Recommendation Priority	High (HIGH)		
Critical Success Fact Status	Created (CREATED)		
Author Name	Aultice, Patrick pat		
🍄 Team Reviewer Name	Aultice, Patrick pat		
Assigned To Name	Aultice, Patrick pat		
Analyze S Final Approver Name	Aultice, Patrick pat		
Cause			
Logic Tree Cause Type			
Close-Out Comments	Test Analysis_A - Recommendation REC-201 Recommendation Close-Out Comments Field	···	
Communicate 😵 Implemented Date			
Create Work Request?			
Work Request Reference			
Work Request Equipment			
Track	1		
Track			

Aspects of the Recommendation Details Page

The **Recommendation Details** page displays the details of an RCA Recommendation record. When you open an existing RCA Recommendation record or create a new RCA Recommendation record, it appears on the **Recommendation Details** page. The main display area contains the RCA Recommendation datasheet, which contains the **General Information** and **Alerts** tabs. You can use the fields in the datasheet to record information associated with the RCA Recommendation record.

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RCA->My PROA	ACT->Test Analysis A ->Com	municate Records->Recommendation Detail	
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■ Manage Assets ► Recommen	dation ID	REC-201	
Perommer	ndation Headline	Test Analysis A - Recommendation REC-201 Recommendation Headline Field	
ommon Tasks 🛛 📎 🛁 🔤	ndation Description	Test Analysis A - Recommendation REC-201 Recommendation Description Field	
	ndation Basis	Test Analysis_A - Recommendation REC-201 Recommendation Basis Field	
Spell Check RCA Analy		Test Analysis_A	
Send To >> Equipment			
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	Location ID		
Reserve 😵 Required I	Equipment Status	On-Line (ON-LINE)	
Business I	mpact	Safety (SAFETY)	
Preserve Records Target Co	mpletion Date	7/30/2008 12:00:00 AM	
rder 😵 Mandator	/ Date		
Recommen	ndation Priority	High (HIGH)	
Critical Success Fact Status		Created (CREATED)	
💡 Team Charter 🛛 🗌 Author Na	me	Aultice, Patrick pat	
🖗 Team 🛛 🗌 Reviewer	Name	Aultice, Patrick pat	
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nalyze 😵 🚺 Final Appr	over Name	Aultice, Patrick pat	
Event Diagram			
Logic Tree	e		
Close-Out	Comments	Test Analysis_A - Recommendation REC-201 Recommendation Close-Out Comments Field	
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Communicate Records	ork Request?		
work keg	uest Reference		
	uest Equipment		
rack 😵 Work Req	uest Functional Location		
Track			<u> </u>

The task menu pane on the **Recommendation Details** page contains the same task menus as the **Communicate Records** page:

- Manage Assets
- <u>Common Tasks</u>
- PReserve
- Order
- Analyze
- <u>Communicate</u>

- Track
- Associated Pages

Note: The **Associated Pages** menu on the **Recommendation Details** page displays links only if they have been configured for the RCA Recommendation family via the URL Manager.

Deleting RCA Recommendation Records

To delete a RCA Recommendation record:

- 1. On the <u>Communicate Records page</u>, in the **Recommendations** area, select the row that contains the RCA Recommendation record that you want to delete.
- 2. On the Common Tasks menu, click the Delete Recommendation link.

A confirmation message appears, asking if you really want to delete the record.

3. Click the **Yes** button to delete the selected record.

The selected record is deleted from the database and no longer appears in the **Recommendations** section. Additionally, the link that existed between the RCA Recommendation record and the RCA Analysis record is removed.

About RCA Reports

The RCA baseline module provides a set of baseline reports that display data from RCA Analyses. You can access these reports via the <u>Reports List page</u>. If desired, you can also create your own custom reports and make them available from the **Reports List** page.

Accessing the List of RCA Reports

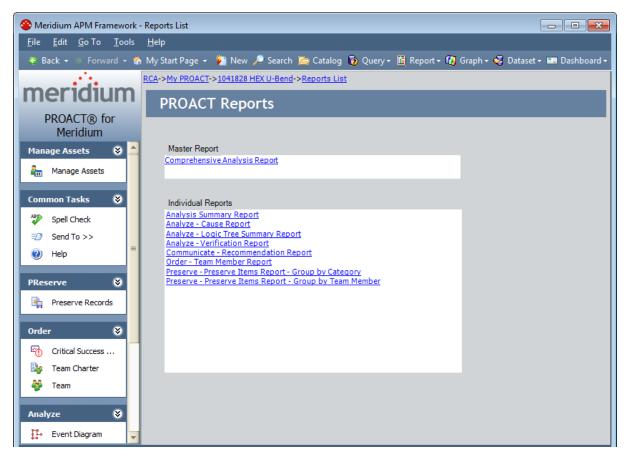
You can access the list of RCA reports via the **Communicate** menu on any of the following pages:

- Analysis page
- Critical Success Factors page
- Team page
- Preserve Failure Data page
- Event Diagram page
- Logic Tree page
- Analysis Tracking Itemspage

To access the list of RCA reports:

• On the appropriate page, on the **Communicate** menu, click the **Reports** link.

The Reports List page appears, displaying a list of links to all the available RCA reports.



Overview of the Reports List Page

The Reports List page is divided into two sections:

• Master Report: Displays the Catalog caption, formatted as a hyperlink, of the main report *Comprehensive Analysis Report*. You can click the link to run this report, which is stored in the Catalog folder \\Public\Meridium\Modules\RCA\SSRS along with the sub-reports that support the main report.

Master Report Comprehensive Analysis Report

Note: To ensure that you will be able to run the report, you should *not* delete or rename any of the reports or queries that exist by default in the folder \\Public\Meridi-um\Modules\RCA\SSRS.

• Individual Reports: Displays the Catalog captions of *all* reports that exist in the Catalog folder \\Public\Meridium\Modules\RCA as links. This list includes any baseline reports provided with the Root Cause Analysis product and any custom reports that you have saved in this location.

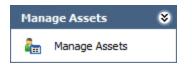
Individual Reports
Analysis Summary Report
Analyze - Cause Report
Analyze - Logic Tree Summary Report
Analyze - Verification Report
Communicate - Recommendation Report
<u> Order - Team Member Report</u>
Preserve - Preserve Items Report - Group by Category
Preserve - Preserve Items Report - Group by Team Member

You can click any hyperlink on the **Reports List** page to open the associated report on the **Report Viewer** page, where all standard reporting functionality will be available to you.

The Reports List page contains the following task menus:

- Manage Assets
- <u>Common Tasks</u>
- PReserve
- Order
- Analyze
- <u>Communicate</u>
- Track

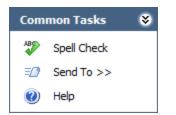
Manage Assets Menu



The Manage Assets menu on the Reports List page contains the following link:

• Manage Assets: Displays the Manage Assets page, where you can link, view, and unlink Equipment and Functional Location records associated with the current RCA analysis.

Common Tasks Menu



The Common Tasks menu on the Reports List page contains the following links:

- Spell Check: Displays the Spell Check dialog box, which allows you to perform a spell check operation on the text and character fields in records belonging to the current RCA Analysis.
- Send To: Displays a submenu with options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- Help: Displays the context-sensitive Help topic for the Reports List page.

PReserve Menu



The PReserve menu on the Reports List page contains the following link:

• **Preserve Records:** Displays the **Preserve Failure Data** page, which lists existing RCA Preserve Item records for the current analysis.

Order Menu



The Order menu on the Reports List page contains the following links:

- Critical Success Factors: Displays the <u>Critical Success Factors page</u>, which displays existing RCA Critical Success Factor record that are linked to the current RCA Analysis.
- **Team Charter:** Displays the **Team Charter** dialog box, which contains the Team Charter for the current RCA Analysis.
- Team: Displays the list of Team page, where you can view the RCA Team Members records that are linked to the current RCA Analysis.

Analyze Menu

Anal	yze	۲
₽	Event Diagram	
Å	Logic Tree	

The Analyze menu on the Reports List page contains the following links:

- Event Diagram: Displays the Event Diagram page. If this is the first time that you have accessed the Event Diagram page for a given RCA Analysis, the RCA Event dialog box will appear automatically so that you can define an RCA Event record and link it to the current RCA Analysis.
- Logic Tree: Displays the Logic Tree page for the current RCA Analysis, where you can organize the process of analyzing the issue to evaluate the possible causes of the failure being analyzed.

Communicate Menu



The Communicate menu on the Reports List page contains the following links:

- Communicate Records: Displays the Communicate Records page for the current RCA Analysis, where you can create RCA Recommendation records that are linked to it.
- **Reports:** Displays the **Reports List** page. This link is available on other pages in Root Cause Analysis that let you navigate to the **Reports List** page.

Track Menu



The Track menu on the Reports List page contains the following link:

• Track: Displays the Analysis Tracking Items page. This link is available on other pages in Root Cause Analysis that let you navigate to the Analysis Tracking Items page.

About Opening an RCA Report

You can open any of the following RCA reports from the Report Listpage:

- The baseline comprehensive report.
- Any baseline topic-specific report.
- Any customized report that exists in the following Catalog folder: \\Public\Meridium\Modules\RCA.

Opening the Comprehensive Analysis Report

The Comprehensive Analysis Report is comprised of multiple subreports. When you open the report, you can select which subreports you want to display and which ones you do not.

To open the Comprehensive Analysis Report, you must have View privileges to all families included in the underlying queries and datasets. You will must also have View and Update privileges to the RCA Image family.

Note: If this is the first time the Comprehensive Analysis Report has been opened by ANY user, that user must have View, Update, and Insert privileges to the RCA Image family to view the report.

To open the Comprehensive Analysis Report:

1. On the <u>Reports List page</u>, click the hyperlinked caption of the Comprehensive Analysis Report.

The Comprehensive Analysis Report dialog box appears.

😵 Comprehensive Analysis Report 📃 💽
Report Options
V Preserve
✓ Data Collection
✓ Data Collection File Links
✓ Order
Team Member
Critical Success Factors
✓ Analyze
V Event Diagram
☑ Logic Tree
✓ Verification Logs
✓ Verification File Links
Communicate
✓ Event and Cause Summaries
Executive Summary Recommendations
Recommendation File Links
Acknowledgements
✓ Track
Tracking Items Summary
Analysis-At-A-Glance
V Overview
Reference Documents
OK Cancel

The **Comprehensive Analysis Report** dialog box contains multiple options, which correspond to subreports that can be included in the Comprehensive Analysis Report. All of the options are selected by default. You can modify these selections as desired. The options that are selected will persist for the current user, which means if you clear any of the check boxes, the next time that you access the report, your previous selections will be retained. 2. Clear the check box next to any item that you want to *exclude* from the report. The following table describes the options that are displayed in the **Comprehensive Analysis Report** dialog box and the corresponding section in the report.

Window Option	Report Section
Preserve	A description of the Preserve stage of a Root Cause Analysis.
Data Collection	A list of the RCA Preserve Item records that are included in the RCA Analysis.
Data Collection File Links	A list of the Reference Document records that are linked to the RCA Preserve Item records that are included in the RCA Analysis.
Order	A description of the Order stage of a Root Cause Analysis.
Team Member	A list of the RCA Analysis Team members.
Critical Success Factors	A description of the analysis Team Charter, a list of the critical suc- cess factors that are included in the RCA Analysis, and a list of the important dates associated with the RCA Analysis.
Analyze	A description of the Analyze stage of a Root Cause Analysis.
Event Diagram	An image of the Event Diagram.
Logic Tree	An image of the Logic Tree.
Verification Log	A list of the RCA Verification records, which are included in the RCA Analysis.
Verification File Links	A list of the Reference Document records that are linked to the RCA Verification records, which are included in the RCA Analysis.
Communicate	A description of the Communicate stage of a Root Cause Analysis.
Event and Cause Summaries	A description of the event that is being analyzed and a description of the team's findings. These descriptions reflect the values in the Event Narrative and Mechanism fields of the RCA Analysis record.
Executive Sum- mary Recom- mendations	A list of the RCA Recommendation records that are included in the RCA Analysis.
Recommendation File Links	A list of the Reference Document records that are linked to the RCA Recommendation records that are included in the RCA Analysis.

Window Option	Report Section	
Acknowledgements	A description of the acknowledgements included in the RCA Analysis. This description reflects the value in the Acknow- ledgements field, which appears on the RCA Communicate data- sheet on the Communicate Records page.	
Track	A description of the Track stage of a Root Cause Analysis.	
Tracking Items Summary	A list of the RCA Tracking Item records that are included in the RCA Analysis.	
Analysis-At-A- Glance	A description of the Overview section of the report.	
Overview	An overview of the RCA Analysis, including:	
	The name of the RCA Analysis.	
	The Principal Analyst.	
	The analysis start date.	
	The estimated completion date.	
	The estimated cost of the event.	
	 The number of items that have been created, completed or assigned to RCA Analysis Team Members (e.g., RCA Pre- serve Item records). 	

3. If you want to include Reference Documents in the report, click the **Reference Documents** link.

Note: The check box to the left of the **Reference Documents** link will be selected if one or more reference documents are already included in the report. You can click the **Reference Documents** link to see which ones are already included.

The Select Reference Documents dialog box appears.

Select Reference Documents		
Select Reference D	ocuments	
Document ID	Description	Document Path
Image 1		C:\MYDATA\Screen Captures\Core\bdf.png
Image 2		C:\MYDATA\Screen Captures\Core\forma
Supported Document Types: JPEG/BMF	/GIF/PNG	OK Cancel

- 4. In the list of available references documents, select the check box to the left of any reference document that you want to include in the report. If a reference document is already included in the report, the check box to the left of its Document ID will already be selected. You can select the check box in the upper, left corner of the grid to include ALL reference documents. The list contains Reference Document records that are linked to any of the following records in the RCA Analysis:
- RCA Analysis
- RCA Critical Success Factor
- RCA Event
- RCA Failure Mode
- RCA Hypothesis
- RCA Logic Gate
- RCA Preserve Item
- RCA Recommendation
- RCA Team Member
- RCA Tracking Item
- RCA Verification

Note: Only image files with the file extensions JPEG, BMP, GIF, and PNG are supported by the Comprehensive Analysis report. If other types of reference documents are asso-

ciated with the analysis, they will not be displayed in the list. Of no reference documents are available, the list will be empty.

5. Click OK.

The Select Reference Documents dialog box closes, and the **Comprehensive Analysis** dialog box returns to focus.

6. Click OK.

The report is generated and appears in the Report Viewer.

Opening an Individual Report

To open an individual report:

• On the **Reports List** page, in the **Individual Reports** section, click the hyperlinked caption of the desired report.

The report you selected appears in the Report Viewer.

About Available Reports

The baseline RCA module provides the following types of baseline reports for use with the RCA product:

• Comprehensive: The Comprehensive Analysis Report includes information about the entire RCA Analysis. You can customize the data that appears in the report to display data associated with all stages of the RCA Analysis. The Comprehensive Analysis Report is stored in the following folder in the Meridium APM Catalog: \\Public\Meridi-um\Modules\RCA\SSRS.

[IMPORTANT: This report report is built from the queries and reports stored in the SSRS folder. You should not change the name of the SSRS Catalog folder, the name or content of any item within the folder, or *remove* from the folder any item that is being used by the comprehensive report. Modifying or moving any of these items could cause the Comprehensive Analysis Report to stop working.

Individual: Multiple reports that display data associated with specific areas of an RCA Analysis. The individual reports are stored in the Meridium APM Catalog folder \\Public\Meridium\Modules\RCA. Keep in mind that the Reports List page displays all reports that are stored in the RCA folder.

Note:All items in the Public folder are also available in the corresponding Baseline folder. Throughout this documentation, however, we refer to items in the Public folder.

Components of the Comprehensive Analysis Report

The Comprehensive Analysis Report contains the following components:

- Cover Page
- Topics Included in this Report
- Preserve (5 P's)
- Data Collection
- Data Collection File Links
- Order
- Team Members
- <u>Charter</u>
- <u>Critical Success Factors</u>
- Analyze
- Event Diagram
- Logic Tree
- Verification Logs
- Verification Log File Links
- Communicate
- Event Summary
- Summary of Findings
- Executive Summary Recommendations
- Recommendation File Links
- Acknowledgements
- Track
- <u>Tracking Item Summary</u>
- Analysis-At-A-Glance
- PROACT RCA Analysis-At-A-Glance Overview

Cover Page

The cover page of the <u>Comprehensive Analysis Report</u> displays introductory information for the Comprehensive Analysis Report. The cover page is always included in the Comprehensive Analysis Report. The cover page cannot be excluded from the report.

The following image shows an example of the cover page as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>. The cover page displays the name of the report, which is always *Comprehensive Analysis Report*, and the following information:

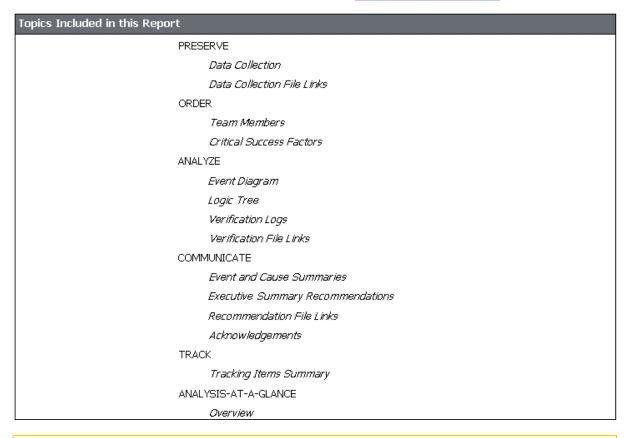
- Analysis Name: The name of the RCA Analysis. This value is stored in the Analysis Name field of the RCA Analysis record.
- **Principal Analyst:** The name of the Principal Analyst. This value is stored in the First Name and Last Name fields of the Human Resource record that is linked to the RCA Team Member record that contains the value *Principal Analyst*.
- Printed: The date on which the report was generated.

meridium	Comprehensive Analysis Report			
	Analysis Name:	Cooling Water Pump		
	Principal Analyst:	Meridium Administrator		
	Printed:	9/19/2012		

Topics Included in this Report

The **Topics Included in this Report** section of the <u>Comprehensive Analysis Report</u> displays the titles of the sections that are included in the Comprehensive Analysis Report, much like a table of contents. The titles of the sections correspond to the check boxes that you select on the <u>Comprehensive Analysis Report</u> dialog box. The **Topics Included in this Report** section will always be included in the Comprehensive Analysis Report and cannot be excluded from the report.

The following image shows an example of the **Topics Included in this Report** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.



Note: In this image, all possible sections for the Comprehensive Analysis Report appear in the list because ALL the check boxes were selected on the **Comprehensive Analysis Report** dialog box.

Preserve (5P's)

The **Preserve (5P's)** section of the <u>Comprehensive Analysis Report</u> displays a description of the <u>PReserve step</u> of a Root Cause Analysis. This section will be included in the report when you select the **Preserve** check box on the **Comprehensive Analysis Report** dialog box.

The following image shows an example of the **Preserve (5P's)** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

PRESERVE (5P's)	
Preserve Event Data	
As in any investigative occupation, it is a REQUIREMENT that data (evidence) be collected from the scene and preserved in such a fashion as is appropriate for further analysis. As with the detective at a crime scene, the area is roped off and the scene preserved for the professionals who will come in and collect the necessary data.	
PROACT® utilizes a data collection technique called the 5-P's. The 5-P's stand for the following five (5) data categories:	
1. Parts – Physical or tangible evidence. Examples include process equipment, diagnostic equipment, fluid samples, etc	
2. Paper – Documentation. Examples include procedures, specifications, records, policies, test results, literature searches, etc.	
3. Positional - Elements of time and space. Examples include times of occurrences, location of occurrences, frequency of occurrences, etc	
4. People - People sought to be interviewed regarding an event. Examples include management, administration, witnesses, engineers, hourly personnel, purchasing, etc.	
5. Paradigms - People's belief systems that contribute to decision errors."Cost reduction is #1","It's the manufacturer's fault","Poor design", etc	
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Data Collection

The **Data Collection** section of the <u>Comprehensive Analysis Report</u> displays information that is stored in each RCA Preserve Item record that is linked to the RCA Analysis record. It also displays information stored in the Human Resource record that is linked to the RCA Team Member record that is linked to each RCA Preserve Item record. This section will be included in the report when you select the **Data Collection** check box on the <u>Comprehensive Analysis Report dialog</u> box.

The following image shows an example of the **Data Collection** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

Category	Data	Strategy	Team Members	Date	Completed?
Parts	The pieces of the cooling water pump that could have caused the pump to overheat.	Document (pictures and observations) the condition of the components of the pump.	Suzie Jones	1/8/2012	No
Paper	Standard operating procedures and frequent failure information.	Research.	Bob Speck	1/9/2012	No
People	Operating procedures used by those who maintain the pump.	Interview the floor operators who are assigned to the pump.	Bob Speck	1/10/2012	No
Paradigms	Common assumptions made when a pump fails.	Research and interview.	Meridium Administrator	1/10/2012	 No
Position	Environment surrounding the pump.	Tools, pictures, diagrams	Bob Speck	1/10/2012	No

The following table lists each item in the **Data Collection** section and the corresponding RCA Preserve Item or Human Resource record field whose data is displayed in the report.

Report Column	Record Family	Record Field
Category	RCA Preserve Item	Data Category
Data	RCA Preserve Item	Data to Collect
Strategy	RCA Preserve Item	Collection Strategy
Team Members	Human Resource	First Name, Last Name

Report Column	Record Family	Record Field
Date	RCA Preserve Item	Date Due
Completed?	RCA Preserve Item	Completed?

Data Collection File Links

The **Data Collection File Links** section of the <u>Comprehensive Analysis Report</u> displays a list of the Reference Document records that are linked to the RCA Preserve Item records that are linked to the RCA Analysis record. This section will be included in the report when you select the **Data Collection File Links** check box on the <u>Comprehensive Analysis Report</u> dialog box.

The following image shows an example of the **Data Collection File Links** section as it would appear in a Comprehensive Analysis Report.

Category	Data	Team Members	Document Path	ID
Paper	Standard operating procedures and frequent failure information.	Jane Doe	C:\MyData\AnalystResearch.t xt	Analyst Research
People	Operating procedures used by those who maintain the pump.	Jane Doe	C:\MyData\InterviewEmploye es.txt	Interviews with pump operators

The following table lists each item in the **Data Collection File Links** section and the corresponding RCA Preserve Item, Human Resource, or Reference Document record field whose data is displayed in the report.

Report Column	Record Family	Record Field
Category	RCA Preserve Item	Data Category
Data	RCA Preserve Item	Data to Collect
Team Members	Human Resource	First Name, Last Name
Document Path	Reference Document	Document Path
ID	Reference Document	ID

Order

The **Order** section of the <u>Comprehensive Analysis Report</u> displays a description of the <u>Order step</u> of a Root Cause Analysis. This section will be included in the report when you select the **Order** check box on the <u>Comprehensive Analysis Report</u> dialog box.

