## Document Issue History

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<tr>
<th>Issue</th>
<th>Reason for changes</th>
<th>Date</th>
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<tr>
<td>4.0</td>
<td>Replace “LINEAGE POWER” with “GE Energy Power Electronics”</td>
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1. INTRODUCTION

1.1 SCOPE

This specification outlines the packaging, packing, labeling, marking and palletization requirements for delivery of purchased products and materials to all GE Energy Power Electronics. Destination locations including direct ship destinations of GE ENERGY POWER ELECTRONICS customer warehouses and distribution points. This document is not intended to supersede specific packaging instructions for individual products. Any deviations to this specification shall be described in the specific contract, purchase order, or other official correspondence.

1.2 EDITORIAL NOTES

For the purpose of this specification, the word “SHALL” indicates a mandatory requirement; the word “SHOULD” indicates the requirement is a strong recommendation by GE ENERGY POWER ELECTRONICS.

1.3 INTENT

The intent of this specification is to standardize certain requirements for packaging which will be compatible with GE ENERGY POWER ELECTRONICS internal handling, storage facilities and processes (J.I.T., manual and automatic storage/retrieval) as well as shipments to GE ENERGY POWER ELECTRONICS’s Customers. It is not intended to specify the design, structure or composition of the package. All product quotations are assumed to use expendable packaging unless otherwise specified. Where returnable packaging is proposed as an alternative, unless otherwise specified, the supplier is responsible for the packaging design with subsequent approval by the GE ENERGY POWER ELECTRONICS Commodity Manager.

1.4 SUPPLIER RESPONSIBILITIES

It is the responsibility of the supplier to package and label the product so that it shall not only comply with regulations of the carrier, but the completed package shall provide for safe delivery of the product, adequate protection against damage and deterioration during shipment, handling, and storage at the final destination. It is the responsibility of the supplier that the packaging itself and the product, or the group of products that are contained within, shall arrive at the intended destination without any damage. The shipping, transportation, and receiving of unit loads and transport packages often requires supporting documentation such as bill of lading, manifest, PACKING LIST, hazardous material data, test results, customs data, or other government-mandated information that might be also transmitted by EDI.
2. GENERAL INFORMATION

2.1 CURRENT ISSUE INFORMATION
The most current issue of this document will be vaulted in Matrix. A link will be available for suppliers to access at GE ENERGY POWER ELECTRONICS’s Supplier Management Organization’s Supplier web site.

2.2 DEFINITIONS
See Appendix A

2.3 REFERENCES
See Appendix B for related GE ENERGY POWER ELECTRONICS documents
See Appendix C for related Industry Standards

2.4 ADDITIONAL INFORMATION
For general inquiries, contact your GE ENERGY POWER ELECTRONICS Commodity Manager as listed on Purchase Orders for a response.

3. PACKAGING/PACKING REQUIREMENTS

3.1 REGULATION & INDUSTRY STANDARDS
It remains the supplier’s responsibility to implement packaging/labeling designs and procedures which will comply with the regulations of the carrier, and provide the performance requirements necessary to adequately protect the material from damage and deterioration during storage, handling, and transportation to the final destination. This includes meeting minimum requirements to enable the packaging to be sufficient to allow the double stacking of palletized loads of similar gross weight. These regulations include, but are not limited to:

- ASTM Packaging Design Standards (ASTM-D-3951)
- National Motor Freight Classification Rules
- Uniform Freight Classification Rules
- Department of Transportation (DOT)
- United States Code of Federal Regulations (CFR)
- International Air Transport Association (IATA)
- International Safe Transit Association (ISTA)
- Telcordia (Bell Core)
- International Maritime Dangerous Goods (IMDG)
- applicable National, State and local regulations
3.2 ESD REQUIREMENTS

Unless otherwise specified, all ESD sensitive items must be packaged in appropriate ESD protective materials, depending on item sensitivity. Packing materials must meet applicable requirements as defined in the Electronics Industry Association standard EIA-541.

Unless otherwise specified, all plastic-based packaging materials for packages, including packaging for non-ESD sensitive devices (bags, bubble pack, foam, filler material, etc.,) must be static-dissipative (>1x10^5 and <1x10^12 Ohms/Square) when tested according to ANSI standard EOS/ESD S11.11.

The use of amines (animal fat) on packaging is prohibited.

3.3 MSL REQUIREMENTS

Unless otherwise specified, all moisture sensitive products with an MSL Rating of 2a to 6 shall be packaged accordingly. Lead-free surface mount assemblies are assigned an MSL Rating per GE ENERGY POWER ELECTRONICS Guidelines. Packaging shall consist of MBB, desiccant, and HIC card.

Moisture barrier bags should meet the requirements of MIL-PRF-81705, Type I for flexibility, ESD protection, and mechanical strength and puncture resistance. The bag shall be heat sealable under vacuum. The WVTR should meet EIA 583, CLASS 1 (< or = 0.02g/100in2/24hr).

Desiccant material should meet MIL-D-3464, Type II for a dustless, non-corrosive, and absorbent clay material. Proper Storage and handling of Desiccant is critical to ensure maximum effectiveness.

Determine desiccant requirements per EIA 583. Select moisture capacity based on maximum interior humidity (MIH).

\[
\text{Units} = (0.231 \times \text{Bag Surface Area} \times \text{Bag WVTR} \times 12 \times (\text{Months Storage Requirement})/\text{Moisture Capacity}
\]

\[
\text{MBB Surface Area} = \text{in}^2
\]

\[
\text{WVTR (Water Vapor Transmission Rate)}
\]

\[
\text{GE ENERGY POWER ELECTRONICS Storage Requirement 12 Months}
\]

10% MIH: 3.0 g/unit 20% MIH 4.8 g/unit 30% MIH 5.8 g/unit 40% MIH 6.2 g/unit

Humidity Indicator Cards should comply with MIL-I-8835 with at least three color dots indicating sensitivity of 30% RH, 40% RH and 50% RH.

3.4 GENERAL REQUIREMENTS

Each GE ENERGY POWER ELECTRONICS part number shall be placed in a transport package. A Jiffy bag/envelope (lined with bubble wrap) shall not be used as a transport package. Unlike part numbers shall not be mixed within a transport package.

All packages (product, intermediate or transport) shall be limited to 45 pounds gross weight, except when one (1) unit of packed product exceeds this value.
Unless otherwise specified, packaging shall be of sufficient strength to allow the double stacking of palletized loads of similar gross weight, without the risk of collapse during handling and transportation. The regulation and industry standards must be met.

