For the ready.

Take to the skies with proven metal additive solutions.
Take metal additive to full production.

Now is the time to leave molds and dies in the dust. To pave your path to full metal additive production—faster. Or risk falling behind.

Leaders in aerospace are already realizing their competitive advantage with metal additive. As your trusted partner with more than 10 years in metal additive industrialization, we’ll help you realize your additive advantage and get to full production faster.

Realize the potential for additive in aerospace

- **Reduce material waste, long lead times and associated costs** of casting, milling and tooling.
- **Print oversized airframe parts** on some of the world’s largest 3D metal additive printers.
- **Manufacture lighter, more durable parts** with titanium (Ti6Al4V), titanium aluminide (TiAl), cobalt chrome molybdenum (CoCrMo), nickel 718 (Ni 718) and other high-performance alloys.
- **Produce low-volume replacement parts in-house**, streamlining the supply chain and reducing the time it takes to acquire spare parts for maintenance, repair and overhaul (MRO) and military outfits.
- **Improve fuel efficiency** with lighter, consolidated components.
- **Print oversized airframe parts** on some of the world’s largest 3D metal additive printers.
- **Reach beyond the stars** with additive components built for space, satellites and unmanned aerial vehicles (UAVs).

**GO.**

Just say the word.

When you’re ready to go from prototype to full metal additive production in aerospace, GE Additive has the products, solutions and expertise to help.

**Accelerate innovation**
- Leverage GE’s global supply network of additive partners and diverse business experts to innovate at scale.

**Reduce risk**
- Lean on GE’s experience with qualifying additively made parts in aerospace.

**Lower costs**
- Invest in additive with GE’s easy, flexible pricing models while shortening the iterative process of making a metal additive part.

**Transform your business**
- Take advantage of GE’s unparalleled level of material science and application expertise to revolutionize aerospace and disrupt the supply chain.
Realize ROI beyond the cost to make a part.

Now, the ready are evaluating beyond the part and considering how metal additive will benefit the entire system—from part cost to supply chain to potential new market opportunities. As market leaders for additive in aerospace, GE Additive is here to help you discover your ROI potential with additive.

Thinking through the bigger business case

• New customers and markets
• Increased selling price due to product differentiation
• Part consolidation
• Inventory reduction
• Freight savings
• Purchase order reduction
• Streamlined supply base
• Faster time to market
• Weight reduction
• Increased fuel economy
• Greater efficiencies
• Enhanced reliability

How much further can metal additive take you?

Consolidate parts
GE Aviation’s Servo HK, the first certified heat exchanger, printed on the Concept Laser M2 using aluminum powder
From: 163 parts per heat exchanger
To: 1 part

Speed time to market
NASA’s Pogo Z-baffle for RS-25 engine, printed on the Concept Laser M2
From: 9 months to manufacture the part
To: 9 days
35% cost savings compared to traditional methods

Unlock time and cost savings
Optisys LLC’s radio frequency (RF) antenna for high-performance aerospace and defense applications, printed on a Concept Laser X Line 2000R
75% reduction in non-recurring costs
9-month reduction in lead time

Enhance part and cost efficiencies
GE Aviation’s LEAP fuel nozzle
95% inventory reduction
30% cost-efficiency improvement
5x more durable with additive process

Simplify supply chain
GE Aviation’s M2d Frame Super Structure
300 to 1 part reduction
7 to 1 assembly reduction
50 to 1 source reduction

Improve sustainability
Avio Aero’s additively made low-pressure turbine blades for the GE9X engine, printed on the Arcam EBM AJX using titanium aluminide (TiAl)
50% weight reduction
10% lower fuel consumption
10% decrease in emissions

Reduce production lead time
GE Aviation’s combustor test schedule reduced for the Catalyst engine
From: 12 months to test the combustor
To: 6 months

Maximize buy-to-fly ratio
GEnx jet engine’s new power door opening system (PDOS) brackets using direct metal laser melting, printed on the Concept Laser M2 using cobalt chrome
≤90% reduction in scrap material waste

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For the ready.

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Shorten the time to production for additive parts with GE Additive’s proven solutions for aerospace.

Path to Production for Critical Parts

What are the Application Sprints?
Work alongside GE’s AddWorks™ experts. Get comprehensive support anywhere on your path to production: workshops and training, print services and hands-on consulting.

End-to-end support—workshops and training, hands-on consulting and print services—to speed time to market

Extra expertise where you need it, whether in concept, development, qualification or full production

Key process steps and GE’s AddWorks Application Sprints:

With support from GE Additive

1. Build a business case and identify a part.
2. Design the part for metal additive.
3. Qualify the part and enable full production.
4. Help you certify the part with a third party.

Without support

- Risk your business case and part decision failing during development.
- Undergo a steep, long learning curve for technical team with unanticipated expenses and obstacles.

With support from GE Additive

- Avoid missteps in creating a business case and selecting a part.
- Incorporate proven methodologies, material parameters and best practices for additive design.

“GE has learned by doing. These lessons learned are how we help our customers succeed.”

–Mark Shaw
Director, Government Programs and Technology, GE Additive

Wherever you’re at on your path to full metal additive production, our team is ready to help you bring new innovation to market faster.
As the world’s leading power user of additive technologies in aerospace, we’ve seen firsthand how powerful this technology can be to an organization’s top and bottom lines. Minimize your learning curve with GE Additive’s proven solutions to common challenges.

**Challenge 1**

**Identifying the Right Part for Additive**

A business plan for metal additive can fall apart in the development phase when the team realizes the part they chose won’t result in the ROI they envisioned.