The following image shows an example of the **Order** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

ORDER	
Ordering the Analysis Team	
Another prerequisite to the PROACT® RCA approach is that an appropriate team be formed for the analysis at hand. Such an effort involves the following:	
1. Providing an unbiased team facilitator - Assigning a person to lead the analysis who has nothing to gain or lose by the outcome; an expert in the facilitation of the PROACT ${ m I}$ RCA methodology.	
Amassing a team of cross-functional members - Ensuring that the team itself is not biased with one perspective; allowing team members to be experts as well as objective observers.	
3. Establishing a Team Charter (Terminal Objective) for the analysis - Gaining consensus on a one (1) paragraph statement that outlines the reason the team is together.	
4. Establishing Critical Success Factors (CSF's) - Establishing CSF's that outline how the team will know when they have been successful.	
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Team Members

The **Team Members** section of the <u>Comprehensive Analysis Report</u> displays information that is stored in Human Resource records that are linked to RCA Team Member records that are linked to the RCA Analysis record. This section will be included in the report when you select the **Team Members** check box on the **Comprehensive Analysis Report** dialog box.

The following image shows an example of the **Team Members** section as it appears in the Comprehensive Analysis Report for the example RCA Analysis.

Name	Facility	e-mail	Phone
Suzie Jones	Plant 1	SJones@company.com	555-5555
Pete Handy	Cooling Systems, Inc.	PHandy@company.com	555-5555
Bob Speck	Plant 1	BSpeck@company.com	555-5555

Note: In order for a team member's information to appear in the Comprehensive Analysis Report, in addition to the Human Resource record, the Team Member must also have a Security User record. Using the Meridium APM Framework, you can promote a Human Resource record to a Security User record.

The following table lists each item in the **Team Members** section and the corresponding Human Resource record field whose data is displayed in the report.

Report Item	Record Field	Notes
Principal Analyst	First Name, Last Name	These values are stored in the Human Resource record that is linked to the RCA Team Member record that contains the value <i>Prin- cipal Analyst</i> .
Name	First Name, Last Name	None
Facility	Facility	None
E-mail	Email Address	None
Phone	Phone1	None

Charter

The **Charter** section of the <u>Comprehensive Analysis Report</u> displays the value that is stored in the Charter field of the RCA Analysis record. This section will be included in the report when you select the **Critical Success Factors** check box on the <u>Comprehensive Analysis Report dialog</u> box.

The following image shows an example of the **Charter** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

<u>Charter</u>

To indentify the root cause of the cooling water pump failure. This includes indentifying deficiencies in or lack of management systems. Appropriate recommendations for root causes will be communicated to the management for rapid resolutions.

Critical Success Factors

The **Critical Success Factors** section of the <u>Comprehensive Analysis Report</u> displays information that is stored in RCA Critical Success Factor records and important dates that are stored in the RCA Analysis record (e.g., the start date and publish date). This section will be included in the report when you select the **Critical Success Factors** check box on the <u>Comprehensive Ana-</u> <u>lysis Report dialog box</u>.

The following image shows an example of the **Critical Success Factors** section, outlined in red, as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

Critical Success Factors				
A cross-functional section o	f plant personnel/experts will participate in the analysis.			
A disciplined RCFA approach	will be utilized.			
A measurement process wi	I be used to track the progress of approved recommend	dations.		
All analysis hypothesis will be verified or disproven.				
Management agrees to fair	y evaluate the analysis team findings and recommenda	tions.		
No one will be disciplined fo	r honest mistakes.			
Dates				
Analysis Start Date:	1/6/2012			
Analysis End Date:	1/15/2012			
Date Published:	9/19/2012			
Comments:	Comments			
9/20/2012 4:30:13 PM		Page 7 of 22		

The following table lists each item in the **Critical Success Factors** section and the corresponding RCA Critical Success Factor or RCA Analysis record field whose data is displayed in the report.

Report Item	Record Family	Record Field
Critical Success Factors	RCA Critical Success Factor	CSF
Analysis Start Date	RCA Analysis	Start Date
Analysis End Date	RCA Analysis	End Date
Date Published	RCA Analysis	Date Published
Comments	RCA Analysis	Comments

Analyze

The Analyze section of the <u>Comprehensive Analysis Report</u> displays a description of the <u>Analyze</u> step of a Root Cause Analysis. This section will be included in the report when you select the **Ana-**lyze check box on the <u>Comprehensive Analysis Report</u> dialog box.

The following image shows an example of the **Analyze** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

ANALYZE

Analyze the Event Data

Any undesirable outcome is a result of a series of "cause-and-effect" relationships. The data collected in the 5-P's section of this report will ultimately serve as proof (evidence) as to what actually did or did not occur.

A logic tree will be used in the PROACT® RCA approach to graphically express the "cause-and-effect" relationships discussed earlier. In this approach, the top two levels of blocks represent the Event (Level 1) and the Modes (Level 2). From level to level represents a "cause-and-effect" relationship. These levels specifically represent the "undesirable outcomes" that did occur (facts only)!

From the MODE level, we do not know why they have occurred, just that they did. From this point we become hypothetical and repeatedly ask the question "How Can?".

As hypotheses are developed in this fashion, we use our 5-P's data to verify what is true and what is not true. In this fashion, facts lead our analyses not assumptions. This process is reiterated until we start to uncover the real root causes; the reasons that people make decision errors that lead to undesirable outcome.

Root causes originate from flawed systems in which people depend on to make informed decisions. We call these Latent Root Causes or Organizational Root Causes.Flawed organizational systems lead to poor decisions being made by well-intentioned individuals. We call these the Human Root Causes.Decision errors lead to Physical Root Causes, or events or conditions that are visible.

Only when we uncover the Latent Roots or Organizational System Roots are we actually conducting a "real" ROOT CAUSE analysis.

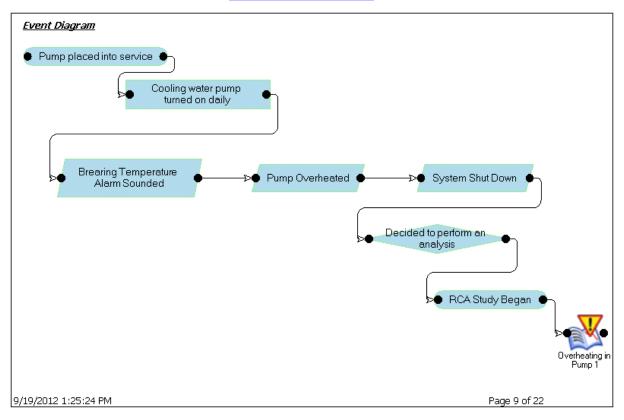
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Event Diagram

The **Event Diagram** section of the <u>Comprehensive Analysis Report</u> displays an image of the Event Diagram that exists for the RCA Analysis. This section will be included in the report when you select the **Event Diagram** check box on the <u>Comprehensive Analysis Report dialog box</u>.

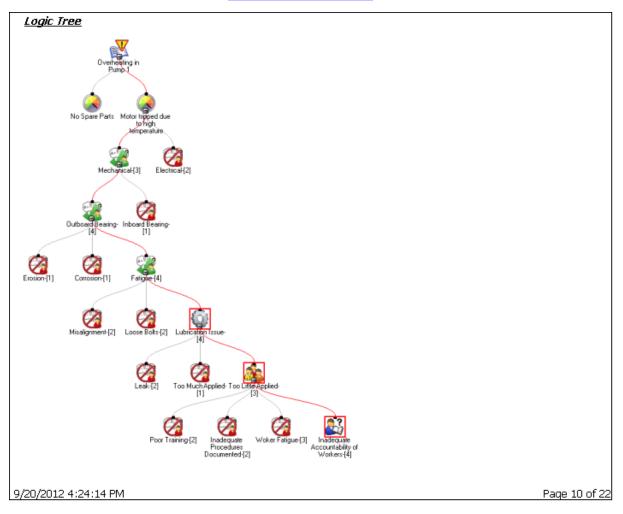
The following image shows an example of the **Event Diagram** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.



Logic Tree

The Logic Tree section of the <u>Comprehensive Analysis Report</u> displays an image of the Logic Tree that exists for the RCA Analysis. This section will be included in the report when you select the Logic Tree check box on the <u>Comprehensive Analysis Report dialog box</u>.

The following image shows an example of the Logic Tree section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.



Verification Logs

The Verification Logs section of the <u>Comprehensive Analysis Report</u> displays information that is stored in each RCA Verification record and the RCA Hypothesis record that is linked to an RCA Verification record. It also displays information stored in the Human Resource record that is linked to the RCA Team Member record that is linked to the RCA Verification record. This section will be included in the report when you select the Verification Logs check box on the <u>Comprehensive Analysis Report</u> dialog box.

The following image shows an example of the **Verification Logs** section as it appears in the Comprehensive Analysis Report for the example RCA Analysis.

Hypothesis	Description	Team Members	Verification Method	Outcome
Mechanical		Pete Handy	Inspect wiring to make sure the cause was not electrical.	Confirmed the problem was mechanical.
Fatigue		Bob Speck	Perform a metallurgial analysis to determine why the bearing failed.	The bearing failed due to fatigue.

The following table lists each item in the **Verification Log** section and the corresponding RCA Verification, RCA Hypothesis, or Human Resource record field whose data is displayed in the report.

Report Column	Record Family	Record Field
Hypothesis	RCA Hypothesis	ID
Description	RCA Hypothesis	Description
Team Member	Human Resource	First Name, Last Name
Verification Method	RCA Verification	Method
Outcome	RCA Verification	Outcome

Verification Log File Links

The Verification Log File Links section of the Comprehensive Analysis Report contains a list of the Reference Document records that are linked to the RCA Verification records that are linked to the RCA Analysis record. It also displays information stored in the Human Resource record that is linked to the RCA Team Member record that is linked to the RCA Verification record. This section will be included in the report when you select the Verification Log File Links check box on the Comprehensive Analysis Report dialog box.

The following image shows an example of the **Verification Log File Links** section as it would appear in a Comprehensive Analysis Report.

Method	Team Members	Document Path	ID
Perform a metallurgial analysis to determine why the bearing failed.	Bob Speck	C:\MyData\AnalysisResults.txt	Analysis Results

The following table lists each item in the **Verification Log File Links** section and the corresponding RCA Verification, Human Resource, or Reference Document record field whose data is displayed in the report.

Report Column	Record Family	Record Field
Method	RCA Verification	Method
Team Members	Human Resource	First Name, Last Name
Document Path	Reference Document	Document Path
ID	Reference Document	ID

Communicate

The **Communicate** section of the <u>Comprehensive Analysis Report</u> displays a description of the <u>Communicate step</u> of a Root Cause Analysis. This section will be included in the report when you select the **Communicate** check box on the **Comprehensive Analysis Report** dialog box.

The following image shows an example of the **Communicate** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

COMMUNICATE

Communicate Findings and Recommendations

As with this report, an effective means of communication is necessary to get RCA recommendations approved and implemented. This primarily involves communicating the conclusions of the RCA and the recommendations as a result of the RCA.

The elements of this section are intended to communicate the summary of the findings of the RCA for management, as well as the detailed recommendations made by the RCA team members for resolution of the causes identified.

A RCA cannot be successful without the approval and implementation of the analysis recommendations.

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Event Summary

The Event Summary section of the <u>Comprehensive Analysis Report</u> displays the value that is stored in the Event Narrative field in the RCA Analysis record. This section will be included in the report when you select the Event and Cause Summaries check box on the <u>Comprehensive</u> Analysis Report dialog box.

The following image shows an example of the **Event Summary** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

<u>Event Summary</u>

Investigate what caused the motor temperature in the water pump to increase and overheat.

Summary of Findings

The **Summary of Findings** section of the <u>Comprehensive Analysis Report</u> displays the value that is stored in the Mechanism field of the RCA Analysis record. This field is labeled *Summary of Findings* on the RCA Communicate datasheet. This section will be included in the report when you select the **Event and Cause Summaries** check box on the <u>Comprehensive Analysis Report</u> <u>dialog box</u>.

The following image shows an example of the **Summary of Findings** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

Summary of Findings

Inadequate accountability of workers led to insufficient lubricant being applied to the outboard bearing of the pump.

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Executive Summary Recommendations

The Executive Summary Recommendations section of the <u>Comprehensive Analysis Report</u> displays information that is stored in RCA Recommendation records that are linked to the RCA Analysis record. This section will be included in the report when you select the Executive Summary Recommendations check box on the <u>Comprehensive Analysis Report</u> dialog box.

The following image shows an example of the **Executive Summary Recommendations** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

Executive Summary Recommendations					
Root Cause	Туре	Recommendation	Team Members	Target Completion Date	Implemented Date
Inadequate Accountabilit y of Workers	Cause Latent	Create a new performed maintenance report.	Jones, Suzie	2/20/2012	
9/19/2012 1:2	7:09 PM				Page 15 of 22

The following table lists each item in the **Executive Summary Recommendations** section and the corresponding RCA Recommendation record field whose data is displayed in the report.

Report Column	Record Field
Root Cause	Cause
Туре	Cause Type
Recommendation	Recommendation Headline
Team Members	Assigned To Name, Assigned To User ID
Target Completion Date	Target Completion Date
Implemented Date	Implemented Date

Recommendation File Links

The **Recommendation File Links** section of the Comprehensive Analysis Report contains a list of the Reference Document records that are linked to the RCA Recommendation records that are linked to the RCA Analysis record. This section will be included in the report when you select the **Recommendation File Links** check box on the <u>Comprehensive Analysis Report dialog</u> box.

The following image shows an example of the **Recommendation File Links** section as it would appear in a Comprehensive Analysis Report.

Cause	Team Members	Document Path	ID
inadequate Accountability of Workers	Jones, Suzie	C:\MyData\NewReportTemplate.txt	New Report Template

The following table lists each item in the **Recommendation File Links** section and the corresponding RCA Recommendation or Reference Document record field whose data is displayed in the report.

Report Column	Record Family	Record Field
Cause	RCA Recommendation	Cause
Team Members	RCA Recommendation	Assigned To Name, Assigned To User ID
Document Path	Reference Document	Document Path
ID	Reference Document	ID

Acknowledgements

The Acknowledgements section of the <u>Comprehensive Analysis Report</u> displays the value that is stored in the Acknowledgments field in the RCA Analysis record. This section will be included in the report when you select the Acknowledgements check box on the <u>Comprehensive Analysis Report dialog box</u>.

The following image shows an example of the **Acknowledgements** section as it appears in the Comprehensive Analysis Report for the example RCA Analysis.

<u>Acknowledgements</u>

Pete Handy of Cooling Systems, Inc. for helping with the investigation of the pump.

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Track

The **Track** section of the <u>Comprehensive Analysis Report</u> displays a description of the <u>Track step</u> of a Root Cause Analysis. This section will be included in the report when you select the **Track** check box on the <u>Comprehensive Analysis Report</u> dialog box.

The following image shows an example of the **Track** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

TRACK
Tracking For Results
Once you have successfully communicated your finding and your recommendations have been implemented you must now track the effectiveness of those recommendations to ensure that you are getting the results that you have anticipated.
Tracking Evaluations help ensure that the approved PROACT® Recommendations are effective in addressing the underlying issues. During the evaluation process, the PROACT® Principal Analyst specifies a set of conditions (event-based) on which re-evaluation notifications for Tracking Items are based.
Event-based criteria represent a threshold for the number of failure events or the failure cost over a period of time following the implementation of the Recommendation. When the defined thresholds are exceeded, the Tracking Item is updated to a Re-evaluate status, and an e-mail reminder notifies the responsible party to re-examine the defined analysis information. For example, you may specify that a Tracking Item be evaluated if a failure that the analysis was intended to prevent actually occurs.

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Tracking Item Summary

The **Tracking Item Summary** section of the Comprehensive Analysis Report contains information that is stored in an RCA Tracking Item record and the Equipment or Functional Location record that is linked to the RCA Tracking Item record. This section will be included in the report when you select the **Tracking Item Summary** check box on the <u>Comprehensive Analysis</u> <u>Report dialog box</u>.

The following image shows an example of the **Tracking Item Summary** section as it would appear in the Comprehensive Analysis Report.

<u>Iracking Items Summary</u>			
Related Equipment	Start Date	Count	Cost
~ ~ PUMP	3/1/2012	2	10000
9/19/2012 1:28:04 PM			Page 19 of 22

The following table lists each item in the **Tracking Items Summary** section and the corresponding RCA Tracking Item record whose data is displayed in the report.

Report Column	Record Family	Record Field
Related Equipment	Equipment or Functional Location	Record ID
Start Date	RCA Tracking Item	Start Date
Count	RCA Tracking Item	Count
Cost	RCA Tracking Item	Cost

Analysis-At-A-Glance

The Analysis-At-A-Glance section of the <u>Comprehensive Analysis Report</u> contains an introduction to the <u>PROACT RCA Analysis-At-A-Glance Overview section</u>, which includes information such as the names of the RCA Analysis Team members and the status of Communicate stage of the RCA Analysis. This section will be included in the report when you select the Analysis-At-A-Glance check box on the <u>Comprehensive Analysis Report</u> dialog box.

The following image shows an example of the **Analysis-At-A-Glance** section as it appears in the Comprehensive Analysis Report for the <u>example RCA Analysis</u>.

ANALYSIS-At-A-GLANCE

For the benefit of those that must oversee Root Cause Analysis (RCA) activities from the business perspective, this Analysis-At-A-Glance section provides such information.
In the PROACT® Root Cause Analysis process, there are three points where tasks are assigned to team members, they in:
1. data collection,
2. hypothesis verifications and
3. the development and implemention of recommendations.
Analysis-At-A-Glance is the section where all of this information is brought together in a meaningful fashion.

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About the PROACT RCA Analysis-At-A-Glance Overview

The **PROACT RCA Analysis-At-A-Glance Overview** section of the <u>Comprehensive Analysis</u> <u>Report</u> displays a summary of the RCA Analysis. This section includes the following subsections:

- Analyze and Team Data: Contains summary information about the RCA Analysis.
- <u>Assets</u>:Contains information about the Equipment and Functional Location records that are linked to the RCA Analysis record.
- <u>Status of Preserve, Status of Analyze, and Status of Communicate</u>: Contain the number of items that have been created, completed, or assigned to RCA Analysis Team Members.

The **PROACT RCA Analysis-At-A-Glance Overview** section will be included in the report when you select the **Overview** check box on the **Comprehensive Analysis Report** dialog box.

Analysis and Team Data Subsection

The following image shows an example of the **Analysis and Team Data**subsection of the **PROACT RCA Analysis-At-A-Glance Overview** section for the example RCA Analysis.

PROACT® RCA Analysis-At-A-Glance		
<u>Overview</u>		
Analysis and Team Data		
Analysis Name:	Cooling Water Pump	
Principal Analyst:	Jane Doe	
Team Members:	Suzie Jones	
	Pete Handy	
	Bob Speck	
Team Charter:	To indentify the root cause of the cooling water pump failure. This includes indentifying deficiencies in or lack of management systems. Appropriate recommendations for root causes will be communicated to the management for rapid resolutions.	
Critical Success Factors:	A cross-functional section of plant personnel/experts will participate in the analysis.	
	A disciplined RCFA approach will be utilized.	
	A measurement process will be used to track the progress of approved recommendations.	
	All analysis hypothesis will be verified or disproven.	
	Management agrees to fairly evaluate the analysis team findings and recommendations.	
	No one will be disciplined for honest mistakes.	
Start Date:	1/6/2012	
Estimated Completion Date:	1/15/2012	
Estimated Cost of Event:	\$200,000.00	

The following table lists each item in the **Analysis and Team Data** subsection and the corresponding record field whose data is displayed in the report.

Report Item	Record Family	Record Field	Notes
Analysis Name	RCA Analysis	Analysis Name	None
Principal Analyst	Human Resource	First Name, Last Name	These values are stored in the Human Resource record that is linked to the RCA Team Member record that contains the value <i>Principal</i> <i>Analyst</i> .
Team Members	Human Resource	First Name, Last Name	None
Team Charter	RCA Analysis	Charter	None
Critical Success Factors	RCA Critical Suc- cess Factor	CSF	None
Start Date	RCA Analysis	Start Date	None
Estimated Com- pletion Date	RCA Analysis	End Date	None
Estimated Cost of Event	RCA Analysis	Cost	None

Assets Subsection

The following image shows an example of the **Assets** subsection of the **PROACT RCA Ana-Iysis-At-A-Glance Overview** section for the <u>example RCA Analysis</u>.

Asset	\$	
[ecord Id	Family
	~ ~ PUMP	Equipment
		· ·

The following table lists each item in the **Assets** subsection and the corresponding record field whose data is displayed in the report.

Report Column	Record Fam- ily	Record Field	Notes
Record ID	Equipment or Functional Location	Equipment ID or Func- tional Loca- tion ID	This column contains the Record ID of each Equipment or Functional Location record that is linked to the RCA Analysis record.
Family	None	None	This field is populated automatically with the name of the family to which the piece of equipment or location belongs. If it belongs to the Equipment family, this field will be populated automatically with <i>Equipment</i> . If it belongs to the Functional Location family, this field will be populated automatically with <i>Functional Location</i> .

Status of Preserve, Analyze, and Communication Subsections

The following image shows an example of the Status of Preserve, Status of Analyze, and Status of Communicate subsections of the PROACT RCA Analysis-At-A-Glance Overview section for the example RCA Analysis.

Status of Preserve		
Number of Data Collection Tasks Assigned:	5	
Number of Data Collection Tasks Completed:	0	
% of Data Collection Tasks Completed:	0.00%	
Status of Analyze		
Number of Hypothesis:	17	
Number of Verification Assigned:	2	
Number of Verification Completed:	2	
% of Verifications Completed:	100.00%	
Status of Communicate		
Number of Root Causes Identified:	3	
Number of Recommendations		
CREATED	1	
9/19/2012 1:29:11 PM		Page 22 of 22

The following table lists each item in the Status of Preserve, Status of Analyze, Status of Communicate subsections and the corresponding record field whose data is displayed in the report.

Report Item	Description	Notes
Status of Preserve		
Number of Data Collection Tasks Assigned	The total number of RCA Preserve Item records linked to the RCA Analysis record.	None
Number of Data Collection Tasks Completed	The number of RCA Pre- serve Item records that con- tain the value <i>True</i> in the Completed? field.	None

Report Item	Description	Notes
% of Data Collection Tasks Completed	The percentage of RCA Pre- serve Items records that con- tain the value <i>True</i> in the Completed? field.	None
Status of Analyze		
Number of Hypothesis	The total number of RCA Hypothesis records that are linked to the RCA Analysis record.	None
Number of Verification Assigned	The total number of RCA Verification records that are linked to RCA Hypothesis records.	None
Number of Verification Com- pleted	The number of RCA Veri- fication records that contain the value <i>True</i> in the Com- pleted? field.	None
% of Verification Completed	The percentage of RCA Verification records that con- tain the value <i>True</i> in the Completed? field.	None
Status of Communicate		
Number of Root Causes Identified	The number of RCA Hypo- thesis records that contain the value <i>Cause</i> - <i>Human</i> , <i>Cause</i> - <i>Latent</i> , or <i>Cause</i> - <i>Physical</i> in the State field.	None

Report Item	Description	Notes
Number of Recom- mendations Approved Created Pending Review Reviewed Rejected Superseded In Progress Implemented	The number of RCA Recom- mendation records that con- tain a certain value (e.g., <i>Created</i>) in the Statue field.	If there are no records that contain a certain value in the Status field, they do not appear in the report. For example, if an RCA Recom- mendation record contained the value <i>Reviewed</i> in the Status field, the value <i>Reviewed</i> would appear under the Number of Recommendations field, and the number <i>1</i> would appear next to it. If there are no RCA Recommendation records with the value <i>Reviewed</i> in the Status field, the value <i>Reviewed</i> does not appear under the Num- ber of Recommendations field.