Unique packaging requirements dictated by a part (e.g. excessive part oiliness, rust prevention, weight or fragility) not covered by these specifications are the responsibility of suppliers and shall be qualified and approved by GE ENERGY POWER ELECTRONICS Commodity Manager.

When several purchase orders are sent on the same shipment, the articles of each order shall be unitized in either an intermediate, transport package or unit load. Unit loads containing several purchase orders require the items of each purchase order to be packaged in their own intermediate or transport package.

Multiple items that are "kitted" together (e.g. hardware, screws, etc.) to comprise one part number shall be placed in an intermediate or transport package. Each intermediate or transport package shall contain one kit. The intermediate or transport package shall contain a list of the multiple items "kitted" for shipment.

All individual packages or bags within bulk or multi-pack containers should be sealed to provide evidence of opening.

3.5 ENVIRONMENTAL CONSIDERATIONS

Supplier shall warrant that all PACKAGING OR PRODUCTS PACKAGED IN PACKAGING were not manufactured by using materials that contain any HEAVY METALS OR OZONE DEPLETING SUBSTANCES (ODSs), (including cadmium, hexavalent chromium, lead and mercury) greater than 100ppm. For full disclosure statements, see the purchase order.

Supplier shall warrant and not supply PRODUCTS that are manufactured with Class I Ozone Depleting Chemicals, or that use raw material or components that are manufactured with Class I Ozone Depleting Chemicals; contain polybrominated byphenyls (PBBs), polybrominated byphenyl ethers (PBBEs) or polybrominated byphenal oxides (PBBOs); contain greater than 10 ppm of ethylene glycol or organic-tin compounds; contain arsenic (other than trace elements in metal raw materials and plating), asbestos, or mercury, and; contain or consist of plastics that contain greater than 75 ppm of cadmium or greater than 100 ppm of hexavalent chromium, lead or mercury.

Whenever possible, 3-R method (source reduction, reuse and recycle) should be considered when packaging is designed. For example, recyclable material should be used such as corrugated paper, various types of fill material, thermoformed plastics, and reusable containers. The use of loose fill packing material is not permitted, unless approved by the Packaging Engineer at the receiving location.

Combination of dissimilar material which precludes recycling should be avoided (e.g., foam bonded to corrugated material).

Whenever possible, plastic should be properly identified with recycling symbols and the ISO plastic acronym.

4. LABELING & MARKING REQUIREMENTS
GE ENERGY POWER ELECTRONICS requires that ALL SUPPLIERS implement bar code labels for all shipping labels as defined in Section 4.1. Bar coding increases efficiency and reduces manual labor, errors and costs within the supply chain process.

In addition, GE ENERGY POWER ELECTRONICS is implementing a component tracking program within GE ENERGY POWER ELECTRONICS manufacturing facilities to meet Customer requirements and further expand supplier quality within GE ENERGY POWER ELECTRONICS products sold. This program requires that all suppliers that ship product to GE ENERGY POWER ELECTRONICS manufacturing locations provide bar code labels for product packages as further detailed in Section 4.2.

More detailed instructions and samples are available and shall be reviewed in the following documents:

BARCODE-2008, Supplier Bar-coding Specification
EDI-2008, EDI Guide
ASN-BARCODE-20048, EDI/Barcode Implementation Guide

If there are questions or concerns please contact Commodity Manager for further discussion.

**4.1 SHIPPING AND RECEIVING LABEL**

All suppliers shall use outer shipping label including barcode specifications as defined in industry standard EIA-556-B. Below is a table that defines GE ENERGY POWER ELECTRONICS Field Names, Descriptions, Data Identifier Codes and Maximum Field Lengths for all associated Shipping labels.

Based on different business and customer requirements, GE ENERGY POWER ELECTRONICS has defined three (3) different label profiles for shipping labels. The profile types are defined as follows:

Profile 1: Engineered, Furnished and Installation (EF&I)
Profile 2: Furnish Only (FO)
Profile 3: Manufacturing

The differences between the three profile types are associated with three data identifier field names. They are Transaction ID (14K or K); Customer Product ID vs. Manufacturer Product ID; and Special Description (20P), which is human readable only.

GE ENERGY POWER ELECTRONICS has configured settings that these differences ARE TRANSPARENT to the supplier. However, suppliers should review internal business processes to ensure all information being sent on Purchase Orders whether via EDI or via email or via web solutions are entered correctly to meet outlined requirements. Further details can be found in ASN-BARCODE-2008, EDI/BARCODE Implementation Guide.
NOTE:
During the interim period of implementing barcode labels, at minimum the supplier shall provide all field names that are required to be HUMAN READABLE in above table. If supplier is unable to provide barcode labels to specification, a GE ENERGY POWER ELECTRONICS must grant approval and waiver.

More details and samples are available and shall be reviewed in GE ENERGY POWER ELECTRONICS Commodity Manager Supplier Bar-coding Specification, BARCODE-2008.