**Fast track:** The best part for additive isn’t always the costliest or most difficult to manufacture. Engineers must adopt an additive mindset and look beyond part-cost savings to find a part that works for metal additive in aerospace. Our experts can help your team achieve this and build a roadmap for development.

**Challenge 2**

**Return on Investment**

Sometimes manufacturers won’t see a positive ROI of additive if they look only at the cost to make a part. A business case with a narrow scope means manufacturers lose out on larger ROI with additive while aerospace innovators forge ahead.

**Fast track:** Uncover all the opportunities for ROI that go beyond part cost and consolidation. GE Additive offers ways for you to invest with easy, flexible pricing models and proven solutions to build a successful business plan and get to production faster in aerospace.

**Challenge 3**

**Gap in Resources, Talent or Experience**

“Lack of adequate skill sets is an industry issue,” according to an estimated three in four business executives.

**Fast track:** Leverage GE Additive’s technical expertise and material parameters, based on our own additive challenges and successes. Get consulting, training, hands-on support and more when your team partners with our engineers and specialists from GE’s AddWorks.

**Challenge 4**

**Repeatability and a Path to Serial Production**

Achieving printing repeatability of high-quality parts can prove challenging, especially with extremely tight tolerance to meet aerospace certification requirements. GE Additive offers ways for you to invest with easy, flexible pricing models and proven solutions to build a successful business plan and get to production faster in aerospace.

**Fast track:** Engage GE Additive’s team to use our pre-established process parameters for several key parts, materials and machines to shorten your development time. As you work toward qualifying and certifying parts, we’ll help you create a locked-down process to prove repeatability and meet industry certification requirements around the world.
GE Additive’s end-to-end solutions, ready when you are.

Optimize your path to metal additive success with our proven solutions for aerospace. See where our experts and offerings can support you, wherever you are on the path to full metal additive production.

Machines
GE offers specialty machines with low machine-to-machine variance to meet your industry requirements and scale production. Our machines:
- Concept Laser, direct metal laser melting
- Arcam EBM, electron beam melting
- Binder Jet, powder-bed fusion with binding agents

Powders
We create certified, high-performing powders for every metal additive need, taking into account a variety of mechanical behavior, design data and material science:
- Titanium alloys
- Nickel alloys
- Aluminum alloys
- Cobalt chromium
- Stainless steels

Print Services
Ensure quality and speed to market when you send your part to GE for printing, no matter how complex or large the part. We serve you a printed part in one hand and a product roadmap in the other:
- Large-format printing
- Design to print
- Production printing

AddWorks from GE Additive
From training to print services, our global team of 200 engineers and manufacturing specialists can support your team and accelerate additive adoption anywhere in the process:
- Workshops and training
- Application Sprints
- Consulting Services
- Engineering Services

Customer Experience Centers
GE experts are ready to collaborate in person when you visit one of our three on-site locations, designed to help you from initial design to full production:
- Munich, Germany (Europe)
- Mitsubishi Corporation Technos Co., Ltd.* (Japan)
EBM AND LASER:

Which 3D printing technology is best for you?

Our experts will help you find the right machine type for your aerospace application.

<table>
<thead>
<tr>
<th>Key Advantages</th>
<th>Electron Beam Melting (EBM) machines</th>
<th>Direct Metal Laser Melting (DMLM) machines</th>
</tr>
</thead>
</table>
| **Design Freedom** | • Allow for dense nesting of entire build tank and large, bulky parts without swelling  
• Easily create little to no supports on parts at low costs | • Allow for complex internal passages, thinner walled structures and undercuts  
• Create highly detailed and fine-feature parts directly from a CAD file |
| **High Productivity** | • Achieve high productivity for large volumes  
• High process temperatures produce parts with no residual stress | • Achieve exceptional surface characteristics and minimal porosity  
• Deliver best-in-class repeatability, productivity and usability |
| **Cost-Effectiveness** | • Enable use of reactive and crack-prone materials (e.g., TiAl) at low costs  
• Reuse powder extracted from the Powder Recovery Station (PRS) | • Suited for highly regulated industries by providing superior part yield  
• Closed powder handling for less waste and operator exposure |

**Materials available for machines**

- Arcam EBM Ti6Al4V Grade 5, P-Material  
- Arcam EBM Ti6Al4V Grade 23, P-Material  
- Stainless Steel 316L  
- Stainless Steel 317L  
- Stainless Steel 17-4PH  
- Maraging Steel M500  
- Titanium Ti6AI4V ELI Grade 23  
- Titanium Ti6AI4V ELI Grade 29  
- Maraging Steel M300  
- Cobalt CoCrMo  
- Nickel 718  
- Nickel 718 CL  
- Cobalt CoCrMo  
- Aluminum A205  
- Aluminum A2025  
- Stainless Steel 17-4PH  
- Maraging Steel M500  
- Titanium Ti6AI4V ELI Grade 23  
- Titanium Ti6AI4V ELI Grade 29  
- Maraging Steel M300  
- Cobalt CoCrMo  
- Nickel 718  
- Nickel 718 CL  
- Cobalt CoCrMo  
- Aluminum A205
Are you ready?

To turn a business case into a full-scale production.
To take metal additive further, faster.
To transform the way business is done.
To deliver innovation at the speed of today.
To look forward, not back.

When you’re ready to turn complex into your competitive advantage, the pioneers in full metal additive production for aerospace are ready to help.

Let’s talk.
ge.com/additive/industry/aerospace