Analysis Summary Report

The **Analysis Summary** report displays summary information that is stored in the RCA Analysis record. The report is divided into the following sections:

- Analysis Data: Contains general information about the analysis.
- Location Data: Contains information about the location of the piece of equipment being analyzed.
- Equipment Data: Contains information about the piece of equipment that is being analyzed.

meridium 1041828 HEX U-Bend		OACT® for Merid Analysis Summary Report	
Analysis Data			
Analysis Type:	Operational	Analysis Start Date:	8/10/2009
Cost of Event:	\$250,000.00	Analysis End Date:	8/27/2009
Frequency:	4		
Acknowledgements:			
Event Mechanism:			
Location Data			
Plant Location:	Roanoke, VA		
Division:	Area 1		
Functional Location:	MRD-ROA-REFN-RF074-E0011A-074		
Unit:	74		
Equipment Data			
Asset Category:	Fixed Asset		
Asset Class:	Heat Exchanger		
Asset Type:	Shell and Tube Heat E	xchanger	
Asset ID:	0000000001041828		
Manufacturer:	HEAT TRANSFER EQUIP		

The name of the analysis, which is stored in the Analysis Name field in the RCA Analysis record, is displayed at the top of the **Analysis Summary** report. The following table lists each item in the report and the corresponding RCA Analysis record field whose data is displayed in the report.

Note: The Location Data and Equipment Data sections exist in the Analysis Summary report so that you can view this information in analyses where it existed in previous releases. In the current product, the Manage Assets page allows you to link Equipment and Functional Location records to the RCA Analysis record. Asset information is no longer stored in fields in the RCA Analysis record, which are used to populate values in the Analysis Summary report. You can view information in Equipment and Functional Location records that are linked to the RCA Analysis record using the Assets subsection of the <u>PROACT RCA Analysis-At-A-Glance Overview section</u> in the Comprehensive Analysis report.

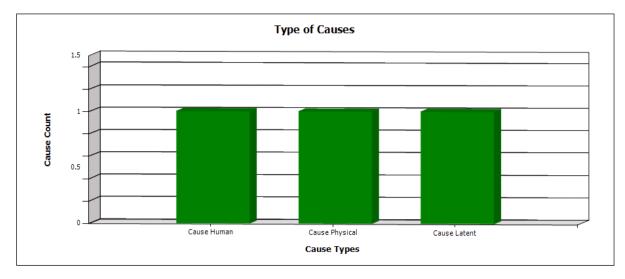
Report Item	RCA Analysis Field
Analysis Data	
Analysis Type	Analysis Type
Cost of Event	Cost
Frequency	Frequency
Acknowledgements	Acknowledgements
Event Mechanism	Mechanism
Analysis Start Date	Start Date
Analysis End Date	End Date
Location Data	
Plant Location	Plant Location
Division	Division
Functional Location	Functional Location
Unit	Unit
Equipment Data	
Asset Category	Asset Category
Asset Class	Asset Class
Asset Type	Asset Type
Asset ID	Asset ID
Manufacturer	Manufacturer

Cause Report

The **Cause** report displays information that is stored in RCA Hypothesis records that are linked to the RCA Analysis record and contain a value of <u>Cause - Physical, Cause - Latent</u>, or <u>Cause - Human</u> in the <u>State field</u>. This information is displayed in two different formats:

- The Types of Causes graph.
- A table below the graph.

The following image displays the Types of Causes graph. The x-axis displays the types of cause (i.e., human, physical, and latent). The y-axis displays the number of RCA Hypothesis records that contain a cause in the State field and exist in the Logic Tree for the RCA Analysis.



The table below the graph displays information related to each RCA Hypothesis record that is linked to the RCA Analysis record.

	Hypothesis	Hypothesis Description	Confidence Factor
Cause Human			
	Inadequate Cleaning Procedure	Inadequate Cleaning Procedure	Highly Likely (4)
Cause Physical			
	Inadequate Water Treatment for Process	Inadequate Water Treatment for Process	Highly Likely (4)
Cause Latent			
	Inadequate cleaning process methods	Inadequate cleaning process methods	True (5)

The following table lists each item in the **Cause** report and the corresponding RCA Hypothesis record field whose data is displayed in the report. A row exists for each RCA Hypothesis record and is categorized by the cause state (i.e., physical, latent, or human), which is stored in the State field of the RCA Hypothesis record.

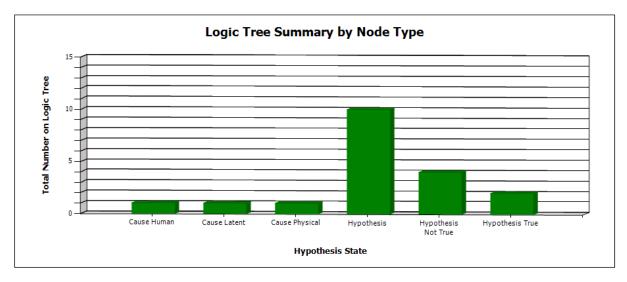
Report Column	RCA Hypothesis Field	
Hypothesis	ID	
Hypothesis Description	Description	
Confidence Factor	Confidence Factor	

Logic Tree Summary Report

The Logic Tree Summary report consists of two parts:

- The Logic Tree Summary By Node Type graph.
- A table that displays the information in the graph.

The following image displays the Logic Tree Summary By Node Type graph. The x-axis displays the hypothesis state of the node, which is stored in the State field of each corresponding RCA Hypothesis record. The y-axis displays the number of nodes that exist in the Logic Tree for each type of state.



The table below the graph contains the same information in a chart form. In this case, the values in the **Node State** column are equivalent to the Hypothesis State values in the graph, and the values in the **Node Count** column are equivalent to the Total Number on Logic Tree values in the graph. The value in the **Total** row is the total number of nodes that exist in the Logic Tree with a value in the State field in the corresponding RCA Hypothesis record.

Node State	Node Count
Cause Human	1
Cause Latent	1
Cause Physical	1
Hypothesis	10
Hypothesis Not True	4
Hypothesis True	2
Total :	19

Verification Report

The Verification report displays information that is stored in each RCA Verification record and the RCA Hypothesis record that is linked to an RCA Verification record. It also displays information stored in the Human Resource record that is linked to the RCA Team Member record that is linked to the RCA Verification record. The report includes each RCA Verification record that is linked to the RCA Analysis record.

meridium 1041828 HEX U-Bend	PROACT® for Meridium Verification Report			
Hypothesis	Verification Method	Outcome	Responsible	Due Date
Inadequate Water Treatment for Process	Conduct Water Treatment Test	Inconsistent water treatment could cause problems.	Meridium Administrator	9/17/2009
Inadequate Cleaning Procedure	Investigate various cleaning procedures.	Cleaning process needs to be more thorough.	Meridium Administrator	9/17/2009
			Total Number of Verifica	ations for this analysis:

The name of the analysis, which is stored in the Analysis Name field in the RCA Analysis record, is displayed at the top of the **Verification** report. The following table lists each item in the report and the corresponding RCA Verification, RCA Hypothesis, or Human Resource record field whose data is displayed in the report.

Report Column	RCA Verification or RCA Hypothesis record	Record Field
Hypothesis	RCA Hypothesis	ID
Verification Method	RCA Verification	Method
Outcome	RCA Verification	Outcome
Responsible	Human Resource	First Name, Last Name
Due Date	RCA Verification	Due Date

Recommendation Report

The **Recommendation** report displays information that is stored in each RCA Recommendation record that is linked to an RCA Analysis record.

PROACT® for Meridium meridium Recommendation Report					
1041828 HEX U-Bend					
Recommendation	Assigned To	Target Completion Date	Status	Completed?	Completion Date
Improve Heat Exchanger Cleaning and Restoration Program	Implementer, Implementer	9/17/2009 12:00:00 AM	Created (CREATED)	False	
Investigate and determine optimal water treatment for application	Implementer, Implementer	9/24/2009 12:00:00 AM	Created (CREATED)	False	

The name of the analysis, which is stored in the Analysis Name field in the RCA Analysis record, is displayed at the top of the **Recommendation** report. The following table lists each item in the report and the corresponding RCA Recommendation record field whose data is displayed in the report.

Report Column	RCA Recommendation Field
Recommendation	Recommendation Headline
Assigned To	Assigned to Name
Target Completion Date	Target Completion Date
Status	Status
Completed?	Completed
Completion Date	Implemented Date

Team Member Report

The **Team Member** report displays information that is stored in an RCA Team Member record and the Human Resource record that is linked to the RCA Team Member record. The report includes each RCA Team Member record that is linked to the RCA Analysis record.

meridiun 1041828 HEX U-Ber Joe Demo - Demo		PROACT® for M Team Member R	
Team Member Type:	Principal Analyst		
Job Title:	Engineer	Address:	207 Bullitt Ave.
Company:	Meridium, Inc.	City:	Roanoke
Site:	XXX	State:	Virginia
Facility:	Plant 1	Zip Code:	24013
Business Unit:	Unit 1	Email:	mdaniel@meridium.com mdaniel@meridium.com
Country:	United States	Phone:	555-5555

The name of the analysis, which is stored in the Analysis Name field in the RCA Analysis record, is displayed at the top of the **Team Member** report. The following table lists each item in the report and the corresponding RCA Team Member or Human Resource record field whose data is displayed in the report.

Report Field	RCA Team Member or Human Resource record	Record Field
Team Member Type	RCA Team Member	Туре
Job Title	Human Resource	Job Title
Company	Human Resource	Company
Site	Human Resource	Site Code
Facility	Human Resource	Facility
Business Unit	Human Resource	Business Unit
Country	Human Resource	Country
Address	Human Resource	Address1
City	Human Resource	City

Report Field	RCA Team Member or Human Resource record	Record Field
State	Human Resource	State
Zip Code	Human Resource	Postal Code
Email	Human Resource	Email Address
Phone	Human Resource	Phone1

Preserve Items Report - Group by Category

The **Preserve Items - Group by Category** report displays information that is stored in each RCA Preserve Item record that is linked to an RCA Analysis record and information stored in the Human Resource record that is linked to an RCA Team Member record that is linked to the RCA Preserve Item record. This report displays information for each preserve item in an analysis according to the value in the **Data Category** field (e.g., paper) in the RCA Preserve Item record.

1041828 HEX U-Bend

Data to Collect	Collection Strategy	Due Date	Completed?	Responsible
Paper				
Paper or electronic failure data	SAP Order / Notification history	8/13/2009	Yes	Joe Demo
Parts				
Pictures or actual segments of failed tubes	Inspection doc pictures and fixed equipment manager	8/13/2009	Yes	Analyst

The name of the analysis, which is stored in the Analysis Name field in the RCA Analysis record, is displayed at the top of the **Preserve Items - Group By Category** report. The following table lists each item in the report and the corresponding RCA Preserve Item or Human Resource record field whose data is displayed in the report.

Report Item	RCA Preserve Item or Human Resource record	Record Field
Data to Collect	RCA Preserve Item	Data to Collect
Collection Strategy	RCA Preserve Item	Collection Strategy
Due Date	RCA Preserve Item	Date Due
Completed?	RCA Preserve Item	Completed?
Responsible	Human Resource	First Name, Last Name

Preserve Items Report - Group by Team Member

The **Preserve Items - Group by Team Member** report displays information that is stored in each RCA Preserve Item record that is linked to an RCA Analysis record. This report displays information for each RCA Preserve Item record according to the RCA Team Member to whom the preserve item is assigned. Each Team Member (e.g., Analyst) is identified in the report by the value stored in the Last Name and First Name fields of the Human Resource record that is linked to the RCA Team Member record that is linked to the RCA Team Member record.

1041828 HEX U-Bend

Data to Collect	Collection Strategy	Due Date	Completed?	Data Category
Joe Demo				
Paper or electronic failure data	SAP Order / Notification history	8/13/2009	Yes	Paper
Analyst				
Pictures or actual segments of failed tubes	Inspection doc pictures and fixed equipment manager	8/13/2009	Yes	Parts

The name of the analysis, which is stored in the Analysis Name field in the RCA Analysis record, is displayed at the top of the **Preserve Items - Group by Team Member** report. The following table lists each item in the report and the corresponding RCA Preserve Item record field whose data is displayed in the report.

Report Item	RCA Preserve Item Field		
Data to Collect	Data to Collect		
Collection Strategy	Collection Strategy		
Due Date	Date Due		
Completed?	Completed?		
Data Category	Data Category		

About Tracking and Reevaluating Analysis Results

After your team's findings have been communicated successfully to the appropriate individuals in your organization, the next step in the PROACT workflow is to *track* the effectiveness of your recommendations through RCA Tracking Item records. The goal of tracking recommendations is to make sure that the recommendation that was implemented has produced the desired results. Depending on the results, you may need to reevaluate the solution that was implemented to address the underlying issues.

During the *tracking* process, the team should decide on a set of conditions on which reevaluation notifications should be based. The Principal Analyst should specify these conditions in the associated fields in the RCA Tracking Item record. These notifications should be based on event criteria.

Criteria that is event-based includes a number of failure events and/or the failure cost that the piece of equipment or location has incurred after the implementation of a recommendation. When the criteria defined in the RCA Tracking Item record is exceeded, the RCA Tracking Item record will be updated automatically to a *Reevaluate* status, and an email reminder will notify the responsible party to reexamine the recommendation.

Accessing the List of Existing RCA Tracking Item Records

You can access the **Analysis Tracking Items** page via the **Track** menu on any of the following pages:

- Analysis page
- Critical Success Factors page
- Team page
- Preserve Failure Data page
- Event Diagram page
- Logic Tree page
- Reports Listpage

To access the list of existing tracking items:

• On the appropriate page, on the Track menu, click the Track link.

The **Analysis Tracking Items** page appears, displaying the list of existing RCA Tracking Item records for the current RCA Analysis. If no records exist, a message appears in the workspace instead, indicating that there are no RCA Tracking Item records linked to the current RCA Analysis. The following image shows what the **Analysis Tracking Items** page looks like when it contains RCA Tracking Item records.

😵 Mer	See Meridium APM Framework - Analysis Tracking Items									
<u>F</u> ile	<u>F</u> ile <u>E</u> dit <u>G</u> oTo <u>T</u> ools <u>H</u> elp									
📀 Ba	😻 Back 🔹 🔅 Forward 👻 🏠 My Start Page 🔹 🎽 New 🔎 Search 🚞 Catalog 🔞 Query 🛛 🛅 Report 🕶 🕼 Graph 🕶 😴 Dataset 🖛 Dashboard 🕶									
	RCA->My PROACT->Test Analysis A ->Tracking									
me	meridium _{Tracking}									
F	ROACT® for		TRACKING							
	Meridium		Drag a column header here t	o group by that (column					
Mana	ige Assets 🛛 📚	4	Start Date	Is Active?	Count	Cost	Equipment			
a	Manage Assets		► 7/30/2008 12:00:00 AM	v	10	1000				
			2/6/2009 12:00:00 AM	✓	56	555				
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ABS	Spell Check									
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PRes	erve 😵	-								
	-									
	Preserve Records									
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5	Critical Success									
	Team Charter									
	Team									
		-								

Aspects of the Analysis Tracking Items Page

The **Analysis Tracking Items** page displays a list of all the RCA Tracking Item records that are linked to the RCA Analysis record for the current RCA Analysis.

	Start Date	Is Active?	Count	Cost	Equipment
	6/8/2011 12:00:00 AM	~	0	0	CMP-0221 PROPANE REFRIG.
I	6/17/2011 12:00:00 AM	✓	0	0	AQA PMP-8281 ACID BLOWDOWN

For each item, the following information appears:

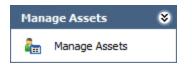
- Start Date: The date on which the evaluation will begin. This value appears as a hyperlink, which you can click to view the contents of the corresponding RCA Tracking Item record.
- Is Active?: A check box that indicates whether the tracking item is active or inactive. You can select this check box to indicate that the RCA Tracking Item record is active.
- Count: The number of failures that can occur before a revaluation email is sent to the users whose names are selected in the Alert List field in the corresponding RCA Tracking Item record. You can think of this number as the *expected* number of failures that will occur after the associated recommendation has been implemented. Once this number is reached, a notification will be sent to the users whose names appear in the Alert List field.
- **Cost:** The failure cost that must be exceeded for a reevaluation email to be sent to the users whose names are selected in the Alert List field in the corresponding RCA Tracking Item record. You can think of this number as the *expected* cost for maintenance and failure of the piece of equipment that will occur after the associated recommendation has been implemented. Once this number is reached, a notification will be sent to the users whose names appear in the Alert List field.
- Equipment: The Equipment ID for the piece of equipment that is being tracked.

The Analysis Tracking Items page contains the following task menus:

- Manage Assets
- <u>Common Tasks</u>
- PReserve
- Order
- Analyze
- <u>Communicate</u>
- Track
- Associated Pages

Note: The **Associated Pages** menu will contain links only if they have been defined for the RCA Tracking Item family via the URL Manager.

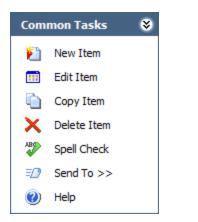
Manage Assets Menu



The Manage Assets menu on the Analysis Tracking Items page contains the following link:

• Manage Assets: Displays the Manage Assets page, where you can link, view, and unlink Equipment and Functional Location records associated with the current RCA analysis.

Common Tasks Menu



The Common Tasks menu on the Analysis Tracking Items page contains the following links:

- New Item: Displays the Tracking Item Details page, which contains a blank datasheet that you can use to create a new RCA Tracking Item record to link to the RAC Analysis record for the current RCA Analysis.
- Edit Item: Opens the selected RCA Tracking Item record on the Tracking Item Details page, where you can view and modify its contents.
- Copy Item: Creates a copy of the selected RCA Tracking Item record on the Tracking Item Details page, where you can modify the RCA Tracking Item record and save it to the current RCA Analysis.
- Delete Item: After asking for confirmation, deletes the selected RCA Tracking Item record.
- Spell Check: Displays the Spell Check dialog box, which allows you to perform a spell check operation on the text and character fields in records belonging to the current RCA Analysis.
- Send To: Displays a submenu with options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- Help: Displays the context-sensitive Help topic for the Analysis Tracking Items page.

PReserve Menu



The PReserve menu on the Analysis Tracking Items page contains the following link:

• **Preserve Records:** Displays the **Preserve Failure Data** page, which displays the list of existing RCA Preserve Item records for the current analysis.

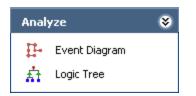
Order Menu



The Order menu on the Analysis Tracking Items page contains the following links:

- Critical Success Factors: Displays the <u>Critical Success Factors page</u>, which displays the list of existing RCA Critical Success Factor records that are linked to the RCA Analysis record for the current RCA Analysis.
- Team Charter: Displays the Team Charter dialog box, which contains the Team Charter for the current RCA Analysis.
- **Team:** Displays the **Team** page, where you can view the list of RCA Team Members records that are linked to the RCA Analysis record for the current RCA Analysis.

Analyze Menu



The Analyze menu on the Analysis Tracking Items page contains the following links:

- Event Diagram: Displays the Event Diagram page. The first time that you access the Event Diagram page for a given RCA Analysis, the RCA Event dialog box will appear automatically so that you can define an RCA Event record and link it to the current RCA Analysis. Otherwise, the Event Diagram page appears, displaying the event diagram for the current RCA Analysis.
- Logic Tree: Displays the Logic Tree page for the current RCA Analysis, where you can create a logic tree diagram to represent the possible causes of the event being analyzed.

Communicate Menu



The Communicate menu on the Analysis Tracking Items page contains the following links:

- Communicate Records: Displays the Communicate Records page, where you can create RCA Recommendation records to represent recommendations for the current RCA Analysis.
- **Reports:** Displays the **Reports List** page, where you can view a list of reports that have been configured for the Root Cause Analysis module.

Track Menu



The Track menu on the Analysis Tracking Items page contains the following link:

• **Track:** Displays the current page. This link is available on other pages in Root Cause Analysis and lets you navigate to the **Analysis Tracking Items** page.

Accessing the Tracking Item Details Page

You can access the Tracking Item Details page via the following methods:

- <u>Create a new RCA Tracking Item record.</u>
 - -or-
- Open an existing RCA Tracking record.

Aspects of the Tracking Item Details Page

The **Tracking Item Details** page displays the contents of a single RCA Tracking Item record on the RCA Tracking Item Details datasheet.

Above the datasheet, the **Related Equipment** text box appears, which contains the Record ID of the Equipment or Functional Location record to which the RCA Tracking Item record is linked. If the RCA Tracking Item record is not linked to an Equipment or Functional Location record, this text box will be empty.

To the right of the **Related Equipment** text box, the **Search** button appears, which you can click to search for an Equipment or Functional Location record to link to the current RCA Tracking Item record.

The following image shows what the **Tracking Item Details** page looks like when you create a new RCA Tracking Item record.

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The **Tracking Items Details** page contains the same task menus that appear on the <u>Analysis</u> <u>Tracking Items page</u>.

Note: The Associated Pages menu on the Tracking Item Details page contains links only if they have been defined for the RCA Tracking Item family and you are viewing an *existing* RCA Tracking Item record.

Creating New RCA Tracking Item Records

You can create RCA Tracking Item records and <u>set up tracking notifications</u> as a part of the reevaluation process. In the RCA Tracking Item record, you will define the:

- User to whom the notification will be sent.
- Time interval or event-based conditions that should be met *before* the notification can be sent.

Note: For notifications to work properly, an administrative user must create the <u>Tracking Evalu</u>ation scheduled item in the Meridium APM Schedule Manager.

When you create an RCA Tracking Item record, a link is created automatically between the RCA Tracking Item record and the RCA Analysis record. In addition, you will need to specify the Equipment or Functional Location record that represents the piece of equipment or location that you are analyzing. When you do so, a link is created automatically between the RCA Tracking Item record and the specified Equipment or Functional Location record.

To create a new Tracking Item record:

1. On the <u>Analysis Tracking Items page</u>, on the Common Tasks menu, click the New Item link.

Tracking Item Details								
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		Alert						
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The Tracking Item Details page appears, displaying a new RCA Tracking Item record.

- 2. On the <u>RCA Tracking Item Details datasheet</u>, complete the fields as desired. The following fields are required:
- Start Date
- Alert
- Message Subject
- Message Text
- 3. On the Common Tasks menu, click the Save this Item link.

The RCA Tracking Item record is saved to the database. At this point, <u>you can link an</u> Equipment or Functional Location record to the RCA Tracking Item record.

Linking Equipment or Functional Location Records to RCA Tracking Item Records

Once you save a RCA Tracking Item record to the database, you can link an Equipment or Functional Location record to that RCA Tracking Item record. Only one Equipment or Functional Location Record can be linked to each RCA Tracking Item record.