<table>
<thead>
<tr>
<th>Data Identifier Code</th>
<th>Field Name</th>
<th>Description</th>
<th>Maximum Field Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>Human Readable</td>
<td>SHIP FROM:</td>
<td>Shipper’s Address Company Name Street Address City State Zip Code Country</td>
<td>N/A</td>
</tr>
<tr>
<td>Human Readable</td>
<td>SHIP TO: ***</td>
<td>Ship To Company Name CPO Number + Lineage Power Sales Nbr Street address City State Zip Code</td>
<td>up to 6 lines of info. Refer to ASN-BARCODE-2008</td>
</tr>
<tr>
<td>3S, 4S, 5S, 6S, 7S Human Readable Bar Code</td>
<td>PKG ID:</td>
<td>PACKAGE IDENTIFICATION: The unique package identification for the shipment, which LINEAGE POWER will use in the event of shipping discrepancies. PKG ID is also transmitted via Advance Shipping Notice</td>
<td>X(35) Alphanumeric</td>
</tr>
<tr>
<td>(14K) or (K) Human Readable Bar Code</td>
<td>TRANS ID: ***</td>
<td>TRANSACTION IDENTIFICATION: Lineage Power’s authorization number provided to vendors (i.e. Purchase Order Number (PO) including Line Item Number, Lineage Power Sales Order and Line Item Number or Lineage Power Customer PO Number and Line Item Number</td>
<td>X(18)Eighteen Alphanumeric Characters</td>
</tr>
<tr>
<td>(P) Human Readable</td>
<td>CUST PN: ***</td>
<td>CUSTOMER PRODUCT IDENTIFICATION:</td>
<td>X(30) Thirty Alphanumeric</td>
</tr>
<tr>
<td>Bar Code</td>
<td>label profile, P may contain Lineage Power’s Customer Product Id</td>
<td>This is the Lineage Power’s Part Number as it appears on the Purchase Order. It is also referred to as Lineage Power’s SKU. Label Profile 2 requires Lineage Power’s Customer Product Id</td>
<td>Characters</td>
</tr>
<tr>
<td>----------------------------------</td>
<td>-----------------------------------------------------------------</td>
<td>------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------</td>
<td>------------</td>
</tr>
<tr>
<td>(20P)</td>
<td>SPECIAL:</td>
<td>Special Description that will vary based on profile. Refer to ASN-BARCODE-2008 for details</td>
<td>X(30) Thirty Alphanumeric Characters</td>
</tr>
<tr>
<td>(1P) Human Readable Bar Code</td>
<td>MFG PN:</td>
<td>MANUFACTURERS PRODUCT IDENTIFICATION: It is the unique part number, which is assigned by the manufacturer to identify the part.</td>
<td>X(30) Thirty Alphanumeric Characters</td>
</tr>
<tr>
<td>(Q)**</td>
<td>QUANTITY: **</td>
<td>**NOTE: If UoM does not equal to PC, then Quantity with UoM is required (Refer to next row).</td>
<td>**Z9(7) Numeric</td>
</tr>
<tr>
<td>(7Q) Human Readable Bar Coded</td>
<td>QUANTITY: **</td>
<td>*See above Note ** **</td>
<td>Z9(7) Numeric</td>
</tr>
<tr>
<td>PACKAGE COUNT</td>
<td>PACKAGE COUNT</td>
<td>Indicates the package count out of the total shipment. (1of 3, 2 of 3, 3 of 3).</td>
<td>Numeric</td>
</tr>
<tr>
<td>PACKAGE WEIGHT</td>
<td>PACKAGE WEIGHT</td>
<td>The weight of individual package measured in Pounds and/or Kilograms</td>
<td>Numeric</td>
</tr>
<tr>
<td>(10K) (11K) Human Readable Bar Code</td>
<td>INVOICE: OR PACKING LIST: (OPTIONAL)</td>
<td>Invoice / packing list number assigned by supplier for billing transaction to LINEAGE</td>
<td>Supplier defined</td>
</tr>
</tbody>
</table>
### 4.2 PRODUCT PACKAGE LABEL

When Suppliers ship products to below GE ENERGY POWER ELECTRONICS manufacturing address all product packages SHALL labeled including intermediate containers, reels, bags, etc.

**GE ENERGY POWER ELECTRONICS**  
Brownsville Warehouse  
5845 E. 14th Street, Suite C  
Brownsville, Texas, 78521

**NOTE:** Product Package Labels are NOT required for profiles 1 & 2 but GE ENERGY POWER ELECTRONICS would expect if supplier has standard product labels that those would continue to be used.

All suppliers shall use product package labels including bar code symbols as defined in BARCODE-2008, Supplier Barcode Specification. Below is a table that defines GE ENERGY POWER ELECTRONICS Field Names, Descriptions, Data Identifier Codes and Maximum Field Lengths for all associated Product Package labels. Each product package shall be marked with the following information:

**NOTE:**  
During the interim period of implementing barcode labels, at minimum the supplier shall provide all field names that are required to be HUMAN READABLE in above table. If supplier is unable to provide barcode labels to specification, GE ENERGY POWER ELECTRONICS Commodity Manager must grant approval and waiver.  
More details and samples are available and shall be reviewed in GE ENERGY POWER ELECTRONICS Supplier Bar-coding Specification, BARCODE-2008.
### Product Package Label Data Identifier Table:

<table>
<thead>
<tr>
<th>Data Identifier Code</th>
<th>Field Name</th>
<th>Description</th>
<th>Maximum Field Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>(K) Human Readable Bar Code</td>
<td>TRANS. ID: ***</td>
<td>TRANSACTION. ID - The authorized number provided to vendors. Examples of the authorized number are Purchase Order Number (PO), Return Material Authorization (RMA), etc. Shipment without the correct authorization number will be returned at the originator's cost.</td>
<td>X(10) Ten Alphanumeric Characters</td>
</tr>
<tr>
<td>(P) Human Readable Bar Code</td>
<td>CUST PN: NOTE: Depending on label profile, P may contain LINEAGE POWER's Customer Product Id</td>
<td>CUSTOMER PRODUCT IDENTIFICATION - This is the LINEAGE POWER's Part Number as it appears on the Purchase Order. It is also referred to as LINEAGE POWER SKU. Label Profile 2 requires LINEAGE POWER's Customer Product Id</td>
<td>X(18) Eighteen Alphanumeric Characters</td>
</tr>
<tr>
<td>(1P) Human Readable Bar Code</td>
<td>MFG PN:</td>
<td>MANUFACTURER PART NUMBER - It is the unique part number, which is used by the manufacturer to identify the part.</td>
<td>X(18) Eighteen Alphanumeric Characters</td>
</tr>
<tr>
<td>(Q) Human Readable Bar Code</td>
<td>QUANTITY:</td>
<td>QUANTITY: PACKAGE QUANTITY</td>
<td>Z9(7) Numeric</td>
</tr>
<tr>
<td>(9D) Human Readable Bar Code</td>
<td>DTE:</td>
<td>DATE CODE - Indicates the date part was manufactured.</td>
<td>X(10) Ten Alphanumeric</td>
</tr>
<tr>
<td>(6V) Human Readable Bar Code</td>
<td>VENDOR ID:</td>
<td>VENDOR ID: - Customer assigned Vendor Id as used in Shipping Label.</td>
<td>X(10) Alphanumeric</td>
</tr>
<tr>
<td>(4L) Human Readable Bar Code</td>
<td>CoO:</td>
<td>COUNTRY OF ORIGIN - Country code where the items are assembled or originated. (per ISO 3166).</td>
<td>X(2) Alphanumeric</td>
</tr>
<tr>
<td>(1T) Human Readable</td>
<td>LOT:</td>
<td>LOT NUMBER - Manufacturing trace code or</td>
<td>X(18) Eighteen Alphanumeric</td>
</tr>
</tbody>
</table>
4.3 GE ENERGY POWER ELECTRONICS LOGO

When specified in a contract or product specification the GE ENERGY POWER ELECTRONICS name and logo shall appear on the exterior of all shipping containers used to ship product to a GE ENERGY POWER ELECTRONICS customer. This requirement is necessary for products shipped directly from the supplier as well as for products sent to an intermediary GE ENERGY POWER ELECTRONICS warehousing location for staging or storage, with eventual shipment to the GE ENERGY POWER ELECTRONICS customer. The supplier shall meet the requirements contained in the Shipping Container Marking Specification. Refer to Appendix B. The direct marking of shipping containers with the GE ENERGY POWER ELECTRONICS logo for products shipped by the supplier to GE ENERGY POWER ELECTRONICS manufacturing locations is optional.

