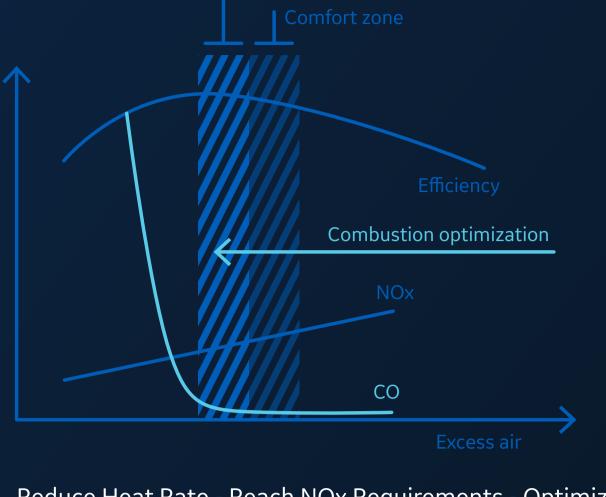


Boiler Optimizers for Coal-Fired Power Plants

Proven Results for Boiler Optimization

The need to minimize costs, maximize availability and enhance operational flexibility is more important than ever. BoilerOpt is a powerful software that improves plant productivity by pushing the operations envelope to be more flexible and available when markets demand it while minimizing emissions, outages and maintenance costs.



Reach the 'best zone' with BoilerOpt, a software for closed-loop optimization of fuel and air bias in real time at all operating loads

LEARN MORE

Reduce Heat Rate - Reach NOx Requirements - Optimize Soot Cleaning - Improve Efficiency

BoilerOpt includes CombustionOpt and SootOpt **Achieve better boiler combustion & emissions**

01

Controlled Variables

Superheat steam temperature

variables we **want** to control

Reheat steam temperature

Boiler outlet gas temperature

Excess O₂ CO, NOx, Opacity

02

Manipulated **Variables** variables we can manipulate

Tilts

Fuel distribution

Windbox to furnace

Air supply distribution

differential pressure

03

Disturbance **Variables** variables that cannot be changed,

but affect operations Ambient conditions

Unit demand

Fuel composition

PROVEN TECHNOLOGY

Installations at coal plants

Years of proven operation

5 () MW (to)

Tons CO₂ savings

Plants Plants REAL WORLD RESULTS

B3

0.21%

B4

0.20%

KT/Yr

\$550k

B2

Heat rate improvements

improvements

Generation

efficiency

CO₂ reduction

RESULTS FROM 3 UNIT PLANT

Heat rate improvements

possible.

Annual fuel cost savings 0.61% 0.59% 0.55% 13.6 13 12

KT/Yr

\$575k

\$600к

Reduction in CO₂

KT/Yr

0.22%

*TOTAL ANNUAL COST SAVINGS FROM B2, B3, B4-\$1.73M

Annual fuel cost savings

38_kT

combined capacity

Multi-Unit Powerplant

AI/ML & Model Predictive models

4x28 MV's for neural network optimization

24x7x365 closed-loop optimization

4x85 nos. of soot blowers coordinated optimization

10%-15% reduction in

simultaneously

non-productive soot blowing

Ability to operate 8 blowers

*Coal price used: USD 80/Ton

CUSTOMERS SPEAK

Solution: Adopting a technology that improves operational inconsistencies to help improve plant performance and efficiencies. **LEARN MORE**

Challenge: With the rise in renewables, CENAL's

Karabiga is essential to provide stable power to

prevent shortages with as little emissions as

\$700K+ 1,320mw Annual fuel savings

GE Digital

İhsan Acar - Power Plant Manager 15% Plant powered by 2 GE Ultra Super Reduction in NOx Critical Boilers and 2 GE Steam Units emissions

WEBINAR

Explore how you can

improve your steam power

plant performance, reduce

"General Electric (GE) provided

guidelines while remaining

profitable."

Doug Bartlett

GE Digital

Principal Engineer

product development team

new products and test new of existing products.

both the technology and expertise

required to meet strict emissions

Today's Presenters Jenny Bulach Senior Staff Commercial Excellence Manager

BoilerOpt™



OFA, AuxAir, FuelAir, and

Feeder Biases

Soot

Cleaning:

Sootblowers

and various other roles.

Energy Subject Matter Expert with 21 years in the energy business: 6 years in GE, 15 years at a US Utility as a coal power plant manager, operations manager, performance engineer

Project Applications Engine heat rate, and reduce NOx responsible for the installat testing of all GE Digital clos with CO control using these optimizers, including Comb Soot optimizers for steam p technologies combined cycle products su **Duct Burner Optimization a** Predictor. Also works closel

立即观看

NO_x **Gross Stoich HOW BOILEROPT WORKS** Combustion MPC: Airflow/ BoilerOpt works within existing plant technology O₂ Trim **Burner Tilts** to improve boiler productivity and air-fuel ratios Probes Combustion Balance/ CO/LOI **Neural:**

Gas Side DPs

Rule Tilt, IK-idle Times, Duties

in a closed-loop system. To provide real-time optimization, a combination of AI/ML, expert rules, thermodynamic calculations and model-

Achieve reduced heat rate and emissions outcomes, while simultaneously observing

DOWNLOAD BROCHURE

based control algorithms are employed 24/7/365.

operating constraints such as CO and other limits.



NOx, O₂ Probes,

LEARN MORE

Staging

Fouling,

Heat Release,

Temps/Sprays, DPs

EGT's Relationships







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