To link an Equipment or Functional Location record to an RCA Tracking Item record:

- 1. Open the RCA Tracking Item record to which you want to link the Equipment or Functional Location record.
- 2. Above the datasheet, click the Search button.

The **Find Equipment** window appears, and the **Search In** list contains the Equipment and Functional Location families.

- 3. Perform a search to locate the desired record.
- 4. In the search results, select row containing the Equipment or Functional Location record that you want to link to the RCA Tracking Item record, and click the **Select** button.

The **Find Equipment** window closes, and the Record ID of the selected record appears in the **Related Equipment** text box, indicating that the RCA Tracking Item record is linked to the record with that Record ID.

RCA-	CA->My PROACT->1054406 Exchanger U-Bend Tube Failure Analysis->Tracking->Tracking Item Details								
	Add/Edit Tracking Item								
Da	Related Equipment: E0321-094 ~ 00000000001054406 ~ EXCHANGER - HEAT Search								
Tr	acking ItemDetails								
		Value(s)							
	Active								
	Start Date	10/20/2010							
	Count	2							
	Cost	30000							
	Alert Demo, Joe								
	Message Subject Please reevaluate the effectiveness of the recommendations from following RCA Study								
	Message Text	1054406 Exchanger U-Bend Tube Failure Analysis ····							

Viewing the Contents of RCA Tracking Item Records

To view the contents of an RCA Tracking Item record:

 On the <u>Analysis Tracking Items page</u>, in the row representing the RCA Tracking Item record whose contents you want to view, in the Start Date cell, click the hyperlinked start date.

The Tracking Item Details page appears, displaying the contents of the selected record.

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Modifying Existing RCA Tracking Item Records

To modify the RCA Tracking Item record:

- 1. Open the RCA Tracking Record whose contents you want to modify.
- 2. Modify the contents of the record as desired.
- 3. On the Common Tasks menu, click the Save this Item link.

Your changes are saved to the database, and the **Analysis Tracking Items** page appears.

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Copying RCA Tracking Item Records

You can copy an RCA Tracking Item record in order to create the same tracking item for similar equipment and locations related to an RCA Analysis.

To copy an RCA Tracking Item record:

- 1. On the **Analysis Tracking Items** page, select an RCA Tracking Item that you wish to copy from the **Tracking** grid.
- 2. On the Common Tasks menu, click the Copy Item link.

The **Tracking Item Details** page appears, displaying a copy of the RCA Tracking Item record you selected. The values in all of the fields on the RCA Tracking Item Details data-sheet are copied except for the value in the **Related Equipment** text box.

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Manage Assets 🛛 📚 📥	Related Equipment:	Search						
anage Assets	Datasheet RCA Tracking Item Details	0						
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Save this Item	Active							
Spell Check	Start Date	10/31/2009						
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	Alert	Aultice, Patrick						
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Preserve Records	Message Text	Please re-evaluate the Exchanger RCA and						
Order 😵	Order 🛛							
Critical Success	Critical Success							
🌬 Team Charter								
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- 3. Link an Equipment or Functional Location record to the RCA Tracking Item record.
- 4. Modify the rest of the contents in the RCA Tracking Item Details datasheet as desired.
- 5. On the Common Tasks menu, click the Save this Item link.

Your changes are saved to the database, and the **Analysis Tracking Items** page appears.

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			2/6/2009 12:00:00 AM	✓	56	555		
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		-						

Deleting RCA Tracking Item Records

To delete an existing RCA Tracking Item record:

1. On the <u>Analysis Tracking Items page</u>, in the list of RCA Tracking Item records, select the row representing the RCA Tracking Item that you want to delete.

[Start	Date	Is Active?	Count	Cost	Equipment
<u>6/8/2</u>	011 12:00:00 AM	~	0	0	CMP-0221 PROPANE REFRIG.
▶ 6/17/2	2011 12:00:00 AM	✓	0	0	AQA PMP-8281 ACID BLOWDOWN

2. On the Common Tasks menu, click the Delete Item link.

A confirmation message appears, asking if you really want to delete the item.

3. Click the **Yes** button.

The record is removed from the list of RCA Tracking Item records and deleted from the Meridium APM database.

Start Date	Is Active?	Count	Cost	Equipment
▶ 6/8/2011 12:00:00 AM		0	0	CMP-0221 PROPANE REFRIG.

About the Spell Check Feature

You can use the spell check feature to search for spelling errors in a Root Cause Analysis. When you use the spell check feature, the Meridium APM system checks the spelling of the values in text and character fields of the following records within an RCA Analysis:

- RCA Preserve Item
- RCA Critical Success Factor
- RCA Sequence Node
- RCA Logic Gate
- RCA Failure Mode
- RCA Hypothesis
- RCA Verification
- RCA Build List Item
- RCA Recommendation
- RCA Tracking Item
- RCA Analysis

If a word in a field is misspelled according to the <u>language specified for the spell check feature</u>, the Meridium APM system will display alternative words that you can choose to use in place of the misspelled word.

Note: Fields containing HTML or XML tags will be ignored by the spell check feature.

The Spell Check feature is accessible via the **Spell Check** link, which is located on the **Tree Tasks** menu on the **Logic Tree** page and the **Common Tasks** menu on the following pages:

- Preserve Failure Data
- Critical Success Factors
- Team
- Event Diagram
- Communicate Records
- Reports List
- Analysis Tracking Items

Note: For unpublished analyses, the **Spell Check** link is always enabled. For published analyses, it is disabled on all pages except the **Communicate Records** and the **Recommendation Details** pages. It is enabled on these pages for published analyses only if you are a Super User, a member of the MI PROACT Administrator Security Group, or the Principal Analyst for the analysis.

Checking the Spelling in an Analysis

To use the spell check feature:

1. On the Common Tasks menu, click the Spell Check link.

The Spell Check dialog window appears.

Spe	Check (X
	pell Check Complete Analysis	
	ess Start button to start spell checking. Press Close button to close the form.	
	Start Options Close	
		///

2. To start checking the spelling in the analysis, click the **Start** button.

Note: When you start the spell check operation, the *currently selected* dictionary will be used automatically. If this is the first time you have accessed the spell check feature, the Meridium APM system will automatically select a dictionary that corresponds to your Meridium APM Culture setting, if one is available. If a dictionary is not available for your Meridium APM Culture setting or you do not have a Meridium APM Culture setting defined, the English dictionary will be used. You can change the language by clicking the **Options** button.

If one or more misspelled words are found, the **Word Not Found** dialog box appears, displaying the misspelled word, the family of the misspelled word, and the number of records that are being checked in the RCA Analysis. If NO misspelled words are found, the **Spelling** dialog box appears, notifying you that the check is complete.

Word Not Found	
Spell Check: RCA Recommendation - (1 of 103 records) This word was not found in the main dictionary:	
REC	Ignore
Possible alternatives:	Ignore All
	Add
Rea Red Ref Rep Ret Rev	Change Change All
Options	Cancel

- 3. If the spell check feature finds misspelled words, click one of the following buttons on the **Word Not Found** dialog box:
- Ignore: Ignores the selected word and continues to the next misspelled word.
- Ignore All: Ignores all instances of the selected word in the analysis and continues to the next misspelled word.
- Change: Replaces the selected word with a word you select from the Possible Alternatives list.
- Change All: Replaces all instances of this word in the analysis with a word you select from the Possible Alternatives list.
- Add:Adds the selected word to the dictionary. After you add the word to the dictionary, it
 will no longer be considered misspelled, and the spell check feature will continue to the
 next misspelled record.
- Cancel: Cancels the spell check and closes the Word Not Found dialog box.
- Options: Displays the Spelling Options dialog box, where you can specify a new language for the dictionary.

When the spell check process is complete, the **Spelling** dialog box appears.

Spelling	—
i	Spell checking complete.
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4. Click **OK**. The **Spell Check** dialog box returns to focus. If you are done using the spell check feature, click the **Close** button.

Specifying a Language for the Dictionary

When you initiate the spell check operation, a dictionary will be selected for you by default. The first time you access the spell check feature, the Meridium APM system will automatically select the dictionary associated with your Meridium APM Culture setting (if one is available). If a dictionary is not available for your Meridium APM Culture setting or you do not have a Meridium APM Culture setting defined, the English dictionary will be used. If desired, you can modify the default dictionary selection. If you do so, *that* language will be selected automatically the next time you access the spell check feature.

To specify the language to be used by the spell check feature:

1. On the Spell Check window or the Word Not Found window, click the Options button.

Sp	lling Options
	Choose the language you would like to use when performing spell checking:
	OK Cancel

The Spelling Options dialog box appears.

- 2. Click one of the available options from the Choose the language you would like to use when performing spell checking.
- 3. Click OK.

The language you selected will now be used by default each time you access the spell check feature.

Accessing the My PROACT Page

The **My PROACT** page which contains a list of the in-progress (unpublished) RCA Analyses to which you belong and lists of all assigned task items, including RCA Preserve Item records, RCA Verification records, and RCA Recommendation records.

To access the My PROACT page:

• On the Root Cause Analysis Start Page, click the My PROACT link.

The My PROACT page appears.

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meridium	RCA->My PROACT							
meriaium	My PROACT							
PROACT® for Meridium Analyses in Progress: 1								
Common Tasks 😵	Drag a column header here to g	roup by that column						
New Analysis	Analysis Name	Long Description	Start Date	End Date				
=⊘ Send To >>	▶ <u>1041828 HEX U-Bend</u>	1041828 HEX U-Bend freque		8/27/2009				
Other Tasks 🛛 📚								
Manage Analyses								
		corresponding list of items.						
	Preserve Items Verification	1 1						
	Preserve Items:	0						
	Drag a column header here to							
	Data Category (Collection Strategy Due Dat	Date Completed	Analysis Name				

Aspects of the My PROACT Page

The **My PROACT** page displays a list of all of the unpublished RCA Analyses where you are a member of the RCA Analysis Team. It provides you with a central location for viewing the list of the RCA Analyses and the assigned open task items associated with those RCA Analyses. When an RCA Analysis is in progress, only the team members and the Principal Analyst can view the associated data. An example of the **My PROACT** page is shown in the following image.

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· · · ·	RCA->My PROACT								
	My PROACT								
PROACT® for Meridium Common Tasks									
Common Tasks 🛛 😵	Drag a column header here to	group by that column							
Send To >>	Analysis Name	Long Description	Start Date	End Date					
 Help 	▶ <u>1041828 HEX U-Bend</u>	1041828 HEX U-Bend frequen	8/10/2009	8/27/2009					
Other Tasks 😵									
	Click on a tab to view the	corresponding list of items.							
	Preserve Items Verification	ns Recommendations							
	Preserve Items:	0							
	Drag a column header here to group by that column								
	Data Category	Collection Strategy Due Date	Date Completed	Analysis Name					

The My PROACT page consists of two sections:

- The **Analyses in Progress** section displays following columns of information for each RCA Analysis:
 - Analysis Name: The name assigned to the RCA Analysis. You can click the hyperlinked analysis name to view the associated RCA Analysis record.

Note: The Analysis Name field is locked in the first position on the grid.

- Long Description: A description of the RCA Analysis.
- Start Date: The start date of the RCA Analysis.
- End Date: The date when the RCA Analysis has been completed, if applicable.

You can click the hyperlinked analysis name to view the details of the RCA Analysis.

- The **Preserve Items**, **Verifications**, and **Recommendations tabs** section appear at the bottom of the **My PROACT** page to let you view and manage all RCA Preserve Item records, RCA Verification records, and RCA Recommendation records that are assigned to you. To view the details for a particular type of item, click the corresponding tab:
 - Preserve Items: Displays a list of all incomplete RCA Preserve Item records for the RCA Analyses to which you belong. RCA Preserve Item records will be displayed as they are created and assigned.
 - Verifications: Contains a list of the incomplete RCA Verification records for the RCA Analyses to which you belong. RCA Verification records will be displayed as they are created and assigned.
 - Recommendations: Contains a list of the RCA Recommendation records for the RCA Analyses to which you belong. Recommendations will be displayed as they are created and assigned.

Additionally, each tab displays the number of items that appear in the list on that tab. The items in the list on each tab are color-coded according to due date for easy tracking:

- No color (the default white background): The item is due two weeks or more from the current date.
- Yellow: The item is due within two weeks of the current date.
- Red: The item is due today or is overdue.
- Green: The item has been completed.

Note: After an RCA Analysis is published, assigned items associated with it are removed from the **Preserve Items**, **Verifications**, and **Recommendations** tabs.

The **My PROACT** page contains the following task menus that provide access to Root Cause Analysis functions: Common Tasks and Other Tasks.

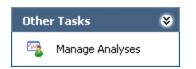
Common Tasks Menu



The Common Tasks menu on the My PROACT page contains the following links:

- New Analysis: Displays the New Analysis Builder, which will guide you step-by-step through the initial steps required for a new RCA Analysis.
- Send To: Displays a submenu with options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- Help: Displays the context-sensitive Help topic for the My PROACT page.

Other Tasks Menu



The Other Tasks menu on the My PROACT page contains the following link:

• Manage Analyses: Displays the Manage Analyses page, where you can view all of the analyses of which you are member, regardless of the state.

Viewing the Details of an Analysis

From the **My PROACT** page, you can view the details of any RCA Analysis that appears in the list of existing RCA Analyses.

To view the details of an analysis:

 On the My PROACT page, in the Analyses in Progress list that appears at the top of the page, click the hyperlinked name of the RCA Analysis whose RCA Analysis record you want to view.

The Analysis page appears.

Meridium APM Framework File Edit Go To Tools	•		
		Query + 🛅 Report + 🕼 Graph + 😴 Dataset + 💷 Dashboard +	
	RCA->My PROACT->1041828 HEX U-Bend	gaciy · 📺 report · 🞲 orașn · 🍕 bataset · 🔤 bashboard ·	
meridium	My Analysis: 1041828 HEX U-I	Bend	
PROACT® for Meridium	Datasheet RCA Analysis Detail		
Manage Assets 🛛 😽	Analysis Details Plant & Equipment Info		
Anage Assets		Value(s)	
	Analysis Name	1041828 HEX U-Bend	
PReserve 😽	Analysis Description	1041828 HEX U-Bend frequent failues based on tubes	•••
Preserve Records	Start Date	8/10/2009	
Freserve Records	End Date	8/27/2009	
)rder 😵	Charter	To identify the root causes of the 1041828 HEX U-Bend failures. This	•••
-	Comments	Performed by Investigative and Analytics Process team	
Critical Success Fact	Analysis Type	Operational	
峰 Team Charter	Date Published		
👺 Team	Event Narrative	Frequent tube failures resulting in excessive costs and losses	
	Cost	\$250,000.00 (United States Dollar)	
Analyze 😵	Frequency	4	
🗜 Event Diagram			
🕂 Logic Tree	<u> </u>		
ommunicate 😵	PROACT Analysis Summary		
👸 Communicate Records	Number of Team Members: 4		
Reports	Number of Preserve Items: 2		
	Number of Critical Success Factors: 4		
rack 😵			
🍕 Track			
ssociated Pages 🔗			

Viewing the Details of a Preserve Item

From the **My PROACT** page, you can view the details for any RCA Preserve Item record that is listed on the **Preserve Items** tab at the bottom of the page.

To view the details of an RCA Preserve Item record:

- On the My PROACT page, in the Preserve Items, Verifications, and Recommendations tabs section, click the Preserve Items tab to view a list of RCA Preserve Item records.
- 2. In the list of RCA Preserve Items, in the **Data Category** column, click the hyperlinked value for the record that you want to view.

Meridium APM Framework - Preserve Record Details - - -<u>File Edit Go To Tools H</u>elp 👻 Back + 🔅 Forward + 🏠 My Start Page + 🎽 New 🔎 Search 🚎 Catalog 🐌 Query+ 🛅 Report+ 🕼 Graph+ 🍕 Dataset + 🛤 Dashboard + RCA->My PROACT->Test Analysis A->Preserve Records->Preserve Record Details meridium Add/Edit Preserve Record PROACT® for Assign to: Patrick Aultice -Meridium Manage Assets 🛛 😵 📤 Datasheet RCA Preserve Failure Data Item 💌 Preserve Record Details Anage Assets Value(s) Common Tasks * Data Category Paper Paper or Electronic failure data Data to Collect Save Record SAP ORDER/Notification History ••• Collection Strategy Spell Check 8/31/2009 Date Due Send To >> Send Alert on Due Date? V 🕜 Help 3 (Days) Days Before Due Date to be Notified Weekly Frequency of Alert After Due Date * PReserve RCA analysis data needs your attention •••• Alert Email Body Preserve Records Completed? Yes 8/12/2009 Date Completed Order * Critical Success ... Be Team Charter **8** Team ۲ Analyze Event Diagram Logic Tree

The Preserve Record Details page appears.

Viewing the Details of an RCA Verification Record

On the **My PROACT** page, you can view the details for any RCA Verification record that is listed on the **Verifications** tab at the bottom of the page. An RCA Verification record will appear on the **Verifications** tab only if it assigned to you.

To view the details of an RCA Verification record:

- 1. On the My PROACT page, in the Preserve Items, Verification, and Recommendations tab section, click the Verifications tab to view a list of RCA Verification records.
- 2. In the list of RCA Verification records, in the **Verification Method** column, click the hyperlinked value for the record that you want to view.

۲	RC/	A Verifi	cation			C
F	RCA	4 Ver	ification Data Sheet			
	Data	asheet	RCA Verification	-	🔞 🖥 🛃 🔪 🗳 🕲 🖏	
	Ver	ificatio	n Details			
		[Value(s)	
	►	Metho	đ		Test Verification	
		Outcor	ne		··· ·	
		Due Da	ate		2/6/2009 =	
		Send A	lert on Due Date?			
		Days B	efore Due Date to be Notified			
		Freque	ency of Alert After Due Date			
		Alert E	mail Text		···· -	
			•			J
						_
					Save Cancel	

The RCA Verification dialog box appears.

Viewing the Details of an RCA Recommendation Record

On the **My PROACT** page, you can view the details for any RCA Recommendation record that is listed on the **Recommendations** tab at the bottom of the page.

To view the details of an RCA Recommendation record:

- 1. On the My PROACT page, in the Preserve Items, Verifications, and Recommendations tabs section, click the Recommendations tab to view a list of RCA Recommendation records.
- 2. In the list of RCA Recommendation records, in the **Description** column, click the hyperlinked value for the record that you want to view.

S Meridium APM Framework -	Recommendation Details						
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Anage Assets		Value(s)					
Thundge Asses	Recommendation ID	REC-201					
Common Tasks 🛛 😵	Recommendation Headline	Test Analysis_A - Recommendation REC-201 Recommendation Headline Field					
	Recommendation Description	Test Analysis_A - Recommendation REC-201 Recommendation Description Field	···				
Save Recommendation	Recommendation Basis	Test Analysis_A - Recommendation REC-201 Recommendation Basis Field					
Spell Check	RCA Analysis ID	Test Analysis_A					
🖅 Send To >>	Equipment ID		•••				
🕖 Help	Technical Number						
	Functional Location ID		•••				
PReserve 😵	Required Equipment Status	On-Line (ON-LINE)					
Preserve Records	Business Impact	Safety (SAFETY)					
Heserve Records	Target Completion Date	7/30/2008 12:00:00 AM					
Order 😵	Mandatory Date						
	Recommendation Priority	High (HIGH)					
Critical Success Fact	Status	Created (CREATED)					
🂱 Team Charter	Author Name	Aultice, Patrick pat					
🏘 Team	Reviewer Name	Aultice, Patrick pat					
	Assigned To Name	Aultice, Patrick pat					
Analyze 😵	Final Approver Name	Aultice, Patrick pat					
Event Diagram	Cause						
Logic Tree	Cause Type						
AT Logic free	Close-Out Comments	Test Analysis_A - Recommendation REC-201 Recommendation Close-Out Comments Field					
Communicate 😵	Implemented Date						
	Create Work Request?						
Communicate Records	Work Request Reference						
🗓 Reports	Work Request Equipment						
	Work Request Functional Location						
Track 😵							
🇠 Track							

The **Recommendation Details** page appears.

About the Principal Analyst's View

The Principal Analyst facilitates, organizes, and manages the RCA Analysis process. In Root Cause Analysis, when a user completes the initial steps required for an RCA Analysis, that user is designated automatically as the Principal Analyst. Each RCA user has access to the Principal Analyst's view for the RCA Analyses they have initiated via the **New Analysis Builder**. The <u>PA</u> <u>PROACT page</u> displays the *Principal Analyst's view*.

Via the **PA PROACT** page, you can review all tasks assigned to all team members for any RCA Analysis that you have initialized. If you have not completed the initial steps required for an active RCA Analysis, your **PA PROACT** page will be empty. When you select an RCA Analysis from the list, the open items (e.g., RCA Preserve Item records, RCA Verification records, RCA Recommendation records) associated with the selected RCA Analysis appear on a series of tabs. You can select a items on each tab to view the current status of the item.

In addition, on the **PA PROACT** page, you can create notifications to alert team members of overdue RCA Preserve Item records and RCA Verification records. You can also send notifications to the team member who is responsible for an RCA Recommendation record.

Items with blank assignments will be listed on the **PA PROACT** page to allow you to track the items. If a team member is removed from the RCA Analysis, any item that was previously assigned to the deleted team member (e.g., RCA Verification record) will be displayed on the **PA PROACT** page, where you can reassign those items to another team member.

Accessing the PA PROACT Page

From the **PA PROACT** page, you can view the list of RCA Analyses for which you are currently serving as the Principal Analyst. In addition, you can view and manage the tasks associated with the RCA Analysis (e.g., RCA Preserve Item records, RCA Verification records, and RCA Recommendation records) and the team members to whom the tasks are assigned.

To access the PA PROACT page:

• On the Root Cause Analysis Start Page, click the Principal Analyst's View link.

The **PA PROACT** page appears.

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<u>F</u> ile <u>E</u> dit <u>G</u> o To <u>T</u> ools	<u>F</u> ile <u>E</u> dit <u>G</u> oTo <u>T</u> ools <u>H</u> elp							
🍣 Back 👻 🌖 Forward 👻 🐔	🖌 My Start Page 👻 🎽 New 🔎	Search 🗯 Catalog 👩 Query	👻 🛅 Report 🕶 🕜 Graph 🕶 🍕	Dataset 👻 🔚 Dashboard 🗸				
	RCA->PA View							
	meridium Principal Analyst's View							
Meridium	PROACT® for Meridium Analyses in Progress: 2							
Common Tasks 🛛 😵	Drag a column header here to group	o by that column						
Send To >>	Analysis Name	Long Description	Start Date	End Date				
 Help 	Planned outage	Planned outage to perform pl	1/25/2012					
	New Analysis							
Other Tasks 🛛 😽								
Send Records								
Manage Analyses								
	Click on a tab to view the corresponding list of items.							
	Preserve Items Verifications	Recommendations						
	Preserve Items: ()						
	Drag a column header here to grou	p by that column						
	Data Category Colle	ection Strategy Person Resp	Due Date	Date Completed				

Aspects of the PA PROACT Page

The **PA PROACT** page displays a list of RCA Analyses for which you are currently serving as the Principal Analyst. In addition, on the **PA PRAOCT** page, you can view and manage the tasks associated with the RCA Analysis (e.g., RCA Preserve Item records, RCA Verification records, and RCA Recommendation records) and the team members to whom the tasks are assigned.