4.4 HAZARDOUS MATERIAL LABELS & MARKINGS

All hazardous material will be labeled and marked in accordance with the United States Code of Federal Regulations (CFR) Title 49, International Air Transport Association Dangerous Goods Regulations, International Maritime Dangerous Goods Code, and all other applicable National, State and Local regulations.

4.5 HEAVY / OVERWEIGHT MARKINGS

If a non-palletized item exceeds 45 pounds, the package is to be clearly marked overweight”, “Heavy-Do Not Handle Alone” or with similar markings.

4.6 ESD MARKINGS

All products requiring ESD protection shall be marked in accordance with the Shipping Container Marking Specification. Refer to Appendix B.

4.7 FRAGILE MARKINGS

All containers having delicate or fragile products shall be marked to indicate the fragility by means of labels, stamps or stencils. These markings shall be placed on a minimum of two panels of the transport package or unit load. Transport packages and unit load containers pre-printed with “FRAGILE-

<table>
<thead>
<tr>
<th>Bar code</th>
<th>batch number.</th>
<th>Supplier-defined</th>
</tr>
</thead>
<tbody>
<tr>
<td>(S) Human Readable Bar code</td>
<td>SERIAL #: (Only if supplier serializes product)</td>
<td>SERIAL NUMBER - Manufacturing serial number uniquely created for each manufacturer’s product id.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>X(18)Eighteen Alphanumeric Supplier-defined</td>
</tr>
</tbody>
</table>
HANDLE WITH CARE” and/or similar precautionary markings will not require labels, stamps or stencils. See the Shipping Container Marking Specification for more details in Appendix B.

4.8 PRECAUTIONARY MARKINGS
When GE ENERGY POWER ELECTRONICS, product manufacturer and/or regulatory agency require precautionary markings, all transport package and unit load containers shall have such labels and/or markings affixed. These include ESD markings, moisture sensitive level classification and requirements, environmental storage, age sensitive, shelf life requirements, etc. See the Shipping Container Marking Specification for more details in Appendix B.

4.9 KITS
The label on the “Kitted” parts package should identify the part number of the Kit. The contents of packages containing “Kitted” parts shall be identified either by inserting a listing of the “Kitted” parts within the packaging or by including the list on the label on the outside of the package. The list shall include a description of each component, the GE ENERGY POWER ELECTRONICS part number and its quantity per required for a single Kit.

4.10 MULTIPLE PURCHASE ORDER SHIPMENTS
In accordance with industry EIA-556-B, transport packages, unit or mixed loads containing multiple purchase orders shall be marked, “MULTIPLE PURCHASE ORDERS INSIDE” or “MULTIPLE ORDERS”. Refer to Supplier Barcode Specification, BARCODE-2008, for example labels.

4.11 ADDITIONAL LABELING REQUIREMENTS FOR INTERNATIONAL SHIPMENTS
Product that has been designated for an international shipment on the purchase order shall have the dimensions of the transport package, unit or mixed load printed on at least two (2) sides in English (inches) and Metric (centimeters) units. The dimensions shall be rounded up to the nearest whole unit.

Product that has been designated for an international shipment on the purchase order shall meet the requirements of the industry standard EIA-556-B.

For international shipments please refer to Country of Origin instructions in Appendix D.

4.12 USE OF LABELS & MARKINGS
Markings shall only be used when necessary (e.g. Do not use packages marked with an ESD warning symbols for product that is not ESD sensitive, or use one with an orientation symbol for product that is not sensitive to which direction it is placed in, etc.). If labeling and marking requirements change after product is packaged, obsolete labels and inappropriate markings shall be removed prior to delivery.
The use of additional labels and markings that are not specified in this document should be kept to a minimum.

### 5. PALLETIZATION REQUIREMENTS

#### 5.1 APPLICABILITY

All unit loads and transport packages weighing more than 45 pounds, except for small parcel shipments (e.g. UPS, Airborne, etc.), shall be palletized.

#### 5.2 PALLET CONSTRUCTION REQUIREMENTS

A Standard Pallet shall be used when shipping material to GE ENERGY POWER ELECTRONICS. This pallet shall be constructed according to the requirements specified in 1) GE ENERGY POWER ELECTRONICS drawing 901183384 and 2a) the guidelines defined in the National Wooden Pallet & Container Association (NWPCA) Uniform Standard for Wooden Pallets or 2b) the specifications contained in the International Standards for Phytosanitary Measures, Guidelines for Regulating Wood Packaging Material in International Trade. Any deviations from the specifications above require GE ENERGY POWER ELECTRONICS Commodity Manager’s approval prior to implementation.

Non-Standard stringer design pallets shall only be used to support product that will not fit on a standard pallet. A GE ENERGY POWER ELECTRONICS Commodity Manager shall approve the use of non-standard pallets. A non-standard stringer design pallet shall also be constructed using NWPCA requirements and 901183384 with the exception of length and width. Length and width dimensions shall be determined by the size of the item(s) being palletized. The non-standard stringer design pallet shall provide full support to the product. An odd number of stringers running perpendicularly to the longer dimension of the pallet should be equally spaced (approximately 20 to 30 inch centers). Depending on the length of the runners add one or two cutouts for fork insertion. If the load is greater than 1500 lb. the pallet specifications shall be upgraded to provide the required additional strength.

#### 5.3 GENERAL PALLET LOADING REQUIREMENTS

Unless otherwise specified in procurement contracts, agreements or purchase orders, there shall be no overhang of packages on the pallet. The orientation of transport packages on palletized shipments shall be arranged so that the maximum numbers of labels are visible to facilitate identification.

#### 5.4 PALLET LOADING REQUIREMENTS FOR UNIT LOADS

The following height restrictions apply to unit loads:
Deliveries to all GE ENERGY POWER ELECTRONICS locations including GE ENERGY POWER ELECTRONICS customers - Maximum 46 inch height for standard pallet.

5.5 PALLET LOADING REQUIREMENTS FOR MIXED LOADS

The following height restrictions apply to mixed loads:

Deliveries to all GE ENERGY POWER ELECTRONICS locations including GE ENERGY POWER ELECTRONICS customers - Maximum 46 inch height for standard pallet.

5.6 PALLET LOADING REQUIREMENTS FOR PAILS, CARBOYS AND DRUMS

Five-gallon carboys and pails should be stacked to a maximum height of two containers. Smaller cans and containers shall be packed to a height of 46 inches maximum. Shipments of 55-gallon drums should be palletized, four to a pallet, rather than sending drums individually. Pallets may be up to 48 x 48 inches, and may weigh up to 3,000 pounds.

5.7 SECURING PALLETIZED LOADS

All items shall be secured to pallets by a minimum of two straps and/or STRETCH WRAP. Shrink-wrap is NOT PERMITTED. If load is secured by strapping, the use of non-metallic banding and fiberboard edge protectors (vertical on corners and horizontal on top surface) is recommended.

6. PACKING LIST REQUIREMENTS

6.1 APPLICABILITY

Each shipment shall be accompanied by packing list. This list shall be placed in a highly visible, appropriately marked packing list envelope on the outside of the package. For international shipments refer to Section 6.3 for further requirements. A separate packing list shall be provided for each purchase order.

6.2 PACKING LIST - CONTENT

The packing list shall contain the following information:

a) GE ENERGY POWER ELECTRONICS Purchase Order and/or GE ENERGY POWER ELECTRONICS Sales Order, with Line Item Numbers.
b) If applicable GE ENERGY POWER ELECTRONICS Customer Purchase Order Number with Line Item Number
c) Customer Part Number (e.g. GE ENERGY POWER ELECTRONICS COMCODE (Part Number), GE ENERGY POWER ELECTRONICS Customer’s Part Number, GE ENERGY POWER ELECTRONICS Customer Product ID, Drawing number, U.P.C., if applicable).
d) Description and Issue/Series (if applicable).
e) Quantity Shipped (with partial / complete indicator)
f) Country of Origin details per item
g) Packing List Number (readily identifiable)
h) Evidence of Certificate of Conformance (if applicable). Additional supplier information should be minimized.
i) Ship date
j) UL (Underwriter’s Laboratory) certification letter attached (if applicable)
k) ROHS (Restriction of Hazardous Substance) Certificate of Conformance attached (if applicable)
i) Unit of Measure
j) Total number of transport packages (Per Item).
k) Supplier’s name and address
l) Complete Ship to address as transmitted on PO

6.3 INTERNATIONAL SHIPMENTS

In addition to the above, an international shipment from a non-U.S. supplier location or shipment to a non-U.S. GE ENERGY POWER ELECTRONICS address shall have a copy of the packing list placed inside the transport package or unit load container.

PACKING LIST shall contain the following text clearly marked:

“For further shipping instructions and international documents contact:”
“GE ENERGY POWER ELECTRONICS Customer Service 1-800-THE-1PWR” or
“GE ENERGY POWER ELECTRONICS Transportation Management Center 1-800-803-8301 or 972-284-3000” for shipments directly to GE ENERGY POWER ELECTRONICS Customers or for shipments directly to GE ENERGY POWER ELECTRONICS manufacturing facilities.

6.4 ADDITIONAL REQUIREMENTS

Multiple container shipments of the same product, on a single purchase order shall have the packing list envelope placed on transport package number one. Shipments with multiple unit loads, ordered on one purchase order, shall have the packing list attached to pallet number one. Each container shall be marked using proper Package Counts (X of Y), where X represents “container number” and Y represents “total number of containers”. Refer to EIA-556-B for further details.

A unit load of product, ordered on one purchase order, should have only one packing list attached to it. Duplicated PACKING LISTs must be clearly marked “Duplicate or Copy” on the PACKING LIST. If
the packing list is placed inside shipping carton, that carton must clearly state “packing list” inside. This notice must be clearly visible to the eye.

For international shipments please refer to Country of Origin instructions in Appendix D. Any questions or concerns should be addressed to GE ENERGY POWER ELECTRONICS International Trade Compliance Officer (ITCO) or Commodity Manager.

7. OTHER REQUIREMENTS

7.1 AUDIT

Supplier shall permit GE ENERGY POWER ELECTRONICS or a GE ENERGY POWER ELECTRONICS representative to examine Suppliers’ facilities and/or packaging materials to ensure compliance to specification.

7.2 DEVIATIONS

Any deviations from the specified requirements which interfere with supplier’s standard practices, shall be submitted to GE ENERGY POWER ELECTRONICS for resolution.

7.3 REJECTIONS

Failure to meet any of the foregoing requirements, or those specified on supplementary drawings shall be sufficient cause for rejection of shipment. GE ENERGY POWER ELECTRONICS reserves the right to reject all of such product under the terms of the order or contract covering purchase of the product.

Rejections may result in return of product to the supplier and/or the request for immediate shipment of replacements at the supplier’s expense. Rejections may impact the suppliers’ rating.

7.4 LIABILITY

GE ENERGY POWER ELECTRONICS assumes no liability for any product shipped in excess of the amount specified in the purchase order. Such excess may be returned to the supplier at the supplier’s expense.
APPENDIX A – DEFINITIONS

Below definitions shall apply to the GE ENERGY POWER ELECTRONICS documents:

1. PKG-2008, Supplier Packing Specification
2. BARCODE-2008, Supplier Bar-coding Specification
4. EDI-2008, EDI Guide

Bar - The darker element of a bar code symbol.

Bar Code - An array of parallel rectangular bars and spaces that together represent data elements or characters in a particular bar code symbols.

Bar Code Character - A single group of bars and spaces that represent an individual letter, number, punctuation mark or other symbol.

Bar Code Density - The number of data characters that can be represented in a linear unit of measure. Bar code density is often expressed in characters per inch

Bar Code Reader or Scanner - A device used for machine reading of a bar code. Readers may employ hand held wands, fixed optical beams, moving laser beams, or hand-held moving laser beams. See scanner.