🍄 Meridium APM Framework - PA PROACT 📃 💷 📧					
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meridum RCA->PA View					
Principal Analyst's View					
PROACT® for					
Meridium Analyses in Progress: 2					
Common Tasks V Drag a column header here to group by that column					
New Analysis					
Image: Send To >> Analysis Name Long Description Start Date End Da Image: Send To >> Image: Planned outage to perform pl 1/25/2012 Image: Planned outage to perform pl 1/25/2012	ite				
● Planned outage Planned outage to perform pl 1/25/2012 New Analysis					
Other Tasks					
Send Records					
Manage Analyses					
Click on a tab to view the corresponding list of items.					
Preserve Items: 0					
Drag a column header here to group by that column					
Data Category Collection Strategy Person Responsible Due Date D	Date Completed				

The PA PROACT page consists of two sections:

- The Analyses in Progress section contains a list of active analysis for which you are currently serving as the Principal Analyst. By default, the following analysis properties are shown for each analysis that appears in the list.
 - Analysis Name: The name assigned to this analysis. Click an Analysis Name to view the summary for the selected analysis. The name assigned to this analysis. Click an Analysis Name to view the summary for the selected analysis.

Note: This field is locked in the first position on the grid.

- Long Description: A description of the analysis.
- Start Date: The start date of the analysis and the time are listed in this field.

- End Date: The end date of the analysis and the time are listed in this field.
- The **Preserve Items, Verifications, and Recommendations tab** section appears below the list of analyses. Each tab contains a list of items that are linked to the analyses in the **Analyses in Progress** list. Only the unpublished analyses to which the Principal Analyst is assigned will appear in the list.

The following tabs are displayed:

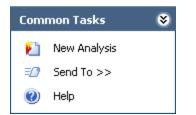
- Preserve Items: Displays a list of the RCA Preserve Item records associated with the selected analysis.
- Verifications: Displays a list of the RCA Verification records associated with the selected analysis.
- Recommendations: Display a list of the RCA Recommendation records associated with the selected analysis.

The items in the list on each tab are color-coded according to due date for easy tracking:

- No color (the default white background): The item is due two weeks or more from the current date.
- Yellow: The item is due within two weeks of the current date.
- **Red:** The item is due today or is overdue.
- Green: The item has been completed.

Items with blank assignments will be listed on the **PA PROACT** page to allow the Principal Analyst to track the items. If a team member is deleted, the analysis task (the RCA Preserve Item Record, RCA Verification Record, or RCA Recommendation record) that was previously assigned to the deleted team member will appear on the **PA PROACT** page. The Principal Analyst can then re-assign those items to another team member.

Common Tasks Menu



The Common Tasks menu on the PA PROACT page contains the following links:

- New Analysis: Displays the New Analysis Builder, which will guide you step-by-step through the initial steps required for a new RCA Analysis.
- Send To: Displays a submenu with options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- Help: Displays the context-sensitive Help topic for the PA PROACT page.

Other Tasks Menu



The Other Tasks menu on the PA PROACT page contains the following links:

- Send Records: Allows the Principal Analyst to <u>send an email message</u> to the RCA Analysis Team member who is responsible for an overdue item (an RCA Preserve Item record or an RCA Verification record) that is being tracked.
- Manage Analyses: Displays the Manage Analyses page, where you can view all of the analyses of which you are member, regardless of the state.

Viewing the Details of an In-Progress RCA Analysis

To view the details of an in-progress RCA Analysis:

- 1. On the <u>PA PROACT page</u>, in the **Analyses in Progress** section, select the row containing the RCA Analysis for which you want to display the details.
- 2. Click the hyperlinked name of the RCA Analysis in the Analysis Name column.

The Analysis page appears.

Seridium APM Framework	- Analysis	
<u>F</u> ile <u>E</u> dit <u>G</u> o To <u>T</u> ools	Help	
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Meridium	Datasheet RCA Analysis Detail	
Manage Assets 🛛 😽	Analysis Details Plant & Equipment Info	
Anage Assets		Value(s)
	Analysis Name	1041828 HEX U-Bend
PReserve 😽	Analysis Description	1041828 HEX U-Bend frequent failues based on tubes
Preserve Records	Start Date	8/10/2009
Preserve Records	End Date	8/27/2009
Order 😵	Charter	To identify the root causes of the 1041828 HEX U-Bend failures. This
	Comments	Performed by Investigative and Analytics Process team
Critical Success Fact	Analysis Type	Operational
🌬 Team Charter	Date Published	
🍄 Team	Event Narrative	Frequent tube failures resulting in excessive costs and losses
	Cost	\$250,000.00 (United States Dollar)
Analyze 😽	Frequency	4
Event Diagram		
Logic Tree	<u> </u>	
Communicate 😽	PROACT Analysis Summary	
Communicate Records		
20		
Reports	Number of Preserve Items: 2	
Track 😵	Number of Critical Success Factors: 4	
Magaza Track		
Associated Pages 🔗		

Viewing Assigned Incomplete RCA Preserve Item Records

You can view the RCA Preserve Item records assigned for a selected unpublished RCA Analysis for which you are the Principal Analyst.

To view an RCA Preserve Item record:

- 1. On the <u>PA PROACT page</u>, in the **Analyses in Progress** section, click the row containing the RCA Analysis for which you want to display items.
- 2. Click the **Preserve Items** tab at the bottom of the page.

All of the RCA Preserve Item records for the selected RCA Analysis appear in the list on the **Preserve Items** tab. A color is assigned to each RCA Preserve Item record according to the due date.

RCA->PA View								
Principal Analyst's View								
Analyses in Progress: 2								
Drag a column header he	re to group by that colu	mn						
Analysis Name	Long Description	Start Date	e [End Date				
Test Analysis								
Sample Analysis								
Click on a tab to view the corresponding list of items.								
Preserve Items Verif	ications 🛛 Recommenda	ations						
Preserve	Items: 1							
Drag a column header h	ere to group by that colu	umn						
Data Category	Collection Strategy	Person Respon	Due Date	Date Completed				
Parts	Test Collection Strategy	Rebecca Sweeney	3/31/2011					

The following details are displayed for each Preserve Item in the list.

• Data Category: A data collection procedure based on five categories, called the 5 P's,

provides a guide for organizing data that is relative to the problem that the RCA Analysis Team wishes to analyze.

- Collection Strategy: A description of the exact manner in which the data will be collected. An example of a strategy for collecting data could be acquiring production logs from a line supervisor.
- Person Responsible: The name of the team member to whom this task is assigned.
- Due Date: The deadline for collecting the failure data.
- Date Completed: The date on which the task was completed. This field is automatically populated when the assigned team member has finished collecting the data for the RCA Preserve Item record.
- 3. Click the hyperlinked value in the Data Category column that corresponds to the record that you want to view or modify.

The RCA Preserve Item record appears on the Preserve Record Details page.

- 4. Modify the record as desired.
- 5. On the **Common Tasks** menu, click the **Save Record** link.

Your changes are saved to the database and the PA PROACT page reappears.

Viewing and Modifying Assigned RCA Verification Records

You can view the RCA Verification records that are linked to a selected unpublished RCA Analysis for which you are the Principal Analyst. From the **Verifications** tab, you can select an RCA Verification record that you want to review.

To view assigned RCA Verification records:

- 1. On the <u>PA PROACT page</u>, in the **Analyses in Progress** section, click the row containing the RCA Analysis for which you want to display items.
- 2. In the **Preserve Items, Verifications, and Recommendations tabs** section, click the **Verifications** tab.

All the RCA Verification records for the selected RCA Analysis appear in the list on the **Verifications** tab. A color is assigned to each RCA Verification record according to the due date.

RCA->My PROACT								
My PROACT								
Analyses in Progress:	3							
Drag a column header here I	to group by that column							
Analysis Name	Long Description	Start Date	End Date					
Test Analysis A	Test Analysis_A - Ana	7/30/2008	8/6/2008					
Test Analysis								
Sample Analysis								
Click on a tab to view th	e corresponding list o	fitems						
Preserve Items Verificat	ions Recommendation:	5						
Verifications:	1							
Drag a column header here	to group by that column							
Verification Method	Due Date		Date Completed					
Test Verification	3/31/2011							

The following details are displayed for each RCA Verification record in the list:

• Verification Method: The method utilized to prove that a hypothesis is true or not true

(e.g., Data analysis, lube oil analysis, stress analysis, visual inspection, interviews).

- Person Responsible: The name of the team member to whom this task is assigned.
- Due Date: The deadline when the verification should be completed.
- Date Completed: The date on which the verification is completed. This field is automatically populated when the assigned team member has completed the verification process.
- 3. Click the hyperlinked value in the **Verification Method** column that corresponds to the record that you want to view or modify.

The RCA Verification dialog box appears, displaying the RCA Verification datasheet.

RC	A Verifi	cation			×
RC	A Ver	ification Data Sheet			
Dat	tasheet	RCA Verification	- 10 0 0		Q B
Ver	rificatio	6			
	[Value(s)		^
Þ	Metho	d	Test Verification	1	•••
	Outcor	ne			•••
	Due Da	ate	2/6/2009		=
	Send A	Vert on Due Date?			
	Days B	efore Due Date to be Notified			
	Freque	ency of Alert After Due Date			
	Alert E	imail Text			
				Save	Cancel

- 4. Modify the record as desired.
- 5. Click the Save button to save your changes.

Your changes are saved and the PA PROACT page reappears.

Viewing and Modifying Assigned RCA Recommendation Records

You can view the RCA Recommendation records assigned for a selected unpublished RCA Analysis for which you are the Principal Analyst.

To view and modify assigned RCA Recommendation records:

- 1. On the <u>PA PROACT page</u>, in the **Analyses in Progress** section, click the row containing the RCA Analysis for which you want to display items.
- 2. Click the **Recommendations** tab to select it.

All of the Recommendations for the selected RCA Analysis appear in the list on the **Recommendations** tab. The system assigns a color to each RCA Recommendation record according to the due date.

RCA->PA View										
Principal Analyst's View										
Analyses in Progress: 2										
Drag a column header here	to group by that column	1								
Analysis Name	Long Description	Start Date	End Date							
Test Analysis										
Sample Analysis										
Click on a tab to view t	Click on a tab to view the corresponding list of items.									
Preserve Items Verifica	ations Recommendation	ons								
Recommendations:	1									
Drag a column header her	e to group by that colum	n								
Description	Assigned To	Due Date	Date Completed							
Sweeney, Rebecca 3/30/2011										

The following details are displayed for each RCA Recommendation record in the list:

• Description: A brief description of the recommendation.

- Person Responsible: The name of the team member assigned to this record.
- Due Date: The deadline when the recommendation should be implemented.
- **Date Completed:** Populated when the assigned team member has implemented the recommendation.
- 3. Click the hyperlinked value in the Description column associated with the record that you want to view or modify.

The **Recommendation Details** page appears, displaying the selected RCA Recommendation record.

	- •		
	Viv Start Page 👻 👔 New 🔎 Search 🚞	Catalog 🐻 Query + 🛅 Report + 🕼 Graph + 🍕 Dataset + 💷 Dashboard +	
	CA->My PROACT->Test Analysis A ->Commu		
	Edit PROACT Recomm	endation	
PROACT® for			
Meridium			
lanage Assets 🛛 😵	General Information Alert		
Manage Assets		Value(s)	
Manage Assets	 Recommendation ID 	REC-201	
ommon Tasks 🛛 😵	Recommendation Headline	Test Analysis_A - Recommendation REC-201 Recommendation Headline Field	
	Recommendation Description		•••
Save Recommendation	Recommendation Basis	Test Analysis_A - Recommendation REC-201 Recommendation Basis Field	
Spell Check	RCA Analysis ID	Test Analysis_A	
2 Send To >>	Equipment ID		
🕖 Help	Technical Number		
	Functional Location ID		
Reserve 😵	Required Equipment Status	On-Line (ON-LINE)	
Preserve Records	Business Impact	Safety (SAFETY)	
Preserve Records	Target Completion Date	7/30/2008 12:00:00 AM	
rder 😵	Mandatory Date		
	Recommendation Priority	High (HIGH)	
Critical Success Fact	Status	Created (CREATED)	
😽 Team Charter	Author Name	Aultice, Patrick pat	
🌮 Team	Reviewer Name	Aultice, Patrick pat	
	Assigned To Name	Aultice, Patrick pat	
nalyze 😵	Final Approver Name	Aultice, Patrick pat	
Event Diagram	Cause		
Logic Tree	Cause Type		
	Close-Out Comments	Test Analysis_A - Recommendation REC-201 Recommendation Close-Out Comments Field	
ommunicate 😵	Implemented Date		
	Create Work Request?		
Communicate Records	Work Request Reference		
Reports	Work Request Equipment		
	Work Request Functional Location		
rack 😵			

- 4. Modify the record as desired.
- 5. On the Common Tasks menu, click the Save Recommendation link.

Your changes are saved to the database and the PA PROACT page reappears.

About Sending Email to Team Members

Root Cause Analysis provides the Principal Analyst with the ability to send an email message to the RCA Analysis Team member who is responsible for an item, such as an RCA Preserve Item record or an RCA Verification record. The Principal Analyst can select and send email messages about multiple items to multiple RCA Analysis Team members at the same time. Using this feature allows the Principal Analyst to facilitate the participation of team members and manage the administrative responsibilities of collecting the data.

Note: To use this feature, team members must have an email address defined in their Meridium APM Human Resource record. In addition, Microsoft Outlook or the SMTP Server must be configured properly. Additionally, the user who is sending the records and the user who is receiving the records must belong to the same RCA Analysis Team.

Using the PA PROACT page, you can:

- Send email message about RCA Preserve Item records.
- Send email messages about RCA Verification records.

The Principal Analyst can also send an email message about a recommendation to the RCA Analysis Team member who is responsible for that RCA Recommendation record. The functionality for sending an email message about an RCA Recommendation record is available via the data-sheet for the <u>RCA Recommendation record</u>.

Sending Email About RCA Preserve Item Records

To send an email message about an RCA Preserve Item record:

- 1. On the <u>PA PROACT page</u>, in the **Analyses in Progress** section, select the row containing the desired RCA Analysis.
- 2. In the Preserve Items, Verifications, and Recommendations tabs section, click the Preserve Items tab.
- 3. On the Other Tasks menu, click the Send Records link.

Note: If you are an RCA Analysis Team member but do not have an email address defined in your Meridium APM Human Resource record, a message will appear, indicating that the current user does not have an email address defined. You can define an email address by modifying your Human Resource record.

The **Email List of Items** dialog box appears, displaying a list of the existing RCA Preserve Item records associated with the selected RCA Analysis.

Email List of Items									
List of items Select items that you want t	o send. Hold Ctrl or Shift	key to select multiple ite	ms.						
Drag a column header here	Drag a column header here to group by that column								
Verification Method	Due Date	Date Completed	Person Responsible						
Verification Method	3/13/2009 1:53:09 PM								
Select All	De	select All							
Message Text:									
Send		lose							

4. Click the rows containing the records about which you want to send an email message.

- 5. In the **Subject** text box, type the subject of the email message(s).
- 6. In the **Message Text** text box, type the text of the email message.
- 7. Click the **Send** button.

The Meridium APM system sends the email messages containing hyperlinks to the selected RCA Preserve Item record(s) and displays a confirmation message.

- 8. Click **OK** to close the confirmation message.
- 9. On the Email List of Items dialog box, click the Close button to close the Email List of Items dialog box.

Sending Email about RCA Verification Records

To send an email message about RCA Verification records:

- 1. On the <u>PA PROACT page</u>, in the **Analyses in Progress** section, click the row containing the desired RCA Analysis.
- 2. In the **Preserve Items, Verifications, and Recommendations tabs** section, click the **Verifications** tab.
- 3. On the Other Tasks menu, click the Send Records link.

The **Email List of Items** dialog box appears, displaying a list of the existing RCA Verification records associated with the selected RCA Analysis.

Email List of Items									
List of items									
Select items that you want to send. Hold Ctrl or Shift key to select multiple items.									
Drag a column header here	Drag a column header here to group by that column								
Verification Method	Due Date	Date Completed	Person Responsible						
Verification Method	3/13/2009 1:53:09 PM								
Select All	De	select All							
Subject:									
1									
Message Text:									
Send		lose							

- 4. Select the rows containing the records about which you want to send an email message.
- 5. In the **Subject** text box, type the subject of the email message.
- 6. In the Message Text text box, type the text of the email message.
- 7. Click the **Send** button.

The Meridium APM system sends the email messages containing hyperlinks to the selected RCA Verification record(s) and displays a confirmation message.

- 8. Click **OK** to close the confirmation message.
- 9. On the Email List of Items dialog box, click the Close button to close the Email List of Items dialog box.

Accessing the Manage Analyses Page

The **Manage Analyses** page lets you view a list of <u>unpublished RCA Analyses</u>, <u>RCA Analysis</u> <u>Templates</u>, <u>and published RCA Analyses</u>. From the **Manage Analyses** page, you can also view the details of an existing RCA Analysis and perform various tasks associated with RCA Analyses.

The following instructions provide details on accessing the Manage Analyses page via the Root Cause Analysis Start Page. You can also access the Manage Analyses page via the Other Tasks menu on any of the following pages:

- My PROACT page
- PA PROACT page
- Analysis page

To access the Manage Analyses page:

• On the Root Cause Analysis Start Page, click the Manage Analyses link.

The Manage Analyses page appears.

PROACT(® for Meridium Common Tasks Common Tasks Common Tasks Copy Analysis Publish Produce Template Send To >> Heip State: Template State: Template Ac Motor Failure Electrical Motor Failure Electrical Ac Motor Failure Electrical Ac Motor Failure Electrical Info/2005 Ac Motor Failure Electrical <th colspan="9">The indian APM Framework - Manage Analyses</th>	The indian APM Framework - Manage Analyses										
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State: Description Analysis Type Asset ID Start Date Image: Common Tasks Image: Commo	👋 Back 👻 🛞 Forward 👻 🏠 My Start Page 👻 🏂 New 🔎 Search 🗯 Catalog 🧓 Query 🛛 👖 Report 🗸 🕼 Graph 🛛 🧏 Dataset 🗸 🖼 Dashboard										
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AC Motor Failure Electrical 10/6/2005		🖃 St	tate: Template								
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AC Motor Failure Electrical 9/9/2005		<u>AC</u>	C Motor Failure		Electrical		· · · · · · · · · · · · · · · · · · ·				

Aspects of the Manage Analyses Page

The **Manage Analyses** page displays <u>unpublished RCA Analyses</u>, <u>RCA Analysis Templates</u>, <u>and published RCA Analyses</u>. By default, the list of existing RCA Analyses is grouped by state so that you can distinguish between analysis states (i.e., In Progress, Published, and Template). You can click any RCA Analysis in the list to <u>view the details</u> on the **Analysis** page.

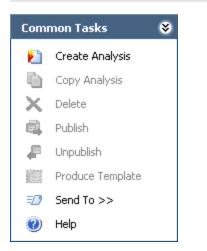
🛞 Me	ridium APM Framework -	Ma	nage Analyse	s					
<u>F</u> ile	<u>E</u> dit <u>G</u> o To <u>T</u> ools	<u>H</u> e	elp						
😌 B	ack 👻 🏐 Forward 👻 🐔	Му	/ Start Page 👻	🐞 Nev	v 🔎 Search 🗯 Catalo	og 👩 Query 🕶 🛅 Rep	oort + 🔞 Graph + 🍕 [Dataset 👻 🎫 Dashboard 🗸	
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	Help		State: Te	mplate					
	нер		AC Motor	Failure		Electrical		10/6/2005	
			AC Motor	Failure		Electrical		10/6/2005	
			AC Motor	Failure		Electrical		10/6/2005	
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			AC Motor	Failure		Electrical		9/9/2005	
			AC Motor	Failure		Electrical		9/9/2005	-
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For each RCA Analysis in the list, the Manage Analyses page displays the following information:

- Analysis Name: The name of the RCA Analysis.
- Long Description: A description of the RCA Analysis.
- Analysis Type: The analysis type: Mechanical, Operational, Quality, or Safety.
- Asset ID: If you are analyzing equipment, the ID of the selected piece of equipment.
- Start Date: The start date of the RCA Analysis.

The Manage Analyses page contains one task menu: Common Tasks.

Common Tasks Menu



The Common Tasks menu on the Manage Analyses page contains the following links:

- Create Analysis: Displays the New Analysis Builder, which will guide you step-by-step through the initial steps required for a new RCA Analysis.
- Copy Analysis: Displays a confirmation message, asking if you really want to develop a new RCA Analysis based on the selected RCA Analysis and then copies the RCA Analysis.
- **Delete:** Displays a confirmation message, asking if you really want to delete the selected RCA Analysis and then deletes the RCA Analysis. Only the Principal Analyst or a member of the MI PROACT Administrator Security Group can delete an RCA Analysis.
- **Publish:** Displays a confirmation message, asking if you really want to publish the selected RCA Analysis and then publishes it. Only the Principal Analyst or a member of the MI PROACT Administrator Security Group can publish an RCA Analysis. When an RCA Analysis is published, the system grants all Meridium APM Security users read-only access to the RCA Analysis, regardless of whether they are included on the RCA Analysis Team or not.
- Unpublish: Displays a confirmation message, asking if you really want to revoke the publication of the selected RCA Analysis, and then unpublishes a published RCA Analysis. Only the Principal Analyst or a member of the MI PROACT Administrator Security Group can revoke the publication of an RCA Analysis.
- **Produce Template:** Displays a confirmation message, asking if you really want to <u>create</u> <u>an RCA Analysis Template</u> based on the selected RCA Analysis and then creates a template. This link is enabled only if:
 - You are logged in as a Super User or a member of the MI PROACT Administrator Security Group.

-or-

You are the Principal Analyst of the currently selected RCA Analysis and the <u>Template Creation Permissions setting</u> has been enabled.

- Send To: Displays a submenu with options that let you provide a link to the current page on your desktop (create shortcut), in an email message, or on a Home Page.
- Help: Displays the context-sensitive Help topic for the Manage Analyses page.

About Copying Existing Analyses

You can make a copy of any existing RCA Analysis to create a new RCA Analysis. This may be useful if you need to conduct multiple RCA Analyses with similar information. For example, another facility may have completed an RCA Analysis on a piece of equipment that you also have in your facility.

You can make a copy of any RCA Analysis regardless of the state of the analysis. This means that you can copy an analysis that is in the In Progress, Published, or Template state.

When you copy an RCA Analysis to develop a new RCA Analysis, the New Analysis Builder appears, where you can define a new RCA Analysis record. Any of the following items that exist in the original RCA Analysis will be copied to the new RCA Analysis:

- RCA Preserve Item records. The values in the record remain the same except:
 - The value in the Date Due field is set to 30 days after the date the copy is performed.
 - The Completed? field is set to the default value NO.
 - The Date Completed field is disabled and the value is cleared.
- The Logic Tree and any associated records (e.g., Hypothesis, Failure Mode). The values in these records remain the same.
- RCA Verification records. The values in the record remain the same except:
 - The Outcome field is cleared.
 - The Due Date field is set to 30 days after the date the copy is performed.
 - The Completed? field is set to the default value No.
 - The Date Completed field is disabled and the value is cleared.
- Event Diagram and any associated records (i.e., RCA Sequence Node records). The values in these records remain the same.