Bar Code Symbol - An array of rectangular bars and spaces that are arranged in a predetermined pattern following specific rules to represent elements of data

Bar Height - The bar dimension perpendicular to the bar width. Also called bar length.

Bar Length - See "Bar Height".

Bar Width - The perpendicular distance across a bar measured from a point on one edge to a point on the opposite edge. Each point will be defined as having a reflectance that is 50 percent of the difference between the background and bar reflectances.

Character - A letter, digit, or other special form that is used as a part of the organization, control, or representation of data. A character is often in-the form of a spatial arrangement of adjacent or connected strokes.

Characters Per Inch (CPI) - The number of bar code characters that are displayed in each inch of bar code. CPI is a function of the "X" dimension, element width ratio, and intercharacter gap.

Character Set - Those characters that are available for encoding within the bar code symbol.

Check Character - A character included within a message whose value is used for the purpose of performing a mathematical check to ensure the accuracy of that message. For the purpose of this standard a check character is not used.
Code 39 - The 3 of 9 bar code is a variable length, discrete, self-checking, bidirectional, alphanumeric bar code.

Comcode – A GE ENERGY POWER ELECTRONICS product identification number.


Date Code A number printed on each device indicating its date of manufacture.

Note 1: Where multiple items are in one box (e.g., an overpack) overpacks, the earliest date must be placed on the outside label for inventory management efficiency. E.g., three items with different date codes are in Box A. Item 1 is 0001, Item 2 is 0205 and Item 3 is 0223. Date code 0001 must be on the outside label of the package.

Note 2: It is still expected that individual reels will have each unique date code applicable to that reel properly labeled and placed on it.

Density - See "Bar Code Density".

Depth of Field - The difference between the minimum and maximum horizontal distance from the aperture of the bar code reader throughout which the bar code can be read.

Desiccant – Moisture Absorption Material

Discrete Bar Code Symbol - A bar code symbol in which the intercharacter space is not part of the bar code symbology and is allowed to vary dimensionally within tolerance limits.

Electronic Data Interchange (EDI) - The exchange of routine business transactions in a computer-processable format, covering such traditional applications as inquiries, planning, purchasing, acknowledgments, pricing, order status, scheduling, test results, shipping and receiving, invoices, payments, and financial reporting.

Element - In a bar code symbol, a single bar or space.

Element Width Ratio - The ratio of the average width of the wide elements to the average width of the narrow elements within a bar code symbol.

ESD – Electrostatic Discharge

HIC – Humidity Indicator Card

Human Readable (HR) - The interpretation of the encoded bar code data presented in a human readable font.

Intercharacter Gap - The space between the last element of one character and the first element of the adjacent character of a discrete bar code symbol

Intermediate Package – A secondary level of packaging used to contain, protect and facilitate identification of identical product for a single order. This is normally equivalent to a product package that is contained within an outer shipping container for shipment.

ISO – International Organization for Standardization
Lot Number - A unique identification assigned to a group of similar products processed or manufactured at the same period of time using the same process and the same group of raw component for traceability. It is used to link the end item to its life history. Also referred to as trace code/batch number.

Mandatory Data Field - A data field that must always contain data.

Manufacturer Part Number - Refers to a traceable inventory item that is uniquely different from all other items. The original manufacturer assigns these part numbers.

Master Pack - See "Unit Load"

MBB – Moisture Barrier Bag

Message (Bar Code Symbol) - The string of characters encoded in a bar code symbol.

Message Code - A user-specific meaning ascribed to a bar code message, including any message format restrictions or check digits.

Message Length - The number of characters contained in a single encoded message.

MIH – Maximum Interior Humidity

Mixed Load – A unit load that contains more than one type of product. A transport package / shipping container of UNLIKE items for a SINGLE ORDER.

Mixed Load Label - A label or tag used to designate a container consisting of UNLIKE products that are shipped to fulfill multiple customer orders.

MSL – Moisture Sensitivity Level

Multi Order – A unit load consisting of more than one purchase order.

Multi Order Label - A label or tag used to designate a unit load consisting of IDENTICAL products that are shipped to fulfill MULTIPLE customer orders.

Multi Order/Mixed Load – A unit load that containing UNLIKE products. A transport package / shipping container of UNLIKE items for MULTIPLE customer orders.

Multi Order/Mixed Load Label - A label or tag used to designate a container consisting of UNLIKE products that are shipped to fulfill MULTIPLE customer orders.

MVTR – Moisture Vapor Transmission Rate
Nominal Width - The ideal width excluding any tolerance. For a printed bar code symbol, the average width for each element size.

Opacity - The property of a material to obstruct the transmission of light and prevent show through from other marking that may interfere with bar code scanning performance.

Optional Data Field - A data field that may or may not contain data based on the needs of the customer and the supplier or manufacturer.
Package ID- A code that provides the ability to differentiate one package from any other package. The supplier shall avoid repeating the exact package ID character sequence within a 365-day period. The package ID shall consist of Supplier ID plus unique sequence number.

Package or Shipping Container - The final container that is sufficiently strong to be used in commerce for packing or storing and transporting products.

Product Package –The first tie, wrap, bag or container applied to a single product or bulk package of identical products. May also be referred to as a unit package.

Print Quality - The measure of compliance of a bar code symbol to the requirements of dimensional tolerance, edge roughness, spots, voids, reflectance, quiet zone and encodation.

Product Label - The identification label affixed to an individual product.

Product Package - The first tied, wrapped, or bagged container applied to a single product or multiple thereof or group of identical products.

Product Package Label - The label on each individual product package that identifies the product and that may identify the manufacturer or the supplier or manufacturer.

Purchase Order - An authorized document representing an order placed with a vendor or supplier to acquire goods, product, material or services.

Quiet Zone - A clear space, which precedes the start character of a bar code symbol and follows the stop character. Sometimes called the “Clear Area”.

Reflectance - The ratio of the amount of light of a specified wavelength, or series of wavelengths, reflected from a test surface to the amount of light reflected from a barium sulfate or magnesium oxide standard.

Scanner - An optical and electronic device that scans bar code symbols and outputs the bar code information in the form of electrical signals suitable for input to a computer system.

Serial Number - A unique code assigned to an item that provides for the differentiation of that item from any other like item.

Single Order Label - A transaction label or tag used to designate a package or container of identical products resulting from a single order.

Space - The lighter element of a bar code usually formed by the background between bars.

Start and Stop Characters - Distinct characters or patterns used at the beginning and end of each bar code symbol that provide initial timing references and direction-of-read information to the decoding logic.

Substitution Error - The replacement of a bar code marked character(s), by an erroneous character(s) usually traceable to poor quality printing, decoding logic error, human input error, or any combination of these.

Supplier Product Identification Number - A combination of alphanumeric characters used by a supplier or manufacturer to identify a product.
Supplier - The party that produces, provides or furnishes an item or service, other than transportation services. (Same as Vendor)

Supplier or manufacturer ID Code - A code that uniquely identifies a supplier or manufacturer

GE ENERGY POWER ELECTRONICS Part Number - Refers to a traceable inventory item that is uniquely different from all other items within GE ENERGY POWER ELECTRONICS. GE ENERGY POWER ELECTRONICS assigns these numbers. (a.k.a. Comcode)

Trading Partner - A buyer, seller or supplier of goods or services who establishes a mutual agreement to conduct a transaction.

Transaction Label - The label on each shipping container used to convey information about the contents and order.

Transaction Identification Number - A combination of alphanumeric characters assigned by the customer to the transaction, typically the customer's purchase order number.

Transaction ID - The authorized document representing an order placed with a vendor or supplier to acquire goods, product, material or services. Typically, this is the GE ENERGY POWER ELECTRONICS purchase order number.

Transport Package – A package intended for the transportation of one or more articles, smaller packages (product packages) or bulk material for a single order. A single transport package could also be used as a shipping container for a unit load.

Unit Load - One (or more) transport package(s) or other item(s) held together by means, such as a pallet, slip sheet, strapping, interlocking, glue, stretch wrap or net wrap, making it (them) suitable for transport, stacking and storage as a unit. (The term is also used to describe a single large item suitably packaged for transportation, stacking, and storage.) Sometimes referred to as Master Pack. A unit load may contain transport packages of more than one order.

Vendor Part Number - Refers to traceable inventory item that is uniquely different from all other items and is assigned to item by the distributor or supplier of the material.

Verification - The process of ensuring that bar code print quality conforms to user specifications or to published industry standards; i.e., ANSI X3.82-1990 and EIA-556-B

WVTR – Water Vapor Transmission Rate

X Dimension - The intended width of the narrow element. The narrow bar and the narrow space are equal in Code 39.
APPENDIX B – RELATED GE ENERGY POWER ELECTRONICS POWER SYSTEMS DOCUMENTS

All GE ENERGY POWER ELECTRONICS documents are subject to change. Suppliers are advised to check the current status and availability of all documents and use the latest available issue. To obtain paper copies of GE ENERGY POWER ELECTRONICS documents contact your GE ENERGY POWER ELECTRONICS Commodity Manager or visit our web page.

Document Number Document Title
SCMS Shipping Container Marking Specification
901183384 Standard Shipping Pallet
BARCODE-2008 Supplier Barcode Specification
EDI-2008 EDI Guide
ASN-BARCODE-2008 EDI/Barcode Implementation Guide

Other useful resources:
AIM AIM is the global trade association of providers and users of components, networks, systems, and services that manage the collection and integration of data with information management systems. AIM strives to stimulate the understanding, adoption, and use of technology and member company products and services through setting standards, marketing and education, market research, advocacy, and information technology industry relations.

Automatic Identification Manufacturer, Inc.
634 Alpha Drive
Pittsburgh, PA 15238-2802 USA
Telephone (412) 963-8588
http://www.aimglobal.org

EIA Electronic Industries Alliance
2500 Wilson Blvd
Arlington VA 22201 USA
Telephone (703) 907-7500
Web site: www.eia.org

Global Engineering Document A source for technical documents such as EIA-556-B ANSI/FACT, ISO 9000 and others. You may order your EIA-556-B and FACT data identifiers specifications through them.
Global Engineering Documents
15 Inverness Way East
Englewood CO 80112-5776 USA
Tel: (800) 854-7179 or (303) 397-7956
Web site: www.global.ihs.com
APPENDIX C - RELATED INDUSTRY STANDARDS

All Industry Standard Documents are subject to change and their citation in this document reflects the most current information available at the time of this printing. Suppliers are advised to check the current status and availability of all documents and use the latest available issue.

American National Standard Institute (ANSI), EOS/ESD S11.11, 1819 L Street, NW, Suite 600, Washington, DC, 20036, Tel: (202) 293-8020 http://www.ansi.org


U.S. Department of Transportation (DOT), 400 7th Street, S.W., Washington D.C. 20590, Tel: (202) 366-4000, http://www.dot.gov/


International Air Transport Association (IATA), Dangerous Goods Regulations – Publications Assistant, International Air Transport Association, 2000 Peel Street, Montreal, Quebec, Canada H3A 2R4, Tel. (514) 985-6326. http://www.iata.org


International Safe Transit Association (ISTA) 1400 Abbot Road, Suite 160, East Lansing, Michigan, USA 48823-1900, Tel. 517-333-3437, http://www.ista.org/

International Standards For Phytosanitary Measures Guidelines For Regulating Wood Packaging Material In International Trade (ISPM) – IPPC Secretariat, Plant Protection Service, Food and Agriculture Organization of the United Nations (Fao), Viale delle Terme di Caracalla, 00100 Rome, Italy , Website: http://www.ippc.int
National Wooden Pallet & Container Association (NWPCA), Uniform Standard for Wood Pallets -
NWPCA, 1800 North Kent Street, Suite 911, Arlington, VA 22209-2109, Tel: (703) 527-7667.
http://www.nw pca.com/

Uniform Freight & National Motor Freight Classification, Rule 41/Alternate Rule 41 and Item-222 -
U.S. Government Printing Office, Superintendent of Documents, Mail Stop: SSOP, Washington, DC 20402-
APPENDIX D – Country of Origin Instructions

Instructions to GE ENERGY POWER ELECTRONICS Suppliers

GE ENERGY POWER ELECTRONICS takes very seriously its importing obligations under the U.S. Customs and related laws. All goods purchased or distributed through GE ENERGY POWER ELECTRONICS in the United States be marked with the English name of the country of origin of the articles in a conspicuous location, as legibly, indelibly and permanently as the nature of the article will permit. The purpose of these laws is to inform the U.S. “ultimate purchaser” of the country of origin.