Copying an Existing Analysis to Develop a New Analysis

To create a new analysis based on an existing analysis:

- 1. On the Manage Analyses page, in the list of existing RCA Analyses, select the row containing the RCA Analysis on which you want to base the new RCA Analysis.
- 2. On the Common Tasks menu, click the Copy Analysis link.

A confirmation message appears, asking if you really want to develop a new RCA Analysis based on the selected RCA Analysis.

3. Click the Yes button.

The New Analysis Builder appears, displaying the RCA Analysis datasheet.

Datasheet RCA Analysis Analysis Details Value(s) Analysis Name Analysis Description Start Date End Date Comments Analysis Type Event Narrative Date Published	New	Analysis Builder				
Analysis Details Value(s) Analysis Name Analysis Description Start Date End Date Comments Analysis Type Event Narrative	CA	Analysis Datashe	eet			
Analysis Details Value(s) Analysis Name Analysis Description Start Date End Date Comments Analysis Type Event Narrative						
Analysis Details Value(s) Analysis Name Analysis Description Start Date End Date Comments Analysis Type Event Narrative	Data	asheet RCA Analysis		8 B B X		
Analysis Name Image: Comparison Analysis Description •••• Start Date •••• End Date •••• Comments •••• Analysis Type •••• Event Narrative ••••	Ana	alysis Details				
Analysis Description ••• Start Date ••• End Date ••• Comments ••• Analysis Type ••• Event Narrative •••		[Value(s)		
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Analysis Type Event Narrative		End Date				
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		-				
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		Date Published				
			< Back	Next >	Finish Cano	cel Help

4. <u>Complete the steps in the New Analysis Builder</u>. You must at least define a unique Analysis ID for the new RCA Analysis. If you are creating the RCA Analysis based on a

template, keep in mind that templates do not have team members defined for them, so you will also want to set up the RCA Analysis Team.

5. When you have completed all the steps, click the Finish button.

The initial steps required for a new RCA Analysis are complete and saved, and the **Preserve Failure Data Records** screen appears. If there were RCA Preserve Item records linked to the original RCA Analysis record, those items will appear in the list.

Linking Reference Document Records to RCA Analysis Records

If desired, you can link existing Reference Document record to the RCA Analysis record or create a new Reference Document record to link to it. The following instructions provide details on linking Reference Document records to an RCA Analysis record.

To link Reference Document records to an RCA Analysis record:

1. On the Root Cause Analysis Start Page, click the Manage Analyses link.

The Manage Analyses page appears.

🎱 Mer	idium APM Framework -	Ma	anage Analyses					
<u>F</u> ile <u>E</u> dit <u>G</u> o To <u>T</u> ools <u>H</u> elp								
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RCA->My PROACT->Analyses								
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Comr	non Tasks 🛛 😻					1	=	
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.	Delete	Ц	1041828 HEX U-B	1041828 HEX U-Bend	•	00000000001041828	8/10/2009	
		Ц		1051700 Centrifugal P	Operational	000000000001051700		
	Publish	ш	1054406 Exchang	1054406 Exchanger U		00000000001054406	9/7/2009	
- ₽-	Unpublish	Ц	New Analysis					
	Produce Template	Ш	Planned outage	Planned outage to per		00000000001052539	1/25/2012	
=2	Send To >>	Ш	Test 1		Mechanical	E0001-001	1/1/2009	
	Help	Ш	State: Template					
		Ш	AC Motor Failure		Electrical		10/6/2005	
		\Box	AC Motor Failure		Electrical		10/6/2005	
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		\Box	AC Motor Failure		Electrical		10/6/2005	
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			AC Motor Failure		Electrical		10/6/2005	
			AC Motor Failure		Electrical		10/6/2005	
			AC Motor Failure		Electrical		10/6/2005	
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			AC Motor Failure		Electrical		9/9/2005	
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		Η			et a contra			

2. Click the hyperlinked name of the RCA Analysis record to which you want to link a Reference Document record.

The **Analysis** page appears, displaying the RCA Analysis Details datasheet for the selected RCA Analysis.

Meridium APM Framework <u>F</u> ile <u>E</u> dit <u>G</u> o To <u>T</u> ools		
		🗿 Query + 👖 Report + 🕼 Graph + 🍕 Dataset + 💷 Dashboard +
	RCA->My PROACT->1041828 HEX U-Bend	
meridium	My Analysis: 1041828 HEX U	J-Bend
PROACT® for Meridium	Datasheet RCA Analysis Detail	
Manage Assets 🛛 😵	Analysis Details Plant & Equipment Info	
anage Assets		Value(s)
	Analysis Name	1041828 HEX U-Bend
PReserve 😵	Analysis Description	1041828 HEX U-Bend frequent failues based on tubes
Preserve Records	Start Date	8/10/2009
Preserve Records	End Date	8/27/2009
Order 😵	Charter	To identify the root causes of the 1041828 HEX U-Bend failures. This
	Comments	Performed by Investigative and Analytics Process team
Critical Success Fact	Analysis Type	Operational
峰 Team Charter	Date Published	
🍄 Team	Event Narrative	Frequent tube failures resulting in excessive costs and losses
	Cost	\$250,000.00 (United States Dollar)
Analyze 😵	Frequency	4
🗜 Event Diagram		
Logic Tree	<u>p</u>	
Communicate 😵	PROACT Analysis Summary	
Communicate Records	Number of Team Members: 4	
Reports	Number of Preserve Items: 2	
	Number of Critical Success Factors: 4	
Track 😵		
Mark Track		
Associated Pages 🚷		

3. At the top of the datasheet, click the reference documents icon. 🚺

The Reference Documents window appears.

4. Add the desired Reference Document records to the RCA Analysis record.

Your changes are saved, and the Analysis page returns to focus.

Creating RCA Analysis Templates

An *RCA Analysis Template* is an RCA Analysis that is in the <u>*Template* state</u>. RCA Analysis Templates are the same as other RCA Analyses except that they do not have team members assigned to them and they are always in the Template state (i.e., they never become published). RCA Analysis Templates can be created either from RCA Analyses in either the Published or Unpublished state and can be used for creating new RCA Analyses.

Only certain users can manage RCA Analysis Templates.

- Super Users and members of the MI PROACT Administrator Security Group can create RCA Analysis Templates.
- Additionally, RCA users can create RCA Analysis Templates from the RCA Analysis in which they are the Principal Analyst if the check box Allow users to create RCA Analysis Templates from the Analyses in which they are the Principal Analyst is selected on the Administrative Functions page.
- Only Super Users and members of the MI PROACT Administrator Security Group can modify or delete RCA Analysis Templates, regardless of who has created them.

To create an RCA Analysis Template:

- 1. On the <u>Manage Analyses page</u>, in the list of existing RCA Analyses, select the row containing the RCA Analysis that you want to use to create the template. You can select either a published or an unpublished RCA Analysis.
- 2. On the Common Tasks menu, click the Produce Template link.

Note: This link is enabled only if you have permission to create RCA Analysis Templates for the selected RCA Analysis.

A confirmation message appears, asking if you really want to create the template.

3. Click the Yes button.

The New Analysis Name dialog box appears.

🍄 New Analysis Name		
Please enter name for the new ana	lysis:	
Template - Test Analysis		
	ОК	Cancel

By default, the text box contains the name of the RCA Analysis that you selected along with the prefix *Template*.

4. In the text box, type a name for the RCA Analysis Template to distinguish it from the original RCA Analysis.

Note: If you attempt to save an RCA Analysis Template with a name that is already being used by a RCA Analysis or RCA Analysis Template, an error message will appear, warning you that the name already exists and prompting you to enter another name.

5. Click OK.

The **Manage Analyses** page displays the new RCA Analysis Template in the list. You can click the hyperlinked Analysis ID to view or modify the template on the **Analysis** page.

Note: Any Meridium APM user that has View privileges to the RCA Analysis can view RCA Analysis Templates. Only members of the MI PROACT Administrator Security Group and Super Users can modify RCA Analyses in the Template state.

Publishing an Analysis

After an RCA Analysis has been completed, the Principal Analyst can publish it. When an the RCA Analysis is in the Published state, it will be read-only to all users, including the team members and the Principal Analyst. If changes must be made to a published analysis, the Principal Analyst can <u>unpublish it</u>, make the necessary changes, and the republish.

Note: While most components of a published analysis cannot be modified, RCA Recommendation records in a published analysis can be edited. Changes are allowed to the RCA Recommendation records because modifications may be necessary to facilitate the implementation of those recommendations.

Published RCA Analyses are useful because they can be viewed by all users, facilitating the transfer of knowledge to other people in your organization.

To publish an unpublished analysis:

- 1. On the <u>Manage Analyses page</u>, in the list of analyses, select the row containing the RCA Analysis that you want to publish.
- 2. On the Common Tasks menu, click the Publish link.

A message appears, asking if you really want to publish the RCA Analysis.

3. Click the Yes button.

The state of the RCA Analysis changes from Unpublished (In Progress) to Published and the Date Published field on the RCA Analysis record is populated with the date on which the analysis was published.

Unpublishing an Analysis

After an RCA Analysis has been completed, it can be published so that other users can view it. With the exception of RCA Recommendation records, when an RCA Analysis is in the Published state, the components of that analysis cannot be modified. If you need to make changes to the RCA Analysis after it has been published, or if you decide that you do not want it to be viewed by others, you can unpublish it.

Note: Only a member of the MI PROACT Administrator Security Group, the Principal Analyst, or a Super User can unpublish an RCA Analysis.

To unpublish a published RCA Analysis:

- 1. On the <u>Manage Analyses page</u>, in the list of existing RCA Analyses, select the row containing the published RCA Analysis that you want to unpublish.
- 2. On the Common Tasks menu, click the Unpublish link.

A message appears, asking if you really want to unpublish the RCA Analysis.

3. Click the Yes button.

The state of the RCA Analysis changes from Published to Unpublished (In Progress).

Deleting an RCA Analysis or Analysis Template

The following instructions provide details on deleting a published RCA Analysis, an unpublished RCA Analysis, or an RCA Analysis Template. When you delete an RCA Analysis, the RCA Analysis record is deleted along with all the records that are linked to the RCA Analysis record *except* for the:

• RCA Recommendation records.

Note: When you delete an RCA Analysis that has RCA Recommendation records associated with it, a message will appear, providing you with the option to delete the associated RCA Recommendation records or not.

• RCA Tracking Item records that are linked to Equipment or Location records.

To delete an RCA Analysis or RCA Analysis template:

- 1. On the Manage Analyses page, in the list of existing RCA Analyses, select the row containing the RCA Analysis or RCA Analysis Template that you want to delete.
- 2. On the Common Tasks menu, click the Delete link.

A confirmation message appears, asking if you really want to delete the analysis.

3. Click the **Yes** button.

If RCA Recommendation records are associated with the analysis, a message appears, asking if you also want to delete those records.

4. Click the Yes or No button, as desired.

The selected items are deleted from the database, and the analysis no longer appears in the list on the **Manage Analyses** page.

Accessing the Analysis Page

Individual RCA Analyses appear on the **Analysis** page, where you can manage all the information associated with that specific RCA Analysis. You can access the **Analysis** page from the following main places:

- PA PROACT page
- Manage Analyses page
- My PROACT page

Each page that appears in the previous list is accessible from the **Root Cause Analysis Start Page**.

To access the Analysis page:

• On the <u>PA PROACT page</u>, in the list that appears at the top of the page, click the hyperlinked name of the RCA Analysis that you want to view.

-or-

• On the Manage Analyses page, in the list of analyses, click the hyperlinked analysis name of the RCA Analysis that you want to view.

-or-

• On the My PROACT page, in the list that appears at the top of the page, click the hyperlinked name of the RCA Analysis that you want to view.

The Analysis page appears.

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Aspects of the Analysis Page

The **Analysis** page displays a datasheet that contains all the information associated with a given RCA Analysis. The specific fields that appear will depend on how your system has been configured.

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Note: The RCA Analysis Detail datasheet is set as the default datasheet on the **Analysis** page. While viewing the **Analysis** page, you can select another datasheet by choosing the desired datasheet from the **Datasheet** list. If you select a different datasheet, however, the next time you access the **Analysis** page, the default datasheet will be displayed again.

You can click the **Plant & Equipment Info** tab to view information about the piece of equipment or location that is associated with the RCA Analysis. If desired, you can modify the fields on this datasheet.

Note: If you make any changes to any of the information on the datasheet, you can click the **Save** button on the **Common Tasks** menu to save your changes.

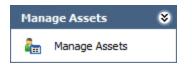
At the bottom of the page, the following read-only information appears:

- Number of Team Members: The number of team members assigned to the current RCA Analysis.
- Number of Preserve Items: The number of RCA Preserve Item records that are linked to the current RCA Analysis.
- Number of Critical Success Factors: The number of CSFs that are associated with the current RCA Analysis.

From the **Analysis** page, you can perform tasks related to the RCA Analysis using the available task menus: <u>Manage Assets</u>, <u>PReserve</u>, <u>Order</u>, <u>Analyze</u>, <u>Communicate</u>, <u>Track</u>, and <u>Associated Pages</u>.

Note: Links appear on the Associated Pages menu only if they have been configured for the RCA Analysis family via the URL Manager.

Manage Assets Menu



The Manage Assets menu on the Analysis page contains the following link:

• Manage Assets: Displays the Manage Assets page, where you can link, view, and unlink Equipment and Functional Location records associated with the current RCA analysis.

PReserve Menu



The PReserve menu on the Analysis page contains the following link:

• **Preserve Records:** Displays the list of existing RCA Preserve Item records that are linked to the current RCA Analysis.

Order Menu



The Order menu on the Analysis page contains the following links:

- Critical Success Factors: Displays the list of existing CSFs that are associated with the current RCA Analysis.
- Team Charter: Displays the team charter that is currently defined for the RCA Analysis.
- **Team:** Displays the list of team members that are associated with the current RCA Analysis.

Analyze Menu

Anal	yze	۲
₽	Event Diagram	
ភា	Logic Tree	

The Analyze menu on the Analysis page contains the following links:

- Event Diagram: Displays the Event Diagram page for the current RCA Analysis.
- Logic Tree: Displays the Logic Tree page for the current RCA Analysis.

Communicate Menu



The Communicate menu on the Analysis page contains the following links:

- Communicate Records: Displays the Communicate Records page for the current RCA Analysis, where you can create RCA Recommendation records that are linked to it.
- **Reports:** Displays the **Reports List** page, where you can view a list of reports that contain details about the current RCA Analysis.

Track Menu



The Track menu on the Analysis page contains the following link:

• Track: Displays the <u>Analysis Tracking Items page</u>, where you can view the RCA Tracking Item records that are linked to the current RCA Analysis.

About the Catalog Items Used by PROACT Reports

The Catalog folders \\Public\Meridium\Modules\RCA and \\Public\Meridium\Modules\RCA\SSRS contain items that are used to support RCA reports. The <u>Catalog</u> items used by the Comprehensive Analysis Report are located in the SSRS folder, and the catalog items used by the individual reports are located in the RCA folder. The following topics explain the Catalog items that are used by these reports.

Note: A copy of the catalog items used by the individual reports also exists in the **SSRS** folder, but the Meridium APM systems does not use these items.

Catalog Items Used by the Comprehensive Analysis Report

The following table lists the name and description of the subreports that are used to generate the Comprehensive Analysis Report, any queries that support the subreports, and the Comprehensive Analysis Report sections that the subreports and supporting queries are used to generate.

Subeport Name	Behavior and Usage	Supporting Query	Com- prehensive Analysis Report Sec- tion
AAAGPage	Provides an introduction to the PROACT RCA Ana- lysis-At-A- Glance Over- view section.	None	Analysis-At-A- Glance
AAAGReview	Provides a summary of the RCA Ana- lysis, which includes data such as the name of the RCA Ana- lysis, the name of the Principal Ana- lyst, the start date, and the estimated completion date.	 HypothesisCount RecommendationMatrix Query RootCauseCoun- tTaskAssignedCount Query TaskAssignedCount Query TaskCompletedCount Query VerificationAssignedCount VerificationCompletedCount 	PROACT RCA Analysis-At-A- Glance Over- view

Subeport Name	Behavior and Usage	Supporting Query	Com- prehensive Analysis Report Sec- tion
Acknowledgements	Displays the value that exists in the Acknow- ledgments field on the RCA Com- municate data- sheet of the RCA Analysis record.	None	Acknow- ledgements
AnalzyePage	Provides information about the Ana- lyze step of a Root Cause Analysis.	None	<u>Analyze</u>
CommunicatePage	Provides information about the Communicate step of a Root Cause Ana- lysis.	None	<u>Communicate</u>
Comprehensive Report	Provides necessary input for the Com- prehensive Analysis Report.	None	None

Subeport Name	Behavior and Usage	Supporting Query	Com- prehensive Analysis Report Sec- tion
Cover	Provides basic analysis information, such as the Analysis Name, Prin- cipal Analyst, and the date on which the report was generated.	Cover Query	<u>Cover Page</u>
CSF	Provides a list of the Critical Success Fact- ors that are defined for the RCA Ana- lysis.	CSF Query	Critical Suc- cess Factors
CSFMain	Provides the charter and the Critical Success Fact- ors that are defined for the RCA Ana- lysis.	CSF Query	Charter <u>Critical</u> <u>Success</u> <u>Factors</u>
DataCollection	Provides a list of the RCA Preserve Item records that are included in the RCA Ana- lysis.	DataCollection Query	Data Collection

Subeport Name	Behavior and Usage	Supporting Query	Com- prehensive Analysis Report Sec- tion	
DataCol- lectionFileLink	Provides a list of the RCA Preserve Item records that are included in the RCA Ana- lysis.	DataCollectionFileLink Query	Data Collection File Links	
EventDiagram	Provides an image of the Event Dia- gram that exists for the RCA Analysis	EventDiagramImage Query	<u>Event Diagram</u>	
EventSummary	Provides information stored in the Event Nar- rative and the Mechanism fields of the RCA record.	None	 Event Sum- mary Sum- mary of Findings 	
LogicTree	Provides an image of the Logic Tree that exists for the RCA Ana- lysis.	LogicTreeImage Query	Logic Tree	
OrderPage	Provides information about the Order step of a Root Cause Analysis.	None	<u>Order</u>	

Subeport Name	Behavior and Usage	Supporting Query	Com- prehensive Analysis Report Sec- tion
PreservePage	Provides information about the Pre- serve step of a Root Cause Analysis.	None	<u>Preserve (5</u> <u>P's)</u>
Recom- mendationFileLinks	Provides a list of the Refer- ence Docu- ment records that are linked to the RCA Recom- mendation records that are included in the RCA Ana- lysis.	RecommendationFileLinks Query	Recom- mendation File Links
Recom- mendationSummary	Provides a list of the RCA Recom- mendation records that are included in the RCA Ana- lysis.	None	Executive Sum- mary Recom- mendations
TableOfContent	Provides a list of the titles of the sections that are included in the Com- prehensive Analysis Report.	None	<u>Topics</u> Included in this Report

Subeport Name	Behavior and Usage	Supporting Query	Com- prehensive Analysis Report Sec- tion
TeamMem- berPrincipal	Identifies the Principal Ana- lyst and identi- fying information from the asso- ciated Human Resource record (e.g., name and con- tact inform- ation).	TeamMemberPrincipal Query	<u>Team Mem-</u> <u>bers</u>
TeamMembers	Provides a list of the team members who belong to the RCA Analysis Team, includ- ing various identifying information from the asso- ciated Human Resource records (e.g., name and con- tact inform- ation).	TeamMember Query	<u>Team Mem-</u> <u>bers</u>
TrackingSummary	Provides information from the RCA Tracking Item records that are linked to the RCA Ana- lysis record.	Tracking Query	Tracking Item Summary

Subeport Name	Behavior and Usage	Supporting Query	Com- prehensive Analysis Report Sec- tion
TrackPage	Provides information about the Track step of a Root Cause Analysis.	None	<u>Track</u>
VerificationFileLinks	Provides a list of the Refer- ence Docu- ment records that are linked to the RCA Verification records that are included in the RCA Ana- lysis.	VerificationFileLink Query	Verification Log File Links
VerificationLogs	Provides a list of the RCA Verification records that are included in the RCA Ana- lysis.	Verification Query	Verification Logs

Each supporting query that is listed in this table contains a prompt on the ENTY_KEY field of the RCA Analysis family. When you run a report from the Reports List page, the ENTY_KEY of the RCA Analysis record associated with the current RCA Analysis is passed automatically to the prompt. After the ENTY_KEY is passed, the results for the current RCA Analysis are displayed. If you run an RCA report or query from the Catalog, however, you will need to supply the ENTY_KEY for an RCA Analysis record manually to retrieve results.

Catalog Items Used by the Individual Reports

The following table provides a description of the baseline individual RCA reports. Each report is built upon a supporting query or dataset that is stored in the same folder as the report itself. Each report is a formatted view of the corresponding query or dataset. For additional details on the data that is included in the report, you can run the query itself.

Report Name	Supporting Query	Behavior and Usage
Analysis Summary Report	Analysis Summary Query	Provides a summary of the information that is stored in a given RCA Analysis record, including information about the piece of equipment or location associated with the RCA Ana- lysis.
Analyze - Cause Report	Analyze - Cause Query	For a given RCA Analysis, provides a list of the associated RCA Hypothesis records whose State field contains the value <i>Cause Human, Cause Lat- ent</i> , or <i>Cause Physical</i> .
Analyze - Logic Tree Summary Report	Analyze - Logic Tree Summary Query	Provides a summary of the RCA Hypothesis records that exist in the Logic Tree of a given RCA Analysis. This report includes a graph that provides a visual representation of the num- ber of RCA Hypothesis records that are designated as <i>Cause</i> <i>Human, Cause Latent,</i> and <i>Cause Physical</i> and a count of the total number of RCA Hypo- thesis records not designated as any "cause."
Analyze - Veri- fication Report	Analyze - Verification Query	Provides a list of the RCA Veri- fication records that are asso- ciated with an RCA Analysis record, including the outcome of each verification and the name of the RCA Hypothesis record to which it is linked.

Report Name	Supporting Query	Behavior and Usage
Communicate - Recommendation Report	Communicate - Recommendation Query	Provides a list of the RCA Recommendation records that are associated with an RCA Analysis, including the name of the team member to whom the RCA Recommendation record is assigned and information about the due date and status of the recommendation.
Order - Team Member Report	Order - Team Member Query	Provides a list of the team mem- bers who belong to an RCA Analysis Team, including vari- ous identifying information from the associated Human Resource record (e.g., name and contact information).
Preserve - Pre- serve Items Report - Group by Category	Preserve - Report Query	Provides a list of the RCA Pre- serve records that are linked to an RCA Analysis, grouped according to the following Data Categories: Parts, Paper, People, Position, Paradigms.
Preserve - Pre- serve Items Report - Group by Team Member	Preserve - Report Query	Provides a list of the RCA Pre- serve records that are linked to an RCA Analysis record, grouped according to the team member who is responsible for the item.

Each supporting query contains a prompt on the ENTY_KEY field of the RCA Analysis family. When you run a report from the Reports List page, the ENTY_KEY of the RCA Analysis record associated with the current RCA Analysis is passed automatically to the prompt. After the ENTY_KEY is passed, the results for the current RCA Analysis are displayed. If you run an RCA report or query from the Catalog, however, you will need to supply the ENTY_KEY for an RCA Analysis record manually to retrieve results.

RCA Analysis

RCA Analysis records store basic information about an RCA Analysis created to track and analyze causes of equipment and location failures. The following table provides an alphabetical list and description of the fields that exist for the RCA Analysis family and appear by default on the RCA Analysis and RCA Analysis Detail datasheets. The information in the table reflects the baseline state and behavior of these fields. This list is not comprehensive.

Note: The fields on the Plant & Equipment Info tab exist on the RCA Analysis Detail datasheet so that you can view this information in analyses where it existed in previous releases. In the current product, the **Manage Assets** page allows you to link Equipment and Functional Location records to the RCA Analysis record, and you no longer need to view equipment and location information on the RCA Analysis Detail datasheet. If you do not want to see the Plant & Equipment Info tab by default, in Meridium APM Configuration Manager you can change the default datasheet for the RCA Analysis family to the RCA Analysis datasheet, which does not contain the Plant & Equipment Information tab.

Field	Datasheet Caption	Data Type	Description	Behavior and Usage	Data- sheets
Analysis Name	Analysis Name	Char- acter	A value that identifies the Root Cause Ana- lysis record throughout the Meridium APM product.	This field is required.	RCA Ana- lysis; RCA Analysis Detail: Analysis Details Tab

Field	Datasheet Caption	Data Type	Description	Behavior and Usage	Data- sheets
Analysis Type	Analysis Type	Char- acter	The type of RCA Ana- lysis you are con- ducting.	This field contains a list of the fol- lowing values: • Mechanical • Operational • Quality • Safety • Envir- onmental • Electrical • Human You can select the value that defines the type of ana- lysis you are per- forming.	RCA Ana- lysis; RCA Analysis Detail: Analysis Details Tab
Asset Cat- egory	Equipment Category	Char- acter	The cat- egory of equipment associated with the RCA ana- lysis.	You can type a value in this field to describe the piece of equipment iden- tified in the Asset ID field.	RCA Ana- lysis Detail: Plant & Equip- ment Tab
Asset Class	Equipment Class	Char- acter	The class of equipment associated with the RCA ana- lysis.	You can type a value in this field to describe the piece of equipment iden- tified in the Asset ID field.	RCA Ana- lysis Detail: Plant & Equip- ment Tab

Field	Datasheet Caption	Data Type	Description	Behavior and Usage	Data- sheets
Asset ID	Equipment ID	Char- acter	A unique value that identifies the piece of equipment on which the analysis is being per- formed.	You can type in this field the name of the piece of equipment you are analyzing. Altern- atively, you can link Equipment records to the RCA Analysis record via the Man- age Assets page.	RCA Ana- lysis Detail: Plant & Equip- ment Tab
Asset Type	Equipment Type	Char- acter	The type of equipment associated with the RCA ana- lysis.	You can type a value in this field to describe the piece of equipment iden- tified in the Asset ID field.	RCA Ana- lysis Detail: Plant & Equip- ment Tab
Charter	Charter	Text	The pur- pose of and require- ments asso- ciated with conducting the RCA Analysis.	This value is pop- ulated auto- matically with the charter you entered on the Enter Team Charter Screen of the New Analysis Builder . If the full charter does not fit in the field, you can click the button to see the full text.	RCA Ana- lysis; RCA Analysis Detail: Analysis Details Tab
Comments	Comments	Text	Any addi- tional information about the current ana- lysis.	You can specify comments by click- ing the ••• button and entering com- ments in the Com- ments dialog box.	RCA Ana- lysis; RCA Analysis Detail: Analysis Details Tab

Field	Datasheet Caption	Data Type	Description	Behavior and Usage	Data- sheets
Cost	Cost	Number	The estim- ated cost of the failure event(s) you are ana- lyzing.	You can type a value in this field.	RCA Ana- lysis; RCA Analysis Detail: Analysis Details Tab
Date Pub- lished	Date Pub- lished	Date	The date on which the RCA Ana- lysis was published.	This field is dis- abled. When the RCA Analysis is published, this field is updated automatically with the published date.	RCA Ana- lysis; RCA Analysis Detail: Analysis Details Tab
Division	Division	Char- acter	The division of the equip- ment on which the RCA Ana- lysis is being per- formed.	You can type a value in this field to describe the piece of equipment iden- tified in the Asset ID field.	RCA Ana- lysis Detail: Plant & Equip- ment Tab
End Date	End Date	Date	The end date of the analysis, if applicable.	You can select a date using the Cal- endar tool.	RCA Ana- lysis; RCA Analysis Detail: Analysis Details Tab
Event Nar- rative	Event Nar- rative	Text	Information about the equipment failure.	You can type a description of the event in this field.	RCA Ana- lysis; RCA Analysis Detail: Analysis Details Tab

Field	Datasheet Caption	Data Type	Description	Behavior and Usage	Data- sheets
Frequency	Frequency	Number	The num- ber of times the equip- ment failure occurred.	You can type a value in this field.	RCA Ana- lysis; RCA Analysis Detail: Analysis Details Tab
Functional Location	Functional Location	Char- acter	The loc- ation con- taining the piece of equipment on which you are per- forming the RCA Ana- lysis.	You can type in this field the name of the location that you are analyzing. Alternatively, you can link Functional Location records to the RCA Ana- lysis record via the Manage Assets page.	RCA Ana- lysis Detail: Plant & Equip- ment Tab
Long Description	Analysis Description	Text	A brief description of the cur- rent RCA Analysis.	You can click the button and enter text in the Analysis Descrip- tion dialog box.	RCA Ana- lysis; RCA Analysis Detail: Analysis Details Tab
Man- ufacturer	Man- ufacturer	Char- acter	The man- ufacturer of the piece of equipment on which you are per- forming the analysis.	You can type a value in this field to describe the man- ufacturer of the piece of equip- ment identified in the Asset ID field.	RCA Ana- lysis Detail: Plant & Equip- ment Tab
Plant Loca- tion	Plant Loca- tion	Char- acter	The plant where the equipment failure occurred.	You can type a value in this field to describe the plant location of the piece of equip- ment identified in the Asset ID field.	RCA Ana- lysis Detail: Plant & Equip- ment Tab

Field	Datasheet Caption	Data Type	Description	Behavior and Usage	Data- sheets
Start Date	Start Date	Date	The start date of the analysis.	You can select a date using the Cal- endar tool.	RCA Ana- lysis; RCA Analysis Detail: Analysis Details Tab
Unit	Unit	Char- acter	The ID of the unit where the piece of equipment for which you are con- ducting the RCA ana- lysis exists.	You can type a value in this field to describe the unit of the piece of equipment iden- tified in the Asset ID field.	RCA Ana- lysis Detail: Plant & Equip- ment Tab

RCA Event

RCA Event records store basic information about a failure event. The following table provides an alphabetical list and description of the fields that exist for the RCA Event family and appear by default on the RCA Failure Event datasheet. The information in the table reflects the baseline state and behavior of these fields. This list is not comprehensive.

Field	Data Type	Description	Behavior and Usage
Event End Date	Date	The end date of the failure event, if applicable.	If the RCA Analysis was created from a Pro- duction Event record, this field will be populated automatically with the value in the End Date field of that Production Event record. Otherwise, you can define this value manually when you cre- ate the RCA Event record.
Event ID	Character	The ID for the failure event.	The Event ID field is pop- ulated automatically with <i>RCA-[Current Date]</i> and is disabled.
Event Start Date	Date	The start date of the failure event.	If the RCA Analysis was created from a Pro- duction Event record, this field will be populated automatically with the value in the Start Date field of that Production Event record. Otherwise, you can define this value manually when you cre- ate the RCA Event record.

Field	Data Type	Description	Behavior and Usage
Label	Character	The name of the failure event as you want it to appear for the Failure Event node in the dia- gram.	If the RCA Analysis was created from a Pro- duction Event record, this field will be populated automatically with the value in the Headline field of that Production Event record. Otherwise, you can define this value manually when you cre- ate the RCA Event record.
Long Description	Text	A detailed description of the fail- ure event.	If the RCA Analysis was created from a Pro- duction Event record, this field will be populated automatically with the value in the Description field of that Production Event record. Otherwise, you can define this value manually when you cre- ate the RCA Event record.
Short Description	Character	A brief description of the failure event.	This field does not appear on the RCA Fail- ure Event datasheet by default.

RCA Preserve Item

RCA Preserve Item records store information about tasks assigned to team members to collect failure data by a certain date. The following table provides an alphabetical list and description of the fields that exist in the RCA Preserve Item family and appear by default on the RCA Preserve Item datasheet. The information in the table reflects the baseline state and behavior of these fields.

Field	Datasheet Caption	Data Type	Description	Behavior and Usage
Collection Strategy	Collection Strategy	Text	A description of the way in which the data should be collected (e.g., acquire production logs from a line supervisor).	On the RCA Preserve Item datasheet, you can click the ••• button to define this value manually via the Col- lection Strategy dialog box.
Completed?	Completed?	Character	A value that spe- cifies whether or not the data col- lection is com- pleted.	You can choose Yes or No depending on the status of the data col- lection. When you set this value to Yes, the Date Completed field will be populated auto- matically with the cur- rent date.
Data Cat- egory	Data Cat- egory	Character	The type of data you want a team member to collect.	This field contains a list of the following values representing the 5 P's: People Parts Paper Position Paradigms You can select the option that defines the type of data that should be collected.

Field	Datasheet Caption	Data Type	Description	Behavior and Usage
Data To Col- lect	Data To Col- lect	Character	A description of the data that will be collected for the category that you selected in the Data Category field.	On the Preserve Fail- ure Data page, the text that is specified in this cell will appear as a hyperlink you can click to access the RCA Pre- serve Item record.
Date Com- pleted	Date Com- pleted	Date	The date on which the data-collection was completed.	When the Completed? field is set to <i>True</i> , the Date Completed field will be populated auto- matically with the cur- rent date and time. You can modify the date if necessary.
Date Due	Date Due	Date	The deadline for collecting the data.	You can select a date using the Calendar tool.
Days Before Due Date to be Notified	Days Before Due Date to be Notified	Number	The number of days prior to the due date that an alert message is sent to the team member to whom the record is assigned.	This field is enabled only when the Send Alert on Due Date? field is set to <i>True</i> . Then this field is required. You must enter a numeric value in this field, or an error message will appear. The units for this field are automatically set to <i>Days</i> .

Field	Datasheet Caption	Data Type	Description	Behavior and Usage
Frequency After Due Date to be Notified	Frequency After Due Date to be Notified	Character	The frequency after the due date that an alert mes- sage will be sent to the team member to whom the record is assigned.	This field is enabled only when the Send Alert on Due Date? field is set to <i>True</i> . Then this field is required. This field con- tains a list of the fol- lowing values: • Never • Daily • Weekly • Monthly • Yearly You can select the option that defines how frequently an alert should be sent after the due date of the RCA Preserve Item record.
Notification Email Body	Alert Email Body	Text	The body of the alert that will be sent via email.	On the RCA Preserve Item datasheet, you can click the to define this value manually via the Alert Email Body dialog box.

Field	Datasheet Caption	Data Type	Description	Behavior and Usage
Send Noti- fication on Due Date?	Send Alert on Due Date?	Logical	A value that spe- cifies whether or not an alert email message will be sent to the team member to whom the record is assigned.	This field is enabled when there is a value in the Due Date field. When this field is set to <i>True</i> , when you save the RCA Preserve Item record, an Alert record will be created auto- matically in the Meridium APM data- base and a Scheduled Item will be created automatically in the Schedule Manager. The Alert record that was created auto- matically will not be linked automatically to the current RCA Ana- lysis.

RCA Recommendation

RCA Recommendation records store details of a recommendation and the progress associated with getting the recommendation approved and implemented. The following table provides an alphabetical list and description of the fields that exist for the RCA Recommendation family. The information in the table reflects the baseline state and behavior of these fields. This list is not comprehensive.

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Alert Assignee When Due?	Alert Respons- ible Party When Due?	Logic- al	An option that lets you send an alert to the person responsible for imple- menting the recom- mendation.	If this field is set to <i>True</i> , the Meridium APM system will send an alert to the person in the Assigned to Name field on the date defined in the Target Com- pletion Date field.	RCA Recom- mend- ation:Alert Tab
Analysis ID	RCA Ana- lysis ID	Char- acter	The ID of the RCA Analysis associated with the recom- mendation.	This field is automatically p- opulated when an RCA Recom- mendation record is linked to an RCA Ana- lysis record, and is disabled.	RCA Recom- mendation: General Inform- ation Tab

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Asset ID	Equipment ID	Char- acter	The Record ID for the Equipment Record associated with the recom- mendation.	You can define this field by click- ing the •••• but- ton and searching for the desired Equipment record, select- ing it, then click- ing OK to link it to the RCA Recom- mendation record.	RCA Recom- mendation: General Inform- ation Tab
Assigned to Name	Assigned to Name	Char- acter	The name of the per- son responsible for ensur- ing the recom- mendation is imple- mented.	This field is required. You can select a team member from a list of cur- rent RCA Ana- lysis Team Members.	RCA Recom- mendation: General Inform- ation Tab
Author Name	Author Name	Char- acter	The name of the per- son pro- posing the recom- mendation.	You can select a team member from a list of cur- rent RCA Ana- lysis Team Members.	RCA Recom- mendation: General Inform- ation Tab

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Business Impact	Business Impact	Char- acter	The impact to the man- ufacturing process dur- ing the recom- mendation imple- mentation.	You can choose this value from a list of the following options: • Safety • Envir- onmental • Pro- duction • Eco- nomic	RCA Recom- mendation: General Inform- ation Tab
Cause	Cause	Char- acter	A descrip- tion of the cause of the prob- lem the recom- mendation has been created to fix.	You can choose from a list of RCA Hypothesis records that you have iden- tified as causes in the Logic Tree for the RCA Analysis.	RCA Recom- mendation: General Inform- ation Tab
Cause Type	Cause Type	Char- acter	The type of cause of the prob- lem the recom- mendation has been created to fix.	This field is dis- abled and pop- ulated automatically with the value in the State field of the RCA Hypothesis record iden- tified in the Cause field.	RCA Recom- mendation: General Inform- ation Tab
Completed	Completed	Logic- al	Indicates that the recom- mendation is com- plete.	You can set this value to <i>True</i> to indicate that this recom- mendation is complete.	None

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Completion Comments	Close-Out Comments	Text	Details about the completed recom- mendation.	This field is required if the value in the Status field is <i>Rejected</i> or <i>Superseded</i> .	RCA Recom- mendation: General Inform- ation Tab
Creation Date	Creation Date	Date	The date the recom- mendation was cre- ated.	This field is dis- abled and pop- ulated automatically with the date on which the RCA Recom- mendation record was cre- ated.	RCA Recom- mendation: General Inform- ation Tab
Create SAP Noti- fication?	Create Work Request?	Logic- al	Creates an SAP Noti- fication for the cor- responding recom- mendation.	If the SAP Inter- faces module has been imple- mented and this field is set to <i>True</i> , when the RCA Recom- mendation record is saved, a notification will be created in SAP, and the Work Refer- ence Request, Work Refer- ence Request Equipment, and Work Request Equipment, and Work Request Functional Loca- tion fields will be populated with values from the cor- responding noti- fication.	RCA Recom- mendation: General Inform- ation Tab

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Date Reviewed	Date Reviewed	Date	The date the recom- mendation status was changed to <i>Reviewed</i> .	This field is pop- ulated auto- matically with the current date when the Status field is updated to <i>Reviewed</i> .	None
Days before Due Date to be Notified	Days before Due Date to be Alerted	Num- ber	The num- bers of days prior to the tar- get date that the email mes- sage should be sent.	This field is enabled only when the Alert Responsible Part When Due? field is set to <i>True</i> . Then the field is required.	RCA Recom- mendation- Alert Tab
Equipment Technical Number	Technical Number	Char- acter	The tech- nical num- ber of the piece of equipment for which the recom- mendation is being made.	When you select a value in the Equipment ID field, this field is pop- ulated auto- matically with the value in the Equipment Technical Num- ber field of the associated Equipment record.	RCA Recom- mendation: General Inform- ation Tab
Final Action Taken	Final Action Taken	Text	The actions taken to implement the recom- mendation.	You can define this field manu- ally by typing a description of final actions in this field.	None

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Final Approver Name	Final Approver Name	Char- acter	The name of the per- son ulti- mately responsible for approv- ing the recom- mendation and the associated cost.	You can select a team member from a list of cur- rent RCA Ana- lysis Team Members.	RCA Recom- mendation: General Inform- ation Tab
Frequency of Alert After Due Date	Frequency of Alert After Due Date	Char- acter	The fre- quency after the tar- get date that the alert will be resent.	This field is enabled only when the value in the Alert Responsible Part When Due? field is <i>True</i> , in which case this field is required, and you can choose a value from the list of following values: • Never • Daily • Weekly • Monthly • Yearly	RCA Recom- mendation- Alert Tab

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Functional Location ID	Functional Location ID	Char- acter	The Record ID of the Func- tional Loca- tion record that is either linked to the Equip- ment record that appears in the Equip- ment ID field or linked sep- arately to the RCA Recom- mendation record.	This value is populated auto- matically if a Functional Loca- tion record exists and is linked to the Equipment record that appears in the Equipment ID field. You can also click the •••• button to search for the desired Func- tional Location record, select it, then click OK to link it to the RCA Recom- mendation record.	RCA Recom- mendation: General Inform- ation Tab
Hypothesis ID	Hypothesis	Num- ber	The ID of the hypo- thesis asso- ciated with the cor- responding RCA Ana- lysis.	This field is pop- ulated auto- matically if the RCA Recom- mendation record is linked to an RCA Ana- lysis record.	None

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Imple- mentation Alert Text	Imple- mentation Alert Text	Text	Text the user can add that will be sent in the body of the alert to the assignee to remind them the recom- mendation must be met by the target date.	You can type the text you wish to appear in the Alert email.	RCA Recom- mendation- Alert Tab
Imple- mented Date	Imple- mented Date	Date	The date the recom- mendation was imple- mented.	This field is pop- ulated auto- matically when the RCA Recom- mendation record is imple- mented. When this occurs, the field becomes disabled.	RCA Recom- mendation: General Inform- ation Tab
Mandatory Date	Mandatory Date	Date	The date by which the recom- mendation must be imple- mented.	You can select a date using the Calendar tool.	RCA Recom- mendation: General Inform- ation Tab
Recom- mendation Basis	Recom- mendation Basis	Char- acter	Back- ground information about why the recom- mendation is being made.	You can type any necessary background information in this field.	RCA Recom- mendation: General Inform- ation Tab

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Recom- mendation Closure Date	Recom- mendation Closure Date	Date	The date the recom- mendation status is changed to Imple- mented, Rejected, or Super- seded.	This field is pop- ulated auto- matically with the current date when the value in the status field is changed to <i>Implemented</i> , <i>Rejected</i> , or <i>Superseded</i> .	None
Recom- mendation Description	Recom- mendation Description	Text	A detailed description of the recommen- dation.	You can type a description of the recom- mendation in this field.	RCA Recom- mendation: General Inform- ation Tab
Recom- mendation Headline	Recom- mendation Headline	Char- acter	A brief sum- mary of the recommen- dation.	You can type a brief summary of the recom- mendation in this field.	RCA Recom- mendation: General Inform- ation Tab
Recom- mendation ID	Recom- mendation ID	Char- acter	The Record ID for the RCA Recom- mendation record.	This field is pop- ulated auto- matically with a unique name (e.g., REC_ 888) when the recom- mendation is created. You can change this value if desired.	RCA Recom- mendation: General Inform- ation Tab

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Recom- mendation Priority	Recom- mendation Priority	Char- acter	A value that represents the priority or criticality level of the recom- mendation for imple- mentation.	You can chose from a list of the following val- ues: • High • Medium • Low	RCA Recom- mendation: General Inform- ation Tab
Ree- valuate?	Ree- valuate?	Logic- al	Indicates whether team mem- bers should evaluate the recom- mendation again.	If the value is set to <i>True</i> , an alert will be sent to users spe- cified in the Ree- valuation Notification List field.	RCA Recom- mendation- Alert Tab
Ree- valuation Alert Body Text	Ree- valuation Alert Body Text	Text	The mes- sage text in the body of the ree- valuation alert, which will be sent to users in the ree- valuation notification list.	This field is enabled only when the Ree- valuate? field is set to <i>True</i> . Then the field is required.	RCA Recom- mendation- Alert Tab
Ree- valuation Notification List	Ree- valuation Alert List	Char- acter	Individuals that will be sent to the ree- valuation alert.	This field is enabled only when the Ree- valuate? field is set to <i>True</i> . Then the field is required. You can select from a list of names with Human Resource records.	RCA Recom- mendation- Alert Tab

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Ree- valuation Date	Ree- valuation Date	Date	The date on which an alert is sent out to tell the alert recipient to re-evaluate the recom- mendation.	This field is enabled only when the Ree- valuate? field is set to <i>True</i> . Then the field is required. You can select a date using the Calendar tool.	RCA Recom- mendation- Alert Tab
Required Equipment Status	Required Equipment Status	Char- acter	The oper- ating status the piece of equipment must be under, in order for the recom- mendation to be imple- mented.	You can choose from a list of the fol- lowing values: • On-line • Off-line • Not Applic- able	RCA Recom- mendation: General Inform- ation Tab
Reviewer Name	Reviewer Name	Char- acter	The name of the per- son responsible for review- ing and endorsing the recom- mendation.	You can select a team member from a list of cur- rent RCA Ana- lysis Team Members.	RCA Recom- mendation: General Inform- ation Tab
Status Changed By	Status Changed By	Char- acter	The ID of the user who last changed value in the Status field.	This field is pop- ulated auto- matically when the Status field is updated.	This value does not appear on the datasheet by default.

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Status Changed by Name	Status Changed by Name	Char- acter	The name of the per- son who last changed the Status field.	This field is pop- ulated auto- matically when the Status field is updated.	This value does not appear on the datasheet by default.
Status Date	Status Date	Date	The date the Status field was most recently changed.	This field is pop- ulated auto- matically with the current date when the Status field is updated.	This value does not appear on the datasheet by default.

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Status	Status	Char- acter	The status of the recom- mendation.	You can choose from a list of the fol- lowing values:	RCA Recom- mendation: General Inform- ation Tab
				 Created Pending Review 	
				 Reviewe- d 	
				 Rejected 	
				 Super- seded 	
				 In Pro- gress 	
				 Imple- mented 	
				When the record is cre- ated, the field set populated automatically to <i>Created</i> , <u>but</u> <u>can be modified</u> <u>if needed</u> . This field is required.	
Target Completion Date	Target Completion Date	Date	The date the recom- mendation is intended to be imple- mented.	You can select a date using the Calendar tool. This field is required.	RCA Recom- mendation: General Inform- ation Tab
Work Order Number	Work Order Number	Char- acter	The ID of the work order arising from the work request.	This field is pop- ulated auto- matically after a notification has been created in SAP.	This value does not appear on the datasheet by default.