To ensure compliance with the above standard, effective immediately, all products supplied to GE ENERGY POWER ELECTRONICS U.S. based units by suppliers must conform to the following general instructions. First, every individual product shipped in a container to a GE ENERGY POWER ELECTRONICS U.S. based unit must have a country of origin marking that complies with these instructions. Second, every container in which products are shipped to a GE ENERGY POWER ELECTRONICS U.S. based unit must bear a country of origin marking that complies with these instructions. As noted above, very limited exceptions to these two requirements exist, but any exception can only be made after the responsible GE ENERGY POWER ELECTRONICS International Trade Compliance Officer (ITCO) has approved of the exception after consultation with the GE ENERGY POWER ELECTRONICS Corporate Legal Department.

1. **Conspicuous location.** All country of origin markings on products must be placed in a location which will be easily found by the ultimate purchaser. For example, a marking on the outside of the article will normally be satisfactory. A marking on the interior of the product will not satisfy this requirement. With respect to containers, a large, printed country of origin statement (e.g., “Made in China”) appearing on the top of the container will normally suffice.

2. **Ultimate Purchaser.** The “ultimate purchaser” is generally the last person in the United States who will receive the product in the form in which it was imported. The question of who is the ultimate purchaser must be evaluated on a case-by-case basis. For example, if the product is to be sold at retail in its purchased form, the retail purchaser is the ultimate purchaser. On the other hand, GE ENERGY POWER ELECTRONICS U.S. based units may be the ultimate purchaser of the product if they subject it to a manufacturing process (i.e., a “substantial transformation”) that results in a new product with a name, character and use that is different from that of the original product.

3. **Legibility.** The country of origin marking on a product must be large enough so that it can be read easily without strain. It must also be easily distinguished from the product (e.g., the use of contrasting-colored lettering in the case of printed markings).

4. **Indelibly / permanently marked.** All country of origin markings must be sufficiently secure so as to remain on the article until it reaches the ultimate purchaser. The marking must be accomplished by secure means, such as working the country of origin statement onto the product at the time of manufacture, by etching, engraving or indelible paint stenciling. [The GE ENERGY POWER ELECTRONICS ITCO should be consulted if the supplier intends to manufacture and ship iron, steel or stainless steel pipes or steel, stainless steel, chrome-moly steel or cast and malleable iron pipe fittings] Also, please note that, irrespective of the method of marking, the other requirements of these instructions must be satisfied. Thus, for example, if etching the country of origin marking onto a product does not result in a marking that is legible, the marking will be unacceptable.
5. **English name.** Each product must be marked with the actual country of origin preceded by the language “Product of.” Thus, a statement such as “Product of China” or “Product of Taiwan” would be acceptable. Great care must be taken to accurately reflect the country of production.

6. **Container markings.** The shipping containers of all products must also be marked with the country of origin. The container markings must also be conspicuous, legible and permanent. A large printed origin statement (e.g., “Product of China”) appearing on the top of the container would normally suffice.

7. **References to locations other than the country of origin.** Additional requirements apply whenever the imported article, or its container, bears a reference to a location other than the country of origin. This would apply, for example, if “USA” or the U.S. address of a GE ENERGY POWER ELECTRONICS facility appears on the product (or container). In such case, the country of origin statement (e.g., “Product of China”) would have to appear legibly and permanently in close proximity to the “USA” reference or the U.S. address, and in letters of at least a comparable size. Depending upon the placement and size of a pre-existing marking, this could require the use of a second country of origin marking on a product (or container).

8. **Covering or removal of country of origin markings.** The country of origin marking should never be removed or defaced, nor may it be covered, obscured or concealed by other labels, such as freight forwarding or shipping labels or instructions, on the article or container.

9. **Exceptions.** The U.S. Customs laws provide for limited exceptions to the requirements for marking of products. Each of these exceptions must be evaluated on a case-by-case basis. The most important ones are the following:

   **A. Products for which the marking of the containers will reasonably indicate the country of origin of the products.** Under this exception, as long as the ultimate purchaser receives the products in a container that is properly marked with the country of origin of the products, the product do not have to be individually marked. For example, U.S. Customs has previously determined that pole steps packaged in properly marked containers did not require individual product markings because the ultimate purchasers (power and telecommunications utilities) would receive the products in the containers. As a general rule, this exception requires that the containers remain sealed from the time of importation until they reach the ultimate purchaser.

   **B. Products that are incapable of being marked.** The U.S. Customs laws recognize that some products are not capable of being individually marked. For instance, a product may be too small or its composition may not permit a conspicuous, legible, and indelible marking. Customs has determined, for example, that hardware products such as bolts, nails, nuts, rivets, screws, spikes, staples and wooden dowels are exempted from individual product marking requirements. Similarly, crude substances are not required to be marked. Regardless of whether this exception applies, the outermost container in which the products reach the ultimate purchaser must be marked with the country of origin.

   **The J-List.** In its regulations, U.S. Customs publishes a list of products that are exempted administratively from individual marking. This list is known as the “J-List” and it specifies specific and very limited products that are exempted from individual marking. For instance, certain metal blanks and bars appear on this list. Again, regardless of whether this exception applies, the outermost container in which the products reach the ultimate purchaser must be marked with the country of origin.
D. Marking After Importation for foreign purchased goods. As noted at the outset, the first general rule is that each product must be marked with the country of origin at the time of importation. In one case, U.S. Customs determined that this rule does not necessarily need to be followed where a foreign supplier produces millions of products with only a small quantity that are shipped to the United States, provided that the U.S. importer marks the products after importation. In that case, a U.S. importer of industrial tools and related articles requested permission to mark the products after their arrival in the United States because the foreign supplier found it economically prohibitive to segregate U.S. bound products from those destined for other countries. U.S. Customs granted permission in this case so long as the local U.S. Customs Port Director was satisfied that the U.S. importer had procedures in place to ensure that the proper marking of the products occurred.

Products of different sizes and shapes may require different markings. When in doubt as to the particular form of marking to be used for a given article (e.g., the location, size, etc.), suppliers should contact a GE ENERGY POWER ELECTRONICS ITCO immediately.

In addition, should any other questions arise with respect to any of these instructions, suppliers should contact a GE ENERGY POWER ELECTRONICS ITCO. GE ENERGY POWER ELECTRONICS reserves the right to reject any products that do not conform to these requirements. GE ENERGY POWER ELECTRONICS suppliers will bear the responsibility for the costs and expenses of rejecting non-conforming products.