Field	Datasheet Caption	Date Type	Description	Behavior and Usage	Datasheet
Work Request Equipment	Work Request Equipment	Char- acter	The Record ID of the Equipment in SAP that is asso- ciated with the SAP Notification that was created.	This field is pop- ulated auto- matically after a notification has been created in SAP.	RCA Recom- mendation: General Inform- ation Tab
Work Request Functional Location	Work Request Functional Location	Char- acter	The Record ID of the Func- tional Loca- tion in SAP that is asso- ciated with the SAP Notification that was created.	This field is pop- ulated auto- matically after a notification has been created in SAP.	RCA Recom- mendation: General Inform- ation Tab
Work Request Reference	Work Request Reference	Char- acter	The ID of the SAP Noti- fication.	This field is pop- ulated auto- matically after a notification has been created in SAP.	RCA Recom- mendation: General Inform- ation Tab

RCA Tracking Item

RCA Tracking Item records store a set of conditions on which reevaluation notifications should be based. The following table provides an alphabetical list and description of the fields that exist for the Tracking Item family and appear by default on the RCA Tracking Item Details datasheet. The information in the table reflects the baseline state and behavior of these fields.

Field	Datasheet Caption	Data Type	Description	Behavior and Usage
Active	Active	Logical	Indicates whether the RCA Tracking Item record is included in the tracking and ree- valuation process (i.e., active).	When you create a new RCA Tracking Item record, the Act- ive field is set to <i>True</i> by default. You set the value to <i>False</i> to indicate that the record is inact- ive.
Cost	Cost	Number	The failure cost that must be met for a revalu- ation email to be sent to the user specified in the Alert field.	When you create a new RCA Tracking Item record, you can manually type a value in this field, but the value must be numeric, or an error message will appear when you move to another field.
Count	Count	Number	The number of failures that must occur before a reevaluation email is sent to the user spe- cified in the Alert field.	When you create a new RCA Tracking Item record, you can manually type a value in this field, but the value must be numeric, or en error message will appear when you move to another field.
Message Subject	Message Subject	Character	The text that you that want to appear in the subject line of the email message.	You can manually type the subject of the email message in this field. This field is required.

Field	Datasheet Caption	Data Type	Description	Behavior and Usage
Message Text	Message Text	Text	The text that you want to appear in the body of the email message.	On the RCA Track- ing Item Details data- sheet, you can define this field manually by clicking the ••• button and entering text in the Message Text dia- log box. This field is required.
Notification List	Alert	Character	The names of the users to which a notification should be sent when the specified reevaluation criteria is met (i.e., the values stored in the Count and Cost fields).	You can select a team member from a list of current RCA Analysis Team Mem- bers. When you select a name in the list, the email address that is stored in the cor- responding Security User record appears, and after you navigate away from the Alert field, the user's name appears in the Alert field. This field is required.
Start Date	Start Date	Date	The date on which the evaluation will begin.	You can select a date using the Cal- endar tool. This field is required.

RCA Verification

RCA Verification records store task-related information necessary to verify a hypothesis. The following table provides an alphabetical list and description of the fields that exist for the RCA Verification family and appear by default on the RCA Verification datasheet. The information in the table reflects the baseline state and behavior of these fields.

Field	Datasheet Caption	Data Type	Description	Behavior and Usage
Completed?	Completed?	Character	A value that specifies whether or not the task is completed.	On the RCA Veri- fication data- sheet, you can choose Yes or No from the Com- pleted? list. When you set this value to Yes, the Date Completed field will be populated automatically to the current date.
Date Com- pleted	Date Com- pleted	Date	The date on which the task was completed.	This field is pop- ulated auto- matically with the current date when the Com- pleted? field is set to <i>Yes</i> .
Days Before Due Date to be Notified	Days Before Due Date to be Notified	Number	The number of days prior to the due date that an alert message is sent to the team member to whom the record is assigned.	This field is enabled only when the Send Alert on Due Date? field is set to <i>True</i> . Then this field is required. You must enter a numeric value in this field, or an error message will appear. The units for this field are automatically set to <i>Days</i> .

Field	Datasheet Caption	Data Type	Description	Behavior and Usage
Due Date	Due Date	Date	The deadline for com- pleting the task.	You can select a date using the Cal- endar tool.
Frequency After Due Date to be Notified	Frequency After Due Date to be Notified	Character	The frequency after the due date that an alert message will be sent to the team member to whom the record is assigned.	This field is enabled only when the Send Alert on Due Date? field is set to <i>True</i> . Then this field is required. This field contains a list of the fol- lowing values:
				Never
				DailyWeekly
				Monthly
				Yearly
				You can select the option that defines how fre- quently an alert should be sent after the due date of the RCA Pre- serve Item record.
Method	Method	Text	How the task was completed.	On the RCA Veri- fication data- sheet, you can define this field manually by click- ing the $\overline{\cdots}$ button and entering text in the Method dia- log box.

Field	Datasheet Caption	Data Type	Description	Behavior and Usage
Notification Email Text	Alert Email Text	Text	The body of the alert that will be sent via email.	On the RCA Veri- fication data- sheet, you can define this field manually by click- ing the ••• button and entering text in the Alert Email Text dialog box.
Outcome	Outcome	Text	The result of completing the task.	On the RCA Veri- fication data- sheet, you can define this field manually by click- ing the ••• button and entering text in the Outcome dialog box.

Field	Datasheet Caption	Data Type	Description	Behavior and Usage
Send Noti- fication on Due Date?	Send Alert on Due Date?	Logical	A value that specifies whether or not an alert email message will be sent to the team mem- ber to whom the record is assigned.	This field is enabled when there is a value in the Due Date field. When the Send Notification on Due Date? field is set to <i>True</i> , when you save the RCA Veri- fication record, an Alert record will be created auto- matically in the Meridium APM database and a Scheduled Item will be created automatically in the Schedule Manager. The Alert record that was created auto- matically will not be linked auto- matically to the current RCA Ana- lysis.

URL Paths for Root Cause Analysis

The following table lists and describes the paths for accessing features in the Meridium Root Cause Analysis module. Note that to construct a valid URL, you must prepend **meridium:**// to the path. In some cases, you must define parameters following the path.

Feature	Path	Description
Root Cause Analysis T Start Page	RCA	Displays the Root Cause Analysis Start Page . This URL does not accept any para- meters.
RCA Admin- istrative Tools	RCA/AdminTools	Serves as the path for accessing the Admin- istrative Functions page. This path accepts one <u>parameter</u> .
Manage Ana- lyses	RCA/AllAnalyses	Displays the Manage Analyses page in RCA. This path does not accept any para- meters.
RCA Analysis	RCA/Analysis	Serves as the path for accessing RCA Ana- lyses. This path accepts parameters that let you specify which analysis to access.
New Analysis Builder	RCA/AnalysisBuilder	Serves as the path for the New Analysis Builder . The path accepts <u>parameters</u> that let you specify how to build the analysis.
Communicate Records	RCA/Communicate	Serves as the path for accessing RCA Com- municate records. This path accepts <u>para-</u> <u>meters</u> that let you specify which records to access.
Critical Suc- cess Factors	RCA/CSF	Launches the Critical Success Factors page. This path accepts a <u>parameter</u> that lets you specify the analysis whose CSFs you want to view.
Event Dia- gram	RCA/EventDiagram	Serves as the path for accessing an Event Diagram page. This path accepts <u>para-</u> <u>meters</u> that let you specify the desired ana- lysis.
Logic Tree	RCA/LogicTree	Serves as the path for accessing an Logic Tree page. This path accepts <u>parameters</u> that let you specify the desired analysis.

Feature	Path	Description
Manage Assets	RCA/MANAGEASSETS	Serves as the path for accessing the Man- age Assets page. This path accepts <u>para- meters</u> that let you specify the desired analysis.
My PROACT	RCA/MyPROACT	Serves as the path for displaying the My PROACT page. This path requires one <u>para</u> - <u>meter</u> .
Principal Ana- lyst's View	RCA/PAView	Launches the PA PROACT page. This path does not accept any parameters.
Preserve Records	RCA/PreserveRecords	Displays the Preserve Failure Data page. This path accepts one <u>parameter</u> that lets you access the failure data for a specific ana- lysis.
RCA Reports	RCA/Reports	Serves as the path for accessing RCA reports. This URL accepts a <u>parameter</u> that lets you specify the analysis for which to access reports.
RCA Team	RCA/Team	Serves as the path for accessing the Team page in RCA. This path accepts parameters that let you specify the analysis for which to access the team.
Tracking Items	RCA/Track	Displays the Analysis Tracking Items page. This path accepts <u>parameters</u> that let you customize the URL.

Parameter for the Administrative Functions URL

The URL for accessing a specific RCA Analysis, **meridium://RCA/AdminTools**, accepts the parameter described in the following table.

Parameter Name	Description	Accepted Value(s)	Notes
View	Specifies to display the Administrative Functions page.	AdminTools	This parameter is required.

Examples of the Administrative Functions URL

meridium://RCA/AdminTools?View=AdminTools

Displays the **Administrative Functions** page, where you can perform administrative tasks for RCA.

Parameters for the RCA Analysis URL

The URL for accessing a specific RCA Analysis, **meridium://RCA/Analysis**, accepts the parameters described in the following table.

Parameter Name	Description	Accepted Value(s)	Notes
AnalysisKey	Specifies which ana- lysis you want to view.	The Entity Key of the desired ana- lysis.	This parameter is required only when View- w=Template or View=PubAnalysis. If you omit this parameter and use View=Analysis, the link will open a new analysis.
View	Specifies which view to display.	Analysis Template PubAnalysis	This parameter is required.

Examples of the RCA Analysis URL

• meridium://RCA/Analysis?View=Analysis

Opens the Analysis page, where you can create a new analysis.

- meridium://RCA/Analysis?View=Analysis&AnalysisKey=2791890
 Opens the Analysis page for the RCA Analysis with the Entity Key 2791890.
- meridium://RCA/Analysis?View=Template&AnalysisKey=2791890
 Opens the analysis with the Entity Key 2791890 in the Analysis Template form.
- meridium://RCA/Analysis?View=PubAnalysis&AnalysisKey=2791890
 Opens the analysis with the Entity Key 2791890 in the Published Analysis form.

Parameters for the Analysis Builder URL

The URL for accessing the **New Analysis Builder** in RCA, **meridium://RCA/AnalysisBuilder**, accepts the parameters described in the following table.

Parameter Name	Description	Accepted Value(s)	Notes
Action	Specifies whether to create a brand new analysis or to use an exist- ing analysis as a template to create a new analysis.	BuildAnalysis -OR- CopyAnalysis	This parameter is required. If Action- n=CopyAnalysis, you must also define the AnalysisKey parameter.
AnalysisKey	Specifies which ana- lysis you want to copy to cre- ate a new analysis.	The Entity Key of the desired RCA Analysis record.	This parameter is required only when Action=CopyAnalysis.
Field ID	Specifies fields in the new RCA Analysis record that you want to populate auto- matically.	Values that are appro- priate for the specified fields.	To use this parameter, the Action parameter value must be set to BuildAnalysis. When you construct a URL to create a new RCA Analysis, you can spe- cify values that will be used to pop- ulate fields in that RCA Analysis record automatically. The actual parameter names should cor- respond to fields that you want to populate. <i>You must use the field ID</i> <i>as the parameter name</i> . The para- meter values will vary depending on the values that you want to use to populate the fields, but you should make sure to specify values that are appropriate for the field types (e.g., specify numbers for numeric fields).

Parameter Name	Description	Accepted Value(s)	Notes
AssetEntityKey	Specifies the Equipment or Functional Location record that you want to link to the RCA Ana- lysis record.	The Entity Key of the desired Equip- ment or Func- tional Location record.	If you want to link the RCA Analysis to an Equipment or Functional Loca- tion record, you must use the AssetEntityKey parameter and the AssetFamilyKey parameter.
AssetFamilyKey	Specifies the Equipment or Functional Location fam- ily containing the record that you want to link to the RCA Ana- lysis record.	The Family Key of the desired Equip- ment or Func- tional Location fam- ily.	If you want to link the RCA Analysis to an Equipment or Functional Loca- tion record, you will need to use the AssetFamilyKey parameter and the AssetEntityKey parameter.

Examples of the Analysis Builder URL

• meridium://RCA/AnalysisBuilder?Action=BuildAnalysis

Opens the New Analysis Builder, where you can create a new RCA Analysis.

• meridium://RCA/AnalysisBuilder?Action=CopyAnalysis&AnalysisKey=123456

Opens the **New Analysis Builder** and loads the information from the analysis with the Entity Key 123456, which you can use as the basis for creating a new analysis.

 meridium://RCA/AnalysisBuilder?Action=BuildAnalysis&MI_AN_ANALY_ID_CHR-R=RCA Analysis Example

Displays the RCA Analysis Datasheet screen of the New Analysis Builder with the Analysis Name cell populated automatically with the value *RCA Analysis Example*.

 meridium://RCA/AnalysisBuilder?Action=BuildAnalysis&AssetEntityKeyy=123546&AssetFamilyKey=987654

Displays the **RCA Analysis Datasheet** screen of the **New Analysis Builder**. If you continue to the **Select an Asset** screen of the **New Analysis Builder**, the **Asset** text box will contain the Record ID of the record with the Entity Key 123456, which belongs to the family with the Family Key 987654.

Parameters for the Recommendation Records URL

The URL for accessing RCA Recommendation records, **meridium://RCA/Communicate**, accepts the parameter described in the following table.

Parameter Name	Description	Accepted Value(s)	Notes
AnalysisKey	Specifies the analysis for which you want to view Recom- mendation records.	The Entity Key of the desired analysis.	This para- meter is required.
RecommKey	Specifies the Recommendation record that you want to view.	The Entity Key of the desired Recom- mendation record.	This para- meter is optional.

Examples of Recommendation Records URLs

• meridium://RCA/Communicate?AnalysisKey=2860801

Displays the **Communicate Records** page, which displays the Recommendation records for the analysis with the Entity Key 2860801.

• meridium://RCA/Communicate?AnalysisKey=2860801&RecommKey=2579812

Displays the **Communicate Records** page, which displays the Recommendation record with the Entity Key 2579812 for the analysis with the Entity Key 2860801.

Parameters for the Critical Success Factors URL

Parameter Name	Description	Accepted Value(s)	Accepted Value(s)
AnalysisKey	Specifies the ana- lysis for which you want to view Crit- ical Success Factor records.	The Entity Key of the desired ana- lysis.	This parameter is optional. Omit- ting this parameter, however, will result in a link that opens an empty Critical Success Factors page.
CsfKey	Specifies which spe- cific CSF you want to open.	The Entity Key of the desired Crit- ical Success Factor record.	The Critical Success Factor that you specify must be associated with the analysis indicated by the AnalysisKey parameter.

The URL for accessing Critical Success Factors, **meridium://RCA/CSF**, accepts the parameters described in the following table.

Examples of the Critical Success Factors URL

• meridium://RCA/CSF**?AnalysisKey=1234567**

Opens the **Critical Success Factors** page, displaying the Critical Success Factors that have been defined for the analysis with the Entity Key 1234567.

• meridium://RCA/CSF?AnalysisKey=123445&CsfKey=2791902

Displays the **CSF Details** page for the Critical Success Factor record with the Entity Key 2791902.

Parameters for the Event Diagram URL

The URL for accessing the Event Diagram for an analysis, **meridium://RCA/EventDiagram**, accepts the parameters described in the following table. Both of these parameters are required.

Parameter Name	Description	Accepted Value (s)	Notes
AnalysisKey	Specifies the analysis whose Event Dia- gram you want to view.	The Entity Key of the desired analysis.	This para- meter is required.
View	Specifies that you want to display the Event Diagram page for the specified analysis.	EventDiagram	This para- meter is required.

Examples of the Event Diagram URL

meridium://RCA/EventDiagram?View=EventDiagram&AnalysisKey=2791890

Opens the Event Diagram page for the analysis with the Entity Key 2791890.

Parameters for the Logic Tree URL

The URL for accessing the RCA Logic Tree, **meridium://RCA/LogicTree**, accepts the parameters described in the following table.

Parameter Name	Description	Accepted Value(s)	Notes
AnalysisKey	Specifies the ana- lysis for which you want to view the Logic Tree.	The Entity Key of the desired analysis.	This parameter is required.
NodeKey	Specifies which node in the Logic Tree that you want to view.	The Entity Key of the desired node.	The node that you specify must belong to the Logic Tree that exists for the ana- lysis defined by the AnalysisKey para- meter.

Examples of the Logic Tree URL

meridium://RCA/LogicTree?AnalysisKey=2791890

Opens the **Logic Tree** page, displaying the Logic Tree for the analysis with the Entity Key 2791890.

• meridium://RCA/LogicTree?AnalysisKey=2791890&NodeKey=1234567

Opens the **Logic Tree** page, displaying the Logic Tree for the analysis with the Entity Key 2791890 with the node with the Entity Key 1234567 selected.

Parameters for the Manage Assets URL

The URL for accessing Critical Success Factors, **meridium://RCA/MANAGEASSETS**, accepts the parameters described in the following table.

Parameter Name	Description	Accepted Value(s)	Notes
AnalysisKey	Specifies the analysis for which you want to link and unlink Equipment and Func-tional Location records.	The Entity Key of the desired analysis.	This para- meter is required.

Examples of the Manage Assets URL

- meridium://RCA/MANAGEASSETS**?AnalysisKey=1234567**
 - Opens the **Manage Assets** page, displaying the Equipment and Functional Location records that are linked to the analysis with the Entity Key 1234567.

Parameters for the My PROACT URL

The URL for accessing the **My PROACT** page, **meridium://RCA/MyPROACT**, accepts the parameter described in the following table.

Parameter Name	Description	Accepted Value(s)	Notes
View	Specifies that you want to display the My PROACT page.	MyPROACT	This parameter is required.

Examples of the My PROACT URL

• meridium://RCA/MyPROACT?View=MyPROACT

Opens the **My PROACT** page, displaying a list of analyses for which the current user is a team member.

Parameters for the Preserve Records URL

The URL for accessing the **Preserve Failure Data** page, **meridium://RCA/PreserveRecords**, accepts the parameters described in the following table.

Parameter Name	Description	Accepted Value(s)	Notes
AnalysisKey	Specifies the analysis for which you want to view the Preserve Failure Data page.	The Entity Key of the desired analysis.	Omitting this parameter will create a link that displays the Preserve Failure Data page but does not dis- play any Preserve Records.
RecordKey	Specifies a particular Preserve Record that you want to view.	The Entity Key of the desired Preserve record.	This parameter is optional.

Examples of the Preserve Failure Records URL

• meridium://RCA/PreserveRecords

Displays the **Preserve Failure Data** page but does not list any Preserve records in the grid.

• meridium://RCA/PreserveRecords?AnalysisKey=1234567

Opens the **Preserve Failure Data** page, which displays the Preserve records for the analysis with the Entity Key 1234567.

• meridium://RCA/PreserveRecords?AnalysisKey=1234567&RecordKey=1234568

Displays the **Preserve Record Details** page for the Preserve record with the Entity Key 1234568.

Parameters for the RCA Reports URL

The URL for accessing the RCA reports, **meridium://RCA/Reports**, accepts the parameter described in the following table.

Parameter Name	Description	Accepted Value(s)	Notes
Action	Specifies that action that you want to per- form using the URL.	ViewComprehensiveReport	Use this parameter if you want to open the baseline comprehensive RCA report. Note that ALL sections of the report will be displayed when the report appears on the Report Viewer page.
AnalysisKey	Specifies the ana- lysis whose report you want to view.	The Entity Key of the desired analysis.	This parameter is required. If you use the AnalysisKey parameter and the Action parameter, the com- prehensive report for the associated analysis will be displayed.
			If you use the AnalysisKey parameter <i>without</i> the Action parameter, the Report List Screen page will be displayed, where you can select the report that you want to open for the ana- lysis specified by the Ana- lysisKey parameter.

Examples of the RCA Reports URL

meridium://RCA/Reports?AnalysisKey=2791890

Opens the **Reports List Screen**, displaying the reports associated with the RCA analysis with the Entity Key 2791890.

• meridium://RCA/Reports?Action=ViewComprehensiveReport&AnalysisKey=2791890

Opens the baseline comprehensive report for the analysis with the Entity Key 2791890.

Parameters for the RCA Team URL

The URL for accessing the **Team** page for a RCA Analysis, **meridium://RCA/Team**, accepts the parameters described in the following table. Both of these parameters are required.

Parameter Name	Description	Accepted Value (s)	Notes
AnalysisKey	Specifies the analysis for which you want to access the Team page.	The Entity Key of the desired ana-lysis.	This para- meter is required.
View	Specifies that you want to display the Team page for the specified analysis.	TeamList	This para- meter is required.

Examples of the RCA Team URL

• meridium://RCA/Team?View=TeamList&AnalysisKey=2791890

Displays the **Team** page, which displays a list of users who are on the team for the RCA analysis with the Entity Key 2791890.

Parameters for the Tracking Items URL

The URL for accessing the Tracking Items functionality, **meridium://RCA/Track**, accepts the parameters described in the following table.

Parameter Name	Description	Accepted Value(s)	Notes
AnalysisKey	Specifies the analysis for which you want to view the Analysis Tracking Items page.	The Entity Key of the desired ana- lysis.	Omitting this parameter will create a link that displays the Analysis Tracking Items page but does not display any Tracking Items.
ItemKey	Specifies a particular Tracking Item record that you want to view.	The Entity Key of the desired Tracking Item record.	This parameter is optional.

Examples of the Tracking Items URL

• meridium://RCA/Track

Displays the **Analysis Tracking Items** page but does not list any Tracking Items in the grid.

meridium://RCA/Track?AnalysisKey=1234567

Opens the **Analysis Tracking Items** page, which displays the Tracking Items for the analysis with the Entity Key 1234567.

• meridium://RCA/Track?AnalysisKey=1234567&ItemKey=1234568

Displays the **Tracking Item Details** page for the Tracking Item with the Entity Key 1234568.

Critical Success Factors

Elements of an RCA Analysis that allow the RCA Analysis Team to evaluate whether or not the analysis effort has been successful. The RCA Analysis effort is considered to be successful if the analysis team adheres to and meets the standards defined by the CSFs.

Event Diagram

A diagram that depicts a chain of events that led to a failure event. The Event Diagram allows you to analyze events that led to a failure event and identify possible work process problems.

Failure Event

The problem that the RCA Analysis Team is analyzing in a Root Cause Analysis. A failure event could be comprised of several failures over a specified period of time (e.g., a pump that overheats several times a month) or one failure (e.g., a fire).

Logic Tree

A diagram that depicts possible causes and hypotheses related to the failure event. The Logic Tree allows you to record discussion points and organize information in order to eliminate hypotheses and determine the root cause of the failure event.

RCA Analysis Team

A group of individuals who will complete the steps required for a comprehensive RCA Analysis. Each RCA Analysis Team is made up of a Principal Analyst, who facilitates and coordinates the RCA Analysis, and analysis team members.

Team Charter

The goal that the RCA Analysis Team wants to achieve by developing an RCA Analysis.